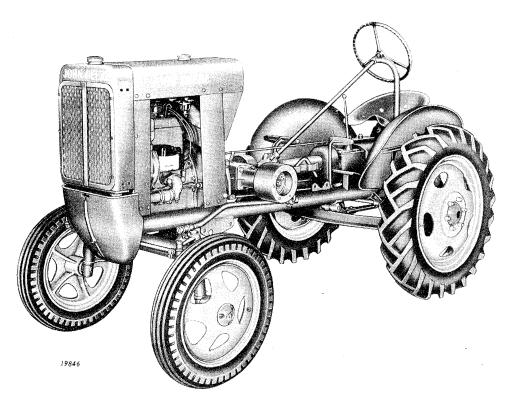
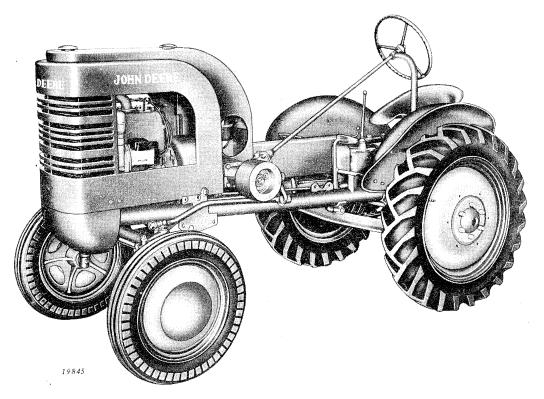


JOHN DEERE Parts Catalog

MODEL L TRACTOR

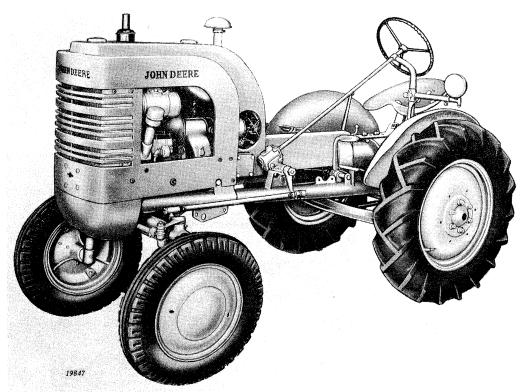


JOHN DEERE MODEL "L" TRACTOR Serial No. (L621000-L624999)

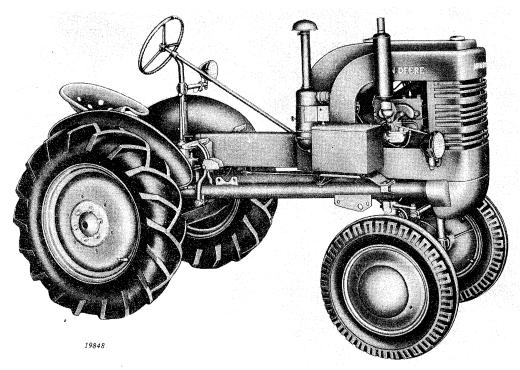


JOHN DEERE MODEL "L" TRACTOR Serial No. (L6250000-L639999)





JOHN DEERE MODEL "L" TRACTOR Serial No. (L640000-)



Right Side View JOHN DEERE MODEL "L" TRACTOR Serial No. (L640000-)



ORDERING JÖHN DEERE PARTS FROM THE BRANCH HOUSE

PART AND KEY NUMBERS

- 1. Order by part numbers **exactly** as shown in catalog including prefix and suffix letters. Be especially cautious when ordering such items as lock washers, rivets, bolts, and other hardware.
- 2. Key numbers should not be listed. They are used only as reference between illustrations and parts lists.
- 3. When ordering parts for carburetors, generators, magnetos, etc., in addition to including a short description of the part, include name of unit, as for example—"Wico Magneto," "Hercules Engine," etc.
- 4. When ordering items not on hand or regularly carried in stock, be sure to check machine and vintage (date or serial number) information.

USE OF PARTS CATALOG INDEX

- 1. Use index in front of each catalog to locate groups of parts such as axles, beams, cylinders, etc.
- 2. To locate information on individual part numbers, use numerical index in back of catalog (printed on yellow pages.)
- 3. Orders for parts should never be made up from information in numerical index—always refer to illustration and parts list pages.

WRITING UP ORDERS

- 1. To insure quick service, use Standard Parts Order Blanks furnished by branch house. (You may assign your own order number to be used as reference.)
- 2. Order parts separately from whole goods.
- 3. Correspondence should be separate from orders for parts.
- 4. List part numbers in alphabetical and numerical sequence by factory lines (which can be determined by the last suffix letter after each part number.)
- 5. Write or print information or orders plainly.

SHIPPING INFORMATION

- 1. Specify how goods are to be shipped—whether by Freight (specify routing), Truck (specify carrier), Express, Air Express, Parcel Post, or Air Parcel Post.
- 2. Telegraph orders should give shipping instructions. Shipment will be made by Express or Parcel Post unless otherwise specified.
- 3. Send order to branch house. Do not order directly from factory.

IF NO PART NUMBER OR DESCRIPTION IS AVAILABLE

If part number cannot be located, send a sketch or return the broken part (shipping charges prepaid) to the branch house. Give the branch house parts department all information available concerning the name of the machine, age or serial number, location and description of part or numbers of adjacent parts, so new part can be identified and shipped quickly.

INDEX

For those who are familiar with the nomenclature of the tractor, an index appears on pages 5 and 6.

| AN EXPLANATION OF SE | RIAL NUMBER LISTING |
|---|---|
| Serial number information given on arand illustrated on that page. | y page is applicable only to parts listed |
| When the parentheses include only the the part is used on all machines. | e dash(–) |
| When a serial number appears before the part was introduced with that serial is still being used. | |
| When a serial number appears <u>after</u> the part was used up to that serial number. | |
| When serial numbers appear both before the dash | (L000000- 500000) ne first serial |

INDEX

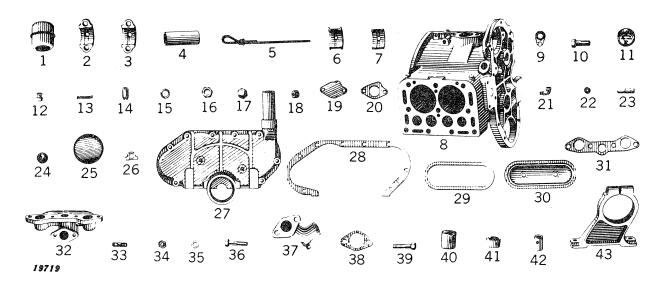
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| Generator | 2 7 | 50-51 28-29 | |
| Governor Guard, Propeller Shaft | 58 | 59 | |

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| | Pa | ge | |
|---|---|--|---|
| (| Serial No. -L639999) | Serial No. |) |
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| Washers, Lock Washers, Plain Wheels, Front and Rear | 87 87 74 | 87 87 75 | |

MEMORANDA

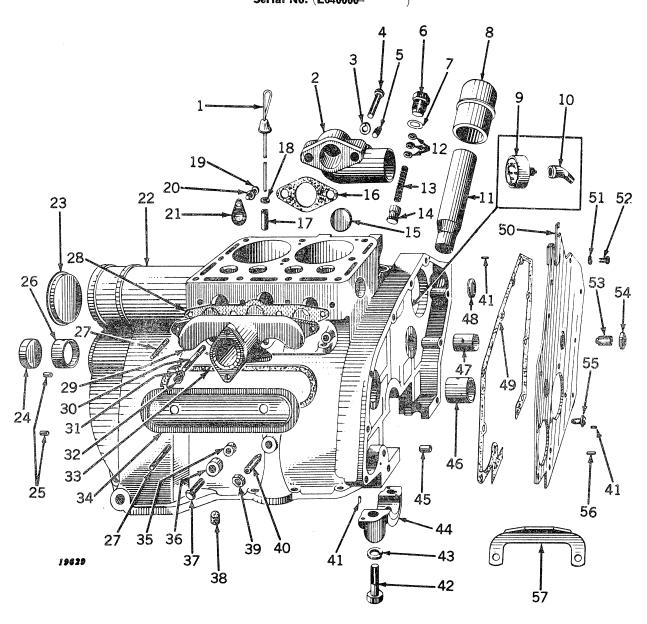
CYLINDER BLOCK AND ASSOCIATED PARTS Serial No. L639999



CYLINDER BLOCK AND ASSOCIATED PARTS Serial No. (-L639999)

| K ey | Part No. | Serial No. | Description |
|--|--|---|--|
| 1 2 3 4 5 | (AL 2137 T AM 669 T AL 2144 T AL 2145 T AL 2422 T AL 2722 T | (-L639999 (-L639999 (-L639999 (-L639999 (-L639999 | Cap, Breather Cap, Front, Main Bearing Cap, Rear, Main Bearing Tube, Breather Gauge, Bayonet Oil with Felt Washer |
| 6 7 8 | AL 742 T AL 741 T AL 2151 T | (-L639999 (-L639999 (-L624999 |) Bearing, Rear Main) Bearing, Front Main) Block, Cylinder (3" Bore Standard Hercules) with Camebaft Rearings |
| | AL 2346 T | (L625000-L639999 | |
| | AL 20177 T | (L625000-L639999) | Plug, Cupped Plug, Manifold Studs, Magneto Studs, Valve Guides |
| | AL 20178 T | (L625000-L639999) | Camshaft Front and Rear Bushing and Idler Shaft Bushing) Kit, Cylinder Block Rebore (3-1/4".020" Oversize Hercules Consisting of Piston w/Pin, Bushings, Compression and Oil Rings, .020", Set of Gaskets, Crankshaft, Cork and Seal Assembly, Crankshaft Oil Seal) |
| | AL 20261 T | (L625000-L639999) | Kit, Cylinder Block Rebore (3-1/4" .040" Oversize Hercules Consisting of Piston w/Pin, Bushings, Compression and Oil Rings, .040", Set of Gaskets, Crankshaft, Cork and Seal Assembly, Crankshaft Oil Seal) |
| 9 10 11 | L 689 T L 745 T (AL 2948 T AL 2811 T | (L625000-L639999) (-L639999) (-L634299) (L634300-L639999) | Gauge, Oil Pressure |
| 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 | AL 2948 T AL 2811 T L 751 T L 752 T L 753 T L 755 T L 755 T L 755 T L 875 T L 877 T L 878 T L 1189 T L 1189 T L 1189 T L 1266 T L 749 T L 748 T AL 2432 T AL 2432 T AL 2432 T AL 2435 T L 830 T L 830 T L 830 T L 851 T L 852 T L 853 T L 852 T L 853 T L 853 T L 854 T AL 2349 T L 876 T 19H 230 T AL 2349 T L 876 T 19H 436 T AL 785 T AL 4278 T | (-L634299) (L634300-L639999) (-L639999) (-L639999) (-L639999) (-L639999) (-L639999) (-L639999) (-L637334) (-L627334) (-L625500) (-L625500) (-L639999) (-L639999) (-L639999) (-L639999) (-L634407-L639999) (-L639999) | Gauge, Oil Pressure |
| 42 43 | L 802 T L 515 T | (-L639999) (-L639999) (-L639999) | Bearing, Camshaft, Rear Bushing, Idler Shaft Support, Engine, Front |
| (Parts | listed below are 1 15H 566 T (L 1151 T (15H 255 R | not illustrated.) (-L624999) (-L624999) (-L624999) | Plug, Oil Pressure Line (Sub. for L756T) Sub. 15H255R Plug, Pipe 3/8" |

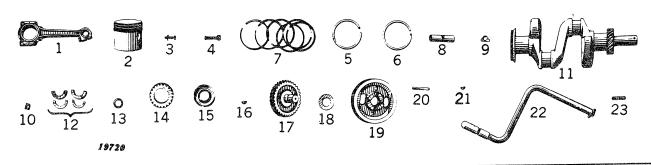
CYLINDER BLOCK AND ASSOCIATED PARTS Serial No. (L640000-



CYLINDER BLOCK AND ASSOCIATED PARTS Serial No. (L640000-

| Key | Part No. | Serial No. | Description |
|----------|------------------------|--------------------------------|---|
| 1 | AL 2722 T | (L640000-) | Gauge, Bayonet Oil |
| 2 | AL 2349 T | (L640000- | Elbow with Plug. Water Inlet Washer, Lock, 1/2" (2 Used) |
| 3 | 12H 13 R AA 3404 R | (L640000-) (L640000-) | Washer, Lock, 1/2" (Box of 50) |
| 4 | `19H 467 R | (L640000- | Screw, Cap 1/2" |
| 5 | 15H 254 R L 4122 T | (L640000- (L640000- | Plug, Pipe, Lower Water Elbow 1/4" Plug, Screw, Oil Pressure Regulating |
| 6 7 | L 4122 I L 754 T | (L640000- | Gasket, Oil Pressure Regulating Screw |
| 8 | (AL 2137 T | (L640000-) | Sub. AM669T |
| 9 | (AM 669 T AL 2811 T | (L640000-) (L640000-) | Cap, Breather Gauge, Oil Pressure |
| 10 | 15H 219 T | (L640000- | Elbow, Oil Pressure Gauge |
| 11 12 | AL 2726 T L 4232 T | (L640000- (L640000-L642038) | Tube, Breather Washer, Oil Pressure Regulating (1 to 3 Used) |
| 13 | L 752 T | (L640000- | Spring, Oil Pressure Regulating |
| 14 | L 4233 T L 4613 T | (L640000-) (L640000-) | Piston, Oil Pressure Regulating Plug, Expansion on Side of Cylinder Block |
| 15 16 | L 4613 I L 876 T | (L640000 | Gasket, Water Inlet Elbow |
| 17 | L 4263 T | (L640000- | Bushing, Bayonet Oil Gauge |
| 18 19 | L 4256 T 21H 588 T | (L640000-) (L640000-) | Washer, Felt Screw, Machine, Timing Hole Cover, 1/4" |
| 20 | (12H 9 R | (L625000- | Washer, Lock, 1/4" |
| 21 | (AA 3400 R L 689 T | (L625000-) (L625000-) | Washer, Lock, 1/4" (Box of 50) Cover, Timing Hole |
| 22 | AL 2871 T | (L640000- | Block, Cylinder with Camshaft Bearing, Idler Bearings, and Set of |
| 00 | | (1.640000 | Gaskets, Less Crankshaft Bearing Inserts Cover, Starter Opening |
| 23 24 | L 4225 T L 4140 T | (L640000-) (L640000-) | Plug, Cupped, Rear of Camshaft |
| 25 | L 4126 T | (L640000- | Pin, Dowel, Rear Oil Seal Plate to Cylinder Block (2 Used) |
| 26 27 | AL 4278 T L 851 T | (L640000-) (L640000-) | Bushing, Camshaft, Hear Stud, Short, Manifold to Cylinder Block and Manifold Elbow to Mani- |
| 21 | | | fold (4 Used) |
| 28 29 | L 4135 T AL 2841 T | (L640000-) (L640000-) | Gasket, Manifold Manifold with Muffler Attaching Studs |
| 30 | L 4291 T | (L640000- | Stud, Long, Manifold to Cylinder Block (2 Used) |
| 31 | L 853 T | (L640000- | Washer, Manifold to Cylinder Block and Manifold Elbow to Manifold (6 Used) |
| 32 | L 852 T | (L640000-) | Nut, Brass, Manifold to Cylinder Block and Manifold Elbow to Mani- |
| 22 | I 021 T | (L640000 —) | fold (6 Used) Gasket, Valve Cover |
| 33 34 | L 831 T L 830 T | (L640000- | Cover, Valve |
| 35 | L 4734 T | (L640000- | Gasket, Valve Cover Cap Screws (2 Used) |
| 36 37 | L 4183 T 19H 211 R | (L640000-) (L640000-) | Retainer, Gasket, Valve Cover Cap Screws (2 Used) Screw, Cap, Valve Cover to Cylinder Block, 3/8" x 1" (2 Used) |
| 38 | L 4571 T | (L640000- | Cork Plug upon Oil Pan Gasket |
| 39 | (L 1129 T 14H 471 T | (L640000 | Sub. 14H471T Nut, Hex. Jam, Oil Pump Screw, 1/2" |
| 40 | L 4121 T | (L640000-) | Screw, Hex., Head Oil Pump to Cylinder Block, 1/2" |
| 41 | L 4128 T L 4241 T | (L640000-) (L640000-) | Pin, Dowel, Short, Main Bearing Cap and Gear Cover (4 Used) |
| 42 43 | L 4241 T (12H 14 R | (L640000 | Screw, Cap, Main Bearing Cap (4 Used) Washer, Lock, 9/16" (4 Used) |
| | AA 3405 R | (L640000- | Washer, Lock, 9/16" (Box of 25) |
| 44 45 | AL 20124 T L 4266 T | (L640000-) (L640000-) | Sap, Main Bearing (2 Used) Bearing, Governor Shaft, Rear |
| 46 | AL 4277 T | (L640000—) | Bushing, Camshaft, Front |
| 47 48 | L 4179 T 30H 17 R | (L640000 | Bushing, Idler Shaft Plug, Expansion on Ends of Cylinder Block, 1-1/4" (2 Used) |
| 49 | L 4134 T | (L640000- | Gasket, Gear Cover |
| 50 | AL 2663 T | (L640000- | Cover, Gear Assembly with 2 Thrust Screws, 3 Oil Plate Screws, and Governor Dowel Pin |
| 51 | (12H 11 R | (L640000) | Washer, Lock, Gear Cover to Cylinder Block Screws, 3/8" (8 Used) |
| 50 | AA 3402 R | (L640000-) | Washer, Lock, Gear Cover to Cylinder Block Screws, 3/8" (Box of 50) Screw, Cap, Gear Cover to Cylinder Block, 3/8" x 7/8" (8 Used) |
| 52 53 | 19H 207 T AL 2660 T | (L640000-) (L640000-) | Screw. Thrust in Gear Cover (2 Used) |
| 54 | 14H 344 A | (L640000-) | Nut. Hex., Jam. Thrust Screws in Gear Cover, 7/16" (2 used) |
| 55 56 | L 4161 T L 4129 T | (L640000 | Screw, Front Oil Seal Plate to Cylinder Block (3 Used) Pin, Dowel, Long, Gear Cover and Governor to Cylinder Block |
| 57 | L 4164 T | (L640000- | Support, Engine, Front |
| | | | |

CRANKSHAFT, CONNECTING RODS, PISTONS, AND ASSOCIATED PARTS Serial No. (-L639999)



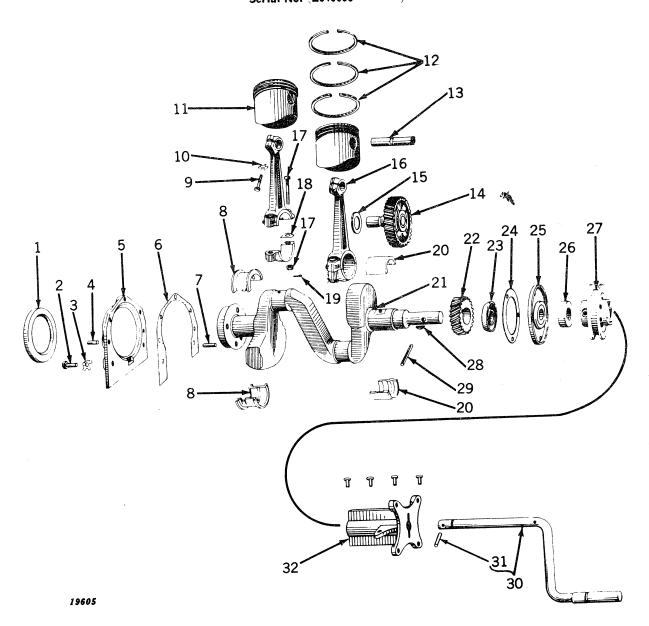
| | D. I. N. | Serial No. | Description | |
|-----|------------|----------------------|---|---------------------|
| Key | Part No. | | Rod, Connecting, Complete | |
| 1 | AL 2759 T* | (-L639999) | Piston with Rings, Pin and Pin Bushings, 3" Standard (2 Use | (be |
| 2 | (AL 2219 T | (-L624999) | Piston with Rings, Pin and Pin Bushings, 3", .020" Oversize | (2 Heed) |
| _ | AL 2221 T | (–L624999) | Piston with Rings, Fin and Fin Bushings, 3, .020 Oversize | (Llead) |
| | AL 2347 T | (L625000-L639999) | Piston with Rings, Pin and Pin Bushings, 3-1/4" Standard (2 | . U360) Ovoroizo |
| | AL 2348 T | (L625000-L639999) | Piston with Rings, Pin and Pin Bushings, 3-1/4", .020" (2 Used) | |
| | AL 20258 T | (L625000-L639999) | Piston with Rings, Pin and Pin Bushings, 3-1/4" .040" (2 Used) | Oversize |
| | | | Screw, Clamp with Lock, Piston Pin (2 Used) | |
| 3 | `AL 2760 T | (-L639999) | Bolt and Nut Assembly for One Connecting Rod (2 Used) | |
| 4 | AL 2869 T | (-L639999) | Bolt and Nut Assembly for One Connecting Hou (2 Osca) | |
| 5 | (L 772 T | (-L624999) | Ring, Piston, Compression, 3" Standard, (4 Used) | |
| Ū | L 805 T | (– L 624999) | Ring, Piston, Compression, .020" Oversize, 3" (4 Used) | |
| 6 | T 773 T | (-L624999) | Ring, Piston, Oil Regulating, 3" Standard (2 Used) | |
| U | L 807 T | (- L 624999) | Ring, Piston, Oil Regulating, .020" Oversize, 3" (2 Used) | |
| 7 | AL 2890 T | (L625000-L639999) | Rings, Piston, Set of 6, 3-1/4" Standard | |
| • | AL 2891 T | (L625000-L639999) | Rings, Piston, Set of 6, 3-1/4", .020" Oversize | |
| | AL 20259 T | (L625000-L639999) | Rings, Piston, Set of 6, 3-1/4", .040 Oversize | |
| 8 | L 770 T | -L624999) | Pin. Piston 3" (2 Used) | |
| 0 | L 678 T | (L625000-L639999) | Pin, Piston, 3-1/4" (2 Used) | |
| 9 | } _ 779 T | (-L639999) | Shim Connecting Rod .003" (As Needed) | |
| 9 | L 780 T | (–L639999) | Shim Connecting Rod .002" (As Needed) | |
| 10 | L 4208 T | (-L639999) | Lock, Piston Pin, Clamp Screw (2 Used) | |
| 10 | AL 2218 T | (-L639999) | Cronkehaft with Timing Gear | |
| 11 | | -L629004) | Cools Cork and Felt for Crankshaff Front (Set of 4 Fields) | |
| 12 | | (L628444-L639999) | Seal Oil Felt and Leather, Front, Rupper Bally on Outside | |
| 4.0 | | (L628444-L639999) | Band, Rubber on Crankshaft Front Oil Seal | |
| 13 | L 862 T | -L639999) | Gear, Crankshaft Timing | |
| 14 | AL 766 T | -L639999) | Thrower, Oil, Crankshaft | |
| 15 | L 768 T | -L639999) | Key, Woodruff, Timing Gear to Crankshaft | |
| 16 | 26H 11 T | (-L639999) | Shaft, Idler with Gear and Thrust Plug | |
| 17 | AL 2224 T | (-L639999) | Washer, Thrust, Idler Shaft | |
| 18 | L 803 T | | Pulley, Fan with Attaching Pin | |
| 19 | AL 2352 T | (-L639999) | | |
| 20 | (L 1174 T | (-L639999) | Sub. 25H100T Pin, Groove, Pulley to Crankshaft | |
| | (25H 100 T | (-L639999) | C. L OCHIET | |
| 21 | L 1157 T | (-L639999) | Sub. 26H15T | |
| | 26H 15 T | (-L639999) | Key, Woodruff, Fan Pulley to Crankshaft | |
| 22 | `AL 2285 T | (-L639999) | Crank, Starting with Attaching Pin | |
| 23 | M 1437 T | (-L639999) | Pin, Starting Crank | |



^{*} Exchange connecting rod. New connecting rod may be purchased at reduction if old rod is sent in with order. Orders not including old connecting rod will be billed at full price.

MEMORANDA

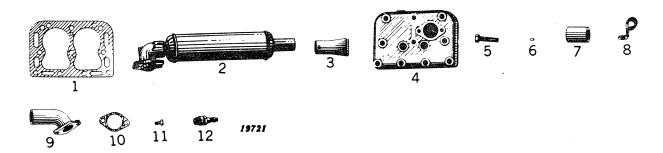
CRANKSHAFT, CONNECTING RODS, PISTONS, AND ASSOCIATED PARTS Serial No. (L640000-)



CRANKSHAFT, CONNECTING RODS, PISTONS, AND ASSOCIATED PARTS Serial No. (L640000– $$

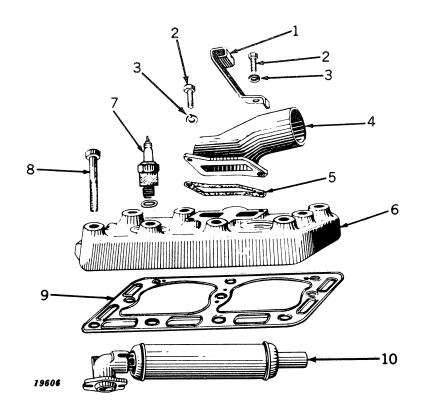
| Key | Part No. | Serial No. | Description |
|----------|------------------------|------------------------|--|
| 1 | AT 195 T | (L640000- |) Seal, Oil Crankshaft, Rear (Sub. for AL2654T) |
| 2 | 19H 105 R | (L640000- | Screw, Cap, Oil Seal Plate to Cylinder Block, 5/16" x 3/4" (5 Used) |
| 3 | L 4187 T | (L640000- |) Lock, Rear Oil Seal Plate, Cap Screw (5 Used) |
| 4 | L 4126 T | (L640000- |) Pin, Dowel, Rear Oil Seal Plate to Cylinder Block (2 Used) |
| 5 | AL 2743 T | (L640000- |) Plate, Oil Seal, Crankshaft, Rear with Oil Seal |
| 6 | L 4132 T | (L640000- | Gasket, Rear Oil Seal |
| 7 | L 4127 T | (L640000- | Pin, Dowel, Flywheel to Crankshaft |
| 8 | AL 2882 T AL 2884 T | (L640000- (L640000- |) Insert, Bearing, Rear Main, Standard (2 Halves)) Insert, Bearing, Rear Main, .003" Undersize (2 Halves) |
| | AL 2886 T | (L640000- |) Insert, Bearing, Rear Main, .005" Undersize (2 Halves) |
| 9 | AL 2760 T | (L640000- | Screw, Clamp, Piston Pin with Lock (2 Used) |
| 10 | L 4208 T | (L640000- | Lock, Piston Pin Clamp Screw (2 Used) |
| 11 | AL 2347 T | (L640000- |) Piston with Rings, Pin, and Pin_Bushings 3-1/4" Standard (2 Used) |
| | AL 2348 T | (L640000- |) Piston with Rings, Pin, and Pin Bushings 3-1/4" .020" Oversize |
| | (| | (2 Used) |
| 12 | L 676 T | (L640000- | Ring, Piston, Compression 3-1/4" Standard (4 Used) |
| | L 721 T | (L640000- |) Ring, Piston, Compression 3-1/4", .020" Oversize (4 Used)) Ring, Piston, Oil Regulating 3-1/4", Standard (2 Used) |
| | L 677 T L 724 T | (L640000- (L640000- | Ring, Piston, Oil Regulating 3-1/4", Januard (2 Osed) Ring, Piston, Oil Regulating 3-1/4", Jo20" Oversize (2 Used) |
| | L 724 T AL 2890 T | (L640000- | Rings, Piston, Set of six 3-1/4" Standard Size |
| | AL 2891 T | (L640000- |) Rings, Piston, Set of six 3-1/4" .020" Oversize |
| 13 | L 678 T | (L640000- |) Pin, Piston 3-1/4" (2 Used) |
| 14 | AL 2677 T | (L640000- |) Shaft, Idler with Gear and Thrust Plug |
| 15 | L 803 T | (L640000- |) Washer, Thrust, Idler Shaft |
| 16 | AL 2759 <u>T</u> | (L640000- | Rod, Connecting, Complete (2 Used) |
| 17 | AL 2869 T | (L640000- | Bolt and Nut Assembly for 1 Connecting Rod (2 Used) |
| 18 | L 779 T | (L640000- (L640000- |) Shim, Connecting Rod to Cap, .003" (As Needed)) Shim, Connecting Rod to Cap .002" (As Needed) |
| 10 | (L 780 T 11H 19 R | (L640000- | Pin, Cotter, 3/32" x 5/8" (4 Used) |
| 19 20 | (AL 2881 T | (L640000- | Insert, Bearing, Front Main, Standard (2 Halves) |
| 20 | AL 2883 T | (L640000- |) Insert, Bearing, Front Main, .003" Undersize (2 Halves) |
| | AL 2885 T | (L640000- |) Insert, Bearing, Front Main, .005" Undersize (2 Halves) |
| 21 | `AL 2699 T | (L640000- | Crankshaft with Timing Gear |
| 22 | AL 766 <u>T</u> | (L640000- |) Gear, Crankshaft Timing |
| 23 | L 768 T | (L640000- |) Thrower, Crankshaft Oil) Gasket, Front Oil Seal Plate to Gear Cover |
| 24 | L 4152 T L 4115 T | (L640000- (L640000- | Plate, Crankshaft Front Oil Seal |
| 25 26 | L 4115 T AL 2653 T | (L640000- | Seal, Oil Crankshaft, Front |
| 27 | AL 2877 T | (L640000- | Pulley, Cooling Fan Drive with Groov-Pin |
| 28 | 26H 11 T | (L640000- |) Key, Woodruff, 3/16" x 5/8" (2 Used) |
| 29 | 25H 125 T | (L640000 |) Pin, Groov, Drive Pulley to Crankshaft |
| 30 | AL ⁻ 2285 T | (L640000- | Crank, Starting with Groov-Pin |
| 31 | M 1437 T | (L640000- |) Pin, Groov, Starting Crank |
| 32 | AL 2421 T | (L640000- |) Guide, Crank, with Rivets |

CYLINDER HEAD, MUFFLER, AND ASSOCIATED PARTS Serial No. (-L639999)



| 12 | Part No. | Serial No. | Description |
|--------|-------------------------|----------------------|--|
| Key | | (-L624999) | Gasket, Cylinder Head |
| 1 | (AL 2148 T | (L625000-L639999) | |
| • | (AL 2306 T AL 2379 T | (L625000-L639999) | Muffler, Complete with Attaching Pin |
| 2 3 | AL 2379 T (AL 353 T | (-L624999)) | Exhaust, Fishtail |
| 3 | AL 615 T | (L625000-L634000) | |
| 4 | AL 757 T | (-L624999) | Head, Cylinder |
| 7 | AL 674 T | (L625000-L639999) | a out to the addition (10 light) |
| 5 | L 759 T | (–L639999) | Screw, Cap, Cylinder Head Attaching (10 Used) |
| 6 | 25H 67 T | (L625000-L639999) | Pin, Groov, Muffler to Manifold (3 Used) |
| 7 | L 976 T | (L625000-L634296) | Pipe, Muffler, Connector, Elbow to Manifold |
| 8 | L 873 T | (– L 639999) | Bracket, Spark Plug Cable |
| 8 9 | AL 343 T | (-L639999(| Elbow, Water, Upper Gasket, Elbow, Water, Upper |
| 10 | L 875 T | (-L639999) | C 10H011D |
| 11 | (L 1044 T | (-L639999) | Screw, Cap, Water Elbow to Cylinder Head (2 Used) |
| | (19H 211 R | (-L639999) | Plug, Spark (2 Used) |
| 12 | AL 2005 T | -L639999) | Fluy, Opark (2 0000) |

CYLINDER HEAD, MUFFLER, AND ASSOCIATED PARTS Serial No. (L640000-



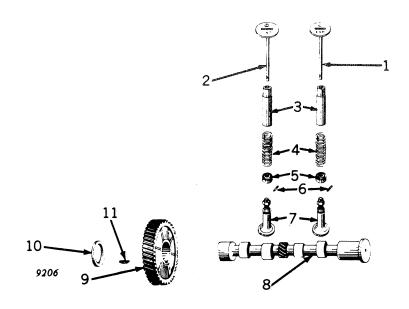
| Key | Part No. | Serial No. | Description |
|-----|-----------------|------------|---|
| 1 | L 4290 T | (L640000- |) Bracket, Spark Plug Cable |
| 2 | 19H 211 R | (L640000- |) Screw, Cap, 3/8" x 1" (2 Used) |
| 3 | (12H. 11 R | (L640000- |) Washer, Lock, 3/8" (2 Used) |
| | (AA 3402 R | (L640000- |) Washer, Lock, 3/8" (Box of 50) |
| 4 | AL 4116 T | (L640000- |) Elbow, Water, Upper |
| 5 | L 4117 T | (L640000- |) Gasket, Upper Water Elbow |
| 6 | AL 4106 T | (L640000- | Cylinder Head |
| 7 | AM 514 T | (L640000- | Plug, Spark, Champion Type H10 (2 Used) |
| | AM 1535 T | (L640000- |) Plug, Spark, AC Type 45L (2 Used) |
| | (AM 1536 T | (L640000- | Plug, Spark, Auto-Lite Type AN7F (2 Used) |
| 8 | L 4136 T | (L640000- | Screw, Cap Cylinder Head Block (10 Used) |
| 9 | AL 2651 T | (L640000- | Gasket, Cylinder Head |
| 10 | AL 2812 T | (L640000- | Muffler Assembly |

CAMSHAFT, VALVES, AND ASSOCIATED PARTS Serial No. (-L639999)



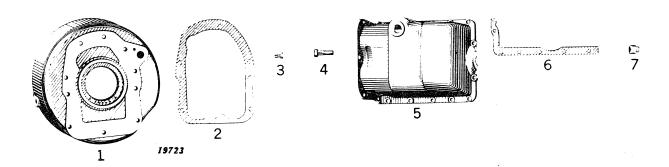
| Key 1 2 3 4 5 | Part No. AL 821 T AL 822 T L 4593 T L 824 T L 825 T L 826 T | Serial No. (-L639999) (-L639999) (-L639999) -L639999) (-L631008) (L631009-L639999) | Description Valve, Intake (2 Used) Valve, Exhaust (2 Used) Spring, Valve (4 Used) Seat, Valve Spring (4 Used) Pin, Valve Seat Spring Guide, Valve (4 Used) |
|-------------------------------------|--|---|--|
| 7 8 9 10 11 12 13 | L 832 T L 827 T L 828 T L 829 T AL 2140 T AL 787 T L 789 T L 1155 T | (L631009-L639939) (-L639999) (-L639999) (-L639999) (-L639999) (-L639999) (-L639999) | Tappet, Valve (4 Used) Screw, Valve Tappet Adjusting (4 Used) Nut, Valve Tappet Adjusting (4 Used) Camshaft with Thrust Plug Gear, Camshaft Timing Washer, Camshaft, Thrust Sub. 26H11T Key, Woodruff, Timing Gear to Camshaft, 3/16" x 5/8" |

