

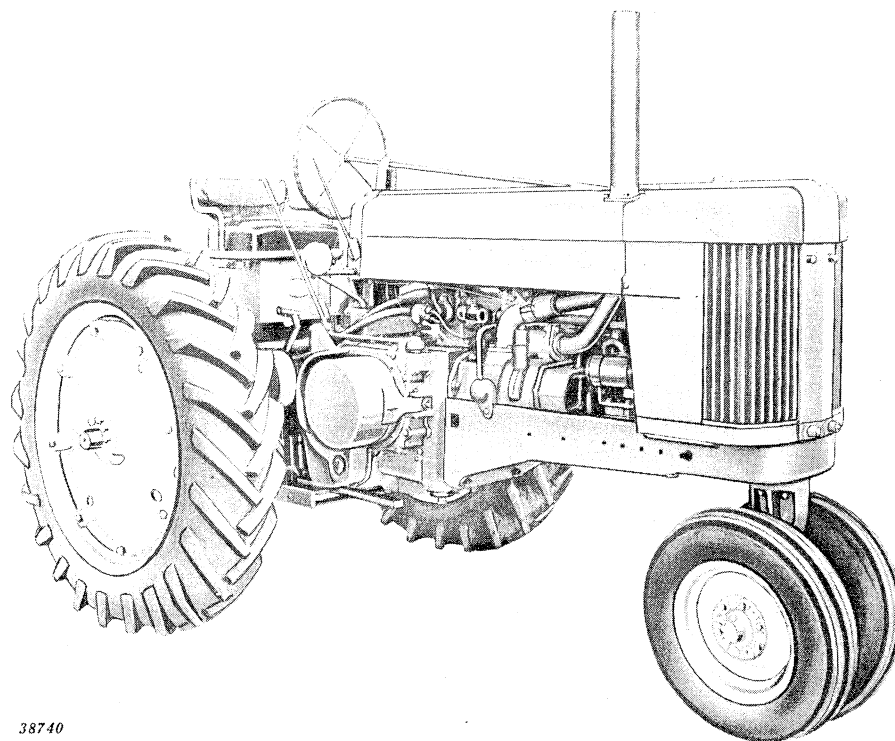


JOHN DEERE

Parts Catalog

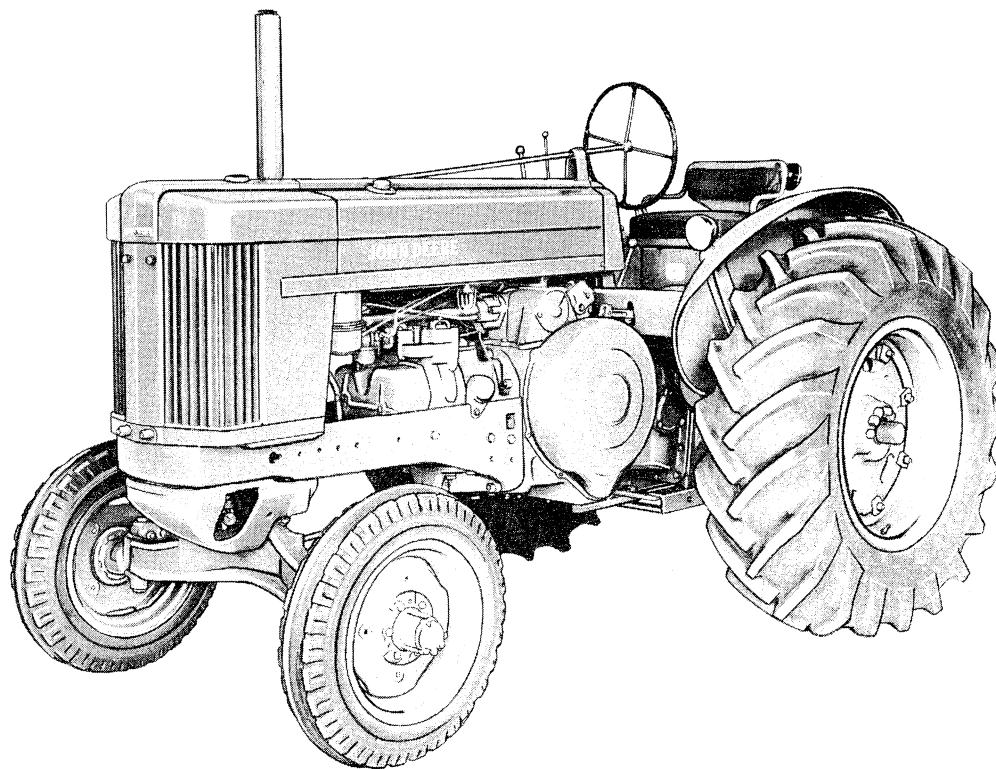
70 TRACTOR

PC313

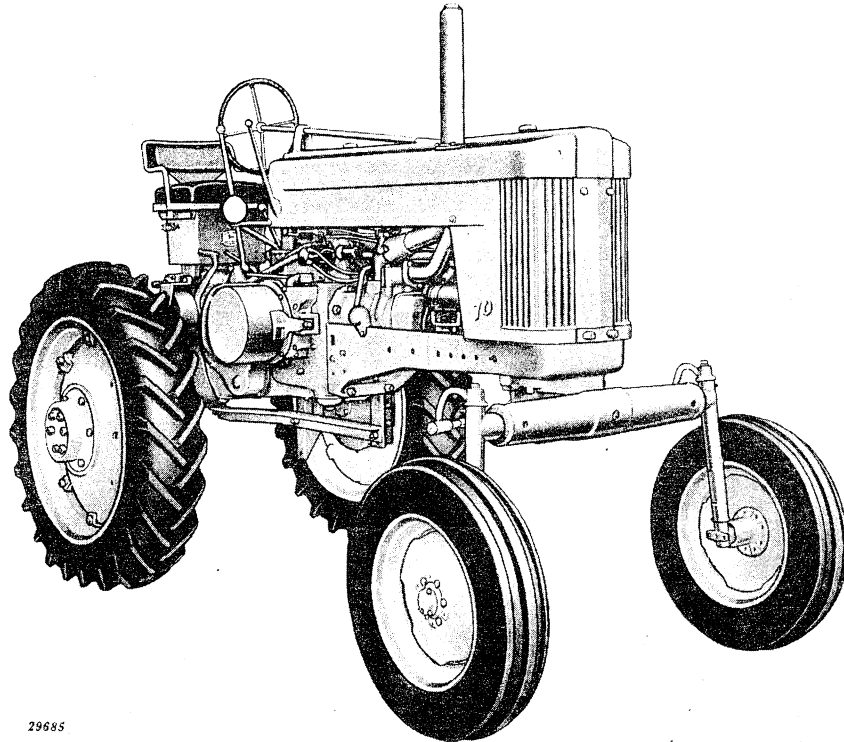


38740

John Deere Model "70" General-Purpose Tractor

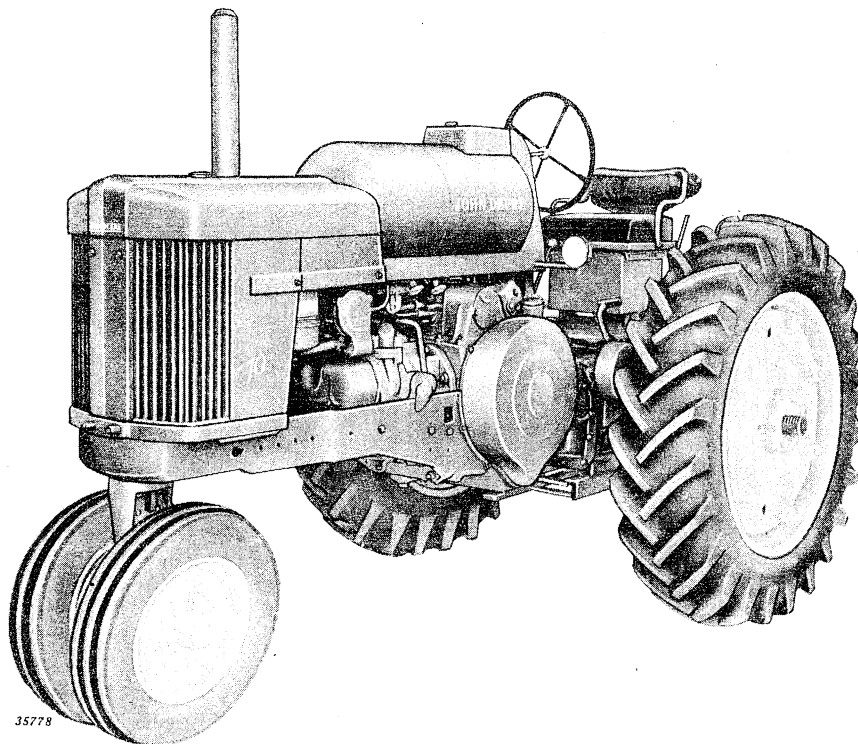


John Deere Model "70" Standard Tractor
(Available with Rigid Front Axle or Adjustable Front Axle)
(Serial No. 7014800-)



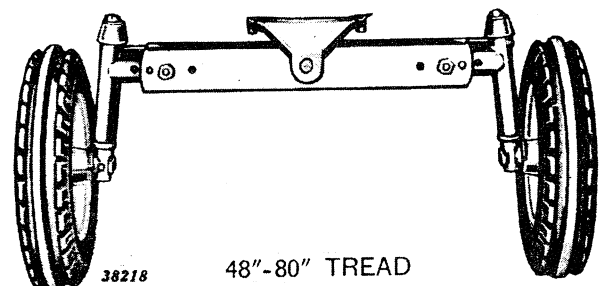
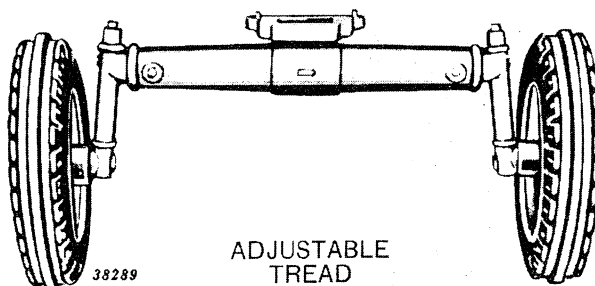
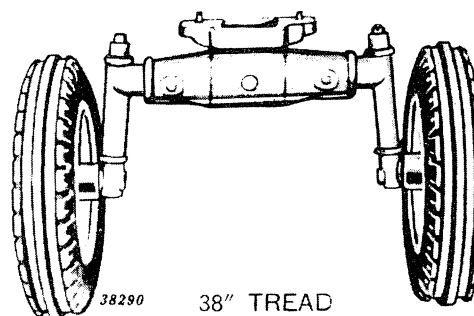
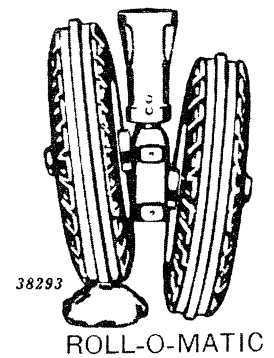
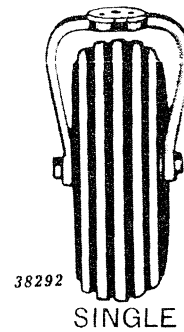
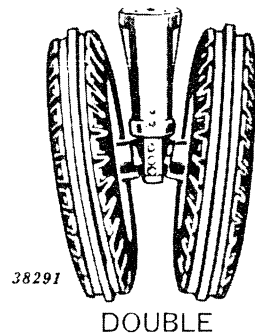
29685

John Deere Model "70" Hi-Crop Tractor

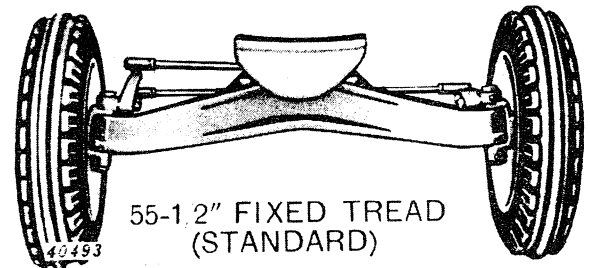
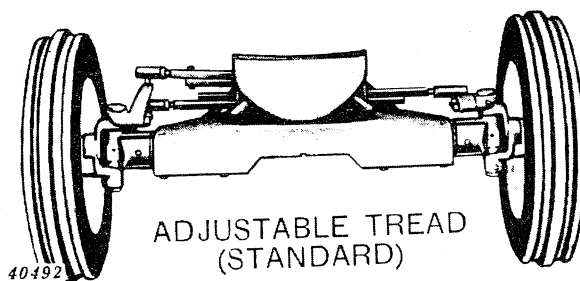


35778

John Deere Model "70" LP-Gas Tractor
(Serial No. 7003000-)



Front Wheel Equipment Available for Model "70" General-Purpose Tractors



Front Wheel Equipment Available for Model "70" Standard Tractors

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MEMORANDA

SERIAL NUMBERS

Serial number information given on any page is applicable only to parts listed and illustrated on that page.

When the parentheses include only the dash..... (-)
the part is used on all Model "70" Tractors.

When a serial number appears before the dash..... (0000000-)
the part was introduced beginning with that serial number and is still being used.

When a serial number appears after the dash..... (-0000000)
the part was used up to and including that serial number but was not used after that serial number.

When serial numbers appear both before and after the dash..... (0000000-0000000)
the part was used beginning with the first serial number but was not used after the second serial number.

When a serial number begins with PCV, PTV, or 3RC..... (PTV000-)
it refers to the power take-off shaft, Powr-Trol, or remote cylinder, and not to the tractor.

SUBSTITUTION INFORMATION

Part substitution information given on any page is applicable only to parts listed and illustrated on that page.

PACKAGED PARTS

For added protection and ease of handling between the factory, branch houses, parts depots, and most dealers, some parts which appear in this catalog, such as gaskets, are packed in packages which contain more than one of the part—usually five or ten. Dealers should order packaged quantities. Parts packaged in quantity will be furnished as individual parts only in extreme emergencies.

These parts should not be confused with other packaged items which are packaged in certain quantities but cannot be ordered individually.

Both types of packaged parts are identified by a statement which appears in the Description Column.

When the statement reads:

"Packed 5 in a pkg. or packed 10 in a pkg., etc.," dealers should order the packaged quantities. The packages bear the same part number indicated by quantity as the individual parts.

When the statement reads:

"Pkg. of 2" or "Pkg. of 4," etc., the parts cannot be ordered individually. The number which appears in the Parts Number Column is a "package" number and not the part number of the individual part.

Detail design subject to change without notice.

ENGINE REPLACEMENT ASSEMBLIES

Crankshaft with Bearing Group

This group is made up of three assemblies—(1) of crankshaft with gear, (2) of main bearing housing with bushings and connecting rod bushings, (3) of gaskets.

Crankshaft with Bearing Group

- Order: 1—AF1366R Crankshaft (sub. for AF1647R)
 1—AF1685R Main bearing housing with bushings and connecting rod bushings (sub. two AF1294R, one AF1648R and one AF3223R)
 1—AF1681R Gasket set*

Cylinder Block, Pistons, Rings, and Gasket Set

This group is made up of three assemblies—(1) of cylinder block, (2) of pistons with rings and pins, (3) of gasket set.

Cylinder Block, Pistons, Rings, and Gasket Group (All-Fuel)

- Order: 1—AF1655R Cylinder block
 1—AF1093R Pistons, with rings and pins
 1—AF1689R Gasket set*

Cylinder Block, Pistons, Rings, and Gasket Group (Gasoline)

- Order: 1—AF3296R Cylinder block (sub. for AF1452R)
 1—AF2332R Pistons, with rings and pins (sub. for AF1436R)
 1—AF1682R Gasket set*

Cylinder Block, Pistons, Rings, and Gasket Group (LP-Gas)

- Order: 1—AF3296R Cylinder block (sub. for AF1452R)
 1—AF2333R Pistons, with rings and pins (sub. for AF1371R)
 1—AF1682R Gasket set*

Combination Cylinder Block and Crankshaft Group

This group is made up of six assemblies (or two groups)—Crankshaft with bearings and cylinder block with pistons, rings, gaskets, etc., (1) crankshaft, (2) main bearing housing with bushings and connecting rod bushings, (3) of cylinder block, (4) pistons with rings and pins, (5 and 6) gaskets.

Cylinder Block and Crankshaft Group (All-Fuel)

- Order: 1—AF1655R Cylinder block
 1—AF1093R Pistons, with rings and pins
 1—AF1366R Crankshaft (sub. for AF1647R)
 1—AF1685R Main bearing housing with bushings and connecting rod bushings (sub. two AF1294R, one AF1648R and one AF3223R)
 1—AF1681R Gasket set*
 1—AF1689R Gasket set*

Cylinder Block and Crankshaft Group (Gasoline)

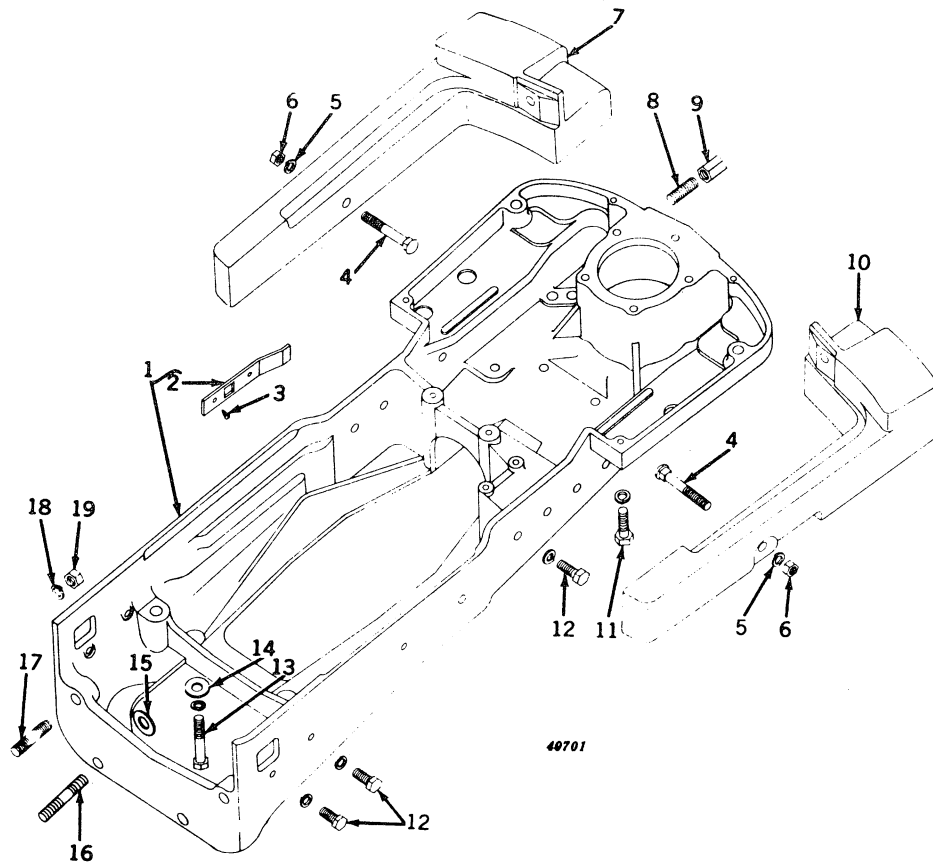
- Order: 1—AF3296R Cylinder block (sub. for AF1452R)
 1—AF2332R Pistons, with rings and pins (sub. for AF1436R)
 1—AF1366R Crankshaft (sub. for AF1647R)
 1—AF1685R Main bearing housing with bushings and connecting rod bushings (sub. two AF1294R, one AF1648R and one AF3223R)
 1—AF1681R Gasket set*
 1—AF1682R Gasket set*

Cylinder Block and Crankshaft Group (LP-Gas)

- Order: 1—AF3296R Cylinder block (sub. for AF1452R)
 1—AF2333R Pistons, with rings and pins (sub. for AF1371R)
 1—AF1366R Crankshaft (sub. for AF1647R)
 1—AF1685R Main bearing housing with bushings and connecting rod bushings (sub. two AF1294R, one AF1648R and one AF3223R)
 1—AF1681R Gasket set*
 1—AF1682R Gasket set*

* For Illustrations and Contents of Gasket Sets, see Gasket Set Groupings on pages 75-4, 5, 6 and 7.

FRONT END SUPPORT



Key	Part No.	Serial No.	Description
1	AF 3701 R	(-)	Support, F3502R, F3011R, F1290R or F1482R, front end, with bolt lock straps (sub. for AF1637R)
2	F 1196 R	(-)	Strap, bolt lock (2 used)
3	37H 83	(-)	Screw, drive (4 used) (sub. for A4322R)
4	3H 1605	(-)	Bolt, cge., 5/8" x 4" (2 used)
5	12H 294	(-)	Washer, lock, 5/8" (2 used)
6	14H 800	(-)	Nut, 5/8" (2 used)
7	A 5347 R	(-)	WEIGHT, FRONT END, L.H. (TRACTORS EQUIPPED WITH DOUBLE FRONT WHEELS, AND ROLL-O-MATIC) (SUB. FOR A4829R)
8	A 5292 R	(-)	Stud, 5/8" x 1-3/4" (2 used) (sub. for C1479R)
9	A 1892 R	(-)	Nut (2 used) (packed 25 in a pkg.)
10	A 5346 R	(-)	WEIGHT, FRONT END, R.H. (TRACTORS EQUIPPED WITH DOUBLE FRONT WHEELS, AND ROLL-O-MATIC) (SUB. FOR A4828R)
11	19H 1847	(-)	Screw, cap, high-strength, 5/8" x 2-1/2" (2 used)
	12H 294	(-)	Washer, lock, 5/8" (2 used)
12	19H 1356	(-)	Screw, cap, high-strength, 5/8" x 1-3/4" (6 used)
	12H 294	(-)	Washer, lock, 5/8" (6 used)
13	19H 2000	(-)	Screw, cap, high-strength, 3/4" x 5" (2 used)
	12H 236	(-)	Washer, lock, 3/4" (2 used)
14	B 3310 R	(-)	Washer (2 used)
15	24H 1392	(-)	Washer, 25/32" x 1-3/8" x .120" (6 used) (except standard)
16	F 2236 R	(-)	Stud, 3/4" x 4-1/2" (2 used) (sub. for C783R)
17	D 2266 R	(-)	Stud, 3/4" x 3-3/4" (2 used)
18	12H 236	(-)	Washer, lock, 3/4" (4 used)
19	14H 794	(-)	Nut, 3/4" (4 used)

Part listed below is an assembly of certain parts in this grouping.

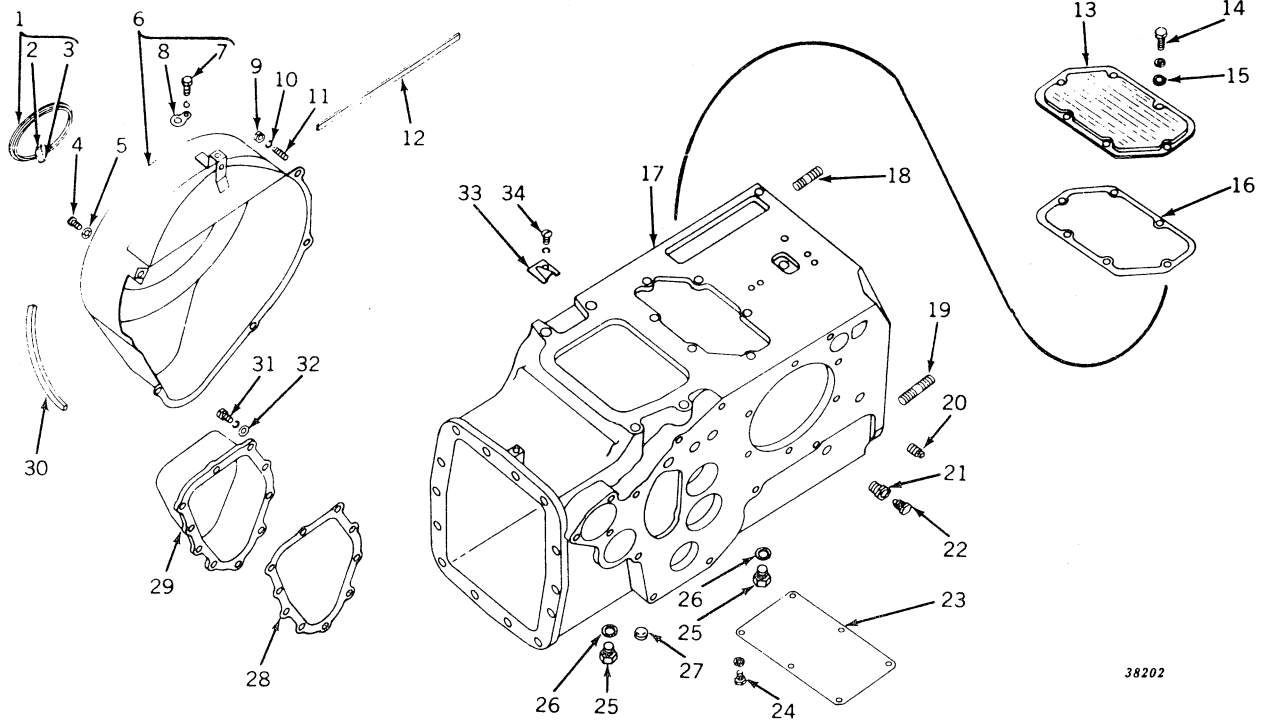
AF 2853 R	(-)	BOLT, NUTS AND WASHERS, FRONT END WEIGHT (SUB. FOR AA6315R)
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Parts listed below are not illustrated.

A 5345 R	(-)	Weight, frame, front
A 5351 R	(-)	Stud, frame weight, front (2 used)
A 5352 R	(-)	Nut, frame weight stud (2 used)
A 5353 R	(-)	Stud, 5/8" x 5-1/2" front frame weight (2 used)
A 5354	(-)	Brace, frame weight (2 used) (no longer furnished)

Capital letters indicate an attachment. Attachments must be listed on separate order from replacement parts order.

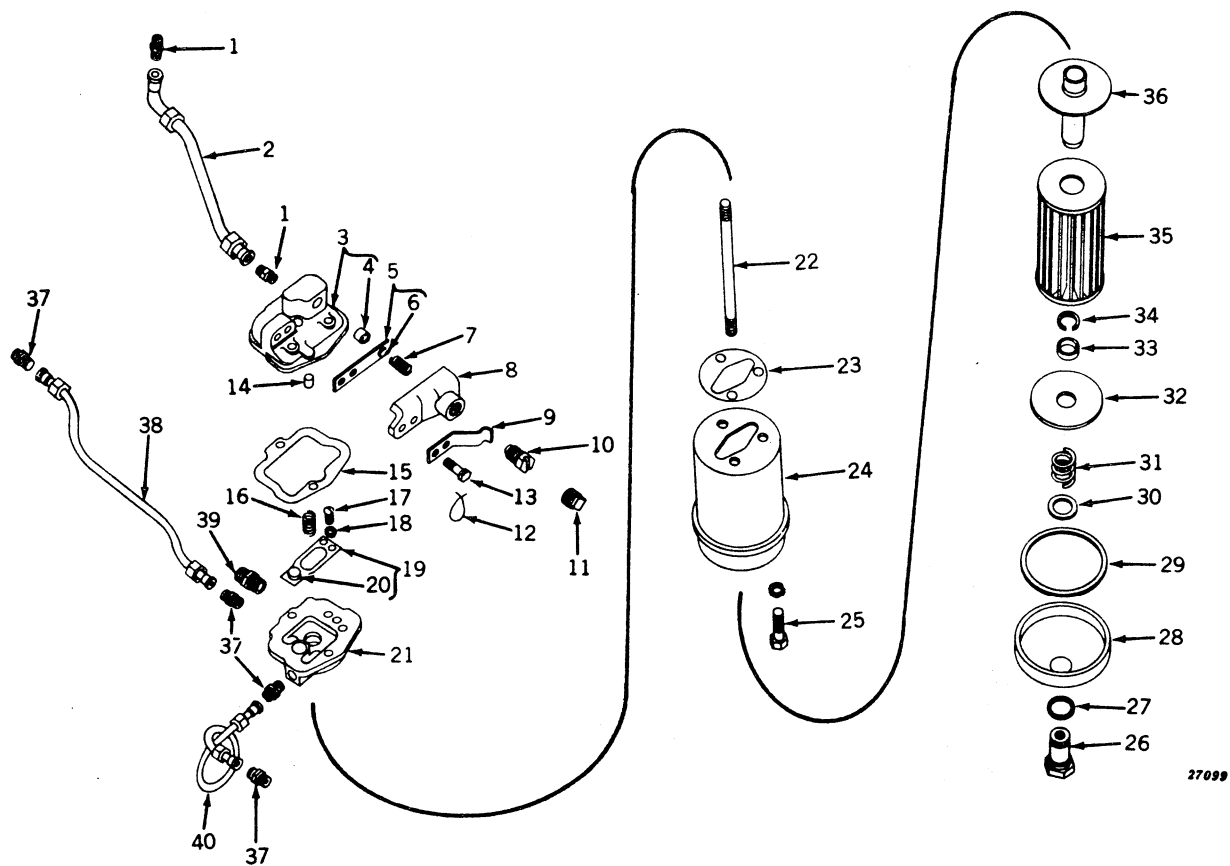
ENGINE AND TRANSMISSION CASE AND COVERS



38202

Key	Part No.	Serial No.	Description
1	AB 3579 R	(Cover, with springs
2	B 2553 R	(Rivet (3 used)
3	B 2552 R	(Spring (3 used)
4	19H 2020	(Screw, cap, 5/16" x 1/2" (4 used) (sub. for A3232R)
5	12H 291	(Washer, lock (4 used)
6	AF 1679 R	(Cover, flywheel, with timing hole cover and starter pedal bracket
7	19H 11	(Screw, cap, 1/4" x 3/8"
	12H 302	(Washer, lock, 1/4"
8	A 4272 R	(Cover, timing hole
9	14H 785	(Nut, 5/16"
10	12H 303	(Washer, lock, 5/16"
11	B 1504 R	(Stud, 5/16" x 15/16"
12	A 3311 R	(Packing, strip (felt)
13	F 1242 R	(Cover, crankcase
14	19H 1936	(Screw, cap, high-strength, 3/8" x 3/4" (6 used)
	12H 304	(Washer, lock, 3/8" (6 used)
15	A 4624 R	(Washer (do not substitute) (6 used)
16	F 1243 R	(Gasket (packed 2 in a pkg.)
17	AF 1614 R	(Case, F1240R or F1533R, engine and transmission (on 70000 7014446, furnish six D409R, six 12H236, six 14H794, two A776R, and four 19H1734)
18	R 1548 R	(Stud, 3/4" x 3-1/2" (9 used) (sub. for R52R)
19	D 2266 R	(Stud, 3/4" x 3-3/4" (4 used)
20	15H 255	(Plug, pipe, 3/8"
21	D 793 R	(Body, oil level cock (gas and LP-gas)
	D 793 R	(7031300-	Body, oil level cock (2 used) (all-fuel)
	15H 255	(7031300-	Plug, pipe (gas and LP-gas)
22	D 794 R	(Plug, oil level cock (packed 5 in a pkg.) (gas and LP-gas)
	D 794 R	(7031300-	Plug, oil level cock (packed 5 in a pkg.) (2 used) (all-fuel)
23	R 20243 R	(Cover, starter opening (sub. for A3319R)
24	19H 99	(Screw, cap, 5/16" x 9/16" (6 used)
	12H 303	(Washer, lock, 5/16" (6 used)
25	F 3128 R	(Plug, drain (2 used) (sub. for F1250R)
26	A 4827 R	(Gasket, copper (2 used) (sub. for A521R)
27	30H 11	(Plug, expansion
28	F 1381 R	(Gasket (packed 5 in a pkg.)
29	F 1380 R	(Cover, fifth and sixth speed gear
30	F 2728 R	(Packing, strip, rubber (sub. for F1237R)
31	19H 1731	(Screw, cap, high-strength, 3/8" x 1" (10 used)
	12H 304	(Washer, lock, 3/8" (10 used)
32	24H 1309	(Washer, 13/32" x 1-1/16" x .120" (10 used)
33	F 1412 R	(Cover, wiring harness
34	21H 1310	(Screw, mach., 1/4" x 1/2"
	12H 302	(Washer, lock, 1/4"

OIL FILTER AND OIL PIPES

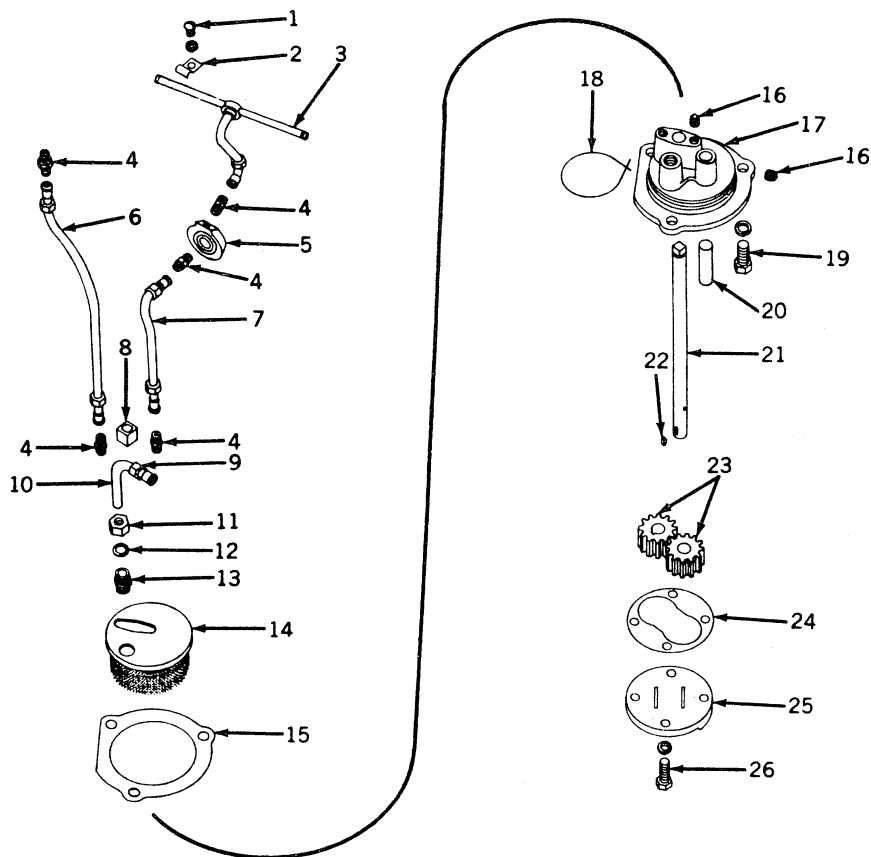


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OIL FILTER AND OIL PIPES -- Continued

Key	Part No.	Serial No.	Description
1	E 1994 R	(-)	Connector (2 used)
2	AF 1556 R	(-)	Pipe, oil indicator
3	AA 3987 R	(-)	Cover, A3358R, oil filter, with bushing
4	R 21100 R	(-)	Bushing (sub. for A1278R)
5	AH 590 R	(-)	Spring, relief, with pilot (sub. R21097R and R21099R)
6	D 2425 R	(-)	Pilot
7	A 1280 R	(-)	Spring
8	AF 3242 R	(-)	Bracket (sub. for A3359R)
9	H 311 R	(-)	Spring, adjusting screw
10	H 309 R	(-)	Screw, adjusting (sub. R21097R and R21099R)
11	15H 255	(-)	Plug, pipe, 3/8"
12	(-)	Wire, 12 gauge x 5" long
13	BP 12088 E	(-)	Screw, cap, 5/16" x 1" (drilled) (2 used) (sub. for H673R)
14	F 1743 R	(-)	Pin, dowel (packed 2 in a pkg.) (sub. for D186R)
15	F 98 R	(-)	Gasket (packed 5 in a pkg.)
16	B 439 R	(-)	Spring (packed 2 in a pkg.)
17	21H 1310	(-)	Screw, mach., 1/4" x 1/2" (2 used)
18	12H 302	(-)	Washer, lock, 1/4" (2 used)
19	AB 326 R	(-)	Spring, bypass leaf, with pilot
20	B 430 R	(-)	Pilot
21	A 3357 R	(-)	Head, oil filter (sub. for AA5526R)
22	B 1745 R	(-)	Stud, 1/2" x 8-7/8"
23	R 20249 R	(-)	Gasket (packed 5 in a pkg.) (sub. for A1149R)
24	R 20248 R	(-)	Body, oil filter (sub. for A1152R)
25	19H 2313	(-)	Screw, cap, 5/16" x 1-3/4" (3 used) (sub. for F2271R)
	12H 303	(-)	Washer, lock, 5/16" (3 used)
26	AF 2889 R	(-)	Nut (sub. for A2575R)
27	A 521 R	(-)	Gasket (copper) (packed 2 in a pkg.)
28	A 522 R	(-)	Cover
29	A 519 R	(-)	Gasket, rubber (packed 5 in a pkg.)
30	24H 1660	(-)	Washer, 57/64" x 1-3/8" x .060"
31	A 2441 R	(-)	Spring (packed 2 in a pkg.)
32	AA 2095 R	(-)	Plate, end, and spacer
33	A 2530 R	(-)	Spacer
34	A 2444 R	(-)	Ring, snap
35	AR 28110 R	(-)	Element, oil filter (carton of 4) (sub. for AA3680R)
36	AA 2096 R	(-)	Outlet, oil filter
37	A 258 R	(-)	Connector (4 used)
38	AF 1553 R	(-)	Pipe, oil, main bearing, L.H.
39	D 2440 R	(-)	Connector
40	AF 1552 R	(-)	Pipe, oil, main bearing, R.H.

OIL PUMP AND OIL PIPES



27100

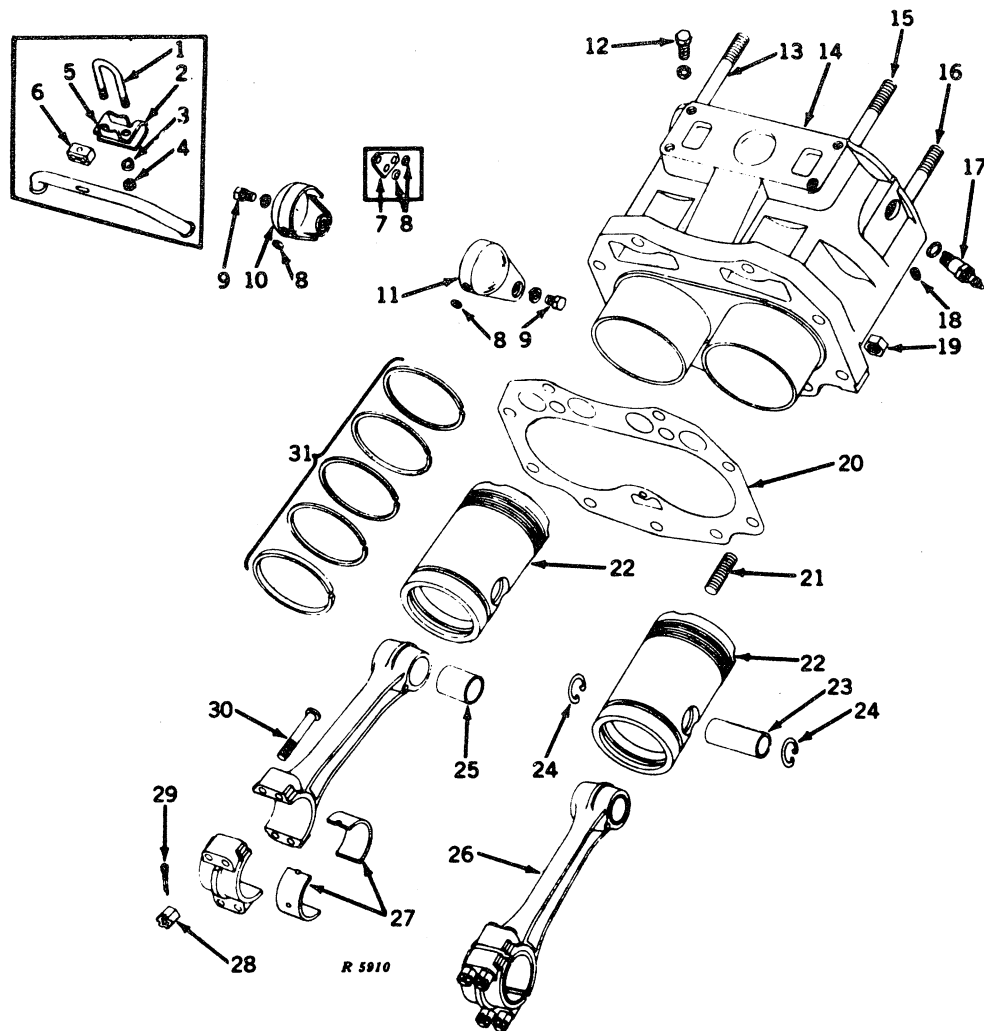
Key	Part No.	Serial No.	Description
1	21H 1310	(-)	Screw, mach., 1/4" x 1/2" (2 used)
	12H 302	(-)	Washer, lock, 1/4" (2 used)
2	A 2421 R	(-)	Clip (2 used)
3	AF 1433 R	(-)	Pipe, oiler, tappet lever (gasoline)
	AF 1617 R	(-)	Pipe, oiler, tappet lever (all-fuel)
4	E 1994 R	(-)	Connector (5 used)
5	F 1355 R	(-)	Washer, oil lead
6	AF 1555 R	(-)	Pipe, oil, governor
7	AF 1557 R	(-)	Pipe, oil, tappet lever
8	B 250 R	(-)	Coupling
9	A 2880 R	(-)	Nut, bushing
10	AF 1554 R	(-)	Pipe, oil, pump discharge
11	D 2438 R	(-)	Nut, packing
12	F 3384 R	(-)	Packing (3 used) (packed 2 in a pkg.) (sub. for D2439R)
13	D 2440 R	(-)	Connector
14	AB 3450 R	(-)	Screen, strainer
15	B 251 R	(-)	Gasket (packed 5 in a pkg.)
16	15H 253	(-)	Plug, pipe, 1/8" (2 used)
17	B 2300 R	(-)	Body, pump (sub. for AB4219R)
18	(-)	Wire, 16 gauge x 15" long
19	19H 1815	(-)	Screw, cap, high-strength, 1/2" x 1-1/4" (3 used)
	12H 301	(-)	Washer, lock, 1/2" (3 used)
20	B 244 R	(-)	Shaft, idler gear
21	F 1349 R	(-)	Shaft, pump drive
22	26H 10	(-)	Key, Woodruff, 5/32" x 5/8"
23	AB 4168 R	(-)	Gears, drive and idler (one B243R and one B245R)
24	B 246 R	(-)	Gasket (packed 5 in a pkg.)
25	B 247 R	(-)	Cover, pump
26	19H 1731	(-)	Screw, cap, high-strength, 3/8" x 1" (4 used)
	12H 304	(-)	Washer, lock, 3/8" (4 used)

MEMORANDA

FLYWHEEL, CRANKSHAFT, AND MAIN BEARINGS -- Continued

Key	Part No.	Serial No.	Description
1	AB 3580 R	(-)	Pilot, crank wheel
2	26H 17	(-)	Key, Woodruff, 3/16" x 7/8"
3	A 3312 R	(-)	Nut
4	8H 1496	(-)	Bolt, mach., high-strength, 3/4" x 4-3/4" (2 used)
	12H 236	(-7023284)	Washer, lock, 3/4" (2 used)
	14H 400	(-)	Nut, 3/4" (2 used)
5	AF 1646 R	(-)	Flywheel, F1226R, with starter gear
6	F 1227 R	(-)	Gear, starter
7	19H 1905	(-)	Screw, cap, high-strength, 5/16" x 1" (4 used)
	12H 303	(-)	Washer, lock, 5/16" (4 used)
8	A 4399 R	(-)	Cover
9	A 4400 R	(-)	Gasket (packed 5 in a pkg.)
10	AA 5409 R	(-)	Spacer, A3324R, with oil seal
11	A 4224 R	(-)	Seal, oil (rubber) (packed 5 in a pkg.)
12	D 2009 R	(-)	Pin, spacer drive
13	26H 85	(-)	Key, Woodruff, 1/4" x 1", power shaft drive gear (tractors equipped with engine driven power shaft (sub. for 26H22))
14	AF 1366 R	(-)	Crankshaft, F1115R or F1223R, with gear (sub. for AF1647R) (use AF1366R only for LP-gas tractors) (see page 10-1 for special replacement assemblies)
15	F 1224 R	(-)	Gear, crankshaft
16	26H 17	(-)	Key, Woodruff, 3/16" x 7/8"
17	F 2726 R	(-)	Gasket (packed 2 in a pkg.) (sub. for F1232R)
18	F 1234 R	(-)	Washer, thrust (2 used)
19	R 726 R	(-)	Pin, dowel (2 used)
20	AF 1697 R	(-)	Housing, F1230R, L.H. main bearing, with bushing (exchange credit allowable) (sub. A4847R and AF3223R)
	AF 3227 R	(-)	Housing, F1230R, L.H. main bearing, with .002" undersize bushing (exchange credit allowable) (sub. for AF2385R)
	AF 3229 R	(-)	Housing, F1230R, L.H. main bearing, with .004" undersize bushing (exchange credit allowable) (sub. for AF2387R)
	F 1233 R	(-)	Bushing, main bearing (to be sized after installing in housing) (always provide .004" to .006" clearance)
	A 3959 R	(-)	Pin, dowel, in bushing to housing
21	A 5292 R	(-)	Stud, 5/8" x 2-1/4" (sub. for A284R) (packed 25 in a pkg.)
22	14H 808	(-)	Nut, 5/8"
	12H 294	(-)	Washer, lock, 5/8"
23	19H 1756	(-)	Screw, cap, high-strength, 5/8" x 1-1/2" (3 used)
	12H 294	(-)	Washer, lock, 5/8" (3 used)
24	A 3959 R	(-)	Pin, dowel, main bearing bushing (2 used)
25	34H 336	(-)	Pin
26	AF 1569 R	(-)	Baffle, transmission, oil, with support
27	F 1383 R	(-)	Screw, cap, 5/8" x 3/4" (drilled)
28	AF 1466 R	(-)	Seal, oil, R.H. main bearing (2 used)
29	F 1333 R	(-)	Gear, power shaft drive (tractor equipped with engine driven power shaft)
30	F 1334 R	(-)	Ring, snap (tractors equipped with engine driven power shaft)
31	F 1228 R	(-)	Disk, drive
32	R 20136 R	(-)	Washer (sub. for D141R)
33	8H 1835	(-)	Bolt, mach., 3/4" x 1-1/2"
	12H 236	(-)	Washer, lock, 3/4"
34	(-)	Wire, 16 gauge x 40" long
35	A 312 R	(-)	Screw, cap, 5/8" x 1-1/2" (drilled) (6 used)
36	AF 1648 R	(-)	Housing, F1229R, R.H. main bearing, with bushing and oil seals (exchange credit allowable)
	AF 2384 R	(-)	Housing, F1229R, R.H. main bearing, with .002" undersize bushing and oil seals (exchange credit allowable)
	AF 2386 R	(-)	Housing, F1229R, R.H. main bearing, with .004" undersize bushing and oil seals (exchange credit allowable)
	F 1233 R	(-)	Bushing, main bearing (to be sized after installing in housing) (always provide .004" to .006" clearance)
	A 3959 R	(-)	Pin, dowel, in bushing to housing
37	F 2725 R	(-)	Gasket (packed 2 in a pkg.) (sub. for F1231R)
Part listed below is not illustrated.			
	AF 1681 R	(-)	Gasket set, crankshaft and bearing replacement (see gasket set grouping for illustrations and contents)

CYLINDER BLOCK, CONNECTING RODS, AND PISTONS

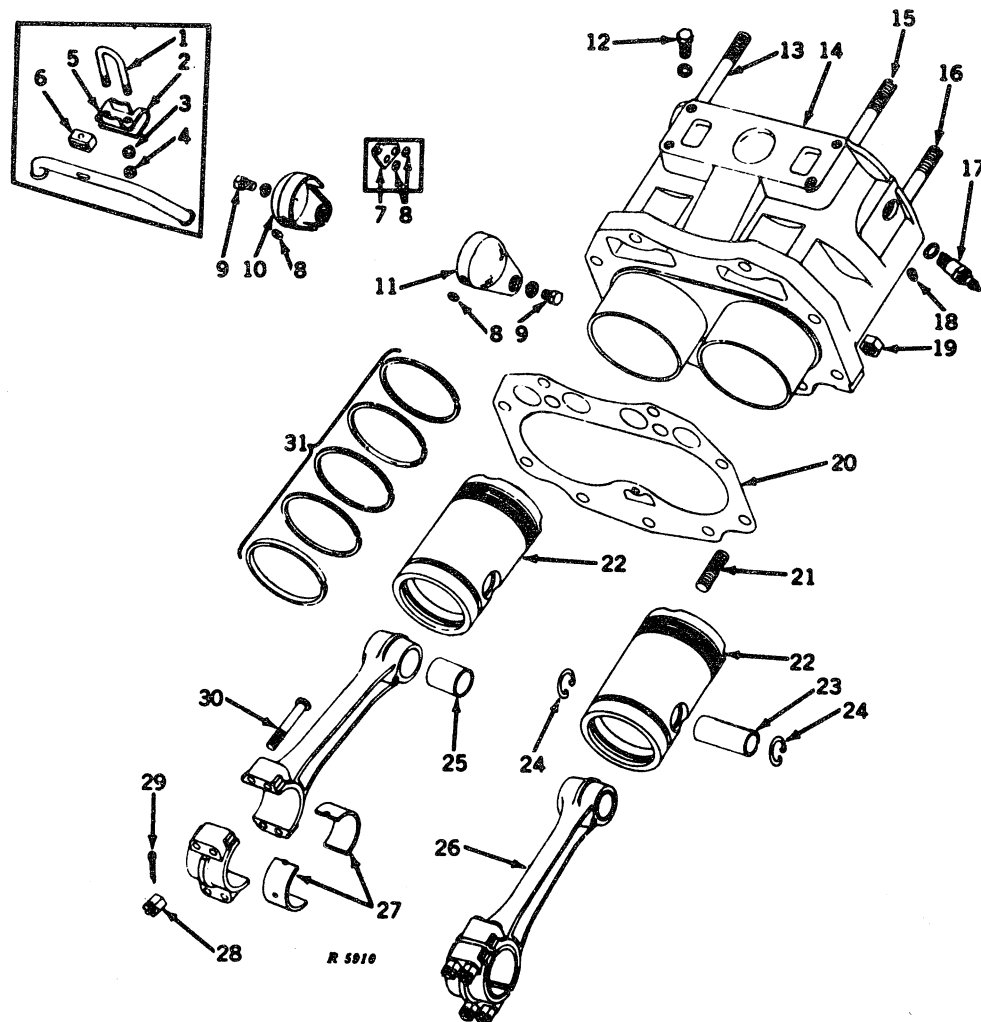


CYLINDER BLOCK, CONNECTING RODS, AND PISTONS -- Continued

Key	Part No.	Serial No.	Description
1	A 4166 R	(-7012349)	U-bolt
2	A 4165 R	(-7012349)	Bracket
3	12H 302	(-7012349)	Washer, lock, 1/4" (2 used)
4	14H 786	(-7012349)	Nut, 1/4" (2 used)
5	A 470 R	(-7012349)	Clamp, spark plug cable
6	F 1414 R	(-7012349)	Tube, spark plug cable
7	A 5166 R	(7012350-)	Clip, cable
8	H 987 R	(7012350-)	Grommet, rubber (4 used) (packed 2 in a pkg.)
9	19H 2021	(-)	Screw, cap, high-strength, 3/8" x 5/8" (2 used)
	12H 304	(-)	Washer, lock, 3/8" (2 used)
10	A 4589 R	(-7012349)	Shield, spark plug, L.H.
	A 5168 R	(7012350-)	Shield, spark plug, L.H.
11	A 4588 R	(-7012349)	Shield, spark plug, R.H.
	A 5167 R	(7012350-)	Shield, spark plug, R.H.
12	19H 1815	(-)	Screw, cap, high-strength, 1/2" x 1-1/4" (4 used)
	12H 301	(-)	Washer, lock, 1/2" (4 used)
13	F 1217 R	(-)	Stud, 3/4" x 8-3/8" (1 used) (gasoline and LP-gas)
	F 1471 R	(-)	Stud, 3/4" x 7-5/8" (4 used) (all-fuel)
14	AF 3296 R	(-)	Block, cylinder, F1213R or F2460R, with studs (gasoline and LP-gas) (sub. for AF1452R)
	AF 1655 R	(-)	Cylinder, F1305R, with studs (all-fuel)
15	F 579 R	(-)	Stud, 3/4" x 8" (1 used) (all-fuel)
	F 579 R	(-)	Stud, 3/4" x 8" (9 used) (gasoline and LP-gas)
16	F 2704 R	(-)	Stud, 3/4" x 6-1/8" (4 used) (all-fuel) (sub. for F1308R)
17	AH 830 R	(-)	Plug, spark (Champion) (no. 8 comm. C) (2 used) (all-fuel) (sub. AA4369R)
	AA 3846 R	(-)	Plug, spark (Champion) (hot type no. 10 comm.) (2 used) (for light service) (all-fuel and gasoline) (sub. AA5593R)
	AA 4053 R	(-)	Plug, spark (Champion) (no. 6 comm.) (2 used) (heavy-duty) (gasoline and LP-gas)
	AA 4369 R	(-)	Plug, spark (Champion) (no. 8 comm.) (2 used) (for light service when burning gasoline)
	AA 4660 R	(-)	Plug, spark (AC88L comm.) (2 used) (hot type when burning gasoline)
	AA 5593 R	(-)	Plug, spark (Champion) (no. 10 comm. --64) (2 used) (hot type when burning gasoline)
	AA 5594 R	(-)	Plug, spark (AC86 comm.) (2 used) (all-fuel)
	AA 5818 R	(-)	Plug, spark (Auto-Lite) (BD9) (2 used) (all-fuel) (sub. AA6331R)
	AA 5819 R	(-)	Plug, spark (Auto-Lite) (BD12) (2 used) (all-fuel)
	AA 5972 R	(-)	Plug, spark (AC85 comm.) (2 used) (gas)
	AA 6330 R	(-)	Plug, spark (Auto-Lite) (type BT-10F) (2 used) (gas and all-fuel, hot type) (sub. AR14017R)
	AA 6331 R	(-)	Plug, spark (Auto-Lite) (type BT-8J) (2 used) (gas and all-fuel, medium type) (sub. AR14018R)
	AA 6332 R	(-)	Plug, spark (Auto-Lite) (type BT-4G) (2 used) (gas and all-fuel, cold type and LP-gas) (sub. AR14019R)
18	A 4242 R	(-)	Plug, pipe (2 used)
19	14H 794	(-)	Nut, 3/4" (9 used)
20	F 1214 R	(-)	Gasket (packed 2 in a pkg.)
21	R 1548 R	(-)	Stud, 3/4" x 3-1/2" (9 used) (sub. for R52R)
22	AF 1093 R	(-)	Piston, two F553R, with rings and pins (all-fuel)
	AF 1094 R	(-)	Piston, two F736R, .045" O.S., with rings (all-fuel)
	AF 2332 R	(-)	Piston, two F2304R, with rings and pins (gas) (sub. for AF143R)
	AF 2333 R	(7003000-)	Piston, two F2305R, with rings and pin (LP-gas) (sub. for AF1371R)
	AF 2334 R	(-)	Piston, two F2306R, with rings (high altitude) (gasoline) (sub. for AF1732R)
	AF 2335 R	(-)	Piston, two F2307R, .045" O.S., with rings (gas) (sub. for AF1695R)
	AF 2336 R	(7003000-)	Piston, two F2308R, .045" O.S., with rings (LP-gas) (sub. for AF1394R)
	AF 2337 R	(-)	Piston, two F2309R, .045" O.S., with rings (high altitude) (gas) (sub. for AF1731R)
	AF 2397 R	(-)	Piston, two F2445R, with rings (high altitude) (all-fuel)
	AF 2398 R	(-)	Piston, two F2446R, .045" O.S., with rings (high altitude) (all-fuel)

For keys 23 through 31, see page 15-11.

CYLINDER BLOCK, CONNECTING RODS, AND PISTONS -- Continued

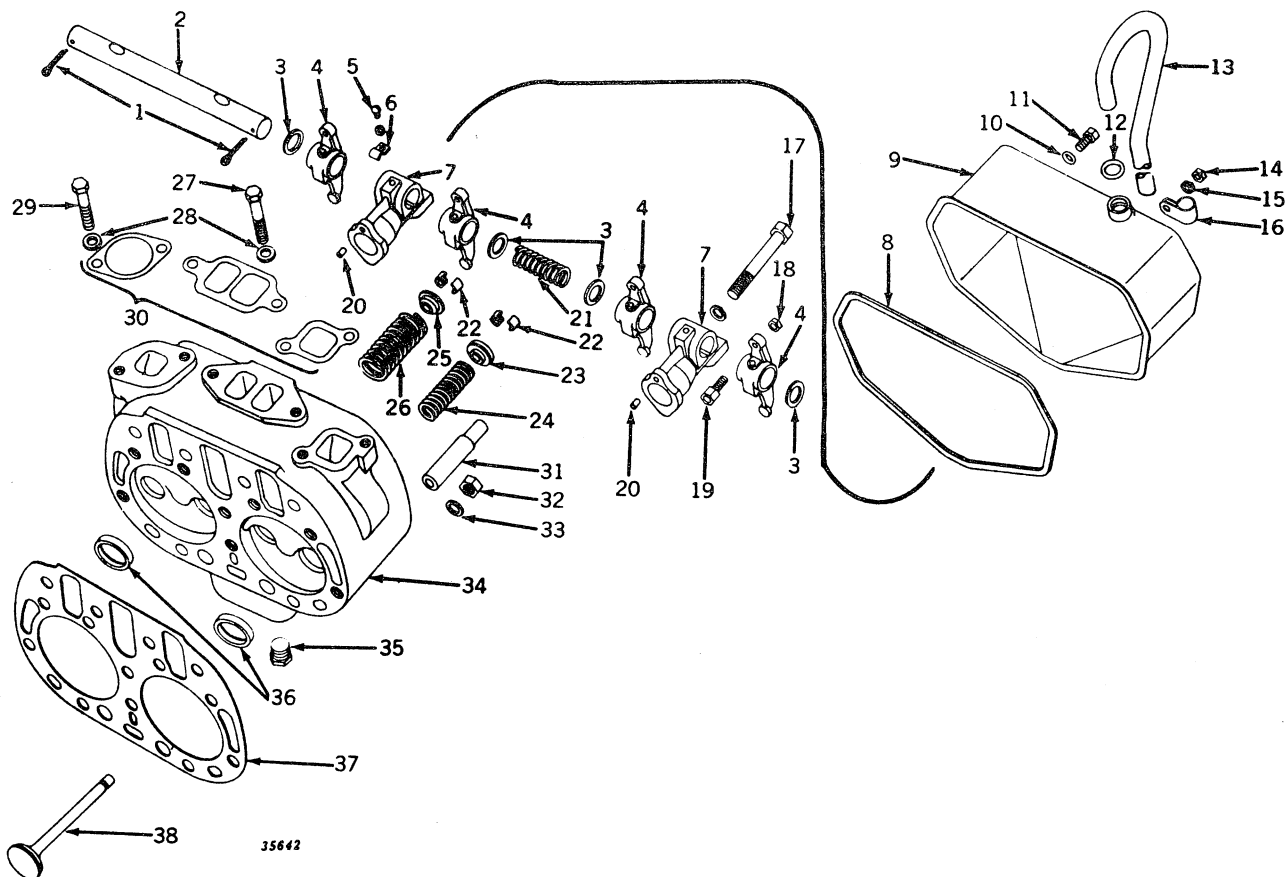


CYLINDER BLOCK, CONNECTING RODS, AND PISTONS -- Continued

Key	Part No.	Serial No.	Description
23	F 9 R	(-)	Pin, piston (pkg. of 2) (2 used) (all-fuel) (sub. for AF440R)
	F 417 R	(-)	Pin, piston, .005" O.S. (marked with red) (2 used) (all-fuel) (sub. for AF441R)
	F 870 R	(-)	Pin, piston, .003" O.S. (marked with yellow) (2 used) (all-fuel) (sub. for AF989R)
	F 1183 R	(-)	Pin, piston (2 used) (gasoline and LP-gas) (sub. for AF1437R)
	F 1184 R	(-)	Pin, piston, .005" O.S. (marked with red) (2 used) (gasoline and LP-gas) (sub. for AF1438R)
	F 1472 R	(-)	Pin, piston, .003" O.S. (marked with yellow) (2 used) (gasoline and LP-gas) (sub. for AF1656R)
24	D 2824 R	(-)	Ring, snap (4 used)
25	F 11 R	(-)	Bushing, piston pin (2 used) (sub. for AF404R)
	AR 21787 R	(-)	Gasket, set, valve replacement (gasoline) (see gasket set grouping for contents)
26	AF 1298 R	(-)	Rod, F1047R, connecting, with piston pin bushing only (2 used)
27	AF 1299 R	(-)	Bushing, connecting rod (pkg. of 2) (2 used)
	AF 1308 R	(-)	Bushing, connecting rod, .002" undersize (pkg. of 2) (2 used)
	AF 1309 R	(-)	Bushing, connecting rod, .004" undersize (pkg. of 2) (2 used)
	AF 1758 R	(-)	Bushing, connecting rod, .020" undersize (pkg. of 2 halves) (2 used)
	AF 1759 R	(-)	Bushing, connecting rod, .022" undersize (pkg. of 2 halves) (2 used)
28	F 1474 R	(-)	Nut, lock, special, 1/2" (8 used) (packed 5 in a pkg.) (sub. for B9R and AB4255R)
29	11H 234	(-7002387)	Pin, cotter, 3/32" x 1" (8 used)
30	AF 224 R	(-)	Bolt, with nut and cotter pin (8 used)
31	AF 763 R	(-)	Ring, piston (set of 2 oil control and 8 compression) (all-fuel)
	AF 764 R	(-)	Ring, piston, .045" O.S. (set of 2 oil control and 8 compression) (all-fuel)
	AF 2376 R	(-)	Ring, piston (set of 2 oil control and 8 compression) (gasoline high altitude, and LP-gas) (sub. for AF1439R)
	AF 2377 R	(-)	Ring, piston, .045" O.S. (set of 2 oil control and 8 compression) (gasoline, high altitude, and LP-gas) (sub. for AF169)
	AF 1724 R	(-)	Ring, piston, oil control (pkg. of 2) (2 used) (all-fuel)
	AF 1725 R	(-)	Ring, piston, .045" O.S. oil control (pkg. of 2) (2 used) (all-fuel)
	AF 2378 R	(-)	Ring, piston, oil control (pkg. of 2) (2 used) (gasoline and LP-gas) (sub. for AF1726R)
	AF 2379 R	(-)	Ring, piston, .045" O.S. oil control (pkg. of 2) (2 used) (gasoline and LP-gas) (sub. for AF1727R)
	AR 21885 R	(-)	Ring, piston, heavy-duty (set of 2 oil control, 8 compressor and 2 expanders) (gasoline and LP-gas)
	AR 21982 R	(-)	Ring, piston, heavy-duty oil control (set of 2 rings and 2 expanders) (1 set used) (gasoline and LP-gas)
Parts listed below are not illustrated.			
	AF 1682 R	(-)	Gasket set, valve, ring and cylinder replacement (gasoline and LP-gas) (see gasket set grouping for illustrations and contents)
	AF 1689 R	(-)	Gasket set, valve, ring and cylinder replacement (all-fuel) (see gasket set grouping for illustrations and contents)
	F 3304 R	(-)	Plug, lead, in cylinder block (2 used)

For keys 1 through 22, see page 15-9.

CYLINDER HEAD, VALVES, AND TAPPETS

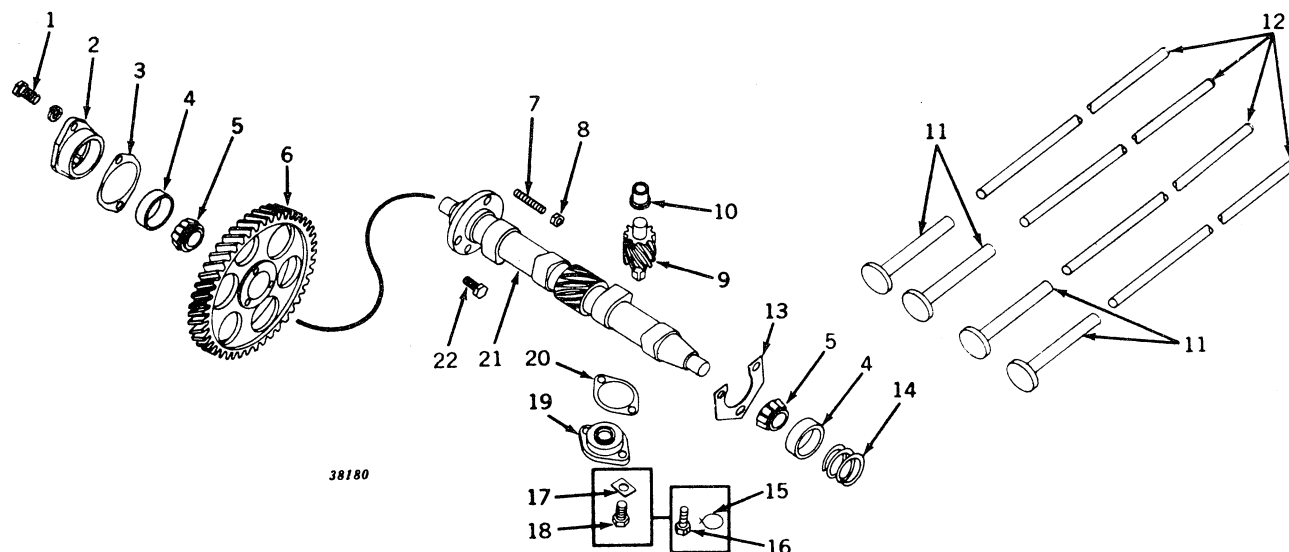


Key	Part No.	Serial No.	Description
1	11H 222	(-)	Pin, cotter, 3/16" x 2" (2 used)
2	F 967 R	(-)	Shaft, tappet lever
3	24H 1496	(-)	Washer, 1-9/32" x 2" x .060" (4 used)
4	AF 1499 R	(-)	Lever, tappet (4 used)
5	21H 1310	(-)	Screw, mach., 1/4" x 1/2" (2 used)
6	12H 302	(-)	Washer, lock, 1/4" (2 used)
7	A 2421 R	(-)	Clip, oiler pipe (2 used)
8	F 1177 R	(-)	Bracket (2 used)
9	F 1179 R	(-)	Gasket (packed 5 in a pkg.)
10	AF 1434 R	(-)	Cover, tappet oiler, with bushing
11	A 3439 R	(-)	Washer (copper) (2 used) (packed 5 in a pkg.)
12	19H 1924	(-)	Screw, cap, high-strength, 7/16" x 3/4" (2 used)
13	R 495 R	(-)	O-ring (packed 5 in a pkg.)
14	F 1419 R	(-)	Tube, ventilator outlet
15	14H 846	(-)	Nut, 3/8"
16	12H 304	(-)	Washer, lock, 3/8"
17	A 4656 R	(-)	Clamp
18	19H 1892	(-)	Screw, cap, high-strength, 3/4" x 5-1/4" (2 used)
19	12H 236	(-)	Washer, lock, 3/4" (2 used)
20	14H 846	(-)	Nut, 3/8" (4 used)
21	F 2559 R	(-)	Screw, adjusting (4 used) (sub. for A1291R)
22	F 1743 R	(-)	Pin, dowel (2 used) (sub. for D186R) (packed 2 in a pkg.)
23	F 535 R	(-)	Spring
24	A 2332 R	(-)	Lock, retainer (8 used) (gasoline and LP-gas) (packed 2 in a pkg.)
	D 1720 R	(-)	Lock, retainer (8 used) (all-fuel) (packed 2 in a pkg.)
	AA 6024 R	(7003000-	Rotator, exhaust valve (2 used) (LP-gas) (can be used on gasoline and all-fuel engines 7000001-7016753, if installed with F1114R)
	AA 6024 R	(7016754-	Rotator, exhaust valve (2 used) (gasoline)
	F 1114 R	(7003000-	Spring, exhaust valve (2 used) (LP-gas) (can be used on gasoline and all-fuel engines, 7000001-7016753, if installed with AA6024R)
	F 1114 R	(7016754-	Spring, exhaust valve (2 used) (gasoline)

CYLINDER HEAD, VALVES, AND TAPPETS -- Continued

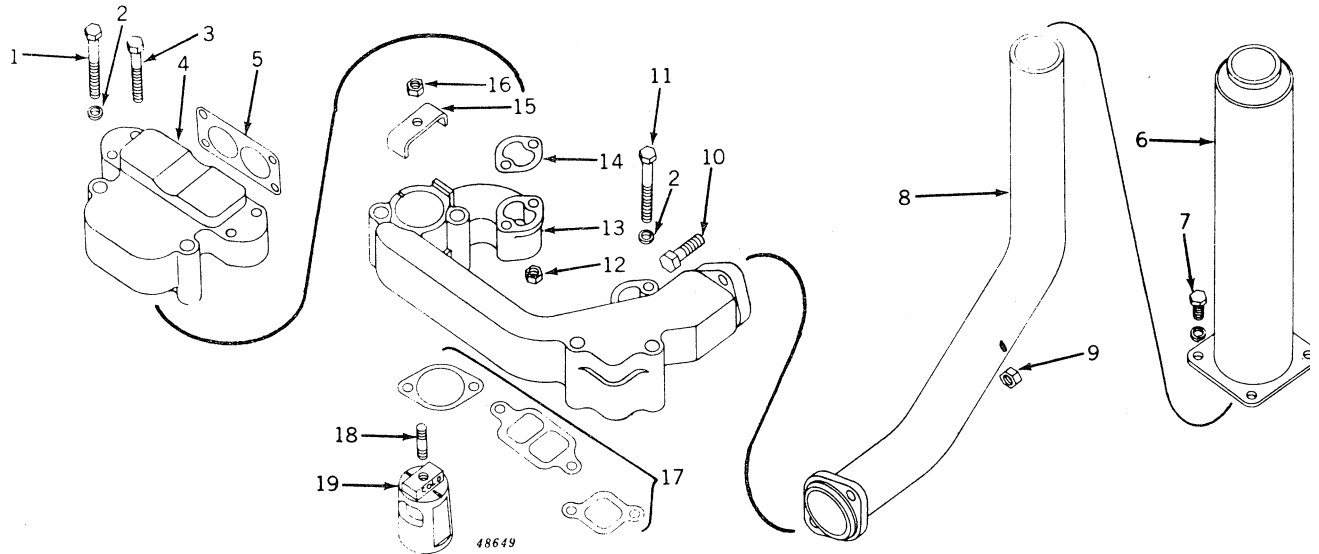
Key	Part No.	Serial No.	Description
25	F 54 R	(-)	Cap, valve spring (4 used) (all-fuel)
	F 1221 R	(-7016753)	Cap, valve spring (4 used) (gasoline)
	F 1221 R	(7003000-)	Cap, intake valve spring (2 used) (LP-gas)
	F 1221 R	(7016754-)	Cap, intake valve spring (2 used) (gasoline)
26	F 53 R	(-7016753)	Spring, valve (4 used) (all-fuel and gasoline) (packed 2 in a pkg.)
	F 53 R	(7003000-)	Spring, intake valve (2 used) (LP-gas) (packed 2 in a pkg.)
	F 53 R	(7016754-)	Spring, valve (4 used) (all-fuel) (packed 2 in a pkg.)
	F 53 R	(7016754-)	Spring, intake valve (2 used) (gasoline) (packed 2 in a pkg.)
27	19H 2224	(-)	Screw, cap, 1/2" x 4-3/4" (2 used)
28	24H 1341	(-)	Washer, 17/32" x 15/16" x .060" (6 used)
29	19H 2123	(-)	Screw, cap, high-strength, 1/2" x 4-1/4" (4 used) (gasoline)
	19H 2123	(-)	Screw, cap, high-strength, 1/2" x 4-1/4" (2 used) (all-fuel)
	19H 1820	(-)	Screw, cap, high-strength, 1/2" x 3" (2 used) (all-fuel)
	19H 1820	(7003000-)	Screw, cap, high-strength, 1/2" x 3" (4 used) (LP-gas)
30	AF 3657 R	(-)	Gasket, manifold (sub. for AF1688R)
31	F 727 R	(-)	Guide, valve (4 used) (all-fuel) (sub. for AF751R) (packed 4 a pkg.)
	F 1222 R	(-)	Guide, valve (4 used) (gasoline and LP-gas) (sub. for AF1456) (packed 4 in a pkg.)
32	14H 794	(-)	Nut, 3/4" (10 used) (gasoline and LP-gas)
	14H 794	(-)	Nut, 3/4" (9 used) (all-fuel)
33	(-)	Washer, lead (10 used) (gasoline and LP-gas) (order AD2866I pkg. of 100)
	(-)	Washer, lead (9 used) (all-fuel) (order AD2866R, pkg. of 10)
34	AF 1388 R	(-)	Head, F1215R, cylinder, with valve guides (gasoline) (sub. for AF1455R)
	AF 1511 R	(-)	Head, F1306R, cylinder, with valve guides (all-fuel)
	AF 1388 R	(7003000-)	Head, F1215R, cylinder, with valve guides and inserts (LP-g)
35	A 2093 R	(-)	Plug, drain (packed 5 in a pkg.)
36	A 5296 R	(7003000-)	Insert, exhaust valve seat (2 used) (LP-gas) (sub. for A4935R) (packed 2 in a pkg.)
37	F 1216 R	(-)	Gasket (packed 5 in a pkg.) (gasoline and LP-gas)
	F 1307 R	(-)	Gasket (packed 5 in a pkg.) (all-fuel)
38	F 577 R	(-)	Valve, intake (2 used) (all-fuel) (sub. for AF749R) (packed in a pkg.)
	F 1219 R	(-)	Valve, intake (2 used) (gasoline and LP-gas) (sub. for AF145) (packed 2 in a pkg.)
	F 578 R	(-)	Valve, exhaust (2 used) (all-fuel) (sub. for AF750R) (packed in a pkg.)
	F 1220 R	(-)	Valve, exhaust (2 used) (gasoline and LP-gas) (sub. for AF1458R) (packed 2 in a pkg.)
Part listed below is not illustrated.			
	AR 21787 R	(-)	Gasket set, valve replacement (gasoline) (see gasket set grouping for contents)

CAMSHAFT AND CAM FOLLOWERS



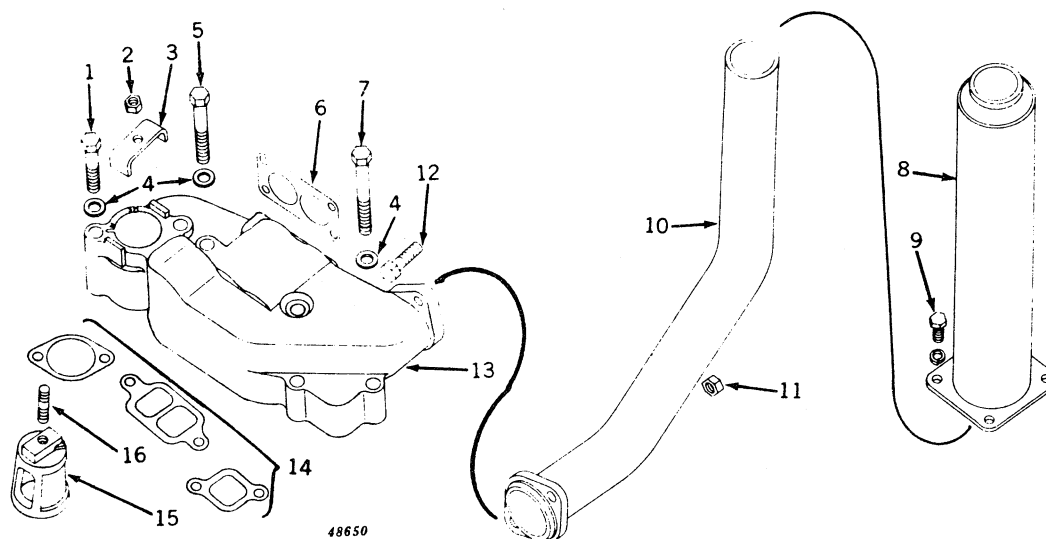
Key	Part No.	Serial No.	Description
1	19H 1731	-	Screw, cap, high-strength, 3/8" x 1" (2 used)
2	12H 304	-	Washer, lock, 3/8" (2 used)
3	A 3582 R	-	Housing, bearing (sub. for AA5556R)
4	F 3677 R	-	Gasket (packed 5 in a pkg.) (sub. for A425R)
5	JD 7438	-	Cup (2 used)
6	JD 8135	-	Cone, with rollers (2 used)
7	AF 1210 R	-	Gear, F121R, with stud and nut (sub. AF2668R and F2884R)
8	F 2884 R	-	Stud, 7/16" x 1-7/16" (sub. for F393R)
9	14H 849	-	Nut, 7/16"
10	AA 5479 R	-	Gear, oil pump drive, with shaft
11	F 1241 R	-	Bushing
12	R 1354 R	-	Follower, cam (4 used) (sub. for R368R)
13	F 1180 R	-	Rod, tappet (4 used) (all-fuel)
14	F 1895 R	-	Rod, tappet (4 used) (gasoline) (sub. for F1181R)
15	F 122 R	-	Plate, gear locking
16	A 355 R	-	Spring
17	-7005999	Wire, 9" long x 16 gauge
18	D 916 R	-7005999	Screw, cap, drilled, 3/8" x 3/4" (2 used) (packed 2 in a pkg.)
19	H 246 R	7006000-	Plate, lock (2 used) (packed 2 in a pkg.)
20	19H 1936	7006000-	Screw, cap, high-strength, 3/8" x 3/4" (2 used) (sub. for F2272R)
21	A 1597 R	-	Bearing, drive gear
22	A 1598 R	-	Gasket (packed 2 in a pkg.)
	F 900 R	-	Camshaft
	F 123 R	-	Screw, cap (do not substitute) (2 used)

MANIFOLD, EXHAUST PIPE, AND MUFFLER (Gasoline)



Key	Part No.	Serial No.	Description
1	19H 2224	(-)	Screw, cap, high-strength, 1/2" x 4-3/4" (2 used)
2	24H 1341	(-)	Washer, 17/32" x 15/16" x .060" (6 used)
3	(-)	Bolt, mach., 3/8" x 3-3/4" (4 used)
4	F 1421 R	(-)	Manifold, intake
5	A 4631 R	(-)	Gasket (packed 5 in a pkg.)
6	AF 3770 R	(-)	Muffler (sub. for AA300R)
	R 21826 R	(-)	Muffler, economy (replacement for AF3770R) (not a substitute)
7	19H 1936	(-)	Screw, cap, high-strength, 3/8" x 3/4" (4 used) (sub. for F2272R)
	12H 304	(-)	Washer, lock, 3/8" (4 used)
8	AR 20516 R	(-)	Pipe, exhaust, with flange (sub. for AF1520R)
9	14H 809	(-)	Nut, 1/2" (2 used)
10	8H 454	(-)	Bolt, mach., 1/2" x 1-3/4" (2 used)
11	19H 2123	(-)	Screw, cap, 1/2" x 4-1/4" (4 used)
12	14H 846	(-)	Nut, 3/8" (4 used)
13	F 1422 R	(-)	Manifold, exhaust
14	A 4642 R	(-)	Gasket (2 used) (packed 2 in a pkg.)
15	A 4645 R	(-)	Clamp, manifold valve
16	A 4646 R	(-)	Nut, 3/8" (brass) (available in pkg. of 5)
17	AF 1688 R	(-)	Gasket (set of 3) (sub. AF3657R)
18	R 32042 R	(-)	Stud, 3/8" x 1-3/8", manifold valve clamp (sub. for A1191)
19	A 4644 R	(-)	Valve, manifold

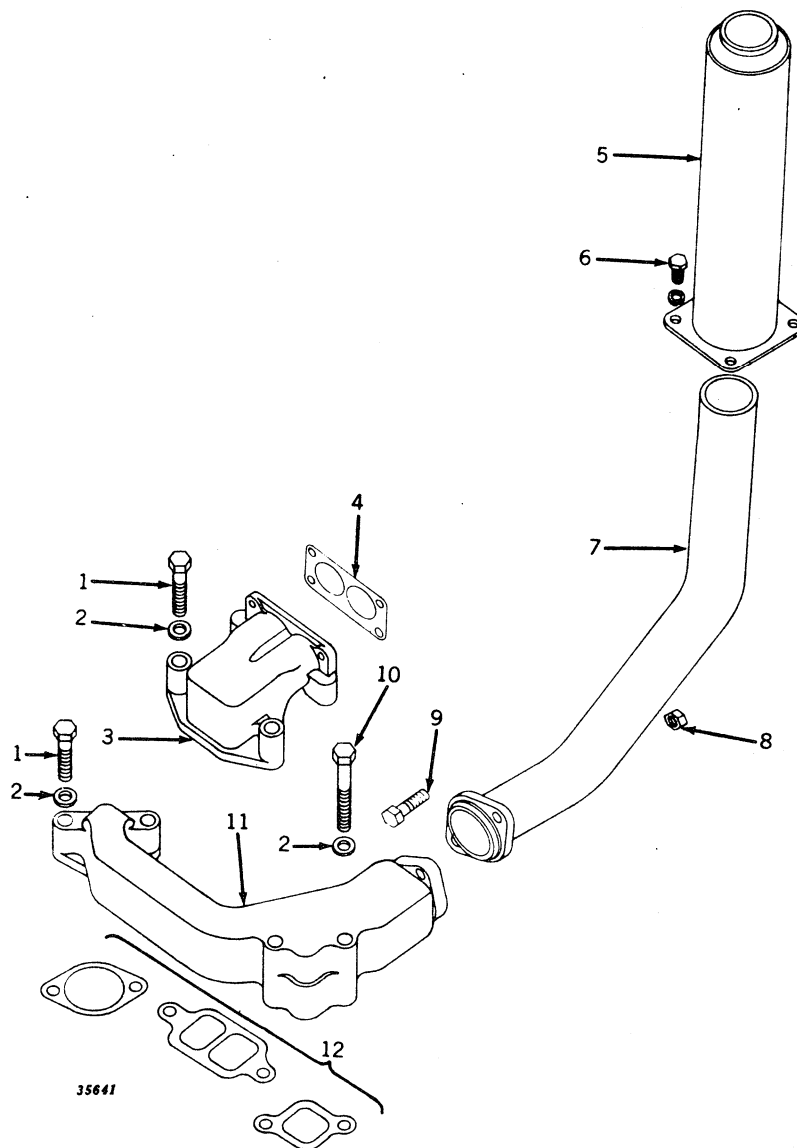
MANIFOLD, EXHAUST PIPE, AND MUFFLER (All-Fuel)



Key	Part No.	Serial No.	Description
1	19H 1820	(-7008632)	Screw, cap, high-strength, 1/2" x 3" (2 used)
	19H 2123	(7008633-)	Screw, cap, high-strength, 1/2" x 4-1/4", special (2 used)
2	A 4646 R	(-)	Nut, 3/8" (brass) (available in pkg. of 5)
3	A 4645 R	(-)	Clamp, manifold valve
4	24H 1341	(-)	Washer, 17/32" x 15/16" x .060" (6 used)
5	19H 2224	(-)	Screw, cap, 1/2" x 4-3/4" (2 used)
6	A 4631 R	(-)	Gasket (packed 5 in a pkg.)
7	19H 2123	(-)	Screw, cap, high-strength, 1/2" x 4-1/4" (2 used)
8	AF 3770 R	(-)	Muffler (sub. for AA300R)
	R 21826 R	(-)	Muffler, economy (replacement for AF3770R) (not a substitute)
9	19H 1936	(-)	Screw, cap, high-strength, 3/8" x 3/4" (4 used) (sub. for F2272R)
	12H 304	(-)	Washer, lock, 3/8" (4 used)
10	AR 20516 R	(-)	Pipe, exhaust, with flange (sub. for AF1520R)
11	14H 473	(-)	Nut, 1/2" (2 used)
12	8H 545	(-)	Bolt, mach., 1/2" x 1-3/4" (2 used)
13	F 1468 R	(-7008632)	Manifold (sub. one F1515R and two 19H2123)
	F 1515 R	(7008633-)	Manifold
14	AF 1688 R	(-)	Gasket (set of 3) (sub. AF3657R)
15	A 4841 R	(-)	Valve, manifold (sub. for A4791R)
16	R 32042 R	(-)	Stud, 3/8" x 1-3/8" (sub. for A119R) (packed 2 in a pkg.)