CAMSHAFT, VALVES, AND ASSOCIATED PARTS Serial No. (L640000-



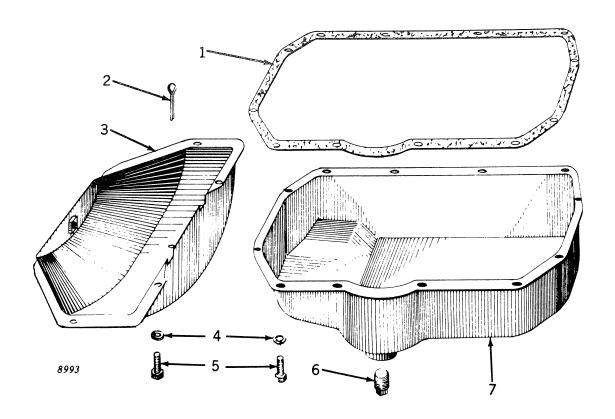
| Kev | Part No. | Serial No. | Description |
|-----|-----------|------------|--|
| 1 | AL 822 T | (L640000- |) Valve, Exhaust (2 Used) |
| 2 | AL 821 T | (L640000- |) Valve, Intake (2 Used) |
| 3 | L 826 T | (L640000- |) Guide, Valve (4 Used) |
| 4 | L 4593 T | (L640000- |) Spring, Valve (4 Used) |
| 5 | L 824 T | (L640000- | Seat, Valve Spring (4 Used) |
| 6 | L 825 T | (L640000- |) Pin. Valve Retainer (4 Used) |
| 7 | AL 2675 T | (L640000- | Tappet, Valve with Adjusting Screw (4 Used |
| 8 | AL 2756 T | (L640000- | Camshaft with Thrust Plug |
| 9 | AL 787 T | (L640000- | Gear, Camshaft Timing |
| 10 | L 789 T | (L640000- | Washer, Camshaft Thrust |
| 11 | (L 1155 T | (L640000- |) Sub. 26H11T |
| 11 | 26H 11 T | (L640000- | Key, Woodruff, Timing Gear to Camshaft, 3/16" x 5/8" |

OIL PAN AND ASSOCIATED PARTS Serial No. (-L639999)



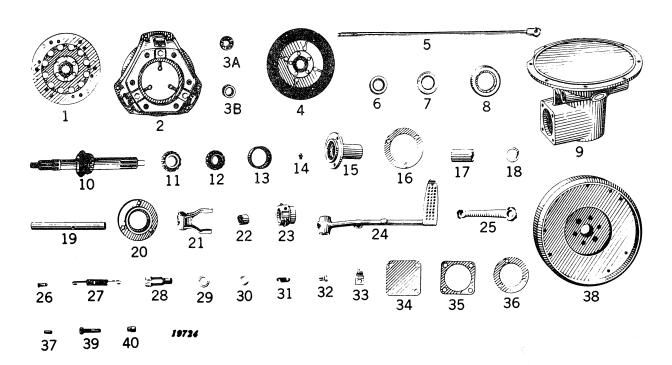
| Key | Part No. | Serial No. | Description |
|-----|------------|----------------------|--|
| 1 | (L 155 T | (-L624999) | Housing, Flywheel |
| ' | L 686 T | (L625000-L639999) | |
| 2 | i 860 T | (-L639999) | Gasket, Flywheel Housing |
| 3 | L 861 T | (– L 639999) | Screw, Cap Flywheel Housing to Oil Pan and Cylinder Block (7 Used) |
| 4 | L 925 T | (-L624999) | Screw, Cap, Flywheel Housing to Tractor Frame (2 Used) |
| 5 | (AL 2432 T | (–L628443) | Pan, Oil, Changeover Group |
| _ | AL 868 T | (L628444-L639999) | Pan, Oil |
| 6 | }L 839 T | (-L628443) | Gasket, Oil Pan (Half) for Tractors with Cork and Felt Crankshaft |
| | | | Oil Seal (2 Used) Gasket, Oil Pan (Half) for Tractors with Leather Crankshaft Oil Seal |
| | L 840 T | (L628444-L639999) | |
| | | | (2 Used) |
| 7 | 15H 257 T | (–L640999) | Plug, Drain, Engine Oil Pan |

OIL PAN AND ASSOCIATED PARTS Serial No. (L640000-



| Key | Part No. | Serial No. | Description |
|-----|------------|-------------|--|
| . 1 | L 4133 T | (L640000- | Gasket, Oil Pan |
| 2 | 11H 20 T | (L640000- | Pin, Cotter, Flywheel Housing Pan Drain Hole, 3/32" x 3/4" |
| 3 | AL 2693 T | (L640000- | Pan, Flywheel Housing |
| 4 | (12H 10 R | (L640000-) | Washer, Lock, 5/16" (16 Used) |
| - | (AA 3401 R | (L640000-) | Washer, Lock, 5/16" (Box of 50) |
| 5 | 19H 100 T | (L640000- | Screw, Cap, Oil Pan and Flywheel Pan to Cylinder Block, 5/16" x 5/8" (16 Used) |
| 6 | 15H 257 T | (L640000-) | Plug, Oil Pan Drain, 3/4" |
| 7 | AL 2657 T | (L640000-) | Pan, Oil |

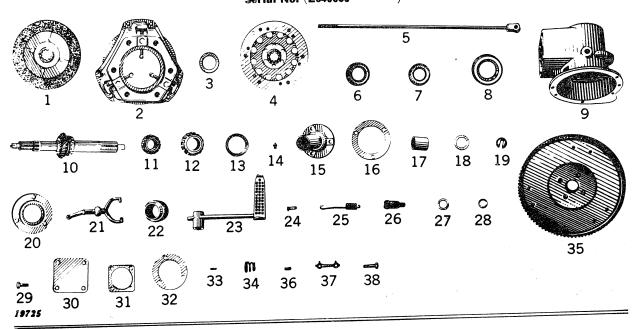
FLYWHEEL, CLUTCH, AND CLUTCH HOUSING ASSEMBLY Serial No. (-L639999)



FLYWHEEL, CLUTCH, AND CLUTCH HOUSING ASSEMBLY Serial No. (-L639999)

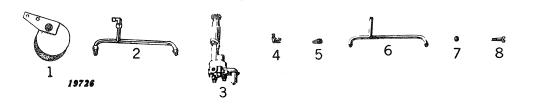
| Key | Part No. | Serial No. | Description |
|---------------|-------------------------------|--|---|
| 1 | AL 2045 T | (LC05016 LC00004) | Disk, Clutch Driven with Lining, 9" |
| | AL 2281 T AL 2835 T | (L625016-L630824) (L630835-L639999) | Disk, Clutch Driven with Lining, 8-1/2" Disk, Clutch Driven with Lining |
| 2 | AL 2046 T | (–L625015)` | Plate, Pressure Assembly, Complete |
| | AL 2282 T AL 2834 T | (L625016-L630834) (L630835-L639999) | |
| 3 | AL 2047 T | (L030033 L033393) | Bearing, Ball, Clutch Pilot |
| 4 | AM 1597 T | (L625003-L639999) | Bushing, Clutch Pilot, with Retainer |
| 4 | AL 2049 T AL 2622 T | (–L625015)` (L625016–L630834) | Lining with Rivets, Clutch Driven Disk |
| | AL 2836 T | (L630835-L639999) | |
| 5 6 | AL 2065 T AL 2094 T | (-L639999) (-L639999) | Rod, Clutch Throwout Seal, Oil, Front |
| 7 | AL 2095 T | (-L639999) | Seal, Oil, Rear |
| 8 | AL 2116 T | (-L639999) | Bearing, Ball, Clutch Throwout |
| 9 10 | AL 2238 T AL 2240 T | (L621079-L639999) (L621079-L625002) | Housing, Clutch with Welsh Plugs and Bushings Shaft, Splined, with Bearing Cone and Bevel Gear |
| 11 | JD 7212 H | (–L639999) | Cone, Bearing, Splined Shaft, Rear |
| 12 13 | JD 7243 T JD 7262 R | (-L639999) (-L639999) | Cone, Bearing, Splined Shaft, Front Cup, Bearing, Front and Rear of Splined Shaft (2 Used) |
| 14 | JD 7759 | (–L639999) | Fitting, Grease for Clutch Pedal |
| 15 | L 112 T | (-L639999) | Sleeve, Clutch Throwout Bearing Carrier |
| 16 | L 113 T L 114 T | (-L639999) (-L639999) | Shim, .010" Splined Shaft, Rear Bearing Retainer to Shaft Housing Shim, .005" Splined Shaft, Rear Bearing Retainer to Shaft Housing |
| | L 115 T | (-L 639999) | Shim, .002" Splined Shaft, Rear Bearing Retainer to Shaft Housing |
| 17 18 | AL 116 T L 117 T | (-L639999) (-L639999) | Sleeve, Spacer, Splined Shaft Washer, Spacer Sleeve |
| 19 | (L 119 T | (-L625015) | Shaft, Clutch Throwout |
| | L 613 T | (L625016-L630834) | |
| 20 | (L 119 T AL 20293 T | (L630835-L639999) J (-L639999) | Retainer, Rear Bearing |
| 21 | L 124 T | (–L639999) | Fork, Clutch Throwout |
| 22 23 | L 164 T AL 179 T | (-L639999) (-L639999) | Bushing, Clutch Throwout Shaft Carrier, Clutch Throwout Bearing |
| 24 | (L 606 T | (L625000-L639999) | Pedal, Clutch |
| 25 | L 250 T L 252 T | (-L625029) (-L639999) | Lever, Clutch Throwout Shaft |
| 26 26 | | (–L639999) | Pin, Yoke, Throwout Rod to Pedal |
| 07 | L 254 T L 364 T | (-L639999) | Pin, Yoke, Throwout Rod to Throwout Lever |
| 27 28 | L 255 T L 300 T | (-L639999) (-L639999) | Spring, Clutch Pedal to Frame Yoke, Clutch Throwout Rod |
| 29 | L 308 T | (-L639999) | Washer, Pedal Shaft |
| 30 31 | L 357 T L 360 T | (-L639999) (-L639999) | Ring, Snap, Pedal Shaft Spring, Throwout Bearing Carrier |
| 32 | L 372 T | (-L639999) | Screw, Cap, Pressure Plate to Flywheel (6 Used) |
| 33 34 | L 407 T L 535 T | (-L639999) (L621079-L639999) | Clip, Spring, Throwout Bearing Carrier Spring Cover, Clutch Shaft Housing |
| 35 | L 539 T | (L621079-L639999) | Gasket, Clutch Shaft Housing Cover |
| 36 | (L 542 T | (L621079-L639999) | Shim, .002" Throwout Carrier Sleeve |
| | L 543 T L 544 T | (L621079-L639999) (L621079-L639999) | Shim, .005" Throwout Carrier Sleeve Shim, .010" Throwout Carrier Sleeve |
| 37 | 25H 124 T | (-L639999) | Pin, Groov, Throwout Fork and Lever to Shaft (2 Used) |
| 38 | L 865 T L 680 T | (-L625002) (L625003-L639999) | Flywheel |
| 39 | `L 762 T | (-L639999) | Screw, Cap, Flywheel to Crankshaft (4 Used) |
| 40 | L 764 T | (-L639999) | Pin, Dowel, Flywheel to Crankshaft (2 Used) |

FLYWHEEL, CLUTCH, AND CLUTCH HOUSING ASSEMBLY Serial No. (L640000-



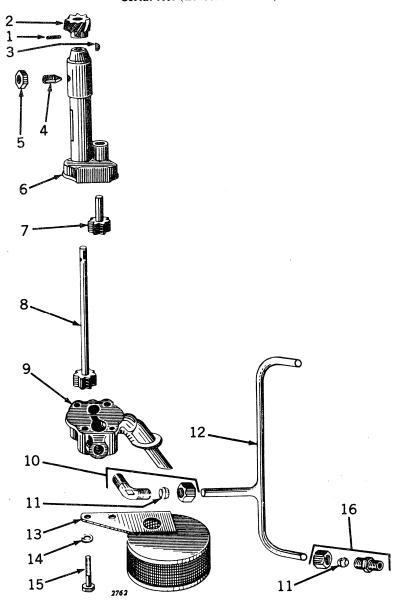
| Key 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 (Part | Part No. AL 2835 T AL 2834 T AM 1597 T AL 2836 T AL 2094 T AL 2095 T AL 2095 T AL 2116 T AL 2116 T AL 2350 T JD 7212 H JD 7262 R JD 7759 AL 4150 T L 113 T L 115 T AL 116 T L 117 T AL 20293 T AL 4182 T AL 4185 T AL 4185 T AL 4185 T AL 4145 T L 299 T L 307 T L 299 T L 307 T L 299 T L 307 T L 4230 T L 543 T L 543 T L 4126 T L 4126 T L 4139 T L 4139 T L 4139 T L 4131 T L 4 | Serial No. (L640000- (L64000- | Description Disk, Clutch Driven with Lining Plate, Pressure, Assembly Bushing, Clutch Pilot, with Retainer Lining with Rivet for Driven Disk Rod, Clutch Throwout Seal, Oil, Front Seal, Oil, Rear Bearing, Ball, Clutch Throwout Housing, Clutch Shaft Shaft, Splined, with Bearing Cone and Bevel Gear Cone, Bearing, Splined Shaft, Front Cup, Bearing, Splined Shaft, Front Cup, Bearing, Splined Shaft, Front Cup, Bearing, Splined Shaft, Front and Rear (2 Used) Fitting, Grease, Clutch Pedal Sleeve, Throwout Bearing Carrier Shim, .010" Splined Shaft Rear Bearing to Shaft Housing Shim, .005" Splined Shaft Rear Bearing to Shaft Housing Shim, .002" Splined Shaft Rear Bearing to Shaft Housing Shim, .002" Splined Shaft Rear Bearing to Shaft Housing Sleeve, Spacer, Sleeve Retainer, Clutch Fork Spring Retainer, Rear Bearing Fork, Clutch Throwout Carrier, Throwout Rod (2 Used) Spring, Clutch Pedal to Frame Yoke, Adjusting, Throwout Rod Washer, Pedal Shaft Screw, Cap, Clutch Pressure Plate to Flywheel (6 Used) Cover, Clutch Shaft Housing Gasket, Housing Cover Shim, .002" Throwout Carrier Sleeve Shim, .002" Throwout Carrier Sleeve Shim, .005" Throwout Carrier Sleeve Shim, .005" Throwout Carrier Sleeve Pin, Dowel, Clutch Shaft Housing to Cylinder Block (2 Used) Spring, Clutch Fork Flywheel with Pilot Bearing and Ring Gear Pin, Dowel, Flywheel to Crankshaft Lock, Cap Screw, Flywheel to Crankshaft (2 Used) Screw, Cap, Flywheel to Crankshaft (4 Used) |
|--|--|---|--|
| | AL HIII | (1070000 | 1 - man 1 - maj - 1 mm - 1 |

LUBRICATING OIL PUMP AND OIL LINES Serial No. (-L639999)



| Key | Part No. | Serial No. | Description |
|-----|-----------|-------------|---|
| 1 | AL 2136 T | (-L639999) | Strainer Assembly, Oil |
| 2 | AL 2147 T | (-L639999) | Line, Oil, Complete |
| 3 | AL 2225 T | (-L639999) | Pump, Oil, Less Strainer |
| 4 | AL 2728 T | (-L639999) | Elbow, Oil Pump with Nut and Ferrule |
| 5 | AL 2729 T | (-L639999) | Connector, Oil Line with Nut and Ferrule (2 Used) |
| 6 | L 833 T | (-L639999) | Line, Oil |
| 7 | L 836 T | (-L639999) | Ferrule, Oil Line (3 Used) |
| 8 | (L 1066 T | (-L639999) | Sub. 19H105R |
| | 19H 105 R | (-L639999) | Screw, Cap, Oil Pump to Cylinder Block, 5/16" x 3/4" (2 Used) |

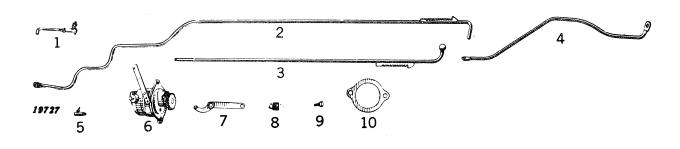
LUBRICATING OIL PUMP AND OIL LINES Serial No. (L640000-



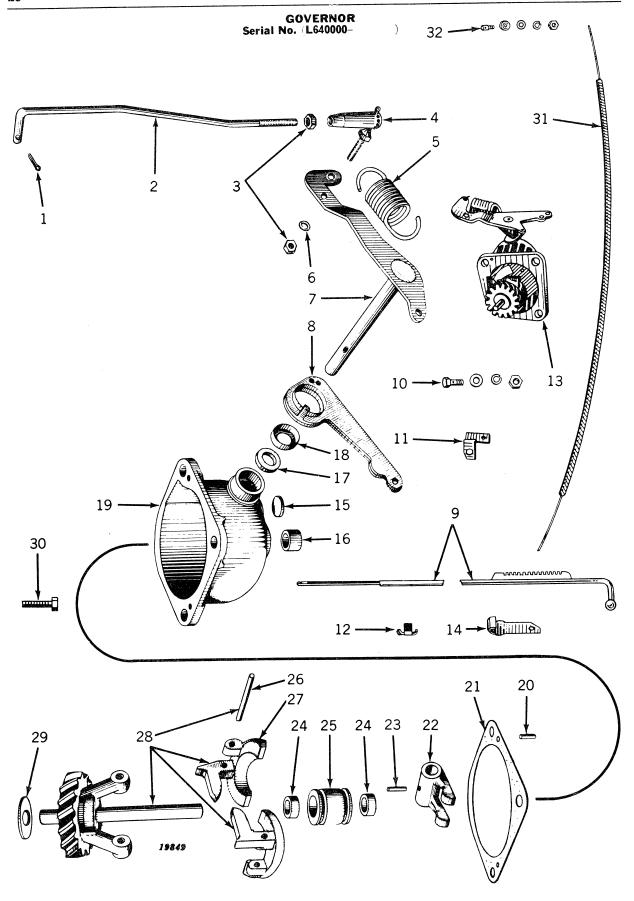
| Key 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 | Part No. (L 1190 T 25H 42 T L 820 T (L 1156 T 26H 6 R L 4121 T 14H 471 T AL 4173 T AL 2668 T AL 2669 T AL 2827 T AL 2728 T L 836 T AL 2752 T AL 2136 T (12H 9 R 19H 37 T AL 2729 T AL 2720 T AL 2750 T | Serial No. (L640000- | Description Sub. 25H42T Pin, Groov, Oil Pump Driving Gear Attaching Gear, Drive, Oil Pump Sub. 26H6R Key, Woodruff, Oil Pump Drive Gear Screw, Set, Oil Pump Nut, Hex., Jam, Oil Pump Set Screw, 1/2" Body, Oil Pump Shaft, Idler with Pumping Gear Shaft, Drive with Pumping Gear Cover with Intake Pump Elbow with Nut and Ferrule Ferrule, Oil Line (3 Used) Line, Oil with 3 Ferrules Strainer Asesmbly, Oil Washer, Lock, 1/4" (4 Used) Washer, Lock, 1/4" (8ox of 50) Screw, Cap 1/4" x 1-1/2" (4 Used) Connector, Oil Line with Nut and Ferrule (2 Used) Oil Pump Assembly, Less Strainer | |
|--|---|--|---|--|
|--|---|--|---|--|



GOVERNOR Serial No. (-L639999)



| Key | Pa | art No. | Serial No. | Description |
|-----|-----|---------------|-------------------|--|
| 1 | (AL | 2044 T | (-L624999)) | Link, Control, Complete, Governor to Carburetor |
| | AL | 2307 T | (L625000-L639999) | |
| 2 | AL | 2073 T | (-L624999) | Rod, Governor Control with Ratchet |
| 3 | ΑL | 2319 T | (L625000-L639999) | Rod, Governor Control, Rear |
| 4 | L | 712 T | (L625000-L639999) | Rod, Governor Control, Front |
| - 5 | AL | 2096 T | (-L639999) | Joint Assembly, Ball, Governor Connecting Rod |
| 6 | ΑL | 2230 T | (-L639999) | Governor, Complete, less Rear Control Lever and Spring |
| 7 | AL | 2231 T | (-L639999) | Lever, Rear, Governor Control, with Bushing |
| 8 | L | 881 T | (-L639999) | Spring, Governor Control Lever |
| 9 | L | 334 T | (-L639999) | Pin, Control Rod to Governor Lever |
| 10 | L | 874 T | (–L639999) | Gasket, Governor Attaching |



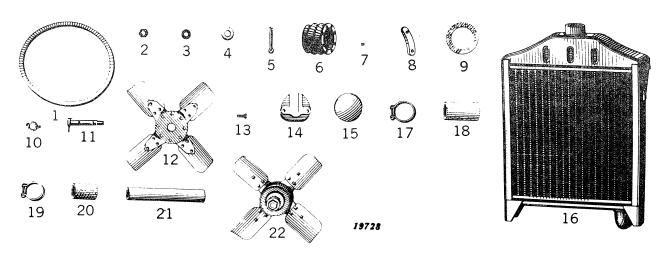
)

GOVERNOR Serial No. (L640000-

| Key | Part No. | Serial No. | Description |
|--------|-----------|------------|---|
| 1 | 11H 3 R | (L640000- |) Pin, Cotter, 1/16" x 1/2" |
| , | L 4244 T | (L640000- | Rod, Governor to Carburetor |
| 2 3 | 14H 377 T | (L640000- |) Nut, Hex. Jam, Ball Joint, 1/4" (2 Used) |
| 4 | AL 2096 T | (L640000- |) Ball Joint Assembly, Connecting Rod |
| 4 5 | L 4197 T | (L640000- | Spring, Governor Control Lever |
| 6 | 12H 9 R | (L640000- | Washer, Lock, Connecting Rod Ball Joint Assembly, 1/4" |
| O | AA 3400 R | (L640000- | Washer, Lock, Connecting Rod Ball Joint Assembly, 1/4" (Box of 50 |
| 7 | AL 2667 T | (L640000- | Lever and Shaft Assembly, Governor Operating |
| 8 | AL 2692 T | (L640000- | Lever, Assembly |
| 9 | AL 2784 T | (L640000- |) Rod, Control with Ratchet |
| 10 | AL 2755 T | (L640000- | Screw, Clamp, Assembly, Control Rod |
| . 11 | L 4252 T | (L640000- | Bracket, Governor Cable to Governor |
| 12 | L 4294 T | (L640000- |) Clamp, Control Cable (2 Used) |
| 13 | AL 2720 T | (L640000- |) Governor Assembly, Complete |
| 14 | L 4311 T | (L640000- |) Clip, Control Cable |
| 15 | 30H 7 T | (L640000- |) Plug, Expansion, 5/8" |
| 16 | L 4256 T | (L640000- |) Bearing, Governor Shaft, Front |
| 17 | L 4176 T | (L640000- |) Washer, Sealing, Governor Operating Shaft, Leather |
| 18 | L 4183 T | (L640000- |) Retainer, Sealing Washer |
| 19 | AL 2753 T | (L640000- |) Case, Governor, with Bushing, Plug and Seal Assembly |
| 20 | L 4128 T | (L640000- |) Pin, Dowel, Short |
| 21 | L 4231 T | (L640000- |) Gasket, Governor Attaching |
| 22 | L 4158 T | (L640000- |) Fork, Governor |
| 23 | 25H 50 T | (L640000- |) Pin, Groov-, Governor Fork to Shaft, 5/32" x 3/4" |
| 24 | L 4299 T | (L640000- |) Bushing, Governor Thrust Bearing (2 Used) |
| 25 | AL 2691 T | (L640000- |) Bearing, Thrust with Bushings |
| 26 | L 4188 T | (L640000- |) Pin, Weight to Shaft (2 Used) |
| 27 | L 4181 T | (L640000- |) Weight, Governor (2 Used) |
| 28 | AL 2718 T | (L640000- |) Shaft Assembly, with Weights and Gear |
| 29 | L 4177 T | (L640000- |) Washer, Gear Thrust |
| 30 | L 4789 T | (L640000- | Screw, Cap, Governor Lever Stop |
| 31 | AL 2725 T | (L640000- |) Cable, Control |
| 32 | AL 2754 T | (L640000- |) Swivel Assembly, Control Wire |

MEMORANDA

COOLING FAN, RADIATOR, AND ASSOCIATED PARTS Serial No. (-L639999)



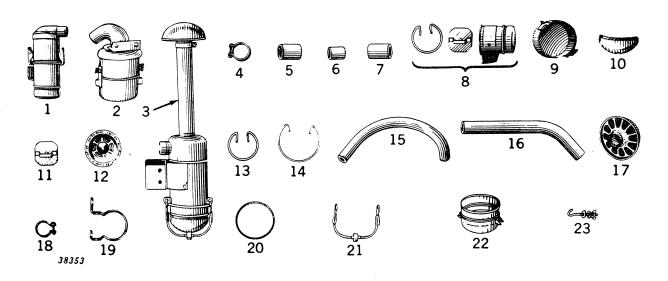
| Key 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 | Part No. L 346 T (L 1134 T 14H 478 T 12H 44 T L 1147 T (L 1003 T AA 3413 R AL 2343 T AL 20119 T L 715 T L 716 T L 717 T AL 2109 T AL 2342 T L 1081 T L 614 T AL 2275 T (AL 2190 T AL 2266 T AL 2083 T L 1 338 T | Serial No. (-L639999) (-L625000-L639999) (-L639999) (-L639999) (-L639999) (-L639999) (-L639999) | Sub. 14H478T Nut, Hex. Jam, Fan to Fan Bracket Washer, Lock, 5/8" Washer, Fan to Fan Bracket (2 Used) Sub. AA3413R Pin, Cotter, 1/8" x 1-1/4" (Box of 100) Hub Assembly Screw, Fan Oil Plug Nut, Double, for Fan Assembly (4 Used) Gasket, Fan Blade to Fan Body (2 Used) Spacer, Fan Blade Spindle and Bearing Assembly Blade Assembly Screw, Cap, Fan Blade to Fan Hub Bracket, Fan Cap, Radiator Radiator (For Tractor Prior to L621079, Order AL2190T and AL2193T) Radiator Clamp, Upper Water Hose (2 Used) |
|--|--|--|--|
| 16 | AL 2190 T AL 2266 T | (L621079–L624999) (L625000–L639999) | Radiator (For Tractor Prior to L621079, Order AL2190T and AL2193T) Radiator |
| 18 | L 338 T | (-L639999) | Hose, Upper Water |
| 19 | AL 2090 T | (-L639999) | Clamp, Lower Water Hose (4 Used) Hose, Lower Water (2 Used) |
| 20 21 | L 333 T L 365 T | (-L639999) (-L639999) | Tube, Lower Water |
| 22 | (AL 2253 T | (-L639999) | Sub. AL2341T |
| | AL 2341 T | (-L639999) | Fan Assembly, Complete with Shaft |

COOLING FAN, RADIATOR, AND ASSOCIATED PARTS Serial No. (L640000--11

COOLING FAN, RADIATOR, AND ASSOCIATED PARTS Serial No. (L640000-

| Key | Part No. | Serial No. | Description |
|----------------------------|-----------|------------|--|
| 1 | L 346 T | (L640000- |) Belt, Fan |
| 2 | 14H 478 T | (L640000- | Nut, Hex. Jam, Fan to Fan Bracket, 5/8" |
| 3 | (12H 15 R | (L640000- | Washer, Lock, Fan to Fan Bracket, 5/8" |
| | AA 3406 R | (L640000- | Washer, Lock, Fan to Fan Bracket, 5/8" (Box of 50) |
| 4 | L 1147 T | (L640000- |) Washer, Fan to Fan Bracket (2 Used) |
| 5 | 11H 60 T | (L640000- |) Pin, Cotter, 5/32" x 1" |
| 6 | AL 2862 T | (L640000- |) Hub, Fan Assembly |
| 7 | L 4368 T | (L640000- |) Plug, Oil Filler |
| 4 5 6 7 8 9 | L 4366 T | (L640000- |) Retainer, Oil Filler Plug |
| 9 | 14H 644 T | (L640000- | Nut, Square, Fan Blade to Hub (8 Used) |
| 10 | L 4367 T | (L640000- | Gasket, Fan Blade to Hub |
| 11 | L 908 T | (L640000- |) Washer, Thrust, Bronze |
| 12 | AL 2860 T | (L640000- |) Spindle and Thrust Nut Assemble |
| 13 | AL 2864 T | (L640000- |) Blade Assembly |
| 14 | 12H 7 R | (L640000- | Washer, Lock, Fan Blade to Lock, No. 10 (8 Used) |
| 15 | 21H 412 T | (L640000- |) Screw, Fan Blade to Hub, No. 10 x 1/2" (8 Used) |
| 16 | AL 2275 T | (L640000- |) Cap, Radiator |
| 17 | AL 2266 T | (L640000- |) Radiator |
| 18 | AL 2083 T | (L640000- |) Clamp, Upper Water Hose (2 Used) |
| 19 | L 338 T | (L640000- |) Hose, Upper Water |
| 20 | AL 2090 T | (L640000- |) Clamp, Lower Water Hose (4 Used) |
| 21 | L 333 T | (L640000- |) Hose, Lower Water (2 Used) |
| 22 | L 365 T | (L640000- |) Tube, Lower Water |
| | AL 2687 T | (L640000- |) Fan Assembly, Complete |

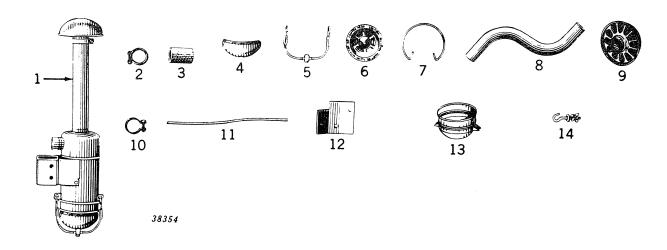
AIR CLEANER ASSEMBLY Serial No. (-L639999)



| Key | Part No. | Serial No. | Description |
|--------|------------|----------------------|---|
| 1 | AL 2081 T | (L624999) | Air Cleaner, Complete (No Stack) |
| 1 | AL 2274 T | (L625000-L639999) | Air Cleaner, Complete (No Stack) |
| 2 3 | AL 2431 T* | (L629195-L639999) | Air Cleaner, Complete (High Stack)* |
| 4 | (AL 2082 T | (-L624999) | Clamp, Hose, Upper Air Cleaner (2 Used) |
| 7 | AL 2090 T | (- L 639999) | Clamp Hose Air Cleaner (4 Used) |
| 5 | AL 2236 T | (–L624999) | Hose with Bushing. Air Cleaner Pipe to Carburetor (Lower) |
| 6 | L 340 T | (– L 624999) | Hose, Rubber, Air Cleaner to Air Cleaner Pipe (Upper) |
| 6 7 | L 333 T | (–L639999) | Hose Rubber (2 Used) |
| Ŕ | AL 2235 T | (–L624999) | Cup with Baffle Plate and Retaining Ring (No Stack) |
| 8 9 | AL 2351 T | (L625000-L639999) | Cup, Air Cleaner (No Stack) |
| 10 | AL 2428 T | (L629195–L639999) | Com Air Clooper (High Stack) (For Air Cleaners Originally Equipped |
| 10 | /\L 2120 1 | (2020111) | with AL2443T Bail) (Sub. One AL203061 and Two AL201361) |
| 11 | L 882 T | (-L624999) | Plate, Baffle (No Stack) |
| 12 | AL 2444 T | (L629195–L639999) | Plate, Baffle (High Stack) |
| 13 | L 883 T | (-L624999) | Ring, Retaining for Baffle Plate (No Stack) |
| 14 | L 995 T | (L629195-L639999) | Ring, Retaining for Baffle Plate (High Stack) |
| 15 | L 565 T | (-L624999) | Pipe, Air Cleaner |
| 16 | L 600 T | (L625000-L639999) | |
| 17 | AL 2442 T | (L629195-L639999) | Cap, Weather |
| 18 | AL 20305 T | (L629195-L639999) | Clamp Assembly, Weather Cap to Pipe |
| 19 | L 385 T | (L624999) | Clamp, Air Cleaner Support |
| 20 | L 997 T | (L629195-L639999) | Gasket, Cup to Body (High Stack) |
| 21 | AL 2443 T | (L629195–L639999) | Bail, with Roller (High Stack) (Sub. One AL20306T and Two AL20133T) |
| 22 | AL 20306 T | (L629195–L639999) | Cup, Air Cleaner (High Stack) (For Air Cleaner with AL20133T Eye- |
| | | | bolts) |
| 23 | AL 20133 T | (L629195-L639999) | Eyebolt Assembly (High Stack) |
| | | | |

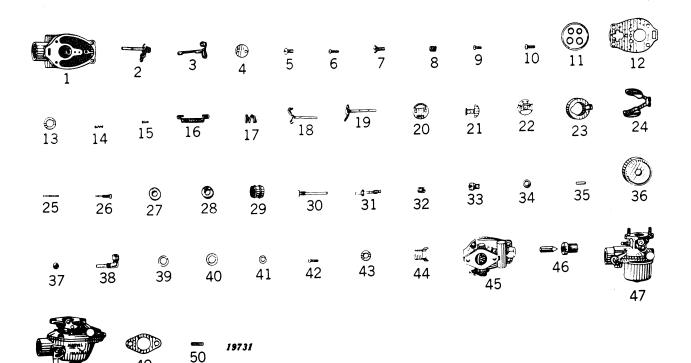
^{*}Order power jet number 49-169 when changing from AL2274T to AL2431T air cleaner.

AIR CLEANER ASSEMBLY Serial No. (L640000-



| Kev | Part No. | Serial No. | Description |
|-----|------------|------------|--|
| 1 | AL 2840 T | (L640000- |) Cleaner Assembly, Air, Complete (With Stack) |
| ż | AL 2090 T | (L640000- | Clamp, Hose, Air Cleaner (4 Used) |
| 3 | L 333 T | (L640000- | Hose, Rubber (2 Used) |
| 4 | ĀL 2428 T | (L640000- | Cup. Air Cleaner (High Stack) (For Air Cleaner Originally Equipped |
| • | ,, | (=0.0000 | with AL2443T Bail) (Sub. One AL20306T and Two AL20133T) |
| 5 | AL 2443 T | (L640000- |) Bail, with Roller (Sub. One AL20306T and Two AL20133T) |
| 6 | AL 2444 T | (L640000- |) Plate, Baffle (High Stack) |
| 7 | L 995 T | (L640000- |) Ring, Retaining for Baffle Plate (High Stack) |
| 8 | L 4192 T | (L640000- |) Pipe, Air Cleaner |
| 9 | AL 2442 T | (L640000- |) Cap, Weather |
| 10 | AL 20305 T | (L640000- | Clamp Assembly, Weather Cap to Pipe |
| 11 | L 997 T | (L640000- |) Gasket, Cup to Body (High Stack) |
| 12 | L 4316 T | (L640000- |) Plate, Reinforcing, Mounting |
| 13 | AL 20306 T | (L640000- |) Cup, Air Cleaner (For Air Cleaner with AL20133T Eye Bolts) |
| 14 | AL 20133 T | (L640000- |) Eyebolt Assembly |

CARBURETOR Serial No. (-L639999)

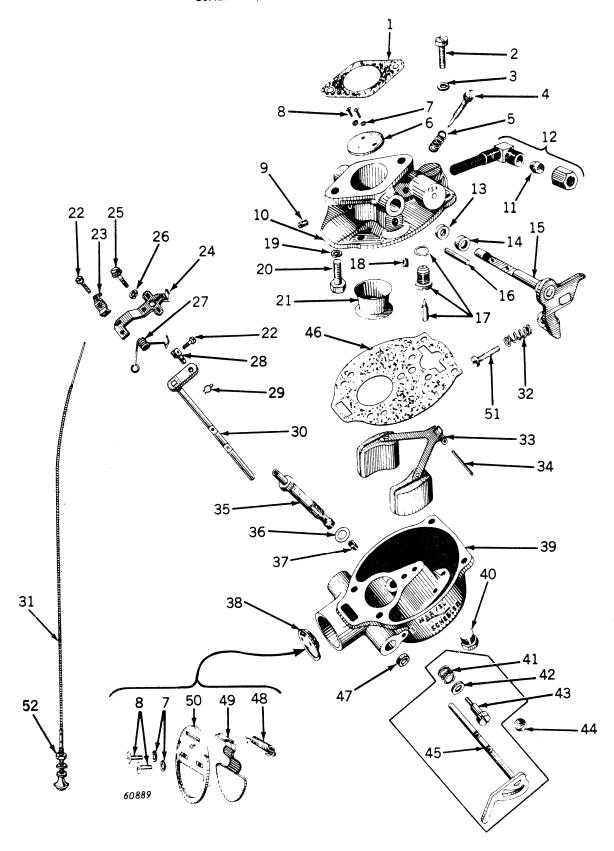


49

CARBURETOR Serial No. (-L639999)

| Key 1 | | hn Deere Part No. | | lutside art No. 1889 | Serial No. (L625000-L639999) | Description Carburetor, Lower Body and Plug Assembly |
|--|--------------|-------------------------|--|---|---|---|
| 2 3 4 | | | 13 13 14 14 | 660 719 153 175 | (-L624999; (L625000-L639999; (L621079-L624999; (L625000-L639999; | Shaft and Stop Assembly, Throttle Shaft and Stop Assembly, Throttle, with Throttle Fly Fly, Throttle |
| | | | | | | 13-719: |
| 5 6 7 8 | 21 | ⊢ 977 R | 15 15 15 15 | 8 114 385 223 | (-L639999) (-L639999) (-L624999) (-L624999) (L625000-L639999) | Screw. Throttle Fly and Choke Fly (4 Used) Screw, Throttle Stop Screw, Venturi Screw, Upper Body Plug |
| 9 | | | 15 | 397 | (-L639999) | Screw, Choke Lever Stop (not used on tractors with |
| 10 11 12 13 14 15 16 17 | | | 15 16 16 16 24 24 24 24 | 443 577 80 449 262 340 425 480 | (L625000-L639999) (-L624999) (L625000-L639999) (L625000-L639999) (-L639999) (-L639999) (-L639999) | electric starter: Screw, Upper Body to Lower Body Gasket Set Complete Gasket, Upper Body to Lower Body Gasket, Nozzle Spring, Throttle Stop Screw Spring, Idle Needle Spring, Choke Fly Flapper Spring, Choke Lever Stop Screw (not used on |
| 18 19 20 | | | 26 26 27 | 597 612 143 | (-L624999) (L625000-L639999) (-L639999) | tractors with electric starter) Shaft, Choke and Lever Assembly Shaft, Choke and Lever Assembly Fly, Choke |
| 21 22 23 24 25 | | | 27 27 30 30 (32 | 144 530 570 600 16 | (-L639999) (-L639999) (-L624999) (L625000-L639999) (-L624999) | Valve, Choke Fly Flapper Fly Assembly, Choke Float and Lever Assembly Float and Lever Assembly Shaft, Float Lever |
| 26 27 | | | (32 (43 (43 44 | 27 44 108 38 | (L625000-L639999) (-L624999) (L625000-L639999) (-L639999) | Shaft, Float Needle, Idle Adjusting Packing, Throttle Shaft |
| 28 29 30 | | | 44 (46 46 47 | 39 383 424 571 | (L625000-L639999) (-L624999) (L625000-L639999) (-L624999) | Packing, Choke Shaft (2 Used) Venturi Nozzle with Main Jet |
| 31 32 33 | | | 47 49 (49 | 585 101 L 153 | (L625000-L639999) (L625000-L639999) (L625000-L639999) | Nozzle Jet, Ídle Jet, Power (No Stack Cleaner) |
| 34 35 36 | | • | 49 55 62 65 | 169 231 167 153 | (L629195-L639999) (L625000-L639999) (L625000-L639999) (-L639999) | Jet, Power (High Stack Air Cleaner) Retainer, Throttle Shaft Packing Pin, Throttle Stop Bowl, Float |
| 37 38 39 | L | 587 T | 67 78 | 523 154 | (-L639999) (L625000-L639999) (L625000-L639999) | Ferrule, Fuel Inlet Line Strainer Assembly, Fuel Inlet Washer, Lock, Upper Body to Lower Body Screws (4 |
| 40 | | | 78 | 184 | (L023000-L639999) (-L639999) | Used) Washer, Choke Lever Stop Screw (not used on |
| 41 | | | 78 | 322 | (-L639999) | tractors with electric starter) Washer, Lock, Choke Fly and Throttle Fly Screw (4 |
| 42 | | | 80 | 117 | (-L624999) | Screw, Bowl to Body |
| 43 44 45 | | | 95 99 227 | 78 7 591 | (-L639999) (L625000-L639999) (L625000-L639999) | Strainer, Gasoline Drain Plug, Drain Throttle Body Assembly with Throttle Shaft, Fly, |
| 46 | | | 233 | 536 | (L625000-L639999) (L639999) | and Plug Float Valve and Valve Seat with Gasket (Matched |
| 47 | AL | 2226 T | | | (-L624999) | Set) Carburetor, Complete with Stud |
| 48 | (AL (AL | 2283 T 2630 T | | | (L625000-L639999) (L629195-L639999) | Carburetor, Complete Carburetor, Complete (used with high stack air cleaner) |
| | (L L L | 349 T 681 T 866 T | | | (-L624999:) (L625000-L639999:) (-L624999) | Gasket, Carburetor Attaching Stud, Carburetor Attaching (2 Used) |

CARBURETOR Serial No. (L640000-



CARBURETOR Serial No. (L640000-

| | | Outside | | |
|----------|--------------|-----------------------|------------------------|---|
| | John Deere N | Manufacturer's | | |
| Key | Part No. | Part No. | Serial N o. | Description |
| 1 | L 681 T | | (L640000- | Gasket, Carburetor Attaching |
| 2 | | 15-443 | (L640000- | Screw, Upper Body to Lower Body (4 Used) Washer, Lock, Upper Body to Lower Body Screws (4 |
| 3 | | 78–154 | (L640000- | Used) |
| 4 | | 43-108 | (L640000- | Needle, Idle Adjusting |
| - 5 | | 24-340† | (L640000- | Spring, Idle Needle |
| 6 | | 14-175 | (L640000- | Fly, Throttle |
| 7 | | 78–322 | (L640000- | Washer, Lock, Choke and Throttle Fly Screws (4 Used) |
| 8 | | 15-A91† | (L640000- | Screw, Throttle and Choke Fly (4 Used) |
| 9 | | 15-223 | (L640000- | Screw Upper Body Plug |
| 10 | | 227-738 | (L640000- |) Throttle Body Assembly with Throttle Shaft, Fly, |
| 4.4 | | | (1.040000 | and Plugs |
| 11 12 | L 587 T | 67-523 | (L640000- (L640000- |) Ferrule, Fuel Inlet Line) Strainer Assembly, Fuel Inlet |
| 13 | | 44–38 | (L640000- |) Packing Throttle Shaft |
| 14 | | 55-231† | (L640000- | Netainer Throttle Shaft Packing |
| 15 | | 13-719† | (L640000- | Throttle Shaft and Stop Assembly with Inrottle Fly |
| 16 | | 62-167 | (L640000- | Pin, Throttle Stop Valve, Float and Seat with Gasket (Matched Set) |
| 17 18 | | 233-536† 49-101 L† | (L640000- (L640000- |) Jet, Idle |
| 19 | 12H 10 R | 49-101 L | (L640000- | Washer, Lock, 5/16" (2 Used) |
| 20 | 19H 110 T | | (L640000- | Screw, Cap, Carburetor to Manifold, 5/16" x 7/8" |
| | | | , | (2 Used) |
| 21 | 0411 074 D+ | 46-473 | (| Venturi |
| 22 | 21H 971 R* | | (L640000- | Screw, Choke Bracket Clamp and Choke Swivel (2 Used) |
| 23 | | 29-81* | (L640000- |) Clamp, Choke Bracket |
| 24 | | 29-530* | (L640000- |) Choke, Bracket Assembly |
| 25 | | 15-33* | (L640000- |) Screw, Choke Bracket Attaching |
| 26 | | 78-62* | (L640000- |) Washer, Lock, Choke Bracket Attaching Screw |
| 27 28 | | 24-153* 28-49* | (L640000- (L640000- |) Spring, Choke Lever Swivel, Choke Lever |
| 29 | | 82-16* | (L640000- |) Wire, Snap, Choke Lever Swivel |
| 30 | | 26-656* | (L640000- |) Shaft, Choke |
| 31 | AL 2705 T* | | (L640000- |) Cable, with Knob Choke Control |
| 32 | | 24-262† | (L640000- | Spring, Throttle Stop Screw Float and Lever Assembly |
| 33 34 | | 30-600 32-27† | (L640000- (L640000- |) Shaft, Float |
| 35 | | 47-611 | (L640000- | Nozzle, Main |
| 36 | | 16-449† | (L640000- |) Gasket, Nozzle |
| 37 | • | 49-209† | (L640000- | Jet, Power |
| 38 39 | | 27-539 10-2182 | (L640000- (L640000- | Fly Assembly, Choke Carburetor, Lower Body and Plug Assembly |
| 40 | | 99-7 | (L640000- |) Plug. Drain |
| 41 | | 24–480 | (L640000- | Spring, Choke Lever Stop Screw |
| 42 | | 78-184 | (L640000- |) Washer, Choke Lever to Stop Screw |
| 43 | | 15-397 | (L640000- | Screw, Choke Lever Stop Strainer, Gasoline Drain |
| 44 45 | | 95–78 26–657 | (L640000- (L640000- | Shaft, Choke and Lever Assembly (Not Used on |
| 10 | | 20-037 | (2010000 | Tractors with Electric Starter) |
| 46 | | 16-80† | (L640000- |) Gasket, Carburetor Bowl |
| 47 | | 44-39† | (L640000- |) Packing, Choke Shaft (2 Used) |
| 48 49 | | 24-425† | (L640000- | Spring, Choke Fly Flapper Flapper, Choke Fly |
| 49 50 | | 27-144 27-154 | (L640000- (L640000- | Fly, Choke |
| 51 | 21H 977 R | 21-137 | (L640000- | Screw, Throttle Stop |
| 52 | 14H 774 R | | (L640000- |) Nut, Hex., 3/8" |
| | AL 2850 T | 202 225 | (L640000- | Carburetor, Complete Kit Panair for Al 2850T Carburator (Canaista of Part Nos |
| | | 286–605 | (L640000- |) Kit, Repair for AL2850T Carburetor (Consists of Part Nos. followed by a Dagger (†)) |
| | | | | Tonomou by a Daggor (1) |

^{*}Parts used only on tractors equipped with starting, lighting and generator equipment.

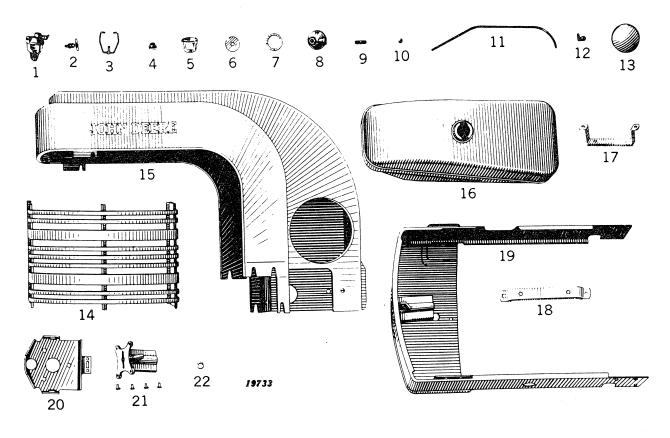
FUEL TANK, FUEL FILTER, AND ENGINE HOUSING Serial No. (-L639999) ummin.



FUEL TANK, FUEL FILTER, AND ENGINE HOUSING Serial No. (-L639999)

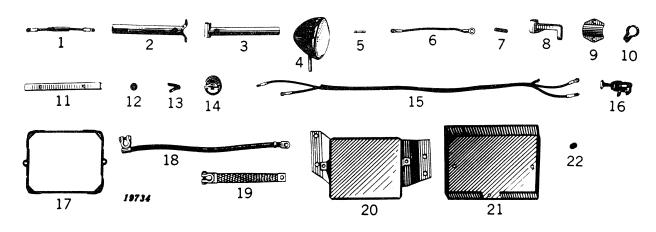
| Key | Part No. | Serial No. | Description |
|--------|------------|-----------------------|--|
| 1 | AL 2087 T | (-L639999) | Filter, Gasoline, Complete |
| ż | AL 2117 T | (-L639999) | Valve, Shutoff, Gasoline Filter |
| 2 3 | AL 2118 T | (-L639999) | Clamp, Wire with Stud |
| 4 | AL 2119 T | (-L639999) | Nut, Thumb, Gasoline Filter |
| 5 | AL 884 T | (-L639999) | Bowl, Glass, Gasoline Filter |
| 5 6 | L 885 T | (- L639999) | Screen, Gasoline Filter |
| 7 | L 886 T | (-L639999) | Gasket, Gasoline Filter |
| 8 | L 893 T | (-L639999) | Cover, Gasoline Filter |
| 9 | 29 H 483 R | (-L639999) | Nipple, Pipe, Gasoline Filter to Tank |
| 10 | L 587 T | (- L 639999) | Ferrule, Fuel Line (2 Used) |
| 11 | AL 2237 T | (-L62 , 4999) | Line, Fuel with 2 Brass Ferrules |
| 12 | AL 2340 T | (L625000-L639999) | Line, Fuel with 2 Brass Ferrules |
| 13 | AL 2125 T | (–L639999) | Connector, Fuel Line, Straight, Brass |
| 14 | AL 2275 T | (–L639999) | Cap, Gasoline Tank |
| 15 | AL 2054 T | (-L624999) | Guard, Radiator |
| 16 | AL 2268 T | (L625000-L639999) | Grille Assembly, Engine House |
| 17 | AL 2070 T | (-L622580) | Plate Assembly, Engine House Rear |
| 18 | AL 2436 T | (L625000-L639999) | Housing, Engine, Top and Sides Assembly |
| 19 | AL 2072 T | (-L624999) | Tank, Gasoline |
| 20 | AL 2270 T | (L625000-L639999) | Tank, Gasoline |
| 21 | AL 2075 T | (–L624999) | Support, Gasoline Tank, Rear |
| 22 | AL 2272 T | (L625000-L639999) | Support, Gasoline Tank, Rear, with Lining |
| 23 | AL 2076 T | (L624999) | Support, Gasoline Tank, Front |
| 24 | AL 2271 T | (L625000-L639999) | Support, Gasoline Tank, Front, with Lining |
| 25 | AL 2193 T | (L621079-L624999) | Hood, Engine House |
| 26 | L 926 T | (-L624999) | Shield, Front, below Radiator |
| 27 | AL 2267 T | (L625000-L639999) | Base and Shield Assembly, Engine House |
| 28 | AL 2338 T | (L625000-L639999) | Support, Engine House, Rear |
| 29 | AL 2421 T | (L625000-L639999) | Guide, Crank, with 4 Rivets |
| 30 | L 923 T | (-L624999) | Plate, Side, L.H., Engine House |
| 31 | L 924 T | (+L624999) | Plate, Side, R.H., Engine House |

FUEL TANK, FUEL FILTER, AND ENGINE HOUSING Serial No. (L640000-)



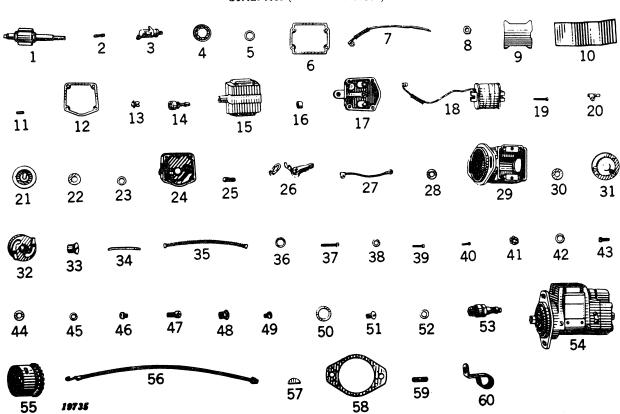
| Key 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 | Part No. AL 2087 T AL 21117 T AL 21119 T AL 884 T L 885 T L 886 T L 893 T 29H 483 R L 587 T AL 2757 T AL 2757 T AL 2268 T AL 2268 T AL 2982 T AL 2678 T AL 2267 T | Serial No. (L640000-) | Description Filter, Gasoline Valve, Shutoff, Gasoline Filter Clamp, Wire, with Stud Nut, Thumb, Gasoline Filter Bowl, Glass, Gasoline Filter Screen, Gasoline Filter Gasket, Gasoline Filter Cover, Gasoline Filter Nipple, Pipe, Gasoline Filter to Tank Ferrule, Fuel Line (2 Used) Line, Fuel, with 2 Brass Ferrules Elbow Assembly, Gasoline Filter Cap, Gasoline Tank Grille Assembly, Engine House Housing, Engine, Top and Sides Assembly Tank, Gasoline Support, Gasoline Tank, Rear, with Lining Support, Gasoline Tank, Front, with Lining Base and Shield Assembly, Engine House Support, Engine House, Rear Guide, Crank with 4 Rivets Washer, Lock, Engine House Base Assembly to Radiator Support (2 Used) |
|--|--|---|--|
|--|--|---|--|

LIGHTS, SWITCH, BATTERY MOUNTING AND CABLES Serial No. (L640000-



| Key 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 | Part No. AL 2793 T AL 2813 T AL 2814 T AM 3257 T AL 2919 T AL 2924 T AL 2976 T L 4312 T L 4318 T L 4320 T L 4352 T L 4353 T AF 2749 R AL 2792 T 1995603 AL 2818 T | Serial No. (L640000- | Description Lead, Ammeter to Switch, with Fuse Tube, Spotlight, Large Tube, Spotlight, Small Light (Sub. for AL2855T) Fuse Lead, Ammeter to Battery (Lights without Starter) Connector, Light Leads (3 Used) Bracket, Headlight Clamp, Steering Column Support Clamp, Steering Column Support Clamp, Steering Column Support Grommet, Rubber (3 Used) Bracket, Transmission, Rear Light Lead Ammeter (Sub. for AB2568R) Harness, Wiring, Generator to Ammeter to Switch Switch, Light, less Knob Hold-Down, Battery |
|---|---|--|--|
| 19 20 21 22 | AL 2823 T AL 2824 T AL 2858 T L 4349 T | (L640000-) (L640000-) (L640000-) | Strap, Ground Plate, Battery Mounting Cover, Battery |
| | | e not illustrated.) (L640000- (L640000- (L640000- (L640000- (L640000- (L640000- (L640000- (L640000-) (L640000-) | Spacer, Battery Cover (2 Used) Screw, Steering Column Support Channel Bolt, Battery Hold-Down (2 Used) Lead, Headlight to Switch Lead, Spotlight to Switch Washer, Lock, Switch Attaching Washer, Battery Hold-Down Bolts Nut, Hex., Light Switch to Panel Knob, Light Switch |

AL 2227 T MAGNETO AND CABLES Serial No. (-L639999)

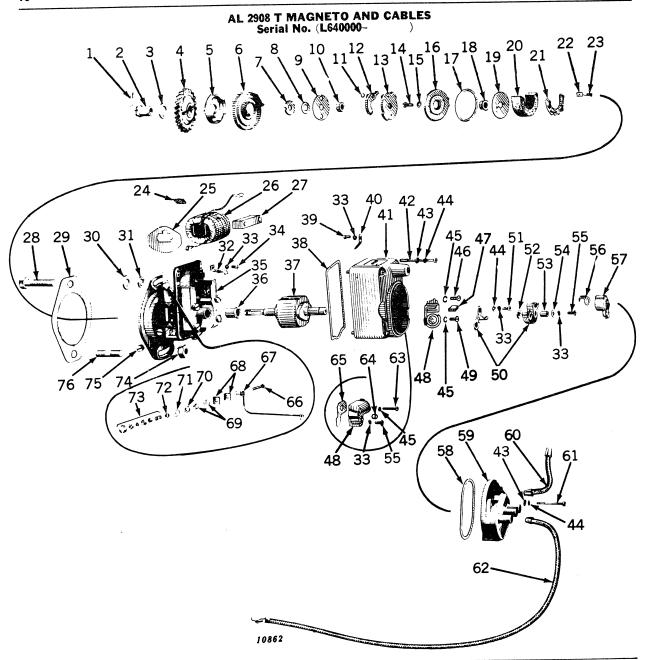


AL 2227 T MAGNETO AND CABLES Serial No. (-L639999)

| Key | John Deere Part No. | Outside Manufacturer's Part No. | Serial No. | Description |
|----------|------------------------|---------------------------------------|----------------------------|--|
| 1 | | 6084 (6214* | (-L639999) (-L626429) | Shaft, Magneto Rotor Brush, Carbon, with Spring (2 Used) |
| 2 | | 51664* | (L626430-L639999) | |
| 3 | | 6285 | (-L639999) | Condenser, Complete Bearings, Main (2 Used) |
| 4 5 | | 6339 6352 | (-L639999) (-L639999) | Retainer, Felt (2 Used) |
| 6 | | 6354 | (–L639999) | Gasket, Top Cover |
| 7 | | 6376 638 4 | (-L639999) (-L639999) | Lead, Primary Assembly Nut, Hex., Condenser |
| 8 | | 6399 | (-L639999) | Rotor, Tunnel Cover |
| 10 | | 6401 | (-L639999) | Insulator, Coil |
| 11 12 | | 6402 6424 | (-L639999) (-L639999) | Key, Cam Gasket, Distributor Cap |
| 13 | | 6427 | (– L 639999) | Driver, Distributor Disk |
| 14 | | 6430 6431 | (-L639999) (-L639999) | Lead Assembly, High Tension with Nipple Cover, Top, Magneto Housing with Gasket |
| 15 16 | | 6431 6433 | (–L639999) | Cam |
| 17 | | 6434 | (-L639999) | Cap, Distributor Complete with Brushes |
| 18 | | 6435 6440 | (-L639999) (-L639999) | Coil, with Primary Lead Screw, Top Cover (4 Used) |
| 19 20 | | 6455 | (–L639999) | Wiper Assembly, Cam |
| 21 | | 6462 | (-L639999) | Disk, Distributor, Complete Disk, Safety Gap |
| 22 23 | | 6475 6522 | (-L639999) (-L639999) | Washer, Top Cover Screws |
| 24 | | 6535 | (– L 639999) | Plate, Bearing, Rear Magneto Housing |
| 25 26 | | 6536 6598 | (-L639999) (-L639999) | Spring, Ground Switch with Rivet Breaker Bar and Bracket Set |
| 27 | | 6618 | (– L 639999) | Terminal, Ground, with Lead, less Spring |
| 28 | | 6640 | (-L639999) | Washer, Sealing, Distributor Cap and Top Cover Screws (8 Used) |
| 29 | | 6644 | (-L 639999) | Housing, Magneto, with Flange |
| 30 | | 6763* | (-L639999) | Washer, Leather, Oil Sealing Plate, Stop Pin, with three Screws |
| 31 32 | | 6822* 7333 | (-L639999) (-L639999) | Coupling, Magneto Drive, with Stop Levers |
| 33 | | 7340* | (– L 639999) | Screw, Stop Plate Attaching (3 Used) |
| 34 35 | | 7348* 7352 | (-L639999) (-L639999) | Felt, Bearing, Magneto Drive Coupling Spring Assembly with Felt and Stop Pin |
| 36 | | 7524* | (–L639999) | Washer, Felt (3 Used) |
| 37 38 | | 7820 16319* | (-L639999) (-L639999) | Screw, Distributor Washer, Lock, Cam Retaining Screw |
| 39 | | 16766 | (–L639999) | Screw, Coil Attaching (2 Used) |
| 40 | 21H 965 R* | 10005 | (-L639999) | Screw, Cam Retaining Nut, Slotted Magneto Shaft |
| 41 42 | | 16835 23149* | (-L639999) (-L639999) | Washer, Lock, Cam Wiper, Condenser Attaching, |
| | | | (1,000,000) | and Coil Attaching Screws (4 Used) |
| 43 44 | | 29281 29621 | (-L639999) (-L639999) | Screw, Front Bearing Plate (3 Used) Washer, Plain, Coil Screw (2 Used) |
| 45 | | 29760 | (-L639999) | Washer, Lock, Front Bearing Plate Screw (3 Used) |
| 46 47 | | 35207* 35251* | (-L639999) (-L639999) | Screw, Bearing Knock-out Hole (3 Used) Screw, Condenser |
| 48 | | 51237* | (-L639999) | Plug, Screw, Oil Hole (4 Used) |
| 49 | | 51272* | (-L639999) | Screw, Contact Bracket (2 Used) Ring, Sealing, Main Bearing (2 Used) |
| 50 51 | | 51435* 70131 | (-L639999) (-L639999) | Screw, Cam Wiper |
| 52 | | 70325 | (–L639999) | Washer, Magneto Shaft |
| 53 54 | AL 2005 T AL 2227 T | | (-L639999) (-L639999) | Plug, Spark (2 Used) Magneto, Complete, less Impulse Cup and Gear |
| 55 | (AL 2228 T | | (–L624999) | Gear, with Impulse Cup |
| 56 | AL 2337 T AL 2745 T | | (-L639999) (-L639999) | Gear, with Impulse Cup Cable, Spark Plug (2 Used) |
| 57 | | 2687 R | (-L639999) | Key, Woodruff, Main Drive |
| 58 | L 348 T | | (-L639999) (-L639999) | Gasket, Magneto, Attaching Stud, Magneto, Attaching (2 Used) |
| 59 60 | L 872 T L 873 T | | (-L639999) (-L639999) | Bracket, Spark, Cable |
| | | | · | |

^{*}Parts provided to John Deere Branch Houses by John Deere Waterloo Tractor Works, Waterloo, Iowa.



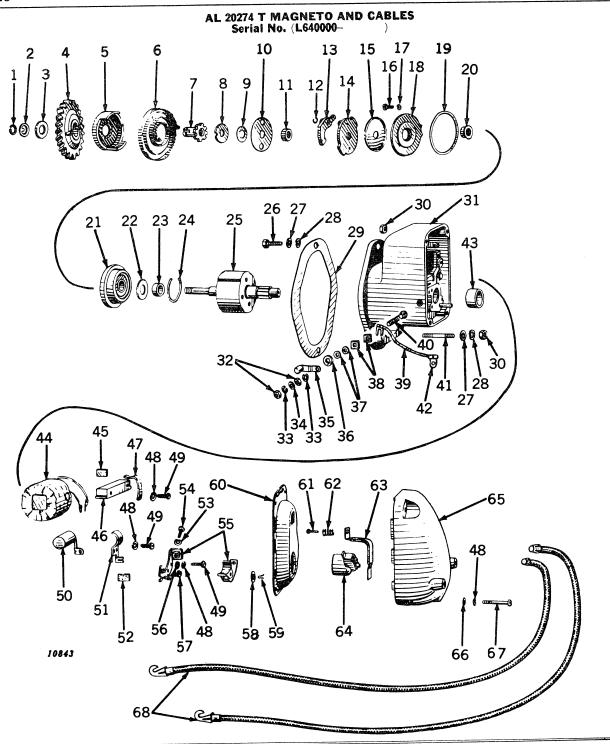


| Key 1 2 3 4 5 6 7 8 9 10 11 12 13 14 | John Deere Part No. 11H 20 T AL 4380 T | | Serial No. (L640000- | Description Pin, Cotter, Impulse Lock Nut, 3/32" x 3/4" Nut, Lock, Impulse Washer, Gear Spacing Gear, Magneto Drive Cup, Drive Spring, Drive Washer, Drive Cap Spacing, Brass Washer, Spacing, Steel Washer, Spacing, Steel Washer, Drive Cup Retainer, Drive Spring Spacer, Driven Flange Ring, Snap (2 Used) Pawl, Impulse (2 Used) Flange Group, Driven, with Pawls Screw, Fill. Hd., Impulse Stop, No. 12-1/2" (4 Used) |
|--------------------------------------|---|--------|--|---|
| 13 | 21H 988 R ² H 666 R ² | X 3194 | \ | Flange Group, Driven, with Pawls Screw, Fill. Hd., Impulse Stop, No. 12-1/2" (4 Used) Washer, Lock (4 Used) Impulse Stop Group Seal, Oil |

AL 2908 T MAGNETO AND CABLES Serial No. (L640000-

| | | | Serial No. (L640 | UUU-) |
|----------|-------------------------|---------------------|----------------------------|---|
| | | Outside | | |
| | John Deere | Manufacturer's | | 5 |
| Key | Part No. | Part No. | Serial No. | Description |
| 17 | | 2496* | (L640000- | Gasket, Impulse Stop |
| 18 | | 2121* | (L640000-) | Spacer, Impulse |
| 19 | | X 2747 | (L640000- | Disk, Oiling |
| 20 | | 1379* | (L640000- | Pad, Main Oil (Felt) |
| 21 | | 2505* | (L640000-) | Plate, Spring, Oil Pad |
| 22 | | 1152* | (L640000- | Scraper, Oil |
| 23 | | 1153* | (L640000-) | Spring, Oil Scraper |
| 24 | | 3497 A | (L640000-) (L640000-) | Wedge, Coil (2 Used) Plate, Coil Protecting (2 Used) |
| 25 | | 1760* | (L640000-) | Coil |
| 26 | | X 2766* X 2706* | (L640000-) | Core, Coil |
| 27 28 | 19H 278 T | Λ 2100 | (L640000- | Screw, Cap, 3/8" N.F. x 3" |
| 29 29 | L 348 T | | (L640000- | Gasket, Magneto Attaching |
| 30 | L 1148 T | | (L640000-) | Washer, Magneto Attaching, 3/8" (2 Used) |
| 31 | 12H 11 R* | | (L640000- | Washer, Lock, Magneto Attaching, 3/8" (2 Used) |
| 32 | | 2503* | (L640000- | Clamp, Coil Core (2 Used) |
| 33 | A 766 R* | | (L640000-) | Washer, Lock, No. 8 (6 Used) |
| 34 | 21H 973 R* | | (L640000-) | Screw, Fill. Hd., Coil Core Clamp, No. 8 x 3/8" (2 |
| | | | | Used) |
| 35 | | X 3872 | (L640000- | Housing Group, Main |
| 36 | | 2495* | (L640000-) | Bushing, Rotor (2 Used) |
| 37 | | X 2919 | (L640000- | Rotor (Armature) |
| 38 | | 2504* | (L640000-) | Gasket, Cover |
| 39 | | 1404* 1397* | (L640000-) (L640000-) | Screw, Secondary Interlead Contact Interlead Coil Contact |
| 40 | | X 2798* | (L640000- | Cover, with Breaker Plate Assembly and Screws |
| 41 42 | | 2538* | (L640000- | Screw, Cover (4 Used) |
| 43 | | 1118* | (L640000- | Washer, Leather (6 Used) |
| 44 | | IXA 256* | (L640000-) | Washer (7 Used) |
| 45 | A 765 R* | ,,,,, | (L640000- | Washer, Lock, Condenser Screw, No. 6 (3 Used) |
| 46 | 21H 962 R* | | (L640000) | Screw, Fill. Hd., Condenser, No. 6 x 1/4" (Used |
| | | | | with Metal Case) |
| 47 | | 5446 | (L640000-) | Wiper, Cam, Felt (Used with Metal Case Condenser) |
| 48 | | X 1413* | (L640000-) | Condenser |
| 49 | 21H 964 R* | | (L640000 - | Screw, Breaker Spring Clamp, No. 6 x 1/2" (Used |
| | | V 2242* | (1.640000 | with Metal Case Condenser) Breaker Point Assembly |
| 50 | 21H 971 R* | X 3343* | (L640000-) (L640000-) | Screw, Fill. Hd., Fixed Contact, No. 8 x 5/16" |
| 51 52 | 21H 9/1 H | (1197* | (L640000-) | Washer, Spacing, Breaker Arm |
| 32 | | 1197 T* | (L640000- | Shim, Spacing, Breaker Arm (If needed) |
| 53 | | 1418* | (L640000- | Spacer, Breaker Arm |
| 54 | | B 1085 R* | (L640000- | Washer, Breaker Arm Clamp |
| 55 | • | 16-738* | (L640000- | Screw, Breaker Point and Breaker Spring Clamp (2) |
| | | | | Used) |
| 56 | | 16–480* | (L640000 - | Spring, Lock Arm |
| 57 | | 16-X 477 B * | (L640000-) | Arm with Spring (Rotor) |
| 58 | | 2497* | (L640000-) | Gasket |
| 59 | | X 4603 | (L640000-) | Cap with Screws |
| 60 | | X 2725 | (L640000-) | Interlead, Secondary Screw, Cap (2 Used) |
| 61 | AL 2923 T | 2537* | (L640000-) (L640000-) | Cable, Spark Plug (2 Used) |
| 62 63 | 21H 966 R* | | (L640000 | Screw, Fill. Hd., Condenser, No. 6 x 3/4" (2 Used) |
| 64 | 2111 300 11 | 1194* | (L640000- | Wiper, Cam, Felt (Used with Bakelite Condenser) |
| 65 | | 1533* | (L640000- | Gasket, Condenser |
| 66 | | 3538* | (L640000-) | Stud, Ground Lead, Stop Button |
| 67 | | X 2721 A | (L640000-) | Lead, Stop Button |
| 68 | | 3539* | (L640000-) | Washer, Insulating, Inner (2 Used) |
| 69 | | M 34 X | (L 640000- | Washer, Ground Stud, Insulating Center (2 Used) |
| 70 | | M 35 X | (L640000) | Washer, Insulating, Outside, Ground Stud Washer, Insulating, Outside, Ground Stud, Brass |
| 71 | | M 33 X | (L640000-) | wasner, insulating, Outside, Ground Stud, Brass |
| 72 | | M 72 X | (L640000-) | Nut, Ground Stud |
| 73 74 | 14H 202 D* | A 140 | (L640000-) | Button Group, Stop Nut, Hex., 3/8" N.F. (2 Used) |
| 74 75 | 14H 383 R* B 1107 R* | | (L640000-) (L640000-) | Plug, Oil (2 Used) |
| 75 76 | L 872 T | | (L640000-) | Stud, Magneto Attaching |
| | | | (L640000-) | Magneto, Complete (Sub. AL20274T) |
| • • | | | (=0.0000 | ······································ |

^{*}Parts provided to John Deere Branch Houses by John Deere Waterloo Tractor Works, Waterloo, Iowa.