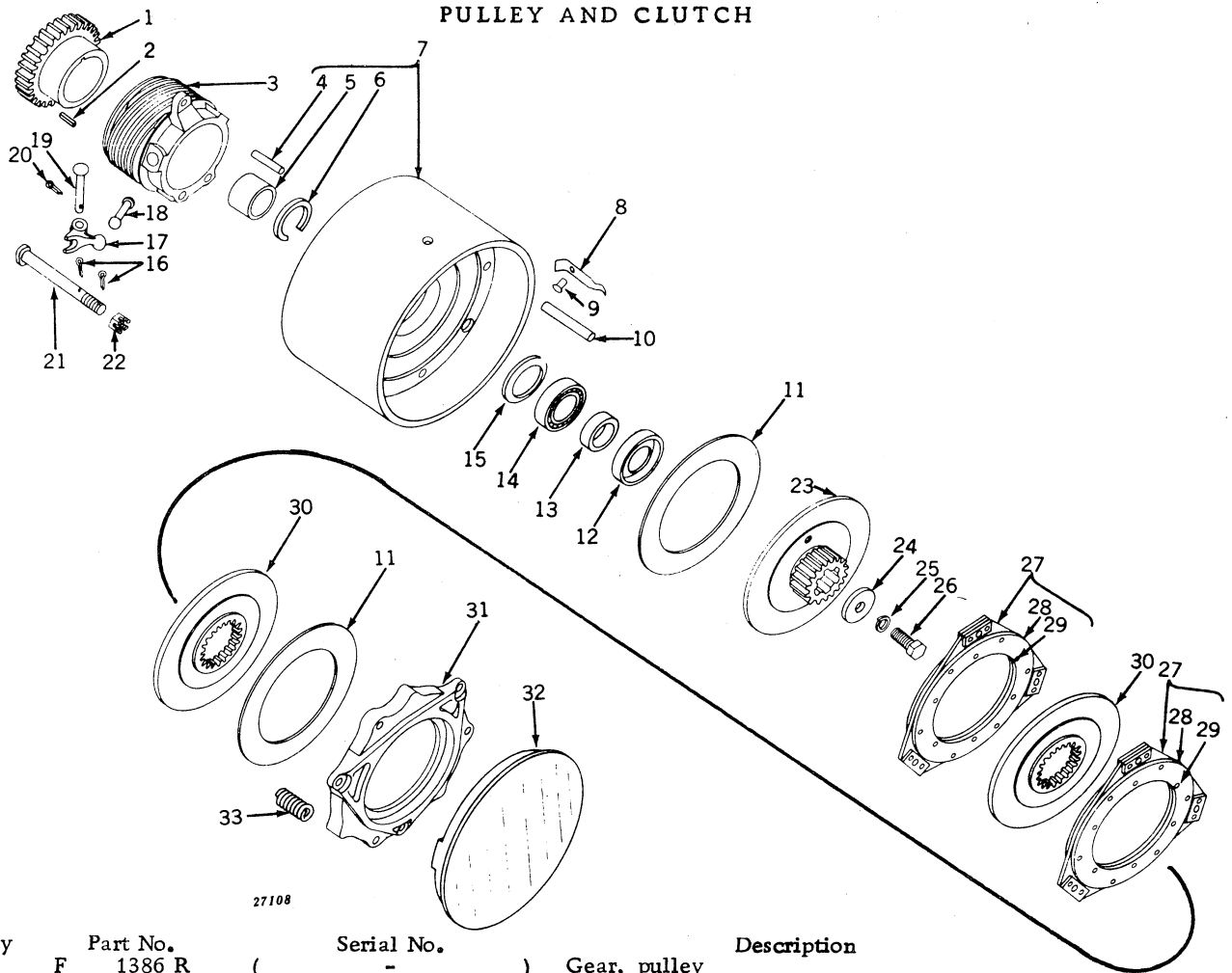
Key	Part No.	Serial No.	Description
1	A 4374 R	(-)	Cover, muffler opening
2	AF 1651 R	(-)	Muffler
3	19H 1831	(-)	Screw, cap, high-strength, 1/2" x 2" (2 used)
4	14H 809	(-)	Nut, 1/2" (2 used)
5	14H 809	(-)	Nut, 1/2" (2 used)
6	19H 1777	(-)	Screw, cap, high-strength, 1/2" x 1-3/4" (2 used)
7	F 1451 R	(-)	Clamp
8	24H 1305	(-)	Washer, 13/32" x 13/16" x .060"
9	19H 1732	(-)	Screw, cap, high-strength, 3/8" x 1-1/4" (sub. for F2273R)
	12H 304	(-)	Washer, lock, 3/8"
10	AF 1517 T	(-)	Pipe, tail, with flange (sub. AF2994R and F3062R)
11	F 1452 R	(-)	U-bolt
12	F 3062 R	(-)	Bracket, tail pipe (sub. for F1312R)
13	24H 1136	(-)	Washer, 11/32" x 11/16" x .060" gauge (2 used)
14	12H 303	(-)	Washer, lock, 5/16" (2 used)
15	14H 511	(-)	Nut, 5/16" (2 used)

MANIFOLD, EXHAUST PIPE, AND MUFFLER (LP-Gas)



Key	Part No.	Serial No.	Description
1	19H 1820	(-)	Screw, cap, high-strength, 1/2" x 3" (4 used)
2	24H 1341	(-)	Washer, 17/32" x 15/16" x .060" (6 used)
3	F 1101 R	(-)	Manifold, intake
4	A 4631 R	(-)	Gasket (packed 5 in a pkg.)
5	AF 3770 R	(-)	Muffler (sub. for AA300R)
	R 21826 R	(-)	Muffler, economy (replacement for AF3770R) (not a substitute)
6	19H 1936	(-)	Screw, cap, high-strength, 3/8" x 3/4" (4 used) (sub. for F2272R)
	12H 304	(-)	Washer, lock, 3/8" (4 used)
7	AR 20516 R	(-)	Pipe, exhaust, with flange (sub. for AF1520R)
8	14H 473	(-)	Nut, 1/2" (2 used)
9	8H 545	(-)	Bolt, mach., 1/2" x 1-3/4" (2 used)
10	19H 2224	(-)	Screw, cap, high-strength, 1/2" x 4-3/4" (2 used)
11	F 1102 R	(-)	Manifold, exhaust
12	AF 3657 R	(-)	Gasket (sub. for AF1688R)

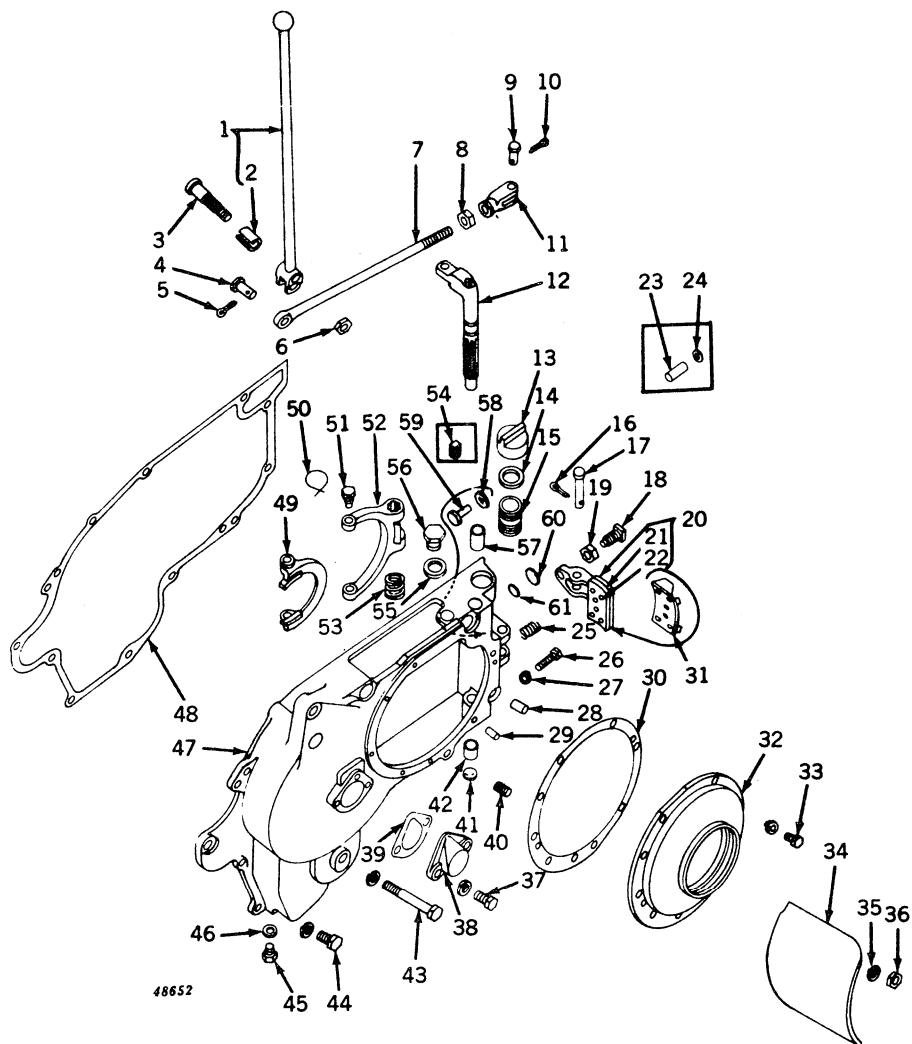
PULLEY AND CLUTCH



27108

Key	Part No.	Serial No.	Description
1	F 1386 R	(-)	Gear, pulley
2	D 279 R	(-)	Key
3	AF 3851 R	(-)	Sleeve, F3622R, clutch operating, with F3623R retainer and JD7760 grease fitting (sub. for F1387R)
4	A 5866 R	(-)	Pin, drive (sub. for B2346R)
5	F 1390 R	(-)	Bushing
6	F 1389 R	(-)	Ring, snap
7	AF 1612	(-)	Pulley, F1385R, belt, with bushing, snap ring, drive pin and springs
8	F 1391 R	(-)	Spring, dust cover (3 used)
9	16H 644	(-)	Rivet, R.I.O.H., 1/4" x 1/2" (3 used)
10	F 1388 R	(-)	Pin, clutch drive (3 used)
11	C 614 R	(-)	Facing, clutch (2 used) (packed 10 in a pkg.)
12	F 1394 R	(-)	Retainer, bearing
13	JD 7576	(-)	Race, inner
14	JD 7943	(-)	Race, outer, with rollers
15	F 1395 R	(-)	Washer, bearing
16	11H 236	(-)	Pin, cotter, 1/8" x 1" (6 used)
17	C 74 R	(-)	Dog, clutch (3 used) (packed 2 in a pkg.)
18	C 434 R	(-)	Toggle, clutch dog (3 used)
19	D 355 R	(-)	Pin, clutch dog (3 used)
20	11H 216	(-)	Pin, cotter, 3/16" x 3/4" (3 used)
21	F 1392 R	(-)	Bolt, clutch operating (3 used)
22	AR 21803 R	(-)	Washer, spring steel, on clutch operating bolt (set of 3)
23	D 2789 R	(-)	Nut, slotted, 9/16" (3 used) (packed 5 in a pkg.)
24	F 1228 R	(-)	Disk, fixed clutch drive
25	R 20136 R	(-)	Washer (sub. for D141R)
26	12H 236	(-)	Washer, lock, 3/4"
27	19H 1835	(-)	Screw, cap, high-strength, 3/4" x 1-1/2"
28	AA 6129 R	(-)	Disk, clutch facing, with facings (2 used) (sub. for AA5082R)
29	D 1760 R	(-)	Facing (4 used) (packed 10 in a pkg.)
30	D 2309 R	(-)	Rivet (24 used) (packed 100 in a pkg.)
31	A 4355 R	(-)	Disk, sliding drive (2 used)
32	F 1400 R	(-)	Disk, clutch adjusting
33	F 821 R	(-)	Cover, dust
	A 352 R	(-)	Spring (3 used) (packed 10 in a pkg.)

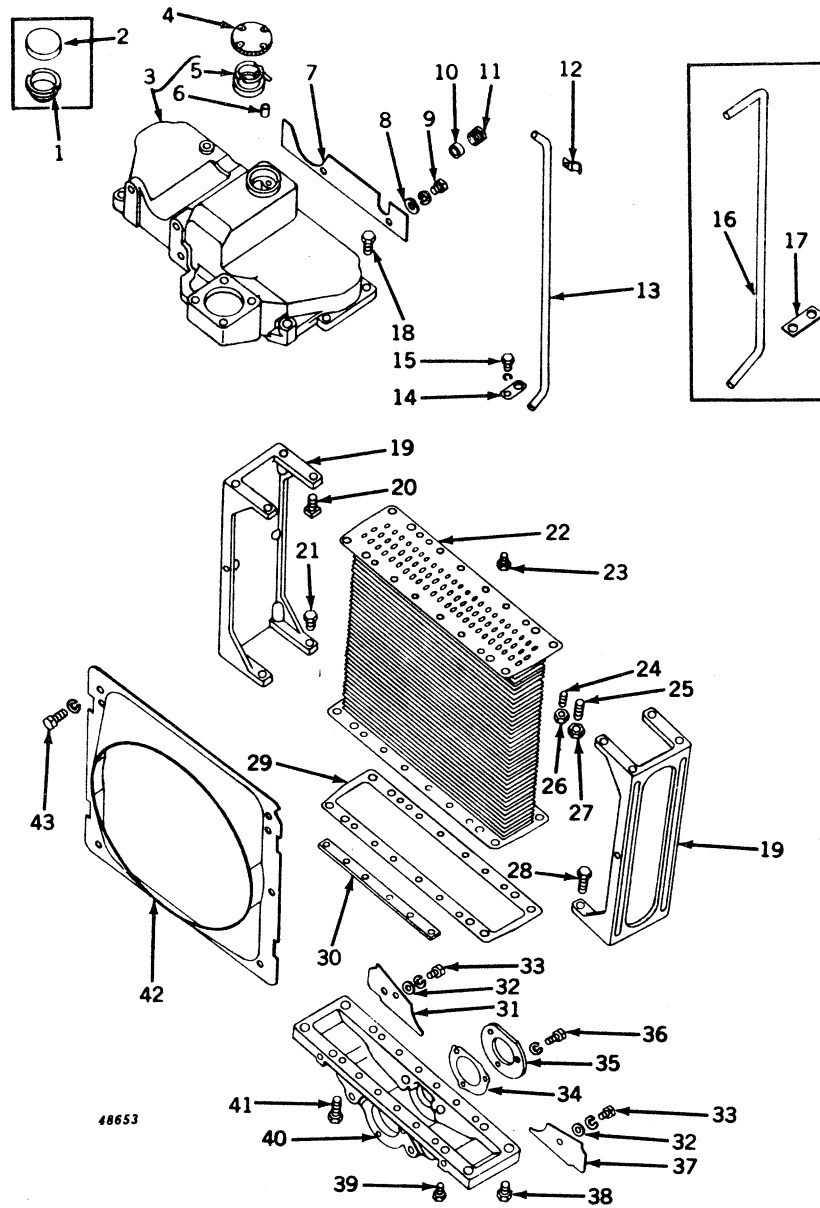
FIRST REDUCTION GEAR COVER, CLUTCH LEVER, AND LINKAGE



FIRST REDUCTION GEAR COVER, CLUTCH LEVER, AND LINKAGE -- Continued

Key	Part No.	Serial No.	Description
1	AA 5085 R	-	Lever, A4368R, clutch operating, with bushing
2	A 1197 R	-	Bushing
3	D 2031 R	-	Bolt, pivot
4	D 1994 R	-	Pin (packed 5 in a pkg.)
5	11H 236	-	Pin, cotter, 1/8" x 1"
6	14H 760	-	Nut, 5/8"
7	F 1408 R	-	Rod, operating
8	14H 886	-	Nut, 9/16"
9	D 1994 R	-	Pin (packed 5 in a pkg.)
10	11H 236	-	Pin, cotter, 1/8" x 1"
11	D 393 R	-	Yoke
12	F 1401 R	-	Shaft, clutch fork
13	A 4233 R	-	Cap
14	A 4235 R	-	Gasket (packed 2 in a pkg.)
15	A 4234 R	-	Nipple
16	11H 211	-	Pin, cotter, 1/8" x 5/8"
17	R 20448 R	-	Pin, pivot (sub. for F1446R)
18	22H 169	-	Screw, set, 1/2" x 1-3/4"
19	14H 478	-	Nut, jam, 1/2"
20	AF 1577 R	-	Brake, F1405R, pulley, with lining (sub. F2587R and AB4748)
21	D 1932 R	-	Lining, brake
22	A 4363 R	-	Rivet (6 used) (packed 100 in a pkg.) (sub. for AA5577R)
23	F 1403 R	-7031299	Pin, operating, pulley brake
24	AF 1576 R	-7031299	Seal, oil
25	R 673 R	-	Spring
26	19H 1936	-	Screw, cap, high-strength, 3/8" x 3/4"
27	A 3098 R	-	Washer, copper (packed 5 in a pkg.)
28	A 120 R	-	Pin, dowel (2 used)
29	R 26650 R	-	Pin, dowel (2 used) (sub. for B153R or A4879R)
30	F 1396 R	-	Gasket (packed 5 in a pkg.)
31	AF 4748 R	-	Lining, pulley brake, with adapter (packed 20 in a pkg.)
32	F 3379 R	-	Seal, pulley oil (sub. for F1393R)
33	19H 1731	-	Screw, cap, high-strength, 3/8" x 1" (6 used)
	12H 304	-	Washer, lock, 3/8" (6 used)
34	F 1397 R	-	Guard, pulley
35	12H 304	-	Washer, lock, 3/8" (3 used)
36	-	Nut, 3/8" (3 used)
37	19H 1139	-	Screw, cap, high-strength, 3/8" x 1-1/8" (2 used)
	12H 304	-	Washer, lock, 3/8" (2 used)
38	A 3816 R	-	Cover
39	A 3817 R	-	Gasket (packed 5 in a pkg.)
40	R 32042 R	-	Stud, 3/8" x 1-3/8" (3 used) (sub. for A119R)
41	30H 13	-	Plug, welch, 1"
42	R 796 R	-	Bushing
43	19H 2324	-	Screw, cap, high-strength, 7/16" x 4-1/2" (5 used)
	12H 293	-	Washer, lock, 7/16" (5 used)
44	19H 1821	-	Screw, cap, high-strength, 7/16" x 1-1/4" (7 used)
	12H 293	-	Washer, lock, 7/16" (7 used)
45	19H 2038	-	Screw, cap, high-strength, 3/8" x 1/2"
46	A 3098 R	-	Washer, copper (packed 5 in a pkg.)
47	AF 1686 R	-7031299	Cover, F1244R, with bushings, oil filler nipple, cap and plugs (sub. one AF2352R, one A3917R, one F2362R, one R1472R, and six 24H1317)
	AF 2352 R	7031300-	Cover, F2360R, with bushings, oil filler nipple, cap and plu
48	F 2383 R	-	Gasket (packed 2 in a pkg.) (sub. for F1245R)
49	F 1399 R	-	Collar, clutch
50	-	Wire, 16 gauge x 6" long (2 used)
51	D 178 R	-	Pivot, fork (2 used)
52	F 1398 R	-	Fork, clutch
53	F 1402 R	-	Spring, clutch fork shaft
54	15H 585	-7004378	Plug, pipe, 3/4"
55	A 4827 R	7004379-	Washer, aluminum (packed 2 in a pkg.)
56	F 3128 R	7004379-	Plug (sub. for A4992R and F1250R)
57	F 1246 R	-	Bushing
58	A 3917 R	7031300-	O-ring (packed 5 in a pkg.)
59	F 2362 R	7031300-	Pin, operating, pulley brake
60	24H 1317	7031300-	Washer, 27/64" x 3/4" x .018"
	24H 1302	7031300-	Washer, 13/32" x 11/16" x .036"
	24H 1303	7031300-	Washer, 11/32" x 11/16" x .060" (2 used)
	R 1820 R	7031300-	Washer, 25/64" x 11/16" x .010"
61	R 1472 R	7031300-	Plug, expansion

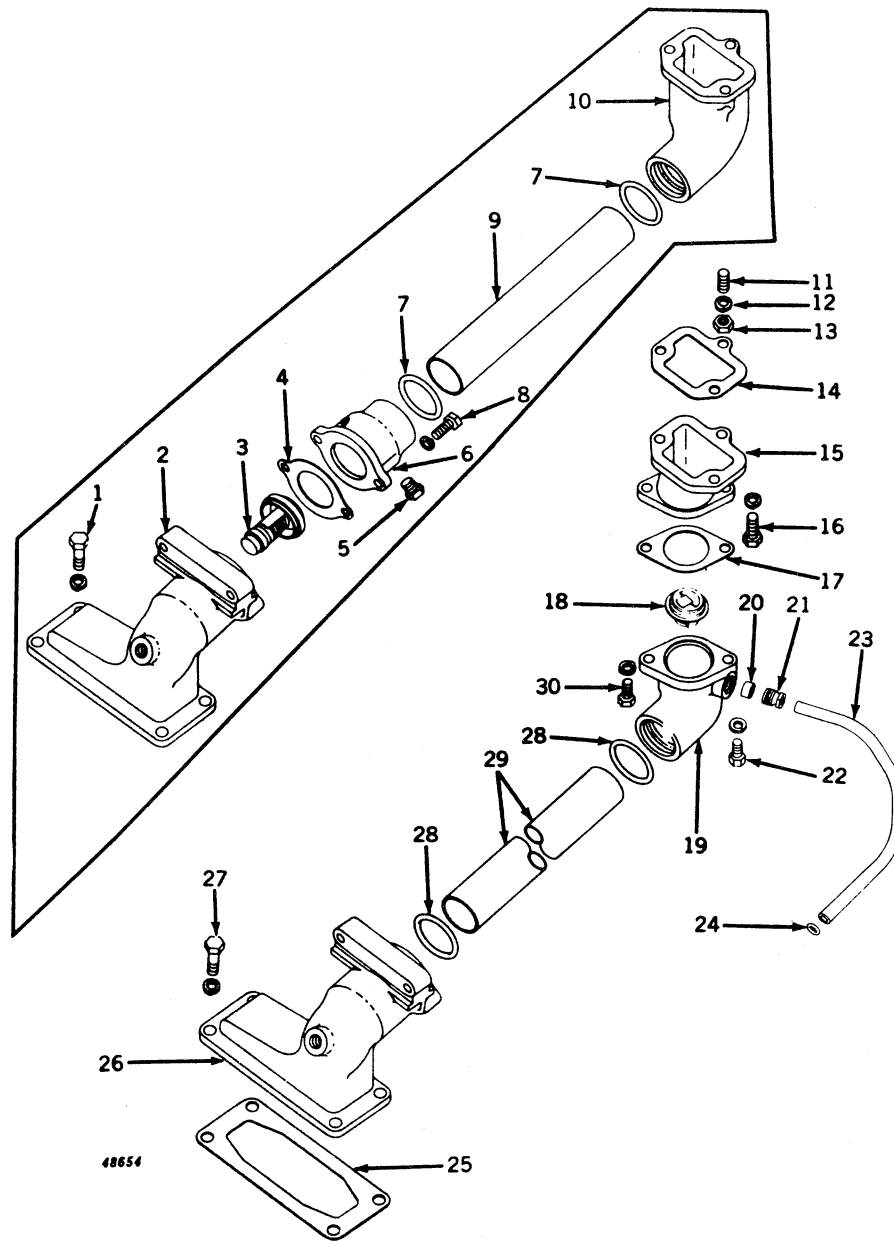
RADIATOR



RADIATOR -- Continued

Key	Part No.	Serial No.	Description
1	AA 5153 R	(-7008449)	Flange, filler
2	AA 5158 R	(-7008449)	Cap, radiator
3	AF 1638 R	(-7008449)	Tank, F1313R, top, with filler flange and vent tube (sub. A4960R, A4961R, AA5757R, F3122R, R183R, 19H2020, and 12H303)
	F 3122 R	(7008450-)	Tank, top, without filler neck, adapter, tube and stud (pressure cooling) (sub. for F1520R)
4	AA 5757 R	(7008450-)	Cap, radiator (pressure cooling)
5	AA 5756 R	(7008450-)	Flange, filler, with adapter and tube (pressure cooling)
6	F 1503 R	(7000357-7008449)	Tube, radiator vent
7	F 1323 R	(-7002999)	Baffle (sub. F1677R)
	F 1677 R	(7003000-)	Baffle
8	24H 1290	(-)	Washer, 21/64" x 3/4" x .036" (2 used)
9	19H 2020	(-)	Screw, cap, high-strength, 5/16" x 1/2" (2 used)
	12H 303	(-)	Washer, lock, 5/16" (2 used)
10	B 60 R	(-7008449)	Packing (packed 5 in a pkg.)
11	C 1705 R	(-7008449)	Gland, packing
12	R 183 R	(7008450-)	Clip, vent tube to radiator top tank (pressure cooling)
13	A 4960 R	(7008450-)	Tube, radiator vent drain (pressure cooling)
14	A 4961 R	(7008450-)	Clip, vent tube to radiator bottom tank (pressure cooling)
15	19H 99	(7008450-)	Screw, cap, 5/16" x 9/16", clip to top tank (pressure cooling)
	12H 303	(7008450-)	Washer, lock, 5/16", on clip to top tank screw (pressure cooling)
16	A 4779 R	(-7008449)	Tube, radiator vent drain
17	A 4780 R	(-7008449)	Clip, vent tube support
18	19H 1978	(-)	Screw, cap, high-strength, 7/16" x 1-1/2" (4 used)
19	R 2591 R	(-)	Side, radiator (2 used) (sub. for F1315R)
20	19H 1139	(-)	Screw, cap, 3/8" x 1-1/8"
21	19H 1731	(-)	Screw, cap, high-strength, 3/8" x 1" (2 used)
22	AF 1321 R	(-)	Core, radiator
23	19H 1900	(-)	Screw, cap, high-strength, 5/16" x 3/4" (6 used)
24	B 1504 R	(-)	Stud, 5/16" x 15/16" (7 used)
25	C 2175 R	(-)	Stud, 3/8" x 1-11/16" (2 used)
26	14H 511	(-)	Nut, 5/16" (7 used)
27	14H 846	(-)	Nut, 3/8" (2 used)
28	19H 1740	(-)	Screw, cap, 7/16" x 1-3/4" (2 used)
29	F 661 R	(-)	Gasket (2 used) (packed 5 in a pkg.)
30	A 192 R	(-)	Strap (4 used)
31	A 4781 R	(-)	Baffle, frame, L.H.
32	24H 1136	(-)	Washer, 11/32" x 11/16" x .060" (2 used)
33	19H 2020	(-)	Screw, cap, high-strength, 5/16" x 1/2" (2 used)
	12H 303	(-)	Washer, lock, 5/16" (2 used)
34	A 4433 R	(-7014799)	Gasket (packed 2 in a pkg.)
35	F 1318 R	(-7014799)	Cover
36	19H 1900	(-7014799)	Screw, cap, high-strength, 5/16" x 3/4" (3 used)
	12H 303	(-7014799)	Washer, lock, 5/16" (3 used)
37	A 4445 R	(-)	Baffle, frame, R.H.
38	19H 1731	(-)	Screw, cap, high-strength, 3/8" x 1" (2 used)
39	19H 1900	(-)	Screw, cap, high-strength, 5/16" x 3/4" (12 used)
40	F 1314 R	(-7031299)	Tank, bottom (sub. F2241R)
	F 2241 R	(7031300-)	Tank, bottom
41	19H 1740	(-)	Screw, cap, 7/16" x 1-3/4" (2 used)
42	F 455 R	(-)	Shroud, fan
43	19H 2021	(-)	Screw, cap, high-strength, 3/8" x 5/8" (6 used)
	12H 304	(-)	Washer, lock, 3/8" (6 used)

THERMOSTAT AND HOUSING



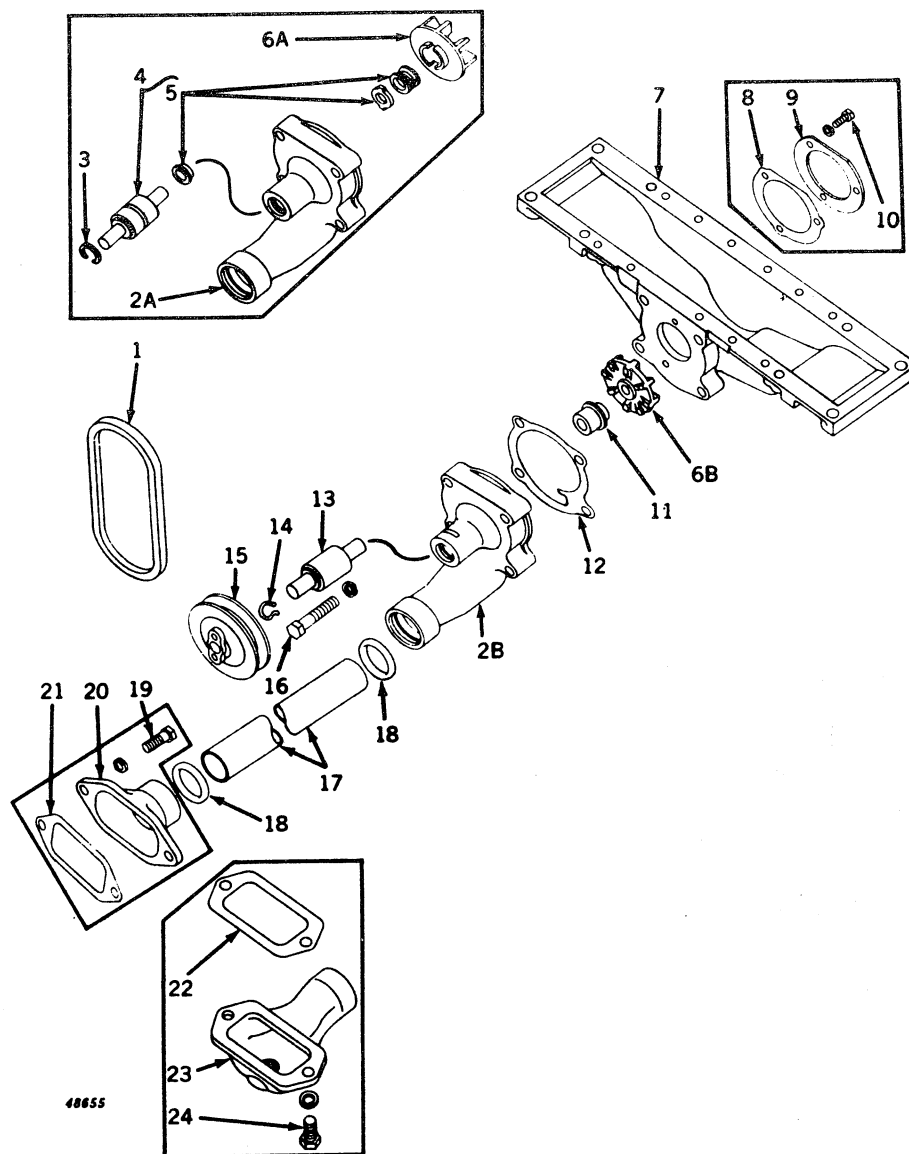
THERMOSTAT AND HOUSING -- Continued

Key	Part No.	Serial No.	Description
1	19H 1815	(-)	Screw, cap, 1/2" x 1-1/4" (4 used)
	12H 301	(-)	Washer, lock, 1/2" (4 used)
2	F 1320 R	(-7002999)	Outlet, cylinder water (gas) (sub. one F2243R, AA5749R, and one 15H255)
	F 1119 R	(7003000-7031299)	Outlet, cylinder water (LP-gas) (sub. one F2343R, AA5749R, and one 15H255)
	F 1320 R	(-7002999)	Outlet, cylinder water (all-fuel) (sub. one F2343R, one 15H255, and AF2298R)
	F 2343 R	(7031300-)	Outlet, cylinder water (LP-gas)
3	AF 1522 R	(-7031299)	Thermostat (range 173° - 186° F.) (all-fuel)
	AF 1522 R	(-7008124)	Thermostat (range 173° - 186° F.) (gas) (sub. AF1710R)
	AF 1710 R	(7008125-7031299)	Thermostat (range 160° - 178° F.) (gas)
	AF 1710 R	(-7031299)	Thermostat (range 160° - 178° F.) (all-fuel and gas tractors using alcohol-type anti-freeze)
	AF 1710 R	(7003000-7031299)	Thermostat (range 160° - 178° F.) (LP-gas)
	AA 5749 R	(7031300-)	Thermostat (range 160° - 175° F.) (LP-gas)
4	F 1322 R	(-7031299)	Gasket (packed 2 in a pkg.)
5	B 1107 R	(-7031299)	Plug, drain (sub. for S98)
6	F 1321 R	(-7002999)	Cover, thermostat (all-fuel and gas) (sub. one F1120R and one 15H255)
	F 1120 R	(7003000-7031299)	Cover, thermostat (all-fuel and gas) (sub. for F1321R)
	F 1120 R	(7003000-7031299)	Cover, thermostat (LP-gas)
	F 1321 R	(7031300-)	Cover, thermostat (LP-gas) (sub. one F1120R and one 15H255)
7	F 3450 R	(-)	O-ring, upper water pipe (2 used) (packed 2 in a pkg.) (sub. for F1319R)
8	19H 1821	(-7031299)	Screw, cap, high-strength, 7/16" x 1-1/4" (2 used)
	12H 293	(-7031299)	Washer, lock, 7/16" (2 used)
9	F 1324 R	(-7031299)	Pipe, upper water (all-fuel)
	F 1325 R	(-7031299)	Pipe, upper water (gas and LP-gas)
10	F 1316 R	(-7031299)	Elbow, radiator water inlet
11	K 3083 R	(-)	Stud, 7/16" x 1-3/4"
12	12H 293	(-)	Washer, lock, 7/16"
13	14H 849	(-)	Nut, 7/16"
14	F 1317 R	(-)	Gasket (packed 2 in a pkg.)
15	F 2242 R	(7031300-)	Inlet, radiator water (gas and all-fuel)
16	19H 1821	(-)	Screw, cap, high-strength, 7/16" x 1-1/4" (2 used)
	12H 293	(-)	Washer, lock, 7/16" (2 used)
17	F 2247 R	(7031300-)	Gasket, thermostat (gas and all-fuel) (packed 2 in a pkg.)
18	AA 5749 R	(7031300-)	Thermostat (range 160° - 175° F.) (gas)
	AF 2298 R	(7031300-)	Thermostat (range 195° - 210° F.) (all-fuel)
	AF 2299 R	(7031300-)	Thermostat (range 205° - 220° F.) (all-fuel)
19	F 2246 R	(7031300-)	Housing, thermostat (gas and all-fuel)
20	A 5322 R	(7031300-)	Washer, packing (gas and all-fuel) (packed 2 in a pkg.)
21	A 5323 R	(7031300-)	Gland, packing (gas and all-fuel)
22	19H 2055	(7031300-)	Screw, cap, high-strength, 7/16" x 2-1/4" (gas and all-fuel)
	12H 293	(7031300-)	Washer, lock, 7/16" (gas and all-fuel)
23	F 2245 R	(7031300-)	Pipe, water bypass (gas and all-fuel) (see page 30-20 for bypass water pipe on LP-gas)
24	R 375 R	(7031300-)	O-ring (gas and all-fuel) (packed 5 in a pkg.)
25	F 489 R	(-)	Gasket (packed 5 in a pkg.)
26	F 2243 R	(7031300-)	Outlet, cylinder water (gas and all-fuel)
27	19H 1815	(-)	Screw, cap, high-strength, 1/2" x 1-1/4" (4 used)
	12H 301	(-)	Washer, lock, 1/2" (4 used)
28	F 3450 R	(-)	O-ring upper water pipe (2 used) (packed 2 in a pkg.) (sub. for F1319R)
29	A 4955 R	(7031300-)	Pipe, upper water (gas)
	F 2248 R	(7031300-)	Pipe, upper water (all-fuel)
30	19H 1821	(7031300-)	Screw, cap, high-strength, 7/16" x 1-1/4" (gas and all-fuel)
	12H 293	(7031300-)	Washer, lock, 7/16" (gas and all-fuel)

Part listed below consists of most of the parts in this grouping.

AF 2425 R (-7031299) Set, bypass cooling (all-fuel)

WATER PUMP AND RADIATOR TANK



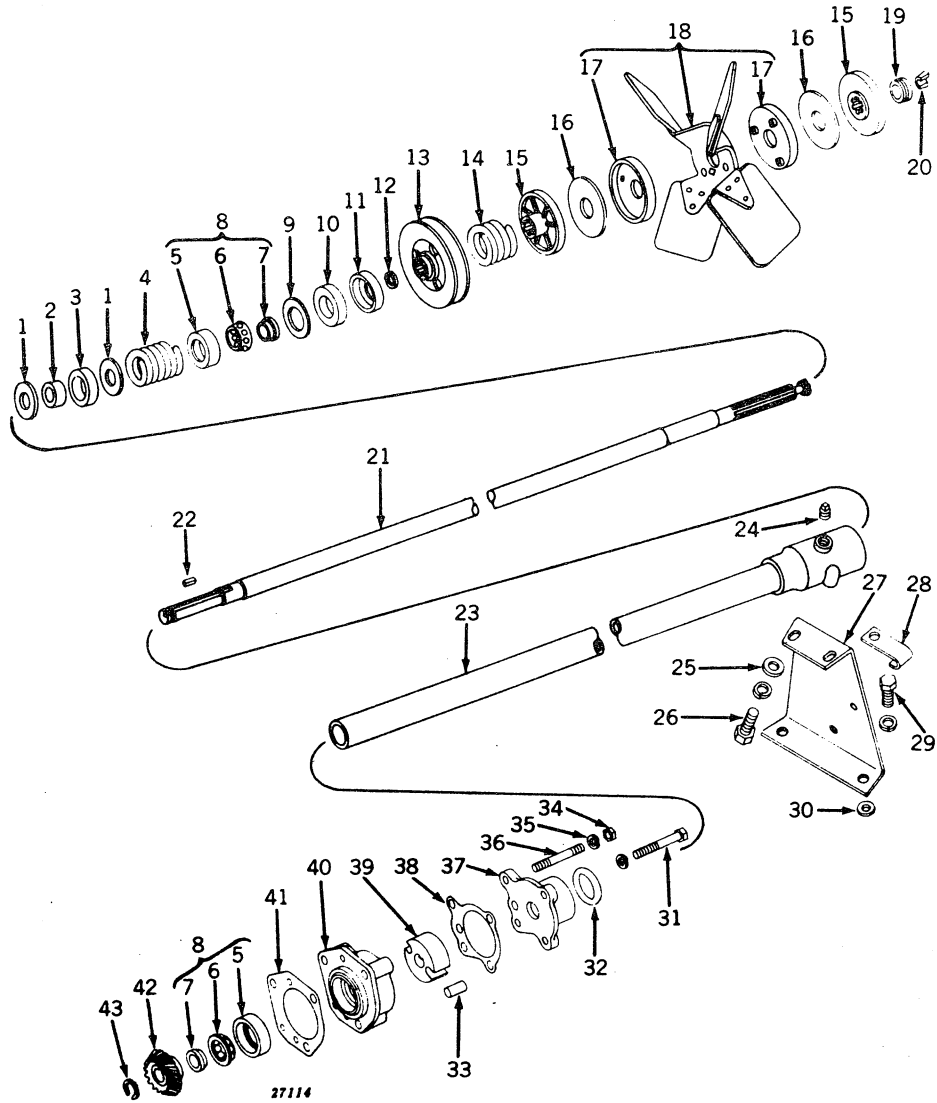
WATER PUMP AND RADIATOR TANK -- Continued

Key	Part No.	Serial No.	Description
1	A 4287 R	(-7008099)	Belt, generator and water pump
	A 4897 R	(7008100-)	Belt, generator and water pump
2A	F 1052 R	(-7031299)	Housing, water pump (sub. AF2368R water pump assembly)
2B	F 2244 R	(7031300-)	Housing, water pump
3	A 4275 R	(-7031299)	Ring, snap, bearing retainer
4	AA 5579 R	(-7031299)	Bearing, with slinger, washer and seal
5	AA 5580 R	(-7031299)	Slinger, washer and seal
6A	A 4298 R	(-7031299)	Impeller, water pump
6B	A 5319 R	(7031300-)	Impeller, water pump
7	F 1314 R	(-7031299)	Tank, radiator bottom (sub. F2241R)
	F 2241 R	(7031300-)	Tank, radiator bottom
8	A 4433 R	(-7014799)	Gasket, cover (packed 2 in a pkg.)
9	F 1318 R	(-7014799)	Cover
10	19H 1900	(-7014799)	Screw, cap, high-strength, 5/16" x 3/4" (3 used)
	12H 303	(-7014799)	Washer, lock, 5/16" (3 used)
11	R 32622 R	(7031300-)	Seal, water pump (sub. for AF2057R)
12	F 1053 R	(-)	Gasket, water pump housing (packed 5 in a pkg.)
13	JD 8515	(7031300-)	Bearing, water pump ball
14	R 1529 R	(7031300-)	Retainer (packed 2 in a pkg.)
15	A 4283 R	(-7008099)	Pulley, water pump
	A 4898 R	(7008100-)	Pulley, water pump
16	19H 1805	(-)	Screw, cap, high-strength, 1/2" x 2-1/4" (4 used)
	12H 301	(-)	Washer, lock, 1/2" (4 used)
17	F 1055 R	(-)	Pipe, lower water
18	F 1056 R	(-)	O-ring, lower water pipe (2 used) (packed 5 in a pkg.)
19	19H 1815	(-)	Screw, cap, high-strength, 1/2" x 1-1/4" (2 used) (gasoline)
	12H 301	(-)	Washer, lock, 1/2" (2 used) (gasoline)
20	F 1054 R	(-)	Inlet, cylinder head water (gasoline)
21	F 519 R	(-)	Gasket, cylinder head water inlet (gasoline) (packed 5 in a pkg.)
22	F 1470 R	(-)	Gasket, cylinder head water inlet (all-fuel and LP-gas) (packed 2 in a pkg.)
23	F 1469 R	(-)	Inlet, cylinder head water (all-fuel and LP-gas)
24	19H 1815	(-)	Screw, cap, 1/2" x 1-1/4" (2 used) (all-fuel and LP-gas)
	12H 301	(-)	Washer, lock, 1/2" (2 used) (all-fuel and LP-gas)

Parts listed below are an assembly of some of the parts in this grouping.

AF 1301 R	(7000001-7008099)	Water pump replacement assembly consisting of seal, bearing with slinger, housing, pulley, impeller, washer, and snap ring (sub. one A4283R and one AF2368R)
AF 1733 R	(7008100-7031299)	Water, pump replacement assembly consisting of seal, bearing with slinger, housing, pulley, impeller, washer, and snap ring (sub. one AF2368R and one A4898R)
AF 2297 R	(7031300-)	Water pump replacement assembly, consisting of seal, bearing pulley, impeller, housing and retainer (sub. one AF2368R water pump assembly and one A4898R pulley)

FAN AND VENTILATOR PUMP



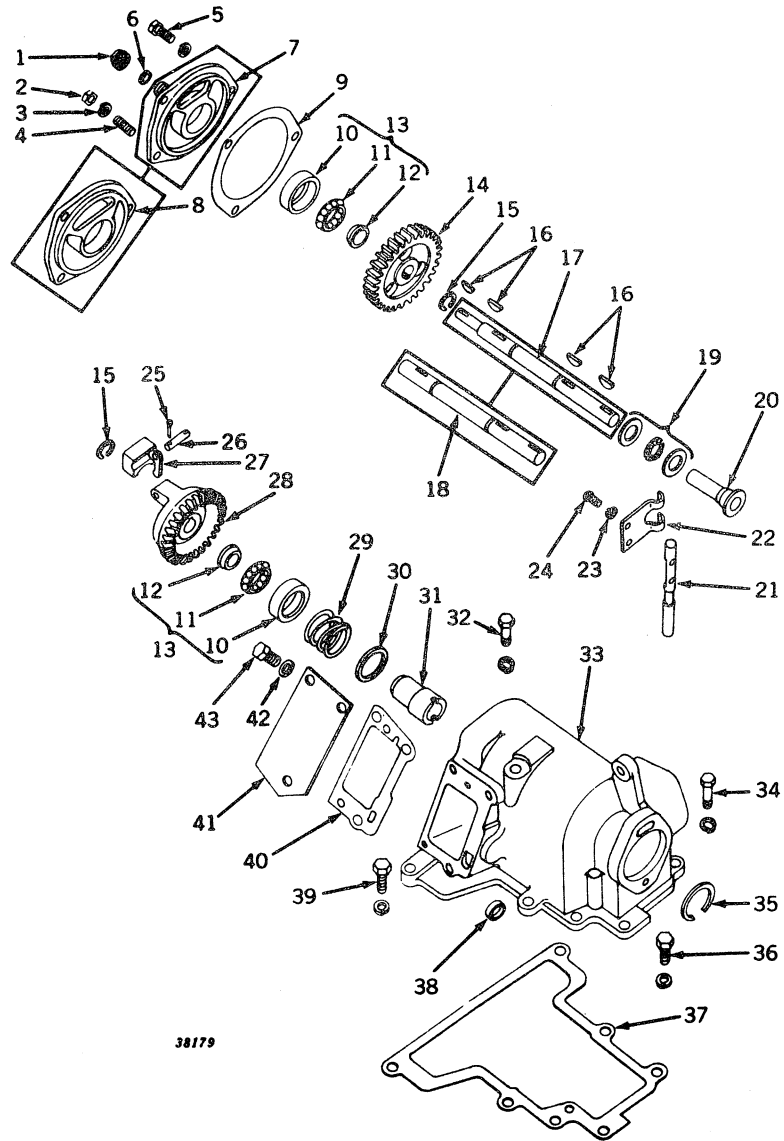
FAN AND VENTILATOR PUMP -- Continued

Key	Part No.	Serial No.	Description
1	D 1736 R*	(-)	Washer (2 used) (packed 5 in a pkg.)
2	B 2127 R*	(-)	Packing
3	F 806 R*	(-)	Retainer
4	A 846 R	(-)	Spring
5	JD 7655*	(-)	Cup, bearing (2 used)
6	JD 7657*	(-)	Retainer, with balls (2 used)
7	JD 7656*	(-)	Cone, bearing (2 used)
8	JD 7654*	(-)	Bearing, complete (2 used) (composed of JD7655, JD7656, and JD7657)
9	24H 1503*	(-)	Washer, 1-19/64" x 2-7/32" x .060"
10	B 297 R	(-)	Washer, felt (sub. for AB518R)
11	B 298 R*	(-)	Retainer, felt
12	A 3190 R*	(-)	O-ring (packed 5 in a pkg.)
13	F 1028 R	(-7008099)	Pulley, generator drive
	F 1513 R	(7008100-)	Pulley, generator drive
14	F 808 R	(-)	Spring
15	AB 3314 R	(-)	Disk, friction (pkg. of 2) (2 used)
16	D 399 R*	(-)	Washer, friction (2 used) (packed 5 in a pkg.)
17	A 4059 R	(-)	Cup, fan drive (2 used)
18	AF 825 R	(-)	Fan, with two A4059R cups
19	A 3645 R	(-)	Keeper, fan
20	D 1720 R	(-)	Lock (half) (2 used) (packed 2 in a pkg.)
21	AF 1440 R	(-)	Shaft, fan
22	D 403 R	(-)	Key
23	AF 1441 R	(-)	Housing, B290R, fan bearing, with tube
24	15H 254	(-)	Plug, pipe, 1/4"
25	24H 1303	(-)	Washer, 13/32" x 11/16" x .060" (2 used)
26	19H 1936	(-)	Screw, cap, high-strength, 3/8" x 3/4" (2 used) (sub. for F2272R)
	12H 304	(-)	Washer, lock, 3/8" (2 used)
27	F 1193 R	(-)	Support, fan
28	B 1986 R	(-)	Clip
29	19H 1821	(-)	Screw, cap, high-strength, 7/16" x 1-1/4" (2 used)
	12H 293	(-)	Washer, lock, 7/16" (2 used)
30	24H 1321	(-)	Washer, 29/64" x 13/16" x .018" (8 used)
31	19H 2050	(-)	Screw, cap, high-strength, 3/8" x 2-3/4" (2 used)
	12H 304	(-)	Washer, lock, 3/8" (2 used)
32	B 293 R	(-)	O-ring
33	R 820 R	(-)	Roller, ventilator pump rotor (2 used) (packed 2 in a pkg.)
34	14H 846	(-)	Nut, 3/8"
35	12H 304	(-)	Washer, lock, 3/8"
36	F 3646 R	(-)	Stud, 3/8" x 3" (sub. for A3341R)
37	A 4188 R	(-)	Cover, ventilator pump
38	A 4190 R	(-)	Gasket (packed 5 in a pkg.)
39	A 4191 R	(-)	Rotor, ventilator pump
40	A 4189 R	(-)	Housing, fan shaft rear bearing
41	B 2642 R	(-)	Gasket, thin (packed 5 in a pkg.)
	B 2643 R	(-)	Gasket, thick (sub. B2642R)
42	AF 530 R	(-)	Gear and pinion (one F113R and one F114R) (see page 30-2, key 28)
43	A 369 R	(-)	Ring, snap (packed 5 in a pkg.)

Part listed below is an assembly of some of the parts in this grouping.

AF 2319 R (-) Bearing kit, front fan (consisting of parts marked with *)

GOVERNOR

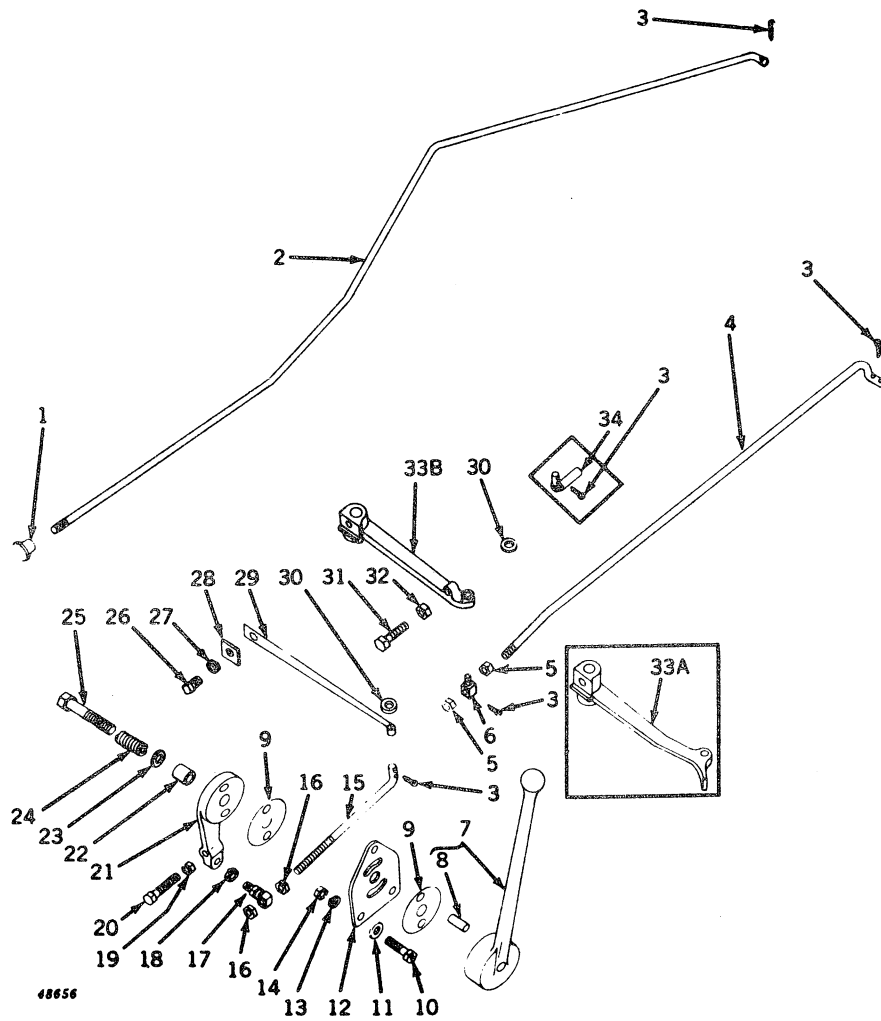


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GOVERNOR -- Continued

Key	Part No.	Serial No.	Description
1	B 3362 R	(7014800-)	Cap, governor bearing housing (on tractors without speed-how meter)
2	14H 849	(-)	Nut, 7/16"
3	12H 293	(-)	Washer, lock, 7/16"
4	F 2884 R	(-)	Stud, 7/16" x 1-15/32" (sub. for F393R)
5	19H 1821	(-)	Screw, cap, high-strength, 7/16" x 1-1/4" (2 used)
	12H 293	(-)	Washer, lock, 7/16" (2 used)
6	B 3285 R	(7014800-)	Washer, copper, cap to bearing housing
7	F 1506 R	(7014800-)	Housing, L. H. governor bearing
8	AF 1252 R	(-7014799)	Housing, F108R, L. H. governor bearing (sub. one F1506R, o. B3285R, and one B3362R)
9	F 109 R	(-)	Gasket, thick (packed 2 in a pkg.)
	F 110 R	(-)	Gasket, thin (packed 5 in a pkg.)
10	JD 7655	(-)	Cup, bearing (2 used)
11	JD 7657	(-)	Retainer, with balls (2 used)
12	JD 7656	(-)	Cone, bearing (2 used)
13	JD 7654	(-)	Bearing, complete (2 used)
14	F 107 R	(-)	Gear, drive, (sub. for AF1221R)
15	A 369 R	(-)	Ring, snap (2 used) (packed 5 in a pkg.)
16	26H 17	(-)	Key, Woodruff, 3/16" x 7/8" (3 used)
17	F 1507 R	(7014800-)	Shaft, governor
18	F 105 R	(-7014799)	Shaft, governor (sub. F1507R)
19	C 998 R	(-)	Bearing, thrust
20	AA 5551 R	(-)	Sleeve, governor
21	F 1190 R	(-)	Shaft, governor lever
22	F 2970 R	(-)	Lever, inside governor (sub. for B271R)
23	12H 302	(-)	Washer, lock, 1/4" (2 used)
24	21H 1310	(-)	Screw, mach., 1/4" x 1/2" (2 used)
25	11H 233	(-)	Pin, cotter, 3/32" x 1/2" (4 used)
26	F 3326 R	(-)	Pin (2 used) (packed 2 in a pkg.) (sub. for C902R)
27	AC 667 R	(-)	Weight, governor (2 used)
28	AF 530 R	(-)	Gear and pinion (one F113R and one F114R) (see page 25-8, key 42)
29	A 584 R	(-)	Spring
30	B 280 R	(-)	Washer, bearing (packed 2 in a pkg.)
31	A 2303 R	(-)	Flange, drive (sub. for AA5546R)
32	F 526 R	(-)	Screw, cap, special
	12H 294	(-)	Washer, lock, 5/8"
33	F 3385 R	(-)	Case, governor (sub. for F1188R)
34	B 1693 R	(-)	Screw, cap, special
	12H 294	(-)	Washer, lock, 5/8"
35	B 276 R	(-)	Ring, snap (packed 2 in a pkg.)
36	19H 1821	(-)	Screw, cap, high-strength, 7/16" x 1-1/4" (3 used)
	12H 293	(-)	Washer, lock, 7/16" (3 used)
37	F 1189 R	(-)	Gasket (packed 2 in a pkg.)
38	A 3910 R	(-)	Plug (2 used) (tractors without powr-trol) (packed 2 in a pkg.)
39	19H 1978	(-)	Screw, cap, high-strength, 7/16" x 1-1/2"
	12H 293	(-)	Washer, lock, 7/16"
40	A 4479 R	(-)	Gasket (packed 5 in a pkg.)
41	A 4053 R	(-)	Cover (tractors without powr-trol)
42	A 3105 R	(-)	Washer, copper (3 used) (tractors without powr-trol) (packed 5 in a pkg.)
43	19H 1895	(-)	Screw, cap, 1/2" x 3/4" (3 used) (tractors without powr-trol) (sub. for F2275R)
Part listed below is not illustrated.			
	AF 1683 R	(-)	Gasket set, governor overhaul (see page 75-6 for illustrations and contents)

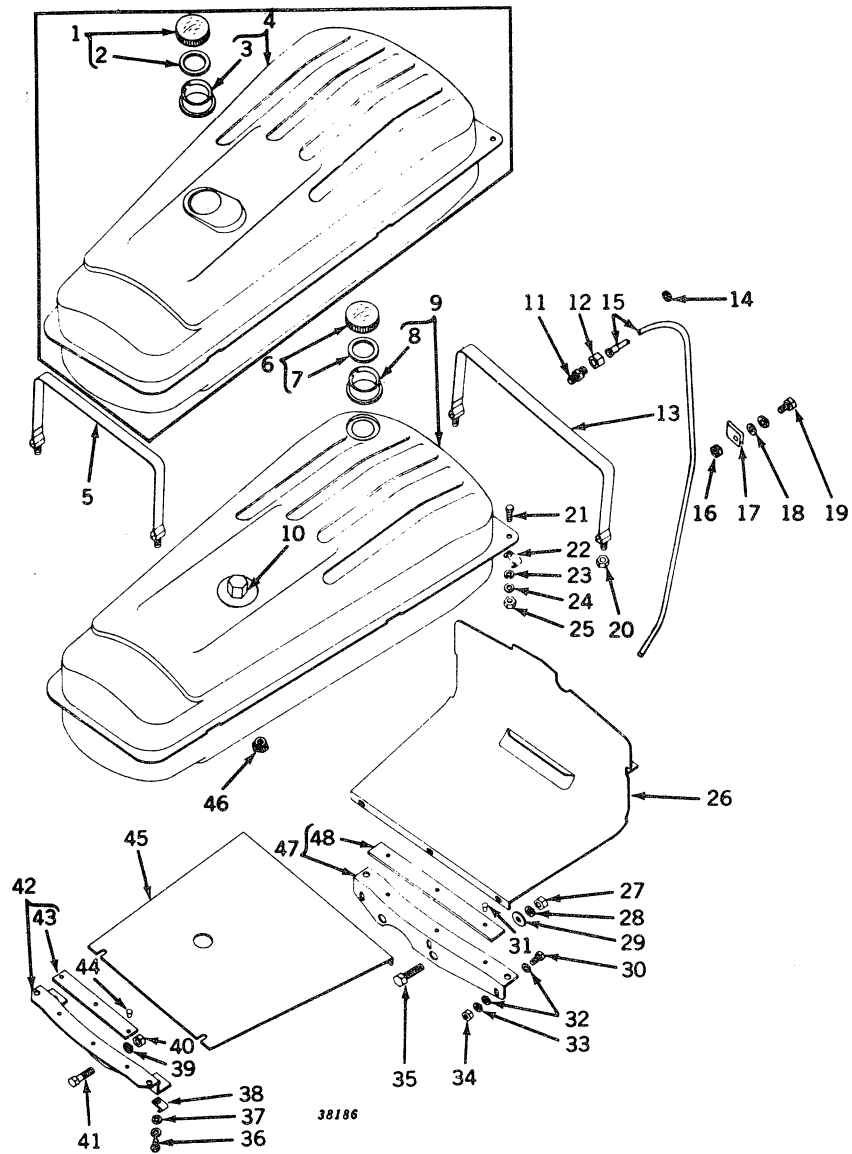
CHOKE ROD, THROTTLE LEVER AND LINKAGE



CHOKE ROD, THROTTLE LEVER AND LINKAGE -- Continued

Key	Part No.	Serial No.	Description
1	B 1951 R	(-)	Knob, choke
2	F 1204 R	(-)	Rod, choke
3	11H 233	(-)	Pin, cotter, 3/32" x 1/2" (5 used)
4	F 1209 R	(-)	Rod, throttle (all-fuel and gasoline) (on 7000001-7008356 also furnish one A4948R and one 14H338)
	F 1116 R	(-7014799)	Rod, throttle (LP-gas) (no longer furnished)
	F 1209 R	(7014800-)	Rod, throttle (LP-gas)
	F 2395 R	(7034950-)	Rod, fuel control choke (LP-gas)
5	14H 850	(-7008356)	Nut, jam, 1/4"
	14H 850	(7008357-)	Nut, jam, 1/4" (2 used)
6	A 4948 R	(7008357-)	Swivel
7	AA 5301 R	(-7031299)	Lever, speed control, with pins (sub. AF2247R)
	AF 2247 R	(7031800-)	Lever, speed control, with pins
8	A 4681 R	(-7008778)	Pin, dowel (2 used) (packed 2 in a pkg.)
	A 4879 R	(7008779-)	Pin, dowel (2 used) (packed 2 in a pkg.)
9	A 4601 R	(-7010141)	Washer, friction (2 used) (sub. one AA6077R)
10	8H 110	(-7008778)	Screw, mach., 5/16" x 1-3/8" (3 used) (all-fuel and gasoline)
	8H 3351	(7003000-7008778)	Screw, mach., 5/16" x 1" (3 used) (LP-gas)
	19H 1905	(7008779-)	Screw, cap, high-strength, 5/16" x 1" (3 used) (all-fuel and gasoline)
	19H 1813	(7008779-)	Screw, cap, high-strength, 5/16" x 5/8" (3 used) (LP-gas)
11	24H 1136	(-7008778)	Washer, 11/32" x 11/16" x .060" (3 used)
12	B 3153 R	(-7008778)	Plate, speed control (on all-fuel and gasoline, sub. one AA6077R and three 19H1938) (on LP-gas, sub. one AA6077 and three 19H2127)
	A 4880 R	(7008778-7010141)	Plate, speed control (sub. one AA6077R and three 19H2127)
	AA 6077 R	(7010142-)	Plate, speed control, with two friction washers (packed 2 in a pkg.)
13	12H 303	(-)	Washer, lock, 5/16" (3 used)
14	14H 511	(-7008778)	Nut, 5/16" (3 used)
15	F 1203 R	(-)	Rod, speed control
16	14H 850	(-)	Nut, jam, 1/4" (2 used)
17	AA 5302 R	(-)	Joint, ball, speed control rod
18	12H 302	(-)	Washer, lock, 1/4"
19	14H 511	(-)	Nut, 5/16"
20	19H 2313	(-)	Screw, cap, 5/16" x 1-3/4", special (sub. for F2271R)
21	A 4603 R	(-7008778)	Arm, speed control (on all-fuel and gasoline, sub. one A4878R, one AA6077R, and three 19H2127) (on LP-gas, sub. one A4878R, one AA6077R, and three 19H1813)
	A 4878 R	(7008779-)	Arm, speed control
22	A 3699 R	(-)	Spacer
23	24H 1325	(-)	Washer, 15/32" x 59/64" x .060"
24	K 2172 R	(-)	Spring
25	19H 2106	(-)	Screw, cap, high-strength, 7/16" x 2-3/4"
26	22H 87	(-)	Screw, set, cone point, 3/8" x 1-3/8"
27	14H 841	(-)	Nut, 3/8"
28	B 274 R	(-)	Clamp
29	A 1491 R	(-)	Spring, speed change
30	24H 1286	(-)	Washer, 9/32" x 1/2" x .060" (2 used)
31	F 2269 R	(7019605-)	Screw, cap, 1/4" x 1-1/2", special
32	14H 786	(7019605-)	Nut, 1/4"
33A	F 1501 R	(-7031299)	Arm, governor (except LP-gas) (sub. one F2221R, one 19H1738, and one 14H786)
33B	F 2221 R	(7019605-7031299)	Arm, governor (LP-gas)
	F 2221 R	(7031300-)	Arm, governor
	AA 6221 R	(7003000-7019604)	Arm, governor conversion kit (LP-gas) (sub. A5285R, AA6049R, and F2221R)
34	D 2887 R	(-7008356)	End, throttle rod

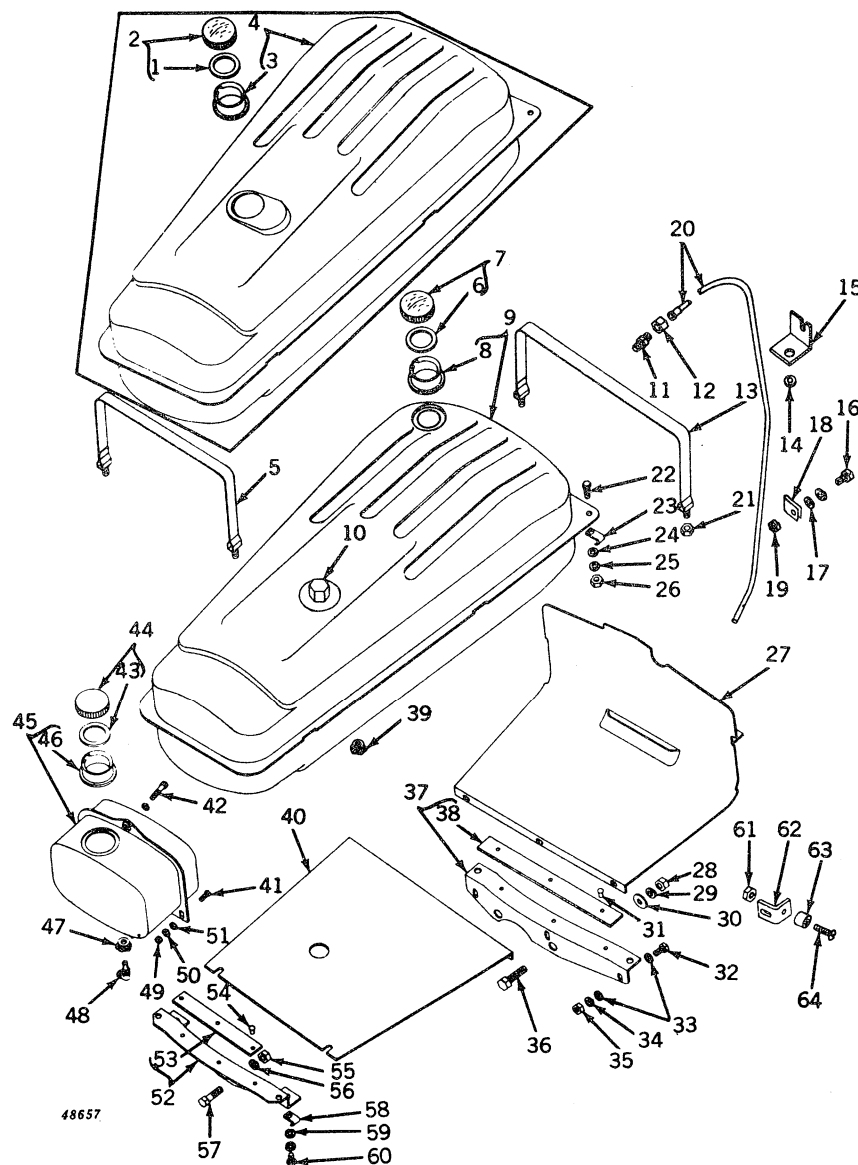
FUEL TANK (Gasoline)



FUEL TANK (Gasoline) -- Continued

Key	Part No.	Serial No.	Description
1	AD 709 R	(-7012349)	Cap, filler
2	D 1851 R	(-7012349)	Gasket (packed 5 in a pkg.)
3	D 1837 R	(-7004057)	Neck, filler (sub. A4872R)
	A 4872 R	(7004058-7012349)	Neck, filler (sub. for D1837R)
4	AF 1429 R	(-7012349)	Tank, gasoline
5	AF 1482 R	(-7012349)	Strap, fuel tank, rear
6	AF 2914 R	(7012350-)	Cap, filler (sub. for AA5795R)
7	A 5221 R	(7012350-)	Gasket (packed 2 in a pkg.) (use with AA5795R)
	F 3083 R	(7012350-)	Gasket (packed 5 in a pkg.) (use with AF2914R)
8	B 3315 R	(7012350-)	Neck, filler
9	AF 2835 R	(7012350-)	Tank, gasoline, with bushing (sub. for AF1750R)
10	F 1531 R	(7012350-)	Bushing, gasoline tank vent pipe
11	E 1994 R	(7012350-)	Connector
12	A 2875 R	(7012350-)	Nut
13	AF 1481 R	(-)	Strap, fuel tank, front
14	R 1134 R	(7012350-)	Grommet, rubber
15	AF 1751 R	(7012350-)	Pipe, gasoline tank vent
16	14H 511	(7012350-)	Nut, 5/16"
17	A 2610 R	(7012350-)	Clip, vent line to fan shaft support
18	24H 1136	(7012350-)	Washer, 11/32" x 11/16" x .060"
19	19H 1900	(7012350-)	Screw, cap, high-strength, 5/16" x 3/4"
	12H 303	(7012350-)	Washer, lock, 5/16"
20	(-)	Nut, 3/8" (4 used)
21	19H 1900	(-)	Screw, cap, high-strength, 5/16" x 3/4" (2 used)
22	B 1986 R	(-7001118)	Clip
23	24H 1290	(-)	Washer, 21/64" x 3/4" x .036" (2 used)
24	12H 303	(-)	Washer, lock, 5/16" (2 used)
25	14H 511	(-)	Nut, 5/16" (2 used)
26	AF 1490 R	(-)	Shield, heat, front, with brackets
27	14H 473	(-)	Nut, 1/2" (2 used)
28	12H 301	(-)	Washer, lock, 1/2" (2 used)
29	24H 554	(-)	Washer, 17/32" x 1-3/8" x .120" (2 used)
30	19H 1900	(-)	Screw, cap, high-strength, 5/16" x 3/4" (3 used)
31	D 1520 R	(-)	Rivet, 9/64" x 5/16" (3 used) (packed 100 in a pkg.) (sub. f AD1771R)
32	24H 1290	(-)	Washer, 21/64" x 3/4" x .036" (6 used)
33	12H 303	(-)	Washer, lock, 5/16" (3 used)
34	14H 511	(-)	Nut, 5/16" (3 used)
35	8H 551	(-)	Bolt, mach., 1/2" x 2"
36	19H 99	(-)	Screw, cap, 5/16" x 9/16" (2 used)
	12H 303	(-)	Washer, lock, 5/16" (2 used)
37	24H 1290	(-)	Washer, 21/64" x 3/4" x .036" (2 used)
38	B 1986 R	(-)	Clip
39	14H 473	(-)	Nut, 1/2"
40	12H 301	(-)	Washer, lock, 1/2"
41	8H 4123	(-)	Bolt, mach., 1/2" x 1-1/2"
42	AF 1479 R	(-)	Support, rear, with cushion (sub. AF2233R and F2206R)
43	(-)	Cushion, 1/8" x 1-1/2" x 12" (make from R21736R, 1/8" x 1-1/2" x 60" roll of anti-squeak webbing) (sub. for A1013R and A2406R)
44	D 1520 R	(-)	Rivet, 9/64" x 5/16" (3 used) (packed 100 in a pkg.) (sub. f AD1771R)
45	F 1279 R	(-)	Shield, heat, lower
46	B 2509 R	(-)	Bushing, outlet
47	AF 1478 R	(-)	Support, front, with cushion
	B 1026 R	(7001119-)	Grommet, rubber, fuel tank front support
48	(-)	Cushion, 1-1/8" x 1-1/2" x 27-1/4" (make from R21736R, 1/8" x 1-1/2" x 60" roll of anti-squeak webbing) (sub. for F466R and R21415R)

FUEL TANK (All-Fuel)

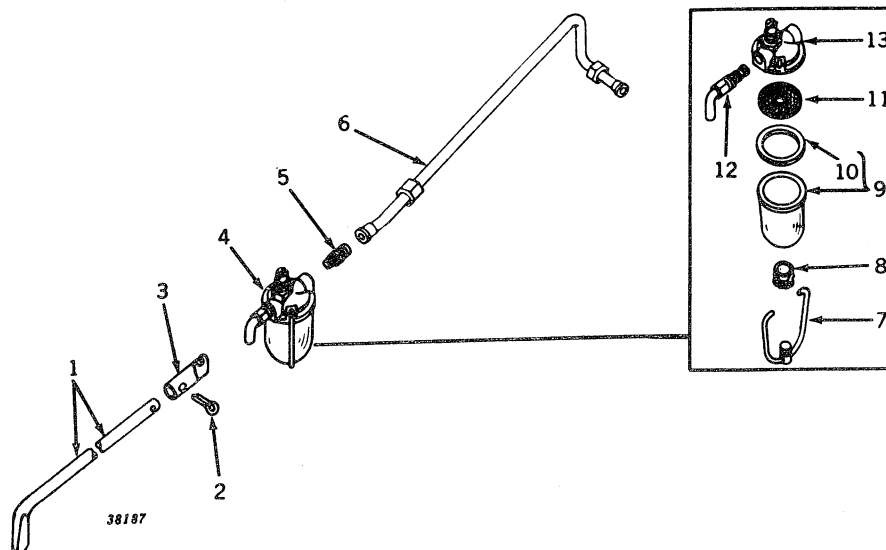


Key	Part No.	Serial No.	Description
1	D 1851 R	(-7012349)	Gasket (packed 5 in a pkg.)
2	AD 709 R	(-7012349)	Cap, filler
3	D 1837 R	(-7004057)	Neck, filler (sub. A4872R)
4	A 4872 R	(7004058-7012349)	Neck, filler (sub. for D1837R)
5	AF 1429 R	(-7012349)	Tank, fuel
6	AF 1482 R	(-)	Strap, fuel tank, rear
7	A 5221 R	(7012350-)	Gasket (packed 2 in a pkg.) (use with AA5795R)
8	F 3083 R	(7012350-)	Gasket (packed 5 in a pkg.) (use with AF2914R)
9	AF 2914 R	(7012350-)	Cap, filler (sub. for AA5795R)
10	B 3315 R	(7012350-)	Neck, filler
11	AF 2835 R	(7012350-)	Tank, fuel, with bushings (sub. for AF1750R)
12	F 1531 R	(7012350-)	Bushing, fuel tank vent pipe
13	E 1994 R	(7012350-)	Connector
14	A 2875 R	(7012350-)	Nut

FUEL TANK (All Fuel) -- Continued

Key	Part No.	Serial No.	Description
13	AF 1481 R	(-)	Strap, fuel tank, front
14	R 1134 R	(7012350-)	Grommet, rubber
15	F 1537 R	(7012350-)	Bracket, vent pipe to air cleaner bracket screw
16	19H 1900	(7012350-)	Screw, cap, high-strength, 5/16" x 3/4"
	12H 303	(-)	Washer, lock, 5/16"
17	24H 1136	(7012350-)	Washer, 11/32" x 11/16" x .060"
18	A 2610 R	(7012350-)	Clip, vent pipe to fan
19	14H 511	(7012350-)	Nut, 5/16"
20	AF 1751 R	(7012350-)	Pipe, fuel tank vent
21	14H 841	(-)	Nut, 3/8" (4 used)
22	8H 102	(-7001118)	Screw, mach., 5/16" x 1/2"
	19H 1900	(7002031-)	Screw, cap, high-strength, 5/16" x 3/4" (2 used)
23	B 1986 R	(-7001118)	Clip
24	24H 1290	(7002031-)	Washer, 21/64" x 3/4" x .036" (2 used)
25	12H 303	(-7001118)	Washer, lock, 5/16"
	12H 303	(7002031-)	Washer, lock, 5/16" (2 used)
26	14H 511	(-7001118)	Nut, 5/16"
	14H 511	(7002031-)	Nut, 5/16" (2 used)
27	AF 1490 R	(7002031-7006098)	Shield, heat, front, with brackets
28	14H 473	(-)	Nut, 1/2" (2 used)
29	12H 301	(-)	Washer, lock, 1/2" (2 used)
30	24H 1211	(-)	Washer, 9/16" x 1-3/8" x .105" (2 used)
31	D 1520 R	(-)	Rivet, 9/64" x 5/16" (3 used) (sub. for AD1771R, pkg. of 100)
32	19H 1900	(7002031-7006098)	Screw, cap, high-strength, 5/16" x 3/4" (3 used)
	19H 1900	(7006099-)	Screw, cap, high-strength, 5/16" x 3/4", bumper clip to tank rear support (2 used)
33	24H 1290	(7002031-7006098)	Washer, 21/64" x 3/4" x .036" (6 used)
	24H 1136	(7006099-)	Washer, clip to tank rear support screw, 11/32" x 11/16" x .060" (4 used)
34	12H 303	(7002031-7006098)	Washer, lock, 5/16" (3 used)
	12H 303	(7006099-)	Washer, lock, 5/16" (2 used)
35	14H 511	(7002031-7006098)	Nut, 5/16" (3 used)
	14H 511	(7006099-)	Nut, 5/16", bumper clip to tank support screw (2 used)
36	8H 551	(-)	Bolt, mach., 1/2" x 2" (2 used)
37	AF 1478 R	(-)	Support, front, with cushion
	B 1026 R	(7001119-)	Grommet, rubber, in fuel tank front support
38	(-)	Cushion, 1/8" x 1-1/2" x 27-1/4" (make from R21736R, 1/ x 1-1/2" x 60" roll of anti-squeak webbing) (sub. for F466 and R21415R)
39	B 2509 R	(-)	Bushing, outlet
40	F 1279 R	(7002031-7006098)	Shield, heat, lower
41	21H 1304	(-)	Screw, mach., 5/16" x 3/4" (2 used)
42	21H 1311	(-)	Screw, mach., 5/16" x 1/2"
	12H 10 R	(-)	Washer, lock, 5/16"
43	D 1851 R	(-)	Gasket (packed 2 in a pkg.)
44	AD 709 R	(-)	Cap, gasoline tank filler
45	AF 1253 R	(-)	Tank, gasoline
46	A 2404 R	(-)	Neck, filler
47	A 3068 R	(-)	Bushing, outlet
48	A 2956 R	(-)	Elbow
49	14H 511	(-)	Nut, 5/16" (2 used)
50	12H 303	(-)	Washer, lock, 5/16" (2 used)
51	24H 1290	(-)	Washer, 21/64" x 3/4" x .036" (2 used)
52	AF 1479 R	(-)	Support, rear, with cushion (sub. one AF2233R and one F220
53	(-)	Cushion, 1/8" x 1-1/2" x 10-1/2" (2 used) (make from R21736R, 1/8" x 1-1/2" x 60" roll of anti-squeak webbing)
54	D 1520 R	(-)	Rivet, 9/64" x 5/16" (3 use) (packed 100 in a pkg.)
55	14H 809	(-)	Nut, 1/2"
56	12H 301	(-)	Washer, lock, 1/2"
57	8H 4123	(-)	Bolt, mach., 1/2" x 1-1/2"
58	B 1986 R	(-)	Clip
59	24H 1290	(7002031-)	Washer, 21/64" x 3/4" x .036" (2 used)
60	19H 2020	(-7002030)	Screw, cap, high-strength, 5/16" x 1/2"
	19H 99	(7002031-)	Screw, cap, 5/16" x 9/16" (2 used)
	12H 303	(-7002030)	Washer, lock, 5/16"
	12H 303	(7002031-)	Washer, lock, 5/16" (2 used)
61	14H 786	(7006099-)	Nut, 1/4", bumper to clip screw (2 used)
62	F 1524 R	(7006099-)	Clip, hood side bumper (2 used)
63	F 1523 R	(7006099-)	Bumper, hood side, rubber (2 used)
64	21H 1303	(7006099-)	Screw, mach., bumper to clip (2 used)

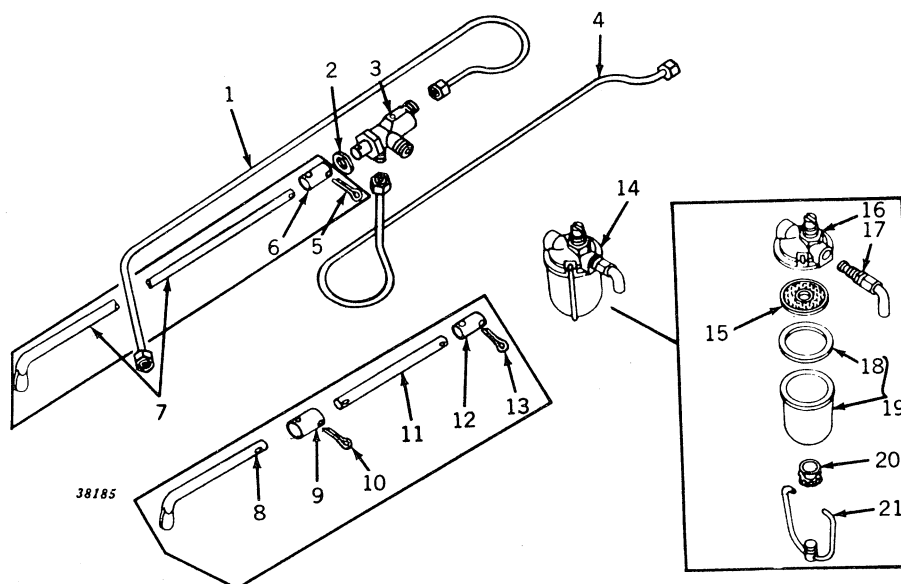
FUEL FILTER AND FUEL PIPES (Gasoline)
(Serial No. -7006493)



Key	Part No.	Serial No.	Description
1	F 1502 R	(-)	Rod, fuel shut-off control
2	11H 211	(-)	Pin, cotter, 1/8" x 3/4"
3	B 3272 R	(-)	Coupling, fuel shut-off control rod
4	AA 4331 R	(-)	Filter, fuel
5	A 258 R	(-)	Connector
6	AF 1489 R	(-)	Pipe, gasoline
7	AA 517 R	(-)	Bail (packed 10 in a pkg.)
8	R 21752 R	(-)	Nut, with washer (packed 2 in a pkg.) (sub. for AA518R)
9	AA 4507 R	(-)	Bowl and gasket (heat resistant bowl)
10	C 1778 R	(-)	Gasket (packed 25 in a pkg.)
11	AA 4297 R	(-)	Screen (packed 5 in a pkg.)
12	AA 4298 R	(-)	Valve
13	AA 4296 R	(-)	Body, filter
..	AA 5776 R	(-)	Filter, fuel, with automatic shut-off

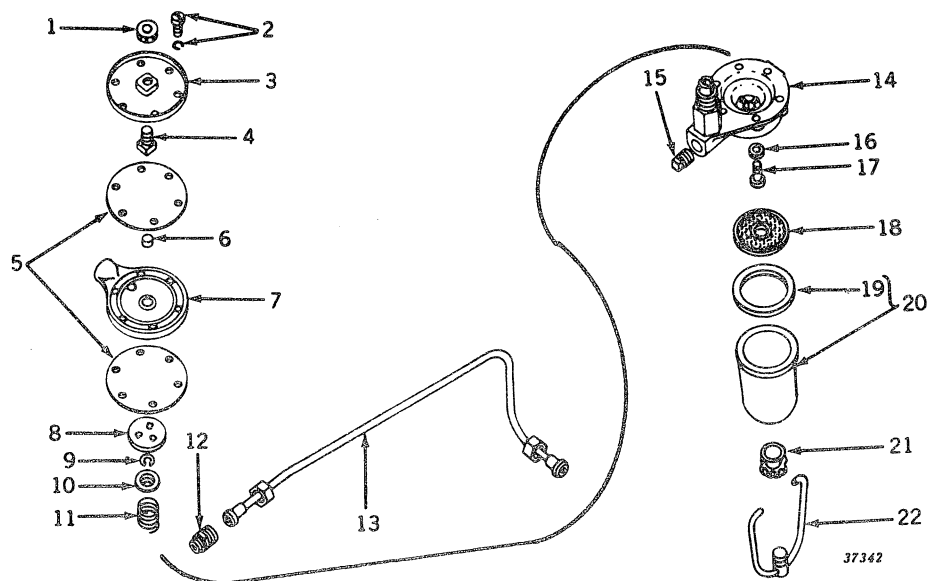
NOTE: When AA5776R has been installed see page 30-12 for service parts.

FUEL FILTER AND FUEL PIPES (All-Fuel)



Key	Part No.	Serial No.	Description
1	AF 1487 R	(-)	Pipe, gasoline
2	D 2122 R	(-)	Washer, packing (packed 2 in a pkg.)
3	AA 5333 R	(-)	Cock, three-way
4	AF 1488 R	(-)	Pipe, fuel
5	11H 236	(7002031-)	Pin, cotter, 1/8" x 1" (2 used)
6	F 1512 R	(7002031-)	Link, fuel control rod (also parts from 7000001-7002030 when F1502R has been installed)
7	F 1502 R	(7002031-)	Rod, fuel control (also parts from 7000001-7002030 when F1512R has been installed)
8	F 1277 R	(-7002030)	Rod, fuel control (sub. one F1502R and one F1512R)
9	A 2230 R	(-7002030)	Link, fuel control rod
10	11H 240	(-7002030)	Pin, cotter, 5/32" x 1-1/4" (2 used)
11	F 1266 R	(-7002030)	Extension, fuel control rod (sub. one F1502R and one F1512R)
12	A 3948	(-7002030)	Link
13	11H 236	(-7002030)	Pin, cotter 1/8" x 1" (2 used)
14	AA 5334 R	(-)	Filter, fuel
15	AA 4297 R	(-)	Screen (packed 5 in a pkg.)
16	AA 5309 R	(-)	Body, filter
17	AA 4298 R	(-)	Valve
18	C 1778 R	(-)	Gasket (packed 25 in a pkg.)
19	AA 4507 R	(-)	Bowl and gasket (heat resistant bowl)
20	R 21752 R	(-)	Nut, with washer (packed 2 in a pkg.) (sub. for AA518R)
21	AA 517 R	(-)	Bail (packed 10 in a pkg.)