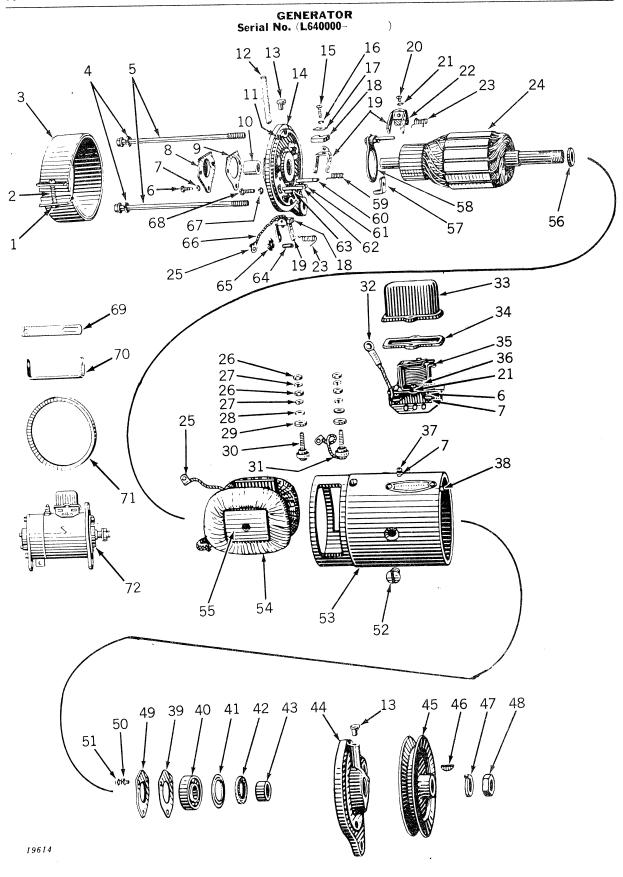


| Key 1 2 3 4 5 6 7 | John Deere Part No. AL 4380 T | Oútside Manufacturer's Part No. 6424 6425 4140 2040 15-186* K 6445 IVA 583* M 42 XA* | Serial No. (L640000- (L640000- (L640000- (L640000- (L640000- (L640000- (L640000- (L640000- (L640000- |)))))) | Description Ring, Snap, Drive Gear Washer, Gear Washer, Spacing, Drive Gear Gear, Magneto Drive Cup, Drive Spring, Impulse Drive Nut, Impulse Lock Replacement Kit (Includes Lock Nut, Retainer Ring and Thrust Washer) Washer, Drive Cup Spacing (Steel) Washer, Drive Cup Retainer, Drive Spring |
|--|-------------------------------------|--|--|-------------|--|
|--|-------------------------------------|--|--|-------------|--|

AL 20274 T MAGNETO AND CABLES Serial No. (L640000-

| | | | | 331111111 | v. (<u> </u> |) |
|----------|-----------------------|------------|------------------|------------------------|---------------|--|
| | L.E. D | | Outside | | | |
| Κe | John Dee y Part No | ere N | /lanufacturer' | | 1 | |
| 10 | y rantini | <i>)</i> . | Part No. | Serial N | 0. | Description |
| 11 | | | 2288* 2122* | (L640000- |) | Retainer, Drive Spring |
| 12 | | | A 243 X* | (L640000- (L640000- | . } | Spacer, Driven Flange |
| 13 | | | A 179 X* | (L640000- | { | Ring, Snap, Tripping Arm (2 Used) Arm, Tripping Impulse Pawl (2 Used) Driven Flance Group with B |
| 14 | | | X 2286 | (L640000- | ί. | Driven Flange Group with Pawls |
| 15 | 0411 000 | D.* | 6204* | (L640000- | ý | Slinger, Oil |
| 16 17 | 21H 988 H 666 | | | (L640000- |) | Screw, Impulse Stop Plate, No. 12 2 v 1/9// (4 LL L) |
| 17 | 11 000 | Π. | | (L640000- |) | Washer, Lock, Impulse Stop Plate Screws No. 12 (4) |
| 18 | | 1 | X 5549* | (L640000- | , | 03007 |
| | | (| 6199* | (L640000- | { | Stop Group, Impulse Seal, Oil |
| 19 | | | 5519* | (L640000- | Ś | Gasket, Impulse Stop |
| 20 | | | 5518* | (L640000- |) | Spacer, Impulse |
| 21 22 | | | X 5521* | (L640000- |) | Bearing, Cage Group |
| 23 | | | 5926* 5520* | (L640000- (L640000- |) | Shield, Ball Bearing |
| 24 | | | 5516* | (L640000= (L640000= | { | Spacer, Ball Bearing |
| 25 | | | Y 5761 | (L640000- | { | Ring, Retaining, Ball Bearing Shield Rotor |
| 26 | 19H 278 | | | (L640000- | Ś | Screw, Cap, 3/8"-2 x 3" |
| 27 | L 1148 | | | (L640000- | Ś | Washer, Magneto Attaching (2 Head) |
| 28 | 12H 11 | H™ | | (L640000- |) | vvasner, Lock, Magneto to Cylinder Block 3/8"/2 |
| | AA 3402 | R* | | (1.640000 | , | useu) |
| | 707 0102 | • • | | (L640000- |) | Washer, Lock, Magneto, to Cylinder Block, 3/8" |
| 29 | `L 348 | R* | | (L640000- |) | (DOX 01 30) |
| 30 | 14H 383 | | | (L640000- | { | Gasket, Magneto to Cylinder Block Hex. Nut, Magneto to Cylinder Block, 3/8" (2 Used) |
| 31 | 1411 005 | | X 6501 | (L640000- | ĺ | Housing, Assembly |
| 32 33 | 14H 605 A 766 | | | (L640000- |) | Nut, Hex., Ground Stud, No. 8 (2 Used) |
| 34 | A 766 l | | XA 256* | (L640000- |) | Washer, Lock, Ground Stud, No. 8 (2 Head) |
| 35 | | | \(\sigma \) 5632 | (L640000- (L640000- | (| washer, Ground Stud |
| 36 | | | VI 35 X | (L640000- | { | Button Group, Stop |
| 37 | | | √l 34 X | (L640000- | { | Washer, Ground Stud, Insulating, Outer Bushing, Ground Stud, Insulating (2 Used) |
| 38 | | | 3539* | (L640000- | Ś | Washer, Ground Stud, Insulating (2 Used) Washer, Ground Stud, Insulating, Inner (2 Used) |
| 39 | | > | | (L640000– |) | Lead, Ground Connection |
| 40 41 | L 872 T | _ | 3945* | (L640000- |) | Stud, Ground |
| 42 | L 0/2 | | 1814* | (L640000- |) . | Stud, Magneto to Cylinder Block |
| 43 | | | 5610* | (L640000- (L640000- |) | Terminal, Ground Lead (Breaker Point End) |
| 44 | | Х | | (L640000- | { | Busning, Rotor |
| 45 | | | 10383* | (L640000- | { | Coil Group Wedge, Coil |
| 46 | | Х | | (L640000- | Ś | Core Group, Coil |
| 47 48 | 10LF 25 F | 1 1/2 | 5633* | (L640000- |) | Clamp, Coil Core |
| 40 | 12H 35 F | i " | | (L640000- |) | Washer, Lock, Coil Core Clamp, Fixed Could |
| | | | | | | Colluctiser Clamb and Magneto Cover Cores |
| 49 | 21H 973 R | | | (L640000- |) | NO. O (TO OSen) |
| | | | | (=0.0000 | , | Screw, Coil Core Clamp, Fixed Contact and Con- denser Clamp, No. 8 (6 Used) |
| 50 51 | | Х | | (L640000- |) | Condenser Group |
| 52 | | | 5532* | (L640000- |) | Clamp, Condenser, without Felt Cam Winer |
| 53 | A 765 R | * | 5077* | (L640000- |) | Wiper, Felt Cam |
| 54 | 21H 964 R | | | (L640000- (L640000- |) | Washer, Lock, Breaker Spring Screw, No. 6 |
| 55 | | (X | 5996* | (L640000- | γ | Screw, Breaker Spring, No. 6—2 x 1/2" Breaker Point Assembly |
| 50 | | | 6468* | (L640000 | - 3 | Felt, Breaker Arm Cam Wiper |
| 56 | B 1085 R | * | 40.40=:: | (L640000- |) | Washer, Fixed (Breaker Arm Clamp) (2 Upod) |
| 57 58 | | | 10407* | (L640000- |) | Washer, Spacing (Under Breaker Arm) |
| 59 | | | 3219* 4210* | (L640000- (L640000- |) | Washer, Breaker Arm Pivot |
| 60 | | | 5644* | (L640000- (L640000- | { | Lock, Breaker Arm |
| 61 | | | 5536* | (L640000- | { | Gasket, Magneto Cover Screw, Secondary Interlead |
| 62 | | | 5620* | (L640000- | Ś | Spring, Coil Contact |
| 63 64 | | X | 6000* | (L640000- |) | Interlead, Secondary |
| 65 | | X | 5531 5760 | (L640000- |) | Arm, Distributor |
| 00 | | ^ | 5769 | (L640000- |) | Cover, Magneto (Complete with Secondary Interland |
| 66 | | ΙX | A 256* | (L640000- |) | and Cover Attaching Hardware) |
| 67 | | | 5622* | (L640000- | { | Washer, Cover Screw (4 Used) Screw, Magneto Cover, with Washer (4 Used) |
| 68 | AL 2923 T | | | (L640000- | ý | Cable, Spark Plug (2 Used) |
| • • | AL 20274 T | | | (L640000- |) | Magneto, Complete |
| | | | | | | • |

^{*}Parts provided to John Deere Branch Houses by John Deere Waterloo Tractor Works, Waterloo, Iowa.

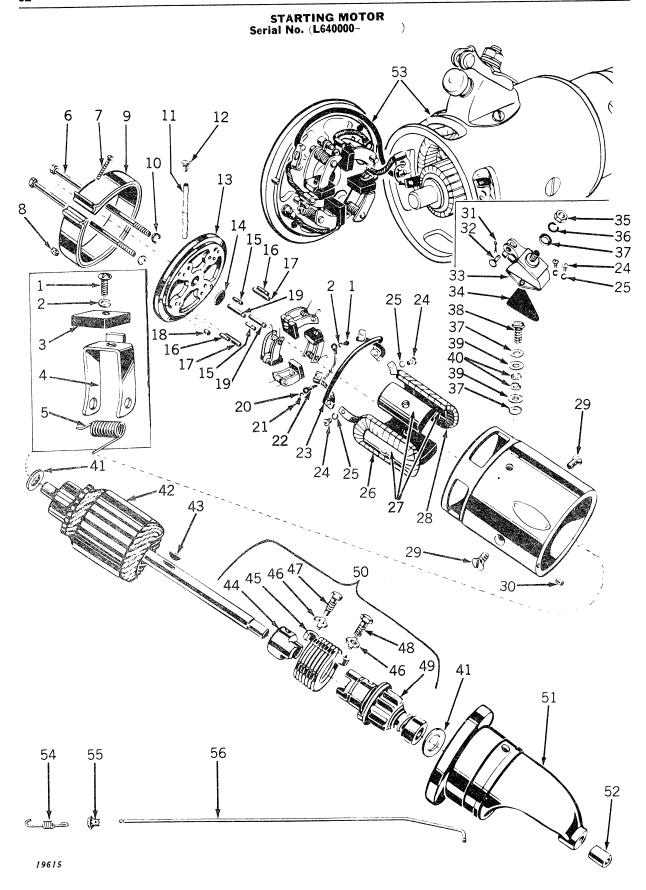


)

GENERATOR Serial No. (L640000-

| John Deere Marufacturer's Part No. Part No. Cl.640000- Nut | | | Outside | | | |
|--|-----|---|-----------|-----------|----------|--|
| New Part No. Part No. Serial No. Description Seriew | | John Deere | | | | |
| 12 | Key | Part No. | Part No. | | | |
| 12 | | | | (= |) | |
| 12H 68 R | | 21H 985 H | 1872638* | |) | |
| 19018 1.540000 1.540000 1.540000 1.540000 1.540000 1.540000 1.540000 1.540000 1.540000 1.540000 1.5400000 1.5400000 1.5400000 1.5400000 1.5400000 1.5400000 1.5400000 1.5400000 1.5400000 1.54000000 1.54000000 1.54000000 1.540000000 1.5400000000 1.54000000000000000000000000000000000000 | 4 | 12H 68 R* | | | į́ | Washer, Lock (2 Used) |
| Second | 5 | | | |) | Bolt (2 Used) |
| 820524 L640000- Plate, End Cover Plate | 6 | Δ 3008 B* | 1881996 | |) | |
| Second Color | 8 | A 0000 | | (L640000- | į | Plate, End Cover |
| 12 | 9 | A A 2407 D* | 817220* | |) | |
| 13 | | AA 3497 H | 809062* | | <i>\</i> | |
| 14 | | | | |) | Wick, Oil (Felt) |
| | | E 2302 RT | (017016* | |) | |
| 15 | 14 | | | | (| |
| 18 | 15 | | | | į (| Screw (3 Used) |
| 18 | | A 765 R* | 000551* | |) | Washer, Lock (3 Used) Washer, Brush (Restangular) (3 Used) |
| 190 | | | | | } | Brush, Main (2 Used) |
| 18 | | | | (L640000- |) | Holder, Brush (3 Used) |
| 1880225* | | 21H 961 R* | 900720* | |) | |
| Spring, Third and Ground Brush (2 Used) Spring, Third and Ground Brush (2 Used) | | | | V | { | |
| 1841027* | | | 809644 | (L640000- | í | |
| 14H 608 R* | 24 | | | |) | |
| A 3011 R* | | 14H 608 R* | 200182** | |) | |
| 28 | | | | | í | Washer, Lock (4 Used) |
| 1858749* (L640000- Sug, Terminal (2 Used) | 28 | | 4050752* | |) | Washer, Plain (2 Used) |
| 1858754 | | | | | { | Stud Assembly, Terminal (2 Used) |
| 1872661* (L640000- | | | | (L640000- | Ś | Sug, Terminal, and Lead Assembly |
| 1881251 | 32 | | | |) | Lead, "A" Terminal to Relay |
| 1116809* | | | | |) | Gasket. Screw Type Cover |
| Serew (2 Used) Sere | | | | (L640000- |) | Relay Assembly with Cover |
| 191008* | 36 | | | |) | Screw (2 Used) |
| 1912008* | | 21H 9/1 H* | 809593* | |) | Pin. Dowel |
| 40 | | | | (L640000- | Ś | Gasket, Retainer Plate |
| 10 | 40 | JD 7180 R* | 01004* | |) | Bearing, Ball |
| 13 | | | | | 1 | |
| AL 4198 T (L640000- (L | | | 817224* | (L640000- | ý | Collar, Outside |
| 46 26H 72 R* (L640000-) Key, Woodruff 47 806915 (L640000-) Washer, Lock 48 806915 (L640000-) Nut 49 1911263* (L640000-) Plate, Bearing Retainer 50 A 3009 R* (L640000-) Screw (3 Used) 51 1904829* (L640000-) Screw (3 Used) 52 1843646* (L640000-) Screw (2 Used) 53 1867168* (L640000-) Screw (2 Used) 54 1902102* (L640000-) Shoe, Pole (2 Used) 55 816331* (L640000-) Washer, Inside Spacing 57 817532* (L640000-) Washer, Inside Spacing 59 809658* (L640000-) Plate, Third Brush Plate 60 812016* (L640000-) Pin, Main Brush Holder Hinge (Insulated) 61 812015* (L640000-) Pin, Groun | | A1 4400 T | 817223* | |) | |
| 47 804000* (L640000-) Washer, Lock 48 806915 (L640000-) Nut 49 1911263* (L640000-) Plate, Bearing Retainer 50 A 3009 R* (L640000-) Washer, Lock (3 Used) 51 1904829* (L640000-) Screw (3 Used) 52 1843646* (L640000-) Frame, Main 54 1902102* (L640000-) Shoe, Pole (2 Used) 55 816331* (L640000-) Shoe, Pole (2 Used) 56 809945* (L640000-) Washer, Inside Spacing 57 817532* (L640000-) Clamp, Third Brush Plate 58 809698* (L640000-) Plate, Third Brush 59 809658* (L640000-) Spring, Main Brush 60 812016* (L640000-) Pin, Main Brush Holder Hinge (Insulated) 61 812015* (L640000-) Pin, Main Brush Holder Hinge 63 817313* (L640000-) Pin, Ground Brush Holder Hinge 64 809614* (L640000-) Pin, Ground Brush Holder Stop 65 809824* (L640000-) Pin, Third Brush Plate Spring Washer 66 809824* (L640000-) Washer, Third Brush Plate Spring Washer 66 809888 (L640000-) Pin, Ground Brush Holder Stop 67 A 767 R* (L640000-) Washer, Third Brush Plate Spring Washer 68 21H 983 R* (L640000-) Washer, Lock 68 21H 983 R* (L640000-) Lead, Ground Brush Plate Clamp 69 L 4199 T (L640000-) Bracket, Generator 70 L 4200 T (L640000-) Belt, Generator 71 L 4201 T (L640000-) Belt, Generator | | | | | } | Key, Woodruff |
| 49 1911263* (L640000-) Plate, Bearing Retainer 50 A 3009 R* (L640000-) Washer, Lock (3 Used) 51 1904829* (L640000-) Screw (3 Used) 52 1843646* (L640000-) Screw (2 Used) 53 1867168* (L640000-) Coil, Field 54 1902102* (L64000-) Shoe, Pole (2 Used) 55 816331* (L640000-) Shoe, Pole (2 Used) 56 809945* (L64000-) Washer, Inside Spacing 57 817532* (L64000-) Plate, Third Brush Plate 59 809658* (L64000-) Plate, Third Brush Plate 60 812016* (L64000-) Pin, Main Brush Holder Hinge (Insulated) 61 812015* (L64000-) Pin, Ground Brush Holder Stop (Insulated) 62 817313* (L640000-) Pin, Ground Brush Holder Stop 64 809614* (L640000-) Pin, Third Brush Plate Spring 66 809688 | | 2011 | | (L640000- |) | Washer, Lock |
| 50 A 3009 R* (L640000—) Screw (3 Used) 51 1904829* (L640000—) Screw (2 Used) 52 1843646* (L640000—) Frame, Main 53 1867168* (L640000—) Frame, Main 54 1902102* (L640000—) Shoe, Pole (2 Used) 55 816331* (L640000—) Shoe, Pole (2 Used) 56 809945* (L640000—) Washer, Inside Spacing 57 817532* (L640000—) Clamp, Third Brush Plate 58 809698* (L640000—) Plate, Third Brush 59 809658* (L640000—) Plate, Third Brush Holder Hinge (Insulated) 61 812016* (L640000—) Pin, Main Brush Holder Stop (Insulated) 61 812015* (L640000—) Pin, Ground Brush Holder Hinge 63 817314* (L640000—) Pin, Ground Brush Holder Stop 64 809614* (L640000—) Pin, Third Brush Plate Spring 65 809824* (L640000—) Washer, Lock 68 <t< td=""><td></td><td></td><td></td><td></td><td>(</td><td>Nut Plate Rearing Retainer</td></t<> | | | | | (| Nut Plate Rearing Retainer |
| 51 1904829* (L640000-) Screw (3 Used) 52 1843646* (L640000-) Screw (2 Used) 53 1867168* (L640000-) Frame, Main 54 1902102* (L640000-) Coil, Field 55 816331* (L640000-) Shoe, Pole (2 Used) 56 809945* (L640000-) Washer, Inside Spacing 57 817532* (L640000-) Clamp, Third Brush Plate 58 809698* (L640000-) Plate, Third Brush Plate 59 809658* (L640000-) Spring, Main Brush 60 812016* (L640000-) Pin, Main Brush Holder Hinge (Insulated) 61 812015* (L640000-) Pin, Ground Brush Holder Stop (Insulated) 62 817313* (L640000-) Pin, Ground Brush Holder Stop 64 809614* (L640000-) Pin, Third Brush Plate Spring 65 809824* (L640000- | | A 3009 R* | 1911203 | | 3 | Washer, Lock (3 Used) |
| 1843040 1843040 1843040 1843040 1843040 1843040 1902102* 18440000- 18440 | | ,, ,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,, | | | í | |
| 54 1902102* (L640000-) Coil, Field 55 816331* (L640000-) Shoe, Pole (2 Used) 56 809945* (L640000-) Washer, Inside Spacing 57 817532* (L640000-) Clamp, Third Brush Plate 58 809698* (L640000-) Plate, Third Brush Plate 59 809658* (L640000-) Spring, Main Brush 60 812016* (L640000-) Pin, Main Brush Holder Hinge (Insulated) 61 812015* (L640000-) Pin, Ground Brush Holder Stop (Insulated) 62 817313* (L640000-) Pin, Ground Brush Holder Stop 63 817314* (L640000-) Pin, Ground Brush Holder Stop 64 809614* (L640000-) Pin, Third Brush Plate Spring 65 809824* (L640000-) Washer, Third Brush Plate Spring 66 809688 (L640000-) Washer, Lock 68 21H 983 R | | | | | , | |
| Shoe, Pole (2 Used) Shoe, Pole (2 Used) Shoe, Pole (2 Used) Washer, Inside Spacing Clamp, Third Brush Plate Spring, Main Brush Spring Spring | | | | | { | |
| 57 817532* (L640000-) Clamp, Third Brush Plate 58 809698* (L640000-) Plate, Third Brush 59 809658* (L640000-) Spring, Main Brush 60 812016* (L640000-) Pin, Main Brush Holder Hinge (Insulated) 61 812015* (L640000-) Pin, Main Brush Holder Stop (Insulated) 62 817313* (L640000-) Pin, Ground Brush Holder Stop 63 817314* (L640000-) Pin, Ground Brush Holder Stop 64 809614* (L640000-) Pin, Third Brush Plate Spring Washer 65 809824* (L640000-) Washer, Third Brush Plate Spring 66 809824* (L640000-) Lead, Ground Brush 67 A 767 R* (L640000-) Washer, Lock 68 21H 983 R* (L640000-) Screw, Third Brush Plate Clamp 69 L 4199 T (L640000-) Link Adjusting Generator 70 L 4200 T (L640000-) Bracket, Generator 71 L 4201 T (L640000-) Belt, Generator | 55 | | | |) | Shoe, Pole (2 Used) |
| 58 809698* (L640000-) Plate, Third Brush 59 809658* (L640000-) Spring, Main Brush 60 812016* (L640000-) Pin, Main Brush Holder Hinge (Insulated) 61 812015* (L640000-) Pin, Main Brush Holder Stop (Insulated) 62 817313* (L640000-) Pin, Ground Brush Holder Stop 63 817314* (L640000-) Pin, Ground Brush Holder Stop 64 809614* (L640000-) Pin, Third Brush Plate Spring Washer 65 809824* (L640000-) Washer, Third Brush Plate Spring 66 809824* (L640000-) Washer, Lock 67 A 767 R* (L640000-) Washer, Lock 68 21H 983 R* (L640000-) Screw, Third Brush Plate Clamp 69 L 4199 T (L640000-) Link Adjusting Generator 70 L 4200 T (L640000-) Bracket, Generator 71 L 4201 T (L640000-) Belt, Generator | | | | |) | Washer, Inside Spacing Clamp Third Brush Plate |
| 59 809658* (L640000-) Spring, Main Brush 60 812016* (L640000-) Pin, Main Brush Holder Hinge (Insulated) 61 812015* (L640000-) Pin, Main Brush Holder Stop (Insulated) 62 817313* (L640000-) Pin, Ground Brush Holder Hinge 63 817314* (L640000-) Pin, Ground Brush Holder Stop 64 809614* (L640000-) Pin, Third Brush Plate Spring Washer 65 809824* (L640000-) Washer, Third Brush Plate Spring 66 809688 (L640000-) Washer, Lock 68 21H 983 R* (L640000-) Screw, Third Brush Plate Clamp 69 L 4199 T (L640000-) Link Adjusting Generator 70 L 4200 T (L640000-) Bracket, Generator 71 L 4201 T (L640000-) Belt, Generator | | | | | 3 | Plate, Third Brush |
| 61 812015* (L640000-) Pin, Main Brush Holder Stop (Insulated) 62 817313* (L640000-) Pin, Ground Brush Holder Hinge 63 817314* (L640000-) Pin, Ground Brush Holder Stop 64 809614* (L640000-) Pin, Third Brush Plate Spring Washer 65 809824* (L640000-) Washer, Third Brush Plate Spring 66 809688 (L640000-) Lead, Ground Brush 67 A 767 R* (L640000-) Washer, Lock 68 21H 983 R* (L640000-) Screw, Third Brush Plate Clamp 69 L 4199 T (L640000-) Link Adjusting Generator 70 L 4200 T (L640000-) Bracket, Generator 71 L 4201 T (L640000-) Belt, Generator | 59 | | 809658* | |) | Spring, Main Brush |
| 62 817313* (L640000-) Pin, Ground Brush Holder Hinge 63 817314* (L640000-) Pin, Ground Brush Holder Stop 64 809614* (L640000-) Pin, Third Brush Plate Spring Washer 65 809824* (L640000-) Washer, Third Brush Plate Spring 66 809688 (L640000-) Lead, Ground Brush 67 A 767 R* (L640000-) Washer, Lock 68 21H 983 R* (L640000-) Screw, Third Brush Plate Clamp 69 L 4199 T (L640000-) Link Adjusting Generator 70 L 4200 T (L640000-) Bracket, Generator 71 L 4201 T (L640000-) Belt, Generator | | | | |) | Pin, Main Brush Holder Hinge (Insulated) Pin Main Brush Holder Ston (Insulated) |
| 63 817314* (L640000-) Pin, Ground Brush Holder Stop 809824* (L640000-) Washer, Third Brush Plate Spring Washer 65 809824* (L640000-) Washer, Third Brush Plate Spring 66 80988* (L640000-) Lead, Ground Brush 67 A 767 R* (L640000-) Washer, Lock 68 21H 983 R* (L640000-) Screw, Third Brush Plate Clamp 69 L 4199 T (L640000-) Link Adjusting Generator 70 L 4200 T (L640000-) Bracket, Generator 71 L 4201 T (L640000-) Belt, Generator | | | | | (| Pin, Ground Brush Holder Hinge |
| 65 809824* (L640000-) Washer, Third Brush Plate Spring 66 809688 (L640000-) Lead, Ground Brush 67 A 767 R* (L640000-) Washer, Lock 68 21H 983 R* (L640000-) Screw, Third Brush Plate Clamp 69 L 4199 T (L640000-) Link Adjusting Generator 70 L 4200 T (L640000-) Bracket, Generator 71 L 4201 T (L640000-) Belt, Generator | 63 | | 817314* | (L640000- |) | Pin, Ground Brush Holder Stop |
| 66 809688 (L640000-) Lead, Ground Brush 67 A 767 R* (L640000-) Washer, Lock 68 21H 983 R* (L640000-) Screw, Third Brush Plate Clamp 69 L 4199 T (L640000-) Link Adjusting Generator 70 L 4200 T (L640000-) Bracket, Generator 71 L 4201 T (L640000-) Belt, Generator | | | | |) | Masher Third Brush Plate Spring Washer Washer Third Brush Plate Spring |
| 67 A 767 R* (L640000-) Washer, Lock 68 21H 983 R* (L640000-) Screw, Third Brush Plate Clamp 69 L 4199 T (L640000-) Link Adjusting Generator 70 L 4200 T (L640000-) Bracket, Generator 71 L 4201 T (L640000-) Belt, Generator | | | | |) | Lead, Ground Brush |
| 69 L 4199 T (L640000-) Link Adjusting Generator 70 L 4200 T (L640000-) Bracket, Generator 71 L 4201 T (L640000-) Belt, Generator | 67 | | • | (L640000- | į | Washer, Lock |
| 70 L 4200 T (L640000-) Bracket, Generator 71 L 4201 T (L640000-) Belt, Generator | | | | |) | Screw, Third Brush Plate Clamp Link Adjusting Generator |
| 71 L 4201 T (L640000-) Belt, Generator | | | | |) | |
| 72 AB 1204 H* (L640000-) Generator Less Pulley | 71 | L 4201 T | | (L640000- | | Belt, Generator |
| | 72 | AB 1204 R* | | (L640000- |) | Generator Less Fulley |

^{*}Parts provided to John Deere Branch Houses by John Deere Waterloo Tractor Works, Waterloo Iowa.