AA5777R FUEL FILTER WITH AUTOMATIC SHUT-OFF
(Gasoline) (Serial No. 7006494-)



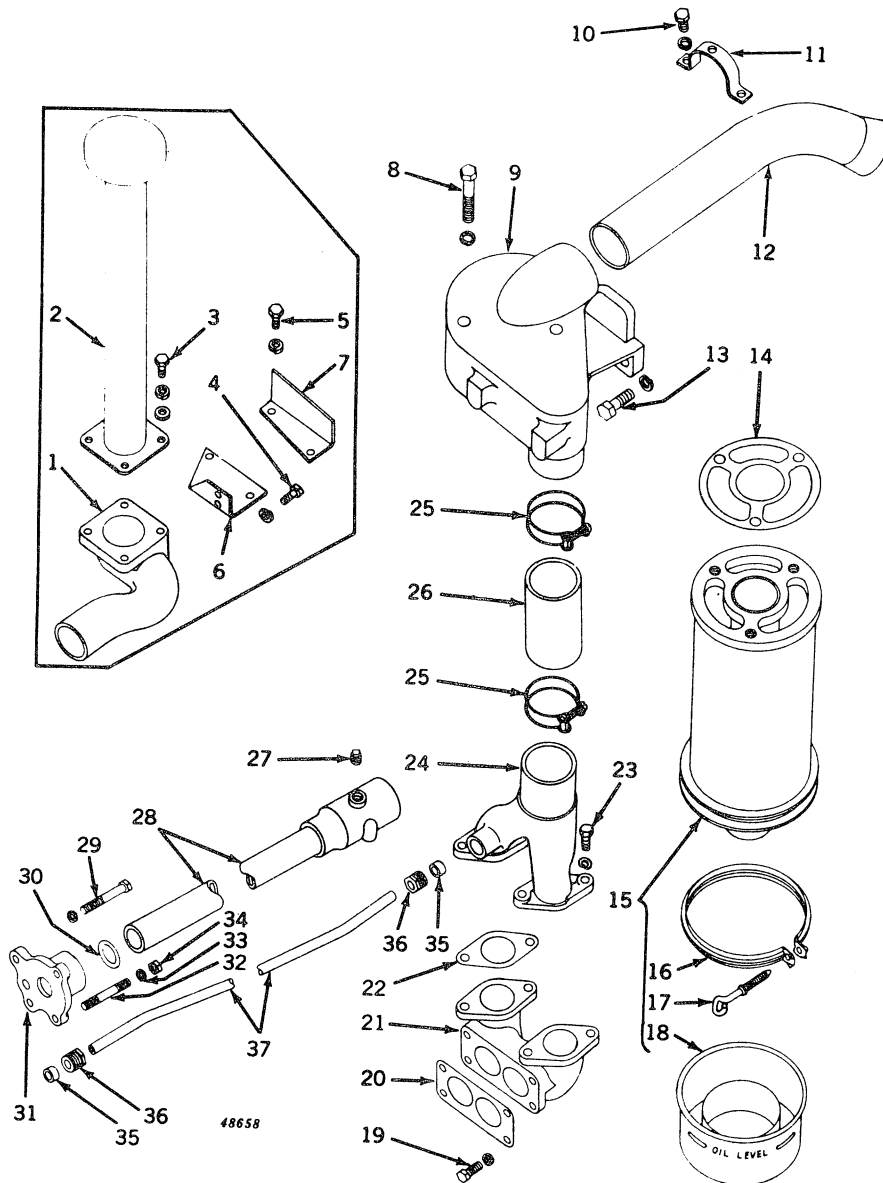
Key	Part No.	Serial No.	Description
1	A 4987 R	()	Nut, primer bolt (packed 5 in a pkg.)
2	21H 976	()	Screw, mach. (6 used)
	12H 315	()	Washer, lock (6 used) (sub. for A766R)
3	A 4985 R	()	Cover, fuel filter
4	A 4986 R	()	Bolt, primer (packed 5 in a pkg.)
5	A 4983 R	()	Diaphragm, fuel filter (2 used) (packed 5 in a pkg.)
6	A 4988 R	()	Pin, valve (packed 2 in a pkg.)
7	A 4984 R	()	Spacer, diaphragm
8	A 4982 R	()	Plate, pressure
9	A 4981 R	()	Ring, retaining, valve spring (packed 2 in a pkg.)
10	A 4980 R	()	Retainer, valve spring (packed 2 in a pkg.)
11	A 4979 R	()	Spring, valve
12	A 258 R	()	Connector
13	AF 1723 R	()	Pipe, gasoline
14	AA 6223 R	()	Body (sub. for A4976R)
15	15H 253	()	Plug, pipe
16	A 4978 R	()	Washer, valve seat, rubber (packed 2 in a pkg.)
17	A 4977 R	()	Valve (packed 2 in a pkg.)
18	AA 4297 R	()	Screen (packed 5 in a pkg.)
19	C 1778 R	()	Gasket (packed 25 in a pkg.)
20	AA 4507 R	()	Bowl and gasket
21	R 21752 R	()	Nut, adjusting (packed 2 in a pkg.) (sub. for AA518R)
22	AA 517 R	()	Bail (packed 10 in a pkg.)
	AA 5776 R	()	Filter, fuel, with automatic shut-off consisting of:
			A 5162 R Tube, fuel filter to oil gauge
			A 5163 R Tube, fuel filter to main case
			AA 4936 R Elbow, oil pressure gauge tube to gauge
			AA 4937 R Connector, fuel filter oil tube to main case
			AA 5777 R Filter, fuel, with automatic shut-off (see above for parts)
			AA 5778 R Tee, fuel filter

Part listed below is an assembly of most of the parts in this grouping.

AA 5777 R () Filter, fuel, with automatic shut-off

MEMORANDA

AIR CLEANER AND CARBURETOR INTAKE



AIR CLEANER AND CARBURETOR INTAKE -- Continued

Key	Part No.	Serial No.	Description
1	F 2224 R	(-)	Bracket, air stack
2	AF 2281 R	(-)	Stack, air
3	19H 99	(-)	Screw, cap, 5/16" x 9/16" (4 used)
	12H 303	(-)	Washer, lock, 5/16" (4 used)
4	19H 99	(-)	Screw, cap, 5/16" x 9/16" (2 used)
	12H 303	(-)	Washer, lock, 5/16" (2 used)
5	19H 1905	(-)	Screw, cap, high-strength, 5/16" x 1" (2 used)
	12H 303	(-)	Washer, lock, 5/16" (2 used)
	24H 1136	(-)	Washer, 21/64" x 3/4" x .060" (2 used)
	A 127 R	(-)	Washer (2 used)
6	F 2225 R	(-)	Support, bracket
7	F 2226 R	(-)	Baffle, grille
8	19H 2123	(-)	Screw, cap, high-strength, 1/2" x 4-1/4" (3 used)
	12H 301	(-)	Washer, lock, 1/2" (3 used)
9	AF 2816 R	(-)	Bracket, air cleaner (sub. for F1415R and F1753R)
10	19H 2127	(-)	Screw, cap, high-strength, 5/16" x 7/8" (2 used)
	12H 303	(-)	Washer, lock, 5/16" (2 used)
11	A 4371 R	(-)	Strap, air intake pipe
12	F 2754 R	(-)	Pipe, air intake (sub. for F1416R)
13	19H 1721	(-)	Screw, cap, high-strength, 1/2" x 1-1/2" (2 used)
	12H 301	(-)	Washer lock, 1/2" (2 used)
14	R 20037 R	(-)	Gasket (packed 2 in a pkg.) (sub. for F143R)
15	AF 2815 R	(-)	Cleaner, air (sub. for AF1582R)
16	AR 30574 R	(-)	Clamp, with screw (sub. for AF740R)
17	B 1569 R	(-)	Screw, clamp (sub. AR30574R)
18	AF 1643 R	(-)	Cup, oil
19	19H 1731	(-)	Screw, cap, high-strength, 3/8" x 1" (4 used)
	12H 304	(-)	Washer, lock, 3/8" (4 used)
20	A 4634 R	(-)	Gasket (packed 5 in a pkg.)
21	A 4633 R	(-)	Intake, carburetor, lower
22	A 4635 R	(-)	Gasket (2 used) (packed 10 in a pkg.)
23	19H 1731	(-)	Screw, cap, high-strength, 3/8" x 1" (4 used)
	12H 304	(-)	Washer, lock, 3/8" (4 used)
24	F 1424 R	(-7031299)	Intake, carburetor, upper (sub. F1557R)
	F 1557 R	(7031300-)	Intake, carburetor, upper
25	AR 21841 R	(-)	Clamp, hose (2 used) (sub. for R8R)
26	R 20028 R	(-)	Hose (sub. for R7R)
27	15H 604	(-)	Plug, pipe, 1/4"
28	AF 1441 R	(-)	Housing, B290R, fan bearing, with support tube
29	19H 1944	(-)	Screw, cap, high-strength, 3/8" x 2-3/4" (2 used)
	12H 304	(-)	Washer, lock, 3/8" (2 used)
30	B 293 R	(-)	Ring, packing (rubber)
31	A 4188 R	(-)	Cover, ventilator pump
32	F 3646 R	(-)	Stud, 3/8" x 3" (sub. for A3341R)
33	12H 304	(-)	Washer, lock, 3/8"
34	14H 841	(-)	Nut, 3/8"
35	B 60 R	(-)	Washer, packing (2 used) (packed 5 in a pkg.)
36	C 1705 R	(-)	Gland, packing (2 used)
37	F 1418 R	(-)	Pipe, ventilator inlet
	F 2447 R	(7013000-7039771)	Pipe, ventilator inlet (special for tractor with power steering)

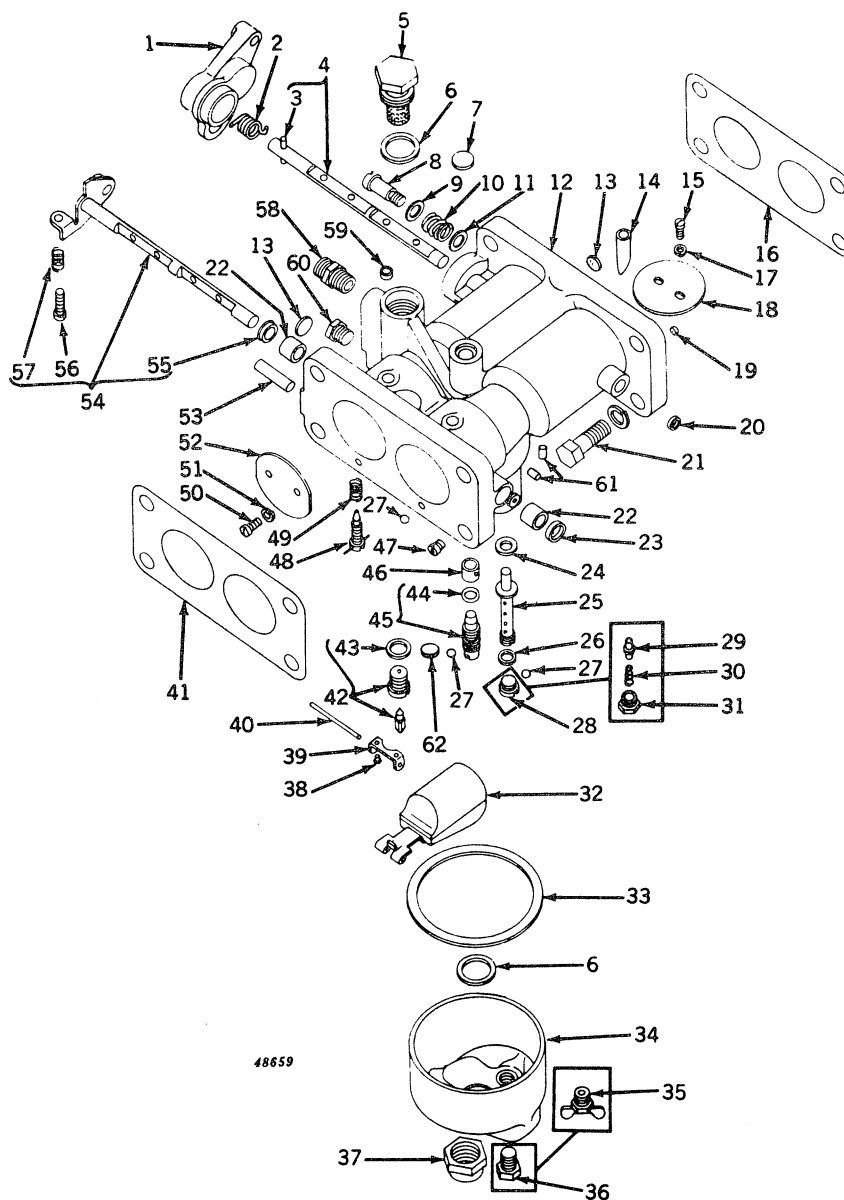
Part listed below is an assembly of some of the parts in this grouping.

AF 2280 R	(-)	Air stack with bracket, baffle and support
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Parts listed below are not illustrated.

AR 26416 R	(-)	Pre-cleaner (sub. for AT11899T) (must be used with AF2281F stack)
AF 3583 R	(-)	Cover, pre-cleaner
AH 13770 H	(-)	Base, pre-cleaner
R 28794 R	(-)	Bowl, pre-cleaner (sub. for F3446R)

CARBURETOR (Gasoline and All-Fuel)



Key	Part No.	Serial No.	Description
1	R 10105 R	(-)	Lever, choke (sub. for 25-275)
2	R 10099 R	(-)	Spring, choke return (sub. for 24-A140)
3	62-238	(-)	Pin, choke shaft (not furnished) (sub. AR10064R)
4	AR 10064 R	(-)	Shaft, choke, with pin (sub. for 26-775)
5	R 10159 R	(-)	Plug, fuel inlet strainer (sub. for 95-520)
6*	(-)	Gasket, strainer (2 used)
7	R 10165 R	(-)	Plug, expansion (sub. for 179-39)
8	R 10085 R	(-)	Screw, choke friction spring (sub. for 15-A109)
9	R 10010 R	(-)	Washer, choke friction spring screw (sub. for 78-433)
10	R 10079 R	(-)	Spring (sub. for 24-A165)
11	R 10147 R	(-)	Washer (sub. for 78-434)

CARBURETOR (Gasoline and All-Fuel) -- Continued

Key	Part No.	Serial No.	Description
12	AR 10050 R	(-)	Body, carburetor, with bushings (gasoline) (sub. for 10-3580) (sub. AF1560R)
	AR 10052 R	(-)	Body, carburetor, with bushings (all-fuel) (sub. for 10-3648) (sub. AF1652R)
13	R 10164 R	(-)	Plug, expansion (3 used) (sub. for 179-15)
14	R 10168 R	(-)	Tube, pitot (2 used) (sub. for 229-199)
15	21H 962	(-)	Screw, mach., fill. hd., no. 6 x 1/4" (4 used)
16	A 4634 R	(-)	Gasket, carburetor to intake (packed 5 in a pkg.)
17	12H 314	(-)	Washer, lock (4 used) no. 6 (sub. for A765R)
18	R 10112 R	(-)	Disk, choke (2 used) (sub. for 27-223)
19	60-251	(-)	Bushing, nozzle well vent (2 used) (gasoline) (no longer furnished) (sub. AR10050R)
	36-202	(-)	Bushing, nozzle well vent (2 used) (all-fuel) (never furnished) (sub. AR10052R)
20	R 10134 R	(-)	Cup, choke shaft (sub. for 55-358)
21	19H 1731	(-)	Screw, cap, high-strength, 3/8" x 1" (8 used)
	12H 304	(-)	Washer, lock, 3/8" (8 used)
22	R 10135 R	(-)	Bushing, throttle shaft (2 used) (sub. for 60-A13)
23	R 10133 R	(-)	Cup, throttle shaft (sub. for 55-214) (packed 2 in a pkg.)
24*	(-)	Gasket, nozzle (2 used)
25	R 10121 R	(-)	Nozzle (2 used) (gasoline) (sub. for 47-394)
	R 10124 R	(-)	Nozzle (2 used) (all-fuel) (sub. for 47-405)
26*	(-)	Gasket, main nozzle (2 used)
27	R 10167 R	(-)	Ball, channel plug (6 used) (gasoline) (sub. for 206-59)
	R 10167 R	(-)	Ball, channel plug (8 used) (all-fuel) (sub. for 206-59)
28	R 10152 R	(-)	Plug, nozzle (2 used) (gasoline) (sub. for 80-209)
29	R 10122 R	(-)	Extension, lower nozzle (2 used) (all-fuel) (sub. for 47-400)
30	R 10103 R	(-)	Spring, lower nozzle retainer (2 used) (all-fuel) (sub. for 24-A216)
31	R 10154 R	(-)	Plug, nozzle (2 used) (all-fuel) (sub. for 80-218)
32	AR 10069 R	(-)	Float, with lever (sub. for 30-713)
33	R 10171 R	(-)	Gasket (packed 5 in a pkg.)
34	AR 10074 R	(-)	Bow, with bushing (sub. for 65-703)
35	AR 10075 R	(-)	Cock, drain (all-fuel) (packed 2 in a pkg.) (sub. for 87-3)
36	R 10160 R	(-)	Plug (gasoline) (sub. for S-98)
37	R 10156 R	(-)	Nut, bowl, retaining (sub. for 81-166)
38	R 10087 R	(-)	Screw, drive (2 used) (sub. for 15-343)
39	R 10162 R	(-)	Bracket, float (sub. for 136-54)
40	R 10113 R	(-)	Shaft, float lever (sub. for 32-25)
41	A 4631 R	(-)	Gasket, carburetor to manifold (packed 5 in a pkg.)
42	233-543**	(-)	Valve, float, seat and gasket
43*	(-)	Gasket, float valve seat
44	R 10093 R*	(-)	O-ring (packed 5 in a pkg.)
45	AR 10072 R	(-)	Valve, metering, with packing (sub. for 43-661)
46	60-485	(-)	Bushing, metering pin (not furnished)
47	R 10128 R	(-)	Jet, power (2 used) (gasoline) (sub. for 49-188)
	R 10132 R	(-)	Jet, power (2 used) (all-fuel) (sub. for 49-205 and 49-347)
48	AR 10073 R	(-)	Needle, idle adjusting (2 used) (sub. for 43-129 and 43-665)
49	R 10098 R	(-)	Spring, idle adjusting screw (2 used) (sub. for 24-A136)
50	21H 971	(-)	Screw, mach., fill. hd., no. 8 x 5/16" (4 used)
51	12H 315	(-)	Lock, washer, no. 8 (4 used)
52	R 10083 R	(-)	Disk, throttle (2 used) (sub. for 14-244)
53	R 10143 R	(-)	Pin, throttle stop (sub. for 62-254)
54	AR 10060 R	(-)	Shaft, throttle, with packing, adjusting screw, and spring (sub. for 13-1075)
55	R 10115 R	(-)	Packing, throttle shaft (sub. for 44-65)
56	21H 977	(-)	Screw, mach., fill. hd., no. 8 x 3/4" (sub. for 15-42)
57	R 10104 R	(-)	Spring, adjusting (sub. for 24-262)
58	A 258 R	(-)	Connector
59	80-171**	(-)	Plug, channel (2 used)
60	R 10160 R	(-)	Plug (sub. for S-98)
61	R 10169 R	(-)	Tube, idle channel (4 used) (sub. for 229-209)
62	R 10166 R	(-)	Plug, expansion (2 used) (all-fuel) (sub. for 179-40)

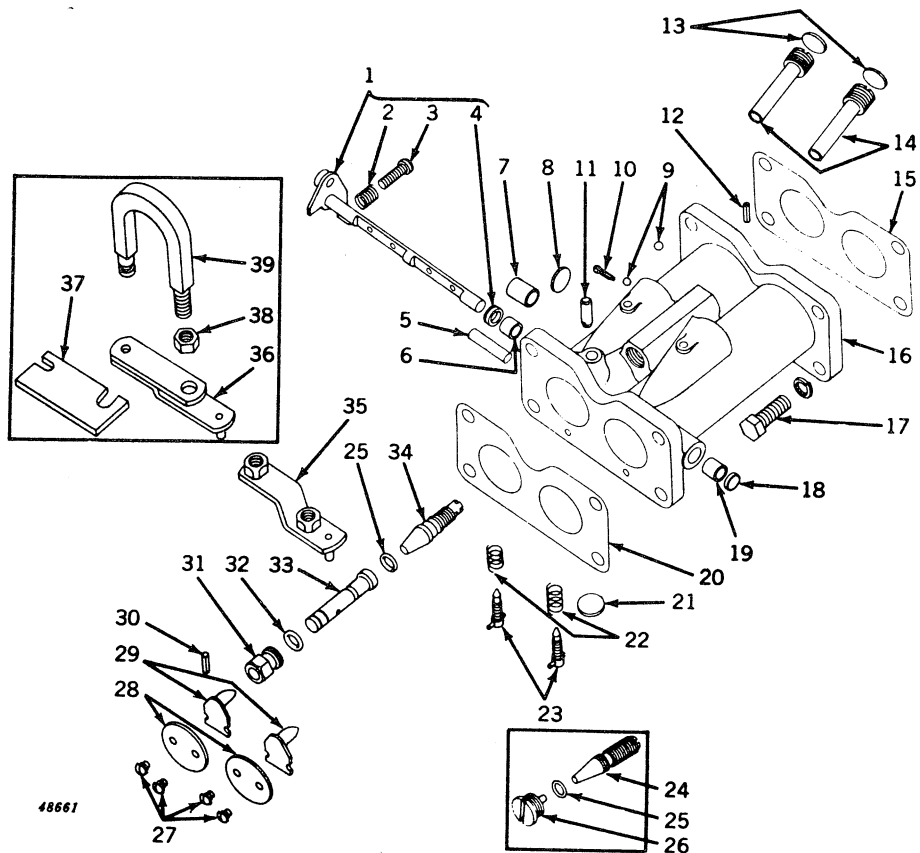
Parts listed below are assemblies of parts in this grouping.

AA 6343 R	(-)	Kit, carburetor gasket (sub. for 16-671)
AA 6241 R	(-)	Kit, carburetor service
AF 1560 R	(-)	Carburetor (DLTX-82) (gasoline)
AF 1652 R	(-)	Carburetor (DLTX-85) (all-fuel)
AR 21656 R	(-)	Kit, carburetor choke lever service

*Part of AA6343R gasket set, carburetor service (individual gaskets not sold except R10093R and R10171R)

**Furnished by John Deere Dubuque Tractor Works.

DUAL INDUCTION CARBURETOR (Parts) (LP-Gas)



DUAL INDUCTION CARBURETOR (Parts) (LP-Gas) -- Continued

Key	Part No.	Serial No.	Description
1	AR 10060 R	(-)	Shaft, throttle, with packing, adjusting, screw and spring (sub. for 13-1075)
2	R 10104 R	(-)	Spring (sub. for 24-262)
3	21H 977	(-)	Screw, mach., fill. hd., no. 8 x 3/4" (4 used) (sub. for 15-4)
4	R 10115 R	(-)	Packing, throttle shaft (sub. for 44-65)
5	H 826 R	(-)	Pin, throttle stop
6	R 10135 R	(-)	Bushing, throttle shaft (sub. for 60-A13)
7	A 5191 R	(-)	Tube, inlet
8	30H 6	(-)	Plug, carburetor body
9	A 5196 R	(-)	Ball, lead, nozzle lock (2 used) (packed 2 in a pkg.)
10	11H 233	(7034950-)	Pin, cotter, 3/32" x 1/2"
11	A 5376 R	(7034950-)	Pin, fuel control lever choke
12	34H 212*	(7034950-)	Pin, roll, carburetor fuel adjusting screw
13	30H 9	(-)	Plug (2 used)
14	A 5195 R	(-)	Nozzle (2 used) (packed 2 in a pkg.)
15	A 4634 R	(-)	Gasket (packed 5 in a pkg.)
16	AA 6085 R	(-7034949)	Body, with bushings, tube, and stop pin (sub. AA6269R)
	AA 6269 R	(7034950-)	Body, with bushings, tube, and stop pin (sub. AA6268R)
17	19H 1731	(-)	Screw, cap, high-strength, 3/8" x 1" (8 used)
	12H 304	(-)	Washer, lock, 3/8" (8 used)
18	R 10133 R	(-)	Cup, throttle shaft (sub. for 55-214) (packed 2 in a pkg.)
19	R 10135 R	(-)	Bushing, throttle shaft (sub. for 60-A13)
20	A 4631 R	(-)	Gasket (packed 5 in a pkg.)
21	30H 9	(-)	Plug
22	R 10098 R	(-)	Spring, idle adjusting (2 used) (sub. for 24A-136)
23	AR 10073 R	(-)	Needle, idle adjusting (2 used) (sub. for 43-665)
24	A 5197 R	(-7034949)	Screw, fuel adjusting (sub. A5377R)
25	A 3917 R	(-)	O-ring, fuel adjusting screw (packed 2 in a pkg.)
26	A 5198 R	(-7034949)	Plug, fuel adjusting screw stop
27	AA 6086 R	(-)	Screw, special mach., with external tooth lock washer (4 used) (packed 2 in a pkg.)
28	A 5192 R	(-)	Disk, throttle (2 used) (packed 2 in a pkg.)
29	A 5193 R	(-)	Valve, nozzle (2 used) (packed 2 in a pkg.)
30	34H 212*	(7034950-)	Pin, roll, choke valve
31	A 5379 R*	(7034950-)	Bushing, choke valve
32	A 4365 R*	(7034950-)	O-ring, choke valve (packed 2 in a pkg.)
33	A 5378 R*	(7034950-)	Valve, choke
34	A 5377 R*	(7034950-)	Screw, fuel adjusting
35	AA 6270 R	(7034950-)	Lever, fuel control choke, with pin
36	AA 6275 R*	(-7034949)	Lever, fuel control choke, with pin
37	A 5388 R*	(-7034949)	Plate, clamp
38	(-7034949)	Nut, 3/8"
39	A 5387 R*	(-7034949)	Clamp on fan bearing housing tube

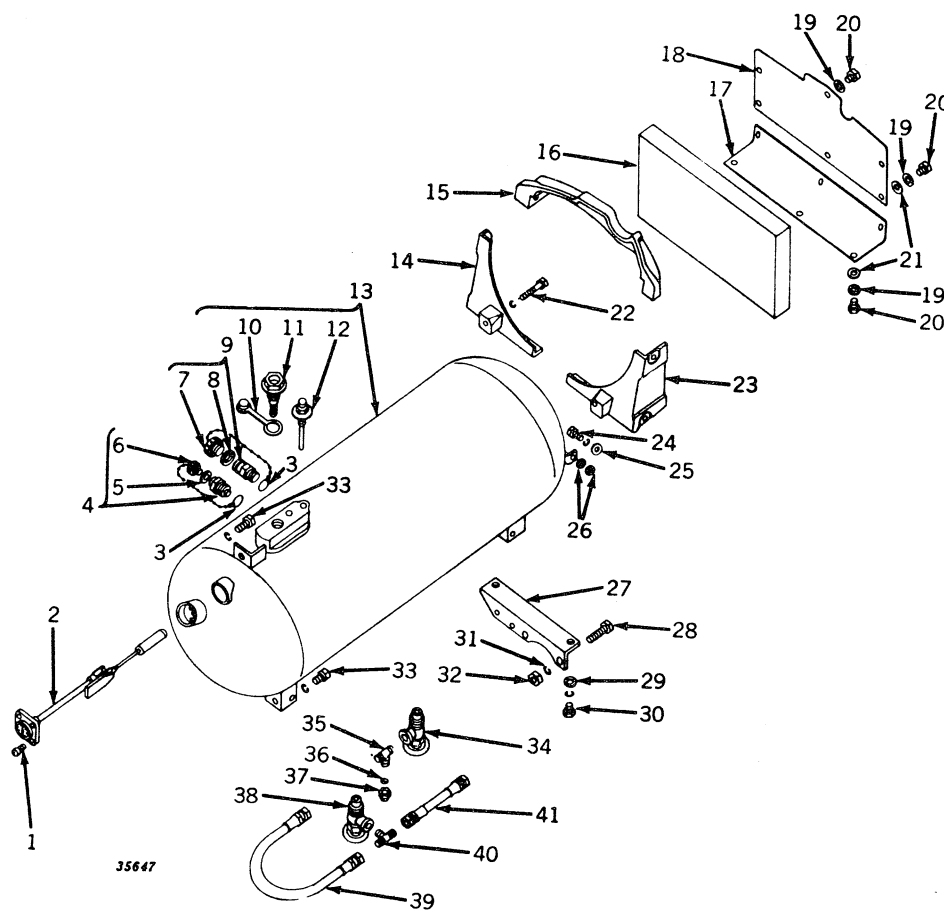
Parts listed below are an assembly of the parts in the above grouping.

AA 6084 R	(-7034949)	Carburetor, LP-gas (double barrel) (sub. one AA6268R carburetor, one F2395R rod, one 24H1286 washer, and one B1951R knob)
AA 6267 R	(-7034949)	Lever, fuel control assembly—consisting of parts marked (*) and one B1951R knob and two 24H132 washers. Also furnish one F2395R fuel choke control rod
AA 6268 R	(7034950-)	Carburetor, LP-gas (double barrel)

*See AA6267R.

†Model 70 LP-gas tractors with Serial No. 7000001 to 7014799 which had single induction carburetors were changed to duplex carburetion as shown on this page. It will therefore be necessary to order above parts for all Model 70 LP-gas tractors.

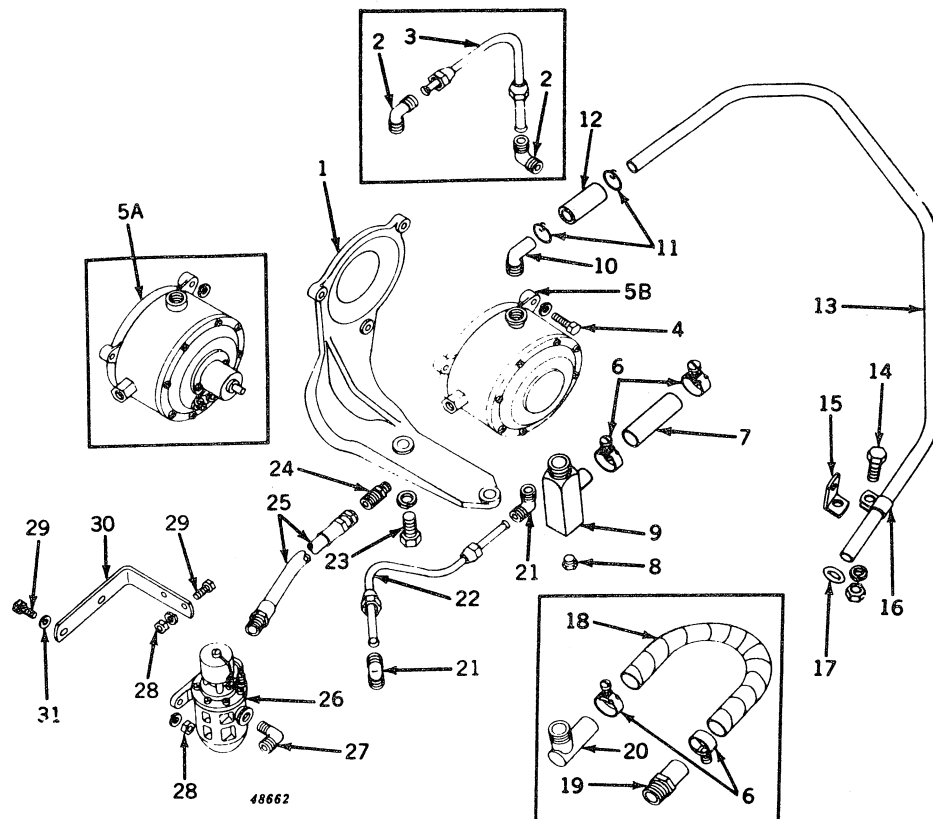
FUEL TANK (LP-Gas)



FUEL TANK (LP-Gas) -- Continued

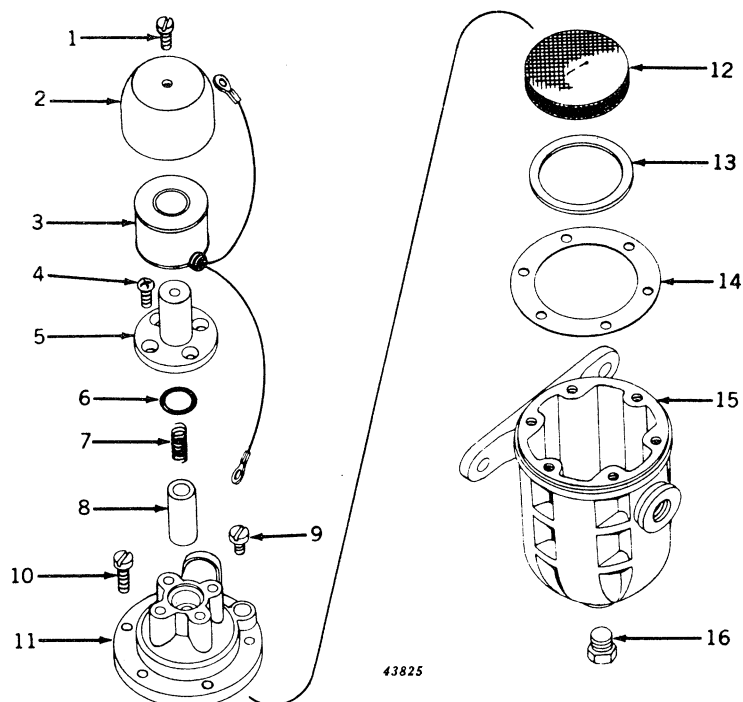
Key	Part No.	Serial No.	Description
1	A 5139 R	(-)	Screw, mach., 5/16" x 3/4" (4 used) (Rochester fuel gauge) (packed 4 in a pkg.)
	21H 1074	(-)	Screw, mach., 5/16" x 1" (4 used) (Squibb-Taylor fuel gauge)
2	AA 6006 R	(-)	Gauge, fuel
	A 5138 R	(-)	Gasket (Rochester fuel gauge) (packed 2 in a pkg.)
	A 5141 R	(-)	Gasket (Squibb-Taylor fuel gauge) (packed 2 in a pkg.)
	AA 6072 R	(-)	Float assembly (Rochester fuel gauge)
	AA 6073 R	(-)	Screw, mach., with lock washer (2 used) (Rochester fuel gauge) (packed 2 in a pkg.)
	AA 6075 R	(-)	Float assembly (Squibb-Taylor fuel gauge)
	A 5140 R	(-)	Pin, pivot (Squibb-Taylor fuel gauge) (packed 2 in a pkg.)
	AA 6074 R	(-)	Dial assembly (Rochester fuel gauge)
	21H 1331	(-)	Screw, mach. (2 used) (Rochester fuel gauge)
3	AA 6060 R	(-)	Chain and ring assembly (2 used) (sub. for AA6058R)
4	AA 6002 R	(-)	Valve, excess vapor flow, with cap and chain
5	A 4998 R	(-)	Seal, body
6	AA 6060 R	(-)	Cap, chain and ring
	A 4997 R	(-)	Screw, self-tapping
7	AA 6059 R	(-)	Cap, chain and ring
	A 4997 R	(-)	Screw, self-tapping
8	A 4996 R	(-)	Seal, body
9	AA 6001 R	(-)	Valve, double check filler, with cap and chain
	A 5297 R	(-)	Plate, filler valve warning
10	R 21560 R	(-)	Cap, rain (sub. for A4900R)
11	AA 6004 R	(-)	Valve, safety relief, with rain cap (sub. one AR21690R and one R21560R)
12	AA 6003 R	(-)	Gauge, fixed liquid level
	AA 6057 R	(-)	Valve, vent
	A 4993 R	(-)	Plate, instruction
	A 4994 R	(-)	Spring
	A 4995 R	(-)	Ring, retaining
13	AF 1372 R	(-)	Tank, fuel, with valves (do not stock)
14	F 1108 R	(-)	Bracket, fuel tank heat shield, L.H.
15	F 1109 R	(-)	Bracket, fuel tank heat shield, top
16	F 1110 R	(-)	Insulation, fuel tank (packed 5 in a pkg.) (not available)
17	AF 1390 R	(-7034949)	Shield, fuel tank heat, lower, with clips (sub. for AF2389R) (sub. F1112R)
	B 2571 R	(-7034949)	Clip (2 used)
	AF 2389 R	(7034950-)	Shield, fuel tank heat, lower (sub. F1112R)
	B 2571 R	(7034950-)	Clip
18	AF 1377 R	(-)	Shield, fuel tank heat, front
19	12H 310	(-)	Washer, lock (shake-proof) (9 used)
20	19H 2020	(-)	Screw, cap, high-strength, 5/16" x 1/2" (9 used) (sub. for A3232R)
21	24H 1290	(-)	Washer, 21/64" x 3/4" x .036" (8 used)
22	19H 1726	(-)	Screw, cap, high-strength, 3/8" x 2-1/4" (2 used)
	12H 304	(-)	Washer, lock, 3/8" (2 used)
23	F 1107 R	(-)	Bracket, fuel tank heat shield, R.H.
24	19H 1731	(-)	Screw, cap, high-strength, 3/8" x 1" (2 used)
	12H 304	(-)	Washer, lock, 3/8" (2 used)
25	24H 1309	(-)	Washer, 13/32" x 1-1/16" x .120" (2 used)
26	24H 1302	(-)	Washer, 13/32" x 11/16" x .036" (4 used)
27	F 2943 R	(-)	Support, fuel tank front (sub. for F1113R)
28	8H 559	(-)	Bolt, mach., 1/2" x 2-1/4" (2 used)
29	24H 1341	(-)	Washer, 17/32" x 15/16" x .060" (2 used)
30	19H 1815	(-)	Screw cap, high-strength, 1/2" x 1-1/4" (2 used)
	12H 301	(-)	Washer, lock, 1/2" (2 used)
31	12H 301	(-)	Washer, lock, 1/2" (2 used)
32	14H 809	(-)	Nut, 1/2" (2 used)
33	19H 1756	(-)	Screw, cap, high-strength, 5/8" x 1-1/2" (3 used)
	12H 294	(-)	Washer, lock, 5/8" (3 used)
34	AA 6005 R	(-)	Valve, vapor outlet
	A 4999 R	(-)	Handle, valve
	AA 6061 R	(-)	Screw and washer
35	A 4929 R	(-)	Tee, vapor outlet valve
36	A 4931 R	(-)	Gasket (copper)
37	A 4930 R	(-)	Cap, vapor outlet tee
38	AA 6005 R	(-)	Valve, fuel outlet
	A 4999 R	(-)	Handle
	AA 6061 R	(-)	Screw and washer
39	AF 1384 R	(-)	Line, flexible fuel, vapor to liquid outlet valve
40	A 4932 R	(-)	Tee, liquid outlet valve
41	AF 1385 R	(-)	Line, flexible fuel, liquid outlet valve to fuel strainer

FUEL STRAINER AND FUEL CONVERTOR (LP-Gas)



Key	Part No.	Serial No.	Description
1	A 4924 R	(-7031299)	Bracket (sub. A5270R)
	A 5270 R	(7031300-)	Bracket
2	A 4927 R	(-7031299)	Elbow, 45° flare type (2 used)
3	AF 1381 R	(-7031299)	Line, fuel convertor water outlet
4	19H 1914	(-)	Screw, cap, high-strength, 1/4" x 1" (3 used)
	12H 302	(-)	Washer, lock, 1/4" (3 used)
5A	AA 6272 R	(7034950-)	Convertor, fuel (sub. for AA6019R)
5B	AA 6222 R	(-7034949)	Convertor, fuel (sub. for AA6019R) (sub. AA6272R)
6	AR 21839 R	(-)	Clamp, hose (2 used) (sub. for A4934R)
7	A 5203 R	(7015065-)	Hose, convertor to carburetor
8	B 1107 R	(7015065-)	Plug, pipe (sub. for S98)
9	AA 6088 R	(7015065-)	Elbow, special
10	A 5333 R	(-)	Elbow, bypass pipe to convertor
11	AR 21839 R	(-)	Clamp, bypass pipe to convertor hose (2 used) (sub. for A5335R)
12	R 20922 R	(-)	Hose, bypass pipe to convertor (sub. for A5334R)
13	F 2344 R	(-)	Pipe, water bypass
14	19H 1813	(-)	Screw, cap, high-strength, 5/16" x 5/8"
	12H 303	(-)	Washer, lock, 5/16"
	14H 511	(-)	Nut, 5/16"
15	F 3325 R	(-)	Bracket, bypass pipe clamp (sub. for F2345R)
16	A 5339 R	(-)	Clamp, bypass pipe
17	R 375 R	(-)	O-ring, in pump housing (packed 5 in a pkg.)
18	A 4933 R	(-7015064)	Hose, convertor to carburetor (no longer furnished)
19	A 4918 R	(-7015064)	Nipple, hose, carburetor fuel inlet (no longer furnished)
20	A 4919 R	(-7015064)	Elbow, hose, fuel convertor outlet (no longer furnished)
21	A 4927 R	(-)	Elbow, 45° flare type
22	AF 1380 R	(-)	Line, fuel convertor water inlet
23	19H 1821	(-)	Screw, cap, high-strength, 7/16" x 3-1/4" (2 used)
	12H 293	(-)	Washer, lock, 7/16" (2 used)
24	A 4925 R	(-)	Connector, 45° flare type, fuel convertor inlet
25	AF 1386 R	(-)	Pipe, flexible fuel, strainer to convertor
26	AR 26437 R	(-)	Strainer, fuel (sub. for AF1383R or AF3700R)
27	A 4928 R	(-)	Elbow, 45° flare type, fuel strainer inlet
28	14H 786	(-)	Nut, 1/4" (4 used)
	12H 302	(-)	Washer, lock, 1/4" (4 used)
29	19H 1948	(-)	Screw, cap, high-strength, 1/4" x 3/4" (4 used)
30	F 1121 R	(-)	Bracket
31	24H 1287	(-)	Washer, 9/32" x 5/8" x .060" (2 used)

FUEL STRAINER (Parts) (LP-Gas)

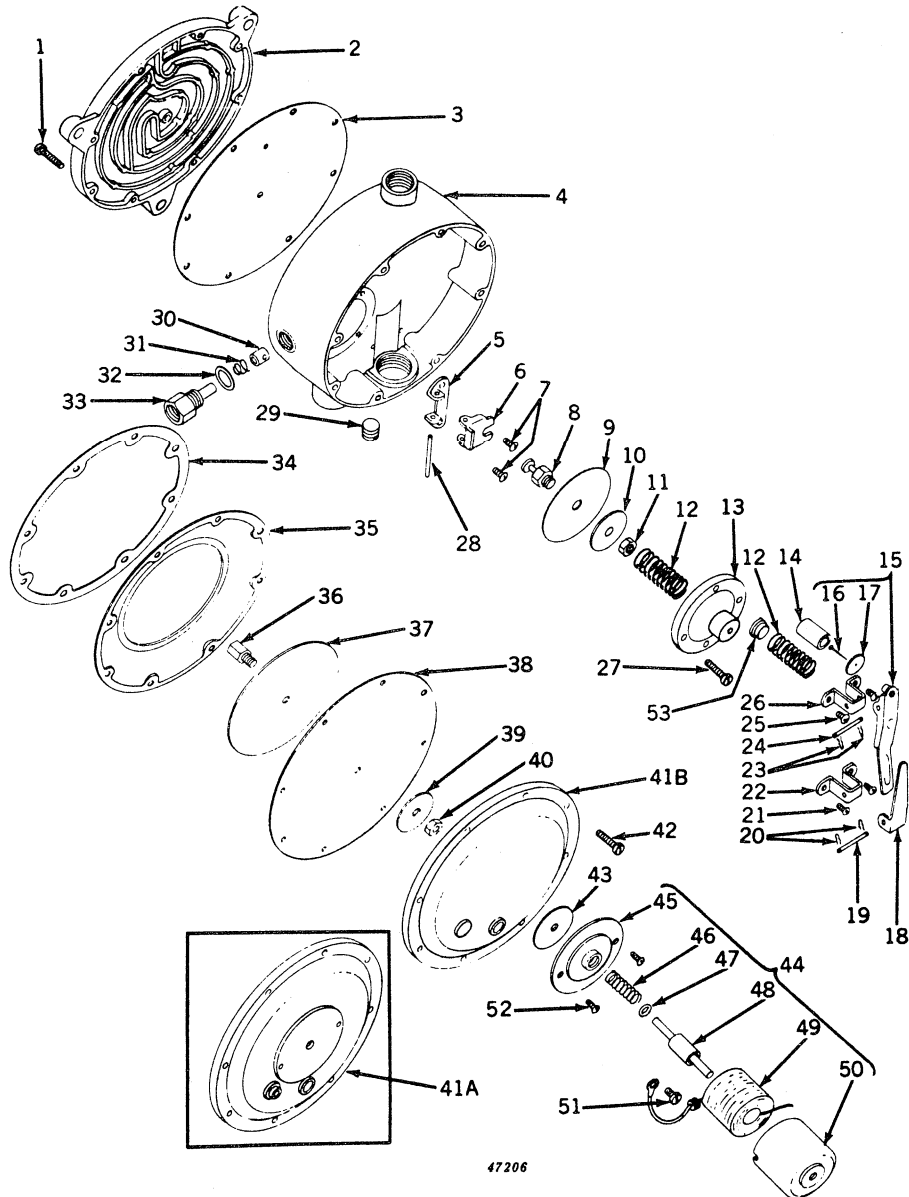


Key	Part No.	Serial No.	Description
1	21H 1072	(-)	Screw, special, mach.
2	T 10514 T	(-)	Case, fuellock (sub. for F1125R)
3	AF 1395 R	(-)	Coil, fuellock, with leads and grommet
4	21H 1073	(-)	Screw, special mach. (4 used)
5	AF 1396 R	(-)	Housing, fuellock plunger
6	F 1127 R	(-)	O-ring
7	F 1126 R	(-)	Spring, fuellock plunger
8	AF 1397 R	(-)	Plunger, fuellock
9	21H 1292	(-)	Screw, special mach.
10	21H 981	(-)	Screw, special mach. (6 used)
11	AF 1398 R	(-)	Cover, strainer, with terminal post and valve jet
12	AF 1399 R	(-)	Pack, filter
13	F 1129 R	(-)	Ring, filter pack retaining
14	F 1130 R	(-)	Gasket
15	F 3500 R	(-)	Body, strainer (sub. for F1131R)
16	R 10160 R	(-)	Plug (sub. for S98)

Part listed below is an assembly of parts in this grouping.

AR 26437 R (-) Strainer, fuel (sub. for AF1383R or AF3700R)

FUEL CONVERTOR (Parts) (LP-Gas)



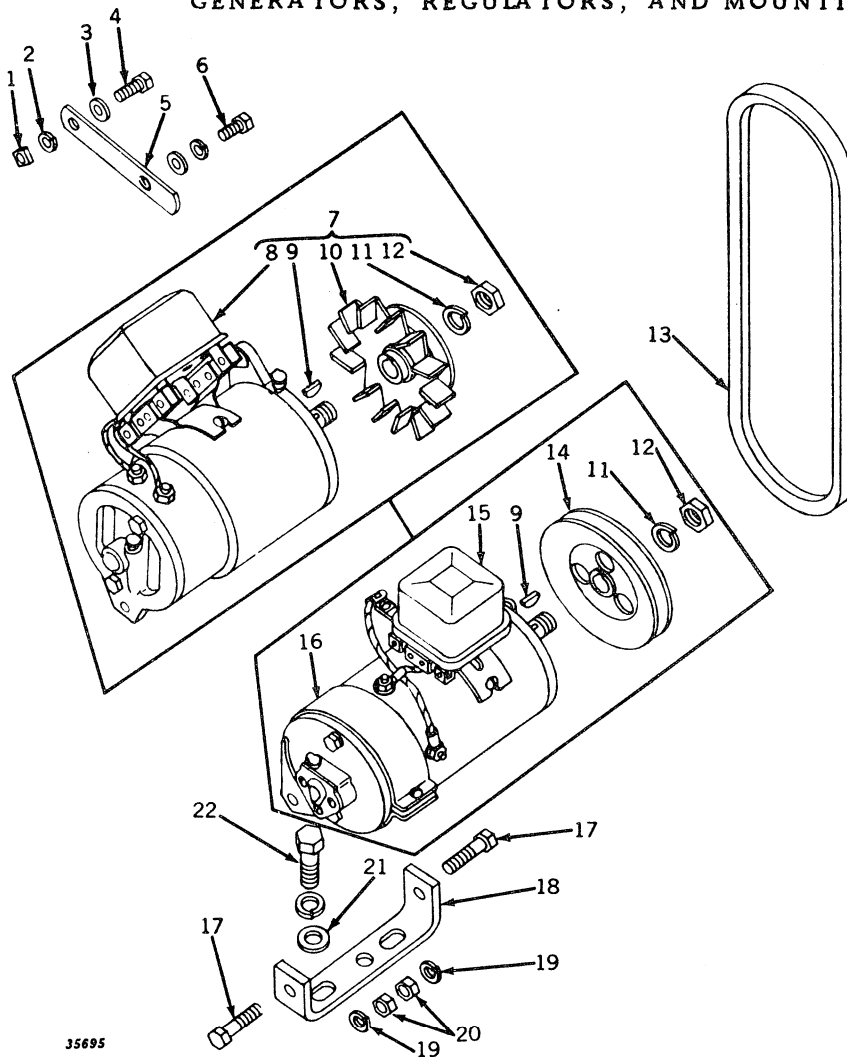
FUEL CONVERTOR (Parts) (LP-Gas) -- Continued

Key	Part No.	Serial No.	Description
1	21H 1317	(-)	Screw, special mach. (9 used)
2	A 5115 R	(-)	Back, convertor
3	A 5116 R	(-)	Gasket, back to body (packed 2 in a pkg.)
4	AA 6047 R	(-)	Body, convertor, with low pressure valve
5	A 5096 R	(-)	Bracket high pressure valve operating
6	A 5095 R	(-)	Lever, high pressure valve operating
7	21H 1292	(-)	Screw, special mach. (2 used)
8	A 5100 R	(-)	Link, high pressure diaphragm (packed 2 in a pkg.)
9	A 5098 R	(-)	Diaphragm, high pressure (packed 2 in a pkg.)
10	B 17668 B	(-)	Plate, diaphragm, high pressure (packed 2 in a pkg.)
11	A 5101 R	(-)	Nut, high pressure diaphragm link (packed 5 in a pkg.)
12	A 5102 R	(-)	Spring, high and low pressure diaphragm (2 used) (packed 2 in a pkg.)
13	A 5103 R	(-)	Cover, high pressure diaphragm
14	A 5104 R	(-)	Valve, low pressure (packed 2 in a pkg.) (not furnished)
15	AA 6050 R	(-)	Lever, low pressure valve, seat and pin
16	A 5105 R	(-)	Pin, low pressure valve seat (packed 2 in a pkg.)
17	AA 6049 R	(-)	Seat, low pressure valve, with pin (packed 5 in a pkg.)
18	A 5109 R	(-)	Lever, compound (packed 2 in a pkg.)
19	A 5107 R	(-)	Pin, pivot, low pressure valve lever (packed 2 in a pkg.)
20	A 5108 R	(-)	Lock, spring (2 used) (packed 2 in a pkg.)
21	21H 1292	(-)	Screw, special mach. (2 used)
22	A 5106 R	(-)	Bracket, low pressure valve lever
23	A 5108 R	(-)	Lock, spring (2 used) (packed 2 in a pkg.)
24	A 5107 R	(-)	Pin, pivot, compound lever (packed 2 in a pkg.)
25	21H 1292	(-)	Screw, special mach. (2 used)
26	A 5106 R	(-)	Bracket, compound lever
27	21H 981	(-)	Screw, special mach. (4 used)
28	A 5097 R	(-)	Pin, pivot, high pressure valve lever (packed 2 in a pkg.)
29	R 11085 R	(-)	Plug, pipe (sub. for 125947)
30	AA 6048 R	(-)	Valve, high pressure (packed 5 in a pkg.)
31	A 5092 R	(-)	Spring, high pressure valve (packed 2 in a pkg.)
32	A 5094 R	(-)	Gasket, high pressure jet (packed 2 in a pkg.)
33	A 5093 R	(-)	Jet, high pressure
34	A 5111 R	(-)	Gasket, diaphragm backing plate (packed 2 in a pkg.)
35	B 17670 B	(-)	Plate, low pressure diaphragm backing (packed 2 in a pkg.) (sub. for A5110R)
36	B 17686 B	(-)	Button, low pressure diaphragm (packed 2 in a pkg.) (sub. for A5114R)
37	B 17669 B	(-)	Plate, low pressure diaphragm (packed 2 in a pkg.) (sub. for A5113R)
38	A 5112 R	(-)	Diaphragm, low pressure (packed 2 in a pkg.)
39	B 17668 B	(-)	Plate, diaphragm, low pressure, small (packed 2 in a pkg.) (sub. for A5099R)
40	14H 649	(-)	Nut, jam
41A	AA 6051 R	(-7034949)	Cover, convertor, with terminal post
41B	A 5397 R	(7034950-)	Cover, convertor
42	21H 981	(-)	Screw, special mach. (8 used)
43	B 17672 B	(-7034949)	Gasket, primer base to convertor cover (packed 2 in a pkg.) (sub. for A5118R)
44	AB 15232 B	(-7034949)	Primer, complete (sub. for AA6052R)
45	B 17713 B	(-7034949)	Base, primer (sub. for AA6056R)
46	B 17702 B	(-7034949)	Spring, primer plunger (sub. for A5117R)
47	A 4365 R	(-7034949)	O-ring, plunger to case (packed 2 in a pkg.)
48	B 17712 B	(-7034949)	Plunger, primer (sub. for AA6055R)
49	B 17711 B	(-7034949)	Coil, primer, with leads and grommets (sub. for AA6054R)
50	B 17715 B	(-7034949)	Case, primer (sub. for AA6053R)
51	21H 1292	(-7034949)	Screw, special mach.
52	21H 1072	(-)	Screw, special mach. (2 used)
53	A 5285 R	(7031300-)	Spacer on low pressure diaphragm spring (packed 2 in a pkg.)

Parts listed below are an assembly of parts in this grouping.

AA 6222 R	(-7034949)	Convertor, fuel, complete, with spacer (sub. for AA6019R) (sub. AA6272R)
AA 6272 R	(7034950-)	Convertor, fuel, complete with spacer (sub. for AA6019R)
AR 21760 R	(7034950-)	Kit, fuel convertor service (for servicing AA6272R)

GENERATORS, REGULATORS, AND MOUNTING BRACKET

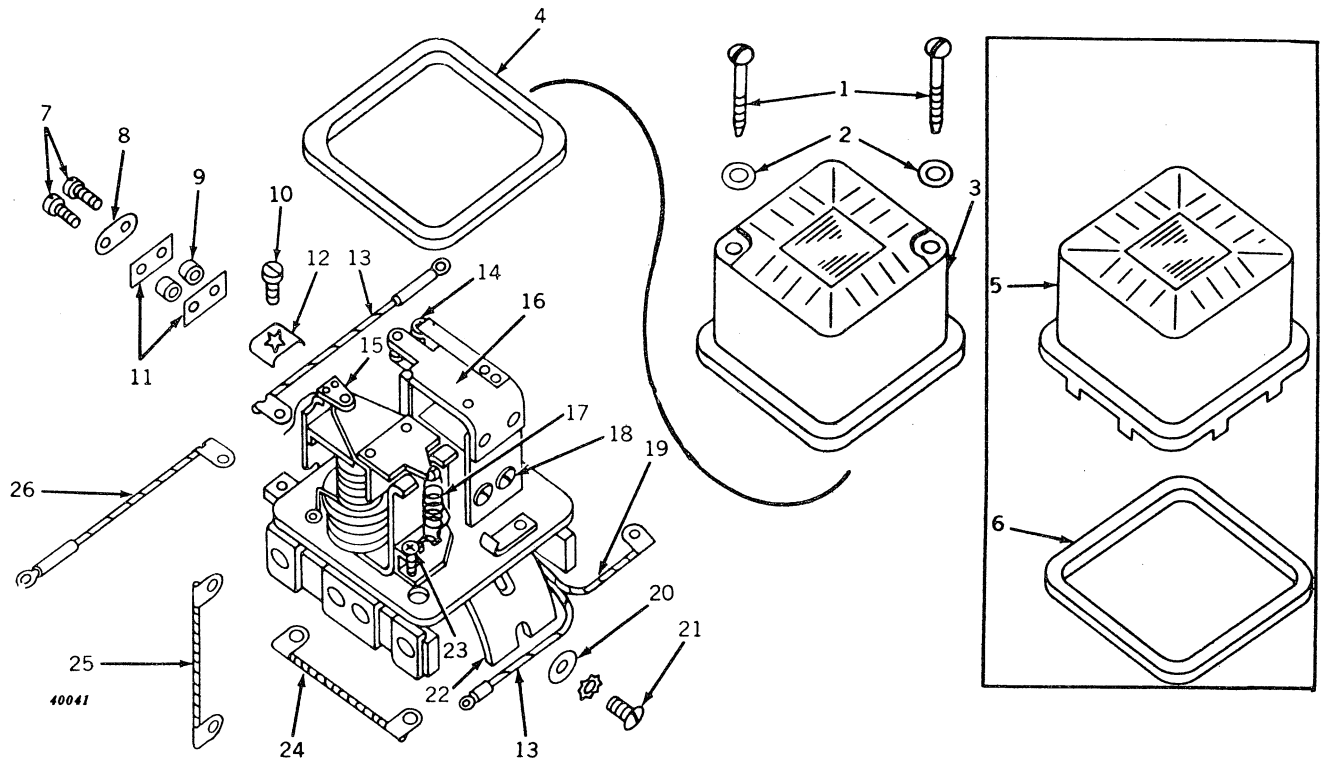


35695

Key	Part No.	Serial No.	Description
1	14H 511	(-)	Nut, 5/16"
2	12H 303	(-)	Washer, lock, 5/16"
3	24H 1136	(-)	Washer, 11/32" x 11/16" x .060" (2 used)
4	19H 2127	(-)	Screw, cap, high-strength, 5/16" x 7/8"
5	A 4288 R	(-7008099)	Strap, adjusting
	F 1514 R	(7008100-)	Strap, adjusting
6	19H 1900	(-)	Screw, cap, high-strength, 5/16" x 3/4"
	12H 303	(-)	Washer, lock, 5/16"
7	AA 5737 R	(7008100-)	Generator with fan and pulley (12-volt) (Delco-Remy No. 1100309) (sub. AR21906R, page 35-8)
8	1118783	(7008100-7011664)	Regulator, voltage (sub. 1118792)
	1118792	(7011665-)	Regulator
9	26H 72	(-)	Key, Woodruff, 1/8" x 5/8"
10	AR 11097 R	(7008100-)	Pulley and fan (sub. for 1921939 and 1924689) (sub. R11283R and T12870T)
11	T 10745 T	(-)	Washer, lock (sub. for 804000)
12	806915	(-)	Nut
13	A 4287 R	(-7008099)	Belt, generator and water pump
	A 4897 R	(7008100-)	Belt, generator and water pump
14	B 1030 R	(-7008099)	Pulley
15	1118792	(-7008099)	Regulator, current and voltage (sub. for 1118306)
16	AA 4921 R	(-7008099)	Generator (Delco-Remy No. 1100955) (sub. AR21906R)
17	8H 218	(-)	Bolt, mach., 3/8" x 1-1/4" (2 used)
18	R 21136 R	(-)	Bracket, mounting (sub. for F1413R)
19	12H 304	(-)	Washer, lock, 3/8" (2 used)
20	14H 841	(-)	Nut, 3/8" (2 used)
21	24H 1325	(-)	Washer, 15/32" x 59/64" x .060" (2 used)
22	19H 1821	(-)	Screw, cap, high-strength, 7/16" x 1-1/4" (2 used)
	12H 293	(-)	Washer, lock, 7/16" (2 used)

For illustrations and lists of generator parts, see pages 35-4, 35-5, 35-6, 35-7, 35-8, and 35-9.
 For illustration and list of regulator parts, see page 35-3.

CURRENT - VOLTAGE REGULATOR

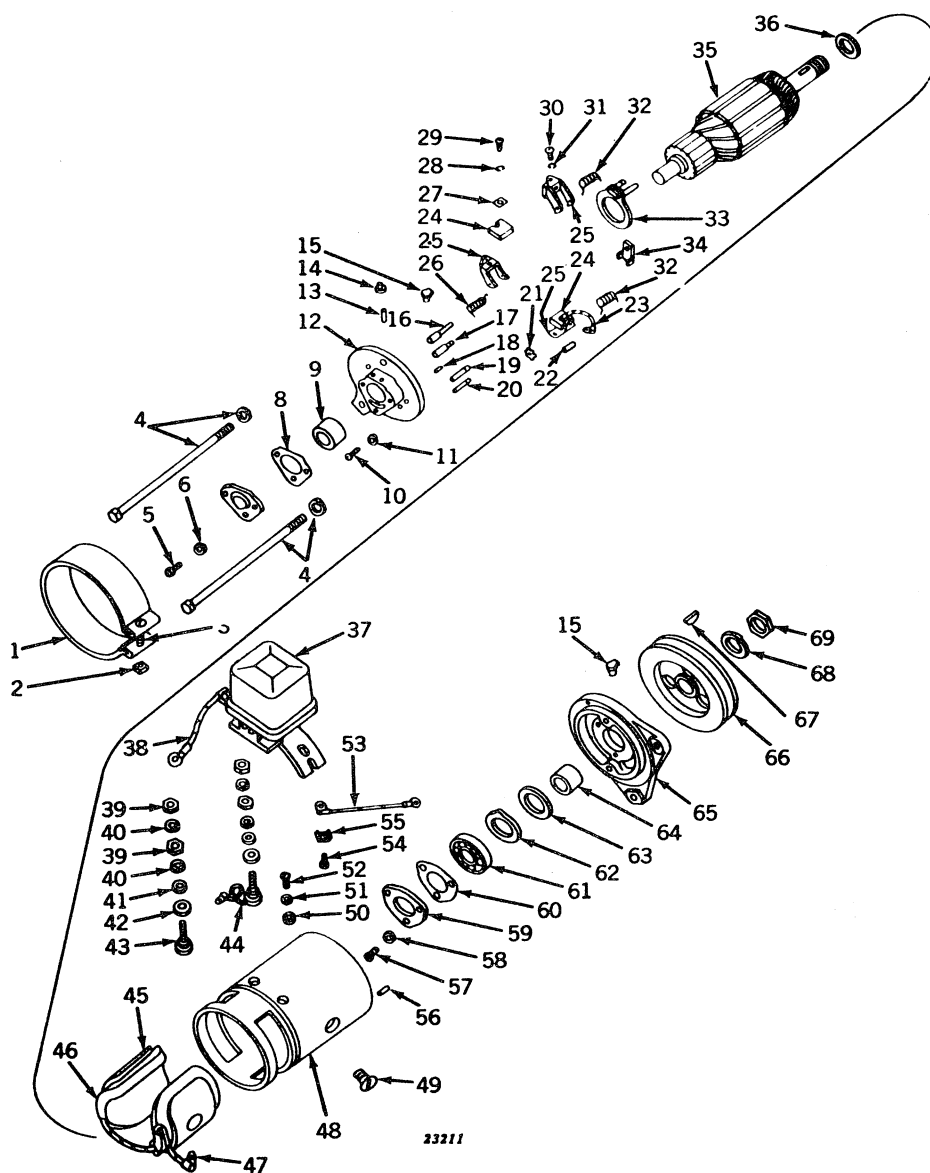


Key	Part No.	Serial No.	Description
1	R 11170 R	(7011665-	Screw, special mach. (2 used) (sub. for 1927982)
2	R 11156 R	(7011665-	Washer, special (2 used) (sub. for 1922996 or R11115R)
3	R 11168 R	(7011665-	Cover (sub. for 1927980)
4	R 11169 R	(7011665-	Gasket (sub. for 1927981)
5	1909034	(-7011664	Cover
6	1909035	(-7011664	Gasket
7	R 11103 R	(-	Screw, contact attaching (2 used) (sub. for 1878516)
8	R 11101 R	(-	Plate, lock, contact attaching screw (2 used) (sub. for 1878505)
9	R 11167 R	(-	Bushing, insulation (2 used) (sub. for 1878506)
10	R 11100 R	(-	Screw, terminal (4 used) (sub. for 1864099)
11	R 11102 R	(-	Insulator (2 used) (sub. for 1878507)
12	R 11084 R	(-	Clip, terminal (4 used) (sub. for 1868137)
13	1911485	(-7008099	Lead, regulator to "F" terminal on generator (1118306 only)
	1911485	(-7008099	Lead, regulator to "A" terminal on generator (1118306 only)
14	R 11111 R	(-	Screw, adjusting (sub. for 1912159)
15	AR 11103 R	(-	Support, contact (sub. for 1878517)
16	1878780	(-	Armature (order from John Deere Harvester Works)
17	R 11112 R	(-	Spring (sub. for 1912176)
18	21H 1309	(-	Screw, relay armature attaching (2 used) (sub. for 1904817)
	12H 314	(-	Washer, lock, armature relay screw (2 used) (sub. for 190437 or R11106R)
19	1909041	(-7011664	Lead, ground
20	24H 1283	(-	Washer, mounting screw, 7/32" x 1/2" x .048" (2 used)
21	21H 1298	(-	Screw, mounting, rd. hd., no. 10 x 3/8" (2 used)
	12H 295	(-	Washer, lock, mounting screw (2 used) (sub. for A3010R)
22	1913063	(-7011664	Base, mounting
23	1922408	(-	Screw, adjusting (sub. for 1912365)
24	AR 11067 R	(-7011664	Resistor (sub. for 1910174)
25	1911485	(7008100-	Lead, regulator to "F" terminal on generator (1118783 only)
26	(7008100-	Lead, regulator to "A" terminal on generator (1118783 only)
			7-3/8", make from R32007R, R32018R, and R32021R from AR30963R wire repair kit (sub. for 1917571)

Parts listed below are an assembly of parts in this grouping.

1118306	(-7008099	Regulator, current and voltage, with cover, less lead assemblies (12-volt) (sub. 1118792)
1118792	(7008100-	Regulator, voltage, with cover, less lead assemblies (12-volt) (sub. for 1118783)

AA4921R GENERATOR AND CURRENT - VOLTAGE REGULATOR (12-Volt) (Delco-Remy)
(Serial No. -7008099)



Key	Part No.	Serial No.	Description
1	1872638	(-)	Band, cover
2	14H 631	(-)	Nut, no. 10
3	21H 1296	(-)	Screw, mach., rd. hd., no. 10 x 1-1/4"
4	R 11158 R	(-)	Bolt, thru (2 used) (sub. for 815018)
5	12H 10	(-)	Washer, lock, 5/16" (2 used)
6	21H 1307	(-)	Screw (3 used) (sub. for 1886496)
7	12H 315	(-)	Washer, lock, no. 8 (3 used) (sub. for A766R)
	820524	(-)	Plate, cover

AA4921R GENERATOR AND CURRENT-VOLTAGE REGULATOR (12-Volt) (Delco-Remy)
Continued
(Serial No. -7008099)

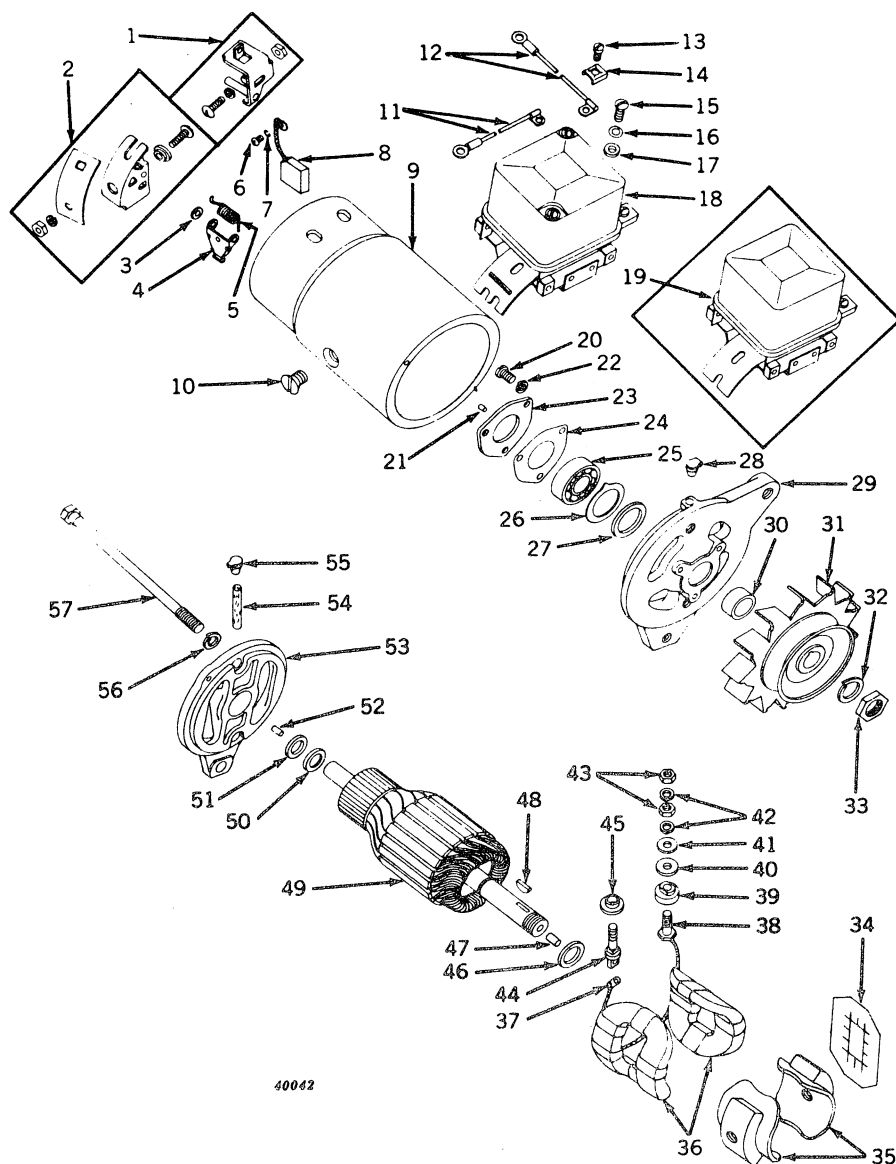
Key	Part No.	Serial No.	Description
8	817220	-	Gasket
9	AA 3497 R	-	Bushing
10	21H 1295	-	Screw, mach., pan hd., no. 10 x 5/8" (2 used)
11	12H 246	-	Washer, lock, no. 10 (2 used) (sub. for A767R)
12	1882356	-	Frame, commutator end
13	R 11201 R	-	Wick, oil (sub. for 804076)
14	1911097	-	Plug, oil hole
15	E 2302 RT	-	Cup, oil (2 used)
16	AR 11063 R	-	Pin and insulation, brush holder hinge (sub. for 81206)
17	AR 11062 R	-	Pin and insulation, brush holder stop (sub. for 812015)
18	R 11086 R	-	Pin, dowel (sub. for 809062)
19	R 11093 R	-	Pin, stop, brush holder (sub. for 817314)
20	R 11092 R	-	Pin, hinge, brush holder (sub. for 817313)
21	809824	-	Washer, third brush plate spring
22	809614	-	Pin, third brush plate spring washer
23	809688	-	Lead, ground brush
24	809637	-	Brush (3 used) (packed 2 in a pkg.)
25	809642	-	Holder, brush (3 used)
26	809658	-	Spring, main brush
27	809551	-	Washer, rectangular (3 used)
28	12H 314	-	Washer, lock (3 used) no. 6 (sub. for A765R)
29	21H 1290	-	Screw (3 used) (sub. for 451608)
30	21H 1281	-	Screw, mach., pan hd., no. 6 x 3/16" (2 used)
31	12H 314	-	Washer, lock (2 used) (sub. for 1904377 or R11106R)
32	809644	-	Spring, third or ground brush (2 used)
33	809698	-	Plate, third brush
34	817532	-	Clamp, third brush plate
35	AR 11030 R	-	Armature (sub. for 1872608)
36	R 11088 R	-	Washer (sub. for 809945) (packed 2 in a pkg.)
37	1118792	-	Regulator, current voltage (sub. for 1118306)
38	1911485	-	Lead, "F" terminal to regulator
39	14H 608	-	Nut, no. 12 (4 used)
40	12H 316	-	Washer, lock, no. 12 (sub. for A3011R)
41	24H 1287	-	Washer, 9/32" x 5/8" x .060" (2 used) (sub. for A3031R)
42	R 11098 R	-	Washer, insulating (2 used) (sub. for 1858753)
43	AR 40436	-	Stud, terminal (sub. for 1858749)
44	1858754	-	Stud, terminal, with lead
45	R 11161 R	-	Shoe, pole (2 used) (sub. for 1914618)
46	1922700	-	Coil, field
	R 11160 R	-	Insulator, field coil (2 used) (sub. for 1914491)
47	200362	-	Clip, brush lead terminal (2 used) (sub. for 200182)
48	-	Frame, main
49	T 18353 T	-	Screw (2 used) (sub. for 1843646 or R11097R)
50	24H 1283	-	Washer, 7/32" x 1/2" x .048" (2 used)
51	12H 295	-	Washer, lock (2 used) (sub. for A3010R)
52	21H 1298	-	Screw, mach., pan hd., no. 10 x 3/8" (2 used)
53	1911485	-	Lead, "A" terminal to regulator
54	R 11100 R	-	Screw (4 used) (sub. for 1864099)
55	R 11084 R	-	Clip, terminal screw, lock (4 used) (sub. for 1868137)
56	R 11087 R	-	Pin, dowel (sub. for 809593)
57	21H 1127	-	Screw (3 used) (sub. for 1904370 or R11105R)
58	12H 246	-	Washer, lock (3 used) (sub. for A3009R)
59	R 11109 R	-	Retainer, bearing (sub. for 1911263)
60	R 11110 R	-	Gasket (sub. for 1912008) (packed 2 in a pkg.)
61	JD 7180	-	Bearing
62	R 11094 R	-	Retainer (sub. for 819104) (packed 2 in a pkg.)
63	R 11089 R	-	Washer, felt (sub. for 809961)
64	817224	-	Collar, outside
65	1882358	-	Frame, drive end
66	B 1030 R	-	Pulley
67	26H 72	-	Key, Woodruff, 1/8" x 5/8"
68	T 10745 T	-	Washer, lock (sub. for 804000)
69	806915	-	Nut

Part listed below is an assembly of parts in this grouping.

AA 4921 R () Generator (Delco-Remy, no. 1100955) (sub. AR21906R)

For illustrations and lists of parts for AA5737R and AR21906R generators, see pages 35-6, 35-7, 35-8, and 35-9.

AA5737R GENERATOR AND VOLTAGE REGULATOR (12-Volt) (Delco-Remy)
(Serial No. 7008100-)



AA5737R GENERATOR AND VOLTAGE REGULATOR (12-Volt) (Delco-Remy)

Continued

(Serial No. 7008100-)

Key	Part No.	Serial No.	Description
1	AR 11100 R	(-)	Holder, ground brush (set) (sub. for 1922299)
2	AR 40217	(-)	Holder, insulated brush (set) (sub. for 1922289 or AR11068R)
3	1857412*	(-)	Washer, brush arm spacer (2 used)
4	1878183*	(-)	Arm, main brush (2 used)
5	T 11652 T	(-)	Spring, brush (2 used) (sub. for 1908829)
6	132688*	(-)	Screw, special mach., brush lead attaching (2 used)
7	12H 341	(-)	Washer, lock, brush lead attaching (2 used) (sub. for 1904377 or R11106R)
8	1923295	(-)	Brush (2 used) (packed 2 in a pkg.)
9	(-)	Frame, main
10	T 18353 T	(-)	Screw, pole shoe (2 used) (sub. for 1843646 or R11097R)
11	1911485	(-)	Lead, regulator to "F" terminal
12	(-)	Lead, regulator to "A" terminal, 7-3/8", make from R32007R, R32018R, and R32021R from AR30963R wire repair kit (sub. for 1917571)
13	R 11100 R	(-)	Screw, mach., terminal (3 used) (sub. for 1864099)
14	R 11084 R	(-)	Clip, terminal screw lock (3 used) (sub. for 1868137)
15	21H 1298	(-)	Screw, regulator attaching (2 used)
16	24H 1283	(-)	Washer, regulator attaching screw, 7/32" x 1/2" x .048" (2 used)
17	12H 295	(-)	Washer, lock, internal tooth, no. 10 regulator attaching screw (2 used) (sub. for A3010R)
18	1118792	(7011665-)	Regulator
19	1118783	(-7011664)	Regulator (sub. 1118792)
20	21H 1127	(-)	Screw, mach., UNF, no. 10 plate attaching (3 used) (sub. for 1904370 or R11105R)
21	R 11086 R	(-)	Pin, dowel (sub. for 809062)
22	12H 246	(-)	Washer, lock, no. 10 plate attaching screw (3 used) (sub. for A3009R)
23	R 11109 R	(-)	Plate, bearing retainer (sub. for 1911263)
24	R 11110 R	(-)	Gasket, bearing retainer plate (sub. for 1912008) (packed 2 in a pkg.)
25	JD 9281	(-)	Bearing (sub. for JD7695)
26	R 11094 R	(-)	Plate, felt washer retaining (sub. for 819104) (packed 2 in a pkg.)
27	R 11089 R	(-)	Washer, felt (sub. for 809961)
28	1880641*	(-)	Cup, oil
29	1925097*	(-)	Frame, drive end
30	1858603*	(-)	Collar shaft
31	AR 11097 R	(-)	Pulley and fan (sub. for 1921939 and 1924689) (sub. R11283R and T12870T)
32	T 10745 T	(-)	Washer, lock (sub. for 804000)
33	806915	(-)	Nut
34	R 11160 R	(-)	Insulator, field coil (2 used) (sub. for 1914491)
35	R 11161 R	(-)	Shoe, pole (2 used) (sub. for 1914618)
36	AR 11101 R	(-)	Coil, field (sub. for 1923625)
37	200362	(-)	Terminal (sub. for 200182)
38	R 11042 R	(-)	Stud, field terminal (sub. for 1921860 or R11163R)
39	1885090*	(-)	Insulator, terminal stud
40	R 11098 R	(-)	Washer, insulating (sub. for 1858753) (packed 2 in a pkg.)
41	24H 1287	(-)	Washer, special, terminal stud, 9/32" x 5/8" x .060" (2 used) (sub. for A3031R)
42	12H 316	(-)	Washer, lock, no. 12, terminal stud (4 used) (sub. for A3011F)
43	14H 608	(-)	Nut, hex., no. 12 terminal stud (4 used)
44	R 11162 R	(-)	Stud, armature terminal (sub. for 1921369)
45	R 11113 R	(-)	Bushing, insulating (sub. for 1921362)
46	R 11088 R	(-)	Washer, inside spacing (sub. for 809945) (packed 2 in a pkg.)
47	R 11159 R	(-)	Plug, felt (sub. for 823551)
48	26H 72	(-)	Key, Woodruff, 1/8" x 5/8"
49	AR 11099 R	(-)	Armature (sub. for 817807)
50	R 11165 R	(-)	Cup, washer retainer (sub. for 1927448)
51	R 11164 R	(-)	Washer, felt (sub. for 1927447)
52	R 11086 R	(-)	Pin, dowel (sub. for 809062)
53	R 11117 R	(-)	Frame, commutator end (sub. for 1928061 or AR11102R)
54	804080*	(-)	Wick, commutator end
55	E 2302 RT	(-)	Cup, oil
56	12H 303	(-)	Washer, lock, 5/16" (2 used)
57	R 11158 R	(-)	Bolt, thru (2 used) (sub. for 815018)

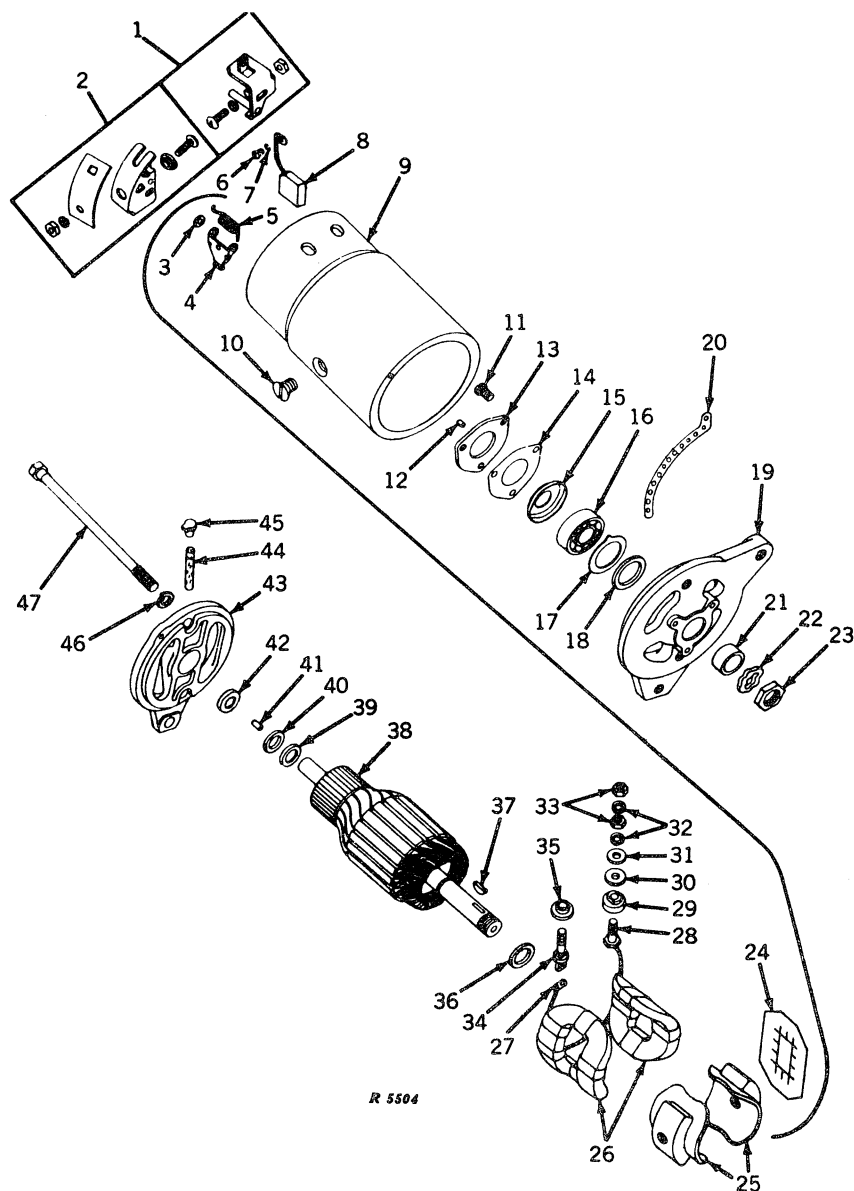
Part listed below is an assembly of the parts in this grouping.

AA 5737 R () Generator (Delco-Remy No. 1100309) (sub. AR21906R)

For illustrations and lists of parts for AA4921R and AR21906R generators, see pages 35-4, 35-5, 35-8, and 35-9.

*Furnished by John Deere Dubuque Tractor Works.