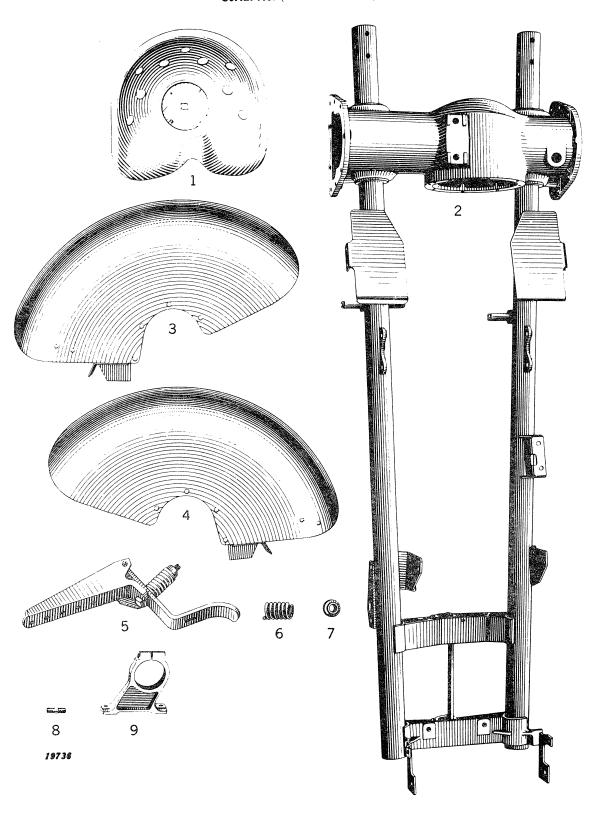


STARTING MOTOR Serial No. (L640000-

| Part No. Part No. Serial No. Description | | John Deere M | Outside anufacturer's | | | |
|--|-----|---|--------------------------|------------|---|---|
| 2 A 765 R* 811553* (L640000-1) 4 810226* (L640000-1) 5 810226* (L640000-1) 6 810226* (L640000-1) 7 21H 968 R* 809953* (L640000-1) 8 14H 968 R* 809953* (L640000-1) 9 1886923* (L640000-1) 10 12H 9 R* 809681* (L640000-1) 11 12H 9 R* 809681* (L640000-1) 12 12H 9 R* 809681* (L640000-1) 13 14H 9 R* 809681* (L640000-1) 14 18 18 18 12406* (L640000-1) 15 18 12106* (L640000-1) 16 18 12106* (L640000-1) 17 18 18 12406* (L640000-1) 18 18 12407 (L640000-1) 18 18 12407 (L640000-1) 18 18 12407 (L640000-1) 18 18 18 18 18 18 18 18 18 18 18 18 18 1 | Key | | Part No. | Serial No. | | Description |
| Strick S | | | | |) | Washer, Lock, Brush Screw (4 Used) |
| 8 14H 631 R* 1886923* (L640000-) 12H 9 R* (L640000-) (L640000-) 12H 9 R* (L640000-) (L640000-) 13 | 3 | | | |) | Brush (4 Used) |
| 8 14H 631 R* 1886923* (L640000-) 12H 9 R* (L640000-) (L640000-) 12H 9 R* (L640000-) (L640000-) 13 | 4 | | | |) | |
| 8 14H 631 R* 1886923* (L640000-) 12H 9 R* (L640000-) (L640000-) 12H 9 R* (L640000-) (L640000-) 13 | 5 | | | | \ | Spring, Brush (4 Used) Rolt Through (2 Used) |
| 8 14H 631 R* 1886923* (L640000-) 12H 9 R* (L640000-) (L640000-) 12H 9 R* (L640000-) (L640000-) 13 | 7 | 21H 986 B* | 809033 | | í | Screw, Round Hd. Mach., Cover Band, No. 10, 1-1/4" |
| 1889923* (L640000- C640000- C640000- | 8 | | | |) | Nut, Cover Band Screw, No. 10 |
| 12 | 9 | | 1886923* | |) | Band, Cover |
| 114998 | 10 | 12H 9 R* | | ` |) | |
| 1873774 L640000- | | | | |) | Oiler, Commutator End |
| 1865182* (L640000- 1812015* (L640000- | | | | | { | Frame Commutator End with Pins and Oiler |
| 15 | | | | | Ś | Plug, Expansion, Commutator End |
| 17 | | | | (L640000- |) | Pin and Insulator, Brush Holder, Stop (2 Used) |
| 19 | 16 | | | |) | Pin, Brush Holder, Stop (2 Used) |
| 19 | | | | |) | Pin, Brush Holder, Hinge (2 Used) Pin, Dowel, Commutator End Frame to Rody |
| 21 | | | | | { | Pin, and Insulator, Brush Holder, Hinge (2 Used) |
| 21 | | A 766 R* | 012010 | |) | Washer, Lock, Brush Ground Lead Screw (2 Used) |
| 23 | | | | |) | Screw, Brush Ground Lead, No. 8, 1/4" (2 Used) |
| 21H 395 R° Cl640000- Screw, Round Hd. Mach., Brush Lead to Field Coil and Switch Mounting, No. 10, 1/4" (4 Used) | | | | |) | |
| and Switch Mounting, No. 10, 1/4" (4 Used) 26 | | | 819362* | |) | |
| 25 | 24 | 21H 395 R* | | (L640000- |) | and Switch Mounting, No. 10, 1/4" (4 Used) |
| Switch Attaching Screw, No. 10 (4 Used) 27 | 25 | A 767 R* | | (L640000- |) | Washer, Lock, Brush Lead to Field Coil Screw and |
| Shoe, Pole (4 Used) Shoe, Pole (4 Used) Screw, Pole Shoe (4 Used) Pin, Dowel, Drive Body to Main Body Pin, Cotter, Switch Pin, 1/16" x 1/2" Pin, Switch Side (2 Used) Pin, Switch Side (| 20 | ,, ,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,, | | ` | , | |
| Second S | 26 | | | |) | Coil, Field, R.H. (Distributor Side of Tractor) |
| 1881869* | 27 | | | |) | Coil Field I H (Carburetor Side of Tractor) |
| 11H 3 R* | 28 | | | | í | Screw. Pole Shoe (4 Used) |
| 11 | 30 | | | |) | Pin Dowel, Drive Body to Main Body |
| 1882323 1882323 188000- 1880 | | 11H 3 R* | | |) | Pin, Cotter, Switch Pin, 1/16" x 1/2" |
| 14H 732 R* | | | | |) | |
| 14H 732 R* | | | | |) | |
| 12H | | 14H 732 R* | 010911 | | 1 | Nut, Hex. Jam, Switch Terminal Stud, 3/8" (2 Used) |
| 37 | | | | (L640000- | ý | Washer Lock 3/8" |
| Stud, Switch Terminal Washer, Switch and Terminal Stud, Insulating (Large) (2 Used) Washer, Switch and Terminal Stud, Insulating (Large) (2 Used) Washer, Switch and Terminal Stud, Insulating (Small) (2 Used) Washer, Switch and Terminal Stud, Insulating (Small) (2 Used) Washer, Commutator End Spacer and Drive End Spacer (2 Used) Armature (Small) (2 Used) Armature (Small) (2 Used) Washer, Commutator End Spacer and Drive End Spacer (2 Used) Armature (Small) (2 Used) Armature (Used) Washer, Commutator End Spacer (2 Used) Armature (Used) Spacer (2 Used) Spacer (2 Used) Spring, Drive (Used) Spring, Drive (Used) Spring, Drive (Used) Spring, Drive (Used) Screw, Head Spring Screw and Shaft Spring (Used) Screw, Head Spring Screw (2 Used) Screw, Start Spring Scre | 37 | 24H 156 R* | | (L640000- |) | |
| 1861076* (L640000-) Washer, Switch and Terminal Stud, Insulating (Large) (2 Used) Washer, Switch and Terminal Stud, Insulating (Small) (2 Used) Washer, Switch and Terminal Stud, Insulating (Small) (2 Used) Washer, Commutator End Spacer and Drive End Spacer (2 Used) Washer, Commutator End Spacer (2 Used) Armature Key, Woodruff, Drive End, 5/32" x 5/8" Head, Drive Spring, Drive Washer, Lock, Head Spring Screw and Shaft Spring Screw (2 Used) Washer, Lock, Head Spring Screw and Shaft Spring Screw, Head Spring Screw and Shaft Spring Screw, Head Spring Screw, Head Spring Screw, Head Spring Screw, Head Spring Screw, Shaft Spring Screw, | 28 | | 821524 | (1.640000- |) | Stud. Switch Terminal |
| 1904669* (L640000- Washer, Switch and Terminal Stud, Insulating (Small) (2 Used) Washer, Switch and Terminal Stud, Insulating (Small) (2 Used) Washer, Commutator End Spacer and Drive End Spacer (2 Used) Armature Spacer (2 Used) Action of the spacer and Shaft Spacer Spacer (2 Used) Action of the spacer and Spacer (2 Used) Action of the spacer and Spacer Spacer (2 Used) Action of the spacer and Spacer Spacer (2 Used) Action of the spacer and Spacer Spacer (2 Used) Action of the spacer and Spacer Spacer (2 Used) Action of the spacer and Spacer Action of the spacer Action o | | | | |) | Washer, Switch and Terminal Stud, Insulating |
| Small (2 Used) Washer, Commutator End Spacer and Drive End Spacer (2 Used) Washer, Commutator End Spacer and Drive End Spacer (2 Used) Armature Spacer (2 Used) | | • | | | | (Large) (2 Used) |
| 1872505 | 40 | | 1904669* | (L640000- |) | |
| Spacer (2 Used) Armature Armature Key, Woodruff, Drive End, 5/32" x 5/8" Key, Woodruff, Drive Woodruf | 41 | | 833602* | (L640000- |) | Washer, Commutator End Spacer and Drive End |
| 18 | | | | • | | Spacer (2 Used) |
| Head, Drive Spring, Drive Spring Screw (2 Used) Screw (2 Used) Screw, Head Spring Screw, Head Spring Screw, Shaft Spring Screw, Shaft Spring Screw, Shaft Spring Gear and Shaft with Service Sleeve Drive Assembly Drive Assembly Housing, Drive with Housing Drive Housing, Drive Housing Bushing, Drive Housing Bushing, Drive Housing Bushing, Drive Housing Spring, Starter Rod Spring, Starter Rod Spring, Starter Rod Spring, Starter Rod Starter Starter, Switch Starter, Switch | | 0011 40 D* | 1872505 | |) | Armature Nov. Woodruff Drive End. 5/32" v 5/8" |
| 1860639 | | | | | \ | Head Drive |
| Washer, Lock, Head Spring Screw and Shaft Spring Screw (2 Used) | | A 2/04 N | 1860639 | | (| Spring, Drive |
| 47 | | | | (L640000- |) | Washer, Lock, Head Spring Screw and Shaft Spring |
| 48 1850810* (L640000-) Screw, Shaft Spring 49 1855629 (L640000-) Gear and Shaft with Service Sleeve 50 1868804 (L640000-) Drive Assembly 51 1882324 (L640000-) Housing, Drive with Housing 52 810620* (L640000-) Bushing, Drive Housing 53 AL 2723 T (L640000-) Motor, Starting 54 L 4246 T (L640000-) Spring, Starter Rod 55 L 4281 T (L640000-) Knob, Starter Rod 56 L 4287 T (L640000-) Rod, Starter (Parts listed below are not illustrated) Sleeve, Bendix A 2789 R* (L640000-) Sleeve, Bendix A 2789 R* (L640000-) Lever, Starter, Switch | | | 40500444 | (1.040000 | ` | Screw (2 Used) |
| 49 | | | | |) | Screw Shaft Spring |
| 50 | | | | | í | Gear and Shaft with Service Sleeve |
| 51 | | | | | í | Drive Assembly |
| 53 AL 2723 T (L640000-) Motor, Starting 54 L 4246 T (L640000-) Spring, Starter Rod 55 L 4281 T (L640000-) Knob, Starter Rod 56 L 4287 T (L640000-) Rod, Starter (Parts listed below are not illustrated) (Parts listed below are not illustrated) A 2789 R* (L640000-) Sleeve, Bendix A 2789 R* (L640000-) Ring, Snap, Sleeve, Retaining L 4247 T (L640000-) Lever, Starter, Switch | | | 1882324 | (L640000- |) | Housing, Drive with Housing |
| 54 L 4246 T (L640000-) Spring, Starter Rod 55 L 4281 T (L640000-) Knob, Starter Rod 56 L 4287 T (L640000-) Rod, Starter (Parts listed below are not illustrated) 1849782* (L640000-) Sleeve, Bendix A 2789 R* (L640000-) Ring, Snap, Sleeve, Retaining L 4247 T (L640000-) Lever, Starter, Switch | | | 810620* | |) | Bushing, Drive Housing |
| 55 L 4281 T (L640000-) Knob, Starter Rod 56 L 4287 T (L640000-) Rod, Starter (Parts listed below are not illustrated) Sleeve, Bendix A 2789 R* (L640000-) Sleeve, Retaining L 4247 T (L640000-) Lever, Starter, Switch | | | | |) | IVIOTOR, Starting Spring Starter Rod |
| 56 L 4287 T (L64000-) Rod, Starter (Parts listed below are not illustrated) 1849782* (L640000-) Sleeve, Bendix A 2789 R* (L640000-) Ring, Snap, Sleeve, Retaining L 4247 T (L640000-) Lever, Starter, Switch | | | | |) | Knob. Starter Rod |
| (Parts listed below are not illustrated) 1849782* (L640000-) Sleeve, Bendix A 2789 R* (L640000-) Ring, Snap, Sleeve, Retaining L 4247 T (L640000-) Lever, Starter, Switch | | | | | Ś | Rod, Starter |
| A 2789 R* (L640000-) Ring, Snap, Sleeve, Retaining L 4247 T (L640000-) Lever, Starter, Switch | | | not illustrated) | • | | , |
| L 4247 T (L640000-) Lever, Starter, Switch | | A 0700 D* | 1849782* | |) | Sleeve, Bendix Ping Span Sleeve Retaining |
| | | | | |) | Lever, Starter, Switch |
| | | | | | ý | Lead, Starter to Ammeter |

^{*}Parts provided to John Deere Branch Houses by John Deere Waterloo Tractor Works, Waterloo, Iowa

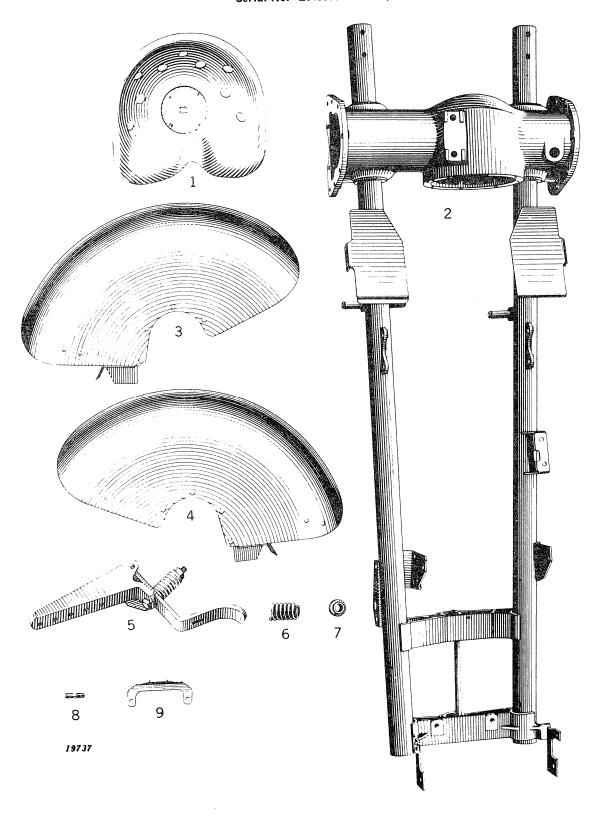
SEAT, FRAME, AND FENDERS Serial No. (-L639999)



SEAT, FRAME, AND FENDERS Serial No. (-L639999)

| Key | Pa | art No. | Serial No. | Description |
|--------|--------|-------------|-------------------|---|
| 1 | ΑD | 1606 R | (-L639999) | Seat |
| 2 | AL | 2041 T | (-L624999) | Frame, Tractor, Complete (When Used on Tractor Serial No. L621000 - L621079 Order AL2194T Steering Column Support with AL2041T) |
| | AL | 2299 T | (L625000-L639999) | Frame, Tractor, Complete |
| 3 | AL | 2203 T | (-L639999) | Fender, R.H. |
| 4 | AL | 2204 T | (-L639999) | Fender, L.H. |
| 5 | ΑL | 2458 T | (-L639999) | Bracket, Seat, with Spring |
| 6 | L | 547 T | (–L639999) | Spring, Seat |
| 7 | L | 552 T | (–L639999) | Holder, Seat Bracket Spring |
| 8 | L | 682 T | (-L639999) | Stud, Seat Bracket (2 Used) |
| 9 | L | 515 T | (–L639999) | Support, Engine, Front |
| (Parts | listed | l below are | not illustrated.) | |
| • | ΑL | 2412 T | (-L639999) | Tools |
| | L | 1120 T | (-L624999) | Nut, Square, Seat Spring to Bracket |
| | L | 1121 T | (–L639999) | Nut, Square, Seat Spring to Bracket |
| | ·JD | 7754 | (-L639999) | Gun, Hydraulic Grease |

SEAT, FRAME, AND FENDERS Serial No. L640000-



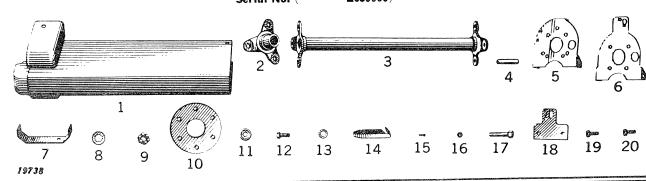
SEAT, FRAME, AND FENDERS Serial No. (L640000—)

| 1 AD 2 AL 3 AL 4 AL 5 AL 6 L 7 L | art No. 1606 R 2680 T 2203 T 2204 T 2458 T 547 T 552 T | Serial No. (L640000- (L640000- (L640000- (L640000- (L640000- (L640000- |))))) | Description Seat Frame, Tractor, Complete Fender, R.H. Fender, L.H. Bracket, Seat, with Spring Spring, Seat Holder, Seat Bracket Spring Stud, Seat Bracket (2 Used) | | |
|--|---|--|-----------|---|--|--|
| 8 L 9 L | 682 T 4164 T | (L640000- (L640000- |) | Support, Engine, Front | | |
| (Parts listed below are not illustrated.) | | | | | | |
| ` AL L JD | 2412 T 1121 T 7754 | (L:640000- (L640000- (L640000- |) | Tools Nut, Square, Seat Spring to Bracket Gun, Hydraulic Grease | | |





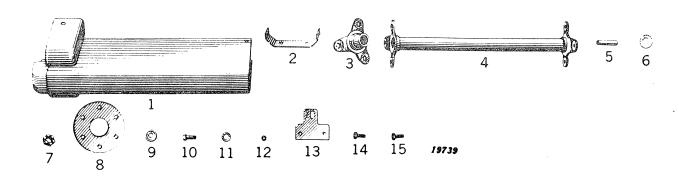
PROPELLER SHAFT, GUARD, AND ASSOCIATED PARTS Serial No. (-L639999)



| OUR DESIREMENT OF | | O. D. DONNEL COMP. SHAPE OF THE PARTY OF THE | |
|-------------------|-------------------------|--|---|
| Key | Part No. | Serial No. | Description |
| 1 | (AL 2195 T | (-L624999) | Guard, Propeller Shaft with Crank Holder |
| 1 | AL 2276 T | (L625000-L628999) | |
| | AL 2615 T | (L629000-L639999) | Guard, Propeller Shaft |
| | AL 2404 T | (L625000-L628999) | Guard Propeller Shaft, "LI" only |
| | 1 | (L629000-L639999) | Guard, Propeller Shaft, "LI" only |
| 0 | | (L639999) | |
| 2 3 | AL 2209 T (AL 2210 T | -L628999) | |
| 3 | | (200000 000000) | |
| _ | AL 2614 T | 1.604000) | Spacer Pine Propeller Shatt Guard (2 Used) (300, 101 L2141) |
| 4 | 28H 2025 T | (L605000 L630000) | Spacer, Pipe, Propeller Shaft Guard (2 Used) |
| - | L 4058 T | (L625000-L633333) (-L624999) | Support, Propeller Shaft Guard (2 Used) |
| 5 | L 217 T | (L625000-L628999) | Support, Propeller Shaft Guard, Rear |
| 6 | L 601 T | (L629000-L639999) | |
| 7 | L 4054 T | (L629000-L639999) | Washer, Spider to Shaft (2 Used) |
| 8 | L 273 T | | Nut, Hex., Spider to Shaft (2 Used) |
| 9 | L 366 T | (-L639999) | Disk, Fabric (2 Used) |
| 10 | L 373 T | (-L639999) | Washer with Bead, Fabric Disk Cap Screw (12 Used) |
| 11 | L 374 T | (-L639999) | Screw, Cap, Fabric Disk to Spider (12 Used) |
| 12 | L 375 T | (-L639999) | |
| 13 | 24H 379 T | (-L639999) | Cuida Gayarnar Cantral Rad |
| 14 | L 518 T | (-L624999) | Screw, Self-tapping Governor Control Rod Guide to Propeller Shaft |
| 15 | L 1171 T | (–L624999) | Screw, Sent-capping Governor Control viola davide in |
| | | | Support (2 Used) Nut, Hex., Fabric Disk to Spider Screws (12 Used) |
| 16 | 14H 583 T | (-L639999) | |
| 17 | 19H 190 T | (-L639999) | |
| 18 | L 4055 T | (L629000-L639999) | |
| 19 | 21H 928 T | (–L639999) | Screw, Cap, Propeller Shart Quart to Engine House Assembly) 9/19 |
| | • | | x 1/2'' (2 Used) Screw, Cap, Propeller Shaft Guard to Transmission Support, $5/16'' x$ |
| 20 | 21H 930 T | (–L639999) | Screw, Cap, Propeller Shart Guard to Transmission Support, 5715 |
| | | | 5/8" (2 Used) |
| | | | |

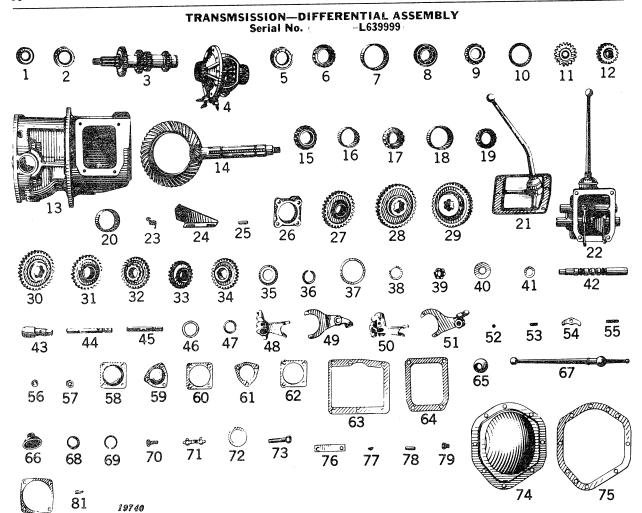


PROPELLER SHAFT, GUARD, AND ASSOCIATED PARTS Serial No. L640000-



| Key | Part No. | Serial No. | | Description |
|-----|------------------|------------|----------|--|
| 1 | AL 2783 T | (L640000 - |) | Guard, Propeller Shaft |
| 2 | L 4054 T | (L640000 | Ś | Support, Propeller Shaft Guard |
| 3 | AL 2209 T | (L640000- |) | Spider, Outer (2 Used) |
| 4 | AL 2614 T | (L640000- |) | Shaft, Propeller, with End Spiders |
| 5 | L 4058 T | (L640000 | Ú | Spacer, Pipe, Propeller Shaft Guard (2 Used) |
| 6 | L 273 T | (L640000- |) | Washer, Spider to Shaft (2 Used) |
| 7 | L 366 T | (L640000- | j (| Nut, Hex., Spider to shaft (2 Used) |
| 8 | L 373 T | (L640000- |) | Disk, Fabric (2 Used) |
| 9 | L 374 T | (L640000- | j (| Washer with Bead, Fabric Disk Cap Screw (12 Used) |
| 10 | L 375 T | (L640000- | <u> </u> | Screw, Cap, Fabric Disk to Spider (12 Used) |
| 11 | 24H 379 T | (L640000- |) | Washer, Plain (12 Used) |
| 12 | 14H 583 T | (L640000- |) | Nut, Hex., Fabric Disk to Spider Screws (12 Used) |
| 13 | L 4248 T | (L640000 |) | Plate, Ratchet, Governor Control Rod |
| 14 | 21H 928 T | (L640000- | j | Screw, Cap, Propeller Shaft Guard to Engine House Assembly, 5/16" |
| 15 | 21H 930 T | (L640000- | ` | x 1/2" (2 Used) Savey Con Propoller Shoft Guard to Transmission Support 5/16" x |
| 13 | 2111 930 1 | (L640000- |) | Screw, Cap, Propeller Shaft Guard to Transmission Support, 5/16" x 5/8" (2 Used) |

80



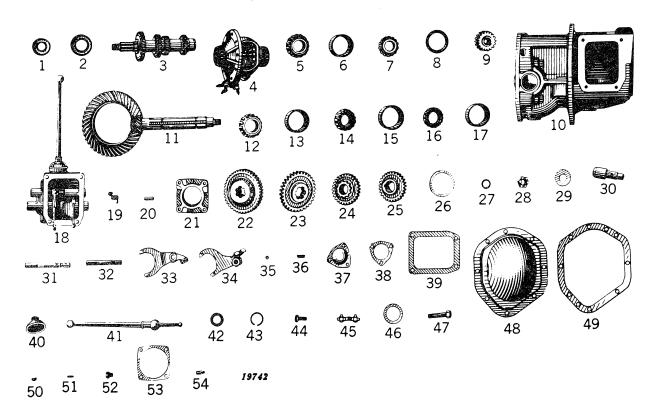
| Key | Part No. | Serial No. | Description |
|-----|------------|----------------------|--|
| 1 | AL 2122 T | (-L639999) | Seal, Oil, Differential (2 Used) |
| 2 | AL 2123 T | (-L639999) | Seal, Oil, Upper Front Bearing Cap |
| 2 | (AL 2158 T | (–L628999) | Shaft, Upper, with 4 Gears, Complete |
| 0 | AL 2602 T | (L629000-L639999) | |
| 4 | AL 2159 T | (-L639999) | Differential Assembly, with Bearing Cover, Shims and Capscrew Locks, |
| • | | | Less Ring Gear |
| 5 | AL 2161 T | (-L628999) | Bearing, Roller, Upper Shaft, Rear |
| 6 | JD 8106 R | (L629000–L639999) | Cone, Bearing, Upper Shaft, Rear |
| 7 | JD 7428 R | (L629000-L639999) | Cup, Bearing, Upper Shaft, Rear |
| 8 | JD 7170 T | (-L628999) | Bearing, Ball, Upper Shaft, Front, with Snap Ring |
| 9 | JD 7212 H | (L629000-L639999) | Cone, Bearing, Upper Shaft, Front |
| 10 | JD 7262 R | (L629000-L639999) | Cup, Bearing, Upper Shaft, Front, in Bearing Cap |
| 11 | AL 2171 T | (– L 628999) | Gear, Reverse Idler, with Bushing |
| 12 | AL 2603 T | (L629000-L639999) | Gear, Reverse Idler, with Bushing |
| 13 | (AL 2175 T | (-L628999) | Case, Transmission and Differential, with Differential Bearing Caps |
| | AL 2601 T | (L629000-L639999) | |
| 14 | (AL 2241 T | (–L628999) | Gear, Ring, and Pinion Set with Cap Screw Locks |
| | AL 2619 T | (L629000-L639999) | |
| 15 | (JD 7388 H | (-L628999) | Cone, Bearing, Lower Shaft, Front |
| | JD 8106 R | (L629000-L639999) | 0. 4. 5 |
| 16 | (JD 7259 R | (-L628999) | Cup, Bearing, Lower Shaft, Front |
| | JD 7428 R | (L629000-L639999) | 0.00 |
| 17 | JD 7397 T | (- L 639999) | Cone, Bearing, Lower Shaft, Rear |
| 18 | JD 7421 T | (–L639999) | Cup, Bearing, Lower Shaft, Rear |
| 19 | JD 7399 T | (-L639999) | Cone, Bearing, Differential (2 Used) |
| 20 | JD 7423 T | (- L639999) | Cup, Bearing, Differential (2 Used) |
| 21 | AL 2353 T | (-L628999) | Cover, Transmission, with Shift Lever (When Used on Tractors Prior |
| | | | to Serial No. L621079 use one L568T Spacer and four 19H100T Cap |
| | | | screws |
| 22 | AL 2605 T | (L629000-L639999) | Cover, Transmission Assembly with Shift Lever |
| 23 | (L 320 T | (-L624999) | Spring, Governor Control Rod Ratchet Plate |
| | L 602 T | (L625000-L639999)) | |

TRANSMISSION—DIFFERENTIAL ASSEMBLY—Continued Serial No. (-L639999)

| | | Script 1404 (200000) |
|----------|------------------------|--|
| Key | | Serial no. Description |
| 24 | L 322 T | (-L624999) Bracket, Governor Control Rod on Transmission Case |
| 25 | L 389 T | (-L639999) Pin, Dowel, Transmission Case to Frame (2 Used) |
| 26 | (L 439 T AL 4001 T | (-L628999)` Retainer, Bearing, Transmission Shaft Upper Front (L629000-L639999)} |
| 27 | L 507 T | (-L628999) Gear, Reverse Driven, Lower Shaft, 29 Teeth |
| 28 | L 508 T | (-L628999) Gear, First Speed Driven, Lower Shaft, 35 Teeth |
| 29 | AL 4004 T | (L629000-L639999) Gear, First and Reverse Speed Driven, Lower Shaft, 41 Teeth |
| 30 | (L 442 T | (-L628999) Gear, Second Speed Driven, Lower Shaft, 32 Teeth |
| 21 | (AL 4005 T L 443 T | (L629000-L639999) Gear, Second Speed Driven, Lower Shaft, 36 Teeth |
| 31 32 | L 443 T AL 4006 T | (-L628999) Gear, Third Speed Driven, Lower Shaft, 27 Teeth (L629000-L639999) Gear, Third Speed Driven, Lower Shaft, 28 Teeth |
| 33 | L 458 T | (-L628999) Gear, Third Speed Drive, Upper Shaft, 22 Teeth |
| 34 | AL 4007 T | (L629000-L639999) Gear, Third Speed Drive, Upper Shaft, 27 Teeth |
| 35 | (L 444 T | (-L628999) Washer, Bevel, Lower Shaft |
| 36 | L 4019 T L 445 T | (L629000-L639999)) (-L628999) Ring, Snap, Lower Shaft (2 Used) |
| 37 | (L 446 T | (-L639999) Shim, Lower Shaft, Rear, .003" |
| ٥. | L 447 T | (-L639999) Shim, Lower Shaft, Rear, .005" |
| | L 448 T | (-L639999) Shim, Lower Shaft, Rear, .010" |
| 38 | (L 449 T | (-L628999) Shim, Lower Shaft, Front, .003" |
| | L 4041 T L 450 T | (L629000-L639999) Shim, Lower Shaft, Front, .002" (-L628999) Shim, Lower Shaft, Front, .005" |
| | L 4040 T | (L629000–L639999) Shim, Lower Shaft, Front, .005" |
| | L 451 T | (-L628999) Shim, Lower Shaft, Front, .010" |
| | L 4039 T | (L629000-L639999) Shim, Lower Shaft, Front, .010" |
| 20 | L 452 T | (-L628999) Shim, Lower Shaft, Front, .030" |
| 39 | (L 453 T L 4030 T | (-L628999) Nut, Hex., Lower Shaft (L629000-L639999) |
| 40 | L 454 T | (-L628999) Washer, Plain, Lower Shaft |
| | (L 4031 T | (L629000-L639999) |
| 41 | L 461 T | (-L628999) Washer, Thrust, Reverse Idler Gear |
| 42 43 | L 462 T AL 4016 T | (-L628999) Shaft, Shifter Forks and Reverse Idler Gear (L629000-L639999) Shaft, Reverse Idler Gear |
| 44 | L 4017 T | (L629000-L639999) Rail, Shift, First and Reverse Speeds |
| 45 | L 4018 T | (L629000-L639999) Rail, Shift, Second and Third Speeds |
| 46 | L 463 T | (-L628999) Washer, Plain, Upper Shaft, Rear |
| 47 48 | L 464 T AL 465 T | (-L628999) Ring, Snap, Upper Shaft, Rear |
| 49 | AL 465 T AL 4011 T | (-L628999) Fork, Shift, First and Reverse, Rear (L629000-L639999) Fork, Shift, First and Reverse |
| 50 | AL 466 T | (-L628999) Fork, Shift, Second and Third, Front |
| 51 | AL 4012 T | (L629000-L639999) Fork, Shift, Second and Third |
| 52 | L 467 T | (-L639999) Ball, Poppet (5 Used, Prior to L629000, 2 Used) |
| 53 54 | L 468 T L 469 T | (-L639999) Spring, Poppet Ball (2 Used) (-L628999) Interlock |
| 55 | L 470 T | (-L628999) Stud, Interlock |
| 56 | L 472 T | (-L628999) Washer, Interlock Stud Nut |
| 57 | L 958 T | (-L628999) Nut, Hex., Interlock Stud |
| 58 | L 474 T L 4024 T | (-L628999) Cover, Bearing, Lower Shaft, Front (L629000-L639999) Cover, Bearing, Lower Shaft, Front |
| 59 60 | L 4024 T L 475 T | (L629000-L639999) Cover, Bearing, Lower Shaft, Front (-L628999) Gasket, Lower Shaft Front Bearing Cover |
| 61 | L 4025 T | (L629000-L639999) Gasket, Lower Shaft Front Bearing Cover |
| 62 | L 476 T | (-L628999) Gasket, Upper Shaft Front Bearing Retainer |
| 63 | L 477 T | (-L628999) Gasket, Transmission Cover |
| 64 65 | L 4026 T L 481 T | (L629000–L639999) Gasket, Transmission Cover (–L628999) Grommet, Rubber, Transmission Shift Lever |
| 66 | L 4022 T | (L629000-L639999) Grommet, Rubber, Transmission Shift Lever |
| 67 | L 4021 T | (L629000-L639999) Lever, Shift |
| 68 | L 4027 T | (L629000-L639999) Bearing, Shift Lever |
| 69 70 | L 4035 T L 495 T | (L629000-L639999) Ring, Snap, Shift Lever (-L639999) Screw, Cap, Ring Gear to Differential Assembly (10 Used) |
| 71 | L 496 T | (-L639999) Lock, Ring Gear Capscrew (5 Used) |
| 72 | (L 497 T | (-L639999) Shim, Differential, .003" |
| | L 498 T | (-L639999) Shim, Differential, .005" |
| | L 499 T L 500 T | (-L639999) Shim, Differential, .010" (-L639999) Shim, Differential, .030" |
| 73 | 19H 1004 T | (-L639999) Screw, Cap, Differential Bearing Caps (4 Used) |
| 74 | L 505 T | (-L639999) Cover, Differential |
| 75 76 | L 506 T | (-L639999) Gasket, Differential Cover |
| 76 77 | L 568 T 26H 22 R | (L621079-L624999) Spacer, Governor Control Rod Bracket (-L639999) Key, Woodruff, Third Speed Drive Gear |
| 78 | 25H 73 T | (L629000-L639999) Pin, Groov, Shift Forks to Shift Rails (2 Used) |
| 79 | L 4020 T | (L629000-L639999) Plug, Poppet Spring |
| 80 | (L 4038 T | (L629000-L639999) Shim, Upper Shaft Bearing Retainer, .002" |
| | L 4037 T L 4036 T | (L629000-L639999) Shim, Upper Shaft Bearing Retainer, .005" (L629000-L639999) Shim, Upper Shaft Bearing Retainer, .010" |
| 81 | L 4029 T | (L629000-L639999) Screw, Lock, Reverse Idler Shaft |
| | | |



TRANSMISSION—DIFFERENTIAL ASSEMBLY Serial No. L640000-



TRANSMISSION—DIFFERENTIAL ASSEMBLY Serial No. (L640000-)

```
Key
               Part No.
                                             Serial No.
                                                                              Description
             AL
                   2122 T
                                    (L640000-
                                                                    Seal, Oil, Differential (2 Used)
                    2123 T
                                    (L640000-
                                                                    Seal, Oil, Upper Front Bearing Cup
   2
             ΑL
             ΑL
                   2602 T
                                    (L640000-
                                                                    Shaft, Upper, Complete, with 4 gears
   3
                                    (L640000-
                                                                    Differential Assembly with Bearing Cover, Shims and Capscrew Locks,
             AL
                   2159 T
   4
                                                                       Less Ring Gear
                                                                   Cone, Bearing, Upper Shaft, Rear
Cup, Bearing, Upper Shaft, Rear
Cone, Bearing, Upper Shaft, Front
Cup, Bearing, Upper Shaft, Front, in Bearing Cap
             JD
                    8106 T
                                    (1.640000 -
             JD
   6
                    7428 R
                                    (1.6400000 -
             JD
                   7212 H
                                    (L640000-
             JD
                   7262 R
                                    (L640000-
                   2603 T
                                    (L640000-
                                                                    Gear, Reverse Idler with Bushing
             ΑL
                    2601
                                    (L640000-
                                                                    Case, Transmission and Differential, with Differential Bearing Caps
 10
             AL
                                                                   Case, Iransmission and Differential, with Differential Gear, Ring, and Pinion Set, with Cap Screw Locks Cone, Bearing, Lower Shaft, Front Cup, Bearing, Lower Shaft, Front Cone, Bearing, Lower Shaft, Rear Cup, Bearing, Lower Shaft, Rear Cone, Bearing, Differential (2 Used) Cup, Bearing, Differential (2 Used) Cover Transmission Assembly with Shift Lever
                                    (L640000-
                   2619 T
 11
             AL
 12
             JD
                   8106 R
                                    (L640000-
                   7428 R
                                    (L640000-
            JD
 13
                                    (L640000-
            JD
                   7397 T
 14
                   7421
                                    (L640000-
 15
            JD
 16
            JD
                   7399 T
                                    (L640000-
 17
            JD
                   7423 T
                                    (L640000-
                   2605 T
                                    (L640000-
                                                                   Cover, Transmission Assembly with Shift Lever
 18
                                    (L640000-
                                                                   Spring, Governor Control Rod Ratchet Plate
                     602
 19
                     389 T
                                    (L640000-
                                                                   Pin, Dowel, Transmission Case to Frame (2 Used)
 20
                                                                   Retainer, Bearing, Transmission Shaft Upper Front
Gear, Reverse and First Speed Driven, Lower Shaft, 41 Teeth
21
22
23
                   4001 T
                                    (L640000-
            AL
                                    (L640000-
            AL
                   4004 T
                                                                   Gear, Second Speed Driven, Lower Shaft, 36 Teeth
Gear, Third Speed Driven, Lower Shaft, 28 Teeth
Gear, Third Speed Drive, Upper Shaft, 27 Teeth
Shim, Lower Shaft, Rear, .003"
                                    (L640000-
                   4005 T
            AL
                   4006 T
                                    (L640000-
 24
            AL
                                    (L640000-
 25
            ΑL
                   4007 T
 26
                     446 T
                                    (L640000-
                                                                   Shim, Lower Shaft, Rear, .005'
Shim, Lower Shaft, Rear, .010"
                     447 T
                                    (L640000-
                     448 T
                                    (L640000-
                                                                   Shim, Lower Shaft, Front, .002"
Shim, Lower Shaft, Front, .005"
Shim, Lower Shaft, Front, .010"
27
                   4041 T
                                    (L640000-
            L
                                    (L640000-
                   4040 T
                   4039 T
                                    (L640000-
            L
                                                                  Shim, Lower Shatt, Front, .010"
Nut, Hex., Lower Shaft
Washer, Plain, Lower Shaft
Shaft, Reverse Idler Gear
Rail, Shift, First and Reverse Speeds
Rail, Shift, Second and Third Speeds
Fork, Shift, First and Reverse
Fork, Shift, Second and Third
Ball, Poppet (5 Used)
Spring, Poppet Rall (2 Used)
                                    (L640000-
                   4030 T
28
                   4031 T
                                   (L640000-
29
30
                   4016 T
4017 T
                                   (L640000-
            AL
31
32
                                   (1.640000-
                                   (L640000-
                   4018 T
33
                                   (L640000-
            AL
                   4011 T
                   4012 T
                                   (L640000-
35
36
                    467 T
                                    (L640000-
                                                                  Spring, Poppet (3 Osed)
Spring, Poppet Ball (2 Used)
Cover, Bearing, Lower Shaft Front
Gasket, Lower Shaft Front Bearing Cover
Gasket, Transmission Cover
Grommet, Rubber, Shift Lever
                    468 T
                                   (L640000-
37
38
39
40
                   4024 T
                                   (L640000-
                   4025 T
                                   (L640000-
                   4026 T
                                   (L640000-
                   4022 T
                                   (L640000-
                  4021 T
4027 T
                                   (L640000-
                                                                   Lever, Shift
41
                                                                   Bearing, Shift Lever
                                   (L640000-
42
                                                                  Ring, Snap, Shift Lever
Screw, Cap, Ring Gear to Differential Assembly (10 Used)
Lock, Ring Gear Cap Screw (5 Used)
Shim, Differential, .003"
                   4035 T
                                   (L640000-
43
                    495 T
                                   (L640000-
44
                    496 T
45
                                   (L640000-
                    497 T
46
                                   (L640000-
           L
                    498 T
                                   (L640000-
                                                                  Shim, Differential, .005
                    499 T
                                   (L640000-
                                                                  Shim, Differential, .010
                    500 T
                                   (L640000-
                                                                  Shim, Differential, .030"
                   1004 T
                                   (L640000-
                                                                  Screw, Cap, Differential Bearing Caps (4 Used)
47
            19H
                    505 T
                                   (L640000-
                                                                  Cover, Differential
48
                    506 T
                                                                  Gasket, Differential Cover
                                   (L640000-
49
                     22 R
                                                                  Key, Woodruff, Third Speed Drive Gear
           26H
                                   (L640000-
50
                                                                 Pin, Groov-, Shift Forks to Shift Rails (2 Used)
Plug, Poppet Spring
           25H
                     73 T
                                   (L640000-
51
                   4020 T
                                   (L640000-
52
                                                                  Shim, Upper Shaft Bearing Retainer, .002"
Shim, Upper Shaft Bearing Retainer, .005"
                  4038 T
                                   (L640000-
53
                  4037 T
                                   (L640000-
           L
                                                                  Shim, Upper Shaft Bearing Retainer, .010"
                  4036 T
                                   (L640000-
                                                                  Screw, Lock, Reverse Idler Shaft
54
                  4029 T
                                  (L640000-
(Part listed below is not illustrated.)
```

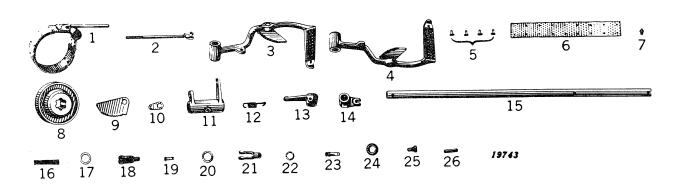
) Washer, Bevel, Lower Shaft



4019 T

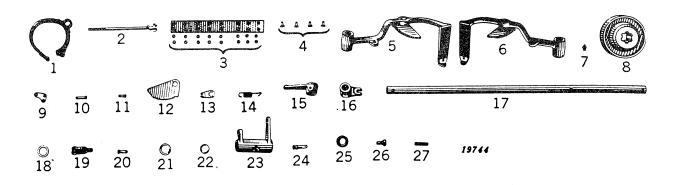
(L640000-

BRAKE ASSEMBLY Serial No. (-L639999)



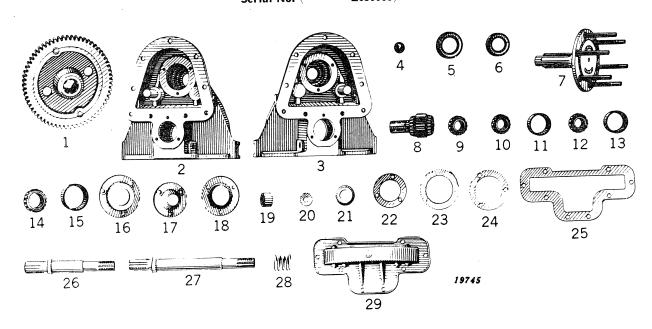
| 14 | Dout No | Serial No. | Description |
|-----|------------------|--------------------|---|
| Key | Part No. | | Band, Brake, with Lining and Rod (2 Used) |
| 1 | AL 2011 T | (-L639999) | Rod, Brake Pedal |
| 2 | AL 2028 T | (-L639999) | Pedal, Brake, with Lock (R.H.) |
| 3 | (AL 2057 T | (-L625029) | Fedal, Brake, with 200k (11111) |
| | AL 2302 T | (L625030-L639999) | Pedal, Brake, with Lock (L.H.) |
| 4 | (AL 2058 T | (-L625029) | redai, brake, with book (birth) |
| | AL 2303 T | (L625030-L639999)) | Rivet, Brake Band Lining, Short (Pkg. of 100) |
| 5 | AL 2177 T | (-L639999) | Lining Brake with Rivets (2 Used) |
| 6 | AL 2878 T | (-L639999) | Fitting, Grease, Straight, Brake Pedals and Bell Crank (3 Used) |
| 7 | JD 7759 | (-L639999) | Drum, Brake (2 Used) |
| 8 | AL 20294 T | (-L639999) | Lock, Brake Pedal (2 Used) |
| 9 | L 178 T | (-L639999) | Clip, Brake Spring (2 Used) |
| 10 | L 198 T | (-L639999) | |
| 11 | AL 4609 <u>T</u> | (-L639999) | |
| 12 | L 207 T | (-L639999) | Lever, Inner, L.H. Brake Operating |
| 13 | AL 20295 T | (-L639999) | |
| 14 | AL 4610 T | (-L639999) | |
| 15 | L 211 T | (-L639999) | |
| 16 | L 256 T | (-L639999) | |
| 17 | L 258 T | (-L639999) | Valo Proko Podal Adjusting (2 USed) |
| 18 | L 299 T | (-L639999) | Pin, Brake Cross Shaft Levers to Brake Rods and Brake Rods to Brake |
| 19 | L 307 T | (-L639999) | Pedals (4 Used) |
| | | / 1.020000) | Washer, Plain, Bell Crank and Brake Pedals (3 Used) |
| 20 | L 308 T | (-L639999) | Yoke, Brake Band Adjusting (2 Used) |
| 21 | L 324 T | (-L639999) | Ring, Snap, Brake Pedal Shaft |
| 22 | L 357 T | (-L639999) | Pin, Groov-, Brake Band Yoke (2 Used) |
| 23 | L 359 T | (-L639999) | Bushing, Brake Cross Shaft (3 Used) |
| 24 | L 668 T | (L625030-L639999) | Rivet Brake Lock to Pedal (2 Used) |
| 25 | L 669 T | (-L639999) | |
| 26 | 25H 124 T | (-L639999) | Brake Change-Over Assembly |
| | AL 20129 T | (–L639999) | Drake Change-Over Association |

BRAKE ASSEMBLY Serial No. (L640000-



| Key | Part No. | Serial No. | Description |
|----------|-------------------------|--|--|
| 1 | (AL 2011 T | (L640000-L640737) | Band, Brake, with Lining and Rod (2 Used) |
| • | AL 20127 T | (L640738- | Band, Brake, with Lining and Rivets (2 Used) |
| 2 | AL 2028 T | (L640000-L640737) | Rod, Brake Pedal (2 Used) |
| 3 | AL 20125 T AL 2878 T | (L640738- (L640000-L640737) | Lining, Brake, with Rivets (2 Used) |
| 3 | AL 20130 T | (L640738- | |
| 4 | (AL 2177 T | (L640000-L640737) | Rivet, Brake Band Lining, Short (Pkg. of 100) |
| | (AL 20131 T | (L640738-) | Rivet, Brake Band Lining, Long (Pkg. of 100) |
| · 5 | AL 2302 T | (L640000-) (L640000-) | Pedal, Brake with Lock (R.H.) Pedal, Brake with Lock (L.H.) |
| 6 7 | AL 2303 T JD 7759 | (L640000-) | Fitting, Grease, Straight, Brake Pedals and Bell Crank (3 Used) |
| 8 | AL 20294 T | (L640000-) | Drum. Brake (2 Used) |
| 9 | L 4601 T | (L640738-) | Plate, Pivot, Brake Rod Yoke to Brake Drum (2 Used) |
| 10 | L 4602 T | (L640738-) | Pin, Pivot Plate to Band (Long) (2 Used) |
| 11 | L 4603 T | (L640738-) | Pin, Pivot Plate to Band (Short) (2 Used) |
| 12 | L 178 T | (L640000-) (L640000-) | Lock, Brake Pedal (2 Used) Clip, Brake Spring (2 Used) |
| 13 14 | L 198 T L 207 T | (L640000-) | Spring, Brake Link (2 Used) |
| 15 | AL 20295 T | (L640000-) | Lever, Inner, L.H. Brake Operating |
| 16 | AL 4610 T | (L640000-) | Lever, Left End of Brake Cross Shaft |
| 17 | L 211 T | (L640000-) | Shaft, Brake Cross |
| 18 | L 258 T | (L640000-) | Washer, Plain, Brake Anchor Pin (2 Used) |
| 19 | L 299 T | (L640000-) | Yoke, Brake Pedal Adjusting (2 Used) Pin, Brake Cross Shaft Lever to Brake Rod, and Brake Rod to Brake |
| 20 | L 307 T | (L640000-) | Pedals (4 Used) |
| 21 | L 308 T | (L640000-) | Washer, Plain, Bell Crank and Brake Pedals (3 Used). |
| 22 | L 357 T | (L640000-) | Ring, Snap, Brake Pedal Shaft (2 Used) |
| 23 | AL 4609 T | (L640000- | Crank, Bell, R.H. Brake |
| 24 | (L 359 T | (L640000-L640737) | Pin, Groov-, Brake Band Yoke (2 Used) |
| 0.5 | (L 4406 T | (L640738-)) | Bushing, Brake Cross Shaft (3 Used) |
| 25 26 | L 668 T L 669 T | (L640000-) (L640000-) | Rivet, Brake Lock to Pedal (2 Used) |
| 27 | 25H 124 T | (L640000-) | Pin, Groov-, Brake Levers to Brake Cross Shaft (2 Used) |
| | | , | |
| (Parts | listed below are | not illustrated.) | 0 : 0 : 0 : 1/0 1 |
| | L 256 T | (L640000-L640737) | Spring, Brake Band (2 Used) Yoke, Brake Band Adjusting (2 Used) |
| | L 324 T AL 20129 T | (L640000-L640737) (L640000-L640737) | Brake Change-over Assembly) |
| | AL 20129 1 | (2040000-2040/3/) | Diano Onango-Ovor riosomoly |

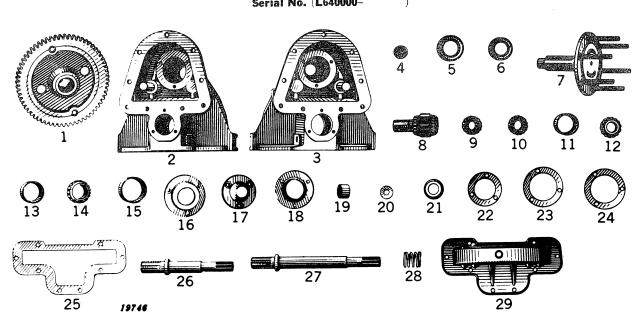
FINAL DRIVE ASSEMBLY Serial No. (-L639999)



| Key 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 | Part No. AL 2013 T AL 2016 T AL 2017 T 30H 21 T AL 2020 T AL 2021 T AL 2022 T AL 2312 T AL 2418 T JD 7243 T JD 7262 R JD 7269 R JD 7259 R JD 7395 R JD 7395 R JD 7422 T JD 7418 R L 132 T AL 136 T AL 137 T L 139 T L 157 T L 158 T | Serial No. (-L639999) (-L625033) (L625034-L639999) (-L625033) (L625034-L639999) (-L639999) | Description Gear, with Spider (2 Used) Housing, with Brake Anchor Pin (R.H.) Housing, with Brake Anchor Pin (L.H.) Plug, Expansion, Final Drive Housing, 1-1/2" dia. (2 Used) Seal, Oil, Flanged Shaft (2 Used) Seal, Oil, Pinion Shaft (2 Used) Shaft, Flanged, with Six Rear Wheels Bolts Pinion, Final Drive, with Bearing Cones (2 Used) Cone, Bearing, Pinion Shaft, Outer (2 Used) Cone, Bearing, Pinion Shaft, Inner (2 Used) Cup, Bearing, Pinion Shaft, Inner (2 Used) Cup, Bearing, Flanged Shaft, Inner (2 Used) Cup, Bearing, Flanged Shaft, Inner (2 Used) Cone, Bearing, Flanged Shaft, Outer (2 Used) Cup, Bearing, Flanged Shaft, Outer (2 Used) Cup, Bearing, Flanged Shaft (2 Used) Quill, Outer, Flanged Shaft (2 Used) Quill, Inner, Pinion Shaft (2 Used) Sleeve, Pinion Shaft (2 Used) Washer, Plain, Flanged Shaft (2 Used) Washer, Bevel, Flanged Shaft (2 Used) Shim, Inner Quill, Flanged Shaft, .005" Shim, Inner Quill, Flanged Shaft, .005" |
|--|--|---|---|
| 19 | L 137 T | (-L639999 | Sleeve, Pinion Shaft (2 Used) |
| | | | Washer, Bevel, Flanged Shatt (2 Used) |
| | (L 157 T | | Shim, Inner Quill, Flanged Shaft, .010" |
| | L 158 T L 159 T | (-L639999) (-L639999) | Shim Inner Ouill, Flanged Shaft002" |
| 23 | (L 160 T | (-L639999) | Shim, Inner Quill, Pinion Shaft, .010" |
| | L 161 T | (L639999) (L639999) | Shim, Inner Quill, Pinion Shaft, .005" Shim, Inner Quill, Pinion Shaft, .002" |
| 24 | L 162 T L 163 T | (-L639999) | Gasket, Outer Quill, Flanged Shaft (2 Used) |
| 25 | L 169 T | (-L639999: | Gasket, Oil Pan (2 Used) |
| 26 | AL 173 <u>T</u> | (-L639999; | Shaft, Drive (L.H.) |
| 27 | AL 177 T | (-L639999) | Shaft, Drive (R.H.) Spring, Brake Drum Retaining (2 Used) |
| 28 29 | AL 174 T AL 616 T | (-L639999) (-L639999) | Pan, Final Drive Oil (2 Used) |
| 20 | | • | |



FINAL DRIVE ASSEMBLY Serial No. (L640000-



| Key | Part No. | Serial No. | Description |
|----------|--------------------|------------------------|---|
| 1 | AL 2013 T | (L640000- |) Gear, with Spider (2 Used) |
| 2 | AL 2016 T | (L640000- | Housing, with Brake Anchor Pin, R.H. |
| 2 | AL 2017 T | (L640000- | Housing, with Brake Anchor Pin, L.H. |
| 4 | 30H 21 T | (L640000- | Plug, Expansion, Final Drive Housing, 1-1/2" dia. (2 Used) |
| 5 | AL 2020 T | (L640000- | Seal, Oil, Flanged Shaft (2 Used) |
| 6 | AL 2021 T | (L640000- | Seal, Oil, Pinion Shaft (2 Used) |
| 7 | AL 2312 T | (L640000- | Shaft, Flanged, with Six Rear Wheel Bolts |
| 8 | AL 2418 T | (L640000- |) Pinion, Final Drive, with Bearing Cones (2 Used) |
| 9 | JD 7243 T | (L640000- | Cone, Bearing, Pinion Shaft, Outer (2 Used) |
| 10 | JD 7372 T | (L640000- | Cone, Bearing, Pinion Shaft, Inner (2 Used) |
| 11 | JD 7262 R | (L640000- | Cup, Bearing, Pinion Shaft, Inner and Outer (4 Used) |
| 12 | JD 7209 R | (L640000- | Cone, Bearing, Flanged Shaft, Inner (2 Used) |
| 13 | JD 7259 R | (L640000- | Cup, Bearing, Flanged Shaft, Inner (2 Used) |
| 14 | JD 7395 R | (L640000- | Cone, Bearing, Flanged Shaft, Outer (2 Used) |
| 15 | JD 7418 R | (L640000-) | Cup, Bearing, Flanged Shaft, Outer (2 Used) |
| 16 | AL 619 T | (L640000- | Quill, Outer, Flanged Shaft (2 Used) |
| 17 | AL 136 T | (L640000- | Quill, Inner, Flanged Shaft (2 Used) |
| 18 | AL 134 T | (L640000- | Quill, Inner, Pinion Shaft (2 used) |
| 19 | L 137 T | (L640000- | Sleeve, Pinion Shaft (2 Used) |
| 20 | L 139 T | (L640000- | Washer, Plain, Flanged Shaft (2 Used) |
| 21 | L 140 T | (L640000- | Washer, Bevel, Flanged Shaft (2 Used) |
| 22 | (L 157 T | (L640000- | Shim, Inner Quill, Flanged Shaft, .010" |
| | L 158 T | (L640000- | Shim, Inner Quill, Flanged Shaft, .005" |
| 00 | L 159 T | (L640000- | Shim, Inner Quill, Flanged Shaft, .002" |
| 23 | L 160 T | (L640000- | Shim, Inner Quill, Pinion Shaft, .010" |
| | L 161 T | (L640000- (L640000- | Shim, Inner Quill, Pinion Shaft, .005" |
| 0.4 | L 162 T L 163 T | (L640000- | Shim, Inner Quill, Pinion Shaft, .002" |
| 24 25 | L 169 T | (L640000- | Gasket, Outer Quill, Flanged Shaft (2 Used) Gasket, Oil Pan (2 Used) |
| 26 | AL 173 T | (L640000- | Shaft, Drive (L.H. |
| 27 | AL 177 T | (L640000- | Shaft, Drive (R.H.) |
| 28 | AL 174 T | (L640000- | Spring, Brake Drum Retaining (2 Used) |
| 29 | AL 616 T | (L640000- | Pan, Final Drive Oil (2 Used) |
| 23 | /L 010 1 | (20,0000- | Tan, Thiar Billy On (2 0000) |

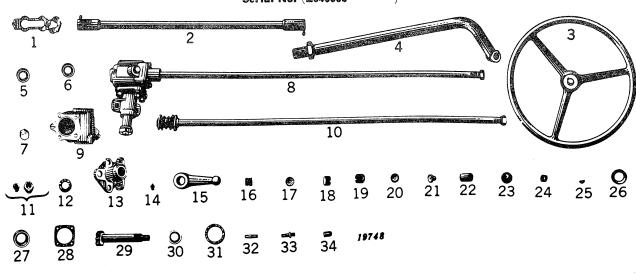
STEERING GEAR ASSEMBLY Serial No. (-L639999) **©** 6 M 9 🔮

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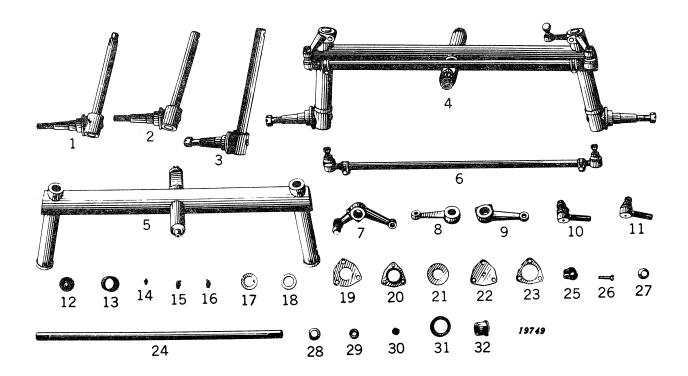
| Key | Part No. | Serial No. | Description |
|----------|-------------------------|----------------------|---|
| - | AL 2079 T | (-L639999) | Shield, Dust, Drag Link |
| 1 | AL 2079 T AL 2106 T | (–L639999) | Link, Drag, Less Dust Shield and Grease Fittings, Standard Axle |
| 2 | AL 2180 T | -L639999) | Wheel Steering |
| 3 4 | (AL 2194 T | (L621079-L624999)) | Support, Column, Steering Wheel, with Bushing and Jam Nut |
| ** | AL 2304 T | (L625000-L639999)) | |
| 5 | AL 2257 T | (-L639999) | Seal, Oil, Steering Gear Base Assembly |
| 6 | AL 2258 T | (-L639999) | Seal, Oil, Steering Column Cap |
| 7 | AL 2315 T | (- L 639999) | Nut, Steering Wheel |
| 8 | AL 2631 T | (L 639999) | Steering Gear, Complete with Column |
| 9 | AL 2632 T | (-L 639999) | Housing Assembly, Steering Gear |
| 10 | (AL 2634 T | (L631019-L639999) | Sub. ALZ0275T Column, Steering, with Worm Gear, Woodruff Key and Wheel Nut, |
| | AL 20275 T | (L631019-L639999) | |
| | | (1.021019) | Column, Steering, with Worm Gear, Woodruff Key and Wheel Nut |
| | AL 20110 T | (-L631018) | (Roller Bearing Type) |
| | AL OCCE T | (-L639999) | Sleeve, Eccentric |
| 11 | `AL 2636 T AL 2635 T | (L631019–L639999) | Bearing, Ball Worm Gear (2 Used) |
| 12 | AL 2639 T | -L639999) | Base, Steering Gear with Two Bushings |
| 13 14 | JD 7759 | (–L639999) | Fitting Grease Drag Link, Straight (2 Used) |
| 15 | AL 368 T | (–L639999) | Arm. Pitman Ball, Steering Gear (Not Used on Adjustable Axle) |
| 16 | L 423 T | (–L639999) | Spring, Drag Link (2 Used) |
| 17 | L 424 T | (–L639999) | Washer, Drag Link |
| 18 | L 425 T | (–L639999) | Plug, Drag Link Adjusting, Rear |
| 19 | L 426 T | (–L639999) | Plug, Drag Link Adjusting, Front |
| 20 | L 427 <u>T</u> | (-L639999) | Seat, Ball, Drag Link, Flat End (Front of Rear End) Seat, Ball, Drag Link, Stem End (Rear of Rear End and Rear of Front |
| 21 | L 428 T | (–L639999) | End) (2 Used) |
| | . 504 T | (-L639999) | Bushing, Steering Column Support |
| 22 | L 534 T L 955 T | (–L639999) | Plug, Expansion, Steering Worm |
| 23 | | -L639999) | Plug Filler |
| 24 | L 989 I 26H 14 R | (-L639999) | Key Woodruff Steering Wheel to Steering Column |
| 25 26 | L 4077 T | (L631019-L639999) | Cup Rearing Worm Gear Lower (Ball Bearing Type) |
| 27 | L 4584 T | (–L631018) | Cun Rearing, Worm Gear, Upper (Holler Bearing Type) |
| 28 | L 4080 T | (-L639999) | Shim. Worm Gear Adjusting, 1005 |
| 29 | AL 4085 T | (- L 639999) | Shaft, Cross, with Gear Sector |
| 30 | L 4086 T | (–L639999) | Washer, Thrust, Cross Shaft |
| 31 | L 4087 T | (-L639999) | Gasket, Steering Gear Base to Housing |
| 32 | L 4088 T | (-L639999) | Stud, Steering Gear Base to Housing (2 Used) |
| 33 | L 4091 <u>T</u> | (-L639999) | Stud, Worm Adjusting Screw, Thrust, Cross Shaft |
| 34 | L 4092 T | (-L639999) | Screw, Tillust, Oross Offart |
| /Dovi | e listed balow ar | e not illustrated.) | |
| (ran | | (-L639999) | Cap and Oil Seal, Steering Column |
| | AL 20112 T | -L631018) | Possing Roller Worm Gear (2 USed) |
| | AL 20111 T L 4583 T | -L631018) | Cup Rearing Worm Gear, Lower (Holler Bearing 1996) |
| . • • | AL 20244 T | (L631019–L639999) | Cun Rearing and Oil Seal Change-Over Nit |
| | 14H 743 H | -L639999) | N. I. Ilan Jam Ditman Rall Arm 3/4" |
| | 14H 494 T | (L639999) | Nut, Hex. Jam, Steering Column Support to Frame, 1-1/4" |
| | | | |

STEERING GEAR ASSEMBLY Serial No. (L640000-



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|------------------|------------------------|----------------------------|--|
| Key | Part No. | Serial No. | Description |
| 1 | AL 2079 T | (L640000- | Shield, Dust, Drag Link |
| 2 | (AL 2859 T | (L640000-) | Link, Drag, less Dust Shield and Grease Fittings, Standard Axle Link, Drag, less Dust Shield and Grease Fittings, Adjustable Axle |
| _ | AL 20001 T | (L640000-) | Wheel Steering |
| 3 | AL 2180 T AL 2304 T | (L640000 | Support, Column, Steering Wheel, with Bushings and Jam Nut |
| 4 | AL 2304 T AL 2257 T | (L640000- | Seal, Oil, Steering Gear Base Assembly |
| 5 | AL 2258 T | (L640000- | Seal, Oil, Steering Column Cap |
| 5 | AL 2315 T | (L640000- | Nut. Steering Wheel |
| 5 6 7 8 | AL 2631 T | (L640000- | Steering Gear, complete with Column |
| 9 | AL 2632 T | (L640000- | Housing Assembly, Steering Gear |
| 10 | (AL 2634 T | (L640000-L641037)) | Sub. AL20275T |
| | AL 20275 T | (L640000-L641037) | Column, Steering, with Worm Gear, Woodruff Key and Wheel Nut (Roller Bearing Type) |
| | (AL 20110 T | (L641038 -)J | |
| 11 | AL 2636 T. | (L640000) | Sleeve, Eccentric Assembly |
| 12 | AL 2635 T | (L640000-L641037) | Bearing, Ball, Worm Gear (2 Used) |
| 13 | AL 2639 T | (L640000-) | Base, Steering Gear with Two Bushings |
| 14 | JD 7759 | (L640000-) | Fitting, Grease, Drag Link, Straight (2 Used) Arm, Pitman Ball, Steering Gear (Not used on Adjustable Axle) |
| 15 | (AL 368 T L 4796 T | (L640000-) (L640000-) | Arm, Pitman Ball, Steering Gear (Adjustable Axle) |
| | L 4796 T L 423 T | (L640000- | Spring, Drag Link (2 Used) |
| 16 17 | L 424 T | (L640000- | Washer, Drag Link |
| 18 | L 425 T | (L640000- | Plug, Drag Link Adjusting, Rear |
| 9 | L 426 T | (L640000-) | Plug, Drag Link Adjusting, Front |
| 20 | L 427 T | (L640000-) | Seat, Ball, Drag Link, Flat End (Front of Rear End) |
| 21 | L 428 T | (L640000- | Seat, Ball, Drag Link, Stern End (Rear, Rear End and Rear of Front End) (2 Used) |
| 22 | L 534 T | (L640000-) | Bushing, Steering Column Support |
| 23 | L 955 T | (L640000-L641037) | Plug Expansion, Steering Worm |
| 24 | L 989 T | (L640000-) | Plug, Filler |
| 25 | 26H 14 R | (L640000- | Key, Woodruff, Steering Wheel to Steering Column |
| 26 | L 4077 T | (L640000-L641037) | Cup, Bearing, Worm Gear, Lower (Ball Bearing Type) Cup, Bearing, Worm Gear, Upper (Roller Bearing Type) |
| 27 | L 4584 T | (L640000-) | Shim, Worm Gear Adjusting, .005" |
| 28 29 | L 4080 T AL 4085 T | (L640000-) | Shaft, Cross, with Gear Sector |
| 30 | AL 4085 T L 4086 T | (L640000-) (L640000-) | Washer, Thrust, Cross Shaft |
| 31 | L 4087 T | (L640000 | Gasket, Steering Gear Base to Housing |
| 32 | L 4088 T | (L640000- | Stud, Steering Gear Base to Housing |
| 33 | L 4091 T | (L640000- | Stud, Worm Adjusting |
| 34 | L 4092 T | (L640000- | Screw, Thrust, Cross Shaft |
| Parts | s listed below ar | e not illustrated.) | |
| | AL 20112 T | (L640000- | Cap and Oil Seal, Steering Column |
| | AL 20111 T | (L641038- | Bearing, Roller, Worm Gear (2 Used) |
| | AL 20244 T | (L640000- | Cup. Bearing, and Oil Seal Change-Over Kit |
| | L 4583 T | (L641038- | Cup. Bearing, Worm Gear, Lower (Roller Bearing Type) |
| | 14H 743 T | (L640000- | Nut. Hex., Jam. Pitman Ball Arm, 3/4" |
| | 14H 494 T | (L640000- | Nut, Hex. Jam, Steering Column Support to Frame, 1-1/4" |
| | L 4590 T | (L641038- | Plug, Cup, Steering Gear Housng |
| | | | |

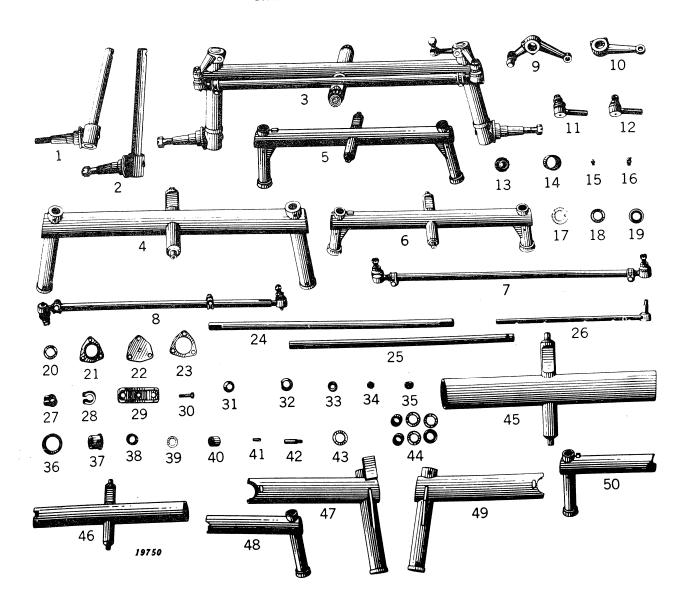
STANDARD AND 51-INCH FRONT AXLE ASSEMBLIES Serial No. (-L639999)



STANDARD AND 51-INCH FRONT AXLE ASSEMBLIES -L639999) Serial No. (

```
Description
                                        Serial No.
 Key
            Part No.
                                                              Knuckle with Spindle, Standard Clearance, 1-1/8" Dia. (2 Used)
Knuckle with Spindle, Standard Clearance, 1-1.8" Dia. (2 Used)
Knuckle with Spindle, High Clearance, 1-1/8" Dia. (2 Used)
Knuckle with Spindle, High Clearance, 1-1/8" Dia. (2 Used)
Axle, Front, Assembly, Complete, Standard, 1-1/8" Dia.
Axle, Front, Assembly, Complete, Standard, 1-3/8" Dia.
Axle, Front, Assembly, Complete, High Clearance, 1-3/8" Dia.
Axle, Front, Welded Assembly with Bushings, High Clearance, 1-1/8"
            AL 2012 T
                                             -L625029)
                                 (L625030-L639999)
            AL
                  2316 T
                                 (L625030-L639999)
                  2397 T
  3
            ΑL
                                             -L625029)
                 2032 T
           AL
            AL 20160 T
                                  (L625030-L639999)
           AL 20153 T
                                 (L625030-L639999)
                                 (L625030-L639999)
           AL 2392 T
  5
                                                                 Dia.
                                                              Axle, Front, Welded Assembly with Bushings, Standard Clearance, 1-1/8" Dia.
                                 (L625030-L639999)
            AL 2645 T
                                                              Rod, Tie, Assembly (Not Used on Adjustable or 51" Axle)
Rod, Tie, Assembly, Short, 51" Axle only
                                             -L639999)
                  2015 T
            ΑI
  6
                                 (L625030-L639999))
           ΑL
                  2395 T
                                 (L625030-L639999)
           ΑL
                  2396 T
                                                              Arm, Steering, with Ball, L.H.
  7
           AL
                  2059 T
                                              -L625029)
           AL
                  2317 T
                                  (L625030–L639999)
                                              -L625029)
                                                              Arm, Steering, R.H.
                   183 T
  8
                                                              Arm, Steering, R.H.
End, Tie Rod, Complete, R.H. Thread
End, Tie Rod, Complete, L.H. Thread
                   638 T
                                 (L625030-L639999)
  q
           ΑL
                                             -L639999)
                  2130 T
           ΑL
 10
                  2156 T
                                             -L639999)
           AL
 11
                                                              Cone, Bearing, Pivot Shaft (2 Used)
                                              -L625029)
 12
           'JD
                  7356 R
                                 (L625030-L639999)
           JD
                  7203 R
                                             -L 6250291
                                                              Cup. Bearing, Pivot Shaft (2 Used)
                  7402 R
           JD
 13
                                  L625030-L639999)
           JD
                  7250 R
                                                             Fitting, Grease, Straight (4 Used)
Fitting, Grease, Straight, Tie Rod Ends (2 Used)
Fitting, Grease, Angle (2 Used)
Fitting, Grease, Angle, Pivot Shaft Bearing Cover, Front Only
Washer, Top of Spindle (2 Used)
           JD.
                  7759
                                             -L639999)
 14
 15
          (JD
                  7797
                                             -L639999)
          (JD
                  7760
                                             -L639999)
                                             -L625029)
                 7778
16
                                             -L625029)
                   170 T
17
          24H
                                 (L625030-L639999)
                    66 A
                                                              Washer, Rubber, Top of Spindle (2 Used)
                   172 T
                                             -L625029)
18
                                                             Plate, Shield, Front Axle Pivot Shaft (2 Used)
Shield, Dust, Shaft Bearing, Inner (2 Used)
Washer, Front Axle Pivot Shaft (2 Used)
                                             -L625029)
19
                   269 T
                                 (L625030-L639999)
20
                   646 T
                                             -L625029)
21
                   270 T
                                                              Cap, Pivot Shaft Bearing (2 Used)
                                             -L625029)
22
                   278 T
           L
                   633 T
                                 (L625030-L639999)
                                                              Shim, Pivot Shaft Bearing, .010"
23
                   279
                                              -L625029)
                                 (L625030-L639999)
                   659 T
                                                             Shim, Pivot Shaft Bearing, .005"
                   280 T
                                             -L625029)
                                (L625030-L639999)
           L
                   660 T
                                             -L625029)
                                                             Shim, Pivot Shaft Bearing, .002"
                   281 T
          L
                                 (L625030-L639999)
                   661 T
24
25
                                            -L639999)
                                                              Rod, Tie (Not Used on Adusutable Axle
                   408 T
                                                             Clamp, Tie-Rod (2 Used)
Bolt, Tie-Rod Clamps (2 Used)
Seat, Tie-Rod Dust Cover (2 Used)
                                            -L639999)
                   409 T
26
27
                                            -L639999)
                   410 T
                                            -L639999)
                   417
                                                             Dome, Tie-Rod Dust Cover (2 Used)
                                            -L639999)
28
                   418 T
                                                             Washer, Rubber, Tie Rod (2 Used)
29
                   419 T
                                            -L639999)
                                                             Waster, Aubber, He Hou (2 Used)
Nut, Hex., Tie Rod End (2 Used)
Shield, Dust, Lower Spindle Bushing (2 Used)
Bushing, Spindle (4 Used) (When Used on Serial No. L261000-
L625029 Use 3 Extra L170T Washers)
30
                   420 T
                                            -L639999)
31
                  647
                                            -L639999)
           AL
                  657 T
                                            -L639999)
(Parts listed below are not illustrated.)
                                                             Arm, Steering, Left, 51" Axle
                  981 T
                                (L625030-L639999)
           AL
                                                             Washer, Bell Crank Retaining, 51" Axle
                  979 T
                                (L625030-L639999)
          L
                                                             Bushing, Bell Crank, 51" Axle
                  988 T
                                (L625030-L639999)
                                                             Key, Woodruff, Top of Spindle, (2 Used)
          26H
                                             -L625029)
                   19 R
                                                             Pin, Groove, Steering Arm to Spindle (2 Used)
                                (L625030-L639999)
          25H
                  184 T
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STANDARD, ADJUSTABLE, AND 51-INCH FRONT AXLE ASSEMBLIES Serial No. L640000-



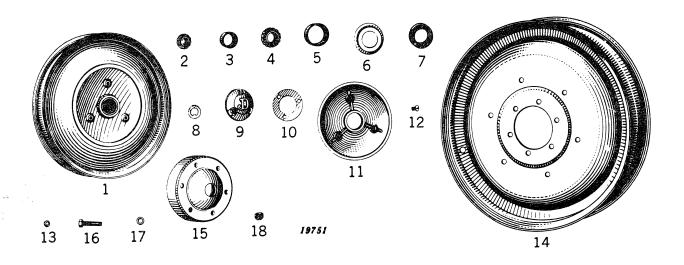
STANDARD, ADJUSTABLE, AND 51-INCH FRONT AXLE ASSEMBLIES Serial No. (L640000-

```
Part No.
                                                  Serial No.
                                                                                          Description
 Key
                                                                              Knuckle with Spindle, Standard Clearance, 1-1/8" dia. (2 Used) Knuckle with Spindle, Standard Clearance, 1-3/8" dia. (2 Used) Knuckle with Spindle, High Clearance, 1-1/8" dia. (2 Used) Knuckle with Spindle, High Clearance, 1-3/8" dia. (2 Used) Front Axle Assembly, Complete, Standard, 1-3/8" dia. Front Axle Assembly, Complete, High Clearance, 1-3/8" dia.
              (AL 2316 T
                                          (L640000-L641037)
               AL 20161 T
                                          (L641038-
                                          (L640000-L641037)
               AL 2397 T
   2
               AL 20156 T
                                          (L641038–
                                           L640000-
               AL 20160 T
   3
                                          (L640000-
               AL 20153 T
                                          (L640000-L641037)
                                                                              Front Axle Welded Assembly with Bushings (High Clearance) 1-1/8"
               AL 2392 T
   4
                                                                                  dia.
                                                                              Front Axle Welded Assembly with Bushings (Standard) 1-1/8" dia. Front Axle Welded Assembly with Bushings (High Clearance) 1-3/8"
                                          (L640000-L641037)
              AL 2645 T
   5
               AL 20172 T
                                          (L641038-
                                                                                  dia.
               AL 20173 T
                                                                              Front Axle Welded Assembly with Wushings (Standard) 1-3/8" dia.
                                                                              Rod, Tie, Assembly, Short (51" Axle Only)
Rod, Tie, Assembly, Long (51" Axle Only)
Rod, Tie, Assembly, Long (51" Axle Only)
Rod, Tie Assembly (Not Used on Adjustable or 51" Axle)
Rod, Tie, Assembly (Adjustable Axle)
Arm, Steering, with Ball, L.H. (1-1/8" dia. Spindle)
Arm, Steering, With Ball, L.H. (1-3/8" dia. Spindle)
Arm, Steering, R.H.
Arm, Steering, R.H.
                                          (L640000-L641037)
              AL 2395 T
              AL
                                          (L640000-L641037)
                      2396 T
                      2015 T
                                          L640000-
              AL
               AL 20006 T
AL 2317 T
                                          (L640000-
                                          (L640000-L641037)
   9
              AL 20157 T
                                          (L641038-
                                          (L640000-L641037)
 10
                        638 T
                                                                             Arm, Steering, R.H.