AR21906R GENERATOR (12-Volt) (Delco-Remy)



AR21906R GENERATOR* (12-Volt) (Delco-Remy) -- Continued

Key	Part No.	Serial No.	Description
1	AR 11100 R	(-)	Holder, ground brush (set)
2	AR 11068 R	(-)	Holder, insulated brush (set)
3	T 11651 T	(-)	Washer, brush arm spacer (2 used)
4	T 11649 T	(-)	Arm, main brush (2 used)
5	T 11652 T	(-)	Spring, brush (2 used)
6	21H 1309	(-)	Screw, special mach., brush lead attaching (2 used)
7	R 11106 R	(-)	Washer, lock, brush lead attaching screw (2 used)
8	AR 11074 R	(-)	Brush (2 used) (packed 2 in a pkg.)
9	(-)	Frame, main
10	R 11097 R	(-)	Screw, pole shoe (2 used)
11	R 11105 R	(-)	Screw, plate attaching (3 used)
12	R 11087 R	(-)	Pin, dowel
13	R 11109 R	(-)	Plate, bearing retainer
14	R 11110 R	(-)	Gasket, bearing retainer plate (packed 2 in a pkg.)
15	R 11205 R	(-)	Slinger, oil
16	JD 9281	(-)	Bearing (sub. for JD7695)
17	R 11204 R	(-)	Plate, felt washer retaining
18	R 11089 R	(-)	Washer, felt
19	R 11203 R	(-)	Frame, drive end
20	R 11200 R	(-)	Bracket, adjusting
21	T 11648 T	(-)	Collar, shaft
22	T 10745 T	(-)	Washer, spring
23	R 11049 R	(-)	Nut
24	R 11160 R	(-)	Insulator, field coil (2 used)
25	R 11161 R	(-)	Shoe, pole (2 used)
26	AR 11101 R	(-)	Coil, field
27	R 11043 R	(-)	Terminal, screw lock clip
28	R 11163 R	(-)	Stud, field terminal
29	T 11650 T	(-)	Insulator, terminal stud
30	R 11098 R	(-)	Washer, insulating (packed 2 in a pkg.)
31	24H 1278	(-)	Washer, terminal stud, 9/32" x 5/8" x .060" (sub. for A3031 (2 used))
32	12H 316	(-)	Washer, lock, terminal stud, no. 12 (sub. for A3011R) (4 use
33	14H 608	(-)	Nut, no. 12, terminal stud (4 used)
34	R 11162 R	(-)	Stud, armature terminal
35	R 11113 R	(-)	Bushing, insulating
36	R 11088 R	(-)	Washer, inside spacing (packed 2 in a pkg.)
37	26H 72	(-)	Key, Woodruff, 1/8" x 5/8"
38	AR 11118 R	(-)	Armature
39	R 11165 R	(-)	Cup, washer retainer
40	R 11164 R	(-)	Washer, felt
41	R 11086 R	(-)	Pin, dowel
42	R 11202 R	(-)	Retainer, wick
43	AR 11117 R	(-)	Frame, commutator end
44	R 11201 R	(-)	Wick, commutator end
45	E 2302 RT	(-)	Cup, oil
46	12H 303	(-)	Washer, lock, 5/16" (2 used)
47	R 11158 R	(-)	Bolt, thru (2 used)

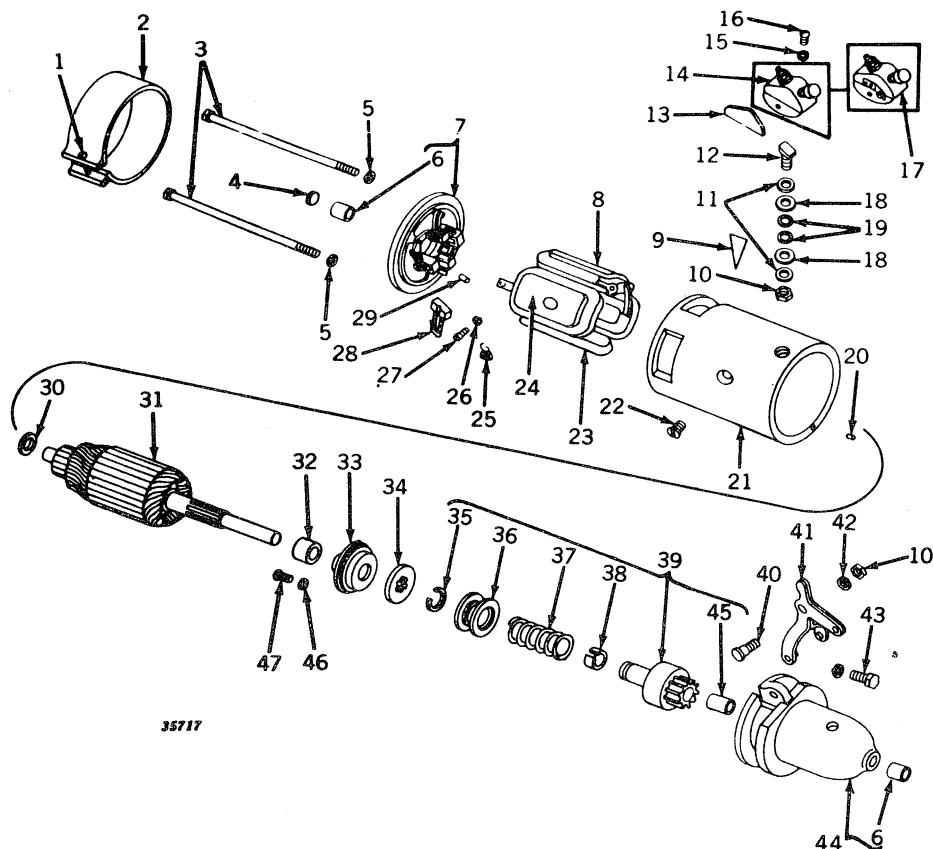
Part listed below is an assembly of parts in this grouping.

AR 21906 R (-) Generator (12-volt) (Delco-Remy no. 1947579) (sub. for AA4921R or AA5737R)

*For regulator, fan or pulley, see original equipment generator.

For Illustrations and lists of parts for AA4921R and AA5737R generators, see pages 35-4, 35-5, 35-6, and 35-7.

STARTING MOTOR (Delco-Remy)



35717

Key	Part No.	Serial No.	Description
1	21H 1296	(Screw, mach., pan hd., no. 10 x 1-1/4"
2	1889664	(Band, commutator cover
3	812291	(Bolt, thru (2 used)
4	1865182	(Plug, welch
5	12H 303	(Washer, lock, 5/16" (2 used)
6	810620	(Bushing (2 used)
7	R 40136	(Frame, with bushing, commutator end (sub. for 1909789)
8	1909803	(Coil, field, upper
9	R 11253 R	(Insulator, field coil (2 used) (sub. for 1913534)
10	14H 732	(Nut, 3/8" (2 used)
11	24H 1303	(Washer, 13/32" x 11/16" x .060" (2 used)
12	1909809	(Stud, terminal
13	816911	(Insulation, switch side (2 used) (packed 2 in a pkg.)
14	820052	(Switch, starting (except LP-gas)
15	12H 246	(Washer, lock, no. 10 (2 used) (sub. for A767R)
16	21H 1189	(Screw, mach., rd. hd., no. 10 x 1/4" (2 used)
17	AR 11115 R	7003000-	Switch, starting (LP-gas) (sub. for 1928209 or AR11006R)
18	R 11099 R	(Washer, insulating (2 used) (sub. for 1861076) (packed 2 in a pkg.)
19	R 11107 R	(Washer, insulating (2 used) (sub. for 1904669) (packed 2 in a pkg.)
20	R 11087 R	(Pin, dowel, drive end frame (sub. for 809593)
21	(Frame, main
22	R 11104 R	(Screw, pole shoe (3 used) (sub. for 1881869)
23	1909802	(Coil, field, lower
24	1909481	(Shoe, pole (4 used)
25	R 11148 R	(Spring, brush (4 used) (sub. for 1861785)
26	12H 315	(Washer, lock, no. 8 (sub. for A766R) (4 used)
27	R 11100 R	(Screw, brush lead attaching (4 used) (sub. for 1864099)
28	1906951	(Brush (4 used) (packed 2 in a pkg.)
29	R 11086 R	(Pin, dowel, commutator end (sub. for 809062)
30	R 11096 R	(Washer, spacing (sub. for 833602) (packed 2 in a pkg.)
31	1909467	(Armature
32	820148	(Bushing
33	1909814	(Plate, bearing, middle, with cup
34	R 11095 R	(Washer (fiber) (brake) (sub. for 1884025)
35	R 11118 R	(Wire, lock, motor drive (sub. for 37521)

STARTING MOTOR (Delco-Remy)--Continued

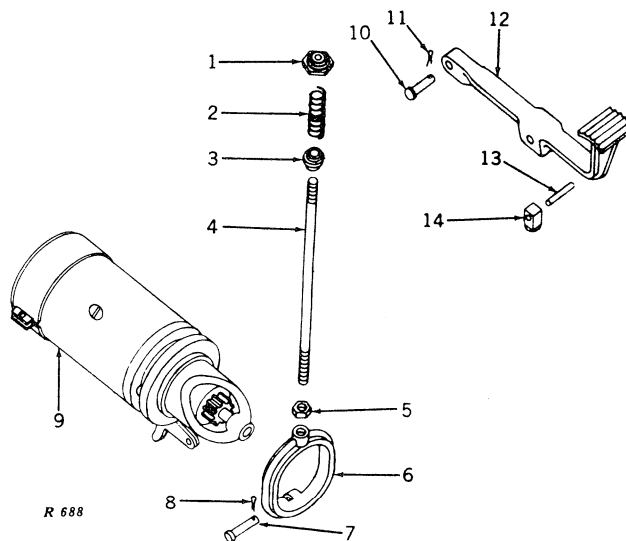
Key	Part No.	Serial No.	Description
36	1838436	(-)	Collar, motor drive
37	37517	(-)	Spring, motor drive
38	37522	(-)	Bushing (split)
39	1924589	(-)	Drive, motor
40	1909813	(-)	Shaft, starting motor shift lever
41	1924586	(-)	Lever, starting motor, shift
42	12H 304	(-)	Washer, lock, 3/8"
43	19H 1732	(-)	Screw, cap, high-strength, 3/8" x 1-1/4" (3 used) (sub. for F2273R)
	12H 304	(-)	Washer, lock, 3/8" (3 used)
44	1924585	(-)	Housing, drive, with bushing
45	R 11119 R	(-)	Bushing (sub. for 37535)
46	12H 246	(-)	Washer, lock (2 used) (sub. for A3009R)
47	21H 1335	(-)	Screw, mach., pan hd., no. 10 x 5/16" (2 used)

Parts listed below are an assembly of parts in this grouping.

..	AF 1578 R	(-)	Motor, starting (Delco-Remy, no. 1108981) (sub. AR11159R)
..	AF 1392 R	(-)	Motor, starting (Delco-Remy, no. 1108990) (LP-gas and sub. for AF1578R) (sub. AR11159R)

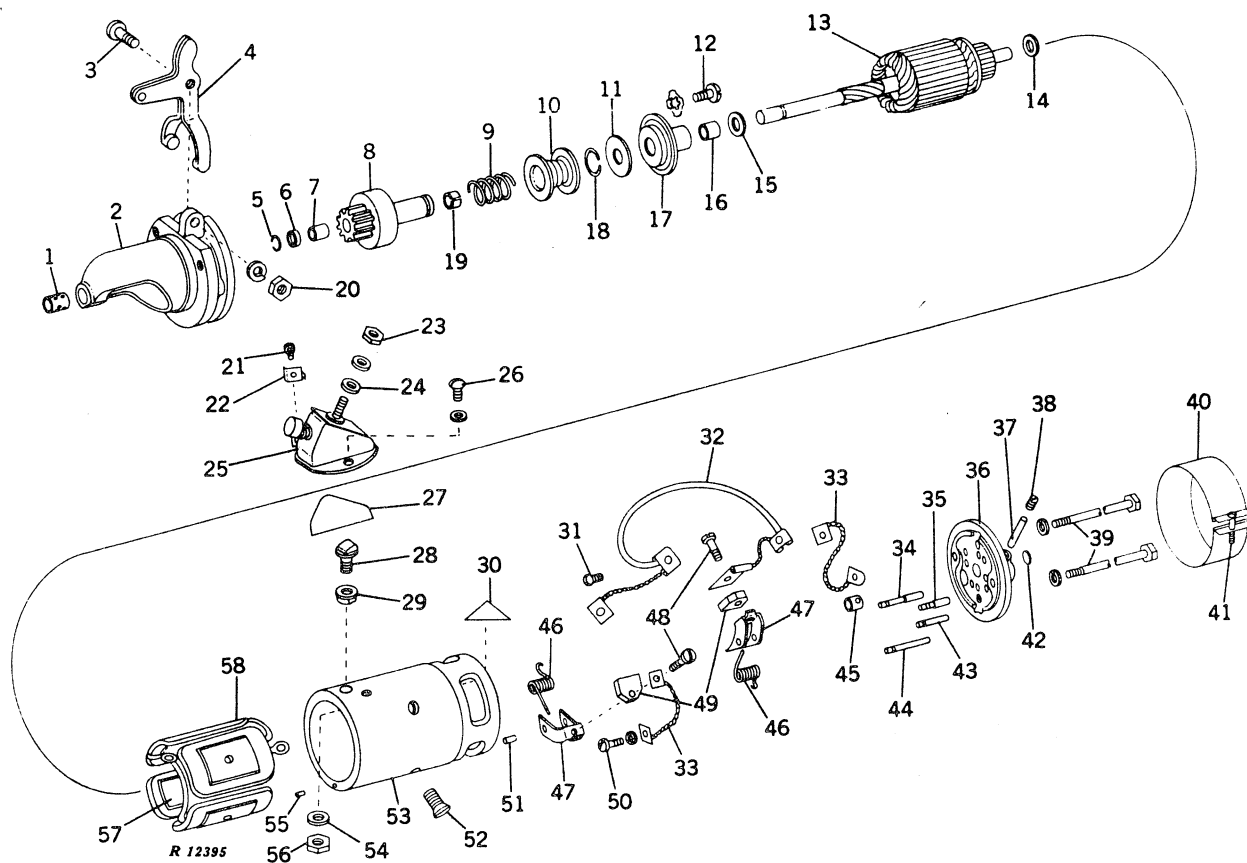
When AR11159R has been installed, for service parts see page 35-12.

STARTING MOTOR, PEDAL, AND LINKAGE



Key	Part No.	Serial No.	Description
1	B 2286 R	(-)	Button, starter
2	B 207 R	(-)	Spring
3	F 1411 R	(-)	Guide, starting motor control rod
4	F 1410 R	(-)	Rod
5	14H 732	(-)	Nut, 3/8"
6	F 1409 R	(-)	Yoke
7	B 2290 R	(-)	Pin
8	11H 206	(-)	Pin, cotter, 3/32" x 5/8"
9	AF 1578 R	(-)	Starting motor (Delco-Remy no. 1108981) (sub. AR11159R)
	AF 1392 R	(7003000-)	Starting motor (Delco-Remy no. 1108990) (LP-gas and sub. for AF1578R) (sub. AR11159R)
10	A 3520 R	(7014800-)	Rivet, special (standard only)
11	11H 206	(7014800-)	Pin, cotter, 3/32" x 5/8" (standard only)
12	F 1593 R	(7014800-)	Pedal, starter (standard only)
13	34H 331	(7014800-)	Pin, spring (sub. F1629R rivet and 11H206 cotter pin (standard only))
14	F 1612 R	(7014800-)	End, starter rod (standard only)

AR11159R STARTING MOTOR (Delco-Remy)



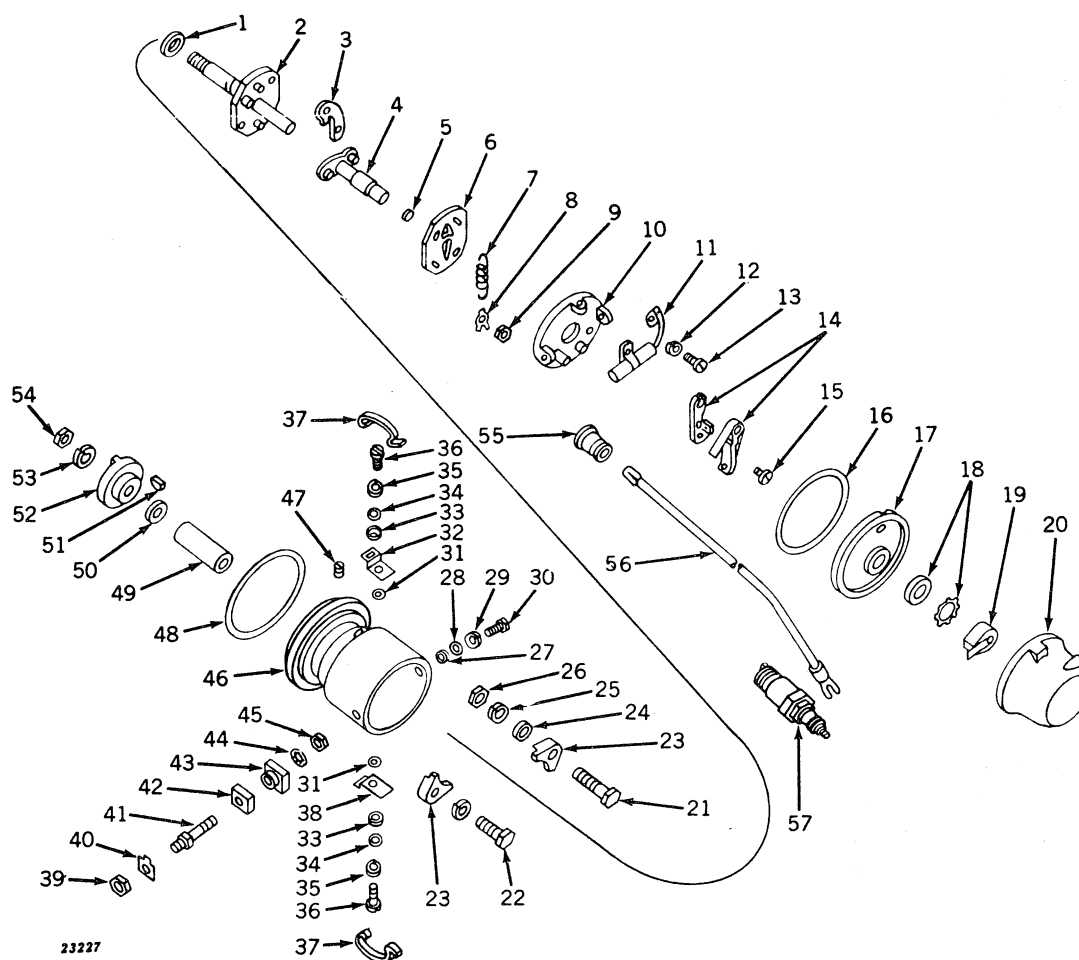
AR11159R STARTING MOTOR (Delco-Remy) -- Continued

Key	Part No.	Serial No.	Description
1	810620	(-)	Bushing
2	R 11303 R	(-)	Housing, drive
3	1909813	(-)	Shaft, starting motor shift lever
4	1924586	(-)	Lever, starting motor shift
5	R 11117 R	(-)	Ring, retaining, pinion stop
6	R 11116 R	(-)	Stop, pinion
7	R 11119 R	(-)	Bushing, motor drive oilless
8	1932897	(-)	Drive, motor
9	37517	(-)	Spring, motor drive
10	1838436	(-)	Collar, motor drive
11	R 11095 R	(-)	Washer, between center bearing and motor drive
12	12H 979	(-)	Screw, mach., UNF, no. 10 x 5/16", center bearing attaching (2 used)
	12H 246	(-)	Washer, lock, no. 10, center bearing attaching screw (12 used)
13	AR 11120 R	(-)	Armature
14	R 11096 R	(-)	Washer, special, C.E.
15	820155	(-)	Washer, spacing, between center bearing and armature
16	820148	(-)	Bushing, center bearing
17	1932882	(-)	Bearing, middle, with cup
18	R 11118 R	(-)	Wire, motor drive lock
19	37522	(-)	Bushing, motor drive split steel
20	R 11195 R	(-)	Nut, special hex jam, shift lever stud attaching
	12H 304	(-)	Washer, lock, 3/8", shift lever stud attaching
21	21H 1293	(-)	Screw, mach., switch terminal, side
22	R 11057 R	(-)	Clip, switch terminal
23	14H 732	(-)	Nut, jam, 3/8", switch terminal
	12H 246	(-)	Washer, lock, no. 10, terminal switch
24	24H 1303	(-)	Washer, terminal switch, 13/32" x 11/16" x .060"
25	AR 11115 R	(-)	Switch, starting motor
	12H 246	(-)	Washer, lock, no. 10, switch attaching screw (2 used)
26	21H 1327	(-)	Screw, mach., switch attaching (2 used)
27	816911	(-)	Insulation, switch side
28	1932886	(-)	Stud, terminal
29	1932887	(-)	Bushing, insulating, terminal stud
30	R 11253 R	(-)	Insulator, field coil (2 used)
31	21H 1292	(-)	Screw, mach., brush lead attaching to field coil (2 used)
32	1931777	(-)	Lead, brush connector
33	1931771	(-)	Lead, ground brush (2 used)
34	AR 11063 R	(-)	Pin, brush holder hinge and insulation assembly (2 used)
35	AR 11062 R	(-)	Pin, brush holder stop and insulation assembly (2 used)
36	AT 11409 T	(-)	Frame, commutator end
37	R 40337	(-)	Wick, drive end, C.E.
38	15H 566	(-)	Plug, pipe, C.E.
39	T 11655 T	(-)	Bolt, thru (2 used)
	12H 303	(-)	Washer, special lock, thru bolt
40	1880355	(-)	Band, commutator cover
41	21H 1296	(-)	Screw, mach., cover band
42	1865182	(-)	Plug, special expansion
43	R 11093 R	(-)	Pin, brush holder stop (2 used)
44	R 11092 R	(-)	Pin, brush holder hinge (2 used)
45	810620	(-)	Bushing, C.E.
46	R 11001 R	(-)	Spring, brush (4 used)
47	1931773	(-)	Holder, brush (4 used)
48	37H 80	(-)	Screw, tapping, brush attaching (4 used)
49	R 11289 R	(-)	Brush (4 used)
50	21H 1127	(-)	Screw, mach., ground lead attaching (2 used)
	12H 246	(-)	Washer, lock, no. 10, brush ground lead attaching screw (2 used)
51	R 11086 R	(-)	Pin, dowel, C.E.
52	21H 1280	(-)	Screw, mach., pole shoe (4 used)
53	(-)	Main frame
54	R 11000 R	(-)	Washer, insulating terminal stud
55	R 11087 R	(-)	Pin, dowel
56	R 11195 R	(-)	Nut, special hex., jam, terminal stud
57	1931784	(-)	Shoe, pole
58	AR 11002 R	(-)	Coil, field

Part listed below is an assembly of parts in this grouping.

.. AR 11159 R (-) Starting motor (Delco-Remy No. 1113005) (sub. for AF1392R)

DISTRIBUTOR (Delco-Remy) (Except LP-Gas)



Key	Part No.	Serial No.	Description
1	811912*	-	Washer, weight plate spacing (2 used)
2	1917211	-	Plate, weight, and shaft
3	R 40135	-	Weight, advance (4 used) (sub. for 1873697)
4	1917209	-	Cam
5	819639	-	Wick, oil
6	1885557	-	Plate, weight hold-down
7	1912765	-	Spring, advance weight (2 used)
8	12H 246	-	Washer, lock (special) (2 used) (sub. for 1885558)
9	14H 631	-	Nut, weight plate stud, no. 10 (2 used)
10	1847643*	-	Plate, breaker
11	1869704*	-	Condenser (sub. for 1900272)
12	12H 315	-	Washer, lock, no. 8 (sub. for A766R)
13	21H 968	-	Screw, fill. hd., no. 8 x 3/16" condenser to breaker plate
14	1911119*	-	Point, contact (set of 2)
15	816784*	-	Screw, contact support to breaker plate
16	1889966*	-	Gasket, cover
17	1900119	-	Cover, housing (sub. for 1921312)
18	1914309*	-	Seal, housing cover
19	1905590*	-	Rotor
20	1913739	-	Cap, distributor
21	19H 1765	-	Bolt, mach., 3/8" x 1-3/4"
22	19H 1732	-	Screw, cap, high-strength, 3/8" x 1-1/4" (sub. for F2273R)
	12H 304	-	Washer, lock, 3/8"
23	A 4157 R	-	Clamp, distributor (2 used)
24	24H 1305	-	Washer, 13/32" x 13/16" x .060"

* Furnished by John Deere Dubuque Tractor Works.

DISTRIBUTOR (Delco-Remy) (Except LP-Gas)--Continued

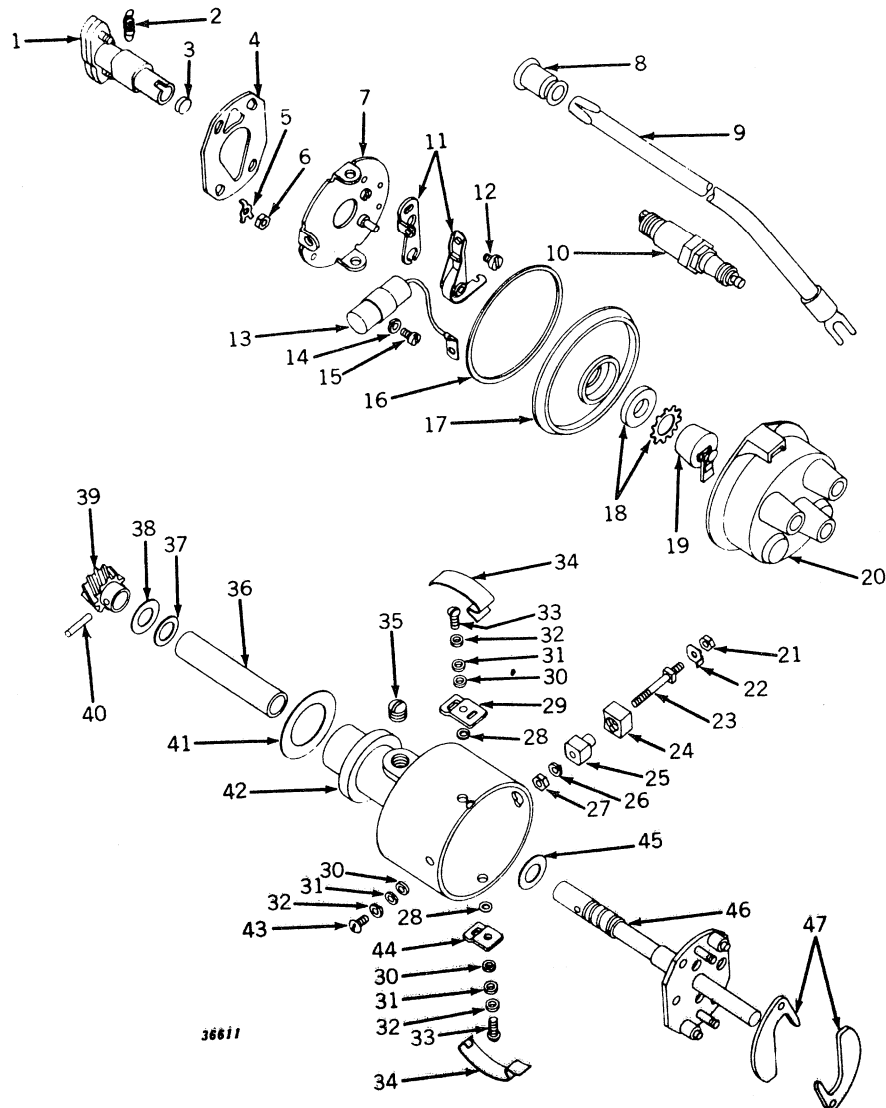
Key	Part No.	Serial No.	Description
25	12H 304	(-)	Washer, lock, 3/8"
26	14H 841	(-)	Nut, 3/8"
27	1919246	(-)	Retainer, breaker plate to housing screw (packed 2 in a pkg.)
28	1919247	(-)	Gasket, breaker plate to housing screw (packed 2 in a pkg.)
29	12H 315	(-)	Washer, lock, no. 8 (sub. for A766R)
30	21H 1293	(-)	Screw, breaker plate to housing, pan hd., no. 8 x 5/16"
31	1918319	(-)	Gasket, clamp support to housing screw, 1/64" (2 used) (packed 2 in a pkg.)
32	1889999*	(-)	Support, upper clamp
33	1919246	(-)	Retainer, clamp support to housing screw (2 used) (packed 2 in a pkg.)
34	1919247	(-)	Gasket, clamp support to housing screw, 1/16" (2 used) (packed 2 in a pkg.)
35	12H 315	(-)	Washer, lock, no. 8 (2 used) (sub. for A766R)
36	21H 975	(-)	Screw, mach., fill. hd., no. 8 x 1/2", clamp support to housing (2 used)
37	1889967*	(-)	Clamp (2 used)
38	1847289*	(-)	Support, lower clamp
39	14H 605	(-)	Nut, primary terminal stud, outside, no. 8
40	1909206*	(-)	Clip, lock, terminal stud
41	1916806	(-)	Stud, primary terminal
42	1914142	(-)	Bushing, outside
43	1916805	(-)	Bushing, inside
44	12H 290	(-)	Washer, lock, inside
45	817363*	(-)	Nut, inside
46	1917205	(-)	Housing, distributor
47	R 11085 R	(-)	Plug, pipe (sub. for 125947)
48	A 4158 R	(-)	Gasket (packed 5 in a pkg.)
49	1917207	(-)	Bushing, distributor housing
50	811912*	(-)	Washer, drive lug spacing
51	26H 3	(-)	Key, Woodruff, 3/32" x 3/8"
52	1885376	(-)	Lug, drive
53	12H 304	(-)	Washer, lock, 3/8"
54	14H 774	(-)	Nut, jam, 3/8"
55	A 3539 R	(-)	Nipple (2 used) (packed 10 in a pkg.)
56	AA 6141 R	(-)	Cable, spark plug (pkg. of one cable, one cable terminal, and one terminal nut (2 cables, 2 terminals, and 2 nuts used))
	A 3692 R	(-)	Nut, terminal (2 used) (not furnished)
	A 5188 R	(-)	Terminal, cable (2 used) (not furnished)
57	AH 830 R	(-)	Plug, spark (Champion) (no. 8 comm. C) (2 used) (all-fuel) (sub. AA4369R)
	AA 3846 R	(-)	Plug, spark (Champion) (hot type no. 10 comm.) (for light service) (2 used) (all-fuel and gasoline) (sub. AA5593R)
	AA 4053 R	(-)	Plug, spark (Champion) (no. 6 comm.) (2 used) (gasoline) (heavy duty)
	AA 4369 R	(-)	Plug, spark (Champion) (no. 8 comm.) (2 used) (for light service when burning gasoline)
	AA 4660 R	(-)	Plug, spark (AC88L comm.) (2 used) (hot type when burning gasoline)
	AA 5593 R	(-)	Plug, spark (Champion) (no. 10 comm. --64) (2 used) (hot type when burning gasoline)
	AA 5594 R	(-)	Plug, spark (AC86 comm.) (2 used) (all-fuel)
	AA 5818 R	(-)	Plug, spark (Auto-Lite) (BD9) (2 used) (all-fuel) (sub. AR14017R)
	AA 5819 R	(-)	Plug, spark (Auto-Lite) (BD12) (2 used) (all-fuel)
	AA 5972 R	(-)	Plug, spark (AC85 comm.) (2 used) (gasoline)
	AA 6330 R	(-)	Plug, spark (Auto-Lite) (type BT-10F) (2 used) (gasoline and all-fuel, hot type) (sub. AR14017R)
	AA 6331 R	(-)	Plug, spark (Auto-Lite) (type BT-8J) (2 used) (gasoline and all-fuel, medium type) (sub. AR14018R)
	AA 6332 R	(-)	Plug, spark (Auto-Lite) (type BT-4G) (2 used) (gasoline and all-fuel, cold type) (sub. AR14019R)

Part listed below is an assembly of most of the parts in this grouping.

AA 4877 R (-) Distributor, complete, less coil (Delco-Remy)

*Furnished by John Deere Dubuque Tractor Works.

DISTRIBUTOR, LESS DRIVE (Delco-Remy No. 1928263) (LP-Gas)



DISTRIBUTOR, LESS DRIVE (Delco-Remy No. 1928263) (LP-Gas)--Continued

Key	Part No.	Serial No.	Description
1	1928260	(-)	Cam, distributor
2	1883899	(-)	Spring, advance weight (2 used)
3	819639	(-)	Wick, distributor cam
4	1885557	(-)	Plate, weight hold-down
5	12H 246	(-)	Washer, special lock (2 used) (sub. for 1885558)
6	14H 631	(-)	Nut (2 used)
7	1847643*	(-)	Plate, breaker
8	A 3539 R	(-)	Nipple (2 used) (packed 10 in a pkg.)
9	AA 6141 R	(-)	Cable, spark plug (pkg. of one cable, one cable terminal, and one terminal nut (2 cables, 2 terminals, and 2 nuts use
	A 3692 R	(-)	Nut, terminal (2 used) (not furnished)
	A 5188 R	(-)	Terminal, cable (2 used) (not furnished)
10	AA 4053 R	(-)	Plug, spark (no. 6 comm.)
	AA 5972 R	(-)	Plug, spark (AC85 comm.) (2 used)
	AA 6332 R	(-)	Plug, spark (Auto-Lite) (type BT-4G) (2 used) (sub. AR14019)
11	1911119*	(-)	Points, distributor (set of 2)
12	816784*	(-)	Screw, special mach.
13	1900272**	(-)	Condenser
14	12H 315	(-)	Washer, lock, no. 8 (sub. for A766R) (2 used)
15	21H 968	(-)	Screw, mach.
16	1889966*	(-)	Gasket, housing cover
17	1900119*	(-)	Cover, housing
18	1914309*	(-)	Seal, housing cover
19	1905590*	(-)	Rotor
20	1909008	(-)	Cap, distributor (outside) (sub. for 1928514)
21	14H 605	(-)	Nut, hex., primary terminal stud
22	1909206*	(-)	Clip, lock, on primary terminal stud
23	1916806	(-)	Stud, primary terminal
24	1914142	(-)	Bushing, insulating, stud to housing (outside)
25	1916805	(-)	Bushing, insulating, stud to housing (inside)
26	12H 290	(-)	Washer, lock, primary terminal stud (inside) (sub. for A2734)
27	817363*	(-)	Nut, hex., breaker lever to terminal stud
28	1918319	(-)	Gasket, cap clamp support to housing (2 used)
29	1889999*	(-)	Support, upper clamp
30	1919246	(-)	Retainer, gasket (packed 2 in a pkg.)
31	1919247	(-)	Gasket (3 used) (packed 2 in a pkg.)
32	12H 315	(-)	Washer, lock, no. 8 (2 used) (sub. for A776R)
33	21H 1158	(-)	Screw, mach., no. 8 x 1/2" (2 used)
34	1889967*	(-)	Clamp, cap (2 used)
35	R 11085 R	(-)	Plug, pipe (sub. for 125947)
36	1909003	(-)	Bushing, drive housing
37	810074*	(-)	Washer, special, drive gear spacing
38	811912*	(-)	Washer, special, drive gear spacing
39	1860628	(-)	Gear, distributor
40	25H 43	(-)	Pin, groove, gear to shaft
41	M 414 T	(-)	Gasket, mounting
42	1928290	(-)	Housing, distributor
43	21H 1293	(-)	Screw, mach.
44	1847289*	(-)	Support, lower cap clamp
45	811912*	(-)	Washer, spacing
46	1928258	(-)	Shaft, and weight plate
47	R 40135	(-)	Weight, advance (2 used) (sub. for 1873697)

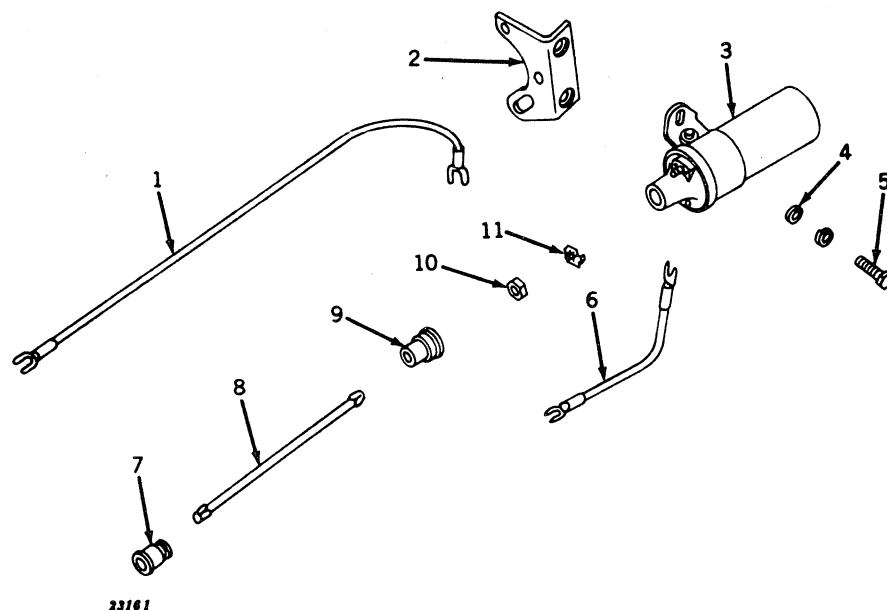
Part listed below is an assembly of most of the parts in this grouping.

AA 6041 R	(-)	Distributor, with drive, Delco-Remy no. 1111418
1928263	(-)	Distributor, less drive housing

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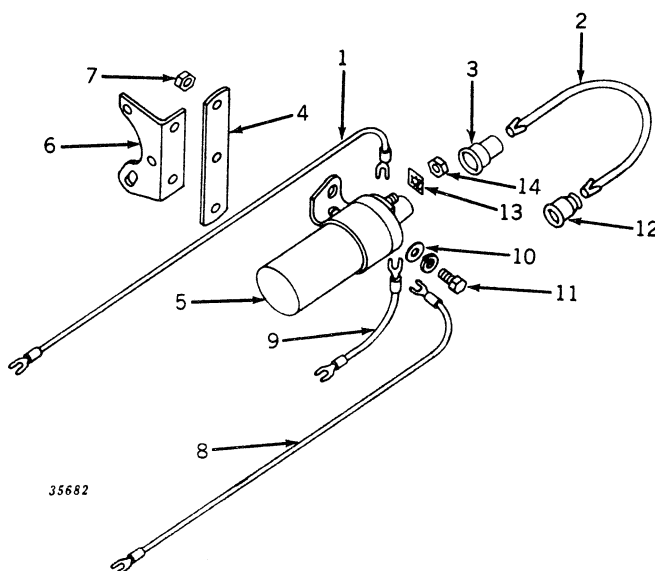
IGNITION COIL (Delco-Remy) (Except LP-Gas)



Key	Part No.	Serial No.	Description
1	AA 5064 R	-7008099	Lead, wiring, switch to coil
2	AA 4883 R	-	Bracket, with nuts
3	AT 10399 T	-	Coil, with clamp (12-volt) (sub. for AA4983R)
4	24H 1136	-	Washer, 11/32" x 11/16" x .060" (2 used)
5	19H 99	-	Screw, cap, 5/16" x 9/16" (2 used)
	12H 303	-	Washer, lock, 5/16" (2 used)
6	-	Lead, wiring, coil to distributor, 6-1/2", make from R32007R and two R32016R from AR30963R wiring repair kit (sub. for AA4881R)
7	A 3539 R	-	Nipple (packed 10 in a pkg.)
8	AA 4882 R	-	Cable, secondary, coil to distributor (no longer furnished)
9	A 4159 R	-	Nipple
10	14H 631 R	-	Nut, no. 10 (2 used)
11	1909206*	-	Clip (2 used)

*Furnished by John Deere Dubuque Tractor Works.

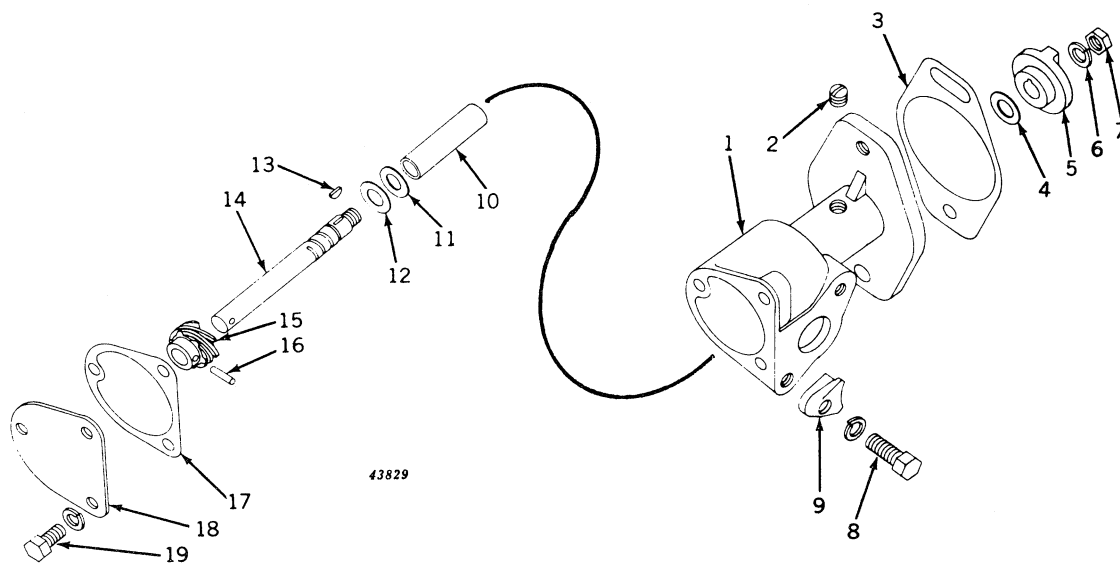
IGNITION COIL (Delco-Remy) (LP-Gas)



IGNITION COIL (Delco-Remy) (LP-Gas)--Continued

Key	Part No.	Serial No.	Description
1	AA 5064 R	(-7008099)	Lead, wiring, coil to resistor
2	AA 4882 R	(-)	Cable, secondary, coil to distributor (no longer furnished)
3	A 4159 R	(-)	Nipple
4	A 4944 R	(-)	Support, ignition coil
5	AM 791 T	(-)	Coil, with clamp (6-volt)
6	AA 4883 R	(-)	Bracket with nuts
7	14H 511	(-)	Nut, 5/16", coil to support screw
8	AA 5064 R	(-)	Lead, wiring, coil to switch terminal marked "Mag"
9	(-)	Lead, wiring, coil to distributor, 6-1/2", make from R32007R and two R32016R from AR30963R wiring repair kit (sub. for AA4881R)
10	24H 1136	(-)	Washer, 11/32" x 11/16" x .060" (2 used)
11	19H 1900	(-)	Screw, cap, high-strength, 5/16" x 3/4" (3 used)
	12H 303	(-)	Washer, lock, 5/16" (3 used)
12	A 3539 R	(-)	Nipple (packed 10 in a pkg.)
13	1909206*	(-)	Clip (2 used)
14	14H 631	(-)	Nut, no. 10 (2 used)

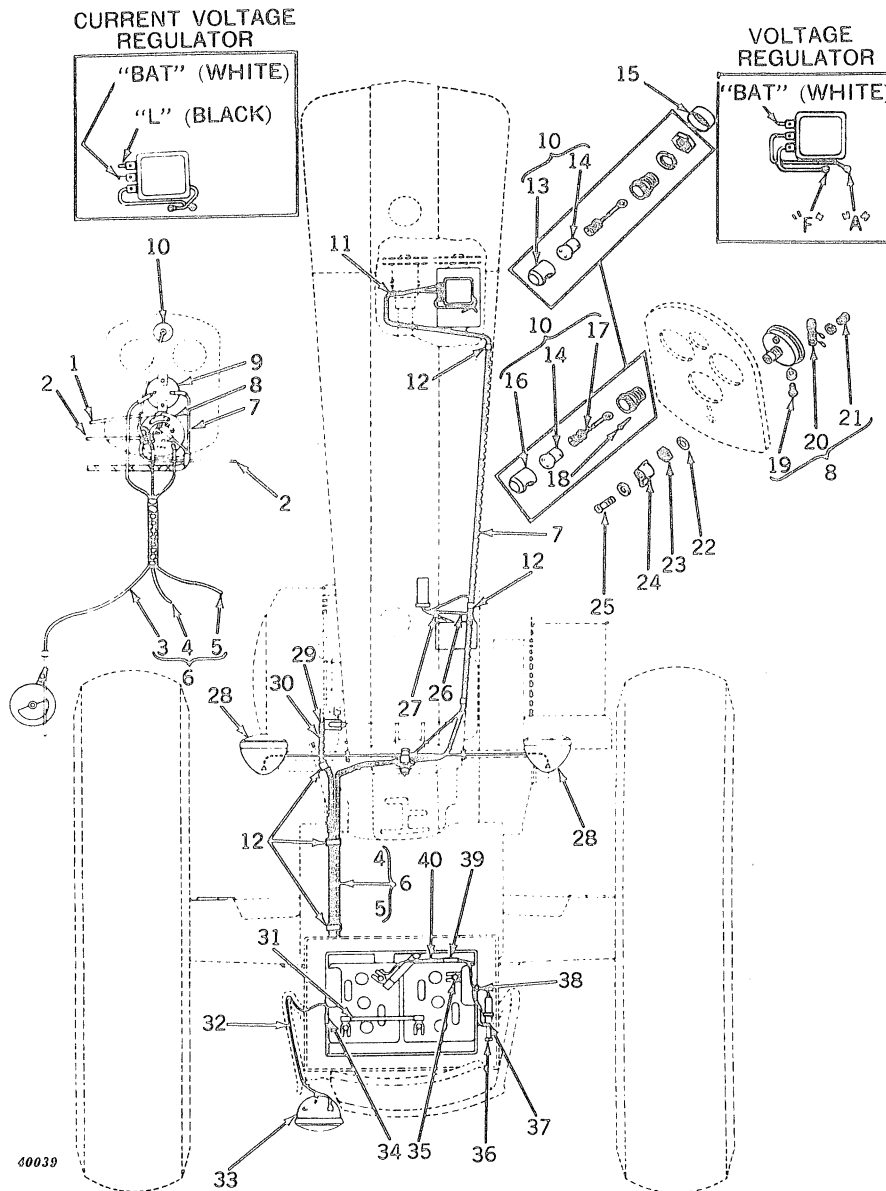
DISTRIBUTOR DRIVE (LP-Gas)



Key	Part No.	Serial No.	Description
1	1928261	(-)	Housing
2	R 11085 R	(-)	Plug, pipe (sub. for 125947)
3	A 5272 R	(-)	Gasket (packed 5 in a pkg.) (sub. for A500R)
4	811912*	(-)	Washer, gear spacing
5	1885376	(-)	Lug, drive
6	12H 304	(-)	Washer, lock, 3/8"
7	14H 774	(-)	Nut, jam, 3/8", lug to shaft
8	19H 1731	(-)	Screw, cap, high-strength, 3/8" x 1" (2 used)
	12H 304	(-)	Washer, lock, 3/8" (2 used)
9	A 4157 R	(-)	Clamp, distributor (2 used)
10	1909003	(-)	Bushing, distributor housing
11	810074*	(-)	Washer, special gear spacing
12	811912*	(-)	Washer, special gear spacing
13	26H 3	(-)	Key, Woodruff, 3/32" x 3/8"
14	1885372	(-)	Shaft, distributor drive
15	1885373	(-)	Gear, distributor drive
16	1857502	(-)	Pin, drive gear to shaft
17	1885377	(-)	Gasket, drive housing plate
18	1885378	(-)	Plate, drive housing
19	19H 1813	(-)	Screw, cap, high-strength, 5/16" x 5/8" (3 used)
	12H 303	(-)	Washer, lock, 5/16" (3 used)

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LAMPS AND WIRING (General-Purpose and Hi-Crop Except LP-Gas)



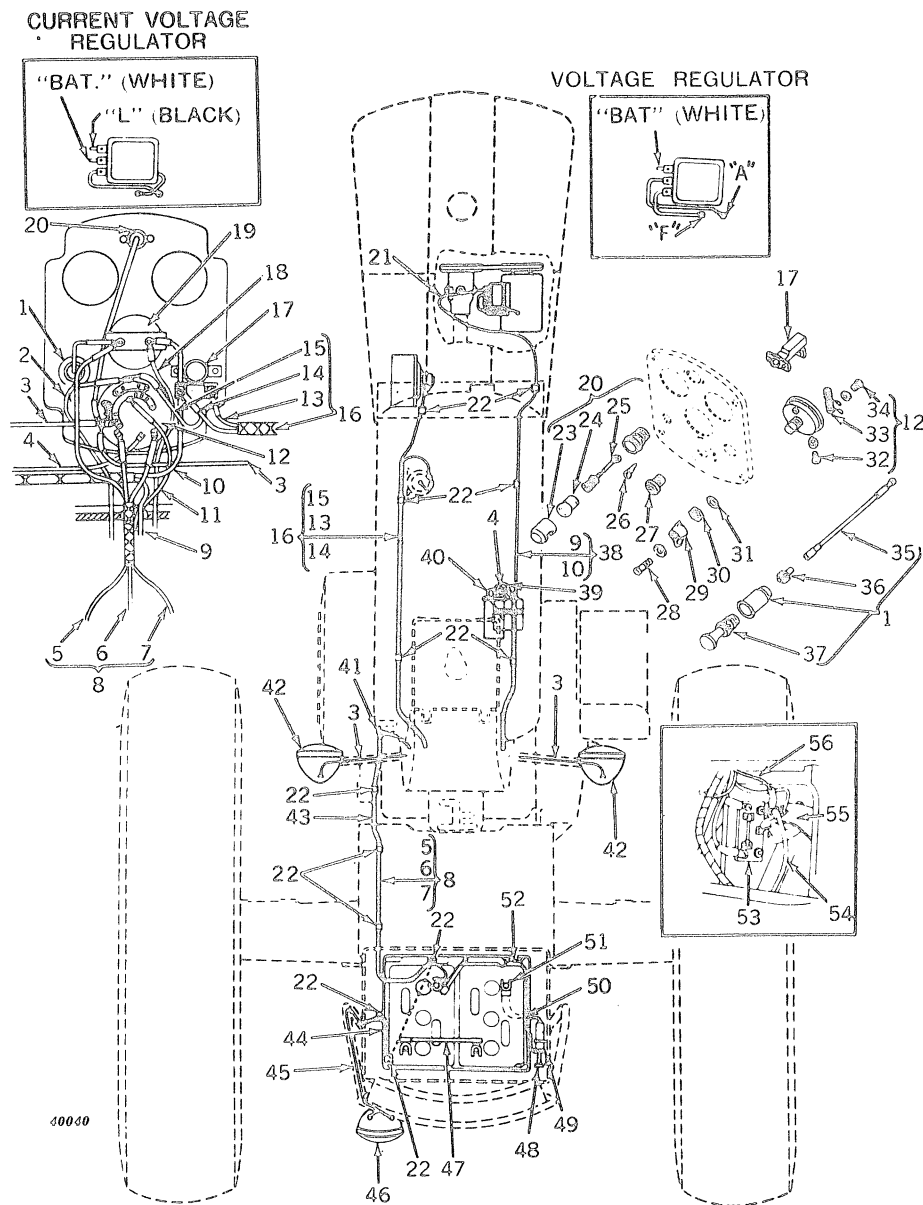
Key	Part No.	Serial No.	Description
1	AA 5064 R	(-7008099)	Lead, switch to coil (green)
	(7008100-)	Lead, wiring, switch to ammeter, 6-1/2", make from R32007R and two R32016R from AR30963R wiring repair kit (sub. for AA4881R)
2	AF 2639 R	(-)	Lead, switch to R. H. or L. H. lamp (2 used) (black) (sub. for two AA5160R and AF2169R)
3	(-)	Wiring, ammeter to starting motor (natural) (sub. AF1711R)
4	(-)	Wiring, switch to rear lamp lead (black) (sub. AF1711R)
5	(-)	Wiring, switch to rear warning lamp lead (red) (sub. AF1711R)

LAMPS AND WIRING (General-Purpose and Hi-Crop Except LP-Gas) -- Continued

Key	Part No.	Serial No.	Description
6	AF 1580 R	(-7002305)	Harness, wiring (sub. AF1711R)
	AF 1711 R	(7002306-)	Harness, wiring, with outlet socket lead (sub. for AF1580R)
7	AR 494 R	(-7001118)	Harness, generator wiring
	AB 4484 R	(7001118-7008099)	Harness, generator wiring
	AA 5738 R	(7008100-)	Harness, generator wiring
8	AA 5071 R	(-)	Switch, less lever (12-volt)
9	AF 2749 R	(-)	Ammeter (sub. for AB2568R)
10	AR 20447 R	(-706327)	Lamp, dash (sub. for AD2835R)
	AR 20432 R	(706328-)	Lamp, dash (sub. for AB4723R)
11	B 1986 R	(-)	Clip
12	B 2571 R	(-)	Clip (6 used)
13	A 3032 R	(-706327)	Hood
14	AB 2599 R	(-)	Bulb (12-16-volt)
15	A 285 R	(-706327)	Retainer
16	B 3267 R	(706328-)	Hood
17	AB 4725 R	(706328-)	Wire
18	M 2207 T	(706328-)	Screw, self-tapping (2 used)
19	R 11100 R	(-)	Screw, mach., switch to terminal (4 used) (sub. for 1864099)
20	X 7350 R	(-)	Resistor (12-volt) (sub. for 1877830 or AA4842R)
21	21H 1307	(-)	Screw, mach. (2 used) (sub. for 1886496)
	12H 315	(-)	Washer, lock, no. 8 (2 used) (sub. for A766R)
22	138549*	(-)	Washer, lock, 1/2" (2 used)
23	1902692*	(-)	Nut, 1/2", switch to panel
24	1902694*	(-)	Lever, switch
25	21H 973	(-)	Screw, mach.
	12H 315	(-)	Washer, lock, no. 8. (sub. for A766R)
26	AA 4882 R	(-)	Cable, secondary, coil to distributor (no longer furnished)
27	(-)	Lead, coil to distributor, 6-1/2", make from A32007R and two R32016R from AR30963R wiring repair kit (sub. for AA4881R)
28	AF 710 R	(-)	Lamp, R.H. and L.H. (12-volt) (2 used) (sub. AF3816R)
	14H 391	(-)	Nut, 1/2" (2 used)
29	F 1412 R	(-)	Cover, wiring harness
	21H 1310	(-)	Screw, mach.
	12H 302	(-)	Washer, lock, 1/4"
30	AF 1579 R	(-7031400)	Cable, battery to starting motor
	AF 1754 R	(7031401-)	Cable, battery to starting motor
31	AA 4039 R	(-)	Cable, battery connector (sub. for AD2091R)
32	AA 5652 R	(-)	Harness, wiring, rear warning lamp (red) and rear lamp (black)
33	AR 31786 R	(-)	Lamp, rear and warning (12-volt) (sub. for AA6733R or AA5199R or AR21735R)
	B 2295 R	(-)	Washer, outside
	B 2477 R	(-)	Washer, inside (packed 2 in a pkg.)
	14H 809	(-)	Nut, 1/2"
	12H 301	(-)	Washer, lock, 1/2"
34	AL 2976 T	(-)	Connector, two wire
35	AB 4100 R	(-)	Cable, battery ground
	19H 1936	(-)	Screw, cap, high-strength, 3/8" x 3/4" (sub. for F2272R)
	12H 304	(-)	Washer, lock, 3/8"
	14H 841	(-)	Nut, sq., 3/8"
36	AA 5692 R	(-)	Plug, electrical outlet (part of AA5691R electrical outlet plug with cable)
	AA 5691 R	(-)	Plug, electrical outlet, with cable
37	AM 2049 T	(-)	Socket, electrical outlet
	21H 1300	(-)	Screw, mach., socket to battery box (2 used)
	12H 295	(-)	Washer, lock, internal tooth, no. 10, on socket to battery terminal screw (2 used) (sub. for A3010R)
	14H 778	(-)	Nut, no. 10, on battery box screw
38	R 2579 R	(-)	Grommet (packed 2 in a pkg.) (sub. for B1580R)
39	AL 2976 T	(-7008099)	Connector, two wire
40	(-7008099)	Lead, wiring, socket, battery end, 12", make from R32008 R32022R, R32026R, from AR30963R wiring repair kit (sub. for AA5673R)
Parts listed below are not illustrated.			
	AF 1698 R	(-7008099)	Wiring replacement set, consisting of: one AA4881R, one AA4882R, one AA5064R, one AF2639R, one AA5652R, one AF1711R, and one AB4484R
	AF 1734 R	(7008100-)	Wiring replacement set, consisting of: two AA4881R, one AA4882R, one AF2639R, one AA5652R, one AF1711R, and one AA5738R

*Furnished by John Deere Dubuque Tractor Works.

LAMPS AND WIRING (LP-Gas)



Key	Part No.	Serial No.	Description
1	AR 20438 R	(-)	Lighter, cigarette (12-volt) (sub. for AA5734R)
2	(-)	Lead, wiring, switch to ignition resistor (sub. AA6043R)
3	AF 2639 R	(-)	Lead, switch to R. H. or L. H. lamp (black) (sub. for two AA5160R and AF2169R)
4	AA 5064 R	(-)	Lead, switch to coil (green)
5	(-)	Wiring, ammeter to battery (white) (sub. AF1711R)
6	(-)	Wiring, switch to rear warning lamp lead (red) (sub. AF1711R)
7	(-)	Wiring, switch to rear lamp lead (black) (sub. AF1711R)
8	AF 1711 R	(-)	Harness, wiring, ammeter and rear lamp
9	(-7008099)	Wire, ammeter to light circuit fuse block (black) (sub. AB4484R)
10	(7008100-)	Wire, ignition resistor to coil (green) (sub. AA5738R)
	(-7008099)	Wire, ammeter to generator (white) (sub. AB4484R)
	(7008100-)	Wire, ammeter to generator (white) (sub. AA5738R)

LAMPS AND WIRING (LP-Gas)--Continued

Key	Part No.	Serial No.	Description
11	(-7014799)	Lead, wiring, light circuit fuse block to switch (black) 11", make from R32008R and two R32016R from AR30963R wiring repair kit (sub. for AA6037R)
12	AA 5397 R	(-)	Switch, less lever (12-volt)
13	(-7034949)	Wire, primer switch to convertor (black) (sub. AA6021R)
14	(-7034949)	Wire, primer switch to fuel strainer (green) (sub. AA6021R)
15	(-7034949)	Wire, primer switch to switch (green) (sub. AA6021R)
16	AA 6021 R	(-7034949)	Harness, wiring, fuel strainer, and convertor
	AA 6273 R	(7034950-)	Harness, wiring, fuel strainer to switch and resistor
17	1996053**	(-7034949)	Switch, primer
18	AA 5739 R	(7008100-7014799)	Lead, wiring, ammeter to light circuit fuse block (black)
19	AF 2749 R	(-)	Ammeter (sub. for AB2568R)
20	AR 20432 R	(-)	Lamp, dash (sub. for AB4723R)
21	B 1986 R	(-)	Clip
22	B 2571 R	(-)	Clip (11 used)
23	B 3267 R	(-)	Hood
24	AB 2599 R	(-)	Bulb (12-14-16-volt) (packed 10 in a pkg.)
25	AB 4725 R	(-)	Wire assembly
26	M 2207 T	(-7034949)	Screw, self-tapping (2 used)
27	1911548**	(-7034949)	Bushing, primer switch
28	21H 973	(-)	Screw, mach.
	12H 315	(-)	Washer, lock, no. 8 (sub. for A766R)
29	1902694*	(-)	Lever, switch
30	1902692*	(-)	Nut, 1/2", switch to panel
31	138549*	(-)	Washer, lock, 1/2"
32	R 11100 R	(-)	Screw, mach., switch to terminal (5 used) (sub. for 1864099)
	12H 290	(-)	Washer, lock, (5 used) (sub. for A2734R)
33	X 7350 R	(-)	Resistor (12-volt) (sub. for 1877830 or AA4842R)
34	21H 1307	(-)	Screw, mach. (2 used) (sub. for 1886496)
	12H 315	(-)	Washer, lock, no. 8 (2 used) (sub. for A766R)
35	AR 21164 R	(-)	Wire assembly, cigarette lighter (sub. for AM2152T)
36	AM 2151 T	(-)	Fuse, cigarette lighter (sub. for AA5788R)
37	AA 5787 R	(-)	Element, lighter
38	AB 4484 R	(-7008099)	Harness, wiring, generator
	AA 5738 R	(7008100-)	Harness, wiring, generator
39	AA 4882 R	(-)	Cable, secondary coil to distributor (no longer furnished)
40	(-)	Lead, wiring, coil to distributor, 6-1/2", make from R320071 and two R32016R from AR30963R wiring repair kit (sub. for AA4881R)
41	B 2474 R	(-)	Clip (2 used)
	F 1412 R	(-)	Cover, wiring harness
	21H 1310	(-)	Screw, mach.
	12H 302	(-)	Washer, lock, 1/4"
42	AF 710 R	(-)	Lamp, R.H. and L.H. (12-volt) (2 used) (sub. AF3816R)
	14H 392 R	(-)	Nut, 1/2" (2 used)
43	AF 1579 R	(-7031400)	Cable, battery to starting motor
	AF 1754 R	(7031401-)	Cable, battery to starting motor
44	AL 2976 T	(-)	Connector, two wire (2 used)
45	AA 5652 R	(-)	Harness, wiring, rear warning lamp (red) and rear lamp (black)
46	AR 31786 R	(-)	Lamp, rear and warning (12-volt) (sub. for AA6733R or AA5199R or AR21735R)
	B 2295 R	(-)	Washer, outside
	B 2477 R	(-)	Washer, inside
	14H 809	(-)	Nut, 1/2"
	12H 301	(-)	Washer, lock, 1/2"
47	AD 2091 R	(-)	Cable, battery connector
48	AA 5691 R	(-)	Plug, electrical outlet, with cable
	AA 5692 R	(-)	Plug, electrical outlet, less cable
49	AM 2049 T	(-)	Socket, electrical outlet
	21H 1300	(-)	Screw, mach., socket to battery box (2 used)
	12H 295	(-)	Washer, on socket to battery box screw (2 used) (sub. for A3010R)
	14H 778	(-)	Nut, no. 10, on battery box screw
50	R 2579 R	(-)	Grommet (packed 2 in a pkg.) (sub. for B1580R)
51	AB 4100 R	(-)	Cable, battery ground
	19H 1936	(-)	Screw, cap, high-strength, 3/8" x 3/4" (sub. for F2272R)
	12H 304	(-)	Washer, lock, 3/8"
	14H 841	(-)	Nut, sq., 3/8"

*Furnished by John Deere Dubuque Tractor Works.

**Furnished by John Deere Harvester Works.

For keys 52 through 56, see page 35-25.

LAMPS AND WIRING (LP-Gas)--Continued

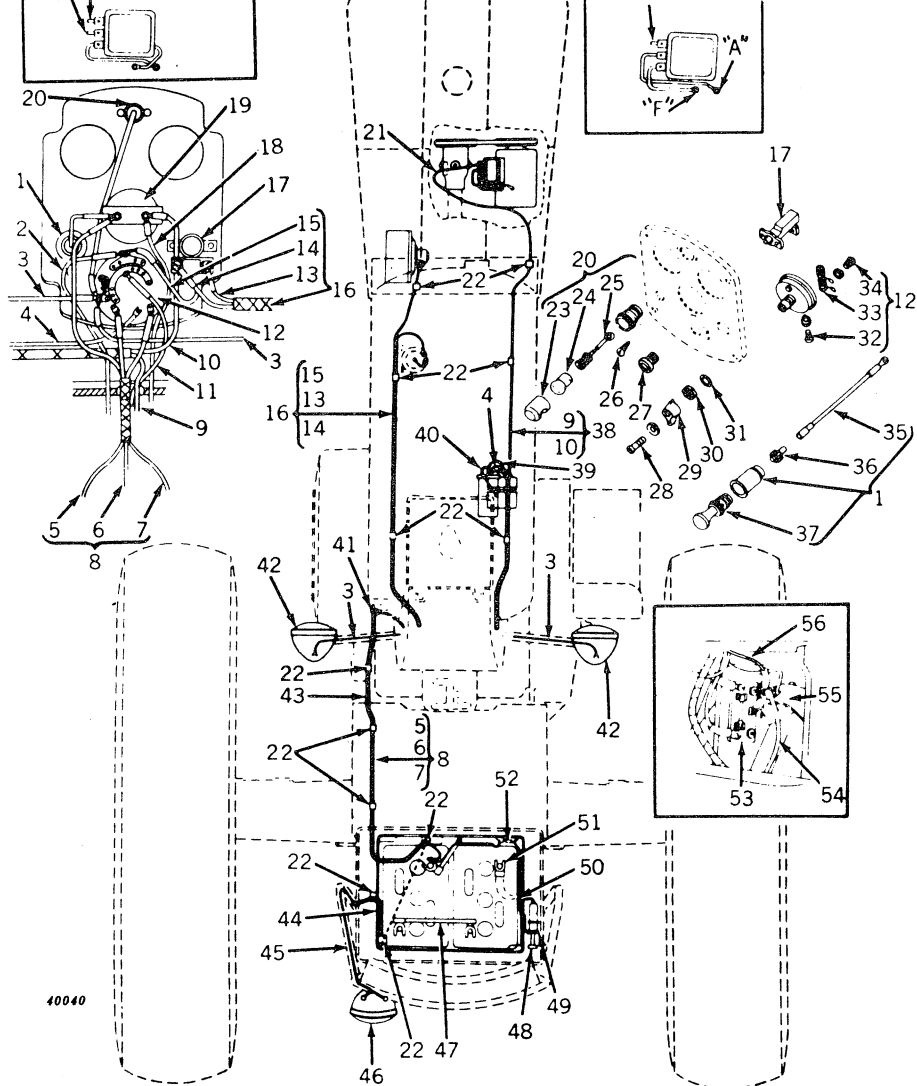
CURRENT VOLTAGE
REGULATOR

"BAT." (WHITE)

"L" (BLACK)

VOLTAGE REGULATOR

"BAT." (WHITE)



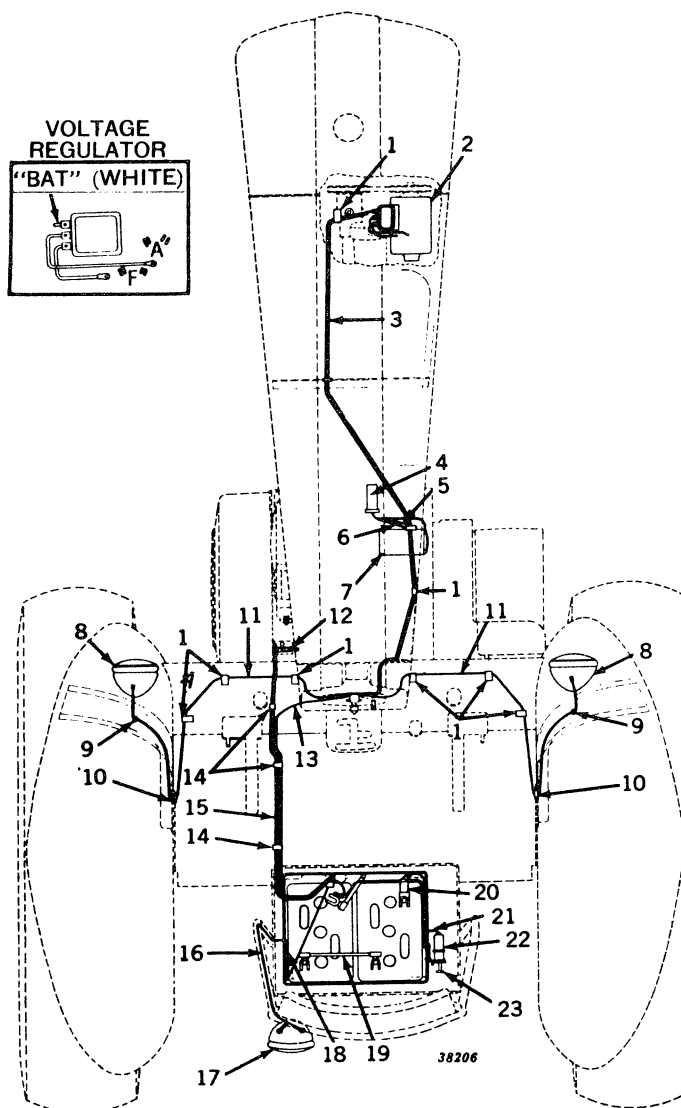
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LAMPS AND WIRING (LP-Gas) -- Continued

Key	Part No.	Serial No.	Description
52	AA 5989 R	(-7014799)	Block, fuse, electrical outlet socket circuit (sub. for AA6036
	21H 1096	(-7014799)	Screw, mach., no. 8 x 7/16" (2 used)
	12H 290	(-7014799)	Washer, lock, internal tooth, no. 8 (2 used) (sub. for A2734I
	14H 605	(-7014799)	Nut, no. 8 (2 used)
	AA 5989 R	(7014800-)	Holder, fuse, with fuse
53	AA 6035 R	(-7014799)	Block, fuse, light circuit
	21H 1292	(-7014799)	Screw, mach., fuse block terminal (2 used)
	12H 290	(-7014799)	Washer, lock, internal tooth, no. 8, fuse block terminal scre (2 used) (sub. for A2734R)
	21H 994	(-7014799)	Screw, mach., no. 8 x 7/8", fuse block to quadrant (2 used)
	12H 290	(-7014799)	Washer, lock, internal tooth, no. 8, fuse block to quadrant screw (2 used) (sub. for A2734R)
	14H 605	(-7014799)	Nut, fuse block to quadrant screw (2 used)
	AR 20711 R	(7014800-)	Holder, fuse, with fuse (in instrument panel)(sub. for AA5988
	AA 5994 R	(7014800-)	Cap, fuse holder (in instrument panel)
		(7014800-)	Nut, locking (not furnished) (in instrument panel)
54	(-)	Lead, wiring, ignition resistor to starting motor, 48", make from R32007R, two R32016R from AR30963R wiring repair kit (sub. for AF1393R)
	A 2610 R	(-)	Clip (2 used)
55	AA 6043 R	(-)	Resistor, ignition (sub. one AA5739R and one AA5791R)
	19H 1948	(-)	Screw, cap, high-strength, 1/4" x 3/4"
	12H 302	(-)	Washer, lock, 1/4"
	14H 786	(-)	Nut, 1/4"
56	AA 5064 R	(-7008099)	Lead, wiring, ignition resistor to coil
Parts listed below are not illustrated.			
	AF 1735 R	(-7008099)	Wiring replacement set, consisting of: one AA4881R, two AA5064R, one AF2639R, one AA5652R, one AA6021R, or AA6037R, one AF1711R, one AF1393R, and one AB4884R
	AF 1736 R	(7008100-7034949)	Wiring replacement set, consisting of: one AA4881R, one AA5064R, one AF2639R, one AA5652R, one AA5738R, or AA5739R, one AA6021R, one AA6037R, one AF1711R, an one AA1393R
	AF 2429 R	(7034950-)	Wiring replacement set, consisting of: one AA4881R, one AA5064R, one AA5652R, one AA5738R, one AA6037R, or AF1393R, one AF1711R, one AF2639R, and one AA6273R

For keys 1 through 51, see pages 35-22, 23

LAMPS AND WIRING (Standard Except LP-Gas)



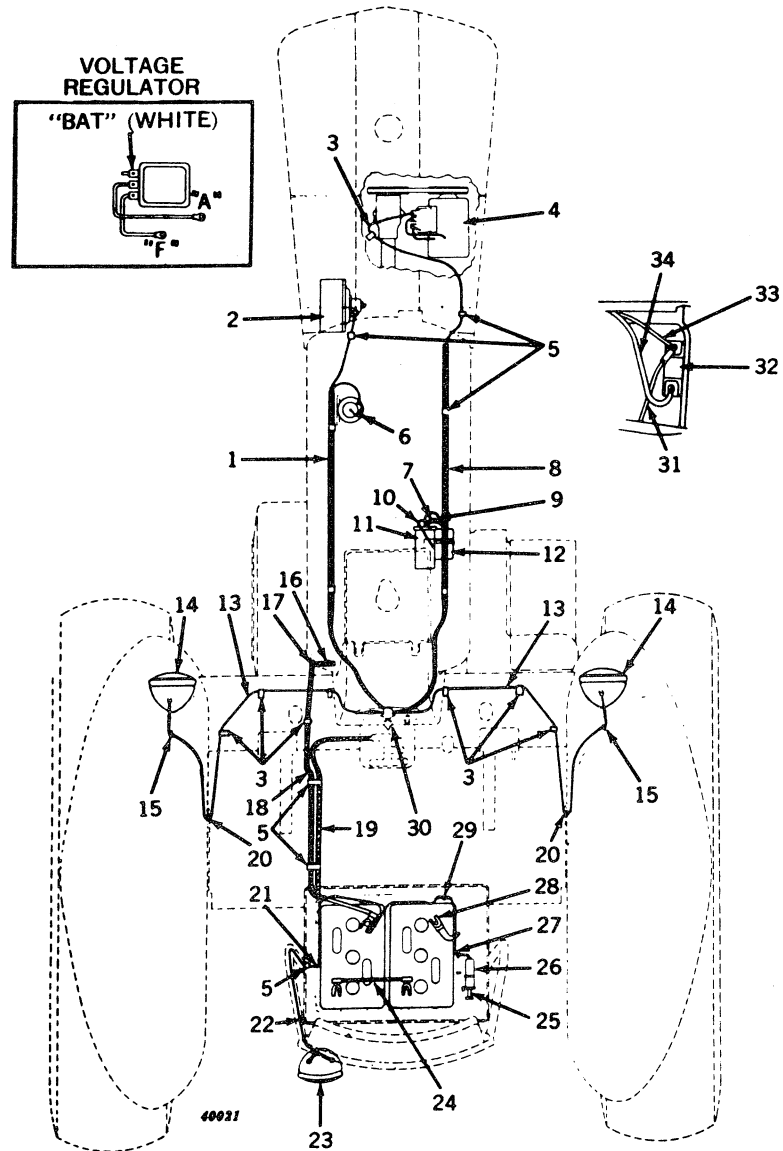
LAMPS AND WIRING (Standard Except LP-Gas)--Continued

Key	Part No.	Serial No.	Description
1	B 1986 R	(-)	Clip (7 used)
2	AA 5737 R	(-)	Generator (Delco-Remy) (no. 1100309) (sub. AR21906R, page 35-8)
3	AA 5738 R	(-)	Harness, generator wiring
4	AT 10399 T	(-)	Coil, with clamp (12-volt) (sub. for AA4983R)
5	AA 4882 R	(-)	Cable, secondary, coil to distributor (not furnished)
6	(-)	Lead, coil to distributor, 6-1/2", make from R32007R and two R32016R from AR30963R wiring repair kit (sub. for AA4881R)
7	AA 4877 R	(-)	Distributor, complete, less coil, Delco-Remy
8	AF 710 R	(-)	Lamp, R.H. and L.H. (12-volt) (2 used) (sub. AF3816R)
	A 2743 R	(-)	Washer, mounting (2 used)
	24H 1355	(-)	Washer, 37/64" x 1-1/8" x .120" (2 used)
	12H 301	(-)	Washer, lock, 1/2" (2 used)
9	R 2579 R	(-)	Grommet, rubber (2 used) (packed 2 in a pkg.) (sub. for B1580R)
10	A 3411 R	(-)	Grommet, rubber (2 used) (packed 2 in a pkg.)
11	AF 2676 R	(-)	Lead, wiring, switch to R.H. and L.H. lamps (black) (sub. for AF1835R)
12	F 1412 R	(-)	Cover, wiring harness
	21H 1310	(-)	Screw, mach.
	12H 302	(-)	Washer, lock, 1/4"
13	AF 1711 R	(-)	Harness, wiring, with outlet socket lead
14	B 2571 R	(-)	Clip (3 used)
15	AF 1754 R	(-)	Cable, battery to starting motor
16	AA 5652 R	(-)	Harness, wiring, rear lamp warning (red) and rear lamp (black)
17	AR 31786 R	(-)	Lamp, rear and warning (12-volt) (sub. for AA6733R or AA5199R or AR21735R)
18	AL 2976 T	(-)	Connector, two-wire (3 used)
19	AA 4039 R	(-)	Cable, battery connector (sub. for AD2091R)
20	AB 4100 R	(-)	Cable, battery ground
	19H 1936	(-)	Screw, cap, high-strength, 3/8" x 3/4" (sub. for F2272R)
	12H 304	(-)	Washer, lock, 3/8"
	14H 841	(-)	Nut, sq., 3/8"
21	R 2579 R	(-)	Grommet, rubber (packed 2 in a pkg.) (sub. for B1580R)
22	AM 2049 T	(-)	Socket, electrical outlet
	21H 1300	(-)	Screw, mach., socket to battery box (2 used)
	12H 295	(-)	Washer, lock, internal tooth, no. 10 (2 used)
	14H 778	(-)	Nut, no. 10 (2 used)
23	AA 5691 R	(-)	Plug, electrical outlet, with cable
	AA 5692 R	(-)	Plug, electrical outlet, less cable

Part listed below is an assembly of parts in this grouping.

AF 1766 R (-) Wiring replacement set, consisting of: two AA4881R, one AF2676R, one AA5652R, one AF1711R, and one AA5738R

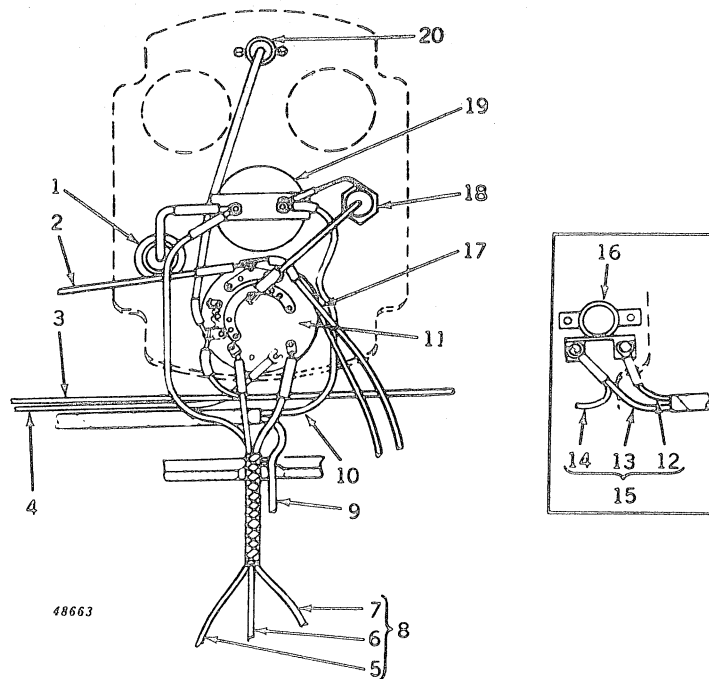
LAMPS AND WIRING (Standard LP-Gas)



LAMPS AND WIRING (Standard LP-Gas)--Continued

Key	Part No.	Serial No.	Description
1	AA 6021 R	(-7034949)	Harness, wiring, fuel strainer, and convertor
	AA 6273 R	(7034950-)	Harness, wiring, fuel strainer to switch and resistor
2	AA 6272 R	(-)	Convertor (sub. for AA6019R and AA6222R)
3	B 1986 R	(-)	Clip (7 used)
4	AA 5737 R	(-)	Generator (Delco-Remy no. 1100309) (sub. AR21906R, page 35-8)
5	B 2571 R	(-)	Clip (11 used)
6	AR 26437 R	(-)	Strainer, fuel (sub. for AF1383R or AF3700R)
7	AA 5064 R	(-)	Lead, switch to coil (green)
8	AA 5738 R	(-)	Harness, wiring, generator
9	AA 4882 R	(-)	Cable, secondary coil to distributor (no longer furnished)
10	(-)	Lead, wiring, coil to distributor, 6-1/2", make from R32007 and R32016R from AR30963R wiring repair kit (sub. for AA4881R)
11	AM 791 T	(-)	Coil with clamp (6-volt)
12	AA 6041 R	(-)	Distributor, with drive (Delco-Remy no. 1111418)
	1928263	(-)	Distributor, less drive housing
13	AF 2676 R	(-)	Lead, wiring, switch to R. H. and L. H. lamps (black) (sub. for AF1835R)
14	AF 710 R	(-)	Lamp, R. H. and L. H. (12-volt) (2 used) (sub. AF3816R)
	24H 1355	(-)	Washer, 37/46" x 1-1/8" x .120" (2 used)
	A 2743 R	(-)	Washer, mounting (2 used)
	12H 301	(-)	Washer, lock, 1/2" (2 used)
15	R 2579 R	(-)	Grommet (2 used) (packed 2 in a pkg.) (sub. for B1580R)
16	F 1412 R	(-)	Cover, wiring harness
	21H 1310	(-)	Screw, mach.
	12H 302	(-)	Washer, lock, 1/4"
17	B 2474 R	(-)	Clip (2 used)
18	AF 1754 R	(-)	Cable, battery to starting motor
19	AF 1711 R	(-)	Harness, wiring ammeter, and rear lamp
20	A 3411 R	(-)	Grommet (2 used) (packed 5 in a pkg.)
21	AL 2976 T	(-)	Connector, two-wire (2 used)
22	AA 5652 R	(-)	Harness, wiring, rear lamp warning lamp (red) and rear lamp (black)
23	AR 31786 R	(-)	Lamp, rear and warning (sub. for AA6733R or AA5199R or AR21735R)
	B 2295 R	(-)	Washer, outside
	B 2477 R	(-)	Washer, inside
	14H 809	(-)	Nut, 1/2"
	12H 301	(-)	Washer, lock, 1/2"
24	AA 4039 R	(-)	Cable, battery connector (sub. for AD2091R)
25	AA 5691 R	(-)	Plug, electrical outlet, with cable
	AA 5692 R	(-)	Plug, electrical outlet, less cable
26	AM 2049 T	(-)	Socket, electrical outlet
	21H 1300	(-)	Screw, mach., socket to battery box (2 used)
	12H 295	(-)	Washer, lock, internal tooth, no. 10, on socket to battery box screw (2 used)
	14H 778	(-)	Nut, no. 10, on socket to battery box screw
27	R 2579 R	(-)	Grommet (packed 2 in a pkg.) (sub. for B1580R)
28	AB 4100 R	(-)	Cable, battery ground
	19H 1936	(-)	Screw, cap, high-strength, 3/8" x 3/4" (sub. for F2272R)
	12H 304	(-)	Washer, lock, 3/8"
	14H 841	(-)	Nut, sq., 3/8"
29	AA 5989 R	(-)	Holder, fuse, with fuse
30	AR 20711 R	(-)	Holder, fuse, with fuse (sub. for AA5988R)
	AA 5994 R	(-)	Cap, fuse, holder
	(-)	Nut, locking (not furnished)
31	(-)	Lead, wiring, ignition resistor to starting motor, 48", make from R32007R, and two R32016R from AR30963R wiring repair kit (sub. for AF1393R)
32	AA 5791 R	(-)	Resistor, ignition
	19H 1948	(-)	Screw, cap, high-strength, 1/4" x 3/4"
	12H 302	(-)	Washer, lock, 1/4"
	14H 786	(-)	Nut, 1/4"
33	AA 5738 R	(-)	Harness, wiring, generator
34	AA 5739 R	(-7034949)	Lead, wiring, ignition resistor to switch
Parts listed below are an assembly of parts in this grouping.			
	AF 1767 R	(-7034949)	Wiring replacement set, consisting of: one AA4881R, one AA4882R, one AA5064R, one AA5652R, one AA5738R, one AA5739R, one AA6021R, one AF1711R, one AF1393R, and one AF2676R
	AF 2431 R	(7034950-)	Wiring replacement set, consisting of: one AA4881R, one AA4882R, one AA5064R, one AA5652R, one AA5738R, one AA6273R, one AF1393R, one AF1711R, and one AF2676R

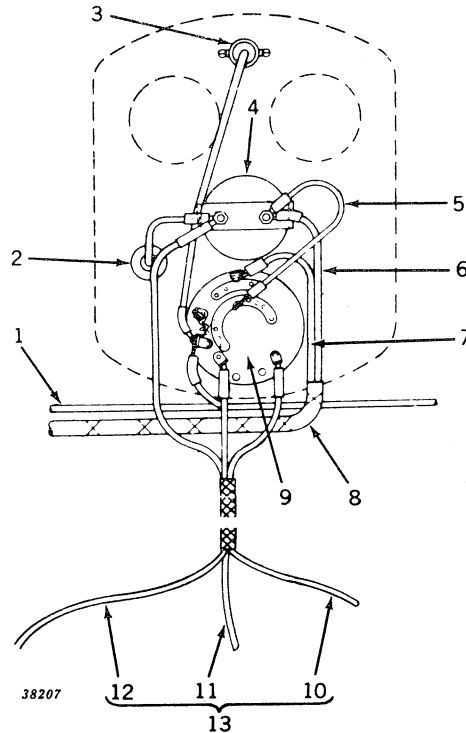
INSTRUMENT PANEL AND WIRING (Standard LP-Gas)



Key	Part No.	Serial No.	Description
1	AR 20438 R	(-)	Lighter, cigarette (12-volt) (sub. for AA5734R)
2	AA 5739 R	(-7034949)	Lead, wiring resistor to switch
3	AF 2676 R	(-)	Lead, wiring, switch to R. H. and L. H. lamps (black) (sub. for AF1835R)
4	AA 5064 R	(-)	Lead, switch to coil (green)
5	(-)	Wiring, ammeter to battery (white) (sub. AF1711R)
6	(-)	Wiring, switch to rear warning lamp lead (red) (sub. AF1711R)
7	(-)	Wiring, switch to rear lamp lead (black) (sub. AF1711R)
8	AF 1711 R	(-)	Harness, wiring, ammeter and rear lamp
9	(-)	Wire, ignition resistor to coil (green) (sub. AA5738R)
10	(-)	Wire, ammeter to generator (white) (sub. AA5738R)
11	AA 5397 R	(-)	Switch, less lever (12-volt)
12	(-7034949)	Wire, primer switch to convertor (black) (sub. AA6021R)
13	(-7034949)	Wire, primer switch to fuel strainer (green) (sub. AA6021R)
14	(-7034949)	Wire, primer switch to switch (green) (sub. AA6021R)
15	AA 6021 R	(-7034949)	Harness, wiring, fuel strainer and convertor
16	1996053*	(-7034949)	Switch, primer
17	AA 6273 R	(7034950-)	Harness, wiring, fuel strainer to switch and resistor
18	AR 20711 R	(-)	Holder, fuse, with wiring leads (sub. for AA5988R)
19	AF 2749 R	(-)	Ammeter (sub. for AB2568R)
20	AR 20432 R	(-)	Lamp, dash (sub. for AB4723R)

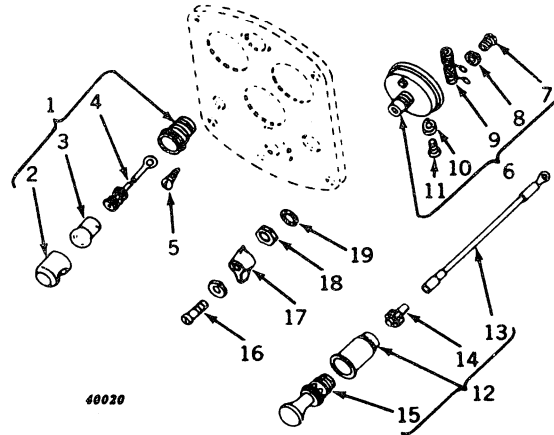
*Furnished by John Deere Harvester Works.