End, Tie Rod, Complete, R.H. Thread
End, Tie Rod, Complete, L.H. Thread
Cone, Bearing, Pivot Shaft (2 Used)
Cup, Bearing, Pivot Shaft (2 Used)
                      4617 T
                                          (L641038-
                                          L640000-
                      2130 T
                      2156 T
                                          (L640000-
 12
              ΑL
              JD
                      7203 R
                                          (L640000–
 13
 14
              JD
                      7250 R
                                         (L640000-
                                                                             Fitting, Grease, Straight (4 Used)
Fitting, Grease, Straight, Tie Rod Ends (2 Used)
Fitting, Grease, Angle (2 Used)
Washer, Top of Spindle (2 Used)
Washer, Thrust, Upper (2 Used)
Washer, Thrust, Lower (2 Used)
Washer, Knuckle Dust Shields (2 Used)
Shield, Dust, Pivot Shaft Bearing, Inner (2 Used)
Cap. Pivot Shaft Bearing (2 Used)
 15
             (JD
                      7759
                                          (L640000-
                      7797
                                          (L640000-
16
17
                                          (L640000-
                      7760
              JD
                                         (L640000-L641037)
                          66 A
              24H
                       4619 T
                                         (L641038-
 18
                                          L641038-
                       4620 T
 19
20
21
                       4622 T
                                          (L641038-
                                          (L640000-
                        646 T
                                                                             Cap, Pivot Shaft Bearing (2 Used)
Shim, Pivot Shaft Bearing, .010"
                        633 T
                                         (L640000-
             23
                        659 T
                                          (L640000-
                                                                             Shim, Pivot Shaft Bearing, .005"
Shim, Pivot Shaft Bearing, .002"
Rod, Tie (Not Used on Adjustable Axle)
                        660 T
                                         (L640000-
                        661 T
                                          (L640000--
                        408 T
                                         (L640000-
24
                                                                             Rod, Tie (Not Used on Adjustable Axle)
Tube, Tie Rod (Adjustable Axle)
End, Tie Rod with Rod, (Adjustable Axle)
Clamp, Tie Rod (2 Used) (One Used on Adjustable Axle)
Clamp, Tie Rod, Adjustable Axle
Bolt, U, Clamp and Pin Assembly, Adjustable Axle (2 Used)
Bolt, Tie Rod Clamp (2 Used) (One used on Adjustable Axle)
Seat, Tie Rod Dust Cover (2 Used)
Dome, Tie Rod Dust Cover (2 Used)
Washer, Rubber, Tie Rod (2 Used)
Nut Hex Tie Rod End (2 Used)
                                         (L640000-
25
                      4505 T
26
              ĀL
                                         (L640000-
                    20003 T
                      409 T
4501 T
                                         (L640000-
27
                                         (L640000-
28
              AL
                                         (L640000-
                    20013 T
29
                                         (L640000-
              L
30
                        410 T
                                         (L640000-
                        417 T
31
32
                        418 T
                                         (L640000-
33
                        419 T
                                         (L640000–
34
                        420 T
                                         (L640000–
                                                                              Nut, Hex., Tie Rod End (2 Used)
35
36
37
38
39
40
41
                        586 T
                                         (L640000-
                                                                             Nut, Hex., U-Bolt on Adjustable Axle (4 Used)
                        647 T
657 T
                                                                             Shield, Dust, Lower Spindle Bearing (2 Used)
                                         (L640000-L641037)
                                         (L640000-L641037)
                                                                             Bushing, Spindle (4 Used)
              ĀL
                      4618 T
979 T
                                         L641038-
              ΑL
                                         (L640000-
                                                                             Washer, Bell Crank Retaining (51" Axle)
                                                                            Pin, Groov-, Steering Arm to Spindle (2 Used)
Pin, Lock, Steering Arm to Spindle (2 Used)
Seal, Felt, Spindle (2 Used)
                        988 T
                                         L640000-
              25H
                                         (L640000-L641037)
                       184 T
42
                      4624 T
                                         (L641038-
43
                      4621 T
                                         (L641038-
                                                                             Spindle Bushing, Thrust Washers and Dust Seal Kit (2 Used)
Tube, Cross, with Pivot Shaft, Adjustable Axle
Tube, Cross, with Pivot, Shaft, Adjustable Axle
              AL 20149 T
                                         (L641038-
44
45
              AL 20004 T
                                         (L640000-L641037)
46
              AL 20165 T
                                         (L641038-
                                                                             Tube, with Bushings, Adjustable Axle, R.H.
Tube, with Bushings, Dust Seal, and Thrust Washer, Adjustable Axle,
              AL 20035 T
                                          L640000-L641037)
              AL 20170 T
                                         (L641038-
                                                                                 R.H.
                                                                             Tube with Bushings, Adjustable Axle, L.H.
Tube, with Bushings, Dust Seal, and Thrust Washer, Adjustable Axle,
              AL 20036 T
                                         (L640000-L641037)
              AL 20171 T
50
                                        (L641038-
                                                                                 L.H.
(Parts listed below are not illustrated.)
                       981 T
                                        (L640000-
                                                                             Arm, Steering, L.H. (51" Axle)
```

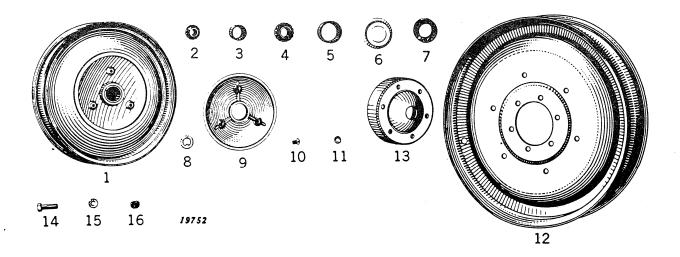
4503 T (L640000-Bolt, U-, Adjustable Axle (2 Used)

FRONT AND REAR WHEELS AND ASSOCIATED PARTS Serial No. (-L639999)



| Key 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 | Part No. [AL 2176 T AL 2329 T AL 2628 T JD 7203 R JD 7250 R JD 7262 R L 105 T L 106 T M 824 T L 383 T L 384 T AL 608 T 21H 717 T AA 3401 R AL 2286 T AL 397 T L 4069 T L 586 T | Serial No. (| Description Wheel, Front with Bearing Cups (2 Used) Wheel, Front with Bearing Cups, Standard (2 Used) Wheel, Front with Bearing Cups, Special Cupped Type (2 Used) Cone, Bearing, Small, Outer, Front Wheel (2 Used) Cup, Bearing, Small, Outer, Front Wheel (2 Used) Cone, Bearing, Large, Inner, Front Wheel (2 Used) Cup, Bearing, Large, Inner, Front Wheel (2 Used) Cup, Bearing, Large, Inner, Front Wheel (2 Used) Cup, Hub Felt Retainer, Front Wheel (2 Used) Felt, Front Wheel Hub (2 Used) Washer, Front Wheel Hub (2 Used) Cap, Front Wheel Hub Cap (2 Used) Cap, Front Wheel Hub Cap (2 Used) Screw, Machine, Hub Cap to Wheel, 5/16" x 1-1/2" (6 Used) Washer, Lock, Hub Cap to Wheel Screws, 5/16" (6 Used) Wheel, Rear (2 Used) Spacer, Rear Wheel (2 Used) Bolt, Rear Wheel Attaching (12 Used) Nut, Rear Wheel Bolt (12 Used) |
|--|---|--------------|---|
|--|---|--------------|---|

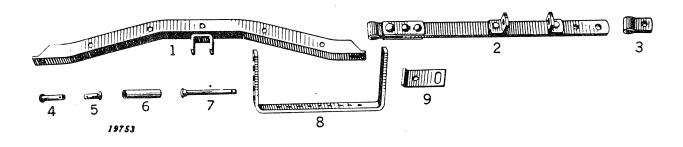
FRONT AND REAR WHEELS AND ASSOCIATED PARTS Serial No. (L640000-)



| Key | Part No. | Serial No. | Description |
|-----|-------------------|------------|---|
| 1 | (AL 2329 <u>T</u> | (L640000- |) Wheel, Front, with Bearing Cups, Standard (2 Used) |
| | AL 2628 T | (L640000- |) Wheel, Front, with Bearing Cups, Special Cupped Type (2 Used) |
| 2 | JD 7203 R | (L640000- |) Cone, Bearing, Small, Outer, Front Wheel (2 Used) |
| 3 | JD 7250 R | (L640000- | Cup, Bearing, Small, Outer, Front Wheel (2 Used) |
| 4 | JD 7243 T | (L640000- |) Cone, Bearing, Large, Inner Front Wheel (2 Used) |
| 5 | JD 7262 R | (L640000- |) Cup, Bearing, Large, Inner, Front Wheel (2 Used) |
| 6 | L 105 T | (L640000- |) Cup, Hub Felt Retainer, Front Wheel (2 Used) |
| 7 | L 106 T | (L640000- |) Felt, Front Wheel Hub (2 Used) |
| 8 | M 824 T | (L640000- |) Washer, Front Wheel Knuckle (2 Used) |
| 9 | AL 608 T | (L640000- |) Cap, Front Wheel Hub (2 Used) |
| 10 | 21H 717 T | (L640000- | Screw, Machine, Hub Cap to Wheel, 5/16" x 1-1/2" (6 Used) |
| 11 | AA 3401 R | (L640000- |) Washer, Lock, Hub Cap to Wheel Screws, 5/16" (6 Used) |
| 12 | AL 2286 T | (L640000- |) Wheel, Rear (2 Used) |
| 13 | AL 397 T | (L640000- | Spacer, Rear Wheel (2 Used) |
| 14 | L 4045 T | (L640000- |) Bolt. Rear Wheel Attaching (12 Used) |
| 15 | L 4069 T | (L640000- |) Washer, Rear Wheel Bolt (12 Used) |
| 16 | L 586 T | (L640000- |) Nut, Rear Wheel Bolt (12 Used) |
| 10 | L 300 F | (2040000- | , itut, riour tribor bort (12 bood) |

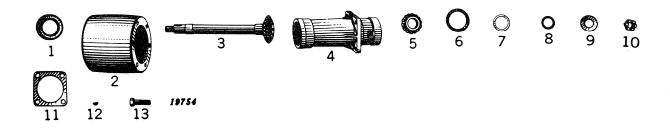
DRAWBAR

Serial No. (



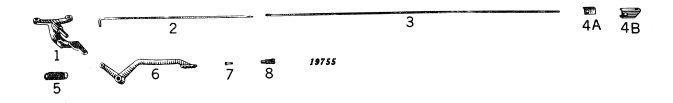
| Key 1 2 3 4 | Part No. AL 2066 T AL 2067 T L 282 T L 286 T 1 288 T | Serial No. (| Description) Angle, Cross, Front) Link Assembly, Swinging) Eye, Swivel, Swinging Link Assembly to Cross Angle) Pin, Swinging Link Assembly to Swivel Eye) Pin, Swivel Eye to Cross Angle |
|-------------------------|---|--------------|---|
| 5 | L 288 I L 294 T | (- |) Roller |
| 7 | L 295 T | (<u> </u> |) Pin, Roller |
| 8 9 | L 297 T L 609 T | (| Support, Rear Swinging Link, "U" shaped Bracket, Drawbar Support to Frame |

BELT PULLEY ATTACHMENT Serial No. (–)



| Key | Part No. | Serial No. | Description |
|-----|------------|--|---|
| 1 | AL 2124 T | (- | Seal, Oil |
| غ خ | AL 2206 T | ` - · | Pulley, 6-3/8" Face |
| 3 | AL 2367 T | ` - ' | Gear, Bevel, and Shaft Assembly |
| 4 | AL 2417 T | ` - ' | Ouill with Bearing Cups |
| 5 | (JD 7212 H | ` - ' | Cone, Bearing, Outer |
| Ÿ | JD 7243 T | ` - ' | Cone. Bearing, Inner |
| 6 | JD 7262 R | ` - ` | Cup. Bearing, Inner and Outer (2 Used) |
| 7 | L 221 T | (– |) Spacer, Sleeve, Belt Pulley to Shart |
| 8 | (L 225 T | è – |) Shim002". Spacer to Bearing |
| Ų, | L 226 T | <u>} </u> |) Shim .005". Spacer to Bearing |
| | L 227 T | } |) Shim010". Spacer to Bearing |
| 9 | L 273 T | <u> </u> |) Washer, Belt Pulley Shatt, Nut |
| 10 | 14H 534 T | } _ | Nut Hey 3/4" Belt Bulley Shaft |
| 11 | (L 536 T | è | Shim 000" Pulley Attachment to Clutch Shart Housing |
| 11 | L 537 T | } _ | \ Chim One" Pulley Attachment to Clutch Shall Housing |
| | L 538 T | } _ |) Shim .010". Pulley Attachment to Clutch Shart Flousing |
| 12 | 26H 19 R | } _ | Vov. Moodruff Balt Pulley to Shatt |
| 13 | 19H 332 R | } | Screw, Cap, Belt Pulley Quill to Tractor, 7/16" x 1-1/4" (4 Used) |

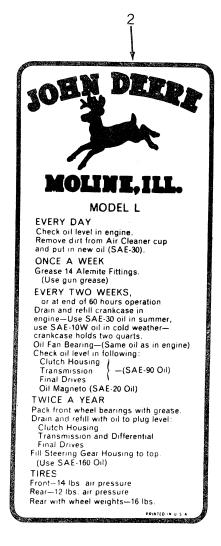
HIGH TRANSPORT SPEED ATTACHMENT Serial No. (L625000-



| . | Part | NI. | Serial No. | Description |
|----------|--------|------|-------------------|---|
| Key | Part | INO. | Jenai IV. | • |
| 1 | AL 237 | 77 T | (L625000- |) Bracket Assembly, Pedal |
| 2 | | 3 T | (L625000-L639999) | Rod, Governor Foot Control, Front |
| _ | 1 426 | 3 T | (L640000- | |
| 3 | | 4 T | (L625000- | Rod, Governor Foot Control, Rear |
| 4A | | 5 T | (L625000-L639999) | |
| 4B | | 2 T | (L640000- | |
| 5 | | 6 T | (L625000- | Spring, Governor Foot Control Rod |
| 6 | | 8 T | (L625000- | Pedal, Governor Control |
| 7 | | 5 T | (L625000- | Pin, Governor Control Rod Yoke |
| ν Ω | | 7 T | (L625000- | Yoke, Governor Control Pedal, Rod Adjusting |

DECALCOMANIA SET Serial No. (L625000-L639999)





UNITED OIL BATH AIR CLEANER

SERVICE CLEANER DAILY REMOVE AND CLEAN CUP AND BAFFLE INSERT BAFFLE INTO CUP AND REFILL TO INDICATED OIL LEVEL WITH ENGINE OIL INSPECT GASKET BEFORE REINSTALLING CUP — OIL MUST FLOW FREELY —

UNITED SPECIALTIES CO. UNITED AIR CLEANER DIV CHICAGO ILL USA

DELIVERY CHECK BY DEALER

fore delivery, this tractor has been inspected and

- chard for proper all process miles in instruction beau in back on the tractor

White Co.

Dete.

19850

Key Part No.

3 4

Serial No.

Description

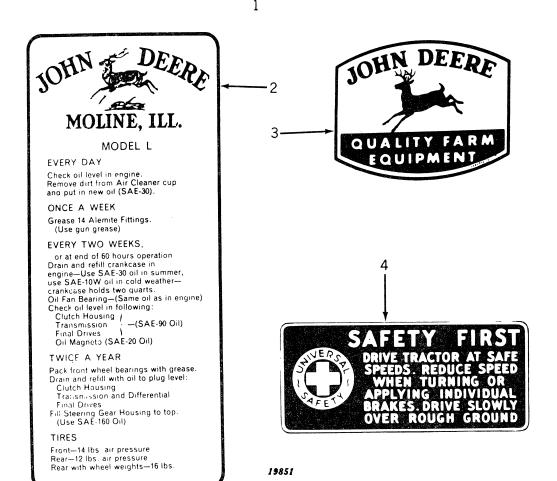
AL 20046 T (L625000-L639999)

Decalcomania Kit, Consisting of:
"John Deere" Decalcomania for center grille and sides of Hood (3 Used)

"Servicing Instructions" Decalcomania for Rear of Hood "Servicing Instructions" Decalcomania for Air Cleaner "Delivery check" Sticker

"Be Careful" Decalcomania for Back of Seat

DECALCOMANIA SET FOR "L" INDUSTRIAL TRACTOR Serial No. L625000 L639999



DECALCOMANIA SET Serial No. (L640000-

JOHN DEERE MODEL L TRACTOR

EVERY DAY

Check oil level in engine. Remove dirt from Air Cleaner cup and put in new oil (SAE-30).

ONCE A WEEK

Grease 14 Alemite Fittings. (Use gun grease)

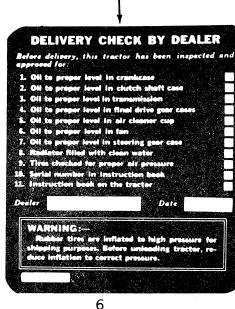
EVERY TWO WEEKS.

or at end of 60 hours operation Drain and refill crankcase in engine—Use SAE-30 oil in summer, use SAE-10W oil in cold weather—crankcase holds three quarts Oil Fan Bearing—(Same oil as in engine) Check oil level in following: Clutch Shaft Housing (-(SAE-90 Oil)

Final Drives TWICE A YEAR

Pack front wheel bearings with grease.
Drain and refill with oil to plug level:
Clutch Shaft Housing
Transmission and Differential Final Drives
Fill Steering Gear Housing to top.
(Use SAE-140 Oil)

Front-14 lbs air pressure Rear-12 lbs. air pressure





UNITED OIL BATH AIR CLEANER

SERVICE CLEANER DAILY. - REMOVE AND CLEAN CUP AND BAFFLE - INSERT BAFFLE INTO CUP AND REFILL TO INDICATED OIL LEVE, WITH EMGINE OIL INSPECT GASKET BEFORE REINSTALLING CUP — OIL MUST FLOW FREELY —

UNITED SPECIALTIES CO.

Date

5



19852

Key Part No. Serial No. Description Decalcomania Kit, Consisting of: AL 20049 T (L640000-"John Deere" Decalcomania for Center of grille and Sides of Hood (3 Used) "Servicing Instructions" Decalcomania for Rear of Hood "Be Careful" Decalcomania for Back of Seat "Servicing Instructions" for Air cleaner
"Delivery Check" Sticker
"Leaping Deer" Decalcomania for Rear of Hood

MEMORANDA

CAP SCREWS



| | | Att | aches To | | |
|----------------------------|----------------------------|----------|------------------|--------------------------------|---|
| | art No. | Р | art No. | Size | Description |
| 19H 19H | 112 R 659 T | AB AL | 1204 R 2066 T | | Generator Attaching (2 used) Drawbar Angle to Final Drive (2 used) |
| 19H | 211 R | AL | 2070 T | 3/8" x 1" | Rear Plate Assembly to Frame (4 used) |
| 19H 19H | 105 R 207 T | AL AL | 2122 T 2151 T | 5/16" x 3/4" 3/8" x 7/8" | Rear Oil Seal Plate (5 used) Flywheel Housing to Cylinder Block (3 used) |
| 19H | 100 T | AL | 2159 T | 5/16" x 5/8" | Transmission Lower Bearing Cap (3 used) |
| 19H 19H | 211 R 16 T | AL AL | 2175 T 2190 T | 3/8" x 1" 1/4" x 5/8" | Transmission and Differential to Rear Housing (8 used) Radiator to Side Plate (L.H.) (2 used) |
| 19H | 16 T | AL | 2190 T | 1/4" x 5/8" | Radiator to Side Plate (R.H.) (2 used) |
| 19H 19H | 16 T 100 T | AL AL | 2193 T 2203 T | 1/4" x 5/8" 5/16" x 5/8" | Hood Assembly to Rear Plate Assembly (6 used) |
| 19H | 100 T | AL | 2203 T | 5/16" x 5/8" | Fender to Footrest (R.H.) (2 used) Fender to Footrest (L.H.) (2 used) |
| 19H | 332 R | AL | 2213 T | 7/16" x 1-1/4" | Belt Pulley Attachment to Clutch Shaft Housing (2 used) |
| 19H 19H | 105 R 201 T | AL AL | 2225 T 2230 T | 5/16" x 3/4" 3/8" x 3/4" | Oil Pump to Cylinder Block (2 used) Governor to Cylinder Block (2 used) |
| 19H | 207 T | AL | 2238 T | 3/8" x 7/8" | Clutch Housing to Flywheel Housing (8 used) |
| 19H 19H | 201 T 110 R | AL AL | 2266 T 2283 T | | Radiator to Radiator Support (2 used) Carburetor Attaching (2 used) |
| 19H | 207 T | AL | 2346 T | 3/8" x 7/8" | Cylinder Block to Flywheel Housing (3 used) |
| 19 H | 436 T | AL | 2349 T | 1/2" x 1" | Water Inlet Elbow to Cylinder Block (621000-639999) (2 used) |
| 19H | 448 R | AL | 2349 T | | Water Inlet Elbow to Cylinder Block (2 used) |
| 19H 19H | 100 T 112 R | AL AL | 2353 T 2367 T | 5/16" x 5/8" 5/16" x 1" | Transmission Cover to Transmission (6 used) Belt Pulley Gear Case (6 used) |
| 19H | 230 T | AL | 2377 T | 3/8" x 1-1/2" | High Speed Attachment Pedal Bracket (2 used) |
| 19H 19H | 332 R 207 T | AL AL | 2417 T 2425 T | | Belt Pulley Quill to Tractor (4 used) Gear Cover (8 used) |
| 19 H | 211 R | AL | 2601 T | 3/8" x 1" | Transmission and Differential Case to Frame (8 used) |
| 19H 19H | 207 T 110 R | AL AL | 2605 T 2630 T | | Transmission Cover to Transmission (4 used) Carburetor to Manifold (2 used) |
| 19H | 100 T | ΑĹ | 2657 T | 5/16" x 5/8" | Oil Pan Attaching (12 used) |
| 19H 19H | 207 T 100 T | AL AL | 2663 T 2693 T | 3/8" x 7/8" 5/16" x 5/8" | Gear Cover (5 used) Flywheel Pan (4 used) |
| 19H | 105 R | AL | 2743 T | 5/16" x 3/4" | Rear Oil Seal Plate with Oil Seal (5 used) |
| 19H 19H | 221 R 239 T | AL AL | 2753 T 2763 T | 3/8" x 1-1/4" 3/8" x 1-3/4" | Governor Case to Gear Cover (2 used) Engine House Rear Support (3 used) |
| 19H | 105 R | ΑL | 2823 T | 5/16" x 3/4" | Battery Ground Strap |
| 19 H 19 H | 37 T 32 T | AL AL | 2827 T 2827 T | 1/4" x 1-1/2" 1/4" x 1-1/4" | Oil Pump Cover (4 used) Oil Pump, Upper Body to Lower Body (4 used) |
| 19H | 110 R | AL | 2850 T | 5/16" x 7/8" | Carburetor Attaching (2 used) |
| 19H 19H | 652 T 211 R | AL L | 2871 T 112 T | 5/8" x 1-1/4" 3/8" x 1" | Cylinder Block to Frame (Rear) (2 used) Clutch Carrier Sleeve (3 used) |
| 19H | 239 T | Ĺ | 121 T | 3/8" x 1-3/4" | Clutch Housing Rear Bearing Quill to Clutch Housing |
| 19 H | 221 R | L | 132 T | 3/7" 1-1/4" | (3 used) Final Drive Outer Quill to Final Drive Housing (6 used) |
| 19H | 211 R | Ĺ | 134 T | 3/8" x 1" | Final Drive Quill (6 used) |
| 19H 19H | 211 R 112 R | L | 136 T 322 T | 3/8" x 1" 5/16" x 1" | Final Drive Quill (6 used) |
| 19H | 211 R | L | 343 T | 3/8" x 1" | Governor Control Bracket to Transmission Case (2 used) Water Outlet Connection to Cylinder Head (2 used) |
| 19H 19H | 16 T 129 T | L | 385 T 439 T | 1/4" x 5/8" 5/16" x 1-3/8" | Air Cleaner Clamp to Rear Plate Assembly (2 used) Bearing Retainer on Front End of Upper Transmission Shaft |
| | | | | , | (4 used) |
| 19H | 100 T | L | 474 T | 5/16" x 5/8" | Bearing Cover on Front End of Lower Transmission Shaft (4 used) |
| 19H | 199 R | L | 505 T | 3/8" x 5/8" | Differential Cover (8 used) |
| 19H 19H | 317 T 250 T | L L | 535 T 614 T | 7/16" x 3/4" 3/8" X 2" | Clutch Housing Cover to Clutch Housing (4 used) Fan Bracket to Cylinder Block (2 used) |
| 19H | 207 T | L | 616 T | 3/8" x 7/8" | Final Drive Oil Pan to Final Drive Housing (16 used) |
| 19H 19H | 221 R 652 T | L L | 619 T 686 T | 3/8" x 1-1/4" 5/8" x 1-1/4" | Final Drive Outer Quill to Final Drive Housing (6 used) Flywheel Housing to Rear Engine Support Brackets (2 used) |
| 19H | 207 T | L | 830 T | 3/8" x 7/8" | Valve Cover (Flat) (2 used) |
| 19H 19H | 230 T 105 R | L L | 830 T 868 T | 3/8" x 1-1/2" 5/16" x 3/4" | Valve Cover (Curved) (2 used) Engine Oil Pan (12 used) |
| 19H | 96 R | L | 878 T | 5/16" x 1/2" | Blank Hole Cover to Cylinder Block (2 used) |
| 19H 19H | 211 R 211 R | L L | 923 T 924 T | 3/8" x 1" 3/8" x 1" | Side Plate (L.H.) to Frame (2 used) Side Plate (R.H.) to Frame (2 used) |
| 19H | 500 R | L | 926 T | 1/2" x 2-3/4" | Front Shield to Frame |
| 19H 19H | 526 T 129 T | L | 926 T 4001 T | 1/2" x 4" 5/16" x 1-3/8" | Front Shield to Frame (2 used) Bearing Retainer on Front of Upper Shaft (4 used) |
| 19H | 100 T | Ĺ | 4024 T | 5/16" x 5/8" | Bearing Cover for Front End of Lower Shaft (3 used) |
| | | | | | |

CAP SCREWS

| | Į. | ttache | | | |
|-------------|----------------|-----------|---------------|-------------------|--|
| Part | No. | Part | No. | Size | Description |
| 19H | 129 T | L | 4054 T | 5/16" x 1-3/8" | Propeller Shaft Guard Support (2 used) |
| 19H | 129 T | ī | 4055 T | | Ratchet Plate for Governor Control Rod (2 used) |
| 19H | 100 T | Ē | 4081 T | | Steering Gear Housing Cover to Housing (4 used) |
| 19H | 211 R | ī | 4116 T | 3 8" x 1" | Water Outlet to Cylinder Block (2 used) |
| 19H | 211 R | Ľ | 4150 T | 3 8" x 1" | Clutch Carrier Sleeve (3 used) |
| | 448 R | Ĺ | 4164 T | 1 2" x 1-1 4" | Engine Support (Front) to Cylinder Block (2 used) |
| 19H | | Ĺ | 4100 T | 5 16" x 3 4" | Generator Adjusting Link (2 used) |
| 19H | 105 R 105 R | Ĺ | 4200 T | 5 16" x 3 4" | Generator Bracket (2 used) |
| 19H | 110 R | Ė | 4250 T | 5/16" x 7/8" | Governor Control Rod Bracket |
| 19H | | <u> -</u> | 4312 T | 5/16" x 1" | Light Bracket Clamp (2 used) |
| 19H | 112 R | Ĺ | 4312 T | 3/8" x 1-1/4" | Light Bracket (2 used) |
| 19H | 221 R | | 4318 T | 5/16" x 3/4" | Light Extension Clamp |
| 19H | 105 R | Ļ | 4310 I | 7/16" x 2" | Final Drive to Rear Housing (L.H.) (10 used) |
| 19H | 354 T | AL. | 2010 T | 7/16" x 2" | Final Drive to Rear Housing (L.H.) (10 used) |
| 19H | 354 T | ĄL | | 5/16" x 5/8" | Propeller Shaft Guard to Guard Supports (4 used) |
| 19H | 101 T | AL | 2195 T | 3/8" x 3" | Magneto Attaching |
| 19H | 278 T | AL | 2277 T | No. 12-32x1-1/16" | Fan Assembly to Fan Body (8 used) |
| L | 1081 T | AL | 2342 T | 2/0" × 1/0" | High Stack Air Cleaner to Engine House Top and Sides |
| 19 H | 197 T | AL | 2431 T | 3/8" x 1/2" | Assembly (4 used) |
| 19H | 222 T | AL | 2639 T | 3/8" x 1-1/4" | Steering Gear Base to Frame (2 used) |
| 19H | 364 T | AL | 2016 T | 7/16" x 2-1/4" | Fender and Final Drive to Rear Housing (R.H.) (8 used) |
| 19H | 364 T | AL | 2017 T | 7/16" x 2-1/4" | Fender and Final Drive to Rear Housing (L.H.) (8 used) |
| | 202 T | ΆĹ | 2840 T | | Air Cleaner Attaching (3 used) |
| 19H 19H | 449 T | Ĺ | 139 T | 1/2" x 1-1/4" | Washer to Inner End of Flanged Shaft (2 used) |
| | 164 T | Ĺ | 214 T | 5/16" x 3" | Propeller Shaft Guard Spacer to Propeller Shaft Guard |
| 19H | 104 1 | L., | 217 1 | 0/10 X 0 | (2 used) |
| 19H | 249 T | L | 269 T | 3/8" x 1-7/8" | Dust Shield, Pivot Shaft Bearing (6 used) |
| 19H | 249 T | Ē | 278 T | 3/8" x 1-7/8" | Pivot Shaft Bearing Cap (6 used) |
| 19H | 458 T | Ē | 515 T | 1/2" x 1-1/2" | Front Engine Support to Frame (2 used) |
| 19H | 240 T | Ē | 633 T | 3/8" x 1-3/4" | Pivot Shaft Bearing Cap (6 used) |
| 19H | 240 T | ī | 646 T | 3/8" x 1-3/4" | Dust Shield, Pivot Shaft Bearing (6 used) |
| 1311 | 2.10 1 | - | 0.0. | -/- | |

MACHINE SCREWS



| 21 H 21 H | 605 R 597 R | AL L | 2054 T 320 T | 1/4" x 5/8" 1/4" x 1/2" 1/4" x 1/2" | Radiator to Radiator Guard (6 used) Governor Control Lock Spring to Propeller Shaft (2 used) Guard Support |
|-------------------|-------------------------|--------------|--------------------------|---|---|
| 21H L | 696 T 1171 T | L L | 383 T 518 T | 5/16" x 7/8" No. 10-24x5/16" | Hub Cap to Front Wheel (3 used) Governor Control Rod Guide to Propeller Shaft Guard Support (2 used) |
| 21H | 597 R | L | 602 T | 1/4" x 1/2" | Governor Control Rod Lock Spring to Support on Trans- mission |
| 21H 21H 21H | 717 T 588 T 928 T | L L AL | 608 T 689 T 2267 T | 5/16" x 1-1/2" 1/4" x 3/8" 5/16" x 1/2" | Hub Cap to Front Wheel (3 used) Timing Hole Cover to Flywheel Housing Engine House Base and Shield Assembly to Bottom of Engine House Grille (4 used) |