INSTRUMENT PANEL WIRING (Standard Except LP-Gas)



Key	Part No.	Serial No.	Description
1	AF 2676 R	-	Lead, switch to R. H. and L. H. lamps (black) (sub. for AF1835R)
2	AR 20438 R	-	Lighter, cigarette (12-volt) (sub. for AA5734R)
3	AR 20432 R	-	Lamp, dash (sub. for AB4723R)
4	AF 2749 R	-	Ammeter (sub. for AB2568R)
5	-	Lead, wiring, switch to ammeter (black) 6-1/2", make from R32007R and two R32016R from AR30963R wiring repair kit (sub. for AA4881R)
6	-	Lead, wiring, ammeter to generator (white) (sub. AA5738R)
7	-	Lead, wiring, switch to coil (green) (sub. AA5738R)
8	AA 5738 R	-	Harness, generator wiring
9	AA 5071 R	-	Switch, less lever (12-volt)
10	-	Wiring, switch to rear lamp (black) (sub. AF1711R)
11	-	Wiring, switch to rear warning lamp (red) (sub. AF1711R)
12	-	Wiring, ammeter to battery (white) (sub. AF1711R)
13	AF 1711 R	-	Harness, wiring, with outlet socket lead

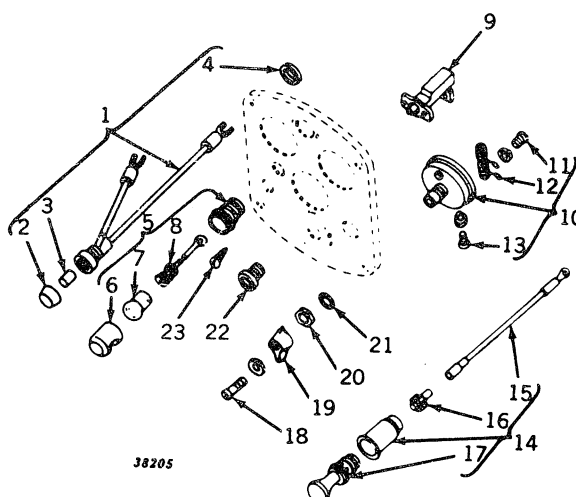
DASH LAMP, SWITCH, AND CIGARETTE LIGHTER (Standard Except LP-Gas)



Key	Part No.	Serial No.	Description
1	AB 4723 R	(-)	Lamp, dash (sub. AR20432R)
2	B 3267 R	(-)	Hood
3	AB 2599 R	(-)	Bulb (12-16 volt) (packed 10 in a pkg.)
4	AB 4725 R	(-)	Wire
5	M 2207 T	(-)	Screw, self-tapping (2 used)
6	AA 5071 R	(-)	Switch, less lever (12-volt)
7	21H 1096	(-)	Screw, mach. (2 used) (sub. for 1886496)
8	12H 315	(-)	Washer, lock, no. 8 (2 used) (sub. for A766R)
9	X 7350 R	(-)	Resistor (12-volt) (sub. for 1877830 or AA4842R)
10	12H 290	(-)	Washer, lock (4 used) (sub. for A2734R)
11	R 11100 R	(-)	Screw, mach., switch to terminal (4 used) (sub. for 1864099)
12	AR 20438 R	(-)	Lighter, cigarette (12-volt) (attachment) (sub. for AA5734R)
13	AR 21164 R	(-)	Wire assembly (sub. for AM2152T)
14	AM 2151 T	(-)	Fuse, lighter (sub. for AA5788R)
15	AA 5787 R	(-)	Element, lighter
16	21H 973	(-)	Screw, mach.
	12H 315	(-)	Washer, lock, no. 8 (sub. for R766R)
17	1902694*	(-)	Lever, switch
18	1902692*	(-)	Nut, 1/2" switch to panel
19	138549*	(-)	Washer, lock

*Furnished by the John Deere Dubuque Works.

DASH LAMP, SWITCH, AND CIGARETTE LIGHTER (Standard LP-Gas)

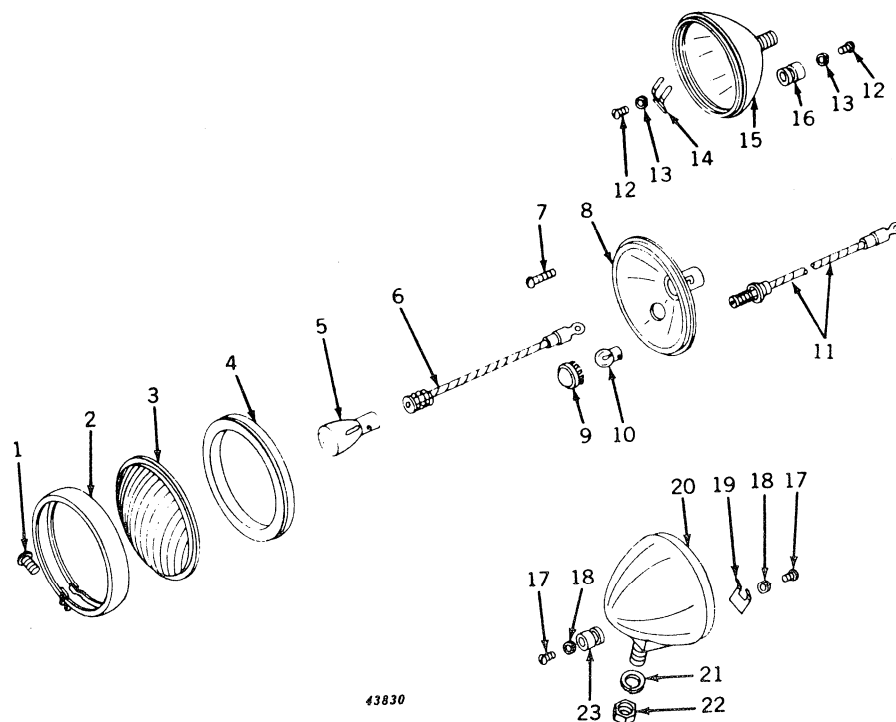


Key	Part No.	Serial No.	Description
1	AR 20711 R	(-)	Holder, fuse, with wiring leads (sub. for AA5988R)
2	AA 5994 R	(-)	Cap, fuse holder
3	(-)	Fuse (not furnished)
4	(-)	Nut, locking (not furnished)
5	AB 4723 R	(-)	Lamp, dash (sub. AR20432R)
6	B 3267 R	(-)	Hood
7	AB 2599 R	(-)	Bulb (12-16-volt) (packed 10 in a pkg.)
8	AB 4725 R	(-)	Wire assembly
9	1996053**	(-)	Switch, primer
10	AA 5397 R	(-)	Switch, less lever (12-volt)
11	21H 1307	(-)	Screw, mach. (2 used) (sub. for 1886496)
12	12H 315	(-)	Washer, lock, no. 8 (2 used) (sub. for A766R)
12	X 7350 R	(-)	Resistor (12-volt) (sub. for 1877830 and AA4842R)
13	R 11100 R	(-)	Screw, mach., switch to terminal (4 used) (sub. for 1864099)
13	12H 290	(-)	Washer, lock (4 used) (sub. for A2734R)
14	AR 20438 R	(-)	Lighter, cigarette (12-volt) (sub. for AA5734R)
15	AR 21164 R	(-)	Wire assembly, cigarette lighter (sub. for AM2152T)
16	AM 2151 T	(-)	Fuse, cigarette lighter (sub. for AA5788R)
17	AA 5787 R	(-)	Element, lighter
18	21H 973	(-)	Screw, mach.
18	12H 315	(-)	Washer, lock, no. 8 (sub. for A766R)
19	1902694*	(-)	Lever, switch
20	1902692*	(-)	Nut, 1/2", switch to panel
21	138549*	(-)	Washer, lock, 1/2"
22	1911548**	(-)	Bushing, primer switch
23	M 2207 T	(-)	Screw, self-tapping (2 used)

*Furnished by the John Deere Dubuque Works.

**Furnished by the John Deere Harvester Works.

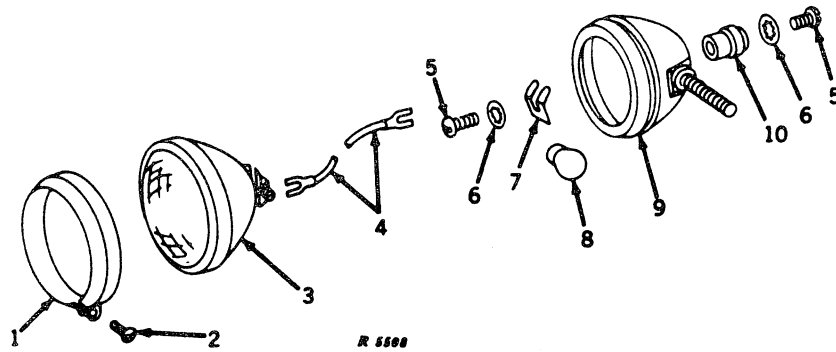
FRONT AND REAR LAMPS



43830

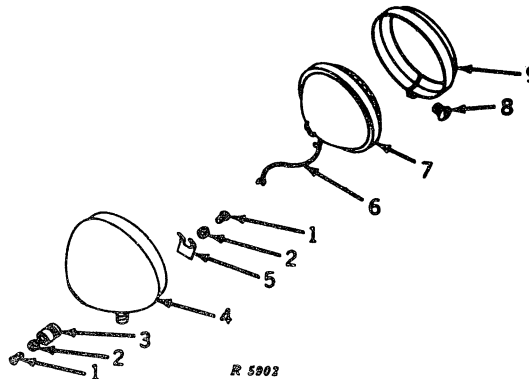
Key	Part No.	Serial No.	Description
1	A 2729 R	(-)	Screw (2 used) (packed 2 in a pkg.)
2	AA 3241 R	(-)	Molding (2 used)
3	A 2731 R	(-)	Lens (2 used)
4	AA 3239 R	(-)	Gasket, lens, rubber (2 used)
5	AD 2062 R	(-)	Bulb, 12-16 volt (2 used) (packed 10 in a pkg.)
6	AA 3240 R	(-)	Wiring (front)
	AA 4666 R	(-)	Wiring, switch to large bulb (rear)
7	A 2883 R	(-)	Screw (front)
8	AA 3238 R	(-)	Reflector (front)
	AA 4924 R	(-)	Reflector (rear)
9	AA 4925 R	(-)	Jewel, red (rear)
10	AA 4927 R	(-)	Bulb, warning, 12-16-volt, 1 C. P. (rear) (packed 10 in a pkg.)
11	AA 4926 R	(-)	Socket and wire (warning lamp) (rear)
12	21H 1293	(-)	Screw, pan hd., no. 8 x 5/16" (4 used) (rear)
13	12H 290	(-)	Washer (4 used) (rear) (sub. for A2734R)
14	A 2899 R	(-)	Spring, lock, no. 8, terminal plate (rear) (2 used)
15	AA 5199 R	(-)	Lamp, combination rear and warning, 12-volt (rear) (sub. for AR21735R) (sub. AR31786R)
16	AA 3495 R	(-)	Plate, terminal, with screws, spring and lock washers (bakelite) (rear) (2 used) (sub. for AB3739R)
17	21H 1293	(-)	Screw, pan hd., no. 8 x 5/16" (front) (2 used)
18	12H 290	(-)	Washer, lock, internal tooth, no. 8 (front) (2 used) (sub. for A2734R)
19	A 2899 R	(-)	Spring, lock, no. 8, terminal (front)
20	AA 3243 R	(-)	Body, only (front) (sub. AF3816R)
	AF 710 R	(-)	Lamp, 12-volt (front) (sub. AF3816R)
21	12H 301	(-)	Washer, lock, 1/2" (front)
22	14H 391	(-)	Nut, 1/2" (front)
23	AA 3495 R	(-)	Plate, terminal, with spring, screws and lock washers (bakelite) (front)

AR21735R REAR LAMP PARTS



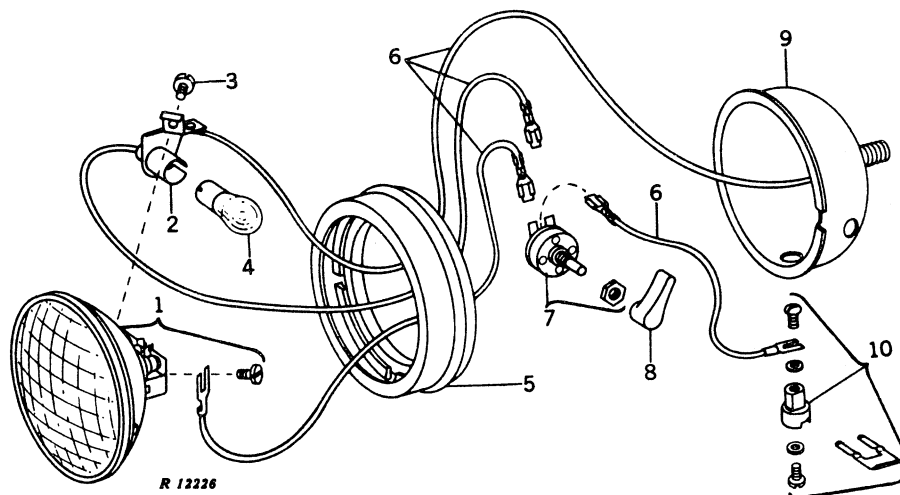
Key	Part No.	Serial No.	Description
1	AF 3891 R	(-)	Molding
2	A 2729 R	(-)	Screw, special mach.
3	AR 21737 R	(-)	Unit, sealed beam, with screws (12-volt)
4	(-)	Lead, wiring, sealed unit to terminal plate, 6-1/2", make from R32007R and two R32016R from AR30963R wiring repair kit (sub. for AA4881R)
5	21H 1293	(-)	Screw, mach., pan hd., no. 8 x 5/16" (4 used)
6	12H 290	(-)	Washer, lock, internal tooth, no. 8 (4 used)
7	A 2899 R	(-)	Spring, terminal plate (2 used)
8	AR 21739 R	(-)	Bulb, 15 C.P., 12-volt (packed 10 in a pkg.)
9	AR 21735 R	(-)	Lamp, combination rear and warning (12-volt)
10	AA 3495 R	(-)	Plate, terminal, with spring, screws, and lock washers (2 use

AF3816R FRONT LAMP PARTS



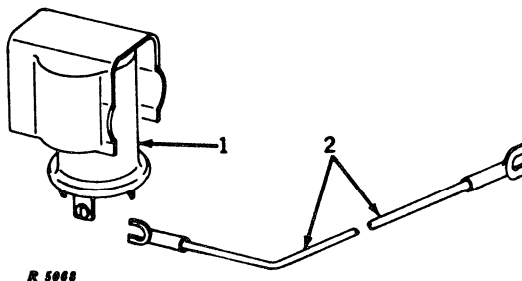
Key	Part No.	Serial No.	Description
1	21H 1273	(-)	Screw, mach. pan hd., no. 8 x 5/16" (2 used)
2	12H 290	(-)	Washer, lock (shake-proof) no. 8 (2 used)
3	AA 3495 R	(-)	Plate, terminal, with spring, screws, and lock washers
4	AF 3816 R	(-)	Lamp, front, 12-volt sealed beam
5	A 2899 R	(-)	Spring, terminal plate
6	(-)	Lead, wiring terminal plate screw to sealed unit screw, 6-1/2" make from R32007R and two R32016R from AR30963R wiring repair kit (sub. for AA4881R)
7	AF 3892 R	(-)	Unit, sealed, with screws, 12-volt
8	A 2729 R	(-)	Screw, special mach.
9	AF 3891 R	(-)	Molding

AR31786R REAR AND WARNING LAMP



Key	Part No.	Serial No.	Description
1	AR 21737 R	(-)	Unit, sealed, with screws (12-volt)
2	(-)	Not furnished
3	(-)	Not furnished
4	AR 21739 R	(-)	Bulb, 15 C.P., 12-volt (packed 10 in a pkg.)
5	R 31250 R	(-)	Bezel
6	(-)	Lead, 6-1/2" (4 used) (make from R32007R and two R32016R from AR30963R wire repair kit)
7	AA 4667 R	(-)	Switch
8	AA 5332 R	(-)	Knob, switch
9	(-)	Not furnished (order AR31786R)
10	AA 3495 R	(-)	Plate, terminal with spring, screws, and lock washers

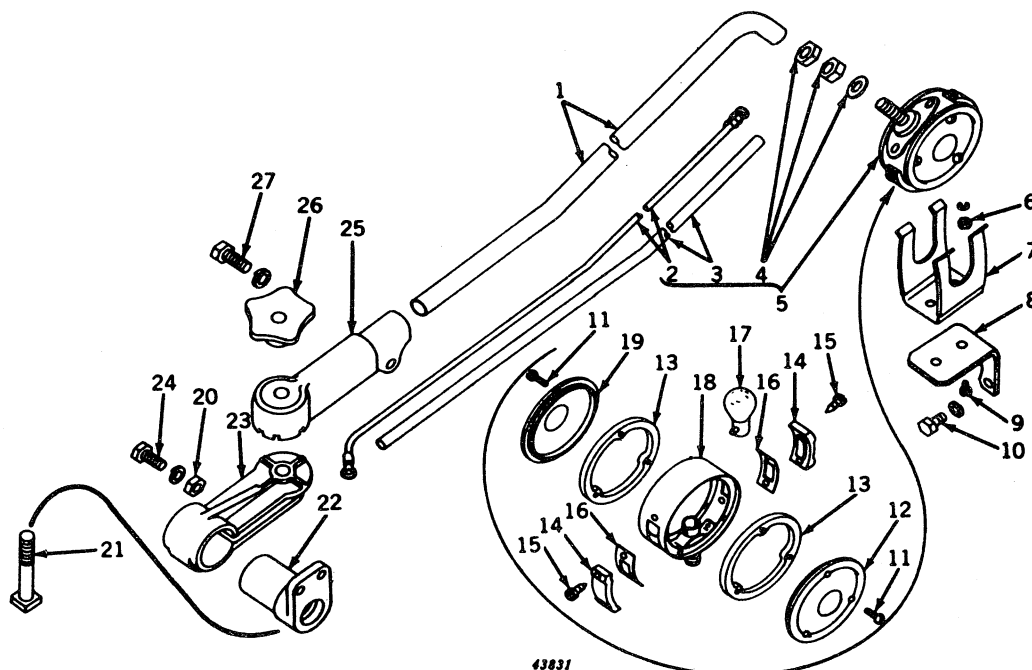
WARNING LAMP FLASHER



Key	Part No.	Serial No.	Description
1	AR 21856 R	(-)	Flasher, warning lamp with lead (12-volt)
2	AA 6037 R	(-)	Lead, wiring

MEMORANDA

IMPLEMENT WARNING LAMP



43831

Key	Part No.	Serial No.	Description
1	AA 6132 R	(-)	Mast, warning lamp (regular, Hi-Crop) (standard) (7014800-)
	AA 6162 R	(-)	Mast, warning lamp (LP-gas)
2	AA 6219 R	(-)	Lead, wiring, warning lamp (not furnished)
3	A 5281 R	(-)	Tubing, on lead
4	14H 849	(-)	Nut, jam (2 used)
	24H 1625	(-)	Washer, 17/32" x 1" x .120"
5	AA 6134 R	(-)	Lamp, with lead, tubing, washer, and nuts
6	14H 631	(-)	Nut, no. 10 (2 used)
	12H 246	(-)	Washer, lock, no. 10 (2 used) (sub. for A767R)
7	AA 6135 R	(-)	Hanger, warning lamp
8	A 5229 R	(-)	Bracket, hanger (sub. R21022R, R21023R, 2-19H1900, 2-14H985, and 2-12H303)
9	21H 1319	(-)	Screw, mach. (2 used)
10	19H 1900	(-)	Screw, cap, high-strength, 5/16" x 3/4" (2 used)
	12H 303	(-)	Washer, lock, 5/16" (2 used)
11	21H 964	(-)	Screw, special mach. (6 used)
12	A 5275 R	(-)	Lens, amber
13	A 5277 R	(-)	Gasket, lens (2 used) (packed 2 in a pkg.)
14	A 5278 R	(-)	Lens, outlook (2 used)
15	M 2207 T	(-)	Screw, self-tapping (4 used)
16	A 5279 R	(-)	Gasket, outlook lens (packed 2 in a pkg.)
17	AA 6218 R	(-)	Bulb, 21 C.P., 12-14-volt, S.C. (packed 10 in a pkg.)
18	(-)	Not furnished (order AA6134R)
19	A 5276 R	(-)	Lens, red
20	14H 785	(-)	Nut, 5/16" (2 used)
	12H 303	(-)	Washer, lock, 5/16" (2 used)
21	8H 610	(-)	Bolt, sq. hd. mach., 1/2" x 3-3/4"
22	A 5228 R	(-)	Pivot
23	A 5227 R	(-)	Clamp
24	A 4125 R	(-)	Screw, mach., 5/16" x 1" (2 used) (packed 50 in a pkg.)
25	A 5226 R	(-)	Bracket
26	D 1748 R	(-)	Wheel, hand
27	19H 1800	(-)	Screw, cap, high-strength, 3/8" x 1-1/2"
	12H 304	(-)	Washer, lock, 3/8"

* On 7000001-7031299 also furnish one F1557R carburetor intake.

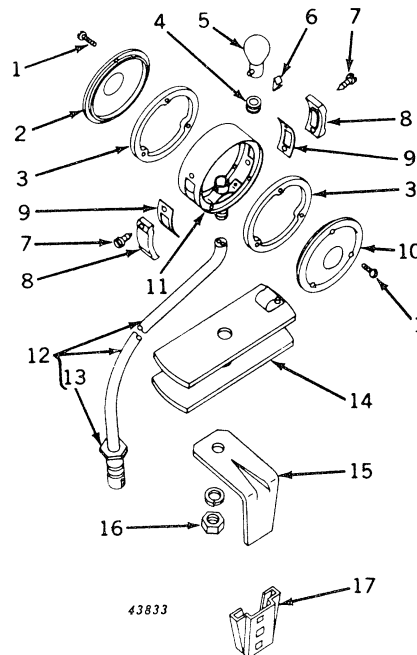
** On 7000001-7031299 also furnish one A5720R fuel bracket.

IMPLEMENT WARNING LAMP--Continued

Key	Part No.	Serial No.	Description
Parts listed below are an assembly of parts in this grouping.			
AA	6132 R	(-)	MAST, TRACTOR WARNING LAMP (REGULAR, ALL-FUEL, AND GAS)
AA	6132 R	(7014800-)	MAST, TRACTOR WARNING LAMP (STANDARD, ALL-FUEL, AND GAS)
AR	21153 R*	(-)	LAMP, WARNING, AND MISC. PARTS (REGULAR, ALL-FUEL, AND GAS) (SUB. FOR AA6133R)
AR	21153 R*	(7014800-)	LAMP, WARNING, AND MISC. PARTS (STANDARD, ALL-FUEL, AND GAS) (SUB. FOR AA6133R)
AA	6162 R	(-)	MAST, TRACTOR WARNING LAMP (REGULAR, LP-GAS)
AA	6162 R	(7014800-)	MAST, TRACTOR WARNING LAMP (STANDARD, LP-GAS)
AR	21154 R**	(-)	LAMP, WARNING, AND MISC. PARTS (REGULAR, LP-GAS) (SUB. FOR AA6163R)
AR	21154 R**	(7014800-)	LAMP, WARNING, AND MISC. PARTS (STANDARD, LP-GAS) (SUB. FOR AA6163R)

Capital letters indicate an attachment. Attachments must be listed on separate order from replacements parts order.

WARNING LAMP FOR TOWED IMPLEMENT

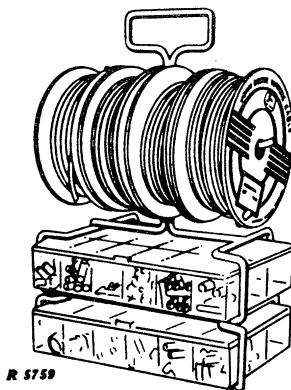


Key	Part No.	Serial No.	Description
1	21H 1290	(-)	Screw, mach. (6 used)
2	A 5276 R	(-)	Lens, red
3	A 5277 R	(-)	Gasket, lens (2 used) (packed 2 in a pkg.)
4	R 2579 R	(-)	Grommet (packed 2 in a pkg.) (sub. for B1580R)
5	AA 6218 R	(-)	Bulb, 21 C.P., 12-14-volt, S.C. (packed 10 in a pkg.)
6	A 5280 R	(-)	Clip (no longer available)
7	M 2207 T	(-)	Screw, self-tapping (4 used)
8	A 5278 R	(-)	Lens, outlook (2 used)
9	A 5279 R	(-)	Gasket, outlook lens (2 used) (packed 5 in a pkg.)
10	A 5275 R	(-)	Lens, amber
11	(-)	Not furnished (order AA6145R)
12	AA 5691 R	(-)	Plug, electrical outlet, with cable
13	AA 5692 R	(-)	Plug, electrical outlet, less cable
14	AA 6217 R	(-)	Reel
15	A 5273 R	(-)	Bracket
16	14H 813	(-)	Nut, 7/16"
	12H 293	(-)	Washer, lock, 7/16"
17	JD 126	(-)	Socket, lamp bracket

Part listed below is an assembly of parts in this grouping.

AA	6145 R	(-)	Lamp, warning, with cable and reel, for towed implements
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AR30963R SPARK PLUG CABLE AND LEAD WIRE KIT



Key	Part No.	Serial No.	Description
A	3539 R	(-)	Nipple, distributor (10 in a pkg.)
R	26861 R	(-)	Boot, spark plug (10 in a pkg.)
R	32006 R	(-)	Cable, spark plug, 7 mm, 50 ft. (1 spool)
R	32007 R	(-)	Cable, primary, 14-ga., 100 ft. (1 spool)
R	32008 R	(-)	Cable, primary, 12-ga., 100 ft. (1 spool)
R	32009 R	(-)	Cable, primary, 10-ga., 50 ft. (1 spool)
R	32011 R	(-)	Tool, wiring
R	32012 R	(-)	Terminal, ignition, distributor end (50 in a pkg.)
R	32013 R	(-)	Terminal, ignition, straight (50 in a pkg.)
R	32014 R	(-)	Terminal, ignition, 90° (50 in a pkg.)
R	32016 R	(-)	Terminal, primary, 14-16-ga., no. 10 spade (50 in a pkg.)
R	32017 R	(-)	Terminal, primary, 10-12-ga., no. 10 spade (25 in a pkg.)
R	32018 R	(-)	Terminal, primary, 14-16-ga., no. 10 eyelet (50 in a pkg.)
R	32019 R	(-)	Terminal, primary, 10-12-ga., no. 10 eyelet (25 in a pkg.)
R	32021 R	(-)	Terminal, primary, 10-12-ga., 1/4" eyelet (25 in a pkg.)
R	32022 R	(-)	Terminal, primary, 10-12-ga., 3/8" eyelet (20 in a pkg.)
R	32023 R	(-)	Terminal, primary, 10-12-ga., 1/2" eyelet (20 in a pkg.)
R	32024 R	(-)	Terminal, female blade, with lead (10 in a pkg.)
R	32025 R	(-)	Terminal, male blade, with lead (10 in a pkg.)
R	32026 R	(-)	Terminal, male bullet (50 in a pkg.)
R	32027 R	(-)	Terminal, splice, 14-16-ga. wire (50 in a pkg.)
R	32028 R	(-)	Terminal, splice, 10-12-ga. wire (25 in a pkg.)
R	32029 R	(-)	Terminal, 2-wire bullet connector (10 in a pkg.)
R	32196 R	(-)	Cable, spark plug, 7 mm. 100 ft. (1 spool)

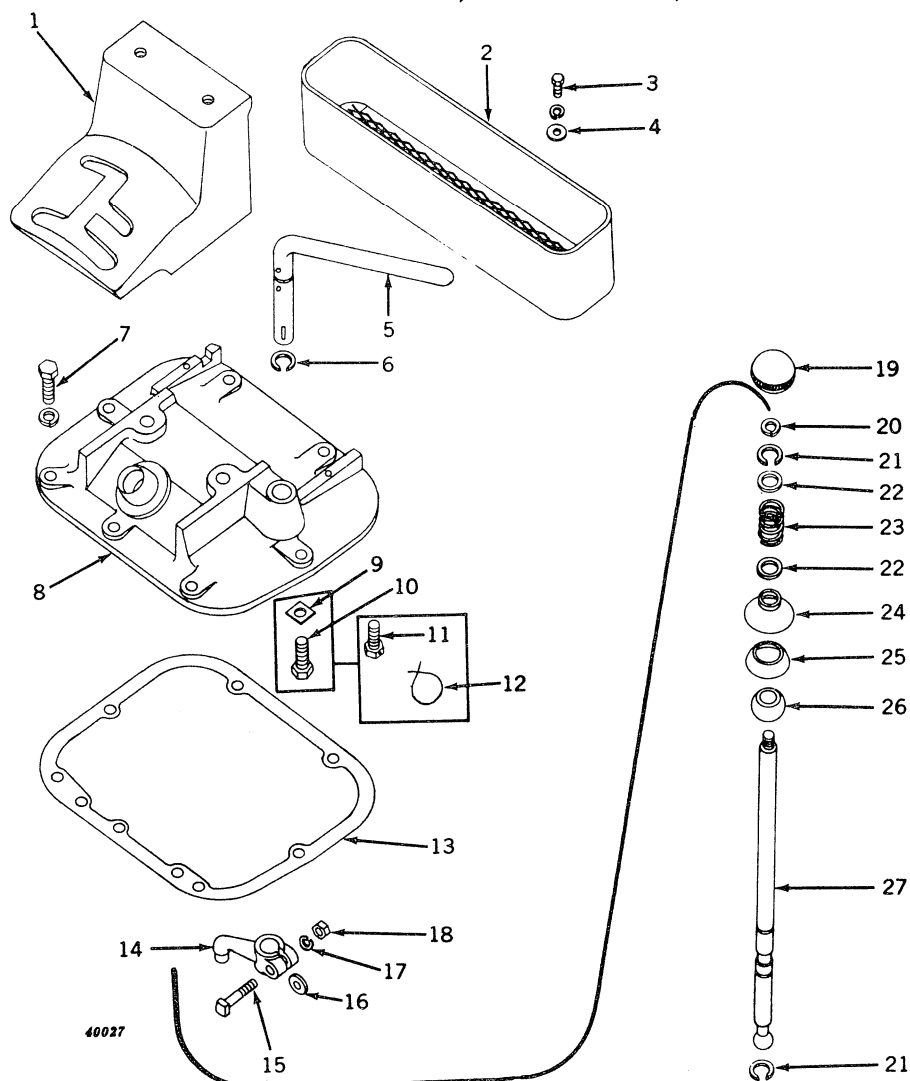
Part listed below is an assembly of parts in this grouping.

AR 30693 R (-) Kit, spark plug cable and lead wire

OPERATOR'S MANUAL (Not Illustrated)

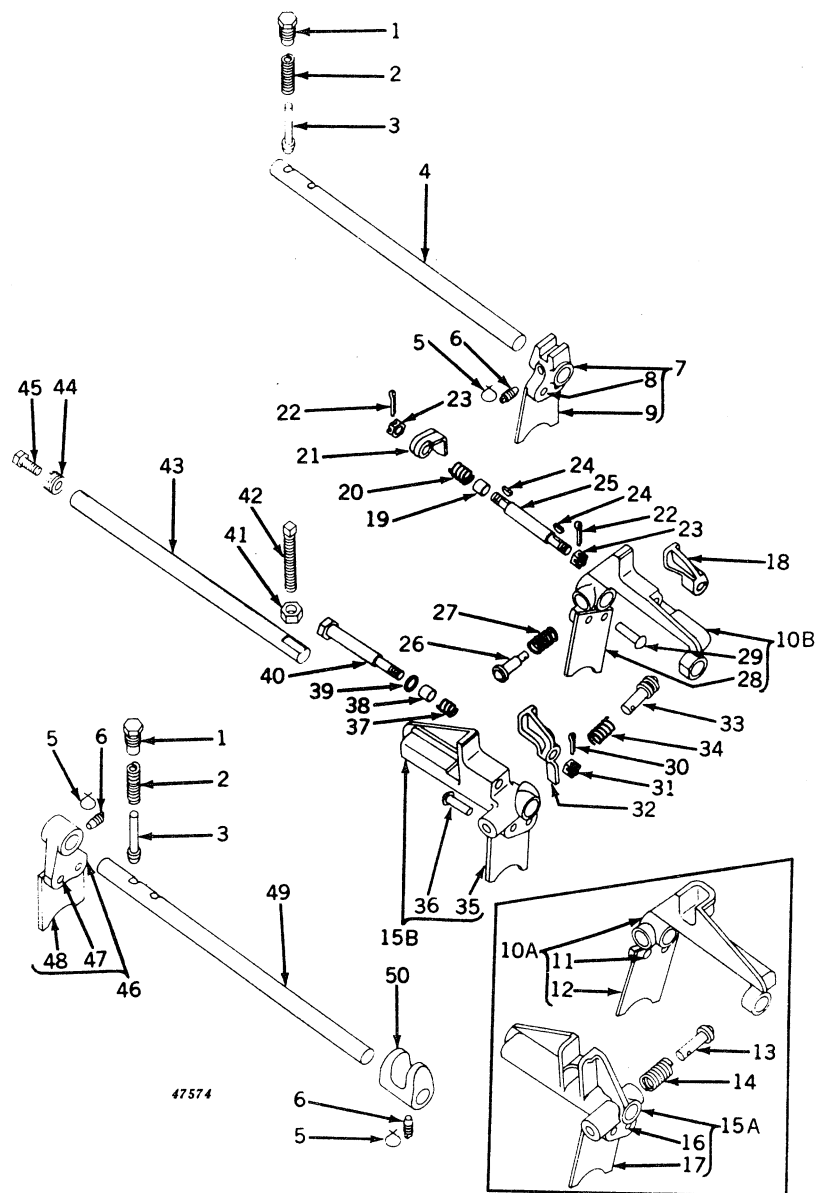
Key	Part No.	Serial No.	Description
R	2023 R	(-)	Manual, operator's (Hi-Crop supplement)
R	2035 R	(-)	Manual, operator's (Row-Crop)
R	2036 R	(-)	Manual, operator's (Standard)
R	2039 R	(-)	Manual, operator's (Row-Crop, Spanish)
R	2050 R	(-)	Manual, operator's (LP-gas)

TRANSMISSION CASE COVER, GEAR SHIFT, AND TOOL BOX



Key	Part No.	Serial No.	Description
1	F 1122 R	(-7037799)	Quadrant, gear shift (sub. for F1205R) (sub. F2414R)
	F 2414 R	(7037800-)	Quadrant, gear shift
2	AA 7265 R	(-)	Box, tool (sub. for AF636R)
3	21H 1310	(-)	Screw, mach. (2 used)
	12H 302	(-)	Washer, lock, 1/4" (2 used)
4	24H 1136	(-)	Washer, 11/32" x 11/16" x .060" (2 used)
5	F 576 R	(-)	Handle, underdrive shifter
6	A 369 R	(-)	Ring, snap (packed 5 in a pkg.)
7	19H 1732	(-)	Screw, cap, 3/8" x 1-1/4" (7 used) (sub. for F2273R)
	12H 304	(-)	Washer, lock, 3/8" (7 used)
8	F 1207 R	(-)	Cover, transmission case
9	A 4605 R	(7011761-)	Plate, lock (2 used)
10	19H 1978	(7011761-)	Screw, cap, high-strength, 7/16" x 1-1/2" (2 used)
11	19H 1978	(-7011760)	Screw, cap, high-strength, 7/16" x 1-1/2" (drilled) (2 used)
12	(-7011760)	Wire, 16 gauge x 12" long
13	F 286 R	(-)	Gasket (packed 2 in a pkg.)
14	A 115 R	(-)	Lever, underdrive shifter
15	19H 1765	(-)	Screw, cap, 3/8" x 1-3/4"
16	A 147 R	(-)	Washer, key
17	12H 304	(-)	Washer, lock, 3/8"
18	14H 841	(-)	Nut, 3/8"
19	AP 17808 H	(-)	Ball, gear shift lever (sub. for R283R)
20	12H 304	(-)	Washer, lock, 3/8"
21	B 387 R	(-)	Ring, snap (packed 5 in a pkg.)
22	24H 1658	(-)	Washer, 21/32" x 1" x .060" (2 used)
23	D 377 R	(-)	Spring
24	F 290 R	(-)	Cover, fulcrum ball socket
25	F 289 R	(-)	Seal, fulcrum ball socket
26	F 288 R	(-)	Ball, fulcrum
27	F 1206 R	(-)	Lever, gear shift

GEAR SHIFT FORKS AND SHIFTER SHAFTS



GEAR SHIFT FORKS AND SHIFTER SHAFTS -- Continued

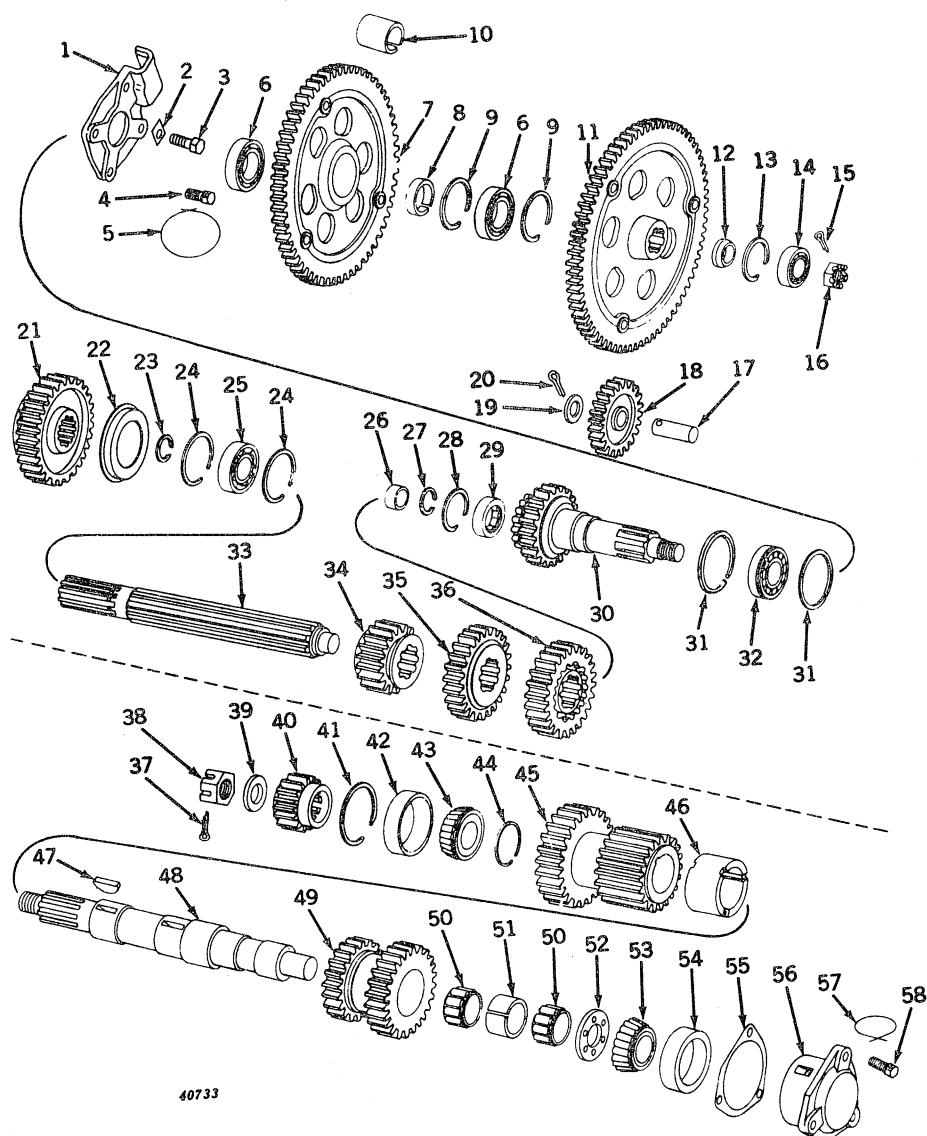
Key	Part No.	Serial No.	Description
1	F 625 R	(-)	Retainer, pawl (2 used)
2	A 597 R	(-)	Spring (2 used)
3	A 598 R	(-)	Pawl (2 used)
4	F 575 R	(-)	Shaft, underdrive shifter
5	(-)	Wire, 16 gauge x 5" long (3 used)
6	B 1914 R	(-)	Screw, set (3 used)
7	AF 639 R	(-)	Shifter, F574R, underdrive, with yoke and rivets
8	16H 1342	(-)	Rivet, 3/8" x 1-1/4" (2 used)
9	F 281 R	(-)	Yoke (sub. AF639R)
10A	AF 634 R	(-7037799)	Shifter, F623R, first, second, and reverse gear, with yoke and rivets
10B	AF 2420 R*	(7037800-)	Shifter, F2400R, first, second, and reverse gear, with yoke and rivets
11	16H 1357	(-7037799)	Rivet, 3/8" x 1-1/2" (2 used)
12	F 275 R	(-7037799)	Yoke, first, second, and reverse gear, shifter (sub. AF634R)
13	F 3362 R	(-7037799)	Pawl, gear shifter (2 used) (sub. for B375R)
14	B 374 R	(-7037799)	Spring, gear shifter pawl (2 used)
15A	AF 635 R	(-7037799)	Shifter, F264R, third and fourth speed, with yoke and rivets
15B	AF 2421 R*	(7037800-)	Shifter, F2401R, third and fourth speed, with yoke and rivets
16	16H 1370	(-7037799)	Rivet, 3/8" x 1-3/4" (2 used)
17	F 275 R	(-7037799)	Yoke, third and fourth speed, shifter (sub. AF635R)
18	F 2406 R*	(7037800-)	Arm, shifter
19	F 2407 R*	(7037800-)	Spacer
20	F 2408 R	(7037800-)	Spring, lock shaft
21	F 2402 R*	(7037800-)	Lock, shifter
22	11H 234	(7037800-7038587)	Pin, cotter, 3/32" x 1" (2 used)
	A 4605 R*	(7038588-)	Plate, lock (2 used) (packed 2 in a pkg.)
23	B 163 R*	(7037800-)	Nut, special (2 used) (packed 5 in a pkg.)
24	26H 8	(7037800-7038587)	Key, Woodruff, 3/32" x 5/8" (2 used)
	26H 3*	(7038588-)	Key, Woodruff, 3/32" x 3/8" (2 used)
25	F 2404 R*	(7037800-)	Shaft, shifter lock (on 7037800-7038587 also furnish two A4605R lock plates and two 26H3 Woodruff keys)
	24H 1359*	(7038588-)	Washer, 5/8" x 7/8" x .060"
26	F 2409 R*	(7037800-)	Pawl, gear shifter
27	F 2411 R*	(7037800-)	Spring, shifter pawl
28	F 275 R*	(7037800-)	Yoke (sub. AF2420R)
29	16H 1357*	(7037800-)	Rivet, 3/8" x 1-1/2" (2 used)
30	11H 334	(7037800-7038587)	Pin, cotter, 3/32" x 1"
	A 4605 R*	(7038588-)	Plate, lock (packed 2 in a pkg.)
31	B 163 R*	(7037800-)	Nut, special (packed 5 in a pkg.)
32	F 2403 R*	(7037800-)	Lock, shifter
33	F 2410 R*	(7037800-)	Pawl, gear shifter
34	F 2411 R*	(7037800-)	Spring, shifter pawl
35	F 275 R*	(7037800-)	Yoke (sub. AF2421R)
36	16H 1357*	(7037800-)	Rivet, 3/8" x 1-1/2" (2 used)
37	F 2408 R*	(7037800-)	Spring, lock shaft
	24H 1359*	(7038588-)	Washer, 5/8" x 7/8" x .060" (3 used)
38	F 2407 R*	(7037800-)	Spacer
39	24H 1359*	(7037800-)	Washer, 5/8" x 7/8" x .060" (2 used)
40	F 2405 R*	(7037800-)	Shaft, shifter lock (on 7037800-7038587 also furnish one A4605R lock plate)
41	14H 473	(-)	Nut, 1/2"
42	22H 194	(-)	Screw, set (sub. for C530R)
43	F 1445 R	(-7037799)	Shaft, gear shifter
	F 2412 R*	(7037800-)	Shaft, gear shifter
44	D 678 R	(-)	Screw, shifter shaft adjusting
45	19H 1732	(-)	Screw, cap, high-strength, 3/8" x 1-1/4" (sub. for F2273R)
	12H 304	(-)	Washer, lock, 3/8"
46	AF 640 R	(-)	Shifter, F568R, fifth and sixth speed, with yoke and rivets
47	16H 1342	(-)	Rivet, 3/8" x 1-1/4" (2 used)
48	F 275 R	(-)	Yoke, fifth and sixth speed shifter (sub. AF640R)
49	F 569 R	(-)	Shaft, fifth and sixth speed shifter
50	F 626 R	(-)	Arm, fifth and sixth speed shifter

Part listed below is an assembly of some of the parts in this grouping.

AF 2417 R (-7037799) Shifters, gear, with locking mechanism. Consists of parts marked with (*).

* See AF2417R

TRANSMISSION GEARS AND SHAFTS



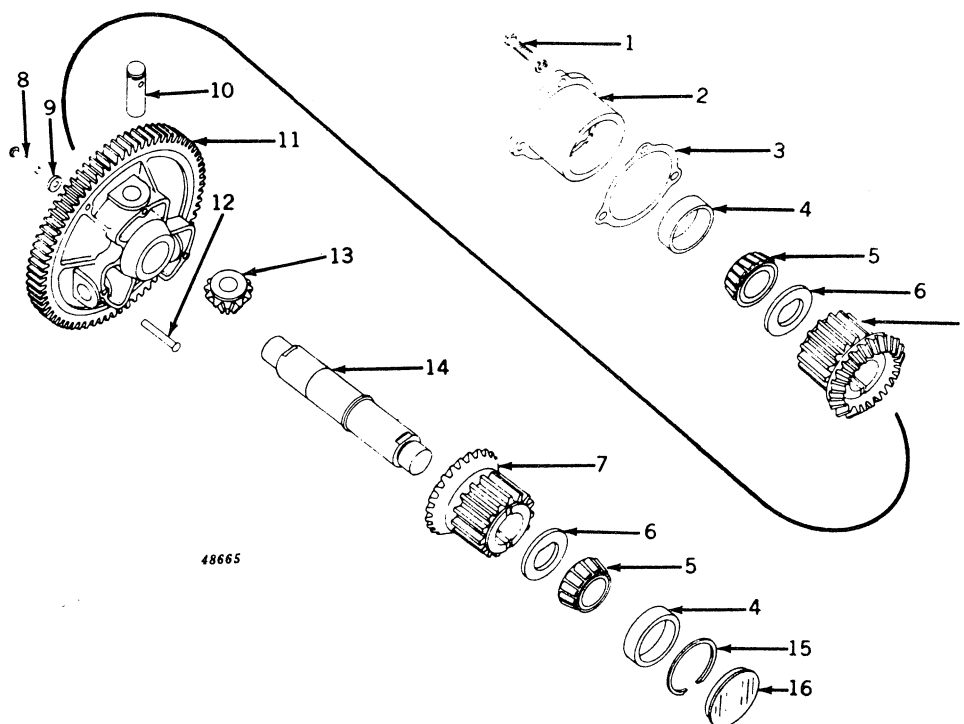
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Key	Part No.	Serial No.	Description
1	F 1377 R	(Cover
2	A 4605 R	(Plate, lock (2 used)
3	19H 1821	(Screw, cap, high-strength, 7/16" x 1-1/4" (2 used)
4	A 310 R	(Screw, cap, 7/16" x 1-1/4" (drilled) (2 used)
5	(Wire, 16 gauge x 14" long
6	JD 8510	(Bearing, powershaft idler gear (2 used) (tractors equipped with engine-driven powershaft)
7	AF 1545 R	(Gear, powershaft idler, with F1335R spider (tractors equipped with engine-drive powershaft)
8	F 1337 R	(Spacer (tractors equipped with engine-driven powershaft)
9	A 4514 R	(Ring, snap (2 used) (tractors equipped with engine-driven powershaft)
10	F 1304 R	(Spacer (tractors without engine-driven powershaft)
11	AF 1568 R	(Gear, first reduction, with F1379R spider
12	A 159 R	(Spacer (sub. for AA5406R)
13	A 1401 R	(Ring, snap (packed 2 in a pkg.)
14	JD 7664	(Bearing
15	11H 222	(Pin, cotter, 3/16" x 2"
16	C 535 R	(Nut, 1" (packed 5 in a pkg.)
17	F 1247 R	(Pin, transmission oil slinger gear

TRANSMISSION GEARS AND SHAFTS -- Continued

Key	Part No.	Serial No.	Description
18	F 1249 R	(-7031299)	Gear, transmission oil slinger (24 teeth) (sub. AF2409R)
	AF 2409 R	(7031300-)	Gear, F2418R, transmission oil slinger, with bushing (24 teeth)
	F 2419 R	(7031300-)	Bushing
19	24H 1423	(-)	Washer, 29/32" x 1-1/2" x .036"
20	11H 237	(-)	Pin, cotter, 1/8" x 1-1/4"
21	F 1370 R	(-)	Pinion, fifth and sixth speed sliding (32 teeth)
22	F 1374 R	(-)	Retainer, oil, sliding gear, L.H. bearing
23	F 267 R	(-)	Ring, snap
24	F 1373 R	(-)	Ring, snap (2 used)
25	JD 7680	(-)	Bearing
26	JD 7558	(-7031299)	Race, inner
	JD 7552	(7031300-)	Race, inner
27	F 1495 R	(-7031299)	Ring, snap
	F 2370 R	(-)	Ring, snap
28	A 1401 R	(-7031299)	Ring, snap (packed 2 in a pkg.)
	F 2367 R	(7031300-)	Ring, snap
29	AA 6619 R	(-7031299)	Race, with rollers (sub. for JD7538)
	JD 7502	(7031300-)	Bearing
30	AF 1567 R	(-7031299)	Gear, F1375R, transmission drive, and shaft, with nut (21 teeth)
	AF 2351 R	(7031300-)	Gear, F2366R, transmission drive, and shaft, with nut (21 teeth)
31	F 1373 R	(-)	Ring, snap (2 used)
32	JD 7997	(-)	Bearing
33	F 1367 R	(-7031299)	Shaft, sliding gear (10 and 16 splines)
	F 2369 R	(7031300-)	Shaft, sliding gear (10 and 16 splines)
34	F 1368 R	(-)	Pinion, first and second speed sliding (18 teeth)
35	F 1369 R	(-)	Pinion, third and fourth speed sliding (25 teeth)
36	F 1372 R	(-7031299)	Pinion, sliding gear shaft drive (25 teeth)
	F 2368 R	(7031300-)	Pinion, sliding gear shaft drive (25 teeth)
37	11H 222	(-)	Pin, cotter, 3/16" x 2"
38	F 562 R	(-)	Nut, 1-1/4" (packed 5 in a pkg.)
39	A 1522 R	(-)	Washer
40	F 1371 R	(-)	Gear, fifth and sixth speed drive (14 teeth)
41	F 561 R	(-)	Ring, snap
42	JD 7297	(-)	Cup, bearing
43	JD 8116	(-)	Cone, with rollers
44	F 2193 R	(-)	Ring, snap
45	F 1361 R	(-7031299)	Gear, cluster (21 and 28 teeth)
	F 2192 R	(7031300-)	Gear, cluster (21 and 28 teeth)
46	F 1360 R	(-7031299)	Spacer
	F 2349 R	(7031300-)	Spacer
47	26H 38	(-)	Key, Woodruff, 3/8" x 1-1/2" (2 used)
48	AF 2238 R	(-7031299)	Countershaft, with nut (sub. AF2356R and F2349R)
	AF 2356 R	(7031300-)	Countershaft, with nut
49	F 1359 R	(-)	Gear, countershaft idler (21 and 25 teeth)
50	JD 8600	(-)	Bearing (2 used)
51	AF 1721 R	(-)	Spacer
52	F 2604 R	(-)	Washer, thrust (sub. for F1358R)
53	JD 7246	(-7031299)	Cone, with rollers
	JD 8192	(7031300-)	Cone, with roller
54	JD 7408	(-7031299)	Cup, bearing
	JD 8228	(7031300-)	Cup, bearing
55	F 1363 R	(-)	Shim, paper, thin (3 used) (packed 2 in a pkg.)
	F 1364 R	(-)	Shim, paper, thick (3 used) (sub. F1363R)
	F 1365 R	(-)	Shim, steel (2 used)
56	F 1362 R	(-7031299)	Housing, bearing, less cup (also order JD7408) (sub. for AF1564R)
	F 2365 R	(7031300-)	Housing, bearing, less cup (also order JD8228) (sub. for AF2350R)
57	(-)	Wire, 16 gauge x 26" long
58	E 17374 E	(-)	Screw, cap, 1/2" x 1-1/4" (drilled) (3 used) (sub. for C1096I)

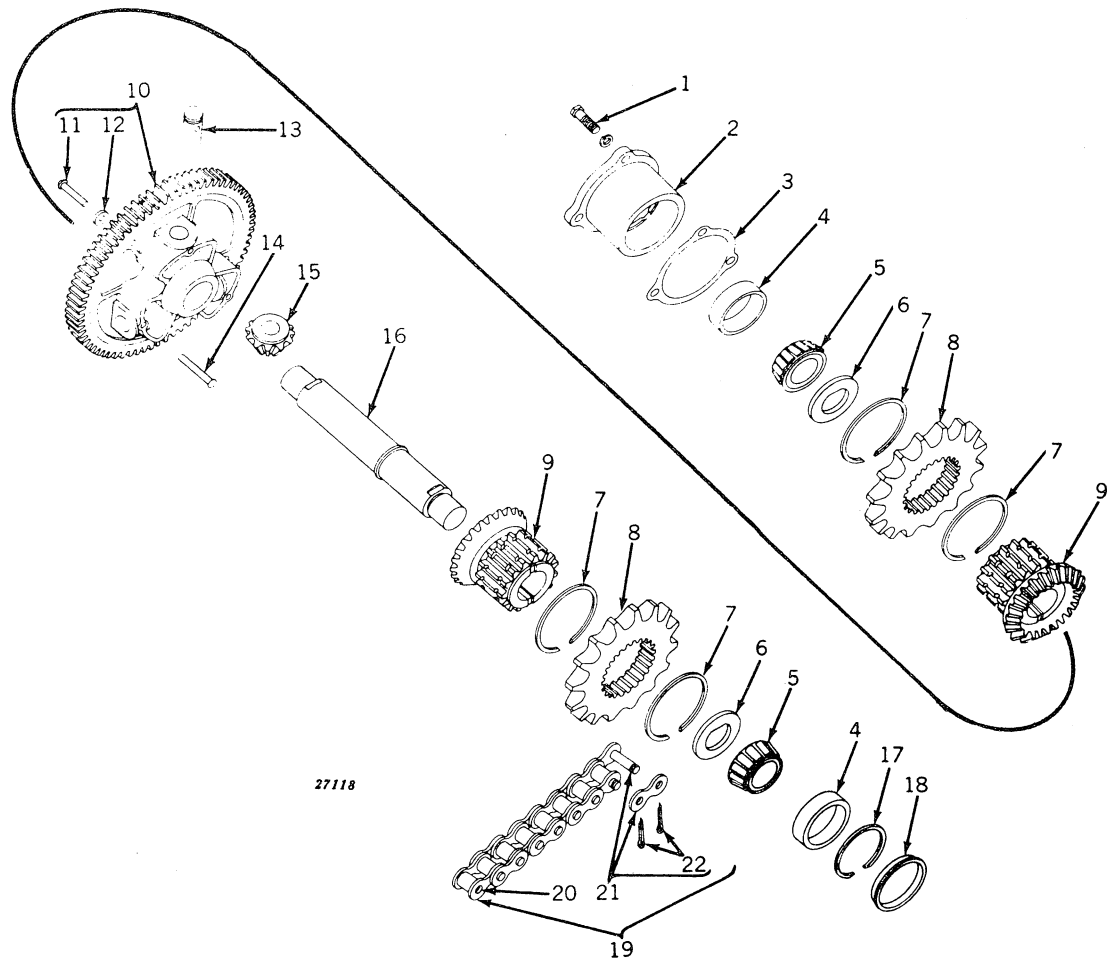
DIFFERENTIAL (Except Hi-Crop)



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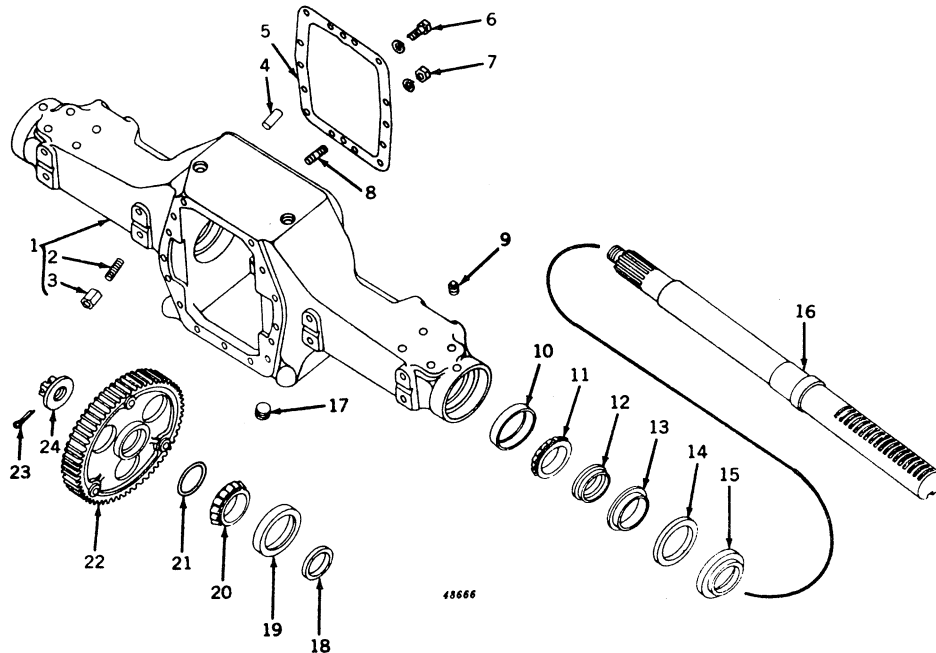
Key	Part No.	Serial No.	Description
1	19H 1356	(-)	Screw, cap, high-strength, 5/8" x 1-3/4" (3 used)
	12H 294	(-)	Washer, lock, 5/8" (3 used)
2	F 1287 R	(-)	Quill, bearing
3	F 170 R	(-)	Shim, steel, thick (sub. F171R)
	F 171 R	(-)	Shim, steel, thin (packed 2 in a pkg.)
	F 172 R	(-)	Gasket, thick (sub. F173R)
	F 173 R	(-)	Gasket, thin (packed 5 in a pkg.)
4	JD 7444	(-)	Cup, bearing (2 used)
5	JD 8176	(-)	Cone, with rollers (2 used)
6	F 166 R	(-)	Washer, thrust (2 used)
7	F 3218 R	(-)	Gear, bevel, and spur pinion (2 used) (sub. for F1284R)
8	16H 1134	(-)	Rivet, 5/16" x 1-1/2" (3 used)
9	A 127 R	(-)	Washer (6 used)
10	AF 1248 R	(-)	Shaft, bevel pinion (3 used) (sub. F163R)
11	AF 1491 R	(-)	Gear, differential, with F159R spider
12	16H 1727 R	(-)	Rivet, 3/8" x 2-11/16" (3 used)
13	F 1286 R	(-)	Pinion, bevel (3 used)
14	F 2194 R	(-)	Shaft, differential (sub. for F161R) (also order two F2197R)
15	F 1288 R	(-)	Ring, snap
16	F 1289 R	(-)	Cover, bearing

DIFFERENTIAL (Hi-Crop)



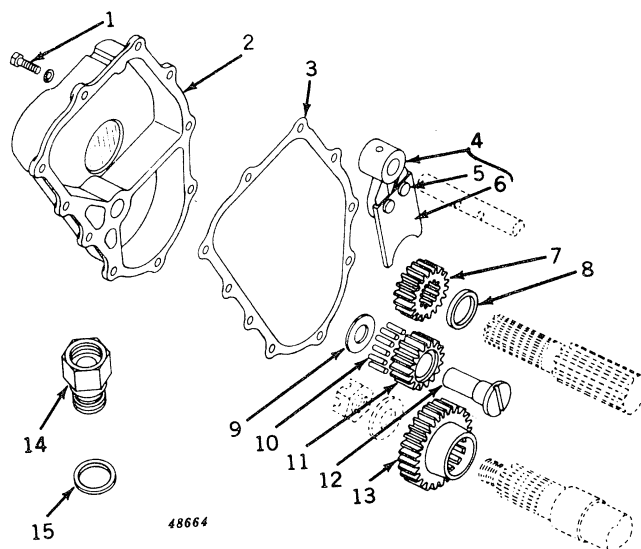
Key	Part No.	Serial No.	Description
1	19H 1356	-	Screw, cap, high-strength, 5/8" x 1-3/4" (3 used)
	12H 294	-	Washer, lock, 5/8" (3 used)
2	F 1287 R	-	Quill, bearing
3	F 170 R	-	Shim, steel, thick (sub. F171R)
	F 171 R	-	Shim, steel, thin (packed 2 in a pkg.)
	F 172 R	-	Gasket, thick (sub. F173R)
	F 173 R	-	Gasket, thin (packed 5 in a pkg.)
4	JD 7444	-	Cup, bearing (2 used)
5	JD 8176	-	Cone, with rollers (2 used)
6	F 166 R	-	Washer, thrust (2 used)
7	F 185 R	-	Ring, snap (4 used) (sub. for R250R)
8	F 970 R	-	Sprocket (2 used)
9	F 1285 R	-	Gear, differential bevel (2 used)
10	AF 1491 R	-	Gear, differential, with F159R spider
11	16H 1134	-	Rivet, 5/16" x 1-1/2" (3 used)
12	A 127 R	-	Washer, retaining (3 used)
13	AF 1248 R	-	Shaft, bevel pinion (3 used) (sub. F163R)
14	16H 1419	-	Rivet, 3/8" x 2-11/16" (3 used)
15	F 1286 R	-	Pinion, bevel (3 used)
16	F 2194 R	-	Shaft, differential (also order two F2197R) (sub. for F161R)
17	F 1288 R	-	Ring, snap
18	F 1289 R	-	Cover, bearing
19	AA 4938 R	-	Chain, roller link (2 used) (also order one C1472R offset link)
	C 1472 R	-	Link, offset
20	C 1471 R	-	Link, roller
21	C 1107 R	-	Link, connecting
22	11H 211	-	Pin, cotter, 1/8" x 3/4" (2 used)

FINAL DRIVE, HOUSING, AND REAR AXLE SHAFTS (Except Hi-Crop)



Key	Part No.	Serial No.	Description
1	AF 1657 R	(-)	Housing, F1170 or F1534R, with studs and nuts (general-purpose)
	AF 1790 R	(7014800-)	Housing, F1580R, rear axle, with studs and dowel pins (standard)
2	A 5292 R	(-)	Stud, 5/8" x 2-1/4" (12 used) (sub. for C1479R) (general-purpose)
	A 5292 R	(7014800-)	Stud, 5/8" x 2-1/4" (4 used) (sub. for C1479R) (standard)
3	A 1892 R	(-)	Nut, special hex. (12 used) (packed 25 in a pkg.) (general-purpose)
	A 1892 R	(7014800-)	Nut, special hex. (4 used) (packed 25 in a pkg.) (standard)
4	C 1220 R	(-701446)	Pin, dowel, 1/2" x 1-1/2"
	A 776 R	(7014447-)	Pin, dowel, 3/4" x 2"
5	F 1636 R	(-)	Gasket (packed 2 in a pkg.) (sub. for F227R and F1535R)
6	19H 1356	(-7014446)	Screw, cap, high-strength, 5/8" x 1-3/4" (14 used)
	19H 1356	(7014447-)	Screw, cap, high-strength, 5/8" x 1-3/4" (4 used)
	19H 1734	(7014447-)	Screw, cap, high-strength, 5/8" x 2" (4 used)
	12H 294	(-7014446)	Washer, lock, 5/8" (14 used)
	12H 294	(7014447-7014799)	Washer, lock, 5/8" (8 used)
7	14H 794	(7014447-)	Nut, 3/4" (6 used)
	12H 236	(7014447-7014799)	Washer, lock, 3/4" (6 used)
8	F 1549 R	(-)	Stud, 3/4" x 3-1/8" (6 used)
9	15H 604	(-)	Plug, pipe, 1/4" (2 used)
10	JD 8214	(-)	Cup (2 used)
11	JD 8167	(-)	Cone, with rollers (2 used)
12	A 4451 R	(-)	Spacer (2 used)
13	F 787 R	(-)	Retainer, felt, inner (2 used)
14	D 2455 R	(-)	Washer, felt (2 used) (sub. for AD1275R)
15	F 786 R	(-)	Retainer, felt, outer (2 used)
16	AF 1427 R	(-)	Shaft, rear axle, with nut (2 used) (88" tread)
	AF 1676 R	(-)	Shaft, rear axle, with nut (2 used) (104" tread)
	AF 1677 R	(-)	Shaft, rear axle, with nut (2 used) (112" tread)
17	F 3128 R	(-)	Plug, drain (sub. for 15H280 and F1250R)
	A 4827 R	(-)	Washer (packed 2 in a pkg.)
18	AD 1250 R	(-)	Seal, oil (2 used) (sub. for AD1251R)
19	JD 8218	(-)	Cup (2 used)
20	JD 8173	(-)	Cone, with rollers (2 used)
21	F 2253 R	(-)	Washer, thrust, bronze (2 used)
22	AF 2611 R	(-)	Gear, final drive, with F1172R or F2955R spider (2 used) (sub. for AF1428R)
	R 31 R	(-)	Washer (12 used)
	16H 1175	(-)	Rivet, 5/16" x 2-1/4" (6 used)
23	11H 236	(-)	Pin, cotter, 1/4" x 2" (2 used)
24	A 76 R	(-)	Nut (2 used)
	12H 294	(7014447-7014799)	Washer, lock, 5/8" (8 used)

2-1/2 MPH REVERSE SPEED GEAR ASSEMBLY



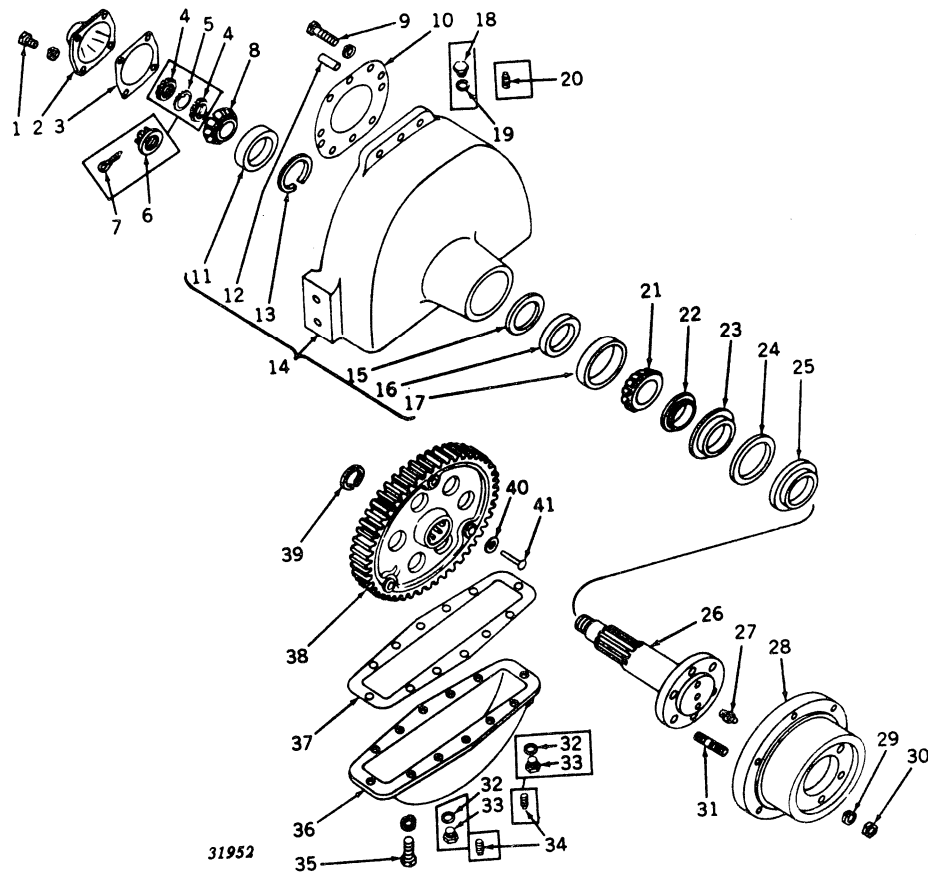
Key	Part No.	Serial No.	Description
1	19H 1139	(-)	Screw, cap, high-strength, 3/8" x 1-1/8" (10 used)
	12H 304	(-)	Washer, lock, 3/8" (10 used)
2	F 2376 R	(-)	Cover, reverse gear
3	F 2377 R	(-)	Gasket
4	AF 2361 R	(-)	Shifter, F568R, with yoke and rivets
5	16H 1342	(-)	Rivet, 3/8" x 1-1/4" (2 used)
6	F 2375 R	(-)	Yoke (sub. AF2361R)
7	F 2374 R	(-)	Pinion, reverse speed sliding
8	F 2386 R	(-)	Spacer
9	F 2380 R	(-)	Washer, thrust
10	AF 2363 R	(-)	Roller, idler gear (set of 31) (one set used)
11	F 2378 R	(-)	Gear, reverse speed idler
12	F 2379 R	(-)	Shaft, idler gear
13	F 2373 R	(-)	Gear, reverse speed countershaft
14	F 2382 R	(-)	Extension, transmission oil filler
15	A 4808 R	(-)	Washer, aluminum, oil filler extension

Part listed below is an assembly of the parts in this grouping.

AF 2360 R (-) GEAR ASSEMBLY, 2-1/2 MPH REVERSE SPEED

Capital letters indicate an attachment. Attachments must be listed on separate order from replacement parts order.

FINAL DRIVE, HOUSING, AND REAR AXLE SHAFTS (Hi-Crop)



FINAL DRIVE, HOUSING, AND REAR AXLE SHAFTS (Hi-Crop) -- Continued

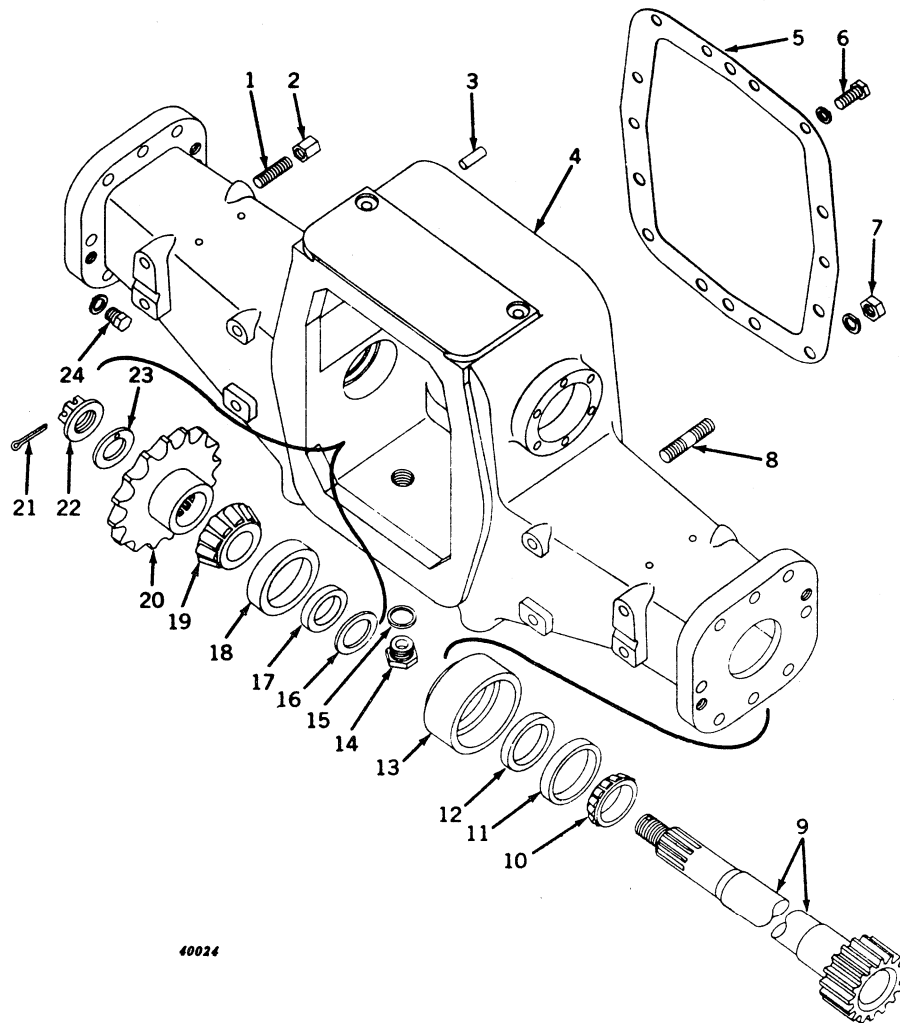
Key	Part No.	Serial No.	Description
1	19H 1732	(-)	Screw, cap, 3/8" x 1-1/4" (4 used) (sub. for F2273R)
	12H 304	(-)	Washer, lock, 3/8" (4 used)
2	F 997 R	(-)	Cover, bearing
3	F 998 R	(-)	Gasket
4	F 1483 R	(7015022-)	Nut, bearing locking (2 used)
5	F 1484 R	(7015022-)	Washer, bearing locking
6	B 350 R	(-7015021)	Nut
7	11H 222	(-7015021)	Pin, cotter, 3/16" x 2"
8	JD 8149	(-)	Cone, with rollers
9	19H 1862	(-)	Screw, cap, high-strength, 3/4" x 2-1/2" (6 used)
	12H 236	(-)	Washer, lock, 3/4" (6 used)
10	F 3357 R	(-)	Gasket (packed 5 in a pkg.) (sub. for F1001R)
11	JD 7444	(-)	Cup
12	A 776 R	(-)	Pin, dowel (2 used)
13	R 81 R	(-)	Ring, snap
14	AF 1189 R	(-)	Housing, F994R, final drive gear, with oil seal, dowel pin: and bearings
15	F 228 R	(-)	Washer
16	AF 316 R	(-)	Seal, oil (sub. for AF342R)
17	JD 7448	(-)	Cup
18	F 3128 R	(7004379-)	Plug (sub. for F1250R)
19	A 4827 R	(7004379-)	Washer (packed 2 in a pkg.)
20	15H 239	(-7004378)	Plug, pipe, 1"
21	JD 8112	(-)	Cone, with rollers
22	F 785 R	(-)	Spacer (sub. for AF1208R)
23	F 787 R	(-)	Retainer, inner
24	D 2455 R	(-)	Washer, felt (sub. for AD1275R)
25	F 786 R	(-)	Retainer, outer
26	AF 1160 R	(-)	Shaft, rear axle, with nut
27	JD 7759	(-)	Fitting, grease, straight, 1/8"
28	F 1004 R	(-)	Hub, rear wheel
29	12H 245	(-)	Washer, lock, 7/8" (6 used)
30	14H 810	(-)	Nut, 7/8" (6 used)
31	A 2833 R	(-)	Stud, 7/8" x 3-1/4" (6 used)
32	R 229 R	(7004379-)	Washer (2 used) (packed 2 in a pkg.)
33	R 228 R	(7004379-)	Plug (2 used)
34	15H 255	(-7004378)	Plug, pipe, 3/8" (2 used)
35	19H 1978	(-)	Screw, cap, high-strength, 7/16" x 1-1/2" (12 used)
	12H 293	(-)	Washer, lock, 7/16" (12 used)
36	F 999 R	(-)	Cover, housing
37	F 1000 R	(-)	Gasket
38	AR 27746 R	(-)	Gear, F1443R, final drive (sub. for AF1611R)
39	B 2342 R	(-)	Ring, snap
40	R 31 R	(-)	Washer (6 used)
41	16H 1175	(-)	Rivet (3 used)

Parts listed below are not illustrated.

AF 1690 R	(-)	ADAPTER, SPROCKET DRIVE CONSISTING OF:
A 3959 R	(-)	Pin, dowel, sprocket adapter flange (2 used)
AF 1155 R	(-)	Seal, oil sprocket adapter flange
AF 1691 R	(-)	Flange, sprocket adapter, with pins
AF 1692 R	(-)	Cover, sprocket adapter, with oil seal
F 1489 R	(-)	Gasket, sprocket adapter flange
19H 1847	(-)	Screw, cap, high-strength, 5/8" x 2-1/2", sprocket adapter flange to rear axle shaft
12H 294	(-)	Washer, lock, 5/8"

Capital letters indicate an attachment. Attachments must be listed on separate order from replacement parts order.