| 21H | 945 T | AL | 2267 T | 3/8" x 3/4" | Engine House Base and Shield Assembly to Radiator Support (2 used) |
| 21H 21H | 931 T 930 T | AL AL | 2268 T 2274 T | 5/16" x 3/4" 5/16" x 5/8" | Engine House Grille to Crank Guide Air Cleaner to Engine House Top and Sides Assembly (2 used) |
| 21H | 928 T | AL | 2276 T | 5/16" x 1/2" | Front End of Propeller Shaft Guard to Engine House Top and Sides Assembly (2 used) |
| 21 H | 930 T | AL | 2276 T | 5/16" x 5/8" | Rear End of Propeller Shaft Guard to Support on Trans- mission (2 used) |
| 21 H | 928 T | AL | 2404 T | 5/16" x 1/2" | Front End of Propeller Shaft Guard to Engine House Top and Side Assembly (2 used) |
| 21 H | 930 T | AL | 2404 T | 5/16" x 5/8" | Rear End of Propeller Shaft Guard to Support on Trans- mission (2 used) |
| 21H 21H | 931 T 928 T | AL AL | 2421 T 2436 T | 5/16" x 3/4" 5/16" x 1/2" | Crank Guide to Grille Engine House Top and Sides Assembly to Rear Engine House Support (2 used) |
| 21H | 928 T | AL | 2436 T | 5/16" x 1/2" | Engine House Top and Sides Assembly to Top of Grille (5 used) |
| 21H | 928 T | AL | 2436 T | 5/16" x 1/2" | Engine House Top and Sides Assembly to Rear Engine Support Brackets (2 used) |
| 21H | 931 T | AL | 2436 T | 5/16 x 3/4" | Engine House Top and Sides Assembly to Rear Engine Support Brackets (4 used) |

MACHINE SCREWS

| | F | Attach | es To | | |
|--------|-------|--------|--------|----------------|--|
| Part N | lo. | Part | No. | Size | Description |
| 21H | 928 T | | 2615 T | ., , – | Front End of Propeller Shaft Guard to Engine House Top and Sides Assembly (2 used) |
| 21 H | 930 T | AL | 2615 T | 5/16" x 5/8" | Rear End of Propeller Shaft Guard to Support on Transmission (2 used) |
| 21H | 928 T | AL | 2618 T | 5/16" x 1/2" | Front End of Propeller Shaft Guard to Engine House Top and Side Assembly (2 used) |
| 21H | 930 T | AL | 2618 T | 5/16" x 5/8" | Rear End of Propeller Shaft Guard to Support on Trans- mission (2 used) |
| 21H | 930 T | ΑL | 2783 T | 5/16" x 5/8" | Propeller Shaft Guard to Transmission (2 used) |
| 21H | 928 T | AL | 2783 T | 5/16" x 1/2" | Propeller Shaft Guard to Top and Sides Assembly (2 used) |
| 21H | 928 T | AL | 2982 T | 5/16" x 1/2" | Engine House Top and Sides Assembly to Frame Bracket (2 used) |
| 21H | 928 T | AL | 2982 T | 5/16" x 1/2" | Engine House Top and Sides Assembly to Rear Support |
| 21H | 928 T | AL | 2982 T | 5/16" x 1/2" | Engine House Top and Sides Assembly to Grille (5 used) |
| 21H | 931 T | AL | 2982 T | 5/16" x 3/4" | Engine House Top and Sides Assembly to Rear Support |
| 21H | 937 T | L | 965 T | 5/16" x 1-1/2" | Governor Control Rod Guide to Engine House Base and Shield Assembly |

COTTER PINS



| 11H 11H 11H 11H 11H 11H AA AA | 3 R 19 R 20 T 52 T 60 T 62 R 64 T 3408 R 3411 R 3412 R | 1/16" x 1/2" 3/32" x 5/8" 3/32" x 3/4" 1/8" x 2-1/2" 5/32" x 1" 5/32" x 1-1/2" 3/32" x 1-1/2" 1/8" x 3/4" 1/8" x 1" | (Box of 100) (Box of 100) (Box of 100) |
|--|---|---|--|
| AA | | | |
| AA | 3414 R | 1/8" x 1" | (Box of 100) |
| AA | 3420 R | 1/4" x 1-1/2" | , |

MACHINE BOLTS



| 7H 7H 8H 8H 8H | 317 R 739 R 400 T 1566 T 528 T | L | 297 T 609 T 515 T 547 T | 3/8" x 1" 1/2" x 4-1/2" 1/2" x 1-1/2" 7/16" x 3-3/4" 3/4" x 6-1/2" 1/2" x 1-1/4" | Battery Mounting Plate to Frame (4 used) Rear Drawbar Support to Frame (2 used) Rear Drawbar Support to Drawbar Support Bracket (2 used) Front Engine Support to Engine Seat Spring to Seat Bracket Front Engine Support to Frame |
|----------------------------|--|---|----------------------------------|---|---|
|----------------------------|--|---|----------------------------------|---|---|

CARRIAGE BOLTS



3H 675 T AD 1606 R 5/8" x 1-3/4" Seat to Seat Bracket Air Cleaner to Air Cleaner Clamp

HEXAGON NUTS







Plain

Semi-Finished

Jam

| Attach Part No. Part 14H 534 T AL 14H 477 T L 14H 471 T L 14H 465 T L 14H 495 T AL 14H 495 T AL 14H 495 T AL 14H 485 A AL | No. Size 2176 T 3/4" 2206 T 3/4" 2329 T 3/4" 2329 T 3/4" 2133 T 7/16" 4168 T 5/8" 4121 T 1 2" 4238 T 3/8" 2059 T 7/8" 2194 T 1-1/4" 2304 T 1-1/4" 2659 T 5/16" 183 T 7/8" | Description Front Wheel (2 used) Belt Pulley Front Wheel (2 used) Special Front Wheel (2 used) Gear Cover Thrust Screw (2 used) Starter Attaching Screw Oil Pump Attaching Screw Governor Lever Stop Screw Steering Arm with Ball (L.H.) to Front Axle Spindle Steering Column Support to Rear Housing Steering Column Support to Rear Housing Clutch Throw-Out Rod Steering Arm (R.H.) to Front Axle Spindle Adjusting Yoke Rod (2 used) |
|--|--|---|
| 14H 463 T AL | 2659 T 5/16″ | Clutch Throw-Out Rod |

EXPANSION PLUGS



| 30H 30H 30H L 30H 30H | 21 T 21 T 13 R 4289 T 13 R 7 T | AL AL AL AL | 2016 T 2017 T 2151 T 2238 T 2346 T 2605 T | 1-1/2" 1-1/2" 1" 1-1/4" 1" 5/8" |
|--------------------------------------|---|----------------------|--|--|
| 00 | | | | • |
| 30H | 7 T | ΑL | 2753 T | 5/8" |
| L | 4289 T | AL | 2871 T | 1-1/4" |

Final Drive Housing (R.H.)
Final Drive Housing (L.H.)
Cylinder Block (3 used)
Clutch Housing (Heat Treated Welsh Plug) (2 used)
Cylinder Block (3 used)
Transmission Cover (4 used)
Governor Case
Cylinder Block (Heat Treated Welsh Plug) (2 used)



PIPE FITTINGS





| | Į. | Attache | es To | | |
|---|---|---------|----------------------------|--|---|
| Part | No. | Part | No. | Size | Description |
| 5H 15H 15H 15H 15H 15H 15H 15H 15H 15H | 256 T 256 T 257 T 255 R 254 T 257 T 257 T 257 T 255 R 257 R 257 R | | 2175 T 2238 T 2349 T | 1 2" 1 2" 3 4" 3 8" 1 4" 3 4" 3 4" 3 4" 3 8" 3 8" 3 8" | Final Drive R.H. Final Drive L.H. Transmission and Clutch Housing Lower Water Elb Engine Oil Pan Transmission ar Flywheel Housing Final Drive Oil Pan Elbow on Cylinde Clutch Shaft Hou |
| | | | | | |

d Differential Case 3 used 2 used woo nd Differential Case (3 used) ng Timing Hole) Pan 2 used) er Block using 2 used

WASHERS-PLAIN



| L 24H | 1149 T 133 T | AD AL | 1606 R | 5/8" |
|----------|-----------------|----------|------------------|--------------|
| Ĺ | 1149 T | AL | 2054 T 2067 T | 1/4″ 5/8″ |
| L | 1148 T | AL | 2227 T | 3/8″ |
| L | 1148 T | AL | 2231 T | 3/8″ |
| L | 1183 T | AL | 2436 T | 5/16″ |
| L | 1147 T | Al | 2341 T | 5/8″ |
| Ĺ | 1198 T | AL | 2754 T | 5/16″ |
| 24H | 447 T | AI | 2835 T | 5.8″ |
| Ĺ | 1148 T | AL | 2908 T | 3 /8" |
| L | 1198 T | AL | 2858 T | 5/16" |
| 24H | 161 A | L | 968 T | 7/16" |

Seat to Seat Bracket
Radiator Guard to Radiator (6 used)
Drawbar Swinging Link to Drawbar Cross Angle
Magneto to Cylinder Block (2 used)
Governor Control Lever (Rear) to Governor Engine House Top and Sides Assembly (4 used) Fan to Fan Bracket (2 used) Governor Wire, Rear End Headlight Magneto to Cylinder Block (2 used) Battery Cover (4 used) Governor Control Pedal to Pedal Bracket Assembly

LOCK WASHERS



| AA 3401 R 5 16" SAE Medium (Bo AA 3402 R 3 8" SAE Medium (Bo AA 3403 R 7 16" SAE Medium (Bo AA 3404 R 1 2" SAE Medium (Bo AA 3405 R 9/16" SAE Medium (Bo AA 3406 R 5/8" SAE Medium (Bo | x of 50) x of 50) x of 50) x of 50) x of 50) x of 25) |
|--|--|
| AA 3400 R 5/8 SAE Medium (Bo AA 3407 R 3/4" SAE Medium (Bo | |

| Dark Na | Do so | V | Part No. | Page | May. | Part No. | Page Key | Part No. | Page Key |
|------------------------|----------|----------|--|------------------------|----------|------------------|----------------|-----------------------------|-----------------|
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| 10-1889 | 37 | 1 | 62- 167 | 37 | 35 | 1 | 49 15 | 809688 | 51 66 51 58 |
| 10-2182 | 39 | 39 | | 39 | 16 | 6214 | 45 2 | 809698 809824 | 51 65 |
| 13- 660 13- 719 | 37 37 | 2 | 65- 153 | 37 | 36 | 6285 6339 | 45 3 45 4 | 809945 | 51 56 |
| 13- 119 | 39 | 15 | 67- 523 | 37 39 | 38 12 | 6352 | 45 5 | 809961 | 51 42 |
| 14- 153 | 37 | 4 | 78- 62 | 39 | 26 | 6354 | 45 6 | 810226 | 53 4 |
| 14- 175 | 37 | 4 | 78- 154 | 37 | 39 | 6376 | 45 7 | 810601 | 53 27 |
| | 39 | 6 | | 39 | 3 | 6384 | 45 8 | 810620 | 53 52 |
| 15- A91 | 39 | 8 | 78- 184 | 37 39 | 40 42 | 6399 | 45 9 | 811553 | 53 3 |
| 15- 8 15- 33 | 37 39 | 5 25 | 78- 322 | 37 | | 6401 6402 | 45 10 45 11 | 812015 | 51 61 53 .15 |
| 15- 114 | 37 | 7 | 10 322 | 39 | 417 | 6424 | 45 12 | 812016 | 51 60 |
| 15- 186 | 46 | 6 | 80- 117 | 37 | 42 | | 48 1 | 012010 | 53 19 |
| | 48 | 6 | 82- 16 | 39 | 29 | 6425 | 48 2 | 812406 | 53 26 |
| 15- 223 | 37 | 8 9 | 95- 78 | 37 39 | 43 44 | 6427 6430 | 45 13 45 14 | 812407 | 53 28 53 5 |
| 15- 385 | 39 37 | 8 | 99- 7 | 39 | 40 | 6431 | 45 15 | 813521 813554 | 53 5 53 22 |
| 15- 397 | 37 | 9 | | 37 | 44 | 6433 | 45 16 | 815018 | 51 5 |
| | 39 | 43 | 227- 591 | 37 | 45 | 6434 | 45 17 | 816331 | 51 55 |
| 15- 443 | 37 | 10 | 227·· 738 233- 536 | 39 37 | 10 | 6435 | 45 18 | 816911 | 53 34 |
| 16. 00 | 39 | 2 | 233, 330 | 39 | | 6440 6455 | 45 19 45 20 | 817216 | 51 14 |
| 16- 80 | 37 39 | 12 46 | 1118 | 47 | 17 43 | 6462 | 45 20 45 21 | 817220 817223 | 51 9 51 44 |
| 16- 449 | 37 37 | 13 | 1152 | 47 | 22 | 6468 | 49 55 | 817224 | 51 43 |
| ** | 39 | 36 | 1153 | 47 | 23 | 6475 | 45 22 | 817313 | 51 62 |
| 16- 480 | 47 | 56 | 1194 | 47 | 64 | 6522 | 45 23 | | 53 17 |
| 16- 577 | 37 | 11 | 1197 T | 47 | 52 | 6535 | 45 24 | 817314 | 51 63 |
| 16- 583 16- 738 | 46 47 | 7 55 | 1379 | 47 | 20 | 6536 6598 | 45 25 45 26 | 817532 | 53 16 51 57 |
| 16=X 477B | 47 | 57 | 1397 1404 | 47 47 | 40 39 | 6618 | 45 27 | 819362 | 53 23 |
| 24- 153 | 39 | 27 | 1418 | 47 | 53 | 6640 | 45 28 | 820524 | 51 8 |
| 24- 262 | 37 | 14 | 1533 | 47 | 65 | 6644 | 45 29 | 821524 | 53 38 |
| | 39 | 32 | 1760 | 47 | 25 | 6763 | 45 30 | 833602 | 53 41 |
| 24- 340 | 37 | 15 | 1814 | 49 | 42 | 6822 7333 | 45 31 | 909551 | 51 17 51 35 |
| 24- 425 | 39 37 | 5 16 | 2040 | 46 48 | 5 5 | 7340 | 45 32 45 33 | 1116809 1836664 | 51 18 |
| 24- 425 | | 48 | 2076 | 46 | 2 | 7348 | 45 34 | 1841027 | 51 24 |
| 24- 480 | 37 | 17 | 2121 | 47 | 18 | 7352 | 45 35 | 1843646 | 51 52 |
| 24- 840 | | 41 | 2122 | 46 | 10 | 7524 | 45 36 | 1849782 | 53 •• |
| 26- 597 | | 18 | | 49 | 11 | 7820 10383 | 45 37 49 45 | 1850810 | 53 48 53 47 |
| 26- 612 26- 656 | | 19 30 | 2288 | 46 49 | 9 10 | 10407 | 49 57 | 1850811 1855 6 29 | 53 49 |
| 26- 657 | | 45 | 2495 | 47 | 36 | 16319 | 45 38 | 1858749 | 51 30 |
| 27- 143 | | 20 | 2496 | 47 | 17 | 16766 | 45 39 | 1858753 | 51 29 |
| 27- 144 | | 21 | 2497 | 47 | 58 | 16835 | 45 41 | 1858754 | 51 31 |
| 27- 154 | | 49 50 | 2503 | 47 47 | 32 38 | 23149 29281 | 45 42 45 43 | 1860639 | 53 45 53 39 |
| 27- 530 | | 22 | 2504 2505 | 47 | 21 | 29621 | 45 44 | 1861076 | 53 14 |
| 27- 539 | 35 0 | 38 | 2537 | 47 | 61 | 29760 | 45 45 | 1865182 1867168 | 51 53 |
| 28- 49 | 39 | 28 | 2538 | 47 | 42 | 35207 | 45 46 | 1868804 | 53 50 |
| 29- 81 | | 23 | 2687 R | 45 | 57 | 35251 | 45 47 | 1872505 | 53 42 |
| 29- 530 | | 24 | 3219 | 49 | 58 | 51237 51272 | 45 48 45 49 | 1872638 1872661 | 51 3 51 32 |
| 30- 570 30- 600 | | 23 24 | 3497A 3538 | 47 47 | 24 66 | 51435 | 45 50 | 1873774 | 53 13 |
| 5 0 0 00 | | 33 | 3539 | 47 | 68 | 51664 | 45 2 | 1880225 | 51 22 |
| 32- 16 | 37 | 25 | | 49 | 38 | 70131 | 45 51 | 1880254 | 53 32 |
| 32- 27 | | 25 | 3945 | 49 | 40 | 70325 | 45 52 | 1881250 | 51 33 |
| 43- 44 | | 34 | 4140 | 46 48 | 3 | 81904 114998 | 51 41 53 12 | 1881251 1881869 | 51 34 53 29 |
| 43- 108 | | 26 26 | 4210 | 49 | 59 59 | 200182 | 51 25 | 1881998 | 51 6 |
| → ⊃− 100 | 39 | 4 | 5077 | 49 | 52 | 451608 | 51 15 | 1882323 | 53 33 |
| 44- 38 | | 27 | 5446 | 47 | 47 | 802691 | 53 11 | 1882324 | 53 1 |
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| 44- 39 | | 28 | 5518 | 49 | 20 19 | 804000 804076 | 51 47 51 12 | 1902102 1904669 | 51 54 53 40 |
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| 46- 473 | 39 | 21 | 5536 | 49 | 61 | 809053 | 53 6 | 1911263 | 51 49 |
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| 25- E31 | | 14 | | | | | 1 | | |
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| 90 | | | | ······································ | | | ACIC | | | | | | P - | A N- | | D | W |
|------------|------------------------|------|------------|--|------------|-----------------|------------------|----------------|----------|------------------|-----------|----------|----------|------------------------------|----|------------------|-----|
| Par | t No. | Page | K | ey | Part | No. | Page | Key | Par | t No. | Page | Key | | t No. | | Page | _ |
| 8H | 165 T | | 58 | 17 | 19H | 201 T | 83 | • • | 30H | 21 T | 66 4.4 | 16 | AL | 821 | 1 | 18 19 | 1 |
| 8H 8H | 400 T | | 35 35 | • • | 19H 19H | 202 T 207 T | 84 11 | 52 | A | 33X 140 | 46 47 | 73 | AL | 822 | T | 18 | 2 |
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| 11H 11H | 3 R 19 R | | 29 15 | 19 | 19H 19H | 221 R 222 T | 83 84 | • • | A | 243X | 49 46 | 11 | AL | 884 | | 41 | 5 |
| 11H | 20 1 | • | 21 | 2 | 19H | 230 T | ് 9 | 36 | | 365 3 | 49 | 12 | | 049 | + | 42 78 | · 5 |
| 11H 11H | 52 T | | 35 33 | 5 | 19H 19H | 239 T 240 T | 8 3 84 | 8 9 8 8 | A | 765 R 766 R | 47 47 | 45 33 | AL AL | 968 981 | | 71 | • • |
| 11H | 62 F | ? 8 | B 5 | • • | 19H | 249 T | 84 | • • | Α | 767 R | 51 | 67 | | 2005 | | 73 | 12 |
| 11H | 64 1 7 R | | 35 33 | 14 | 19H | 250 T 278 T | 83 47 | * * 28 | A | 2784 R 2789 R | 53 53 | • • | AL | 2005 | į | 16 45 | 53 |
| 12H 12H | 9 8 | | 11 | 20 | 19H 19H | 317 T | 83 | 6 0 | Â | 3008 R | 51 | 7 | AL | 2011 | T | 64 | 1 |
| 12H | 10 F | | 21 | .4 | 19H | 332 R | 7 7 | 13 | A | 3009 R 3011 R | 51 51 | 50 27 | AL | 201 2 | т | 65 71 | 1 |
| 12H 12H | 11 F | | 11 11 | 51 | 19H 19H | 354 T 364 T | 84 84 | 0 0 | Â | 3031 R | 51 | 28 | ÂL | 2013 | | 66 | 1 |
| 2H | 14 F | | 11 | 43 | 19H | 436 T | 9 | 39 | AA | 3400 R | 11 | 20 | AL | 2015 | _ | 67 71 | 1 |
| 12H | 15 F | | 33 49 | 3 48 | 19H | 448 R | 83 | | AA AA | 3401 R 3402 R | 21 11 | 51 | AL | 2015 | , | 73 | - |
| 12H 12H | 35 F 44 1 | - | 31 | 3 | 19H 19H | 449 T 458 T | 84 84 | • • | AA | 3403 R | 87 | • • | AL | 2016 | T | 66 | 2 |
| 12H | 58 1 | | 87 | | 19H | 467 R | 11 | 4 | AA AA | 3404 R 3405 R | 11 11 | 43 | AL | 2017 | Т | 67 66 | 2 |
| 12H 14H | 68 F | • | 51 11 | 54 | 19H 19H | 526 T 652 T | 83 83 | • • | AA | 3406 R | 33 | 3 | | | | 67 | 3 |
| 14H | 376 | 7 | 86 | | 19H | 659 T | 83 | • • | AA | 3407 R 3408 R | 87 85 | • • | AL | 2020 | T | 66 67 | 5 |
| 4H | 377 1 379 1 | | 29 86 | 3 | 19H 21H | 1004 T 238 R | 61 51 | 73 36 | AA AA | 3408 R 3411 R | 85 | • • | AL | 2021 | T | 66 | (|
| 4H | 380 1 | | 86 | 6.0 | 21H | 395 R | 51 | 24 | AA | 3412 R | 85 | • • | AL | 2022 | т | 67 66 | (|
| 4H | 382 1 | • | 86 | 0 0 7 4 | 21H | 412 T | 33 | 15 | AA AA | 3413 R 3414 R | 31 85 | •• | AL | 2028 | | 64 | |
| LAH | 383 F | | 47 86 | | 21H 21H | 588 T 597 R | 11 84 | 19 | AA | 3420 R | 85 | • • | | | | 65 | |
| 4H | 386 | | 86 | • • | 21H | 605 R | 84 | | AA | 3497 R | 51 51 | 10 72 | AL AL | 203 2 20 41 | | 71 55 | |
| 4H | 388 1 389 1 | _ | 86 86 | 4 8 | 21H | 696 T | 84 74 | 12 | AB AB | 1204 R 2568 R | 43 | 14 | AL | 2044 | T | 27 | |
| 4H | 397 | 1 | 86 | | 21H 21H | 717 T 928 T | 58 | 19 | AD | 1606 R | 55 57 | 1 | AL | 2045 | | 23 23 | |
| 4H | 402 1 | | 86 86 | • • | 21H | 930 T | 58 | 20 | ۱., | 116 T | 57 23 | 1 17 | AL AL | 2046 2047 | | 23 | |
| AH AH | 463 1 465 1 | | 86 | • • | 21H 21H | 931 T 937 T | 84 85 | • • | AL | 116 T | 24 | 17 | AL | 2049 | | 23 | |
| 4H | 466 1 | | 43 | 9.8 | 21H | 945 T | 84 | • • | AL | 134 T | 66 | 18 | AL AL | 2054 2057 | | 41 64 | 1 |
| 4H | 469 1 471 1 | | 86 11 | 39 | 21H 21H | 961 R 962 R | 51 47 | 20 46 | AL | 136 T | 67 66 | 18 17 | AL | 2058 | T | 64 | |
| 4H | 477 1 | • | 86 | | 21H | 964 R | 47 | 49 | | | 67 | 17 | AL AL | 2059 | | 71 23 | |
| 4H | 478 1 | | 31 36 | 2 | 21H | 965 R | \ 45 | 40 53 | AL | 173 የ | 66 67 | 26 26 | ÂL | 2066 | | 76 | |
| 4H 4H | 485 A | | 58 | | 21H 21H | 966 R 969 R | 47 53 | 63 21 | AL | 174 T | 66 | 28 | AL | 2067 2070 | | 76 41 | 1 |
| 4H | 495 1 | | 86 | | 21H | 971 R | 39 | | ۱ | , 77 T | 67 | 28 27 | AL AL | 2072 | | 41 | 1 |
| 4H 4H | 534 1 583 1 | | 77 58 | 10 16 | 21H 21H | 973 R 977 R | 47 37 | 34 6 | AL | 177 T | 66 67 | 27 | AL | 2073 | | 27 | _ |
| 4H | 605 F | | 49 | 32 | 21H | 983 R | 51 | 68 | AL | 179 T | 23 | 23 | AL AL | 2075 2076 | | 41 41 | 2 |
| 4H | 606 F | | 86 51 | 26 | 21H | 985 R | 51 | | AL | 343 T 353 T | 16 16 | 9 | AL | 2079 | | 68 | |
| .4H .4H | 608 F | | 86 | | 21H 21H | 986 R 988 R | | | AL | 368 T | 68 | 15 | AL | 2081 | Ψ. | 69 34 | |
| 4H | 631 F | | 51 33 | 1 9 | 24H | 66 A | 71 | | AL | 397 T | 69 74 | 15 15 | ÂL | 2082 | | 34 | |
| 4H 4H | 644 7 | | 86 | | 24H 24H | 133 T 156 R | | | ^- | 791 1 | 75 | 13 | AL | 2083 | T | 31 33 | |
| 4H | 732 | ₹ ' | 53 | 35 | 24H | 161 A | 87 | | AL | 465 T | 61 | 48 | AL | 2087 | т | 41 | |
| 4H 4H | 743 ł 774 ł | | 68 39 | 52 | 24H 24H | 379 T 447 T | | | AL | 466 T 608 T | 61 74 | 50 11 | | | | 42 | |
| 5H | 197 | ₹ | 9 | 21 | 25H | 42 T | | 1 | | | 75 | 9 | AL | 2090 | T | 31 33 | |
| 5H | 219 1 25 3 1 | | 11 87 | 10 | 25H | 50 T | | | AL AL | 615 T 616 T | 16 66 | 3 29 | | | | 34 | |
| 5H | 254 | | 11 | 5 | 25H 25H | 67 T 73 T | | | ^- | | 67 | 29 | ١ | 2004 | т | 35 | |
| 5H | 255 | R | 9 | * • | 25H | 100 T | 12 | 2 20 | AL | 619 T | 66 67 | 16 | AL | 2094 | , | 23 24 | |
| .5H .5H | 256 257 | | 87 2 | 7 | 25H 25H | 124 T 125 T | | | AL | 635 T | 67 9 | 16 32 | AL | 209 5 | T | 23 | |
| 5H | 277 | Τ . | 9 | 18 | 25H | | 7: | | AL | 638 T | 71 | 9 | AL | 2096 | т | 24 27 | |
| L5H | 566 I | | 9 83 | • • | 26H | 6 F | | | AL | 657 T | 73 71 | 10 32 | ^- | | | 29 | |
| 19H 19H | | | 83 | • • | 26H 26H | | | | | | 73 | 37 | AL AL | 2106 2109 | | 68 31 | |
| 19H | 37 | T | 26 | 15 | 26H | 15 | r 1: | 2 21 | AL | 674 T 741 T | 16 9 | 7 | AL | 2116 | | 23 | |
| 19H 19H | | | 83 21 | 5 | 26H 26H | | | | AL | 742 T | 9 | 6 | | | | 2 4 41 | |
| 19H | | | 84 | | 26H | 72 F | 7 5 | 1 46 | AL | 757 T | 16 | 4 | AL | 2117 | 1 | 41 | |
| 19H | 105 | R | 15 | 2 | 284 | 2025 1 | 58 | | AL | 766 T | 12 15 | 14 22 | AL | 2118 | T | 41 | |
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| AL | 2124 | 63 2 | | 41 14 | AL 2432 T | 9 27 | AL 2750 T | 26 |
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| AL | 2151 | | | 65 6 | | 63 3 | AL 2792 T | 43 15 |
| AL | 2156 | | AL 2304 T | 68 4 | AL 2603 T | 60 12 | AL 2793 T | 43 1 |
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| | | _ | 65 21 | - | 444 T | 61 35 | _ | 587 T | 37 39 | 37 11 | L | 803 T | 12 18 |
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| L 33 | 3 | T | 31 20 | - | | 63 26 | L | 601 T | 58 | 6 | L | 820 T | 26 |
| | | | 33 21 | L | 448 T | 61 37 | L | 602 T | 60 | 23 | Ĺ | 824 T | 18 |
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| | 8 | | 49 29 | L | 463 T | 61 46 | 1. | | | 36 | L | 831 T | 9 2 |
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| 36 | 5 1 | 7 | 31 21 | L | 475 T | 61 60 | L | 669 T | 64 | 25 | | | 11 27 |
| | | | 33 22 | L | 476 T | 51 62 | ١. | 676 F | | 26 | L | 852 T | 9 34 |
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| - | | | . 8 | - | 49.5 | 63 45 | L | 681 T | 37 | 49 | ī | 862 T | 12 13 |
| 37 | 4 | T | 58 11 | L | 497 T | 61 72 | | | 39 | 1 | L | 865 T | 23 38 |
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| | | • | 73 31 | L | 534 T | 68 22 | L | 752 T | 9 | 13 | , Ē | 885 T | 41 6 |
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| | | _ | 73 32 | L | 535 T | 23 34 | - | 753 T | | 14 | L | 886 T | 41 7 |
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| | | | 69 21 | | | 57 7 | 1 | _ | 15 | | Ĺ | 976 T | 16 7 |
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| Ł | 984 | 1 | 59 24 | £ | , , | 63 53 | L | 4233 T | 11 14 | X | 2719 | 46 | |
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| L | 997 | T | 34 20 35 11 | L 40 | 040 T | 61 38 63 27 | L | 4247 T | 53 54 53 •• | X | 2766 | | 26 |
| L | 1003 | т | 31 5 | L 40 | 041 T | 61 38 | L | 4248 T | 59 13 | X | 2798 | | 41 |
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| L | 1066 | | 25 8 | | 054 T | 75 14 58 7 | l | | 11 18 29 16 | X | 3343 3872 | | 50 35 |
| L | 1081 | 1 | 31 13 84 •• | L 4 | J J 🕶 1 | 59 2 | L | 4263 T | 11 17 | Î | 4603 | | 59 |
| L | 1120 | T | 55 •• | L 4 | 055 T | 58 18 | İ | | 78 2 | × | 5521 | 49 | 21 |
| ī | 1121 | | 55 • • | | 058 T | 58 4 | L. | 4266 T | 11 45 | X | 5524 | 49 | - |
| | | | 57 • • | | | 59 5 | - | 4281 T | 53 55 | X | 5531 | 49 | 64 18 |
| Ļ | 1129 | | 11 39 31 2 | L 40 | 269 T | 74 17 75 15 | | 4287 T 4289 T | 53 56 86 •• | X | 5549 5614 | 49 | |
| L | 1134 1147 | | 31 2 31 4 | L 41 | 77 T | 68 26 | - | 7209 1 | 86 86 | x | 5632 | 49 | |
| . L | 114/ | ' | 33 4 | _ ` | | 69 26 | L | 4290 T | 17 1 | X | 5700 | 49 | 44 |
| - | | | 87 | L 4 | 7 08C | 68 28 | L | 4291 T | 11 30 | X | 5757 | 49 | |
| L | 1148 | T | 47 30 | | | 69 28 | <u> </u> | 4294 T | 29_12 | X | 5769 | 49 | |
| | | | 49 27 | L 4 | 086 T | 68 30 63 30 | L | 4299 T 4311 T | 29 24 29 14 | X | 5996 6000 | | 55 63 |
| | | | 87 •• · | L 4 | 087 T | 68 31 | [| 4312 T | 43 8 | Î | 6501 | | 31 |
| | | | 87 | | | 69 31 | l ī | 4316 T | 35 12 | Ÿ | 5761 | | 25 |
| L | 1149 | T | 87 | L 4 | T 880 | 68 32 | L | 4318 T | 43 9 | 1 | | | |
| | | | 87 | | | 69 32 | - | 4320 T | 43 10 | } | | | |
| Ļ | 1151 | | 9 | L 4 | 091 T | 68 33 | - | 4343 T 4349 T | 43 11 43 22 | 1 | | | |
| L | 1155 | Ī | 18 13 19 11 | L 4 | 092 T | 69 33 68 34 | | 4350 T | 43 | | | | |
| L | 1156 | т | 26 3 | ` | | 69 34 | L | 4352 T | 43 12 | | | | |
| Ī. | 1157 | | 12 21 | L 4 | 115 T | 15 25 | L | 4353 T | 43 13 | | | | |
| L | 1171 | T | 58 15 | | 117 T | 17 5 | - | 4362 T | 78 4 | | A. | | |
| | | - | 84 12 20 | L 4 | 121 T | 11 40 26 4 | [| 4366 T 4367 T | 33 8 33 10 | | • | | |
| L | 1174 1183 | | 87 | L 4 | 122 T | 11 6 | [| 4368 T | 33 10 33 7 | | | | |
| Ī. | 1189 | | 9 21 | | 126 T | 11 25 | Į L | 4406 T | 65 24 | | | | |
| L | 1190 | | 26 1 | | | 15 4 | L | 4501 T | 73 28 | | | | |
| L | 1196 | | 9 24 | | | 24 33 | | 4503 T 4505 T | 73 • • | | | | |
| L | 1198 | 1 | 43 · · · 87 · · · | L 4 | 127 T | 15 7 24 36 | l i | 4571 T | 73 25 11 38 | | | | |
| | | | 87 | L 4 | 128 T | 11 41 | L | 4583 T | 68 | | | | |
| L | 1203 | T | . 43 | | | 29 20 | | | 69 | | | | |
| L | 1211 | T | 42 22 | | 129 T | 11 56 | L | 4584 T | 68 27 | | | | |
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| L | 4017 | 1 | 63 31 | | 133 T 134 T | 21 1 11 49 | 1 . | 4593 T | 69 • • 18 3 | | | | |
| L | 4018 | т | 61 45 | | 135 T | 11 28 | - | | 19 4 | | | | |
| - | | | 63 32 | L 4 | 136 T | 17 8 | L | 4601 T | 65 9 | | | | |
| L | 4019 | T | 61 35 | | 139 T | 24 37 | <u> </u> | 4602 T | 65 10 | | | | |
| | 4020 | - | 63 61 79 | | 140 T 151 T | 11 24 24 38 | | 4603 T 4613 T | 65 11 11 15 | | | | |
| L | 4020 | 1 | 63 52 | | 152 T | 15 24 | 1 | 4619 T | 73 18 | | | | |
| L | 4021 | T | 61 67 | L 4 | 158 T | 29 22 | | 4620 T | 73 19 | | | | |
| | | | 63 41 | | 161 T | | L | 4621 T | 73 43 | | | | |
| Ļ | 4022 | | 61 66 61 59 | L 4 | 164 T | 11 57 57 9 | | 4622 T 4624 T | 73 20 | | | | |
| L | 4024 | 1 | 63 37 | L 4 | 176 T | | 1: | 4734 T | 73 42 11 35 | | | | |
| L | 4025 | T | 61 61 | | 177 T | | ī | 4789 T | 29 30 | | | | |
| - | | | 63 38 | | 179 T | 11 47 | L | 4796 T | 69 15 | | | | |
| L | 4026 | T | 61 64 | | 181 T | | ١ | 20244 T | 69 | | | | |
| | 4007 | - | 63 39 61 68 | L, 4 | 183 T | 11 36 29 18 | M | 33X 34X | 47 71 47 60 | | | | |
| . L | 4027 | 1 | 53 42 | L 4 | 186 T | | " | ۸۴۷ | 47 69 49 37 | | | | |
| L | 4029 | T | 61 81 | 1 | 187 T | 15 3 | м | 35 X | 47 70 | | | | |
| - | | | 63 54 | L 4 | 188 T | 29 26 | | | 49 36 | | | | |
| L | 4030 | T | 61 39 | | 192 T | | М | 42XA | 46 8 | | | | |
| , | 4031 | Ŧ | 63 28 61 40 | | 197 T | | M | 72X | 48 9 47 72 | | | | |
| L | 4031 | , | 63 29 | | 200 T | | M | 824 T | 74 8 | | | | |
| L | 4035 | Т | 61 69 | L 4 | 201 T | 51 71 | 1 | / | 75 8 | | | | |
| _ | | | 63 43 | | 208 T | 12 10 | | | | | | | |
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