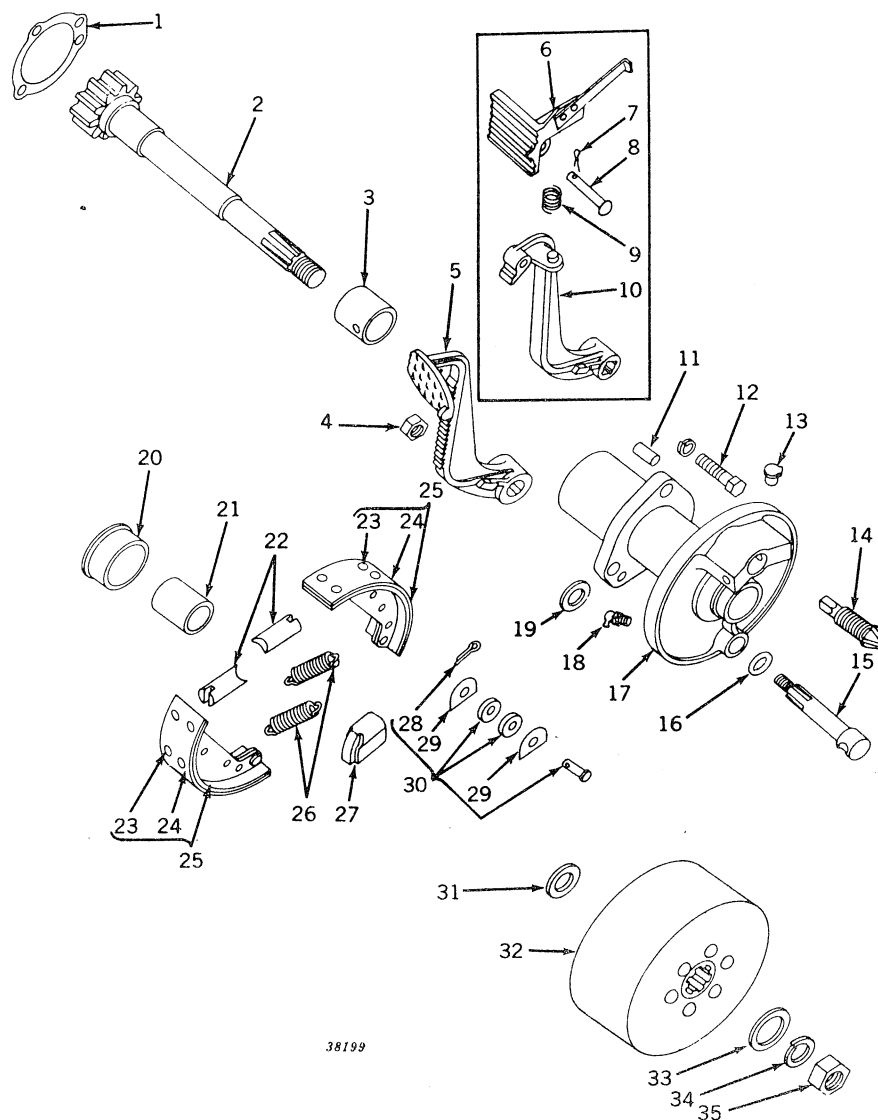
DRIVE SHAFT AND HOUSING (Hi-Crop)



DRIVE SHAFT AND HOUSING (Hi-Crop) -- Continued

Key	Part No.	Serial No.	Description
1	A 5292 R	(-)	Stud, 5/8" x 2-1/4" (12 used) (sub. for C1479R)
2	A 1892 R	(-)	Nut, special hex. (12 used) (packed 25 in a pkg.)
3	C 1220 R	(-)	Pin, dowel (2 used)
4	AF 1188 R	(-)	Housing, F989R or F1536R, drive shaft, with oil seals, bearing cups, washer, dowel pins, studs, and nuts
	A 3750 R	(-)	Retainer for plugging removal holes (4 used)
5	F 1636 R	(-)	Gasket (packed 2 in a pkg.) (sub. for F227R and F1535R)
6	19H 1356	(-7014446)	Screw, cap, high-strength, 5/8" x 1-3/4" (14 used)
	19H 1356	(7014447-)	Screw, cap, high-strength, 5/8" x 1-3/4" (4 used)
	19H 1734	(7014447-)	Screw, cap, high-strength, 5/8" x 2" (4 used)
	12H 294	(-7014446)	Washer, lock, 5/8" (14 used)
	12H 294	(7014447-7014800)	Washer, lock, 5/8" (8 used)
7	14H 794	(7014447-)	Nut, 3/4" (6 used)
	12H 236	(7014447-7014800)	Washer, lock, 3/4" (6 used)
8	D 409 R	(7014447-7014800)	Stud, 3/4" x 3-1/4" (6 used) (sub. F1549R)
	F 1549 R	(7014800-)	Stud, 3/4" x 3-1/8" (6 used)
9	AF 1154 R	(-)	Shaft, drive, with pinion and nut (2 used)
10	JD 8130	(-)	Cone, with rollers, outer (2 used)
11	JD 7446	(-)	Cup, bearing, outer (2 used)
12	AF 1156 R	(-)	Seal, oil, outer (2 used)
13	F 991 R	(-)	Adapter (2 used)
14	A 1441 R	(-)	Plug, drain
15	A 3137 R	(-)	Washer
16	F 992 R	(-)	Washer (2 used)
17	AF 1155 R	(-)	Seal, oil, inner (2 used)
18	JD 7444	(-)	Cup, bearing, inner (2 used)
19	JD 8149	(-)	Cone, with roller, inner (2 used)
20	AF 1157 R	(-)	Sprocket, with hub (2 used)
21	11H 222	(-)	Pin, cotter, 3/16" x 2" (2 used)
22	B 350 R	(-)	Nut (2 used)
23	F 993 R	(-)	Washer (2 used) (packed 2 in a pkg.)
24	19H 1862	(-)	Screw, cap, high-strength, 3/4" x 2-1/2" (12 used)
	12H 236	(-)	Washer, lock, 3/4" (12 used)

BRAKES (Except Hi-Crop)

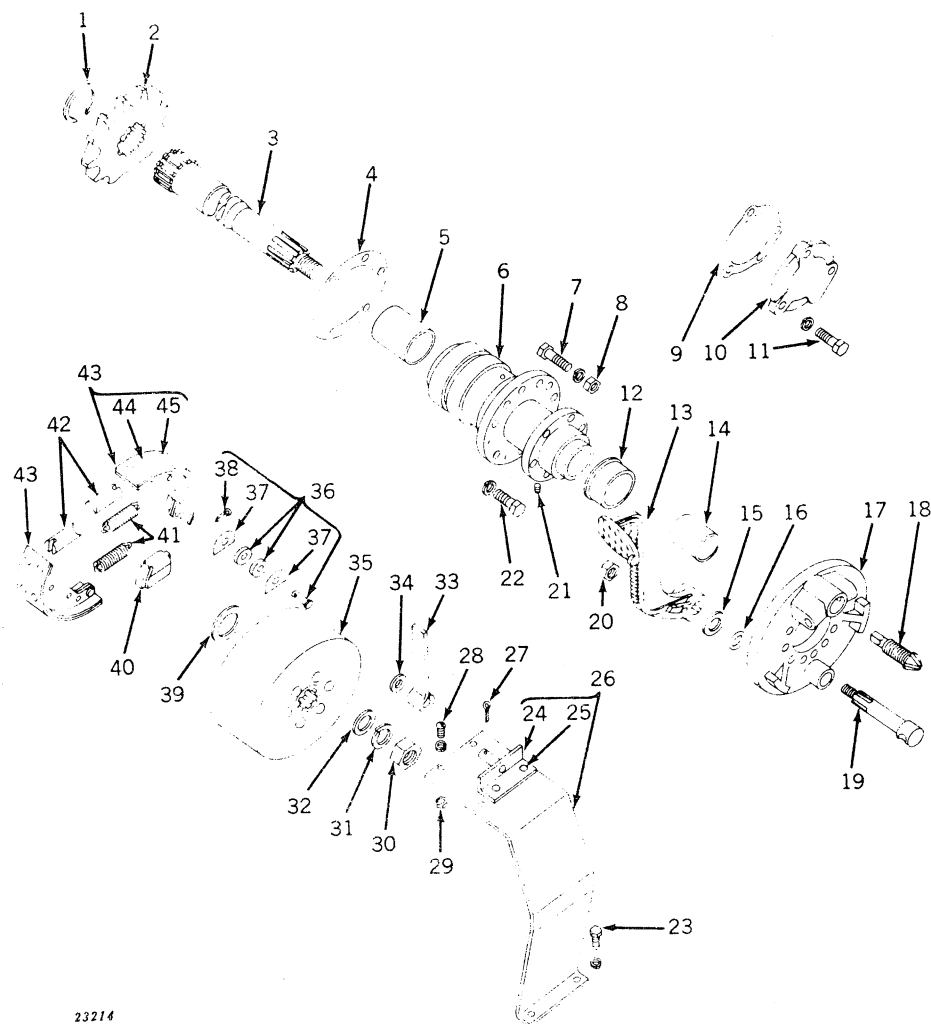


38199

BRAKES (Except Hi-Crop) -- Continued

Key	Part No.	Serial No.	Description
1	F 157 R	(-)	Gasket (packed 5 in a pkg.)
2	AF 2787 R	(-)	Shaft, brake, with nut (sub. for AF1600R)
3	F 152 R	(-7011864)	Bushing, inner
	F 1526 R	(7011865-)	Bushing
4	14H 800	(-)	Nut, 5/8"
5	A 88 R	(-)	Pedal, R.H. (except standard)
	A 89 R	(-)	Pedal, L.H. (except standard)
6	AF 1842 R	(7014800-)	Pedal, F1578R, brake, with latch, R.H. (standard only)
	AF 1843 R	(7014800-)	Pedal, F1579R, brake, with latch, L.H. (standard only)
7	11H 236	(7014800-)	Pin, cotter, 1/8" x 5/8" (standard only)
8	D 1969 R	(7014800-)	Rivet (standard only)
9	A 4748 R	(7014800-)	Spring, brake pedal (standard only)
10	F 1576 R	(7014800-)	Lever, R.H. (standard only)
	F 1577 R	(7014800-)	Lever, L.H. (standard only)
11	A 120 R	(-)	Pin, dowel (packed 2 in a pkg.)
12	19H 1356	(-)	Screw, cap, high-strength, 5/8" x 1-3/4" (3 used)
	12H 294	(-)	Washer, lock, 5/8" (3 used)
13	AA 811 R	(-)	Oiler
14	A 151 R	(-)	Screw, adjusting
15	A 4302 R	(-)	Shaft, lever
16	R 495 R	(-)	O-ring (packed 5 in a pkg.)
17	AF 1598 R	(-)	Housing, F1436R, with bushing and oiler
18	JD 7781	(-)	Fitting, grease
19	24H 1423	(-)	Washer, 29/32" x 1-1/2" x .036"
20	A 510 R	(-)	Guard, dust, inner
21	A 1163 R	(-)	Bushing, outer
22	A 134 R	(-)	Pin, adjusting (2 used)
23	D 2309 R	(-)	Rivet, brass, 3/16" x 5/16" (20 used) (packed 100 in a pkg.)
24	AR 604 R	(-)	Lining (set of four linings and forty rivets)
25	AR 483 R	(-)	Shoe, with lining (2 used)
26	R 21753 R	(-)	Spring (2 used) (sub. for A348R)
27	A 321 R	(-)	Cam
28	11H 236	(-)	Pin, cotter, 1/8" x 5/8" (2 used)
29	A 2299 R	(-)	Washer (4 used)
30	AA 4837 R	(-)	Pins (two) with rollers and washers
31	24H 1552	(-)	Washer, 1-5/8" x 2-3/32" x .036"
32	AR 482 R	(-)	Drum, brake, with hub
	F 154 R	(-)	Guard, dust, outer
	16H 1342	(-)	Rivet, drum to hub, 3/8" x 1-1/8", R.I.O.H. (6 used)
33	D 136 R	(-)	Washer
34	12H 234	(-)	Washer, lock, 1"
35	14H 876	(-)	Nut, jam, 1"

BRAKES (Hi-Crop)

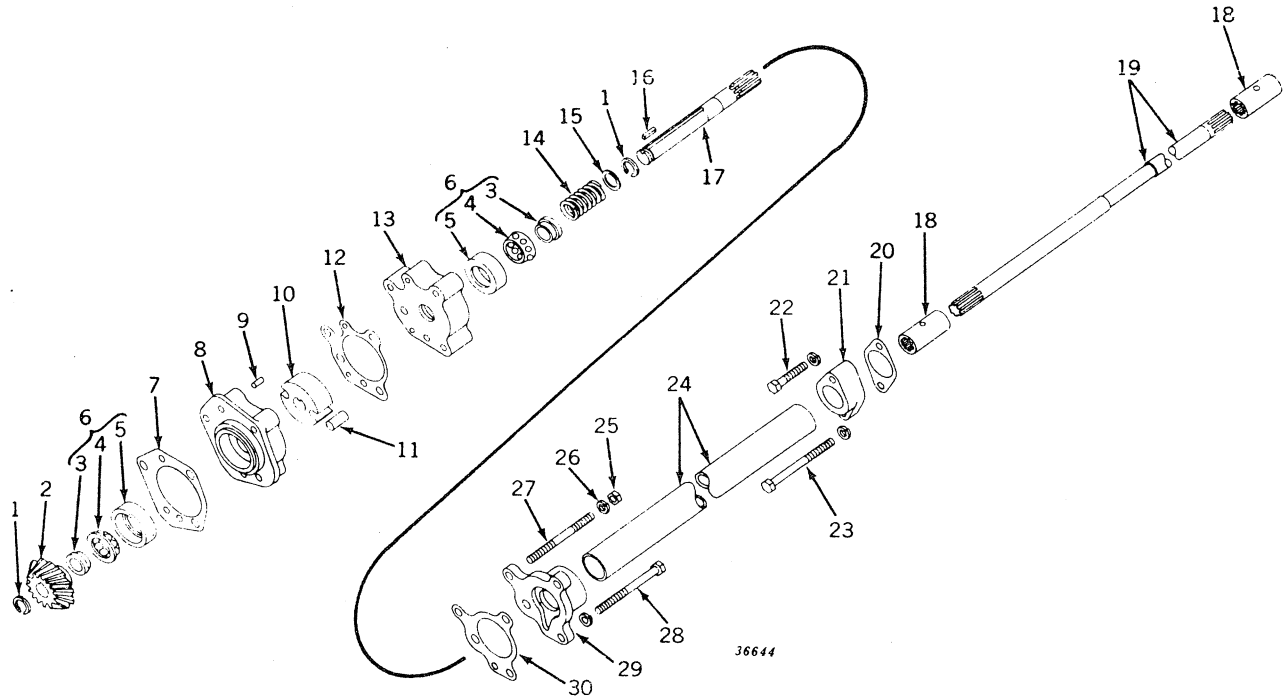


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BRAKES (Hi-Crop) -- Continued

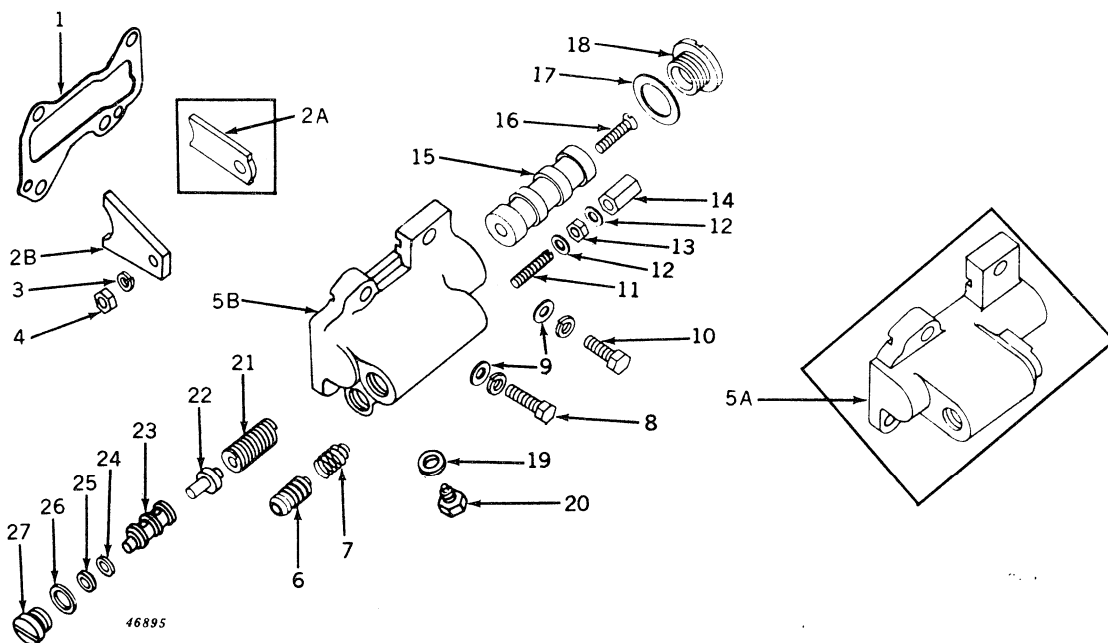
Key	Part No.	Serial No.	Description
1	R 36295 R	(-)	Ring, snap (packed 2 in a pkg.) (sub. for F977R)
2	F 976 R	(-)	Sprocket
3	AF 1146 R	(-)	Shaft, brake, with nut
4	F 974 R	(-)	Gasket
5	F 152 R	(-7011864)	Bushing, inner
	F 1526 R	(7011865-)	Bushing, inner
6	AF 1145 R	(-)	Housing, F973R, brake shaft, with bushing
7	F 981 R	(-)	Screw, cap, 7/16" x 1-5/8" (do not substitute) (6 used)
	12H 293	(-)	Washer, lock, 7/16" (6 used)
8	A 5236 R	(-)	Nut, 7/16" (6 used)
9	F 157 R	(-)	Gasket (packed 5 in a pkg.)
10	F 972 R	(-)	Cover, brake opening
11	19H 1721	(-)	Screw, cap, high-strength, 1/2" x 1-1/2" (6 used)
	12H 301	(-)	Washer, lock, 1/2" (3 used)
12	A 510 R	(-)	Guard, dust
13	F 979 R	(-)	Pedal, R.H.
	F 980 R	(-)	Pedal, L.H.
14	A 1163 R	(-)	Bushing, outer
15	24H 1423	(-)	Washer, 29/32" x 1-1/2" x .036" (2 used)
16	R 495 R	(-)	O-ring (packed 5 in a pkg.)
17	F 978 R	(-)	Carrier, brake shoe
18	A 151 R	(-)	Screw, adjusting
19	A 152 R	(-)	Shaft, brake lever
20	14H 800	(-)	Nut, 5/8"
21	15H 253	(-)	Plug, pipe (2 used)
22	19H 456	(-)	Screw, cap, high-strength, 1/2" x 1-3/8" (6 used)
	12H 301	(-)	Washer, lock, 1/2" (6 used)
23	19H 1900	(-)	Screw, cap, high-strength, 5/16" x 3/4" (2 used)
	12H 303	(-)	Washer, lock, 5/16" (2 used)
24	AB 330 R	(-)	Support, brake latch, with pivot
25	16H 672	(-)	Rivet, R.I.O.H., 1/4" x 3/4" (2 used)
26	AF 1150 R	(-)	Guard, brake drum, R.H.
	AF 1151 R	(-)	Guard, brake drum, L.H.
27	11H 236	(-)	Pin, cotter, 1/8" x 1"
28	21H 1023	(-)	Screw, mach., 1/4" x 5/8" (2 used)
	12H 302	(-)	Washer, lock, 1/4" (2 used)
29	14H 786	(-)	Nut, 1/4" (2 used)
30	14H 876	(-)	Nut, jam, 1"
31	12H 234	(-)	Washer, lock, 1"
32	D 136 R	(-)	Washer
33	B 2149 R	(-)	Latch, brake
34	24H 1355	(-)	Washer, 37/64" x 1-1/8" x .120"
35	AR 482 R	(-)	Drum, brake, with hub (sub. for AF291R)
	R 491 R	(-)	Drum only (sub. for A511R)
	F 154 R	(-)	Guard, dust
	16H 1346	(-)	Rivet, R.I.O.H., 3/8" x 1-1/4" (6 used)
36	AA 4837 R	(-)	Pins (two) shoe roller, with rollers and washers
37	A 2299 R	(-)	Washer (4 used) (packed 2 in a pkg.)
38	11H 236	(-)	Pin, cotter, 1/8" x 1" (2 used)
39	24H 1552	(-)	Washer, 1-5/8" x 2-3/32" x .036" (2 used)
40	A 321 R	(-)	Cam, brake
41	R 21753 R	(-)	Spring (2 used) (sub. for A348R) (packed 10 in a pkg.)
42	A 134 R	(-)	Pin, adjusting (2 used)
43	AA 314 R	(-)	Shoe, brake, with facing (2 used)
44	AA 4253 R	(-)	Facing (set of four lining, with rivets)
45	D 2309 R	(-)	Rivet (16 used) (packed 100 in a pkg.)

VENTILATOR PUMP AND FAN DRIVE (Power Steering)
(Serial No. 7013000-)



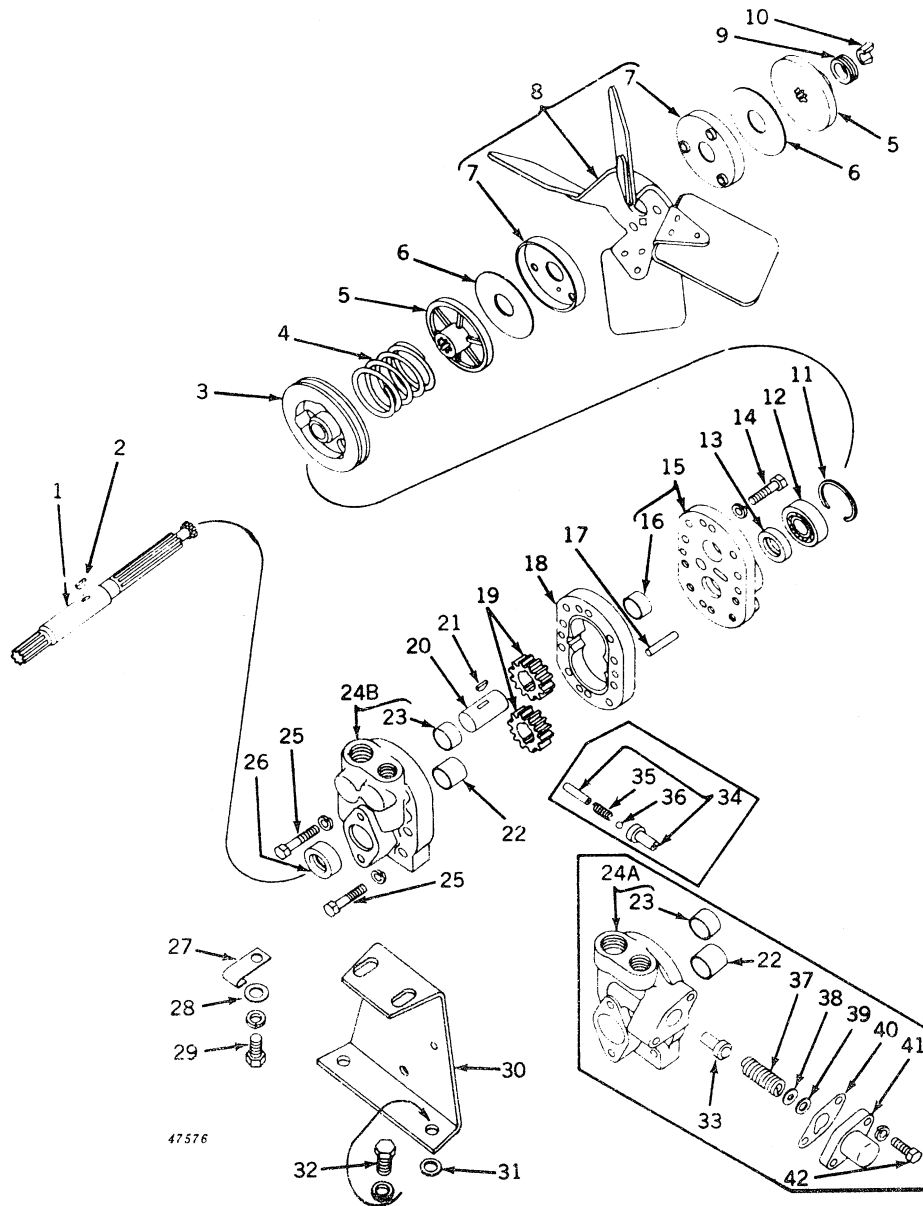
Key	Part No.	Serial No.	Description
1	A 369 R	-	Ring, snap (2 used) (packed 5 in a pkg.)
2	AF 530 R	-	Gear and pinion (one F113R and one F114R)
3	JD 7656	-	Cone, bearing (2 used)
4	JD 7657	-	Retainer, with balls (2 used)
5	JD 7655	-	Cup, bearing (2 used)
6	JD 7654	-	Bearing, complete (2 used) (composed of JD7655, JD7656, and JD7657)
7	B 2642 R	-	Gasket, thin (packed 5 in a pkg.)
	B 2643 R	-	Gasket, thick (sub. B2642R)
8	F 1657 R	-7039772	Housing, fan drive shaft bearing (sub. AF3603R)
	F 2425 R	7039773-	Housing, fan drive shaft bearing (sub. AF3603R)
9	B 2641 R	-	Pin, dowel (2 used)
10	A 4191 R	-	Rotor, ventilator pump
11	R 820 R	-	Roller, ventilator pump rotor (2 used) (packed 2 in a pkg.)
12	F 1659 R	-7039772	Gasket (packed 2 in a pkg.)
	F 2427 R	7039773-	Gasket (packed 2 in a pkg.)
13	F 1658 R	-7039772	Quill, fan drive shaft bearing (sub. AF3603R)
	F 2426 R	7039773-	Quill, fan drive shaft bearing (sub. AF3603R)
14	F 1660 R	-	Spring
15	24H 448	-	Washer, 25/32" x 1-1/8" x .090"
16	D 403 R	-	Key
17	F 1656 R	-	Shaft, fan drive
18	AF 1902 R	-	Coupling (2 used)
19	F 1661 R	-	Shaft, fan drive coupling
20	F 1667 R	-	Gasket (packed 2 in a pkg.)
21	F 1666 R	-	Flange, steering pump
22	19H 1179	-	Screw, special cap, 3/8" x 1-3/4" (sub. for F2274R)
	12H 304	-	Washer, lock, 3/8"
23	19H 2228	-	Screw, cap, 3/8" x 4"
	12H 304	-	Washer, lock, 3/8"
24	F 1663 R	-	Tube, fan drive
25	14H 841	-	Nut, 3/8"
26	12H 304	-	Washer, lock, 3/8"
27	F 3647 R	-	Stud, 3/8" x 4" (sub. for F1669R)
28	19H 1854	-	Screw, cap, 3/8" x 3-3/4" (2 used)
	12H 304	-	Washer, lock, 3/8" (2 used)
29	F 1664 R	-	Cover, fan drive shaft bearing (sub. AF3603R)
30	F 1665 R	-	Gasket (packed 2 in a pkg.)

STEERING VALVE ASSEMBLY (Power Steering) (Serial No. 7013000-)



Key	Part No.	Serial No.	Description
1	F 1735 R	(-7031299)	Gasket (packed 5 in a pkg.) (sub. F2321R)
	F 2321 R	(7031300-)	Gasket (packed 5 in a pkg.)
2A	F 1731 R	(-7031299)	Arm, steering valve
2B	F 2323 R	(7031300-)	Arm, steering valve
3	12H 303	(-)	Washer, lock, 5/16"
4	14H 511	(-)	Nut, 5/16"
5A	F 1728 R	(-7031299)	Housing, steering valve
5B	F 2320 R	(7031300-)	Housing, steering valve
6	F 1739 R	(-)	Valve, flow control
7	F 1740 R	(-)	Spring
8	19H 1732	(-7031299)	Screw, cap, high-strength, 3/8" x 1-1/4" (sub. for F2273R)
	19H 1731	(7031300-)	Screw, cap, high-strength, 3/8" x 1"
	19H 1179	(-)	Screw, cap, 3/8" x 1-3/4", in lower R.H. front hole (sub. for F2274R)
	12H 304	(-)	Washer, lock, 3/8" (2 used)
9	24H 1652	(-)	Washer, 13/32" x 11/16" x .105" (4 used)
10	19H 1800	(-)	Screw, cap, high-strength, 3/8" x 1-1/2" (2 used)
	12H 304	(-)	Washer, lock, 3/8" (2 used)
11	F 1741 R	(-)	Screw, adjusting
12	A 5364 R	(-)	Washer, aluminum (2 used) (packed 5 in a pkg.)
13	14H 812	(-)	Nut, jam, 3/8"
14	B 427 R	(-)	Nut, cap
15	F 1729 R	(-)	Valve, steering
16	21H 1133	(-)	Screw, mach., 5/16" x 1-1/4"
17	F 1734 R	(-)	Gasket (packed 5 in a pkg.)
18	R 20214 R	(-)	Plug (sub. for F1733R)
19	R 463 R	(7031300-)	Washer, steering flow control valve stop screw (copper) (packed 5 in a pkg.)
20	F 2372 R	(7031300-)	Screw, special cap, steering flow control valve stop
21	A 4546 R	(-)	Spring
22	F 2232 R	(7022220-)	Valve, steering pump
23	F 2371 R	(7031300-)	Sleeve, relief valve (on 7013000-7031299 also furnish two 24H1303 washers)
24	R 1820 R	(7031300-)	Washer, relief valve adjusting (6 used)
25	24H 1303	(7031300-)	Washer, relief valve adjusting, 13/32" x 11/16" x .060" (2 used)
26	H 294 R	(7031300-)	Gasket (packed 2 in a pkg.)
27	AF 3799 R	(7031300-)	Plug, relief valve (sub. for F2317R)

FAN AND POWER STEERING PUMP (Power Steering) (Serial No. 7013000-)



47576

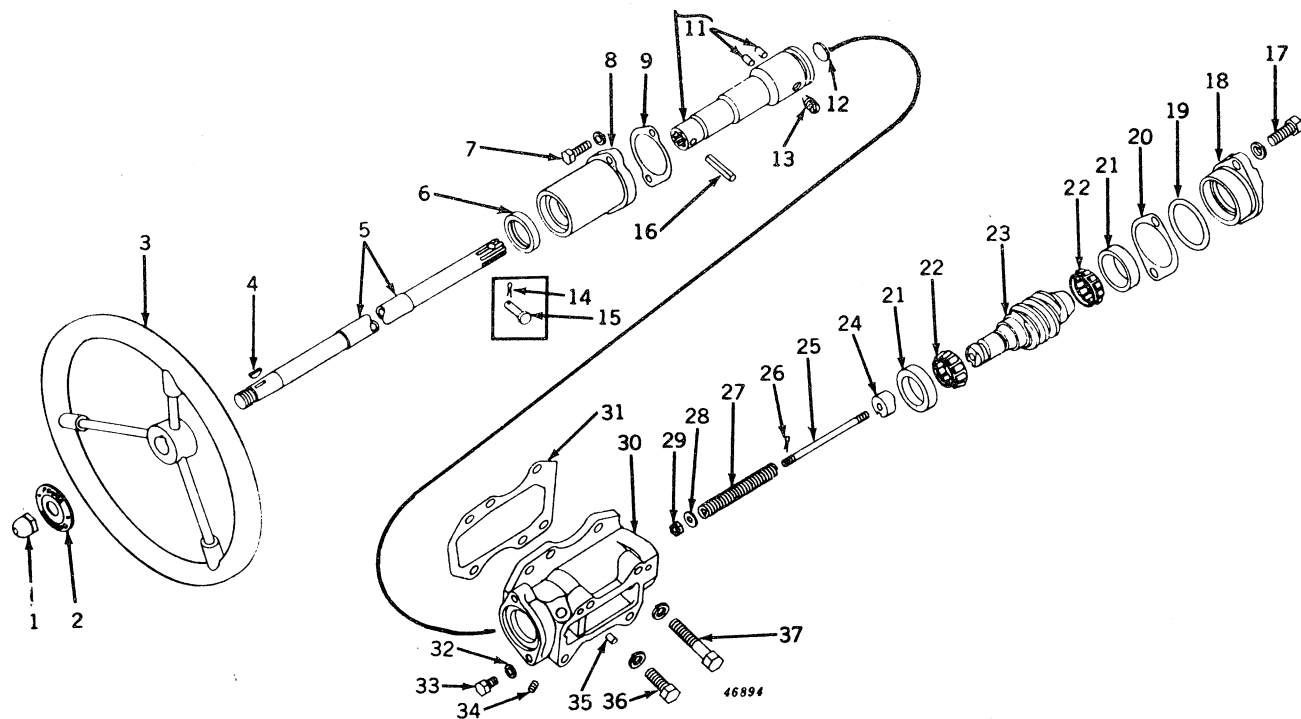
FAN AND POWER STEERING PUMP (Power Steering) -- Continued
(Serial No. 7013000-)

Key	Part No.	Serial No.	Description
1	F 1687 R	(-)	Shaft, fan
2	26H 70	(-)	Key, Woodruff, 1/8" x 1/2"
3	F 1668 R	(-)	Pulley, generator drive
4	F 808 R	(-)	Spring
5	AB 3314 R	(-)	Disk, friction (2 used) (pkg. of 2)
6	D 399 R	(-)	Washer, friction (2 used) (packed 5 in a pkg.)
7	A 4059 R	(-)	Cup, fan drive (2 used)
8	AF 825 R	(-)	Fan, with two A4059R cups
9	A 3645 R	(-)	Keeper, fan
10	D 1720 R	(-)	Lock (half) (2 used) (packed 2 in a pkg.)
11	D 398 R	(-)	Ring, snap
12	JD 7142	(-)	Bearing
13	AR 21263 R	(-)	Seal, oil (sub. for AF1925R) (sub. two AR21900R oil seals)
14	19H 1179	(-)	Screw, cap, 3/8" x 1-3/4" (5 used) (sub. for F2274R)
	12H 304	(-)	Washer, lock, 3/8" (5 used)
15	AF 2338 R	(-)	Cover, F1655R and F2313R, steering pump, with bushing (sub. for AF1924R)
16	F 1747 R	(-)	Bushing
17	R 36882 R	(-7031299)	Pin, dowel (2 used) (sub. for D2478R or R28784R)
	R 1800 R	(701300-)	Pin, dowel (2 used)
18	F 2324 R	(-)	Body, steering pump (sub. for F1654R)
19	AF 1329 R	(-)	Gear, steering pump (set of 2) (one set used) (sub. for F1684R)
20	F 1685 R	(-)	Shaft, steering pump gear
21	26H 70	(-)	Key, Woodruff, 1/8" x 1/2"
22	A 4130 R	(-)	Bushing (sub. for AA4794R) (packed 2 in a pkg.)
23	F 1747 R	(-)	Bushing
24A	AF 1923 R	(-7031299)	Housing, F1653R, steering pump, with bushings
24B	AF 2339 R	(701300-)	Housing, F2311R, steering pump, with bushings
25	19H 1726	(-)	Screw, cap, high-strength, 3/8" x 2-1/4" (4 used)
	12H 304	(-)	Washer, lock, 3/8" (4 used)
26	AR 21263 R	(-)	Seal, oil (sub. for AF1925R) (sub. two AR21900R oil seals and one R21720R spacer)
27	B 1986 R	(-)	Clip
28	24H 1303	(-)	Washer, 13/32" x 11/16" x .060" (2 used)
29	19H 1731	(-)	Screw, cap, high-strength, 3/8" x 1" (2 used)
	12H 304	(-)	Washer, lock, 3/8" (2 used)
30	F 1670 R	(-)	Support, fan
31	24H 1321	(-)	Washer, 29/64" x 13/16" x 26 gauge (8 used)
32	19H 1821	(-)	Screw, cap, high-strength, 7/16" x 1-1/4" (2 used)
	12H 293	(-)	Washer, lock, 7/16" (2 used)
33	AF 1926 R	(7016022-7022219)	Valve, steering pump, without ball and spring (sub. one F2232R and two 24H1136)
	F 2232 R	(7022220-)	Valve, steering pump (see page 45-3, key 22)
34	AF 1926 R	(-7016027)	Valve, steering pump (sub. one F2232R and two 24H1136)
35	R 801 R	(-7016021)	Spring
36	400 R	(-7016021)	Ball, steel
37	A 4546 R	(-)	Spring (see page 45-3, key 21)
38	24H 1136	(-7022219)	Washer, 11/32" x 11/16" x .060" (2 used)
	24H 1136	(7022220-7031299)	Washer, 11/32" x 11/16" x .060" (4 used)
39	A 4256 R	(-7022219)	Washer (6 used)
	A 4256 R	(7022219-)	Washer (3 used)
40	F 2249 R	(-7031299)	Gasket (packed 5 in a pkg.) (sub. for F1691R)
41	F 1690 R	(-7031299)	Cover, steering pump valve
42	19H 1731	(-7031299)	Screw, cap, high-strength, 3/8" x 1" (2 used)
	12H 304	(-7031299)	Washer, lock, 3/8" (2 used)

Part listed below is an assembly of some of the parts in this grouping.

AF 1904 R (-) Pump, power steering, complete

STEERING SHAFT, WORM, AND HOUSING ASSEMBLY (Power Steering)
(Serial No. 7013000-)



STEERING SHAFT, WORM, AND HOUSING ASSEMBLY (Power Steering) -- Continued
(Serial No. 7013000-)

Key	Part No.	Serial No.	Description
1	F 1745 R	(-)	Nut
2	F 1744 R	(-)	Emblem, power steering
3	AA 380 R	(-)	Wheel, steering
4	26H 17	(-)	Key, Woodruff, 3/16" x 7/8"
5	AF 1943 R	(-)	Shaft, steering, with nut
6	AF 1934 R	(-)	Seal, oil
7	19H 1139	(-)	Screw, cap, high-strength, 3/8" x 1-1/8" (2 used)
	12H 304	(-)	Washer, lock, 3/8"
8	F 1722 R	(-)	Housing, steering shaft oil seal
9	R 21062 R	(-)	Gasket (packed 5 in a pkg.) (sub. for F1723R)
10	AF 1938 R	(-)	Sleeve, steering valve actuating, with pins
11	F 1743 R	(-)	Pin (2 used)
12	30H 13	(-)	Plug, expansion, 1"
13	R 20913 R	(-)	Screw, set, special (sub. for F1717R)
14	11H 234	(-7031299)	Pin, cotter, 3/32" x 1"
15	F 1673 R	(-7031299)	Pin
16	34H 314	(7031300-)	Pin, spring, 1/4" x 1-1/4"
	(7031300-)	Wire, 16 gauge x 5" long
17	19H 1815	(-)	Screw, cap, high-strength, 1/2" x 1-1/4" (2 used)
	12H 301	(-)	Washer, lock, 1/2" (2 used)
18	AR 20170 R	(-)	Housing, bearing, with R20168R plug and H356R washer (sub. for F1724R)
19	F 1649 R	(-)	O-ring (packed 5 in a pkg.)
20	F 1648 R	(-)	Shim, steel, 0.0025" (packed 5 in a pkg.)
	F 2155 R	(-)	Shim, steel, 0.010" (packed 5 in a pkg.)
	F 2156 R	(-)	Shim, steel, 0.018" (sub. F2155R)
21	JD 7253	(-)	Cup, bearing (2 used)
22	JD 8172	(-)	Cone, with rollers (2 used)
23	F 1715 R	(-7026299)	Worm, steering (sub. one F2337R gear, and one F2333R worm)
	F 2252 R	(7026300-7031299)	Worm, steering (sub. one F2337R gear, and one F2333R worm)
	F 2333 R	(7031300-)	Worm, steering
24	F 1719 R	(-)	Cam, steering worm
25	F 1718 R	(-7031299)	Rod, steering worm cam
	F 2334 R	(7031300-)	Rod, steering worm cam
26	11H 231	(-)	Pin, cotter, 1/16" x 1/2"
27	A 659 R	(-7031299)	Spring (sub. for H840R)
	F 2335 R	(7031300-)	Spring
28	24H 1305	(-7031299)	Washer, 13/32" x 13/16" x .060" (2 used)
	24H 1290	(7031300-)	Washer, 21/64" x 3/4" x .036" (2 used)
	24H 1136	(7031300-)	Washer, 11/32" x 11/16" x .060" (2 used)
29	14H 511	(-)	Nut, slotted, 5/16"
30	F 1714 R	(-7031299)	Housing, steering worm (sub. AR20169R) (on 7013000-702485; also furnish one A3098R and one 19H2038)
	AR 20169 R	(7031300-)	Housing, steering worm, with 15H559 plug (sub. for F2332R)
31	F 1706 R	(-)	Shim, .005" paper (packed 10 in a pkg.)
	F 2346 R	(7031300-)	Shim, .007" rubber (packed 10 in a pkg.)
32	A 3098 R	(7024858-)	Washer, aluminum, housing drain plug (packed 5 in a pkg.)
33	19H 2038	(7024858-)	Screw, cap, high-strength, 3/8" x 1/2"
34	15H 559	(-)	Plug, pipe, ctsk., headless, 1/4"
35	D 186 R	(-7031299)	Pin, dowel (2 used) (sub. F1743R)
	F 1743 R	(7031300-)	Pin, dowel (2 used) (packed 2 in a pkg.)
36	19H 456	(-)	Screw, cap, high-strength, 1/2" x 1-3/8" (3 used)
	12H 301	(-)	Washer, lock, 1/2" (3 used)
37	19H 1974	(-)	Screw, cap, high-strength, 1/2" x 2-3/4"
	12H 301	(-)	Washer, lock, 1/2"

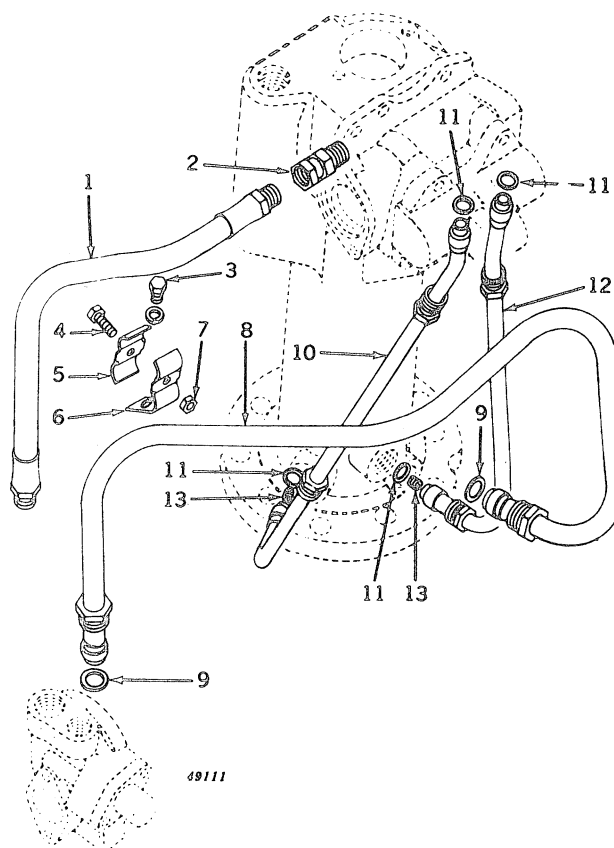
Part listed below is an assembly of most of the parts in this grouping.

AR 21667 R (-) Kit, service, power steering adjustable helix (on 7013000-7031299 also furnish F2337R steering gear if not previously installed)

MEMORANDA

POWER STEERING OIL LINES

(Serial No. 701300-)

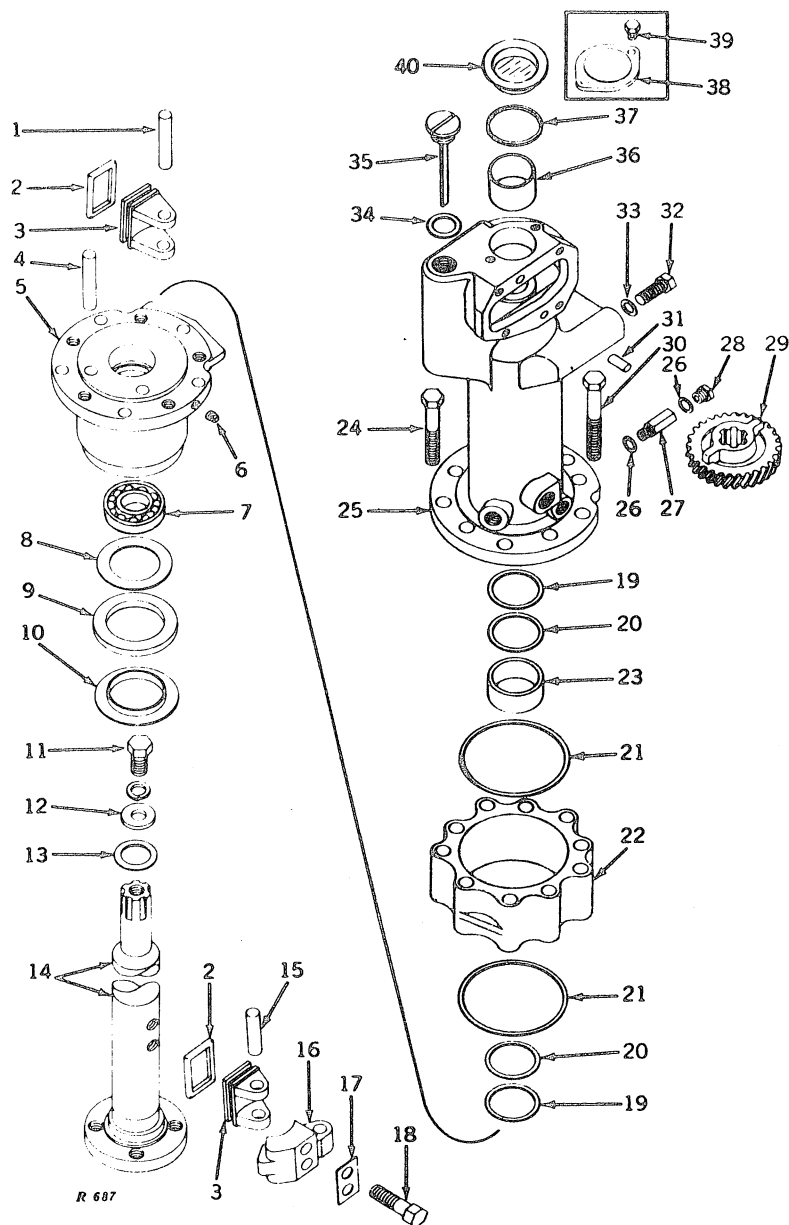


Key	Part No.	Serial No.	Description
1	AF 1922 R	(-7031299)	Line, flexible oil, steering pump to control valve (sub. AA6294R)
2	AA 6294 R	(7031300-)	Line, flexible oil, steering pump to control valve
3	JD 151	(-)	Union, adapter
4	19H 1936	(-)	Screw, cap, high-strength, 3/8" x 3/4" (sub. for F2272R)
5	12H 304	(-)	Washer, lock, 3/8"
6	19H 1539	(-)	Screw, cap, high-strength, 1/4" x 1"
7	F 1682 R	(-)	Clamp, half
8	F 1683 R	(-)	Clamp, half
9	14H 786	(-)	Nut, 1/4"
10	AR 21028 R	(-)	Tube, oil, steering pump to reservoir (sub. for AF1921R)
11	F 2222 R	(-)	Gasket (2 used) (packed 5 in a pkg.) (sub. for F1681R)
12	AF 1931 R	(-7031299)	Tube, oil, steering valve to pedestal, rear (sub. AF2346R)
13	AF 2346 R	(7031300-)	Tube, oil, steering valve to pedestal, rear
14	F 2223 R	(-)	Gasket (4 used) (packed 5 in a pkg.) (sub. for F1713R)
15	AF 1930 R	(-7031299)	Tube, oil, steering valve to pedestal, front (sub. AF2345R)
16	AF 2345 R	(7031300-)	Tube, oil, steering valve to pedestal, front
17	F 1748 R	(-7031299)	Plug, pipe, special, 3/8", with orifice (2 used)

Parts listed below are not illustrated.

AF 2235 R	(-)	Oil, tractor, power steering, special (1 qt.)
AF 3290 R	(-)	Oil, tractor, power steering (5 gallon)

PEDESTAL AND STEERING SPINDLE (Power Steering)
(Serial No. 7013000-)



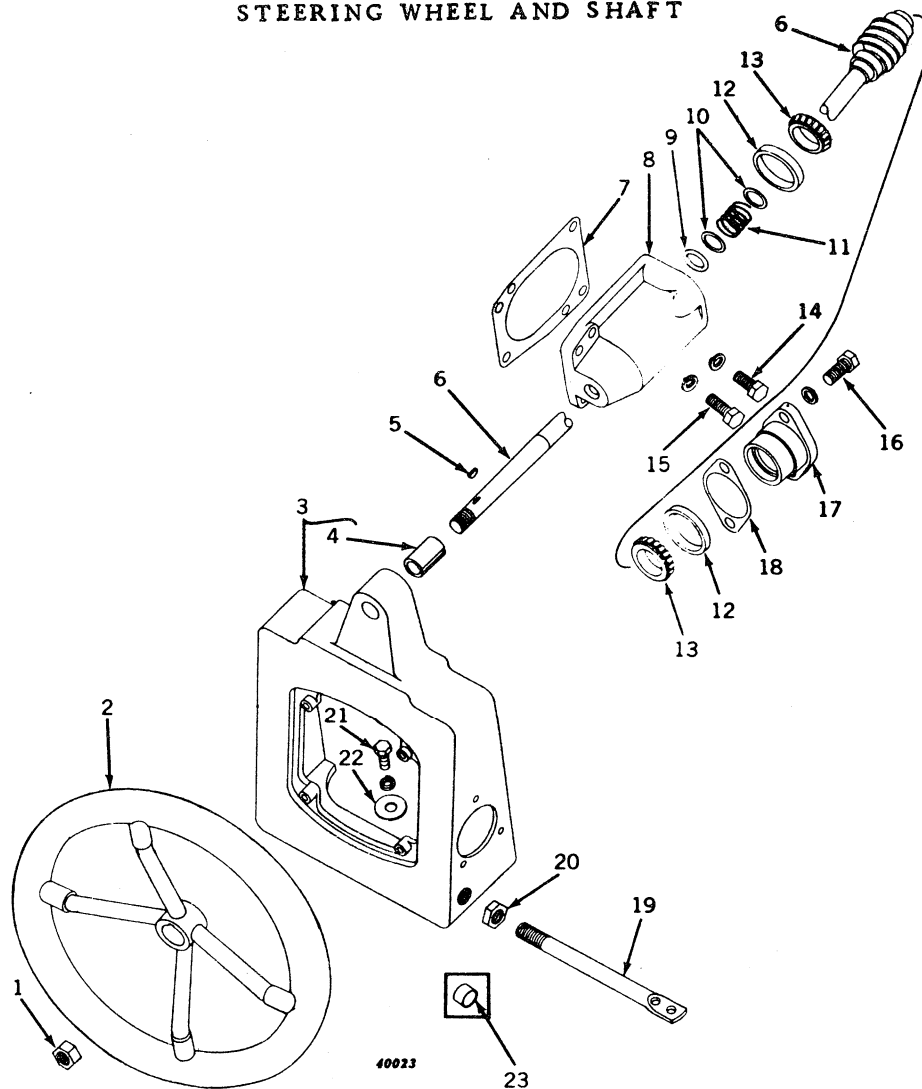
PEDESTAL AND STEERING SPINDLE (Power Steering) -- Continued
(Serial No. 7013000-)

Key	Part No.	Serial No.	Description
1	R 21129 R	(-)	Pin, steering vane (sub. for F1701R)
2	R 1697 R	(-)	Packing, steering vane (2 used) (packed 5 in a pkg.)
3	F 1696 R	(-)	Vane, steering (2 used)
4	R 21129 R	(-)	Pin, steering spindle stop (sub. for F1701R)
5	F 1651 R	(-)	Quill, steering spindle
6	15H 253	(-)	Plug, pipe, 1/8"
7	JD 7679	(-)	Bearing
8	A 1129 R	(-)	Washer
9	A 1131 R	(-)	Washer, cork
10	A 1130 R	(-)	Retainer
11	19H 1798	(-)	Screw, cap, high-strength, 3/4" x 1-3/4"
	12H 236	(-)	Washer, lock, 3/4"
12	24H 1402	(-)	Washer, 25/32" x 1-7/8" x .250"
13	D 467 R	(-)	Washer (3 used)
	R 34757 R	(-)	Washer, 1-1/2" x 2-1/4" x .018"
14	AF 2395 R	(-)	Spindle, steering with A1130R retainer (sub. for F1652R) (sub. AF3713R, AF3714R, two 19H1862)
15	F 1700 R	(-)	Pin, steering vane
16	F 1698 R	(-)	Bracket, steering vane
17	F 1699 R	(-)	Plate, lock (packed 2 in a pkg.)
18	A 5165 R	(-)	Screw, special (2 used)
19	F 1695 R	(-)	Gasket (2 used) (packed 5 in a pkg.)
20	F 3450 R	(-)	O-ring (2 used) (packed 2 in a pkg.) (sub. for F1319R)
21	F 1694 R	(-)	Gasket, rubber (2 used) (packed 5 in a pkg.)
22	F 1693 R	(-)	Cylinder, steering
23	F 2278 R	(-)	Bushing (sub. for F1692R)
24	19H 1923	(-)	Screw, cap, high-strength, 5/8" x 5-1/2" (5 used)
25	AF 1927 R	(-7031299)	Pedestal, F1650R, with bushings and dowel pins (sub. AF233C (also furnish one AA6305R grille center plate, and two 24H1106 washers)
	AF 2330 R	(7031300-)	Pedestal, F2303R, with bushings and dowel pins
26	R 229 R	(-)	Washer (2 used) (packed 2 in a pkg.)
27	F 2213 R	(-)	Connector, reservoir drain
28	R 228 R	(-)	Plug, reservoir drain
29	A 4413 R	(-7031299)	Gear, steering (sub. F2337R on power steering only)
	F 2337 R	(7031300-)	Gear, steering
30	F 2234 R	(-)	Screw, cap, 5/8" x 6-1/2" (5 used)
31	A 120 R	(-)	Pin, dowel (2 used) (packed 2 in a pkg.)
32	19H 1756	(-)	Screw, cap, high-strength, 5/8" x 1-1/2" (2 used)
33	B 2274 R	(-)	Washer (2 used) (packed 2 in a pkg.)
34	F 1705 R	(-)	Gasket (packed 5 in a pkg.)
35	AF 3746 R	(-)	Plug reservoir, filler, with rod (sub. for AF1928R)
36	A 4539 R	(-7013824)	Bushing
	F 340 R	(7013825-)	Bushing
37	A 4722 R	(-)	Gasket (packed 5 in a pkg.)
38	F 1708 R	(-7031299)	Cover
39	19H 1936	(-7031299)	Screw, cap, high-strength, 3/8" x 3/4" (2 used)
40	A 4962 R	(7031300-)	Cover

Part listed below is an assembly of some of the parts in this grouping.

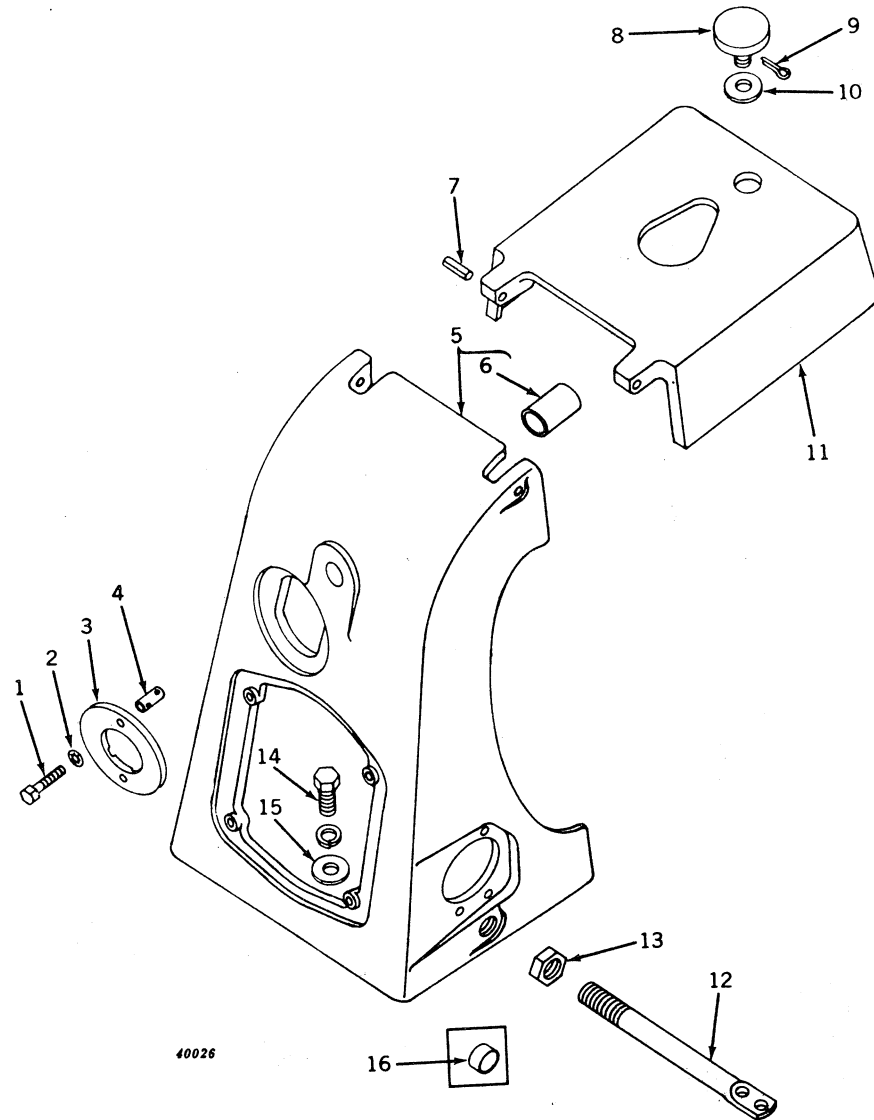
AR 30476 R (-) Kit, power steering overhaul

STEERING WHEEL AND SHAFT



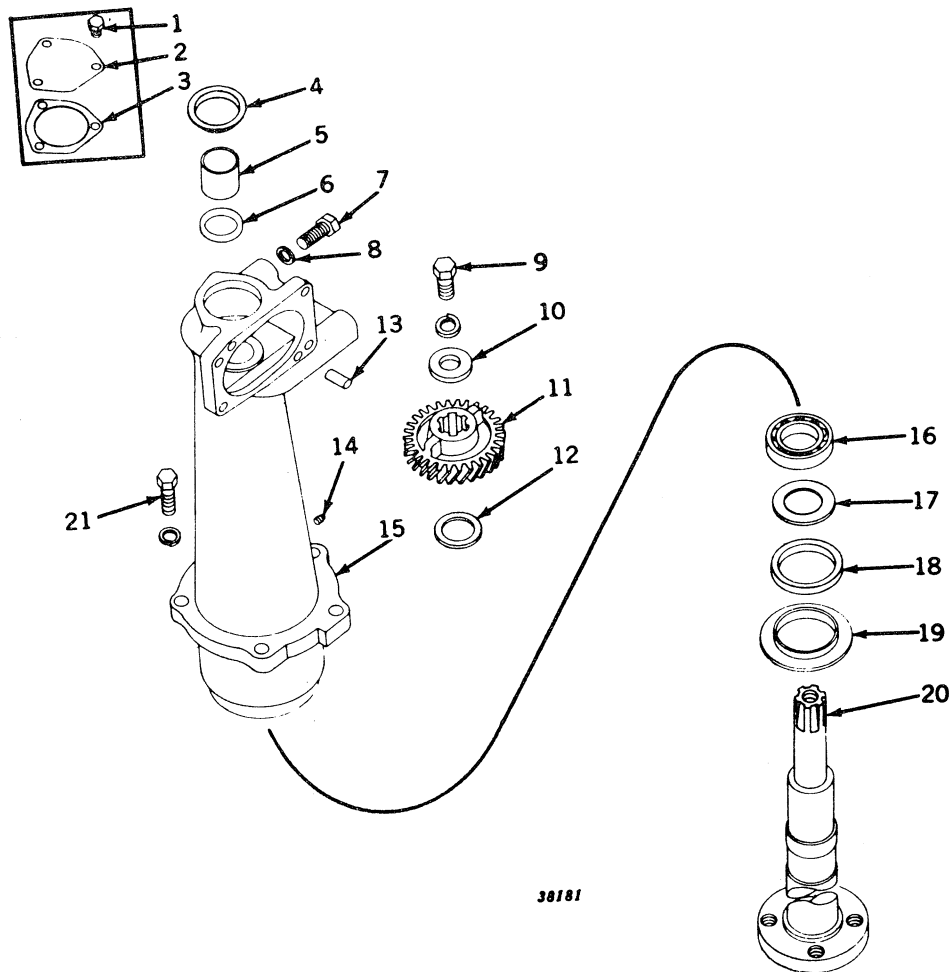
Key	Part No.	Serial No.	Description
1	14H 482	-	Nut, 3/4"
2	AR 505 R	-	Wheel, steering
3	AF 1449 R	-	Support, F1202R, steering shaft and hood end, with bushing
4	A 1910 R	-	Bushing, steering shaft (packed 5 in a pkg.)
5	26H 17	-	Key, Woodruff, 3/16" x 7/8"
6	AF 1447 R	-	Shaft, steering and worm
7	A 4456 R	-	Shim, .005" thick (packed 5 in a pkg.)
	A 4457 R	-	Shim, .015" thick (sub. A4456R)
8	R 21059 R	-	Housing, steering worm (sub. for A4812R)
9	R 495 R	-	O-ring (packed 5 in a pkg.)
10	24H 1439	-	Washer, 31/32" x 1-3/8" x 16 gauge (2 used)
11	A 4813 R	-	Spring
12	JD 7253	-	Cup, bearing (2 used)
13	JD 8172	-	Cone, with rollers (2 used)
14	19H 1721	-	Screw, cap, high-strength, 1/2" x 1-1/2" (2 used)
	12H 301	-	Washer, lock, 1/2" (2 used)
15	19H 1815	-	Screw, cap, high-strength, 1/2" x 1-1/4" (2 used)
	12H 301	-	Washer, lock, 1/2" (2 used)
16	19H 456	-	Screw, cap, high-strength, 1/2" x 1-3/8" (2 used)
	12H 301	-	Washer, lock, 1/2" (2 used)
17	A 4455 R	-	Housing, bearing
18	A 2159 R	-	Shim, thin (packed 5 in a pkg.) (sub. for A2160R and A2161R)
19	A 4465 R	-	Support, lamp (2 used)
20	C 985 R	-	Nut, jam, 7/8" (2 used) (packed 5 in a pkg.)
21	19H 1978	-	Screw, cap, high-strength, 7/16" x 1-1/2" (2 used)
	12H 293	-	Washer, lock, 7/16" (2 used)
22	24H 1330	-	Washer, 15/32" x 1-3/8" x .105" (2 used)
23	F 1608 R	7014800-	Plug, in side lamp support holes (2 used) (standard)

STEERING SHAFT SUPPORT (LP-Gas)



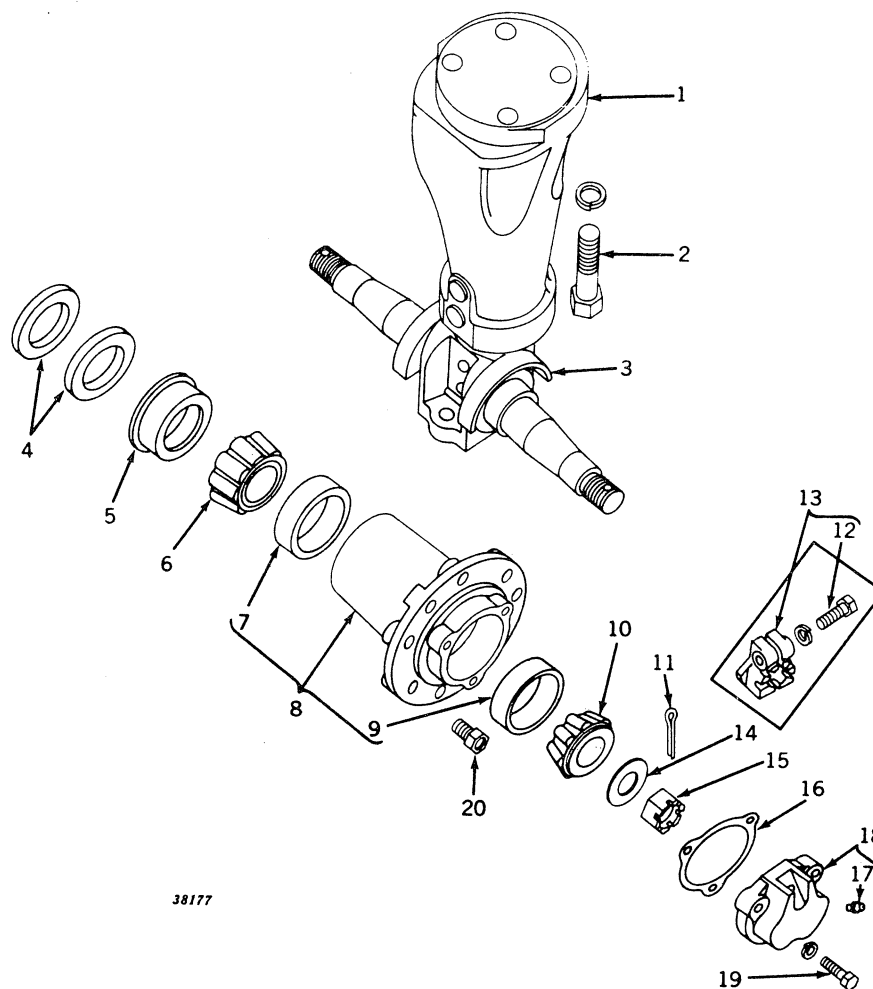
Key	Part No.	Serial No.	Description
1	19H 1898	-	Screw, cap, 1/4" x 1-1/2" (2 used)
2	12H 297	-	Washer, lock (shake-proof) (2 used) (sub. for B1091R)
3	A 4905 R	-	Cover, fuel gauge
4	A 4906 R	-	Spacer (2 used) (sub. for R1132R)
5	AF 1376 R	-	Support, F1106R and F2326R, steering shaft and fuel tank, with bushing
6	A 1910 R	-	Bushing, steering shaft (packed 5 in a pkg.)
7	34H 353	-	Pin, spring (2 used)
8	AA 6008 R	-	Cap, with screw
9	11H 236	-	Pin, cotter, 1/8" x 1"
10	24H 1357	-	Washer, 19/32" x 13/16" x .090"
11	A 4901 R	-	Cover, fuel filler valve
12	A 4465 R	-	Support, lamp (2 used)
13	C 985 R	-	Nut, jam, 7/8" (2 used) (packed 5 in a pkg.)
14	19H 1978	-	Screw, cap, high-strength, 7/16" x 1-1/2" (2 used)
15	12H 293	-	Washer, lock, 7/16" (2 used)
16	24H 1330	-	Washer, 15/32" x 1-3/8" x .105" (2 used)
	24H 1372	-	Washer, 21/32" x 1-1/2" x .060"
	24H 1378	-	Washer, 11/16" x 1-1/2" x .134"
16	F 1608 R	-	Plug, in side lamp support holes (2 used) (standard)

PEDESTAL AND STEERING SPINDLE



Key	Part No.	Serial No.	Description
1	19H 2020	-7007167	Screw, cap, high-strength, 5/16" x 1/2" (3 used)
2	A 4414 R	-7007167	Cover
3	A 4651 R	-7007167	Gasket (packed 2 in a pkg.)
4	A 4962 R	7007168-	Cover
5	A 4539 R	-	Bushing
6	A 4540 R	-	O-ring (packed 2 in a pkg.)
7	19H 1756	-	Screw, cap, high-strength, 5/8" x 1-1/2" (2 used)
8	B 2274 R	-	Washer (2 used)
9	19H 1798	-	Screw, cap, high-strength, 3/4" x 1-3/4"
10	12H 236	-	Washer, lock, 3/4"
11	24H 1402	-	Washer, 25/32" x 1-7/8" x .250"
12	F 1200 R	-	Gear, steering
13	D 467 R	-	Washer (3 used)
14	R 34757 R	-	Washer, 1-1/2" x 2-1/4" x .018"
15	A 120 R	-	Pin, dowel (2 used)
	15H 253 R	-	Plug, pipe, 1/8"
	AA 5130 R	-7031299	Pedestal, A4415R, with dowel pins and bushing (sub. one AA6305R center plate, one AF3241R pedestal, and two 24H1106 washers) (on 7000001-7007167 also furnish one A4962R cover)
	AA 6306 R	7031300-	Pedestal, A5305R or F3150R, with dowel pins and bushing (sub. AF3241R)
16	JD 7679	-	Bearing
17	A 1129 R	-	Washer
18	A 1131 R	-	Washer (cork)
19	A 1130 R	-	Retainer
20	A 4707 R	-	Spindle, steering
21	19H 1734	-	Screw, cap, high-strength, 5/8" x 2" (5 used)
	12H 294	-	Washer, lock, 5/8" (5 used)

DOUBLE FRONT WHEEL

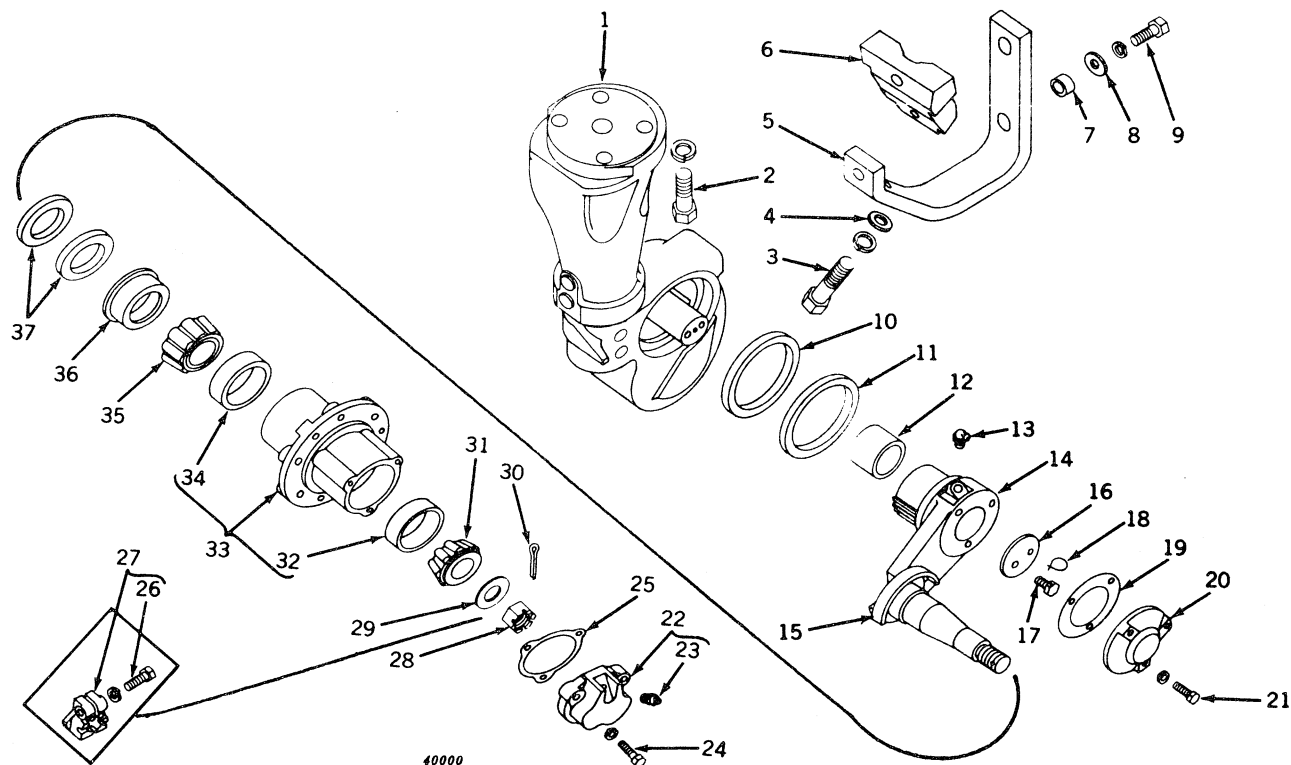


Key	Part No.	Serial No.	Description
1	AA 5599 R	(-)	Extension, A4706R, spindle, with double knuckle and dust excluders
2	19H 1862	(-)	Screw, cap, high-strength, 3/4" x 2-1/2" (4 used)
	12H 236	(-)	Washer, lock, 3/4" (4 used)
3	A 1421 R	(-)	Excluder, dust (2 used)
4	D 636 R	(-)	Washer, felt (4 used) (sub. for AA663R)
5	D 635 R	(-)	Retainer, felt (2 used)
6	JD 7224	(-)	Cone, with rollers (2 used)
7	JD 7270	(-)	Cup (2 used)
8	AA 4721 R	(-)	Hub, A3004R, with cups (2 used)
9	JD 7266	(-)	Cup (2 used)
10	JD 7216	(-7011652)	Cone, with rollers (2 used)
	JD 8186	(7011653-)	Cone, with rollers (2 used)
11	11H 222	(-)	Pin, cotter, 3/16" x 2" (2 used)
12	19H 1732	(-7011652)	Screw, cap, 3/8" x 1-1/4" (2 used) (sub. for F2273R)
	12H 304	(-7011652)	Washer, lock, 3/8" (2 used)
13	AD 452 R	(-7011652)	Nut, D1082R, with cap screw (2 used)
14	A 5146 R	(7011653-)	Washer, special (2 used)
15	14H 540	(7011653-)	Nut, 1" special slotted (2 used)
16	A 1556 R	(-)	Gasket (2 used) (packed 5 in a pkg.)
17	JD 7759	(-)	Fitting, grease, straight, 1/8" (2 used)
18	A 1555 R	(-)	Cap, hub (2 used) (sub. for AA1407R)
19	19H 1758	(-)	Screw, cap, high-strength, 5/16" x 1-1/4" (6 used) (sub. for F2270R)
	24H 1136	(-)	Washer, 17/32" x 11/16" x .060" (6 used)
20	JD 19	(-)	Bolt (12 used) (packed 20 in a pkg.)

Parts listed below are not illustrated.

R 20118 R	(-)	Pin, steering spindle extension (sub. for A4040R)
17H 203	(-)	Rivet in double knuckle, 1/2" x 3-3/4"
17H 249	(-)	Rivet in steering spindle extension, 1/2" x 5" (2 used)

ROLL-O-MATIC FRONT WHEEL



Key	Part No.	Serial No.	Description
1	AR 28247 R	-	Extension, spindle, with knuckle housing (sub. for AA4935R)
2	19H 1862	-	Screw, cap, high-strength, 3/4" x 2-1/2" (4 used)
3	12H 236	-	Washer, lock, 3/4" (4 used)
4	19H 1356	-	Screw, cap, high-strength, 5/8" x 1-3/4" (2 used)
5	12H 294	-	Washer, lock, 5/8" (2 used)
6	24H 1106	-	Washer, 11/16" x 1-3/4" x .134" (2 used)
7	A 4118 R	-	Support, lock
8	A 4117 R	-	Lock
9	A 4119 R	-	Spacer (2 used)
10	24H 1211	-	Washer, 9/16" x 1-3/8" x .105" (2 used)
11	19H 1777	-	Screw, cap, 1/2" x 1-3/4" (2 used)
12	12H 301	-	Washer, lock, 1/2" (2 used)
13	A 3474 R	-	Washer, felt (2 used) (sub. for AA4100R)
14	A 3475 R	-	Retainer, felt (2 used)
15	AA 4074 R	-	Bushing (pkg. of 4) (4 used)
16	JD 7778	-	Fitting, grease (2 used)
17	AA 4097 R	-	Knuckle, A3471R, with dust excluder and nut, R.H.
18	AA 4098 R	-	Knuckle, A3472R, with dust excluder and nut, L.H.
19	A 1421 R	-	Excluder, dust (2 used)
20	A 3476 R	-	Washer, thrust (2 used)
21	D 916 R	-	Screw, cap, 3/8" x 3/4" (drilled) (4 used)
22	-	Wire, 16 gauge x 6" long (2 used)
23	A 3478 R	-	Gasket (2 used) (packed 2 in a pkg.)
24	A 3477 R	-	Cap, knuckle (2 used)
25	19H 1905	-	Screw, cap, high-strength, 5/16" x 1" (6 used)
26	12H 303	-	Washer, lock, 5/16" (6 used)
27	A 1555 R	-	Cap, hub (2 used) (sub. for AA1407R)
28	JD 7759	-	Fitting, grease, straight, 1/8" (2 used)
29	19H 1758	-	Screw, cap, high-strength, 5/16" x 1-1/4" (6 used)
30	24H 1136	-	Washer, 11/32" x 11/16" x .060" (6 used)
31	A 1556 R	-	Gasket (2 used) (packed 5 in a pkg.)
32	19H 1732	-7011652	Screw, cap, high-strength, 3/8" x 1-1/4" (2 used)
33	12H 304	-7011652	Washer, lock, 3/8" (2 used)
34	AD 452 R	-7011652	Nut, D1082R, with cap screw (2 used)
35	14H 540	7011653-	Nut, 1" special slotted (2 used)
36	A 5146 R	7011653-	Washer, special (2 used)
37	-	Pin, cotter, 3/16" x 1-1/2" (2 used)
	JD 7216	-7011652	Cone, with rollers (2 used)
	JD 8186	7011653-	Cone, with rollers (2 used)
	JD 7266	-	Cup (2 used)

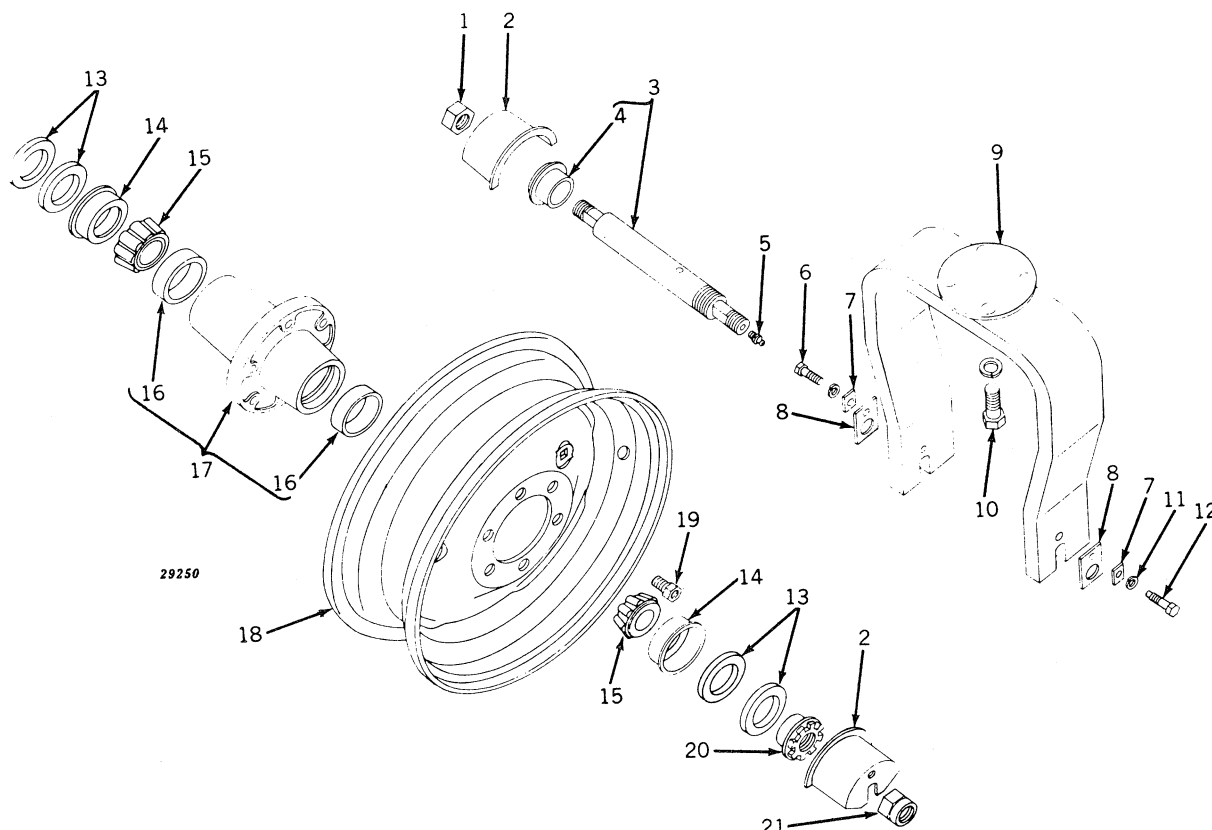
ROLL-O-MATIC FRONT WHEEL -- Continued

Key	Part No.	Serial No.	Description
33	AA 4099 R	-	Hub, A3479R, with cups (2 used)
34	JD 7270	-	Cup (2 used)
35	JD 7224	-	Cone, with rollers (2 used)
36	D 635 R	-	Retainer, felt (2 used)
37	D 636 R	-	Washer, felt (4 used) (sub. for AA663R)

Parts listed below are not illustrated.

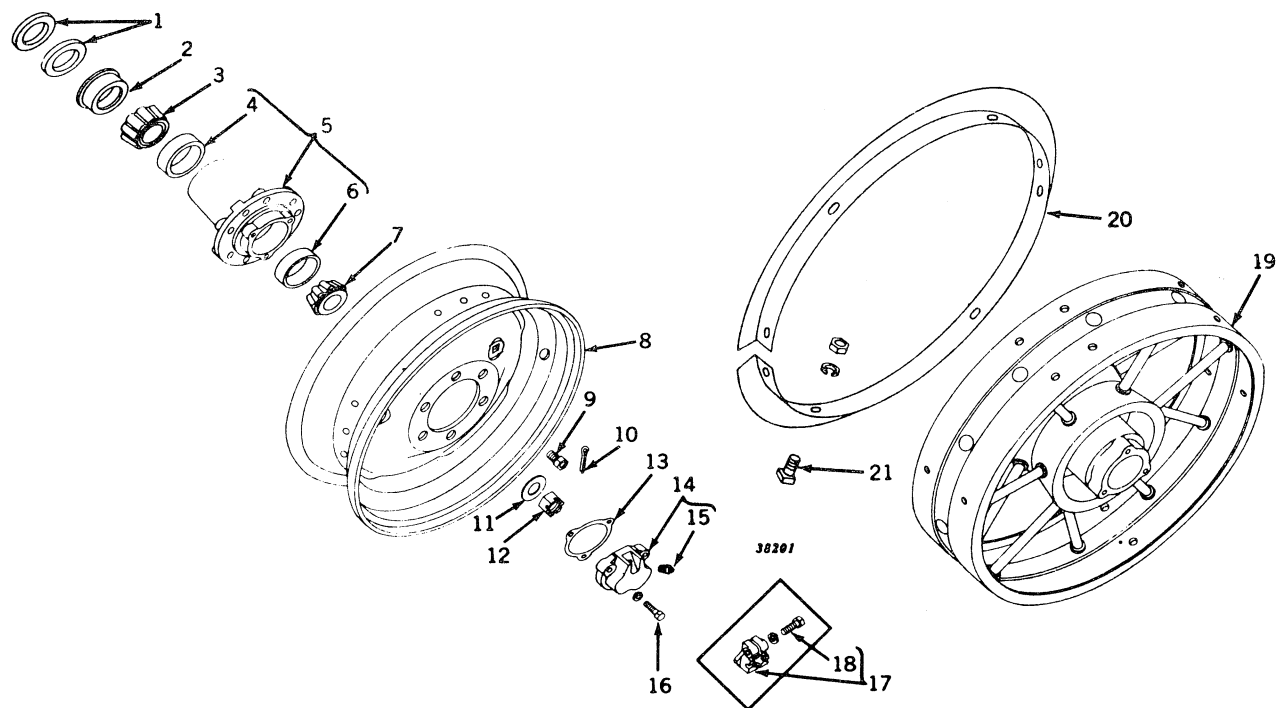
R	20118 R	-	Pin, steering spindle extension (sub. for A4040R)
17H	204	-	Rivet in Roll-O-Matic housing, 1/2" x 3-3/8"
17H	249	-	Rivet in steering spindle extension, 1/2" x 5" (2 used)

SINGLE FRONT WHEEL



Key	Part No.	Serial No.	Description
1	14H 876	-	Nut, jam, 1"
2	H 773 R	-	Shield, dust (2 used)
3	AB 4259 R	-	Axle, with bearing spacer and nuts
4	B 2683 R	-	Spacer, bearing
5	JD 7759	-	Fitting, grease, straight, 1/8"
6	19H 1732	-	Screw, cap, high-strength, 3/8" x 1-1/4" (sub. for F2273F)
7	12H 304	-	Washer, lock, 3/8"
8	B 549 R	-	Plate, lock, front axle nut (2 used) (packed 2 in a pkg.)
9	H 771 R	-	Plate, lock, front axle (2 used)
10	AR 28242 R	-	Yoke, with cap screws and axle (sub. for AA4256R or AF31)
11	19H 1363	-	Screw, cap, high-strength, 3/4" x 1-7/8" (4 used)
12	12H 236	-	Washer, lock, 3/4" (4 used)
13	12H 304	-	Washer, lock, 3/8"
14	B 2680 R	-	Screw, cap, 3/8" x 1-5/8" (do not substitute)
15	B 90 R	-	Washer, felt (pkg. of 2) (4 used) (sub. for AB474R)
16	B 89 R	-	Retainer, felt (2 used)
17	JD 7222	-	Cone, with rollers (2 used)
18	JD 7266	-	Cup, bearing (2 used)
19	AA 5303 R	-	Hub, A4599R, with cups
20	JD 639	-	Wheel, steel disk (7.50 x 16, 10-ply tire)
21	JD 17	-	Bolt (6 used) (packed 20 in a pkg.)
	B 548 R	-	Nut, bearing adjusting
	B 551 R	-	Nut, front axle

FRONT WHEELS (Except Single Front Wheel)

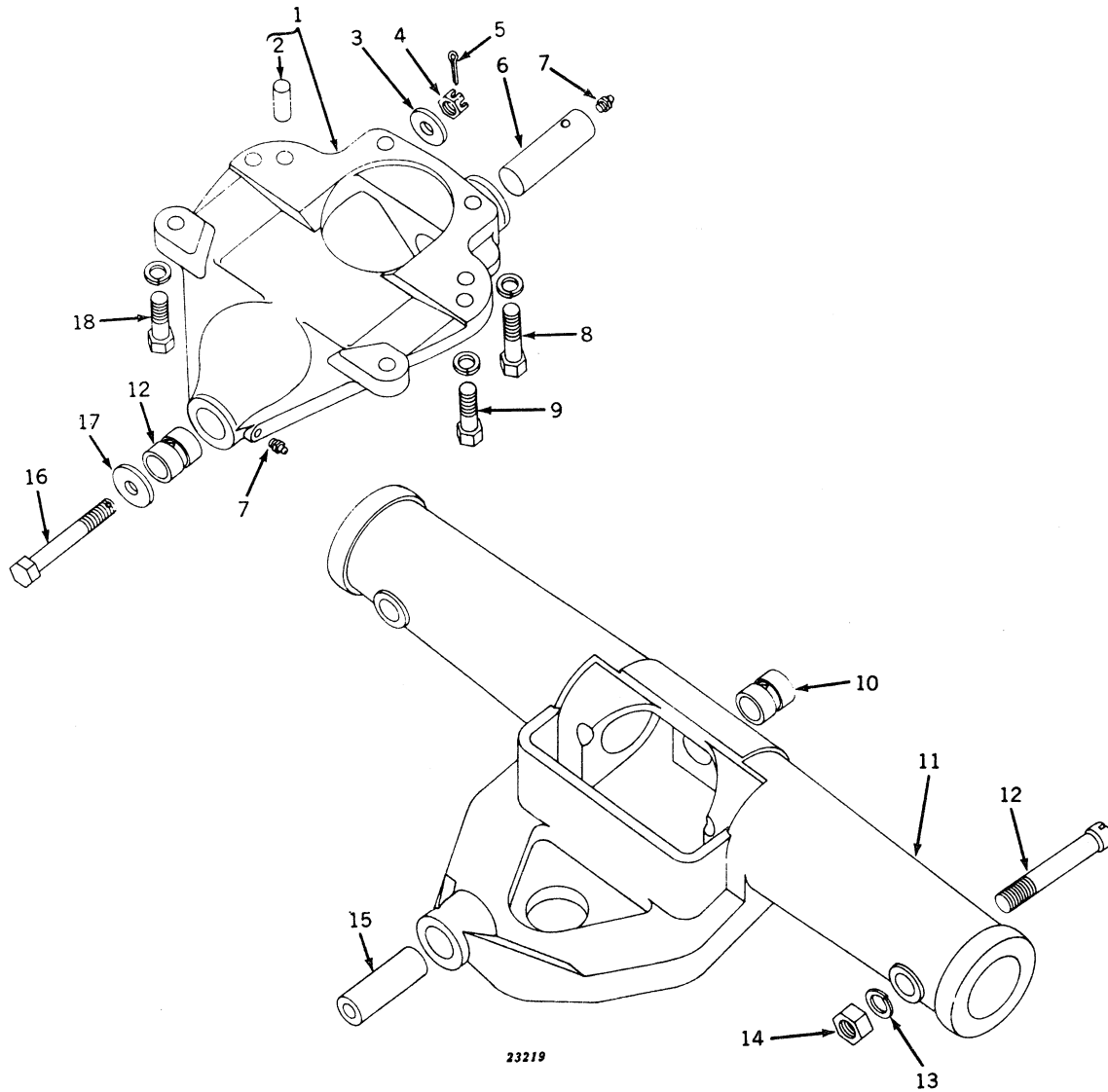


FRONT WHEELS (Except Single Front Wheel) -- Continued

Key	Part No.	Serial No.	Description
1	D 636 R	(-)	Washer, felt (2 used) (except standard) (sub. for AA663R)
	R 3 R	(7014800-)	Washer, felt (2 used) (standard) (sub. for AR573R)
2	D 635 R	(-)	Retainer, felt (except standard)
	R 2 R	(7014800-)	Retainer, felt (standard)
3	JD 7224	(-)	Cone, with rollers (except standard)
	JD 8133	(7014800-)	Cone, with rollers (standard)
4	JD 7270	(-)	Cup (except standard)
	JD 7278	(7014800-)	Cup (standard) (furnished by Harvester)
5	AA 4099 R	(-)	Hub, A3479R, with cups (for Roll-O-Matic and 48" to 88" tread)
	AA 4721 R	(-)	Hub, A3004R, with cups (for Hi-Crop and double front wheels)
	AF 912 R	(-)	Hub, F843R, with cups (for adjustable front axle) (except 48" to 88" tread)
	AR 358 R	(7014800-)	Hub, R1R, with cups (standard)
6	JD 7266	(-)	Cup
7	JD 7216	(-7011652)	Cone, with rollers
	JD 8186	(7011653-)	Cone, with rollers
8	JD 1290	(-)	Wheel, disk and rim, less hub (for 6.00 x 16" 4- or 6-ply rubber tire) (except Hi-Crop and standard) (sub. for JD1274)
	JD 1281	(-)	Wheel, disk and rim, less hub (for 7.50 x 20" 4-ply rubber tire) (Hi-Crop)
	JD 1276	(7014800-)	Wheel, disk and rim, less hub (for 6.50 x 18" and 7.50 x 18" 4-ply rubber tires) (standard)
9	JD 19	(-)	Bolt (6 used) (packed 20 in a pkg.)
10	11H 218	(-)	Pin, cotter, 3/16" x 1-1/2"
11	A 5146 R	(7011653-)	Washer
12	14H 540	(7011653-)	Nut, 1" (special slotted)
13	A 1556 R	(-)	Gasket (packed 5 in a pkg.)
	C 677 R	(-)	Gasket (packed 2 in a pkg.) (spoke type wheel only)
14	A 1555 R	(-)	Cap, hub (sub. for AA1407R)
	AC 119 R	(-)	Cap, C167R, hub, with grease fitting (spoke type wheel only)
15	JD 7759	(-)	Fitting, grease, straight, 1/8"
16	19H 1758	(-)	Screw, cap, high-strength, 5/16" x 1-1/4" (3 used) (sub. for F2270R)
	24H 36	(-)	Washer, 11/32" x 11/16" x .060" (3 used)
	19H 1732	(-)	Screw, cap, 3/8" x 1-1/4" (3 used) (spoke type wheel only) (sub. for F2273R)
	12H 304	(-)	Washer, lock, 3/8" (3 used) (spoke type wheel only)
17	AD 452 R	(-7011652)	Nut, D1082R, with cap screw
18	19H 1732	(-7011652)	Screw, cap, 3/8" x 1-1/4" (sub. for F2273R)
	12H 304	(-7011652)	Washer, lock, 3/8"
19	AA 2345 R	(-)	Wheel, front, with bearing cups (steel spoke type) (for double knuckle) (no demand)
	JD 1279	(-)	Wheel, front, less hub and bearing cups (steel spoke type) (standard)
20	AA 383 R	(-)	Band, front wheel guide (set of two A777R)
	A 974 R	(-)	Band, guide (standard) (use with JD1279) (sub. for AA664R, set of two)
21	AA 388 R	(-)	Bolts, guide band, with nuts and lock washers (pkg. of sixteen 7H1792, 12H301, and 14H809)
Parts listed below are not illustrated.			
	B 2016 R	(-)	WEIGHT, FRONT WHEEL (100 LB.)
	AB 4265 R	(-)	BOLTS (FOR PAIR OF B2016R) (PKG. OF SIX 7H1781, 12H301, 14H809, and 24H1355)
	A 1826 R	(-)	WEIGHT, FRONT WHEEL (100 LB.) (FOR SPOKE TYPE WHEEL ONLY)
	AA 5590 R	(-)	BOLTS (FOR PAIR OF A1826R) (PKG. OF SIX A1828R, 12H251, 14H800, and 24H1378)

Capital letters indicate an attachment. Attachments must be listed on separate order from replacement parts order.

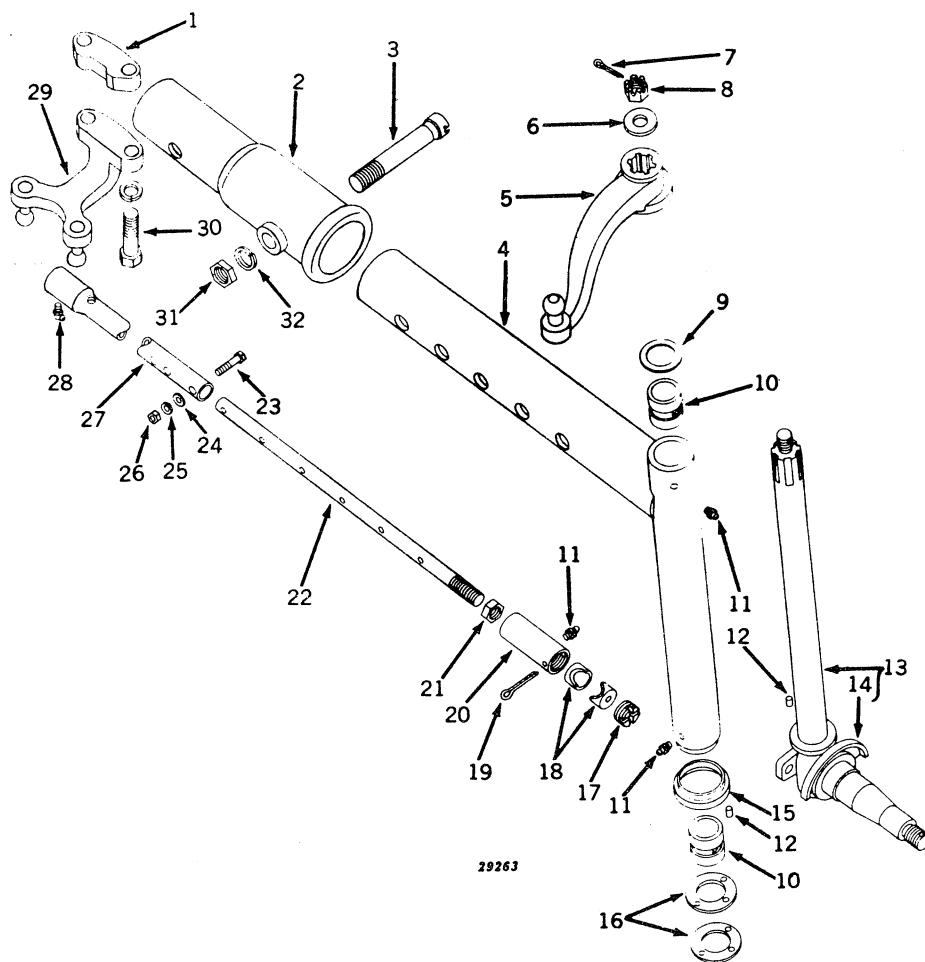
FRONT AXLE HOUSING ASSEMBLY (Adjustable, Hi-Crop, and 38-Inch Fixed Tread)



FRONT AXLE HOUSING ASSEMBLY (Adjustable, Hi-Crop, and 38-Inch Fixed Tread) -- Continued

Key	Part No.	Serial No.	Description
1	AF 968 R	(-)	Bracket, F862R, pivot, with pin and bushing (except Hi-Crop)
	AF 1180 R	(-)	Bracket, F1016R, pivot, with pin and bushing (Hi-Crop only)
2	A 776 R	(-)	Pin, dowel (2 used)
3	24H 1402	(-)	Washer (sub. for D139R)
4	14H 902	(-)	Nut, slotted, 3/4"
5	11H 237	(-)	Pin, cotter, 1/8" x 2"
6	B 2688 R	(-)	Pin, pivot, front
7	JD 7759	(-)	Fitting, grease, straight, 1/8" (2 used)
8	19H 1471	(-)	Screw, cap, high-strength, 3/4" x 3-1/2" (2 used)
	19H 2113	(-)	Screw, cap, high-strength, 3/4" x 3-1/4" (2 used) (38" fixed tread)
	12H 236	(-)	Washer, lock, 3/4" (2 used)
9	19H 1768	(-)	Screw, cap, high-strength, 3/4" x 2" (2 used)
	191782	(-)	Screw, cap, high-strength, 3/4" x 2-1/4" (2 used) (38" fixed tread)
	12H 236	(-)	Washer, lock, 3/4" (2 used)
10	A 877 R	(-)	Bushing (2 used) (sub. for AA5539R)
11	AF 1182 R	(-)	Housing, B2690R or F1018R, with pin and bushing (except 38" fixed tread)
	AB 4045 R	(-)	Housing, B2840R, with pin and bushing (38" fixed tread)
12	B 2694 R	(-)	Bolt, lock (2 used)
13	12H 234	(-)	Washer, lock, 1" (2 used)
14	14H 854	(-)	Nut, 1" (2 used)
15	B 2700 R	(-)	Pin, pivot, rear
16	H 27851 H	(-)	Screw, cap (sub. for B2697R or F2663R)
17	R 20136 R	(-)	Washer (sub. for D141R)
18	19H 2286	(-)	Screw, cap, high-strength, 3/4" x 2-1/2" (2 used) (Hi-Crop only)
	12H 236	(-)	Washer, lock, 3/4" (2 used) (Hi-Crop only)

FRONT AXLE KNEE (Adjustable, Hi-Crop, and 38-Inch Fixed Tread)



FRONT AXLE KNEE (Adjustable, Hi-Crop, and 38-Inch Fixed Tread) -- Continued

Key	Part No.	Serial No.	Description
1	F 1017 R	(-)	Spacer (Hi-Crop and 38" fixed tread)
2	B 2728 R	(-)	Extension, knee
3	B 2694 R	(-)	Bolt, lock
4	AA 5166 R	(-)	Knee, with bushings and dust shield (2 used) (except Hi-Crop and 38" fixed tread)
	AB 4046 R	(-)	Knee, with bushings and dust shield (2 used) (38" fixed tread)
	AF 1183 R	(-)	Knee, with bushings and dust shield (2 used) (Hi-Crop)
5	AB 4685 R	(-)	Arm, steering, R.H.
	AB 4686 R	(-)	Arm, steering, L.H.
6	B 3310 R	(-)	Washer (2 used) (sub. for B111R)
7	11H 237	(-)	Pin, cotter, 1/8" x 2" (2 used)
8	14H 902	(-)	Nut, slotted, 3/4" (2 used)
9	D 467 R	(-)	Washer (2 used)
10	A 877 R	(-)	Bushing (4 used) (sub. for AA5539R)
11	JD 7759	(-)	Fitting, grease, straight, 1/8" (6 used)
12	F 1743 R	(-)	Pin, dowel (4 used) (sub. for D186R) (packed 2 in a pkg.)
13	AA 5267 R	(-)	Knuckle, with spindle (1-1/2" x 18-1/2") and dust excluder (2 used) (except Hi-Crop and 38" fixed tread)
	AB 4013 R	(-)	Knuckle, with spindle (1-1/2" x 17-3/4") and dust excluder (2 used) (38" fixed tread)
	AF 1190 R	(-)	Knuckle, with spindle (1-1/2" x 28-1/4") and dust excluder (2 used) (Hi-Crop)
14	A 1424 R	(-)	Excluder, dust (2 used)
15	B 2693 R	(-)	Shield, dust (2 used)
16	A 890 R	(-)	Washer, thrust (4 used)
17	C 840 R	(-)	Screw, plug (4 used)
18	C 838 R	(-)	Bearing, ball stud (8 used) (packed 2 in a pkg.)
19	11H 237	(-)	Pin, cotter, 1/8" x 2" (4 used)
20	H 982 R	(-)	End, drag link (2 used)
21	C 985 R	(-)	Nut, jam, 7/8" (2 used) (packed 5 in a pkg.)
22	B 2696 R	(-)	Rod, drag link (2 used) (except Hi-Crop and 38" fixed tread)
	B 2729 R	(-)	Rod, drag link (used with knee extension)
	B 2842 R	(-)	Rod, drag link (2 used) (38" fixed tread)
	F 1022 R	(-)	Rod, drag link (2 used) (Hi-Crop)
23	19H 134	(-)	Screw, cap, 5/16" x 1-1/2" (4 used)
24	24H 1136	(-)	Washer, 11/32" x 11/16" x .060" (4 used)
25	12H 303	(-)	Washer, lock, 5/16" (4 used)
26	14H 785	(-)	Nut, 5/16" (4 used)
27	AF 1187 R	(-)	Sleeve, drag link (2 used)
28	JD 7760	(-)	Fitting, grease, 67-1/2°, 1/8" (2 used)
29	AB 3633 R	(-)	Arm, steering, with balls
30	19H 1768	(-)	Screw, cap, high-strength, 3/4" x 2" (2 used) (except Hi-Crop and 38" fixed tread)
	19H 2113	(-)	Screw, cap, high-strength, 3/4" x 3-1/4" (2 used) (Hi-Crop)
	19H 2113	(-)	Screw, cap, high-strength, 3/4" x 3-1/4" (2 used) (38" fixed tread)
	12H 236	(-)	Washer, lock, 3/4" (2 used)
31	14H 854	(-)	Nut, 1"
32	12H 234	(-)	Washer, lock, 1"

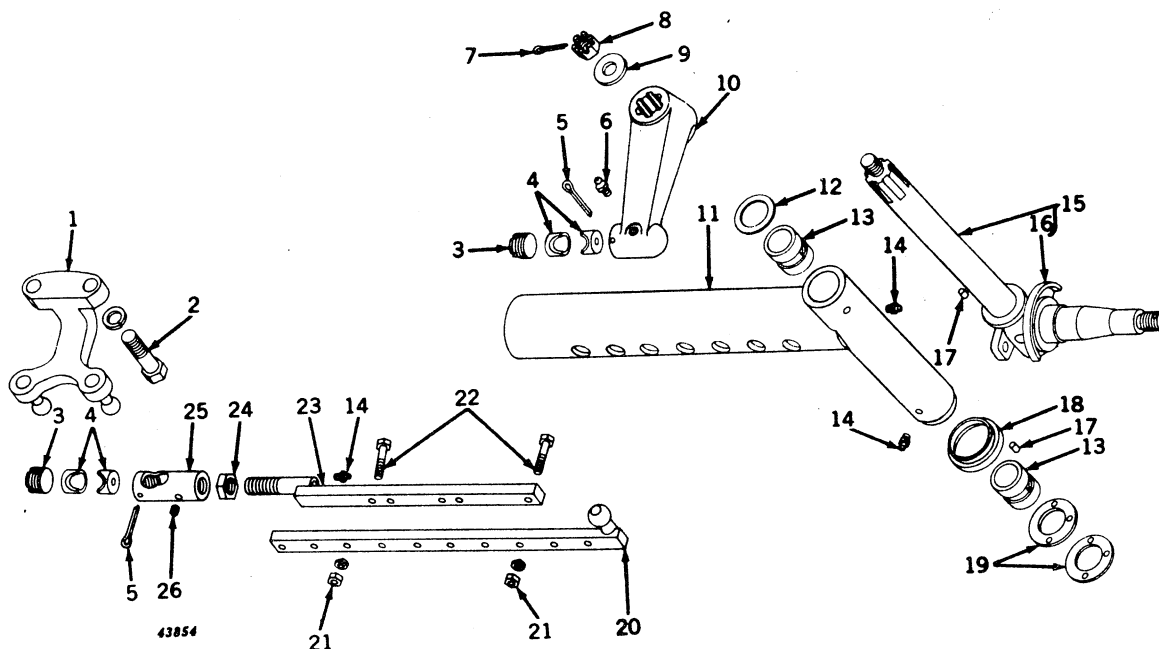
Parts listed below are not illustrated.

AR21701R KNEE EXTENSION ON TRACTOR WITH 56" TO 80" TREAD CONSISTING OF:

R 21570 R	(-)	Extension, knee
R 21572 R	(-)	Bar, drag link extension

Capital letters indicate an attachment. Attachments must be listed on separate order from replacement parts order.

FRONT AXLE KNEE (48- To 80-Inch Tread)



Key	Part No.	Serial No.	Description
1	AB 3633 R	(-)	Arm, steering, with balls
2	19H 1768	(-)	Screw, cap, high-strength, 3/4" x 2" (2 used)
	12H 236	(-)	Washer, lock, 3/4" (2 used)
3	C 840 R	(-)	Screw, plug (4 used)
4	C 838 R	(-)	Bearing, ball, stud (8 used) (packed 2 in a pkg.)
5	11H 237	(-)	Pin, cotter, 1/8" x 2" (4 used)
6	JD 7778	(-)	Fitting, grease, 67-1/2° (2 used) (packed 10 in a pkg.)
7	11H 237	(-)	Pin, cotter, 1/8" x 1-1/2" (2 used)
8	F 2664 R	(-)	Nut, slotted, 3/4" (2 used)
9	B 3310 R	(-)	Washer (sub. for B111R)
10	A 4968 R	(-)	Arm, steering, R.H.
	A 4969 R	(-)	Arm, steering, L.H.
11	AA 5767 R	(-)	Knee, with bushing and dust shield (2 used)
12	D 467 R	(-)	Washer (2 used)
13	A 877 R	(-)	Bushing (4 used) (sub. for AA5539R)
14	JD 7759	(-)	Fitting, grease, straight (6 used) (packed 10 in a pkg.)
15	AA 5789 R	(-)	Knuckle, with spindle, dust excluder and nut (2 used) (sub. for AA5769R)
16	A 1424 R	(-)	Excluder, dust (2 used)
17	F 1743 R	(-)	Pin, dowel (4 used) (sub. for D186R)
18	B 2693 R	(-)	Shield, dust (2 used)
19	A 890 R	(-)	Washer, thrust (4 used)
20	AA 5771 R	(-)	Bar, drag link, outer, with ball, R.H.
	AA 5772 R	(-)	Bar, drag link, outer, with ball, L.H.
	F 1617 R	(-)	Ball
21	14H 794	(-)	Nut, 3/8" (4 used)
	12H 294	(-)	Washer, lock, 5/8" (4 used)
22	19H 1765	(-)	Screw, cap, 3/8" x 1-3/4" (4 used)
23	AA 5773 R	(-)	Bar, drag link, inner, with end (2 used)
24	C 985 R	(-)	Nut, jam, 7/8" (2 used) (packed 5 in a pkg.)
25	H 982 R	(-)	End, drag link (2 used)
26	15H 558	(-)	Pipe, plug, 1/8" headless

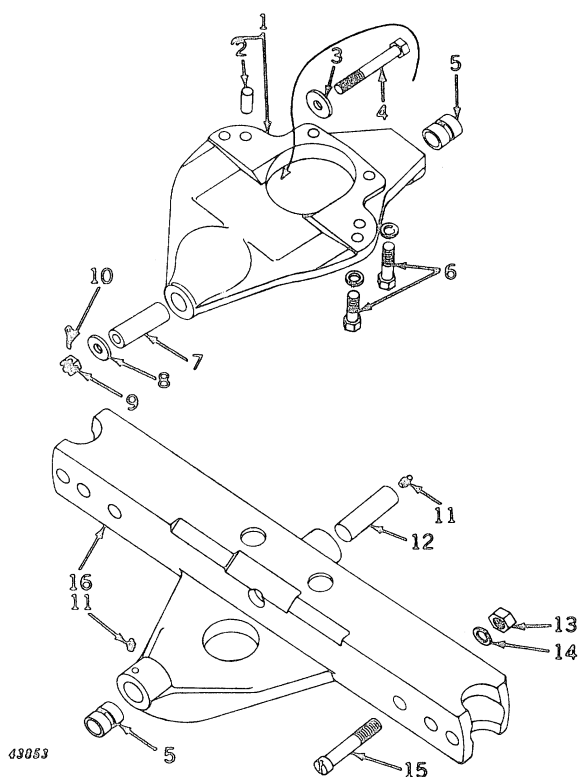
Parts listed below are not illustrated.

AR21700R KNEE EXTENSION ON TRACTOR WITH 48" TO 80" TREAD CONSISTING OF:

R 21570 R	(-)	Extension, knee
R 21571 R	(-)	Bar, drag link extension

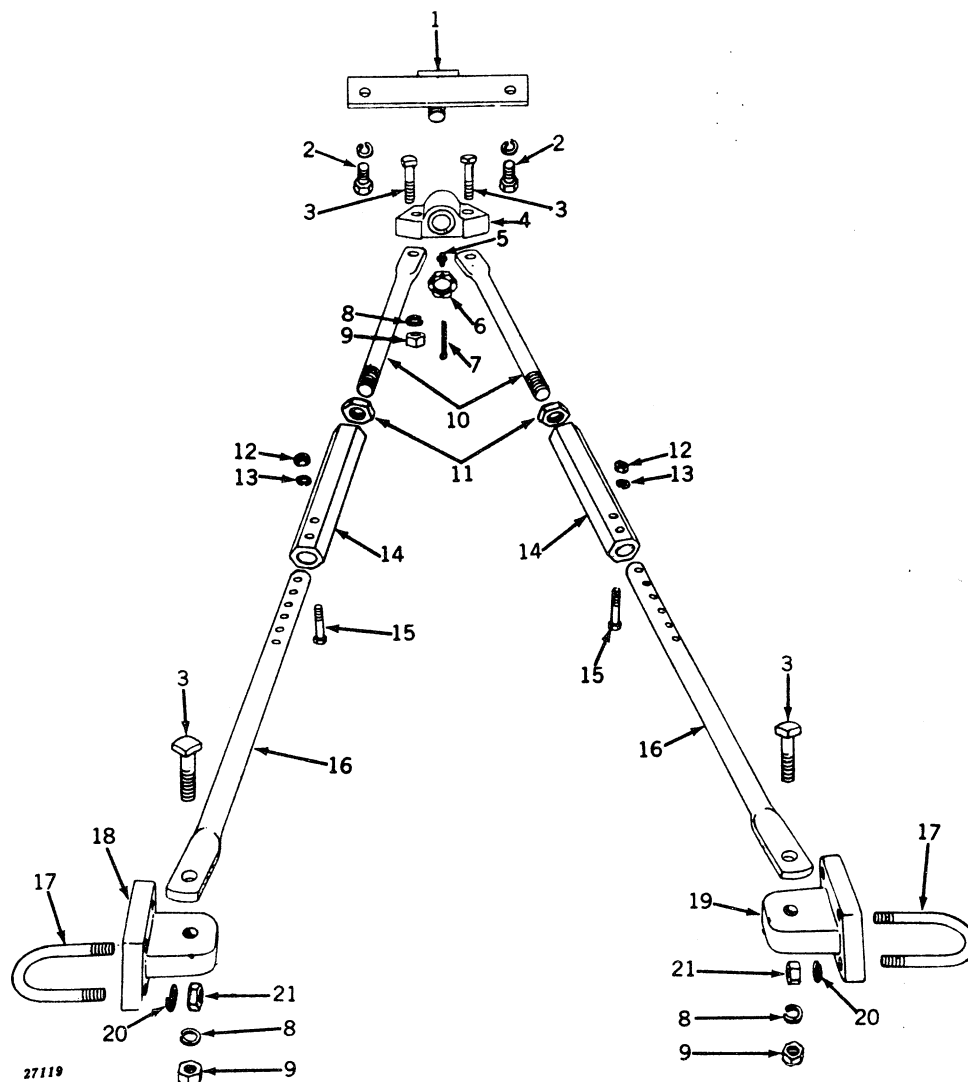
Capital letters indicate an attachment. Attachments must be listed on separate order from replacement parts order.

FRONT AXLE HOUSING ASSEMBLY (48- To 80-Inch Tread)



Key	Part No.	Serial No.	Description
1	AA 5765 R	-	Bracket, A4963R, pivot, with pin and bushing
2	A 776 R	-	Pin, dowel (2 used)
3	24H 1402	-	Washer (sub. for D139R)
4	H 27851 H	-	Screw, cap, high-strength (sub. for B2697R or F2663R)
5	A 877 R	-	Bushing (2 used) (sub. for AA5539R)
6	19H 1862	-	Screw, cap, high-strength, 3/4" x 2-1/2" (4 used)
	12H 236	-	Washer, lock, 3/4" (4 used)
7	B 2700 R	-	Pin, pivot
8	F 3607 R	-	Washer (sub. for A4975R)
9	14H 1902	-	Nut, slotted, 3/4"
10	11H 237	-	Pin, cotter, 1/8" x 2"
11	JD 7759	-	Fitting, grease, straight, 1/8" (2 used)
12	B 2688 R	-	Pin, pivot, front
13	14H 854	-	Nut, 1" (2 used)
14	12H 234	-	Washer, lock, 1" (2 used)
15	B 2694 R	-	Bolt, lock (2 used) (sub. for B2846R)
16	AA 5766 R	-	Housing, A4964R, with pin and bushing

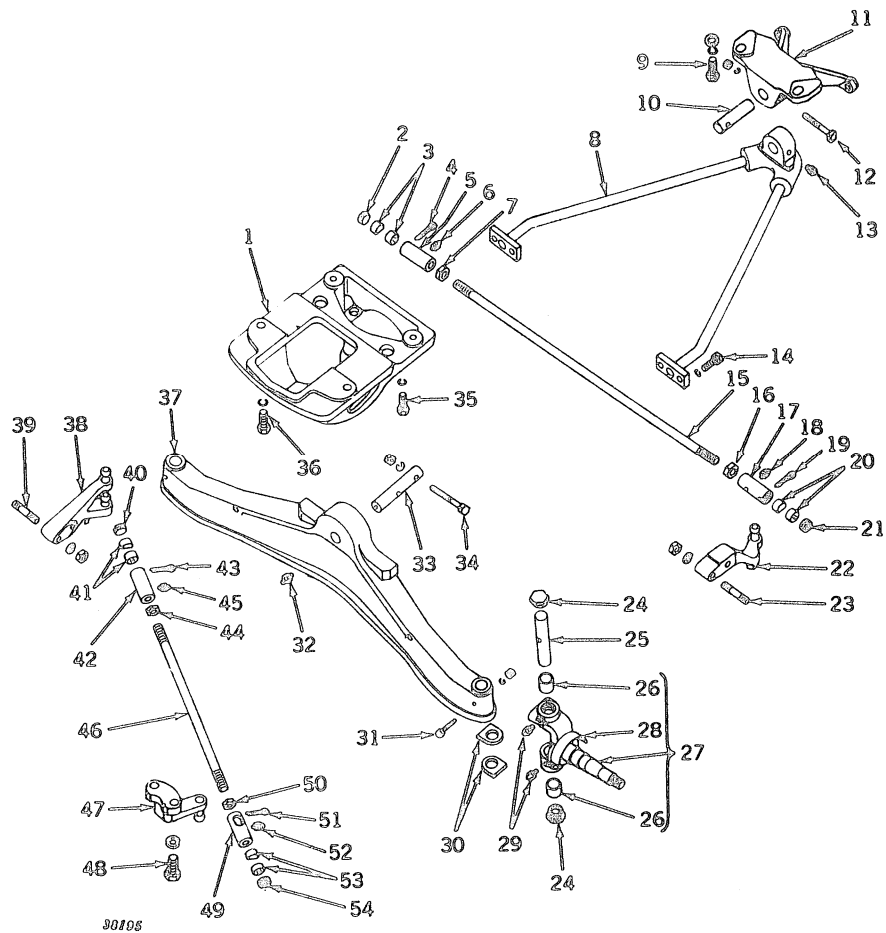
RADIUS ROD (Hi-Crop)



Key	Part No.	Serial No.	Description
1	AF 1497 R	(-)	Bracket, radius rod pivot
2	19H 1768	(-)	Screw, cap, high-strength, 3/4" x 2" (2 used)
	12H 236	(-)	Washer, lock, 3/4" (2 used)
3	8H 1386	(-)	Bolt, mach., 3/4" x 3" (4 used)
4	F 1012 R	(-)	Pivot, radius rod
5	JD 7759	(-)	Fitting, grease
6	F 562 R	(-)	Nut, 1-1/4"
7	11H 222	(-)	Pin, cotter, 3/16" x 2"
8	12H 236	(-)	Washer, lock, 3/4" (4 used)
9	14H 794	(-)	Nut, 3/4" (4 used)
10	F 1006 R	(-)	Rod, radius, rear (2 used)
11	F 562 R	(-)	Nut, 1-1/4" (2 used)
12	14H 813	(-)	Nut, 7/16" (4 used)
13	12H 293	(-)	Washer, lock, 7/16" (4 used)
14	R 34570 R	(-)	Coupling (2 used) (sub. for F1007R)
15	F 1008 R	(-)	Bolt, radius rod taper (4 used)
16	F 1005 R	(-)	Rod, radius, front (2 used)
17	F 1011 R	(-)	U-bolt, radius rod bracket (4 used)
18	F 1009 R	(-)	Bracket, radius rod, R.H.
19	F 1010 R	(-)	Bracket, radius rod, L.H.
20	12H 294	(-)	Washer, lock, 5/8" (8 used)
21	14H 800	(-)	Nut, 5/8" (8 used)

MEMORANDA

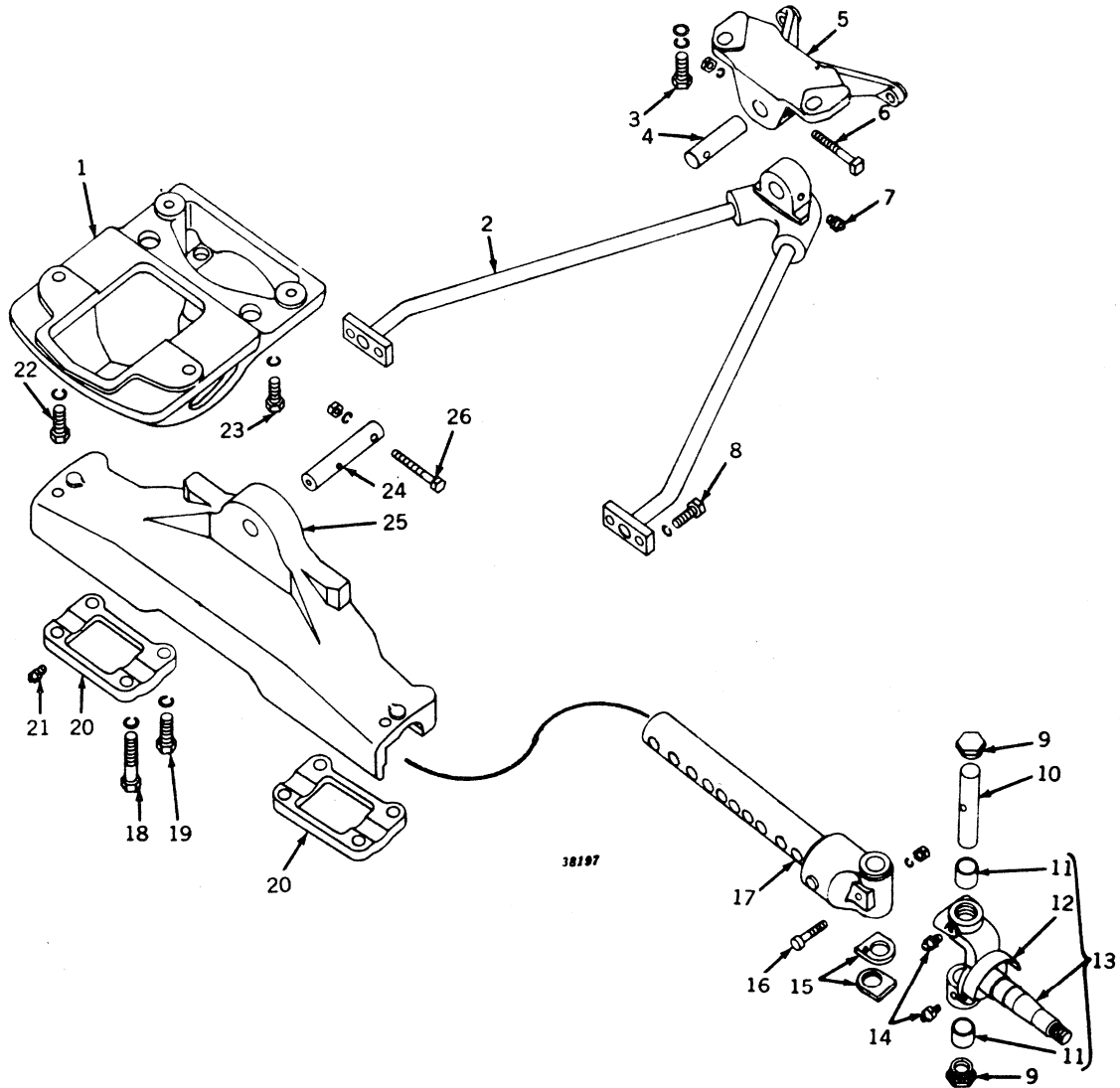
FIXED TREAD FRONT AXLE (Standard)



FIXED TREAD FRONT AXLE (Standard) -- Continued

Key	Part No.	Serial No.	Description
1	F 1583 R	-	Bracket, front axle pivot
2	C 840 R	-	Plug, screw
3	C 838 R	-	Bearing, ball stud (2 used) (packed 2 in a pkg.)
4	11H 237	-	Pin, cotter, 1/8" x 2"
5	H 982 R	-	End, tie rod
6	JD 7759	-	Fitting, grease, straight, 1/8"
7	C 985 R	-	Nut, jam, 7/8" (packed 5 in a pkg.)
8	AF 1863 R	-	Rod, radius
9	19H 1862	-	Screw, cap, high-strength, 3/4" x 2-1/2" (2 used)
	12H 236	-	Washer, lock, 3/4" (2 used)
	B 3310 R	-	Washer (2 used)
10	R 47 R	-	Pin, radius rod pivot
11	F 1582 R	-	Bracket, radius rod
12	19H 2228	-	Bolt, sq., 3/8" x 4"
	12H 304	-	Washer, lock, 3/8"
	14H 812	-	Nut, 3/8"
13	JD 7759	-	Fitting, grease, straight, 1/8"
14	19H 1356	-	Screw, cap, high-strength, 5/8" x 1-3/4" (4 used)
	12H 294	-	Washer, lock, 5/8" (4 used)
15	F 1631 R	-	Rod, tie
16	A 4269 R	-	Nut, special jam, 7/8" L.H. thread (packed 5 in a pkg.)
17	A 4268 R	-	End, tie rod, L.H. thread
18	JD 7759	-	Fitting, grease, straight, 1/8"
19	11H 237	-	Pin, cotter, 1/8" x 2"
20	C 838 R	-	Bearing, ball stud (2 used) (packed 2 in a pkg.)
21	C 840 R	-	Plug, screw
22	AF 1859 R	-	Arm, steering, with ball, L.H.
	F 1617 R	-	Ball
23	D 1898 R	-	Stud, 5/8" x 3-5/8" (2 used)
	12H 294	-	Washer, lock, 5/8" (2 used)
	14H 808	-	Nut, 5/8" (2 used)
24	D 1881 R	-	Cap, front wheel knuckle (4 used)
25	R 36307 R	-	Pin, spindle (2 used) (sub. for D1701R)
26	D 1888 R	-	Bushing (4 used) (packed 2 in a pkg.)
27	AR 338 R	-	Knuckle, with bushings and dust excluder (2 used)
28	R 42 R	-	Excluder, dust (2 used)
29	JD 7759	-	Fitting, grease, straight, 1/8" (4 used)
30	A 5325 R	-	Washer, spindle pin (pkg. of 2) (2 pkgs. used) (sub. for D1250)
31	D 156 R	-	Bolt, taper (2 used)
	12H 303	-	Washer, lock, 5/16" (2 used)
	14H 785	-	Nut, 5/16" (2 used)
32	JD 7760	-	Fitting, grease
33	F 1625 R	-	Pin, pivot
34	19H 2007	-	Screw, cap, high-strength, 3/8" x 4-1/2"
	12H 304	-	Washer, lock, 3/8"
	14H 812	-	Nut, 3/8"
35	19H 1387	-	Screw, cap, high-strength, 5/8" x 2-1/4" (2 used)
	12H 294	-	Washer, lock, 5/8" (2 used)
36	19H 1782	-	Screw, cap, high-strength, 3/4" x 2-1/4" (2 used)
	12H 236	-	Washer, lock, 3/4" (2 used)
37	F 1630 R	-	Axle, front
38	AF 1858 R	-	Arm, steering, with balls, R.H.
	F 1617 R	-	Ball
39	D 1898 R	-	Stud, 5/8" x 3-5/8" (2 used)
	12H 294	-	Washer, lock, 5/8" (2 used)
	14H 808	-	Nut, 5/8" (2 used)
40	C 840 R	-	Plug, screw
41	C 838 R	-	Bearing, ball stud (2 used) (packed 2 in a pkg.)
42	A 4268 R	-	End, drag link, L.H. thread
43	11H 237	-	Pin, cotter, 1/8" x 2"
44	A 4269 R	-	Nut, jam, 7/8" L.H. thread (packed 5 in a pkg.)
45	JD 7759	-	Fitting, grease, straight, 1/8"
46	F 1632 R	-	Link, drag
47	AF 1861 R	-	Arm, steering gear, with ball
	F 1617 R	-	Ball
48	19H 1768	-	Screw, cap, high-strength, 3/4" x 2" (2 used)
	12H 236	-	Washer, lock, 3/4" (2 used)
49	H 982 R	-	End, drag link
50	C 985 R	-	Nut, jam, 7/8" (packed 5 in a pkg.)
51	11H 237	-	Pin, cotter, 1/8" x 2"
52	JD 7760	-	Fitting, grease
53	C 838 R	-	Bearing, ball stud (2 used) (packed 2 in a pkg.)
54	C 840 R	-	Plug, screw
Part listed below is not illustrated.			
	F 1635 R	-7017928	Stop, steering spindle turn

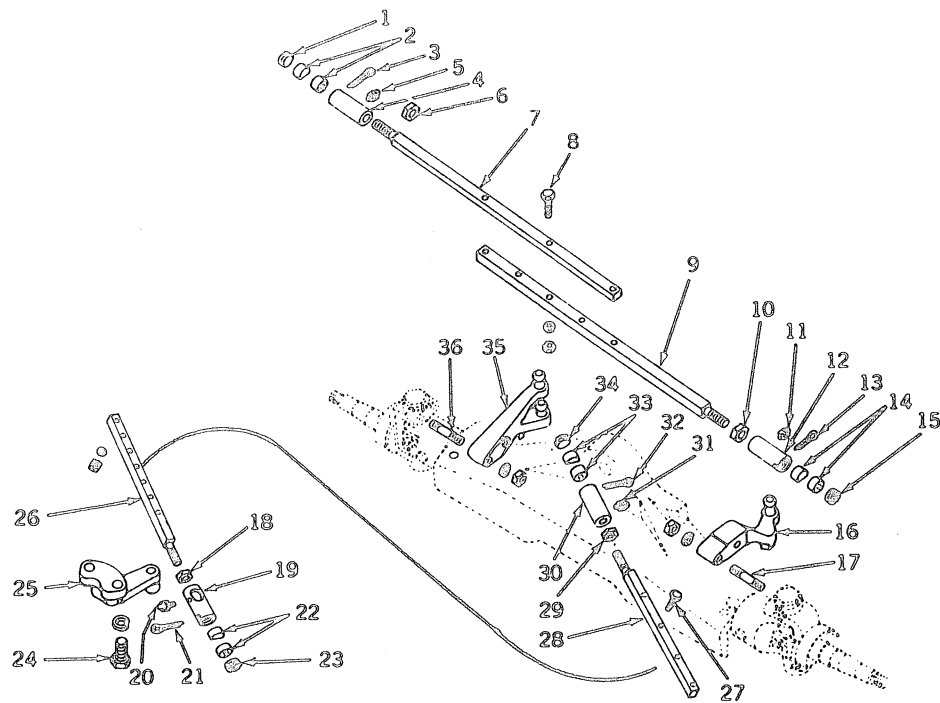
ADJUSTABLE FRONT AXLE AND RADIUS ROD (Standard)



ADJUSTABLE FRONT AXLE AND RADIUS ROD (Standard) -- Continued

Key	Part No.	Serial No.	Description
1	F 1583 R	-) Bracket, front axle pivot
2	AF 1863 R	-) Rod, radius
3	19H 1862	-) Screw, cap, high-strength, 3/4" x 2-1/2" (2 used)
	12H 236	-) Washer, lock, 3/4" (2 used)
	B 3310 R	-) Washer (2 used)
4	R 47 R	-) Pin, radius rod pivot
5	F 1582 R	-) Bracket, radius rod
6	19H 2228	-) Screw, cap, high-strength, 3/8" x 4"
	12H 304	-) Washer, lock, 3/8"
	14H 812	-) Nut, 3/8"
7	JD 7759	-) Fitting, grease, straight, 1/8"
8	19H 1356	-) Screw, cap, high-strength, 5/8" x 1-3/4" (4 used)
	12H 294	-) Washer, lock, 5/8" (4 used)
9	D 1881 R	-) Cap, front wheel knuckle (4 used)
10	R 36307 R	-) Pin, spindle (2 used) (sub. for D1701R)
11	D 1888 R	-) Bushing (4 used) (packed 2 in a pkg.)
12	R 42 R	-) Excluder, dust (2 used)
13	AR 338 R	-) Knuckle, with bushings and dust excluder (2 used)
14	JD 7759	-) Fitting, grease, straight, 1/8" (4 used)
15	A 5325 R	-) Washer, spindle pin (pkg. of 2) (2 pkgs. used) (sub. for D125C)
16	D 156 R	-) Bolt, taper (2 used)
	12H 303	-) Washer, lock, 5/16" (2 used)
	14H 785	-) Nut, 5/16" (2 used)
17	AF 1854 R	-) Extension, with pivot, R.H.
	AF 1855 R	-) Extension, with pivot, L.H.
18	19H 1526	-) Screw, cap, high-strength, 3/4" x 4-1/2" (4 used)
	12H 236	-) Washer, lock, 3/4" (4 used)
19	19H 1862	-) Screw, cap, high-strength, 3/4" x 2-1/2" (4 used)
	12H 236	-) Washer, lock, 3/4" (4 used)
20	F 1586 R	-) Clamp, extension (2 used)
21	JD 7760	-) Fitting, grease, 1/8", in pivot pin
22	19H 1782	-) Screw, cap, high-strength, 3/4" x 2-1/4" (2 used)
	12H 236	-) Washer, lock, 3/4" (2 used)
23	19H 1387	-) Screw, cap, high-strength, 5/8" x 2-1/4" (2 used)
	12H 294	-) Washer, lock, 5/8" (2 used)
24	F 1625 R	-) Pin, pivot
25	F 1581 R	-) Axle, front
26	19H 2007	-) Screw, cap, high-strength, 3/8" x 4-1/2"
	12H 304	-) Washer, lock, 3/8"
	14H 812	-) Nut, 3/8"
Part listed below is not illustrated.			
	F 1635 R	-) Stop, steering spindle turn

ADJUSTABLE FRONT END DRAG LINKS AND RADIUS RODS (Standard)

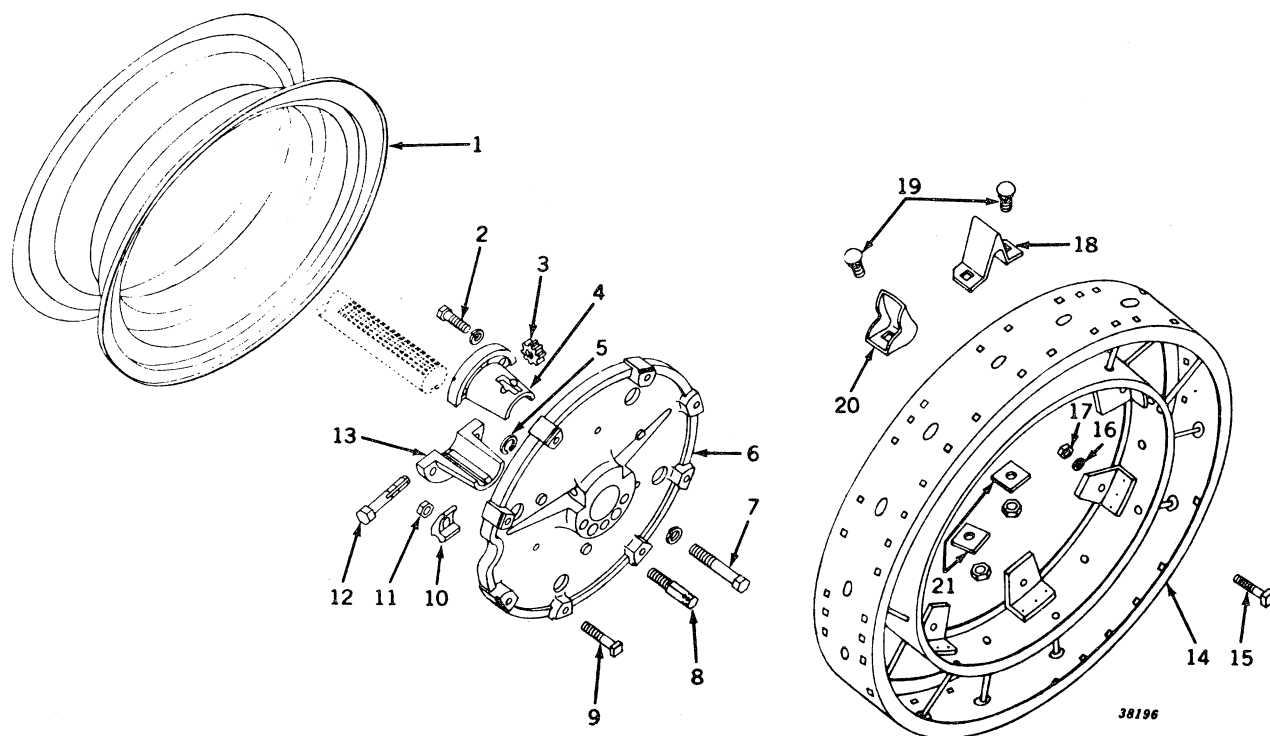


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ADJUSTABLE FRONT END DRAG LINKS AND RADIUS RODS
(Standard) -- Continued

Key	Part No.	Serial No.	Description
1	C 840 R	-	Screw, plug
2	C 838 R	-	Bearing, ball stud (2 used) (packed 2 in a pkg.)
3	11H 237	-	Pin, cotter, 1/8" x 2"
4	H 982 R	-	End, tie rod, R.H.
5	JD 7759	-	Fitting, grease, straight, 1/8"
6	C 985 R	-	Nut, jam, 7/8" (packed 5 in a pkg.)
7	F 1618 R	-	Rod, tie, R.H.
8	19H 2055	-	Screw, cap, high-strength, 7/16" x 2-1/4" (2 used)
	12H 293	-	Washer, lock, 7/16" (2 used)
	14H 813	-	Nut, 7/16" (2 used)
9	F 1619 R	-	Rod, tie, L.H.
10	A 4269 R	-	Nut, special, jam, 7/8" L.H. thread (packed 5 in a pkg.)
11	JD 7759	-	Fitting, grease, straight, 1/8"
12	A 4268 R	-	End, tie rod, L.H. thread
13	11H 237	-	Pin, cotter, 1/8" x 2"
14	C 838 R	-	Bearing, ball stud (2 used) (packed 2 in a pkg.)
15	C 840 R	-	Screw, plug
16	AF 1859 R	-	Arm, steering, with ball, L.H.
	F 1617 R	-	Ball
17	D 1898 R	-	Stud, 5/8" x 3-5/8" (2 used)
	12H 294	-	Washer, lock, 5/8" (2 used)
	14H 808	-	Nut, 5/8" (2 used)
18	C 985 R	-	Nut, hex., jam, 7/8" (packed 5 in a pkg.)
19	H 982 R	-	End, drag link, L.H.
20	JD 7759	-	Fitting, grease, straight, 1/8"
21	11H 237	-	Pin, cotter, 1/8" x 2"
22	C 838 R	-	Bearing, ball stud (2 used)
23	C 840 R	-	Screw, plug
24	19H 1768	-	Screw, cap, high-strength, 3/4" x 2" (2 used)
	12H 236	-	Washer, lock, 3/4" (2 used)
25	AF 1861 R	-	Arm, steering gear, with ball
	F 1617 R	-	Ball
26	F 1620 R	-	Link, drag, inner
27	19H 2055	-	Screw, cap, high-strength, 7/16" x 2-1/4" (2 used)
	12H 293	-	Washer, lock, 7/16" (2 used)
	14H 813	-	Nut, 7/16" (2 used)
28	F 1621 R	-	Link, drag, outer
29	A 4269 R	-	Nut, special jam, 7/8" L.H. thread (packed 5 in a pkg.)
30	A 4268 R	-	End, drag link, L.H. thread
31	JD 7760	-	Fitting, grease, 67-1/2°, 1/8"
32	11H 237	-	Pin, cotter, 1/8" x 2"
33	C 838 R	-	Bearing, ball stud (2 used) (packed 2 in a pkg.)
34	C 840 R	-	Screw, plug
35	AF 1858 R	-	Arm, steering, with balls, R.H.
	F 1617 R	-	Ball
36	D 1898 R	-	Stud, 5/8" x 3-5/8" (2 used)
	12H 294	-	Washer, lock, 5/8" (2 used)
	14H 808	-	Nut, 5/8" (2 used)

REAR WHEELS (Except Hi-Crop)



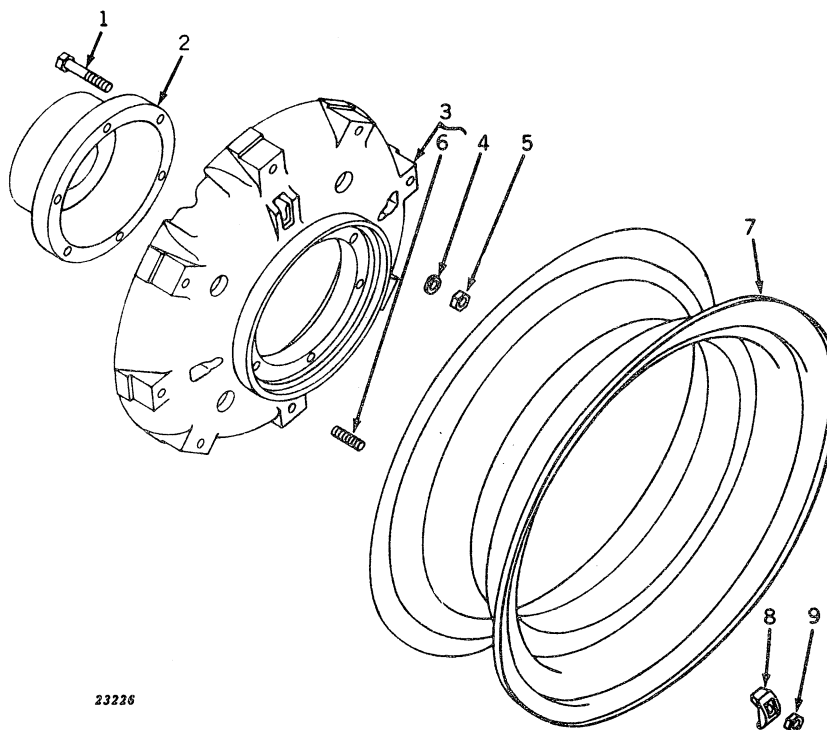
REAR WHEELS (Except Hi-Crop) -- Continued

Key	Part No.	Serial No.	Description
1	A 4811 R	(-)	Rim, demountable (for 12-38 tires) (except Hi-Crop and standard)
	R 31490 R	(-)	Rim, demountable (for 13-38 tires) (except Hi-Crop and standard) (sub. for F1480R)
	AD 2636 R	(7014800-)	Rim, demountable (for 14-30 and 15-30 tires) (standard)
	AP 22529 H	(-)	Rim, demountable (20" wide) (for 18-26 tires) (standard) (use with F1591R)
	AR 771 R	(7014800-)	Rim, demountable (for 18-26 tires) (standard)
2	19H 1413	(-)	Screw, cap, high-strength, 3/4" x 2-5/8", pinion half to wheel (3 used)
	12H 236	(-)	Washer, lock, 3/4" (3 used)
3	A 4379 R	(-)	Pinion
4	A 4384 R	(-)	Sleeve, pinion half
5	A 369 R	(-7006080)	Ring, snap, jack screw (2 used) (packed 5 in a pkg.)
	A 4883 R	(7006082-)	Ring, retaining (2 used)
6	F 1500 R	(-)	Wheel, cast disk, rear (for 12-38 or 13-38 tire and rim) (except Hi-Crop and standard)
	F 1478 R	(-)	Wheel, cast disk, rear (special) (use with 104" and 112" axles) (except Hi-Crop and standard)
	F 1590 R	(7014800-)	Wheel, cast disk, rear (for 14-30 and 15-30 tire and rim) (standard)
	F 1591 R	(7014800-)	Wheel, cast disk, rear (for 18-26 tire and rim) (standard)
7	R 34828 R	(-)	Bolt, special plated, 7/8" x 6", key half to wheel (3 used) (sub. for A4387R)
	12H 245	(-)	Washer, lock, 7/8" (3 used)
8	A 4382 R	(-7006081)	Screw, jack (2 used) (sub. one R39758R and one A4883R)
	R 39758 R	(7006082-)	Screw, jack (2 used) (sub. for A4882R)
9	A 4389 R	(-)	Bolt, mach., with nut, 5/8" x 3-3/4" (8 used) (except Hi-Crop and standard)
	A 4064 R	(7014800-)	Bolt, special mach., with nut, 5/8" x 2-3/4" (8 used with F1590R, 9 used with F1591R) (standard)
10	A 4388 R	(-)	Clamp, rim (8 used) (except Hi-Crop and standard)
	B 634 R	(7014800-)	Clamp (8 used with F1590R, 9 used with F1591R) (standard)
11	14H 800	(-)	Nut, 5/8" (8 used) (except standard)
	14H 800	(-)	Nut, 5/8" (8 used on F1590R, 9 used with F1591R) (standard)
12	A 4380 R	(-)	Shaft, pinion
13	R 32224 R	(-)	Sleeve, key half (sub. for A4386R)
14	AF 1713 R	(-)	Rim, steel wheel (except Hi-Crop and standard)
	AF 1884 R	(-)	Rim, steel wheel (use with F1590R) (standard)
	AF 1885 R	(-)	Rim, steel wheel (use with F1591R) (standard)
15	A 4389 R	(-)	Bolt, mach., with nut, rim to wheel (8 used)
16	12H 294	(-)	Washer, lock, 5/8" (8 used) (except standard)
	12H 294	(-)	Washer, lock, 5/8" (8 used with F1590R, 9 used with F1591R) (standard)
17	14H 760	(-)	Nut, hex., 5/8" rim to wheel bolt (8 used)
18	AD 2857 R	(-)	Lug, 5" "A" shape (set of 8, D1283R)
19	AD 2803 R	(-)	Bolt, lug, with nut (pkg. of 25, D411R and 14H858)
20	AD 2854 R	(-)	Lug, 5" spade (set of 8, D1078R)
21	AD 2856 R	(-)	Washer, spade lug (pkg. of 8, D938R)

Parts listed below are not illustrated.

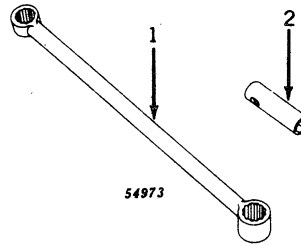
F 336 R	(-)	Rim, extension
AC 453 R	(-)	Clip, six C1030R, extension rim (use AD2803R for attaching)

REAR WHEELS (Hi-Crop)



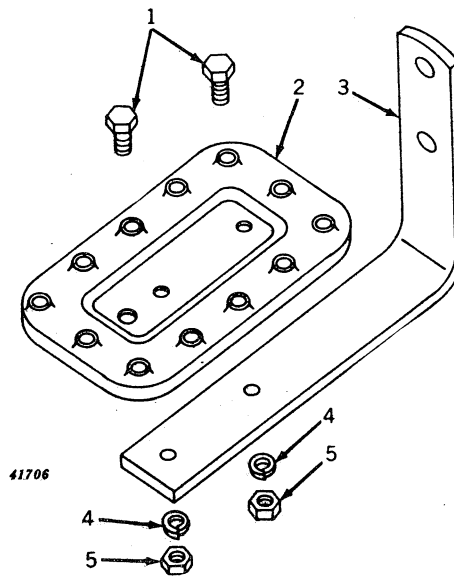
Key	Part No.	Serial No.	Description
1	B 568 R	-	Screw, cap, special, 5/8" x 3-3/4" (6 used)
2	F 1004 R	-	Hub
3	AF 1192 R	-	Wheel, F1003R, cast disk drive, with studs and nuts
4	12H 294	-	Washer, lock, 5/8" (6 used)
5	14H 800	-	Nut, 5/8" (6 used)
6	A 5292 R	-	Stud, 5/8" x 2-1/4" (8 used) (packed 25 in a pkg.) (sub. for C1479R)
7	AA 3043 R	-	Rim, demountable
8	B 634 R	-	Clamp, rim (8 used)
9	14H 800	-	Nut, 5/8" (8 used)

TOOLS



Key	Part No.	Serial No.	Description
1	B 353 R	-	Wrench, lug and flywheel
2	F 3338 R	-	Wrench, spark plug

TRACTOR STEP

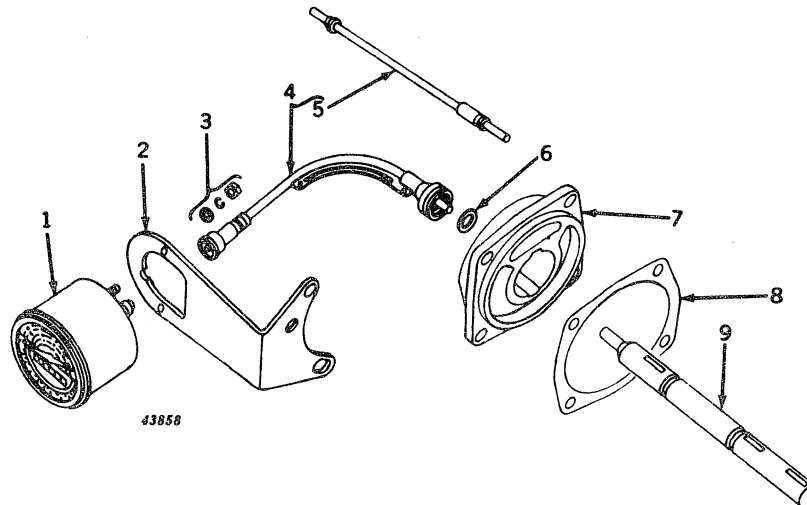


Key	Part No.	Serial No.	Description
1	19H 1139	-	Screw, cap, high-strength, step to support, 3/8" x 1-1/8" (2 used)
2	12H 304	-	Washer, lock, 3/8" (2 used)
3	F 3195 R	-	Step, tractor (sub. for A5233R)
4	A 5234 R	-	Support, tractor step
5	-	Nut, 3/8" (2 used)

Part listed below is an assembly of parts listed in this grouping.

AA 6092 R	(-)	Step, tractor, with support and hardware
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SPEED-HOUR METER AND ATTACHING PARTS

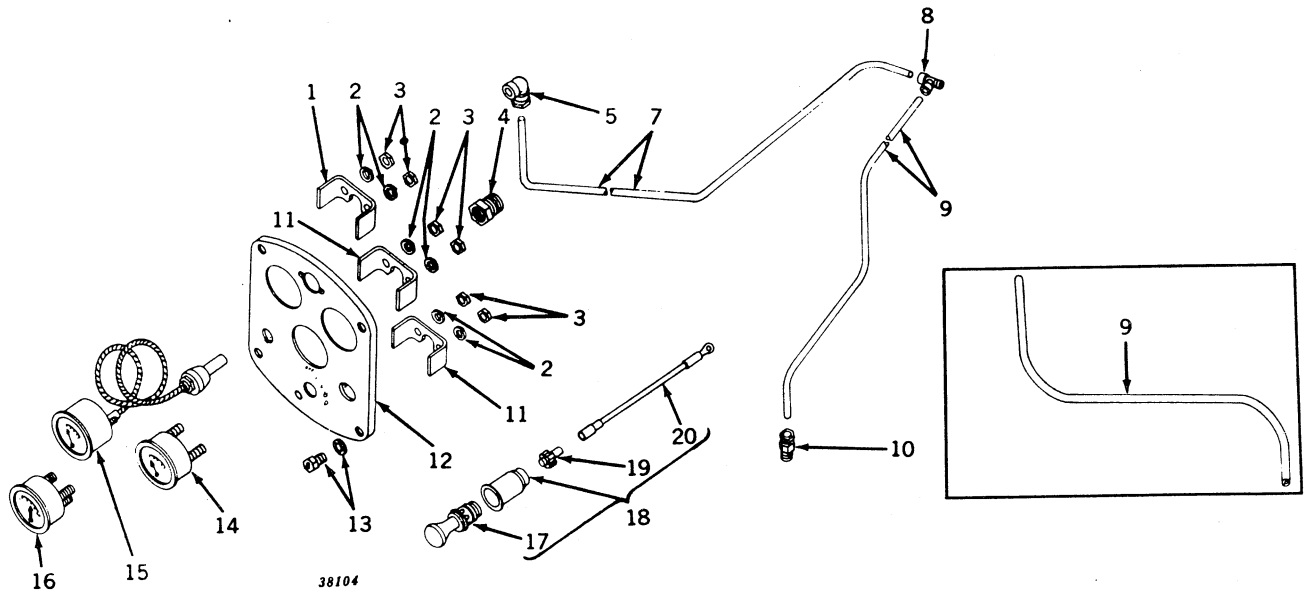


Key	Part No.	Serial No.	Description
1	AF 1719 R	(-)	Meter, speed-hour*
	AF 1756 R	(-)	METER, SPEED-HOUR*, WITH ATTACHING PARTS (SUB. FOR AF1715R) (USE WITH AF1757R ON 7000001-7014799)
2	F 1508 R	(-)	Bracket
3	14H 631	(-)	Nut, special hex. (2 used)
	12H 246	(-)	Washer, lock, no. 10 (sub. for A767R) (2 used)
	24H 1283	(-)	Washer, 7/32" x 1/2" x .048" (2 used)
4	AB 4737 R	(-)	Shaft, flexible, with cable
5	AB 4765 R	(-)	Cable, flexible shaft, with rivet (for "AC" shaft)
	AB 4776 R	(-)	Cable, flexible shaft, with rivet (for Stewart-Warner shaft)
6	B 3285 R	(-)	Washer, copper
7	F 1506 R	(-)	Housing
	AF 1757 R	(-7014799)	HOUSING, GOVERNOR, L.H. BEARING, WITH GOVERNOR SHAFT AND GASKETS (USE WITH AF1756R)
8	F 109 R	(-)	Gasket, thick (packed 2 in a pkg.) (2 used)
	F 110 R	(-)	Gasket, thin (packed 5 in a pkg.) (2 used)
9	F 1507 R	(-)	Shaft, governor

* For service, see your United Motors Service Station.

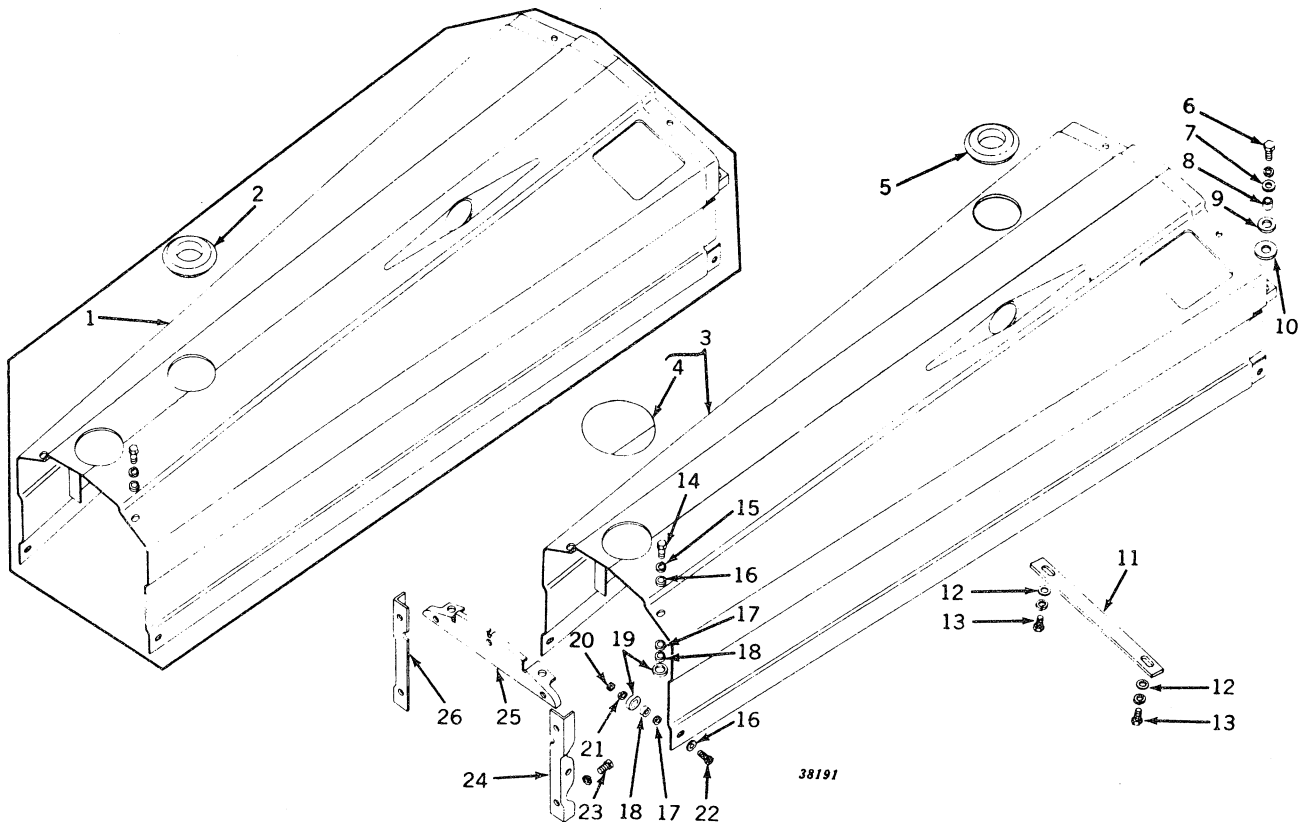
Capital letters indicate an attachment. Attachments must be listed on separate order from replacement parts order.

INSTRUMENT PANEL AND GAUGES



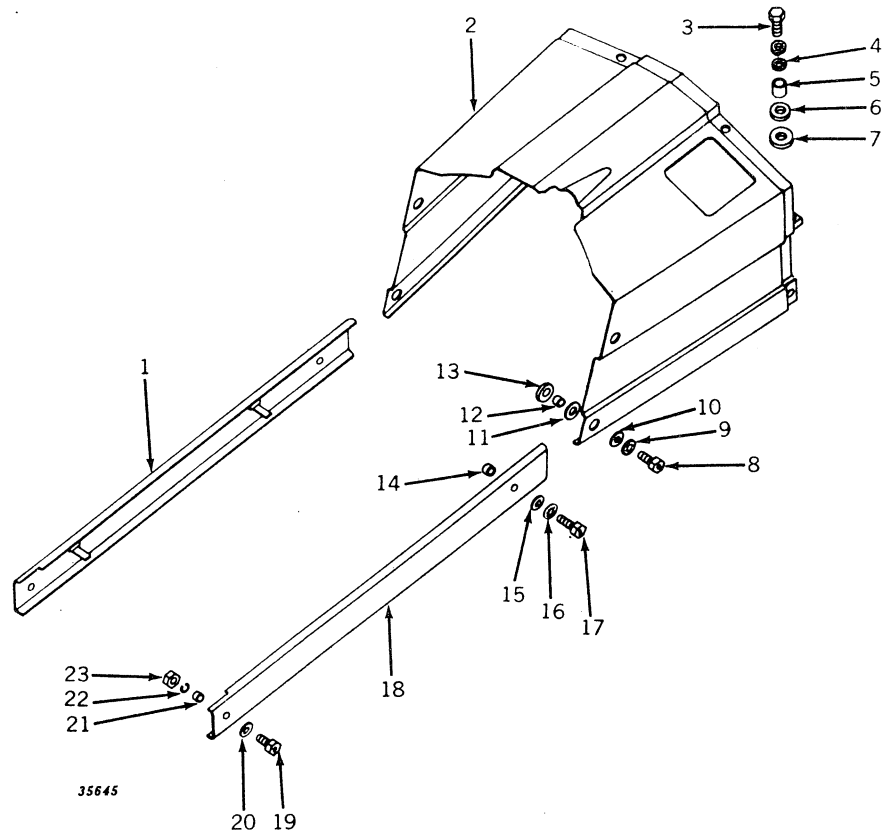
Key	Part No.	Serial No.	Description
1	A 1712 R	(-)	Clamp
2	(-)	Washer, lock (6 used) (not furnished)
3	(-)	Nut (6 used) (not furnished)
4	A 1248 R	(-)	Bushing, heat indicator tube
5	AA 4936 R	(-)	Elbow
6	F 1354 R	(-7006493)	Pipe, oil pressure gauge (gasoline)
7	F 1354 R	(-)	Pipe, oil pressure gauge (all-fuel)
7	F 1518 R	(7006494-)	Pipe, oil pressure gauge (gasoline) (sub. one AR1312R and one F2384R)
8	AA 5778 R	(7006494-)	Tee
9	F 1519 R	(7006494-)	Pipe, fuel filter oil
10	AA 4937 R	(-)	Connector
11	(-)	Clamp (2 used) (not furnished)
12	A 4340 R	(-7006327)	Panel, instrument (all-fuel and gasoline) (sub. one A4826R instrument panel and one AR20432R dash lamp)
	A 4826 R	(7006328-)	Panel, instrument (all-fuel and gasoline)
	A 4917 R	(7003000-7034949)	Panel, instrument (LP-gas) (sub. A5384R)
	A 5384 R	(7034950-)	Panel, instrument (LP-gas)
13	19H 2020	(-)	Screw, cap, 5/16" x 1/2" (4 used) (sub. for A3232R)
	12H 291	(-)	Washer, lock, internal tooth, 5/16" (4 used)
14	AF 2749 R	(-)	Ammeter, with clamp, nuts, and lock washers (sub. for AB2568R)
15	AR 20783 R	(-)	Gauge, heat indicator, with bushing, nuts, and lock washers (sub. for AA1342R or AA6295R) (on 7000001-7015009 also furnish one A1712R clamp)
16	AF 2752 R	(-)	Gauge, oil pressure, with clamp, nuts, and lock washers (sub. for AB1549R or AF2775R)
17	AA 5787 R	(7006328-)	Element, lighter (12-volt)
18	AR 20438 R	(7006328-)	Lighter, cigarette (12-volt) (sub. for AA5734R)
19	AM 2151 T	(7006328-)	Fuse (12-volt) (sub. for AA5788R)
20	AR 21164 R	(7006328-)	Wire (sub. for AM2152T)
Part listed below is not illustrated.			
	AR 39848	(-)	Meter, hour (sub. for AA5338R)

HOOD (Except LP-Gas)



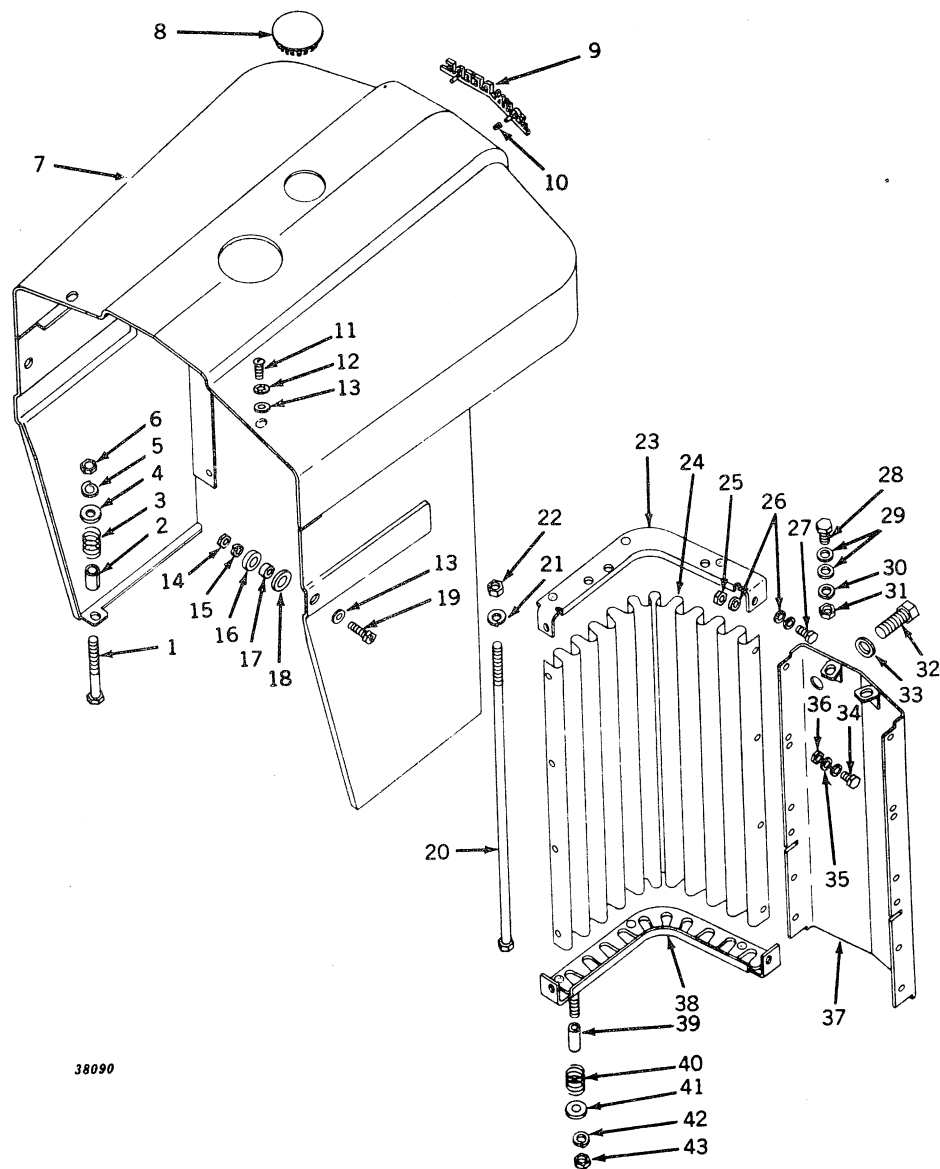
Key	Part No.	Serial No.	Description
1	AF 1484 R	-7012349	Hood, with filler opening cover
2	A 4873 R	7004058-7012349	Grommet, rubber (gasoline and all-fuel)
	A 4873 R	7004058-	Grommet, on gasoline tank filler neck (all-fuel)
3	AF 3019 R	7012350-	Hood, with filler opening cover (sub. for AF1747R)
4	AA 5678 R	-	Cover, filler opening, with clips
5	R 39613	7012350-	Grommet, rubber (gasoline and all-fuel) (sub. for A5157R)
6	19H 1978	-	Screw, cap, high-strength, 7/16" x 1-1/2" (2 used)
	12H 293	-	Washer, lock, 7/16" (2 used)
7	24H 1330	-	Washer, 15/32" x 1-3/8" x .105" (2 used)
8	A 4669 R	-	Spacer (2 used)
9	A 4668 R	-	Washer, rubber (2 used) (packed 5 in a pkg.)
10	24H 1372	-	Washer, 21/32" x 1-1/2" x .060" (2 used)
11	F 1273 R	-7002030	Strap, hood (all-fuel)
12	24H 1290	-	Washer, 21/64" x 3/4" x .036" (2 used)
13	19H 99	-	Screw, cap, 5/16" x 9/16" (2 used)
	12H 303	-	Washer, lock, 5/16" (2 used)
14	19H 1900	-	Screw, cap, 5/16" x 3/4" (2 used) (sub. for H1085R)
15	12H 291	-	Washer, lock, internal tooth, 5/16" (2 used) (sub. for A3546R)
16	A 5659 R	-	Washer, 11/32" x 1-1/8" x .060" (4 used)
17	24H 1366	-	Washer, 21/32" x 1-1/8" x .036" (4 used)
18	R 20817 R	-	Spacer (4 used) (packed 5 in a pkg.) (sub. for B1839R)
19	A 4666 R	-	Washer, rubber (4 used) (packed 5 in a pkg.)
20	14H 511	-	Nut, 5/16" (2 used)
21	12H 303	-	Washer, lock, 5/16" (2 used)
22	A 4125 R	-	Screw, mach., 5/16" x 1" (2 used) (packed 50 in a pkg.)
23	19H 1936	-	Screw, cap, high-strength, 3/8" x 3/4" (7 used) (sub. for F2272R)
	12H 304	-	Washer, lock, 3/8" (7 used)
24	R 20144 R	-	Support, rear, R.H. (sub. for A4463R)
25	AA 5185 R	-	Support, rear, top
26	A 4464 R	-	Support, rear, L.H.

HOOD (LP-Gas)



Key	Part No.	Serial No.	Description
1	AF 1375 R	-	Shield, fuel tank, with clips, L.H.
	B 2571 R	-	Clip (2 used)
2	AF 3023 R	-	Hood (sub. for AF1373R)
3	19H 1978	-	Screw, cap, high-strength, 7/16" x 1-1/2" (2 used)
	12H 293	-	Washer, lock, 7/16" (2 used)
4	24H 1330	-	Washer, 15/32" x 1-3/8" x .105" (2 used)
5	A 4669 R	-	Spacer (2 used)
6	A 4668 R	-	Washer, rubber (2 used) (packed 5 in a pkg.)
7	24H 1372	-	Washer, 21/32" x 1-1/2" x .060" (2 used)
8	A 4125 R	-	Screw, mach., 5/16" x 1" (4 used) (packed 50 in a pkg.)
9	12H 291	-	Washer, lock, internal tooth, 5/16" (4 used)
10	A 5659 R	-	Washer, 11/32" x 1-1/8" x .060" (4 used)
11	24H 1366	-	Washer, 21/32" x 1-1/8" x .036" (4 used)
12	R 20817 R	-	Spacer (4 used) (packed 5 in a pkg.) (sub. for B1839R)
13	A 4666 R	-	Washer, rubber (4 used) (packed 5 in a pkg.)
14	B 1828 R	-	Spacer (2 used)
15	24H 1136	-	Washer, 11/32" x 11/16" x .060" (2 used)
16	12H 291	-	Washer, lock, internal tooth, 5/16" (2 used) (sub. for A3546R)
17	19H 1789	-	Screw, cap, 5/16" x 1-3/8" (2 used) (sub. for H1109R)
18	AF 1374 R	-	Shield, fuel tank, with clips, R.H.
	B 2571 R	-	Clip (2 used)
19	A 4125 R	-	Screw, mach., 5/16" x 1" (2 used) (packed 50 in a pkg.)
20	24H 1136	-	Washer, 11/32" x 11/16" x .060" (2 used)
21	R 20817 R	-	Spacer (2 used) (sub. for B1839R)
22	12H 303	-	Washer, lock, 5/16" (2 used)
23	14H 511	-	Nut, 5/16" (2 used)

GRILLE

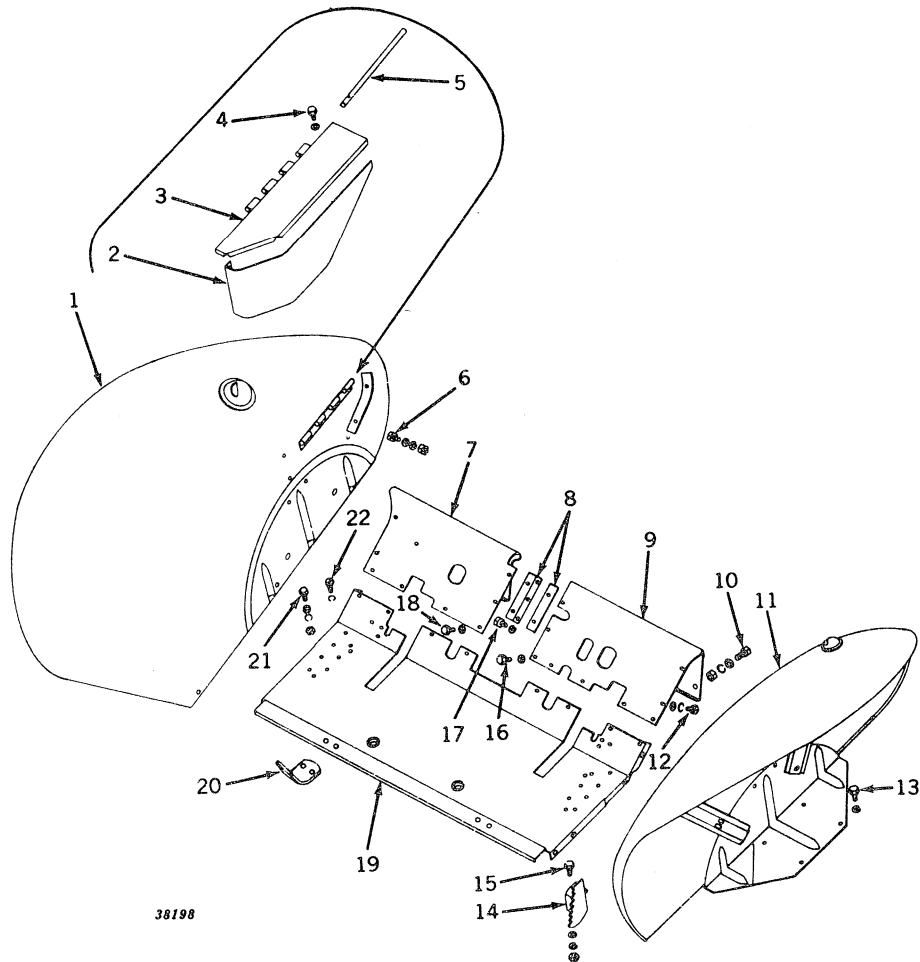


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GRILLE -- Continued

Key	Part No.	Serial No.	Description
1	19H 1925	(-)	Screw, cap, high-strength, 3/8" x 4-1/4" (2 used)
2	B 2804 R	(-)	Spacer (2 used) (packed 2 in a pkg.)
3	A 350 R	(-)	Spring (2 used)
4	24H 1309	(-)	Washer, 13/32" x 1-1/16" x .120" (2 used)
5	12H 304	(-)	Washer, lock, 3/8" (2 used)
6	14H 812	(-)	Nut, 3/8" (2 used)
7	AF 2325 R	(-)	Top, grille, and sides (on 7000001-7012999 also furnish one F1677R baffle) (on 7000001-7014799 also furnish one F1676 plug) (sub. for AF1471R)
8	F 1676 R	(-)	Plug
9	JD 110	(-)	Plate, name, with clips, 5/16" (sub. for AA5383R)
10	A 4679 R	(-)	Clip, speed (2 used) (packed 2 in a pkg.)
11	19H 1900	(-)	Screw, cap, high-strength, 5/16" x 3/4" (2 used) (sub. for H1085R)
12	12H 291	(-)	Washer, lock, 5/16" (2 used) (sub. for A3546R)
13	24H 1224	(-)	Washer, 11/32" x 1" x .060" (4 used)
14	14H 785	(-)	Nut, 5/16" (2 used)
15	12H 303	(-)	Washer, lock, 5/16" (2 used)
16	A 4666 R	(-)	Washer, rubber (2 used) (packed 5 in a pkg.)
17	R 20912 R	(-)	Spacer (2 used) (sub. for A4667R)
18	24H 1366	(-)	Washer, 21/32" x 1-1/8" x .036"
19	A 4125 R	(-)	Screw, mach., 5/16" x 1" (2 used) (packed 50 in a pkg.)
20	A 4317 R	(-)	Rod, grille (4 used)
21	12H 303	(-)	Washer, lock, 5/16" (4 used)
22	14H 785	(-)	Nut, 5/16" (4 used)
23	AF 2326 R	(-)	Frame, upper, R.H. (sub. for AF1472R)
	AF 2328 R	(-)	Frame, upper, L.H. (sub. for AF1473R)
24	A 4316 R	(-)	Screen, grille (2 used)
25	14H 850	(-)	Nut, jam, 1/4" (8 used)
26	24H 1287	(-)	Washer, 9/32" x 5/8" x .060" (16 used)
27	19H 1919	(-)	Screw, cap, high-strength, 1/4" x 3/4" (8 used)
	12H 302	(-)	Washer, lock, 1/4" (8 used)
28	19H 99	(-)	Screw, cap, high-strength, 5/16" x 9/16" (2 used)
29	24H 1290	(-)	Washer, 21/64" x 3/4" x .036" (4 used)
30	12H 303	(-)	Washer, lock, 5/16" (2 used)
31	14H 785	(-)	Nut, 5/16" (2 used)
32	19H 1756	(-)	Screw, cap, high-strength, 5/8" x 1-1/2" (2 used)
33	B 2274 R	(-)	Washer (2 used) (packed 2 in a pkg.)
34	19H 1227	(-)	Screw, cap, high-strength, 1/4" x 1/2" (8 used)
	12H 302	(-)	Washer, lock, 1/4" (8 used)
35	24H 1287	(-)	Washer, 9/32" x 5/8" x .060" (8 used)
36	14H 850	(-)	Nut, jam, 1/4" (8 used)
37	AA 6305 R	(-)	Plate, center, with clips (sub. for AA5319R)
38	AF 2327 R	(-)	Frame, lower, R.H. (sub. for AF1474R)
	AF 2329 R	(-)	Frame, lower, L.H. (sub. for AF1475R)
39	28H 1497	(-)	Spacer, 3/8" x 1-1/2" (2 used)
40	A 350 R	(-)	Spring (2 used)
41	24H 1309	(-)	Washer, 13/32" x 1-1/16" x .120" (2 used)
42	12H 304	(-)	Washer, lock, 3/8" (2 used)
43	14H 812	(-)	Nut, 3/8" (2 used)

FENDERS, PLATFORM AND TOOL BOX (Standard)



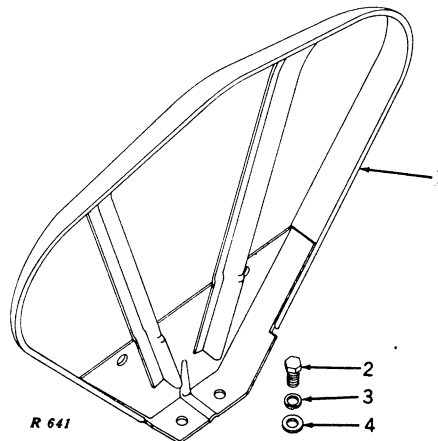
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Key	Part No.	Serial No.	Description
1	AF 1821 R	(7014800-7031299)	Fender, L.H. (sub. AF3215R)
	AF 2371 R	(7031300-)	Fender, L.H. (sub. AF3215R)
2	AF 1838 R	(-)	Side, tool box, with clips (sub. AF2917R)
3	AF 1837 R	(-)	Cover, tool box, with hinge plate (sub. AF3216R)
4	19H 2020	(-)	Screw, cap, 5/16" x 1/2" (6 used)
	24H 1136	(-)	Washer, 11/32" x 11/16" x .060" (6 used)
5	M 399 T	(-)	Rod, hinge
6	19H 1900	(-7031299)	Screw, cap, 5/16" x 3/4" (8 used)
	19H 1900	(7031300-)	Screw, cap, 5/16" x 3/4" (4 used)
	19H 1905	(7031300-)	Screw, cap, 5/16" x 1" (4 used)
	24H 1136	(-)	Washer, 11/32" x 11/16" x .060" (8 used)
	12H 303	(-)	Washer, lock, 5/16" (8 used)
	14H 785	(-)	Nut, 5/16" (8 used)
7	AF 1833 R	(-)	Extension, platform, with clips, L.H.
8	AF 1834 R	(-)	Support, platform extension, inner, with nuts (2 used)
9	AF 1832 R	(-)	Extension, platform, with clips, R.H.
10	19H 1900	(-)	Screw, cap, 5/16" x 3/4" (2 used) (sub. for H1085R)
	24H 1136	(-)	Washer, 11/32" x 11/16" x .060" (4 used)
	12H 303	(-)	Washer, lock, 5/16" (2 used)
	14H 785	(-)	Nut, 5/16" (2 used)
11	AF 1820 R	(-7031299)	Fender, R.H. (sub. AF3214R)
	AF 2370 R	(7031300-)	Fender, R.H. (sub. AF3214R)
12	19H 1900	(-)	Screw, plated (4 used) (packed 50 in a pkg.) (sub. for H1085R)
	24H 136	(-)	Washer, 11/32" x 11/16" x .060" (4 used)
	12H 303	(-)	Washer, lock, 5/16" (4 used)
13	19H 1833	(-)	Screw, cap, high-strength, 5/8" x 1-1/4" (8 used)
	12H 294	(-)	Washer, lock, 5/8" (8 used)

FENDERS, PLATFORM AND TOOL BOX (Standard) -- Continued

Key	Part No.	Serial No.	Description
14	AF 1830 R	(-)	Latch, brake, with bracket, R.H.
	AF 1831 R	(-)	Latch, brake, with bracket, L.H.
15	19H 1731	(-)	Screw, cap, 3/8" x 1" (4 used)
	24H 1136	(-)	Washer, 11/32" x 11/16" x .060" (4 used)
	12H 304	(-)	Washer, lock, 3/8" (4 used)
	14H 812	(-)	Nut, 3/8" (4 used)
16	19H 2020	(-)	Screw, cap, high-strength, 5/16" x 1/2" (8 used) (sub. for A3232R)
	24H 1136	(-)	Washer, 11/32" x 11/16" x .060" (8 used)
17	19H 99	(-)	Screw, cap, 5/16" x 9/16" (4 used)
	12H 303	(-)	Washer, lock, 5/16" (4 used)
18	19H 2020	(-)	Screw, cap, high-strength, 5/16" x 1/2" (4 used) (sub. for A3232R)
	24H 1136	(-)	Washer, 11/32" x 11/16" x .060" (4 used)
19	AF 1829 R	(-7031299)	Platform, with reinforcements (sub. AR20404R)
	AF 2372 R	(7031300-)	Platform, with reinforcements (sub. AR20404R)
20	F 1627 R	(-)	Guard, rockshaft (on tractors with rockshaft only) (2 used)
21	19H 1731	(-)	Screw, cap, 3/8" x 1" (4 used)
	12H 304	(-)	Washer, lock, 3/8" (4 used)
	14H 812	(-)	Nut, 3/8" (4 used)
22	21H 1083	(-)	Screw, mach., 1/2" x 1" (2 used)
	12H 333	(-)	Washer, lock, internal tooth, 1/2" (2 used)

FENDERS



Key	Part No.	Serial No.	Description
1	AA 4655 R	(-)	Fender, R.H. and L.H.
2	19H 1833	(-)	Screw, cap, high-strength, 5/8" x 1-1/4" (2 used per fender)
3	12H 294	(-)	Washer, lock, 5/8" (2 used per fender)
4	24H 1378	(-)	Washer, 11/16" x 1-1/2" x .134" (2 used per fender)

CAB (Standard)

Part No.	Serial No.	Description
F 1637 R	(-)	Glass, windshield
F 1638 R	(-)	Weatherstrip, glass, windshield
F 1639 R	(-)	Gasket, windshield
F 1640 R	(-)	Glass, lower front (2 used)
F 1641 R	(-)	Weatherstrip, glass, lower front (2 used)
F 1642 R	(-)	Glass, side (2 used)
F 1643 R	(-)	Weatherstrip, glass, sides (2 used)
F 1644 R	(-)	Gasket, side window (2 used)
F 1645 R	(-)	Weatherstrip, R. H. side
F 1646 R	(-)	Weatherstrip, L. H. side
F 1647 R	(-)	Weatherstrip, cab to steering shaft support

WEATHERBRAKE CAB (All-Fuel and Gasoline)

Part No.	Serial No.	Description
AR 20144 R	(-)	Panel, engine, L. H.
AR 20145 R	(-)	Panel, engine, R. H.
AR 20146 R	(-)	Window, cab, side, with frame (4 used)
R 20127 R	(-)	WINDSHIELD, CAB, FRONT
R 20128 R	(-)	WINDSHIELD, CAB, SIDE (2 USED)
R 21229 R	(-)	BRACE, CAB (2 USED) (EXCEPT STANDARD)
R 21230 R	(-)	BOLT, "U", BRACE (2 USED) (EXCEPT STANDARD)
14H 786	(-)	NUT, 1/4" (4 USED) (EXCEPT STANDARD)
AR 21843 R	(-)	WINDSHIELD, CAB, GLASS

Capital letters indicate an attachment. Attachments must be listed on separate order from replacement parts order.

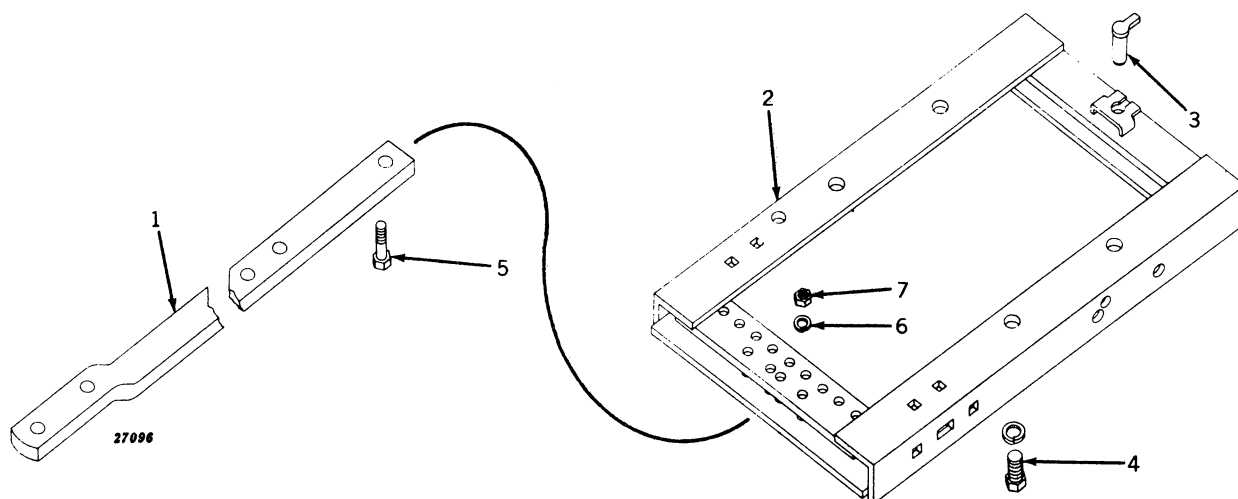
WEATHERBRAKE (All-Fuel and Gasoline)

Part No.	Serial No.	Description
AR 20143 R	(-)	Windshield, side (2 used)
AR 20144 R	(-)	Panel, engine, L. H.
AR 20145 R	(-)	Panel, engine, R. H.
R 20123 R	(-)	Windshield, front
R 20124 R	(-)	Frame, windshield, front

WEATHERBRAKE (LP-Gas Except Standard)

Part No.	Serial No.	Description
AR 20143 R	(5024000-)	Windshield, side (2 used)
R 20123 R	(5024000-)	Windshield, front
R 20124 R	(5024000-)	Frame, windshield, front

DRAWBAR (Except Hi-Crop)

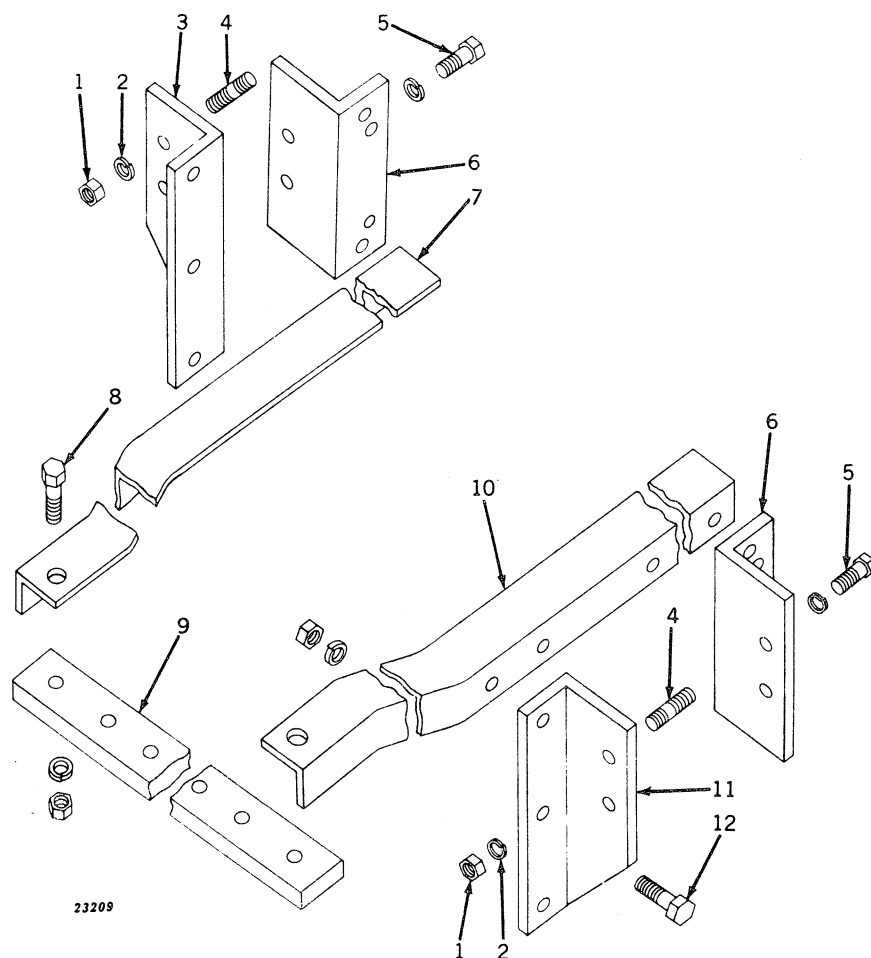


Key	Part No.	Serial No.	Description
1	F 1293 R	(-)	Drawbar, swinging (48-1/8" long) (sub. for F1344R) (sub. R21331R)
	R 21331 R	(-)	Drawbar, swinging (50" long) (tractors with engine-driven powershaft) (sub. for F1344R and F1293R)
2	AF 1503 R	(-)	Support
3	AF 3759 R	(-)	Pin, with handle (sub. for AF1318R)
4	19H 2088	(-)	Screw, cap, high-strength, 7/8" x 1-3/4" (4 used)
	12H 245	(-)	Washer, lock, 7/8" (4 used)
5	19H 1820	(-)	Screw, cap, high-strength, 1/2" x 3" (2 used)
6	12H 301	(-)	Washer, lock, 1/2" (2 used)
7	14H 865	(-)	Nut, 1/2" (2 used)

HEAVY-DUTY DRAWBAR (Hi-Crop) (Not Illustrated)
(Serial No. 7017500-)

Part No.	Serial No.	Description
19H 1799	(-)	Screw, cap, high-strength, 1" x 3" drawbar to drawbar cross member (2 used)
14H 585	(-)	Nut, 3/4", cross member to side screw
14H 854	(-)	Nut, 1", drawbar to drawbar cross member bolt (2 used)
19H 1768	(-)	Screw, cap, high-strength, 3/4" x 2", cross member to side (4 used)
F 3368 R	(-)	Drawbar (heavy-duty)
F 3369 R	(-)	Member, drawbar cross, front
F 3370 R	(-)	Member, drawbar cross, rear
R 21336 R	(-)	Side, drawbar (2 used) (sub. for F3371R)

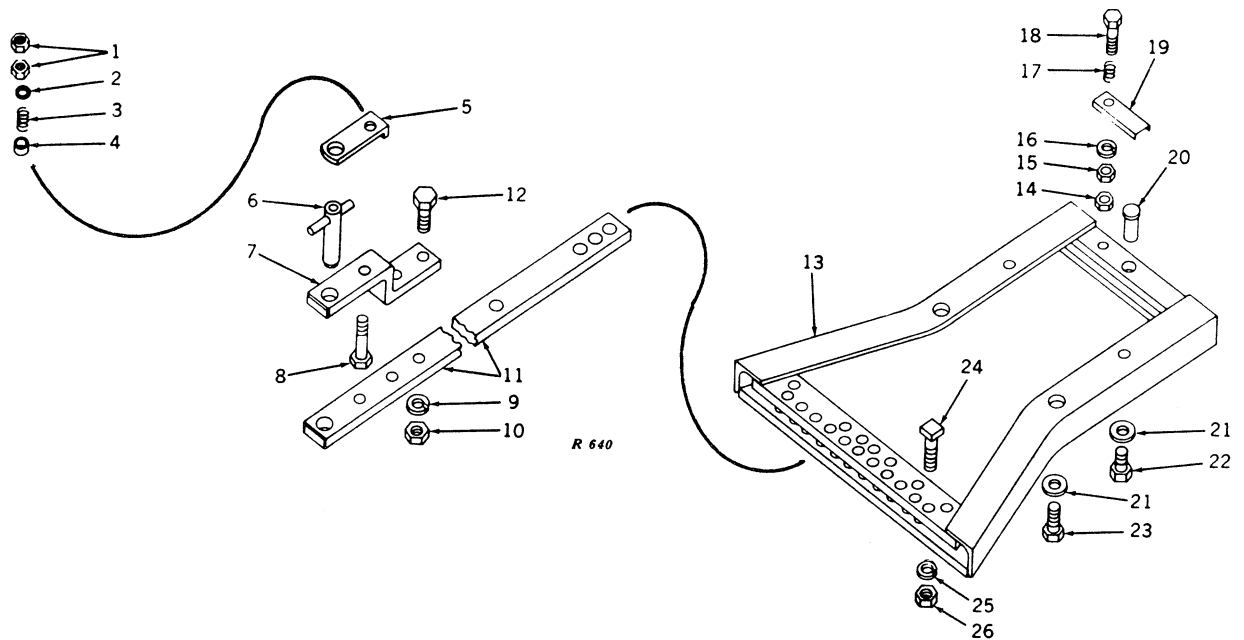
DRAWBAR (Hi-Crop)



Key	Part No.	Serial No.	Description
1	14H 858	(-)	Nut, 3/4" (4 used)
2	12H 236	(-)	Washer, lock, 3/4" (4 used)
3	R 21335 R	(-)	Support, drawbar, L.H. rear (sub. for F988R)
4	F 1024 R	(-)	Stud, 3/4" x 2-3/4" (4 used)
5	19H 1363	(-)	Screw, cap, high-strength, 3/4" x 1-7/8" (4 used)
	12H 236	(-)	Washer, lock, 3/4" (4 used)
6	F 986 R	(-)	Support, drawbar front (2 used)
7	F 985 R	(-)	Side, drawbar, L.H.
8	19H 1799	(-)	Screw, cap, high-strength, 1" x 3" (2 used)
	12H 234	(-)	Washer, lock, 1" (2 used)
	14H 854	(-)	Nut, 1" (2 used)
9	F 983 R	(-)	Drawbar
10	F 984 R	(-)	Side, drawbar, R.H.
11	R 21334 R	(-)	Support, drawbar, R.H. rear (sub. for F987R)
12	19H 1862	(-)	Screw, cap, high-strength, 3/4" x 2-1/2" (4 used)
	12H 236	(-)	Washer, lock, 3/4" (4 used)
	14H 858	(-)	Nut, 3/4" (4 used)

HEAVY-DUTY DRAWBAR (Except Hi-Crop)

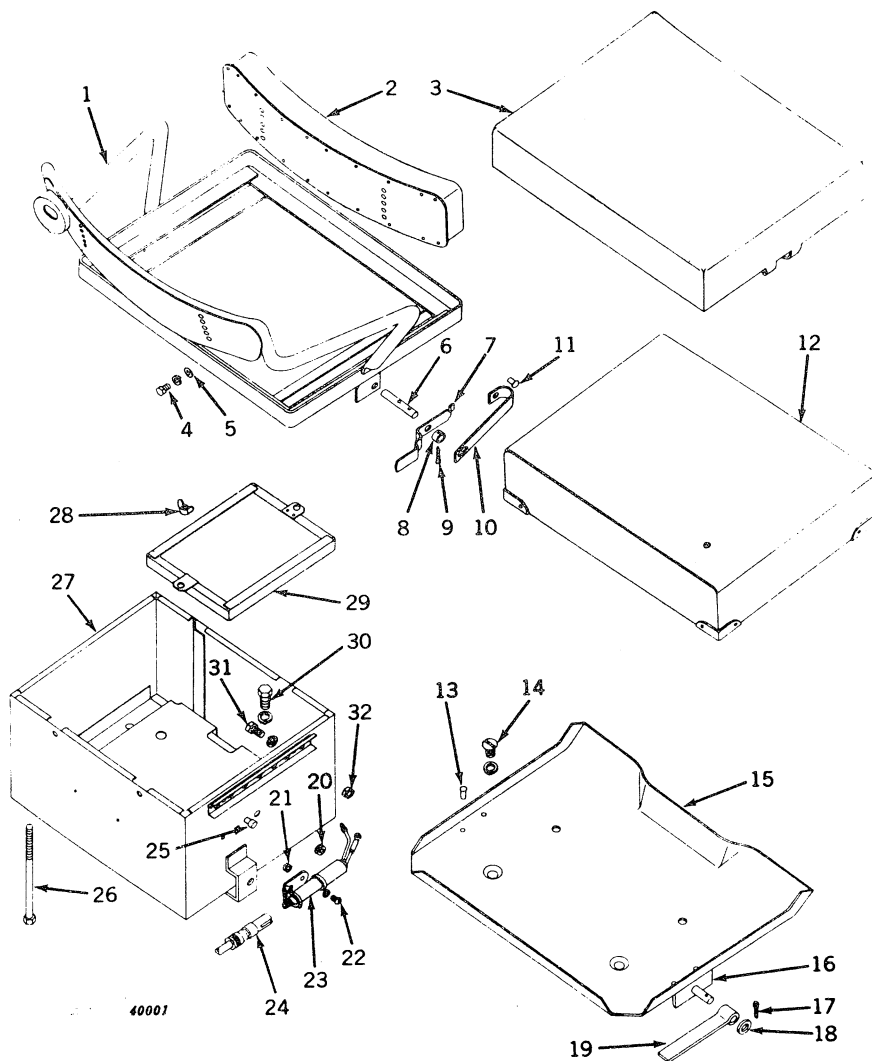
(Serial No. 7017500-)



Key	Part No.	Serial No.	Description
1	14H 760	(-)	Nut, 5/8" (2 used) (sub. for A5772R)
2	24H 1372	(-)	Washer, 21/32" x 1-1/2" x .060"
3	F 3541 R	(-)	Spring
4	F 3542 R	(-)	Spacer
5	F 3539 R	(-)	Retainer, drawbar pin
6	AR 937 R	(-)	Pin, drawbar, with handle
7	R 576 R	(-)	Strap, hammer
8	19H 2124	(-)	Screw, cap, high-strength, 5/8" x 4-1/4"
9	12H 236	(-)	Washer, lock, 3/4" (2 used)
10	14H 794	(-)	Nut, 3/4" (2 used) (sub. for A5405R)
11	R 21207 R	(-)	Drawbar, heavy-duty (sub. for F2450R)
12	19H 2113	(-)	Screw, cap, high-strength, 3/4" x 3-1/4" (2 used)
13	AF 2449 R	(-)	Support, drawbar, heavy-duty
14	14H 479	(-)	Nut, jam, 5/8"
15	14H 760	(-)	Nut, 5/8" (sub. for A5772R)
16	12H 294	(-)	Washer, lock, 5/8"
17	D 377 R	(-)	Spring
18	R 21028 R	(-)	Screw, cap, high-strength, 5/8" x 3-1/2"
19	F 2451 R	(-)	Retainer, drawbar pivot pin
20	F 3380 R	(-)	Pin, drawbar pivot (sub. for R577R)
21	A 5542 R	(-)	Washer (4 used)
22	19H 1908	(-)	Screw, cap, high-strength, 7/8" x 2" (2 used)
23	19H 2089	(-)	Screw, cap, high-strength, 7/8" x 2-3/4" (2 used)
24	19H 1505	(-)	Bolt, sq. hd., 3/4" x 4-1/4" (2 used)
25	12H 236	(-)	Washer, lock, 3/4" (2 used)
26	14H 794	(-)	Nut, 3/4" (2 used) (sub. for A5405R)

For heavy-duty drawbar parts for Hi-Crop tractor, see page 60-1.

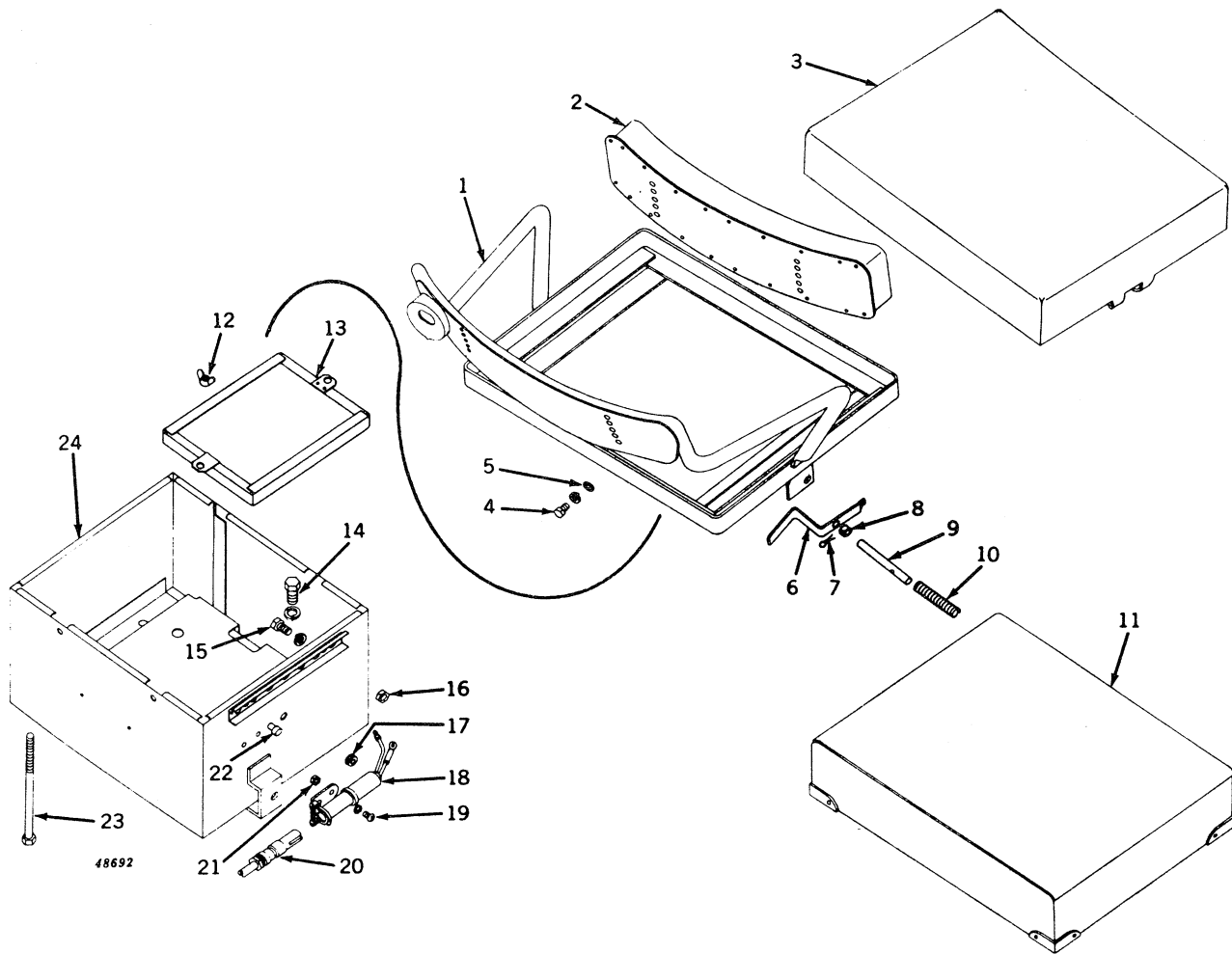
SEAT, BATTERY BOX, AND PLATFORM (Except Standard)



SEAT, BATTERY BOX, AND PLATFORM (Except Standard) -- Continued

Key	Part No.	Serial No.	Description
1	AR 20084 R	(-)	Frame, seat (sub. for AA5651R)
2	AA 5357 R	(-)	Cushion, seat back
3	R 32736 R	(-)	Cover, seat (white canvas) (sub. for AB3984R)
4	19H 1919	(-)	Screw, cap, high-strength, 1/4" x 5/8" (4 used) (sub. for A4192R)
	12H 297	(-)	Washer, lock (4 used) (sub. for A3012R)
5	24H 1286	(-)	Washer, 9/32" x 1/2" x .060" (4 used)
6	A 3335 R	(-)	Pin, seat adjusting
7	A 3334 R	(-)	Lever, seat adjusting
8	B 2671 R	(-)	Spacer, seat adjusting pin
9	11H 236	(-)	Pin, cotter, 1/8" x 1"
10	A 3332 R	(-)	Spring, seat adjusting
11	16H 1071	(-)	Rivet, 5/16" x 1/2"
12	AR 28301 R	(-)	Cushion, seat (sub. for AB4035R)
	AR 30180 R	(-)	Cushion, economy seat (black) (packed 5 in a pkg.) (can be used to replace AB4035R) (not a substitute)
	AA 4847 R	(-)	Cushion, seat (special all-rubber)
13	16H 672	(-)	Rivet, 1/4" x 3/4" (4 used)
14	19H 1792	(-)	Screw, cap, high-strength, 1/2" x 1" (2 used)
	12H 333	(-)	Washer, lock, internal tooth (2 used)
15	AR 20403 R	(-)	Platform, with brake latch supports (sub. for AF1021R)
16	AB 330 R	(-)	Support, brake latch, with pivot (2 used)
17	11H 236	(-)	Pin, cotter, 1/8" x 1" (2 used)
18	24H 1355	(-)	Washer, 37/64" x 1-1/8" x .120" (2 used)
19	B 2149 R	(-)	Latch, brake (2 used)
20	R 2579 R	(-)	Grommet (packed 2 in a pkg.) (sub. for B1580R)
21	14H 778	(-)	Nut, no. 10 (2 used)
22	21H 1300	(-)	Screw, mach. (2 used)
	12H 295	(-)	Washer, lock (2 used) (sub. for A3010R)
23	AM 2049 T	(-)	Socket, electrical outlet
24	AA 5691 R	(-)	Plug, electrical outlet, with cable
	AA 5692 R	(-)	Plug, electrical outlet, less cable
25	B 2579 R	(-)	Rivet
26	B 2566 R	(-)	Bolt, cge., 1/4" x 9" (4 used)
27	AF 3005 R	(-)	Box, battery (sub. for AF1597R)
28	14H 844	(-)	Nut, wing (4 used) (sub. for C1572R)
29	AB 3586 R	(-)	Clamp, with clips (2 used)
30	19H 1895	(-)	Screw, cap, high-strength, 1/2" x 3/4" (4 used) (sub. for F2275R)
	12H 301	(-)	Washer, lock, 1/2" (4 used)
31	19H 1936	(-)	Screw, cap, high-strength, 3/8" x 3/4" (sub. for F2272R)
	12H 304	(-)	Washer, lock, 3/8"
32	14H 841	(-)	Nut, 3/8"
Parts listed below are not illustrated.			
	AA 4932 R	(-)	Kit, seat cushion parts, consisting of cover assembly, corner brackets, and nails for attaching corner brackets (for AA4847R and AB4035R seat cushions)
	AB 4095 R	(-)	Kit, seat cushion parts, consisting of cover assembly, molded foam rubber topper, corner brackets, and nails for attaching corner brackets (for AB4035 seat cushion)

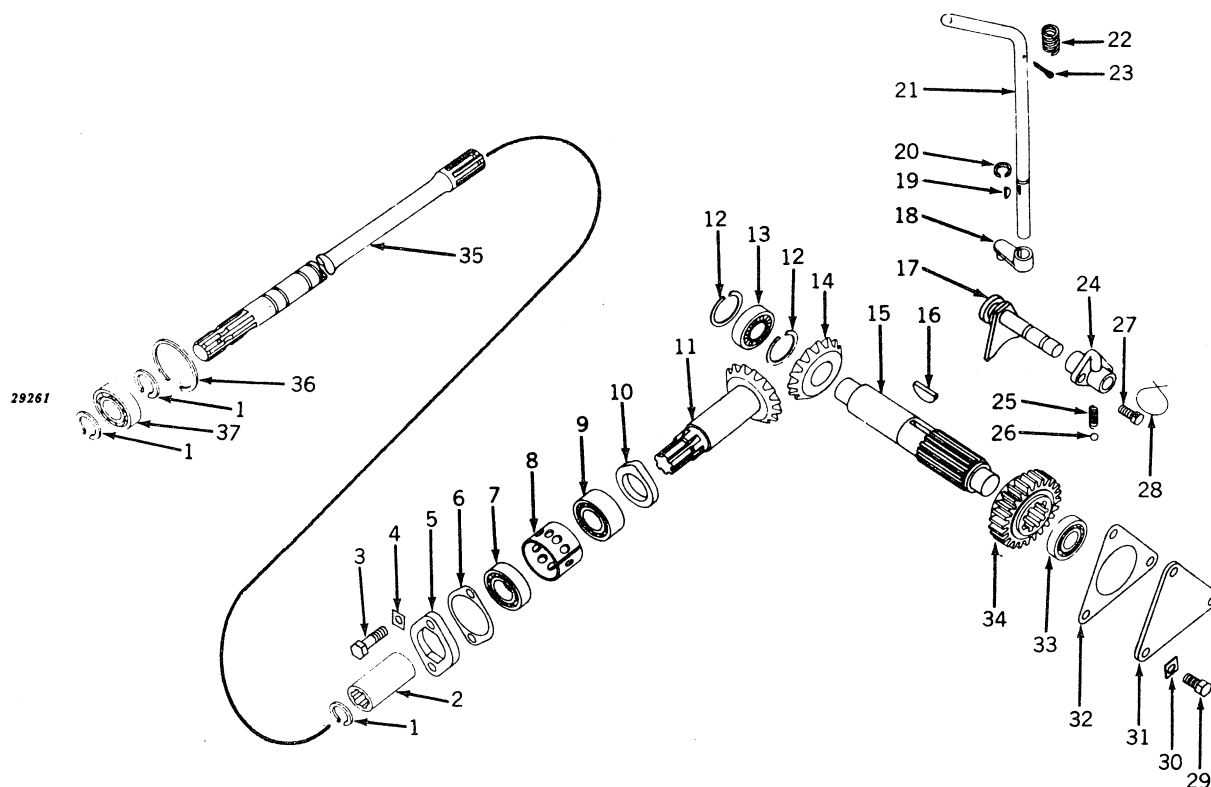
SEAT, BATTERY BOX, AND PLATFORM (Standard)



SEAT, BATTERY BOX, AND PLATFORM (Standard) -- Continued

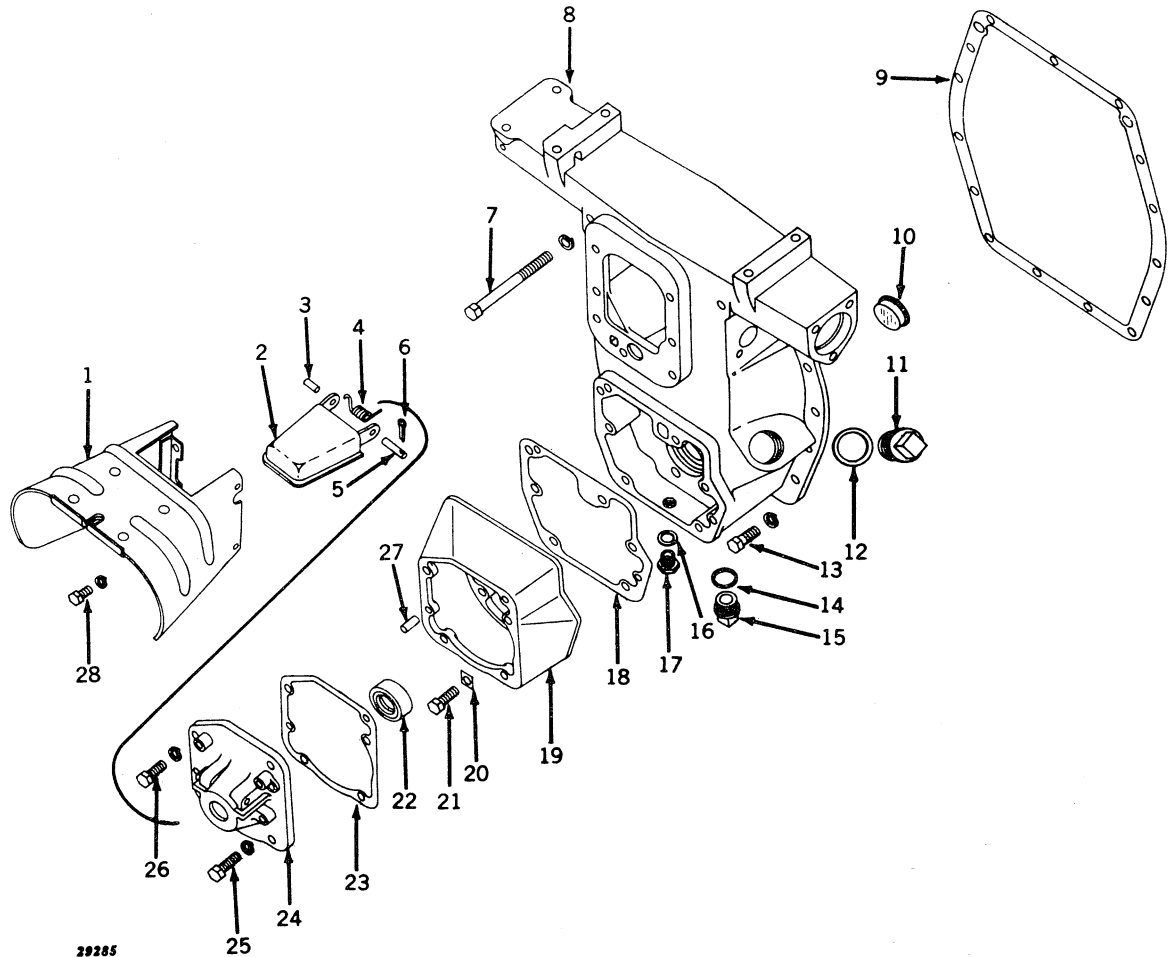
Key	Part No.	Serial No.	Description
1	AF 1827 R	(7014800-) Frame, seat
2	AA 5357 R	(-) Cushion seat back
3	R 32736 R	(-) Cover, seat (white canvas) (sub. for AB3984R)
4	19H 1919	(-) Screw, cap, high-strength, 1/4" x 5/8" (4 used) (sub. for A4192R)
	12H 297	(-) Washer, lock, internal tooth, 1/4" (4 used) (sub. for A3012R)
5	24H 1286	(-) Washer, 9/32" x 1/2" x .060" (4 used)
6	B 2669 R	(7014800-) Lever, seat adjusting
7	11H 236	(-) Pin, cotter, 1/8" x 1"
8	B 2671 R	(-) Spacer, seat adjusting pin
9	B 2670 R	(7014800-) Pin, seat adjusting
10	B 2672 R	(7014800-) Spring, seat adjusting pin
11	AR 28301 R	(7014800-) Cushion, seat (sub. for AB4035R)
	AR 30180 R	(-) Cushion, economy seat (black) (packed 5 in a pkg.) (can be used to replace AB4035R) (not a substitute)
	AA 4847 R	(7014800-) Cushion, seat (special all rubber)
12	14H 844	(7014800-) Nut, wing (4 used) (sub. for C1572R)
13	AB 3586 R	(7014800-) Clamp, with clips (2 used)
14	19H 1895	(7014800-) Screw, cap, 1/2" x 3/4" (4 used) (sub. for F2275R)
	12H 301	(7014800-) Washer, lock, 1/2" (4 used)
15	19H 1936	(7014800-) Screw, cap, high-strength, 3/8" x 3/4"
	12H 304	(7014800-) Washer, lock, 3/8"
16	14H 841	(7014800-) Nut, 3/8"
17	R 2579 R	(7014800-) Grommet (packed 2 in a pkg.) (sub. for B1580R)
18	AM 2049 T	(-) Socket, electrical outlet
19	21H 1017	(-) Screw, mach. (2 used)
	12H 295	(-) Washer, lock (2 used) (sub. for A3010R)
20	AA 5691 R	(-) Plug, electrical outlet, with cable
	AA 5692 R	(-) Plug, electrical outlet, less cable
21	14H 778	(-) Nut (2 used)
22	B 2579 R	(-) Rivet
23	B 2566 R	(-) Bolt, cge., 1/4" x 9" (4 used)
24	AF 3005 R	(-) Box, battery (sub. for AF1597R)
Parts listed below are not illustrated.			
	AA 4932 R	(-) Kit, seat cushion parts, consisting of cover assembly, corner brackets, and nails for attaching corner brackets (for AA4847R and AB4035R seat cushions)
	AB 4095 R	(-) Kit, seat cushion parts, consisting of cover assembly, molded foam rubber topper, corner brackets, and nails for attaching corner brackets (for AB4035R seat cushion)

POWERSHAFT (Transmission Driven)



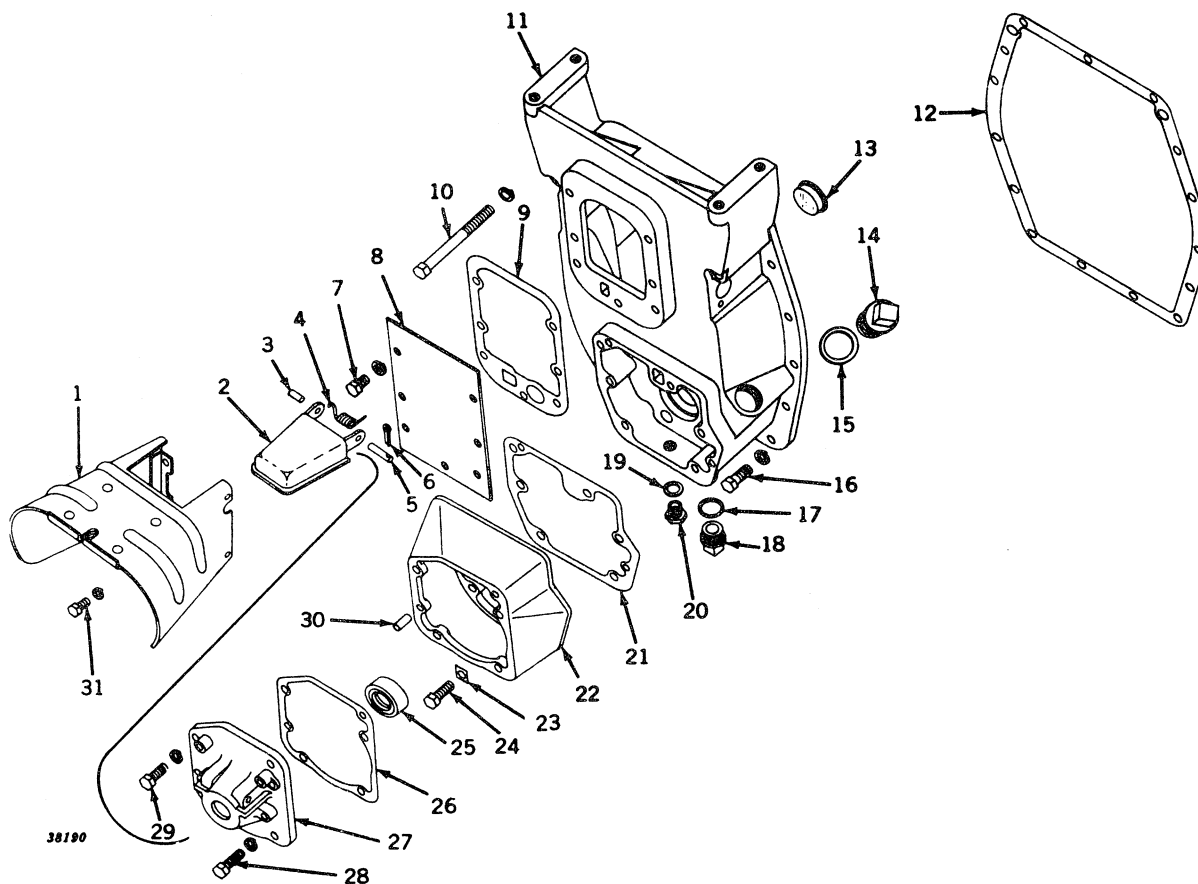
Key	Part No.	Serial No.	Description
1	F 215 R	(-)	Ring, snap (packed 2 in a pkg.)
2	F 955 R	(-)	Coupling
3	19H 1815	(-)	Screw, cap, high-strength, 1/2" x 1-1/4" (2 used)
4	F 262 R	(-)	Plate, lock (2 used) (packed 2 in a pkg.)
5	F 259 R	(-)	Cover
6	F 252 R	(-)	Gasket, thin (packed 2 in a pkg.)
7	F 1496 R	(-)	Shim, steel, thin (sub. for F1497R and F1498R)
8	JD 7502	(-)	Bearing
9	AF 1740 R	(-)	Spacer
10	JD 7951	(-)	Bearing
11	F 1516 R	(-)	Washer, thrust
12	F 952 R	(-)	Gear, bevel driven (19 teeth)
13	B 334 R	(-)	Ring, snap (2 used)
14	AA 6619 R	(-)	Bearing (sub. for JD7538)
15	F 926 R	(-)	Gear, bevel drive (20 teeth)
16	F 1296 R	(-)	Shaft, drive
17	26H 99	(-)	Key, Woodruff, 1/4" x 1-1/2"
18	AF 1505 R	(-)	Shaft, shifter, with yoke
19	A 552 R	(-)	Arm, shifter
20	26H 14	(-)	Key, Woodruff, 3/16" x 3/4"
21	B 387 R	(-)	Ring, snap (packed 5 in a pkg.)
22	F 1248 R	(-)	Lever, shifter
23	D 377 R	(-)	Spring
24	11H 216	(-)	Pin, cotter, 3/16" x 1"
25	F 2541 R	(-)	Bearing, shifter shaft (sub. for A4520R)
26	D 993 R	(-)	Spring (packed 2 in a pkg.)
27	405 R	(-)	Ball (packed 2 in a pkg.)
28	D 459 R	(-)	Screw, cap, high-strength, 3/8" x 1" (drilled) (2 used)
29	(-)	Wire, 16 gauge x 6" long
30	19H 1822	(-)	Screw, cap, high-strength, 7/16" x 1" (3 used)
31	A 4605 R	(-)	Plate, lock (packed 2 in a pkg.)
32	F 1297 R	(-)	Cover
	F 1494 R	(-)	Shim, steel, .010"
	F 1298 R	(-)	Shim, steel, .018"
	F 1299 R	(-)	Shim, steel, .036" (sub. F1298R)
	F 1481 R	(-)	Shim, steel, .006"
33	JD 7675	(-)	Bearing
34	F 1303 R	(-)	Gear, sliding (22 teeth)
35	A 4566 R	(-)	Powershaft
36	A 365 R	(-)	Ring, snap
37	JD 7190	(-)	Bearing

POWER-TROL AND POWERSHAFT HOUSING (Transmission Driven Powershaft)



Key	Part No.	Serial No.	Description
1	AA 5243 R	(-)	Shield, safety
2	AA 5288 R	(-)	Guard, flipper
3	A 3959 R	(-)	Pin, L. H.
4	F 711 R	(-)	Spring
5	A 4583 R	(-)	Pin, R. H.
6	11H 234	(-)	Pin, cotter, 3/32" x 1"
7	19H 2076	(-)	Screw, cap, high-strength, 5/8" x 5" (2 used)
8	12H 294	(-)	Washer, lock, 5/8" (2 used)
	AF 1660 R	(-)	Housing, F1211R (on 7000001-7014799 also furnish one F33291 two 19H1821, and two 12H293)
9	F 265 R	(-)	Gasket (packed 5 in a pkg.)
10	A 3256 R	(-)	Plug
11	A 4806 R	(-)	Plug
12	A 4808 R	(-)	Washer
13	19H 1821	(-)	Screw, cap, high-strength, 7/16" x 1-1/4" (12 used)
	12H 293	(-)	Washer, lock, 7/16" (12 used)
14	H 851 R	(-)	Washer (packed 2 in a pkg.)
15	A 4805 R	(-)	Plug
16	R 229 R	(-)	Washer (packed 2 in a pkg.)
17	R 228 R	(-)	Plug
18	A 4555 R	(-)	Gasket (packed 5 in a pkg.)
19	F 1345 R	(-)	Housing, coupling
20	A 4605 R	(-)	Plate, lock (4 used)
21	19H 1821	(-)	Screw, cap, high-strength, 7/16" x 1-1/4" (4 used)
22	AA 2296 R	(-)	Seal, oil
23	A 4616 R	(-)	Gasket (packed 2 in a pkg.)
24	A 4620 R	(-)	Housing, bearing
25	19H 1821	(-)	Screw, cap, high-strength, 7/16" x 1-1/4" (3 used)
	12H 293	(-)	Washer, lock, 7/16" (3 used)
26	19H 1978	(-)	Screw, cap, high-strength, 7/16" x 1-1/2"
	12H 293	(-)	Washer, lock, 7/16"
27	A 4879 R	(-)	Pin, dowel (4 used) (packed 2 in a pkg.)
28	19H 1936	(-)	Screw, cap, 3/8" x 3/4" (4 used) (sub. for F2272R)
	12H 304	(-)	Washer, lock, 3/8" (4 used)

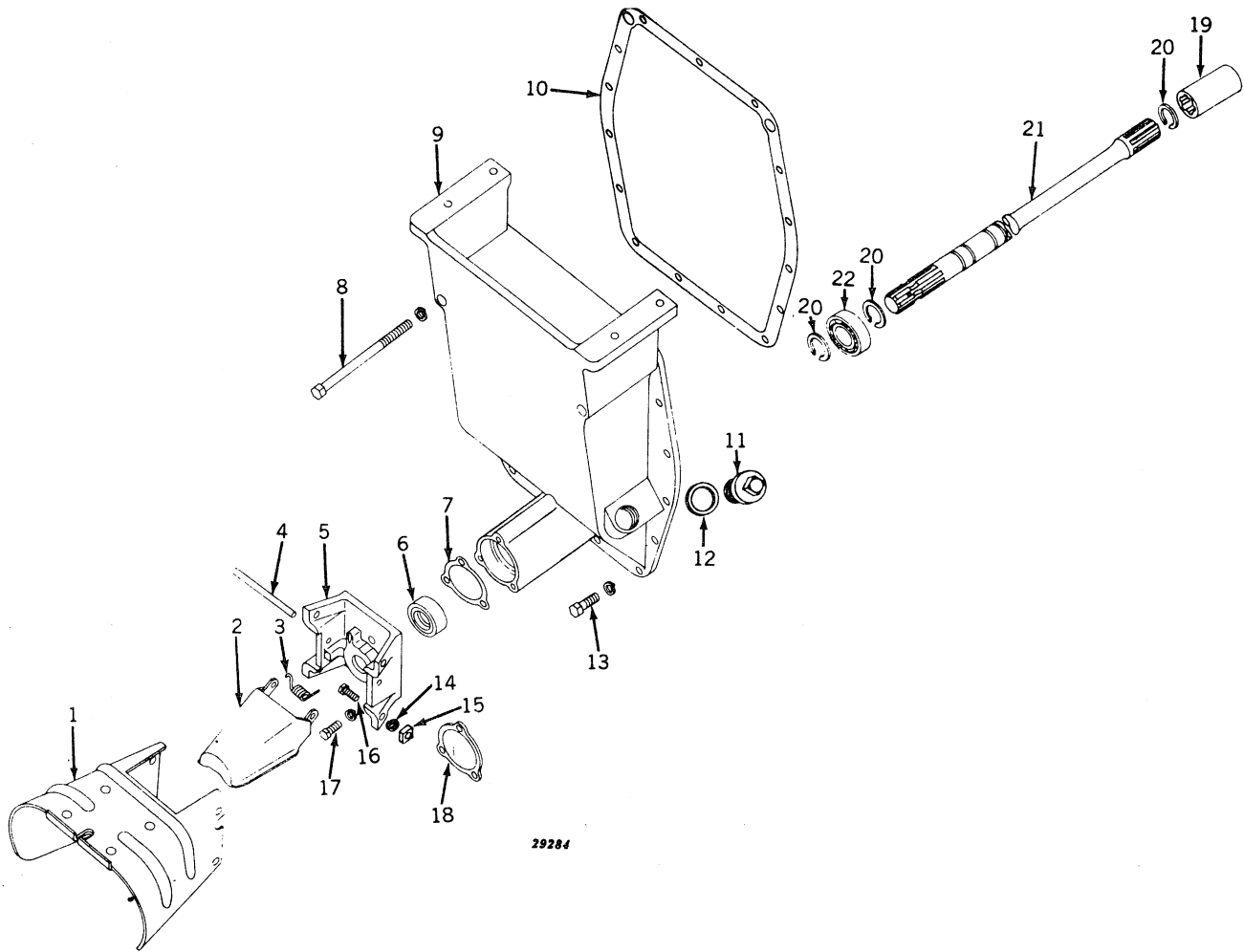
POWER-TROL AND POWERSHAFT HOUSING, LESS ROCKSHAFT (Transmission
Driven Powershaft) (Standard)



POWR-TROL AND POWERSHAFT HOUSING, LESS ROCKSHAFT (Transmission
Driven Powershaft) (Standard) -- Continued

Key	Part No.	Serial No.	Description
1	AA 5243 R	(-)	Shield, safety
2	AA 5288 R	(-)	Guard, flipper
3	A 3959 R	(-)	Pin, L.H.
4	F 711 R	(-)	Spring
5	A 4583 R	(-)	Pin, R.H.
6	11H 234	(-)	Pin, cotter, 3/32" x 1"
7	19H 1895	(-)	Screw, cap, high-strength, 1/2" x 3/4" (7 used) (tractors without powr-trol) (sub. for F2275R)
	12H 301	(-)	Washer, lock, 1/2" (7 used) (tractors without powr-trol)
8	R 850 R	(-)	Cover (tractors without powr-trol)
9	A 1447 R	(-)	Gasket (packed 5 in a pkg.)
10	19H 2076	(-)	Screw, cap, high-strength, 5/8" x 5" (2 used)
	12H 294	(-)	Washer, lock, 5/8" (2 used) (packed 5 in a pkg.)
11	AF 1812 R	(-)	Housing, F1633R
12	F 265 R	(-)	Gasket (packed 5 in a pkg.)
13	A 3256 R	(-)	Plug
14	A 4806 R	(-)	Plug
15	A 4808 R	(-)	Washer
16	19H 1821	(-)	Screw, cap, high-strength, 7/16" x 1-1/4" (12 used)
	12H 293	(-)	Washer, lock, 7/16" (12 used)
17	H 851 R	(-)	Washer (packed 2 in a pkg.)
18	A 4805 R	(-)	Plug
19	R 229 R	(-)	Washer (packed 2 in a pkg.)
20	R 228 R	(-)	Plug
21	A 4555 R	(-)	Gasket (packed 5 in a pkg.)
22	F 1345 R	(-)	Housing, coupling
23	A 4605 R	(-)	Plate, lock (4 used)
24	19H 1821	(-)	Screw, cap, high-strength, 7/16" x 1-1/4" (4 used)
25	AA 2296 R	(-)	Seal, oil
26	A 4616 R	(-)	Gasket (packed 2 in a pkg.)
27	A 4620 R	(-)	Housing, bearing
28	19H 1821	(-)	Screw, cap, high-strength, 7/16" x 1-1/4" (3 used)
	12H 293	(-)	Washer, lock, 7/16" (3 used)
29	19H 1978	(-)	Screw, cap, high-strength, 7/16" x 1-1/2"
	12H 293	(-)	Washer, lock, 7/16"
30	A 4879 R	(-)	Pin, dowel (4 used) (packed 2 in a pkg.)
31	19H 1936	(-)	Screw, cap, high-strength, 3/8" x 3/4" (4 used) (sub. for F2272R)
	12H 304	(-)	Washer, 3/8" (4 used)

POWERSHAFT HOUSING LESS POWR-TROL (Transmission Driven Powershaft)

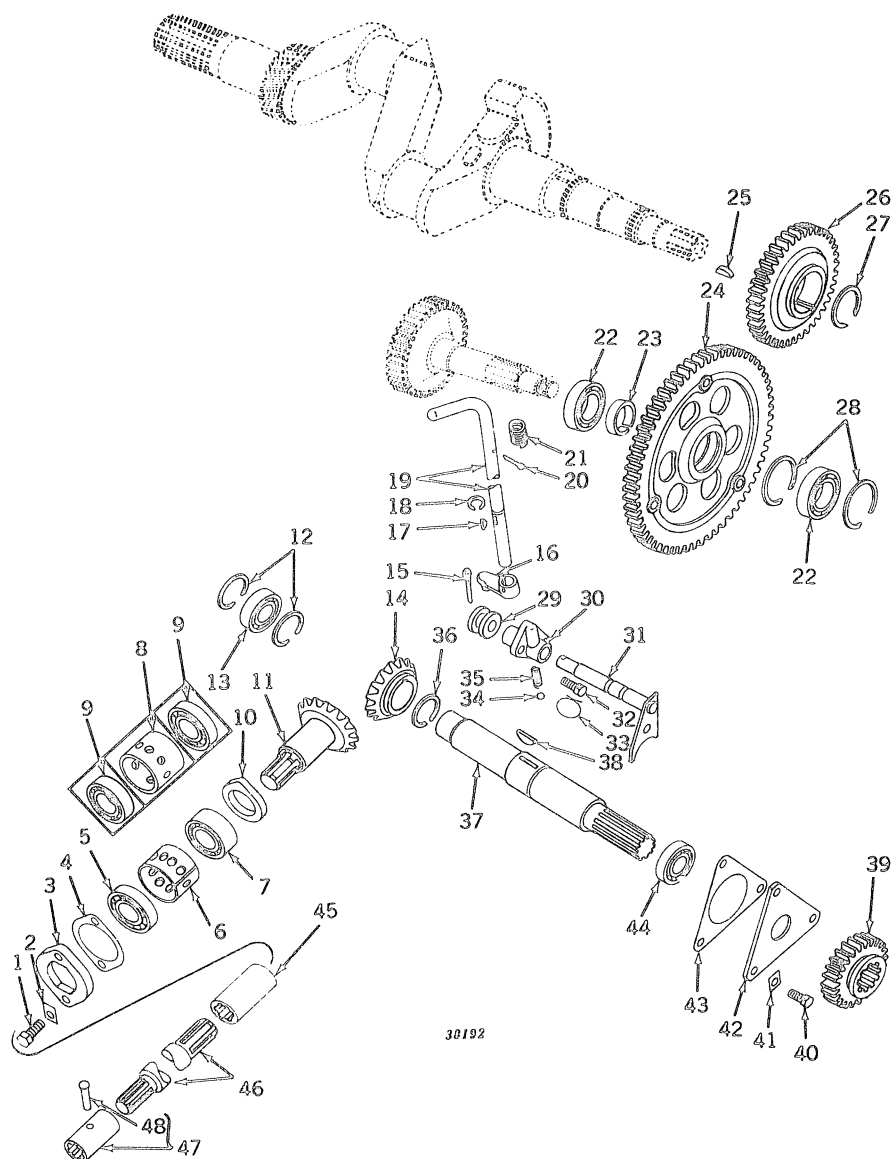


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Key	Part No.	Serial No.	Description
1	AA 2297 R	-	Shield, safety
2	AA 3522 R	-	Guard, flipper, with hinge
3	F 711 R	-	Spring
4	F 710 R	-	Pin
5	A 2930 R	-	Housing, oil seal
6	AA 2296 R	-	Seal, oil
7	A 2396 R	-	Gasket (packed 5 in a pkg.)
8	19H 2331	-	Screw, cap, high-strength, 5/8" x 7" (2 used)
	12H 294	-	Washer, lock, 5/8" (2 used)
9	F 951 R	-	Cover, rear axle housing
10	F 265 R	-	Gasket (packed 5 in a pkg.)
11	A 4806 R	-	Plug
12	A 4808 R	-	Washer
13	19H 1821	-	Screw, cap, high-strength, 7/16" x 1-1/4" (12 used)
	12H 293	-	Washer, lock, 7/16" (12 used)
14	12H 303	-	Washer, lock, 5/16" (4 used)
15	14H 785	-	Nut, sq., 5/16" (4 used) (sub. for A4126R)
16	A 4125 R	-	Screw, mach., 5/16" x 1" (4 used)
17	19H 1731	-	Screw, cap, high-strength, 3/8" x 1" (3 used)
	12H 304	-	Washer, lock, 3/8" (3 used)
18	A 2395 R	-	Cover (used only when powershaft is removed) (not furnished)
19	F 955 R	-	Coupling
20	F 215 R	-	Ring, snap (3 used) (packed 2 in a pkg.)
21	A 4566 R	-	Powershaft
22	JD 7190	-	Bearing

MEMORANDA

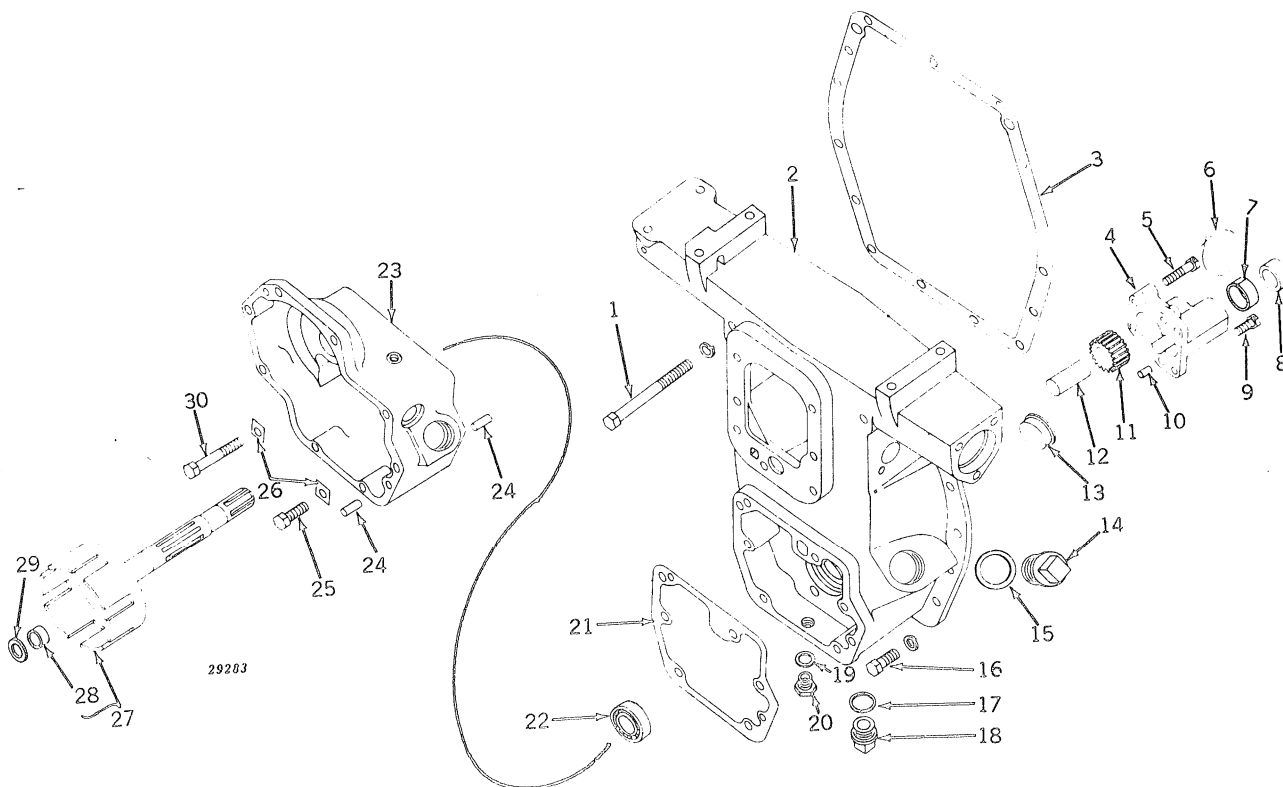
POWERSHAFT (Engine Driven)



POWERSHAFT (Engine Driven) -- Continued

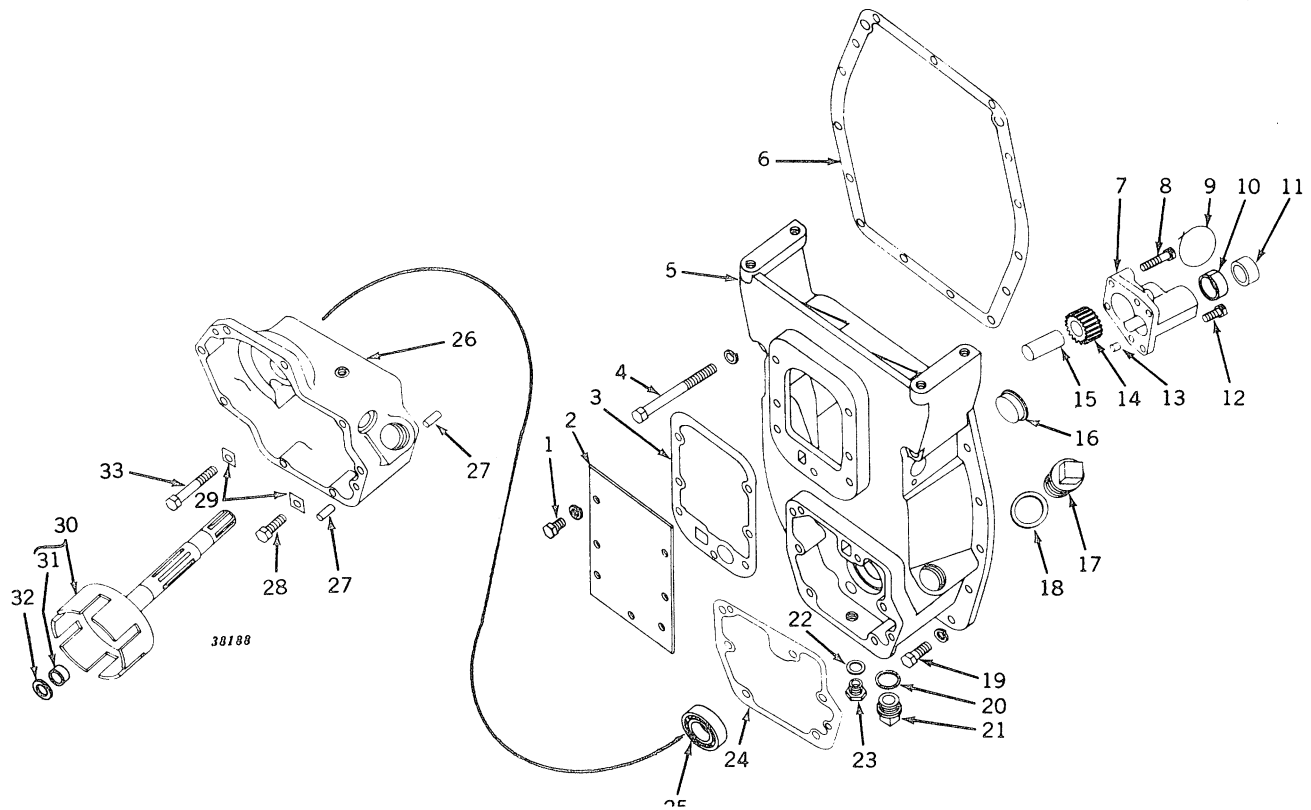
Key	Part No.	Serial No.	Description
1	19H 1815	(-)	Screw, cap, high-strength, 1/2" x 1-1/4" (2 used)
2	F 262 R	(-)	Plate, lock (2 used) (packed 2 in a pkg.)
3	F 259 R	(-)	Cover
4	F 251 R	(-)	Gasket, thick (never used) (sub. F252R)
	F 252 R	(-)	Gasket, thin (packed 2 in a pkg.)
	F 1496 R	(-)	Shim, steel, .006", thin (sub. for F1497R and F1498R)
	F 1497 R	(-)	Shim, steel, .010" (sub. F1496R)
	F 1498 R	(-)	Shim, steel, .018" (sub. F1496R)
5	JD 7502	(7008704-)	Bearing (short) (rear)
6	AF 1740 R	(7008704-)	Spacer (sub. for F258R)
7	JD 7951	(7008704-)	Bearing (long) (front)
8	AF 1709 R	(-7008703)	Spacer (sub. for F1338R)
9	JD 7502	(-7008703)	Bearing (2 used) (sub. one JD7502, one JD7951, and one AF1740R when replacing both bearings)
10	F 1516 R	(-)	Washer, thrust (sub. for F257R)
11	F 952 R	(-)	Gear, bevel drive (19 teeth)
12	B 334 R	(-)	Ring, snap (2 used)
13	AA 6619 R	(-)	Bearing (sub. for JD7538)
14	AF 1222 R	(-)	Gear, bevel drive (20 teeth) (sub. F926R)
15	11H 216	(-)	Pin, cotter, 3/16" x 1"
16	A 552 R	(-)	Arm, shifter
17	26H 14	(-)	Key, Woodruff, 3/16" x 3/4"
18	B 387 R	(-)	Ring, snap (packed 5 in a pkg.)
19	F 1248 R	(-)	Lever, shifter
20	11H 80 R	(-)	Pin, cotter, 3/16" x 1"
21	D 377 R	(-)	Spring
22	JD 8510	(-)	Bearing (2 used)
23	F 1337 R	(-)	Spacer
24	AF 1545 R	(-)	Gear, idler, with F1335R spider
25	26H 85	(-)	Key, Woodruff, 1/4" x 1"
26	F 1333 R	(-)	Gear, drive
27	F 1334 R	(-)	Ring, snap
28	A 4514 R	(-)	Ring, snap (2 used)
29	A 4523 R	(-)	Spool, shifter shaft
30	F 2541 R	(-)	Bearing, shifter shaft (sub. for A4520R)
31	AF 1547 R	(-)	Shaft, shifter, with yoke
32	D 459 R	(-)	Screw, cap, 3/8" x 1" (drilled) (2 used)
33	(-)	Wire, 16 gauge x 6" long
34	405 R	(-)	Ball (packed 2 in a pkg.)
35	D 993 R	(-)	Spring (packed 2 in a pkg.)
36	F 1340 R	(-)	Ring, snap
37	F 1339 R	(-)	Shaft, drive
38	26H 99	(-)	Key, Woodruff, 1/4" x 1-1/2"
39	F 1342 R	(-)	Gear, sliding (27 teeth)
40	19H 1822	(-)	Screw, cap, high-strength, 7/16" x 1" (3 used)
41	A 4605 R	(-)	Plate, lock (3 used) (packed 2 in a pkg.)
42	F 1341 R	(-)	Cover
43	F 1494 R	(-)	Shim, steel, .010"
	F 1298 R	(-)	Shim, steel, .018"
	F 1299 R	(-)	Shim, steel, .036" (sub. F1298R)
	F 1481 R	(-)	Shim, steel, .060"
44	JD 7675	(-)	Bearing
45	A 2428 R	(-)	Coupling
46	A 4524 R	(-)	Shaft, coupling
47	AR 935 R	(-)	Coupling, with rivet
48	16H 749	(-)	Rivet, R.I.O.H., 1/4" x 1-3/4"

POWER-TROL AND POWERSHAFT HOUSING (Engine Driven Powershaft)



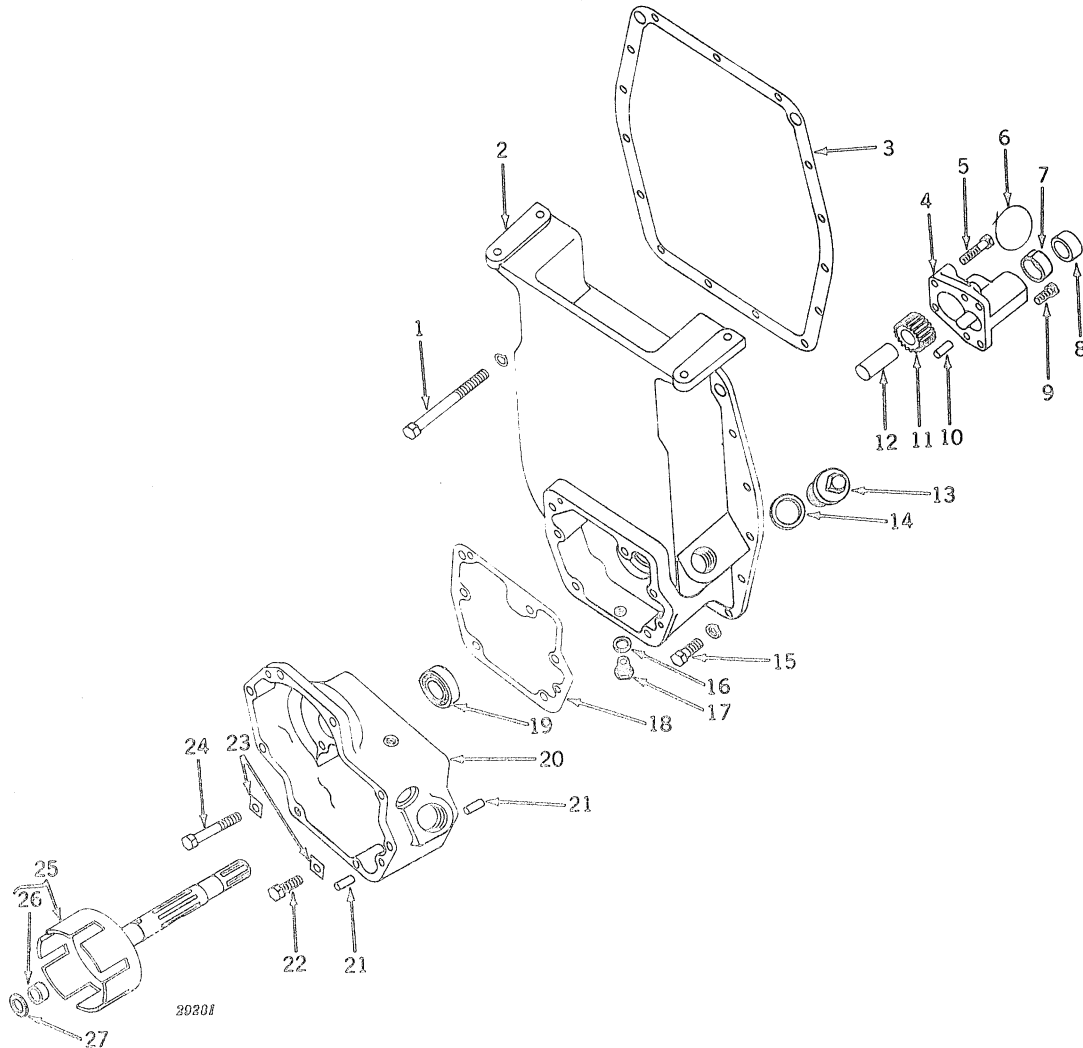
Key	Part No.	Serial No.	Description
1	19H 2076	(Screw, cap, high-strength, 5/8" x 5" (2 used)
	12H 294	(Washer, lock, 5/8" (2 used)
2	AF 1660 R	(Housing, F1211R (on 7000001-7014799 also furnish one F3329R, two 19H1821, and two 12H293)
3	F 265 R	(Gasket (packed 5 in a pkg.)
4	AA 5666 R	(Housing, A4793R, pump, with shaft and bushing
5	A 4569 R	(Screw, cap, 3/8" x 1-3/4" (drilled) (2 used)
6	(Wire, 16 gauge x 9" long (2 used)
7	A 4795 R	(Bushing
8	AA 5247 R	(Seal, oil
9	D 459 R	(Screw, cap, 3/8" x 1" (drilled) (2 used)
10	A 4879 R	(Pin, dowel (2 used)
11	AA 5281 R	(Gear, pump idler, with bushing
12	A 3909 R	(Shaft, idler gear
13	A 3256 R	(Plug
14	A 4806 R	(Plug
15	A 4808 R	(Washer
16	19H 1821	(Screw, cap, high-strength, 7/16" x 1-1/4" (12 used)
	12H 293	(Washer, lock, 7/16" (12 used)
17	H 851 R	(Washer (packed 2 in a pkg.)
18	A 4805 R	(Plug
19	R 229 R	(Washer (packed 2 in a pkg.)
20	R 228 R	(Plug
21	A 4555 R	(Gasket (packed 5 in a pkg.)
22	JD 8514	(Bearing
23	F 1330 R	(Housing, clutch (on 7031300 and up, also furnish A3098R and 19H2038)
24	R 26650 R	(Pin, dowel (4 used) (sub. for A4879R)
25	19H 1821	(Screw, cap, high-strength, 7/16" x 1-1/4" (4 used)
26	A 4605 R	(Plate, lock (6 used)
27	AF 1540 R	(Drum, clutch, with shaft and bushing
28	A 4797 R	(Bushing
29	A 4798 R	(Washer, thrust (packed 2 in a pkg.)
30	19H 2253	(Screw, cap, high-strength, 7/16" x 3-1/2" (2 used)

POWR-TROL AND POWERSHAFT, LESS ROCKSHAFT (Engine Driven
Powershaft) (Standard)



Key	Part No.	Serial No.	Description
1	19H 1895	(-)	Screw, cap, high-strength, 1/2" x 3/4" (7 used) (tractors without powr-trol)
2	12H 301	(-)	Washer, lock, 3/4" (7 used) (tractors without powr-trol)
3	R 850 R	(-)	Cover (tractors without powr-trol)
4	A 1447 R	(-)	Gasket (packed 5 in a pkg.)
5	19H 2076	(-)	Screw, cap, high-strength, 5/8" x 5" (2 used)
6	12H 294	(-)	Washer, lock, 5/8" (2 used) (packed 5 in a pkg.)
7	AF 1812 R	(-)	Housing, F1633R
8	F 265 R	(-)	Gasket (packed 5 in a pkg.)
9	AA 5666 R	(-)	Housing, A4793R, pump, with shaft and bushing
10	A 4569 R	(-)	Screw, cap, 3/8" x 1-3/4" (drilled) (2 used)
11	(-)	Wire, 16 gauge x 9" long (2 used)
12	A 4795 R	(-)	Bushing
13	AA 5247 R	(-)	Seal, oil
14	D 459 R	(-)	Screw, cap, 3/8" x 1" (drilled) (2 used)
15	R 26650 R	(-)	Pin, dowel (2 used) (packed 2 in a pkg.) (sub. for A4879R)
16	AA 5281 R	(-)	Gear, pump idler, with bushing
17	A 3909 R	(-)	Shaft, idler gear
18	A 3256 R	(-)	Plug
19	A 4806 R	(-)	Plug
20	A 4808 R	(-)	Washer
21	19H 1821	(-)	Screw, cap, high-strength, 7/16" x 1-1/4" (12 used)
22	12H 293	(-)	Washer, lock, 7/16" (12 used)
23	H 851 R	(-)	Washer, (packed 2 in a pkg.)
24	A 4805 R	(-)	Plug
25	R 229 R	(-)	Washer (packed 2 in a pkg.)
26	R 228 R	(-)	Plug
27	A 4555 R	(-)	Gasket (packed 5 in a pkg.)
28	JD 8514	(-)	Bearing
29	F 1330 R	(-)	Housing, clutch (on 7031300 and up, also furnish A3098R and 19H2038)
30	R 26650 R	(-)	Pin, dowel (4 used) (packed 2 in a pkg.) (sub. for A4879R)
31	19H 1821	(-)	Screw, cap, high-strength, 7/16" x 1-1/4" (4 used)
32	A 4605 R	(-)	Plate, lock (6 used) (packed 2 in a pkg.)
33	AF 1540 R	(-)	Drum, clutch, with shaft and bushing
	A 4797 R	(-)	Bushing
	A 4798 R	(-)	Washer, thrust (packed 2 in a pkg.)
	19H 2253	(-)	Screw, cap, high-strength, 7/16" x 3-1/2" (2 used)

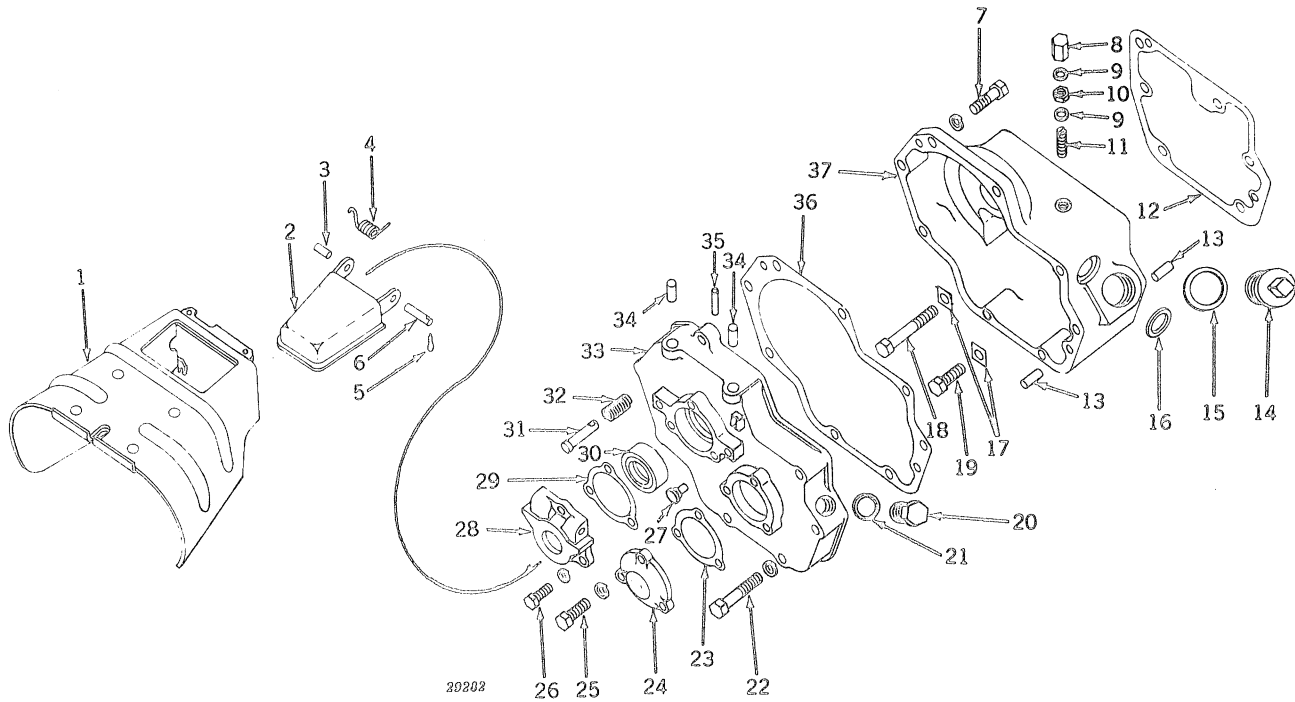
POWERSHAFT HOUSING LESS POWR-TROL (Engine Driven Powershaft)



Key	Part No.	Serial No.	Description
1	19H 2076 12H 294	()	Screw, cap, high-strength, 5/8" x 5" (2 used)
2	AF 1659 R	()	Washer, lock, 5/8" (2 used)
3	F 265 R	()	Housing, F1210R
4	AA 5666 R	()	Gasket (packed 5 in a pkg.)
5	A 4569 R	()	Housing, A4793R, pump, with shaft and bushing
6	()	Screw, cap, 3/8" x 1-3/4" (drilled) (2 used)
7	A 4795 R	()	Wire, 16 gauge x 9" long (2 used)
8	AA 5247 R	()	Bushing
9	D 459 R	()	Seal, oil
10	A 4879 R	()	Screw, cap, 3/8" x 1" (drilled) (2 used)
11	AA 5281 R	()	Pin, dowel (2 used) (packed 2 in a pkg.)
12	A 3909 R	()	Gear, pump idler, with bushing
13	A 4806 R	()	Shaft, idler gear
14	A 4808 R	()	Plug
15	19H 1821 12H 293	()	Washer
16	R 229 R	()	Screw, cap, high-strength, 7/16" x 1-1/4" (12 used)
17	R 228 R	()	Washer, lock, 7/16" (12 used)
18	A 4555 R	()	Washer (packed 2 in a pkg.)
19	JD 8514	()	Plug
20	F 1330 R	()	Gasket (packed 5 in a pkg.)
21	R 26650 R	()	Bearing
22	19H 1821	()	Housing, clutch (on 7031300 and up, also furnish A3098R and 19H2038)
23	A 4605 R	()	Pin, dowel (4 used) (packed 2 in a pkg.) (sub. for A4879R)
24	19H 2253	()	Screw, cap, high-strength, 7/16" x 1-1/4" (4 used)
25	AF 1540 R	()	Plate, lock (6 used) (packed 2 in a pkg.)
26	A 4797 R	()	Screw, cap, high-strength, 7/16" x 3-1/2" (2 used)
27	A 4798 R	()	Drum, clutch, with shaft and bushing
		()	Bushing
		()	Washer, thrust (packed 2 in a pkg.)

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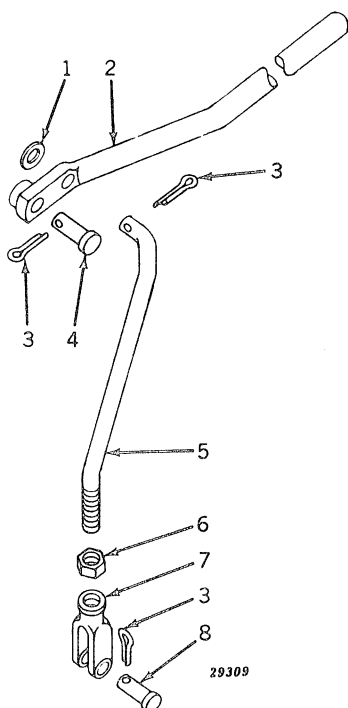
POWERSHAFT CLUTCH HOUSING (Engine Driven Powershaft)



POWERSHAFT CLUTCH HOUSING (Engine Driven Powershaft) -- Continued

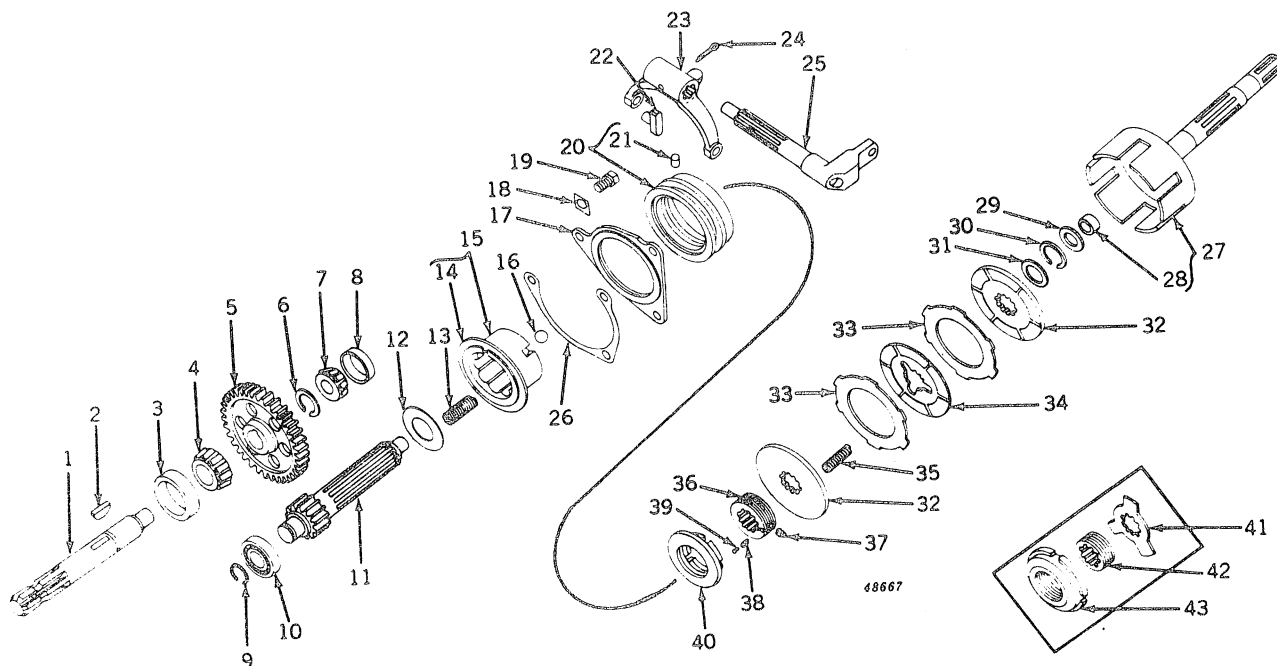
Key	Part No.	Serial No.	Description
1	AF 1664 R	(-)	Shield, safety
2	AA 5288 R	(-)	Guard, flipper, with hinge
3	A 3959 R	(-)	Pin, L.H.
4	F 711 R	(-)	Spring
5	11H 233	(-)	Pin, cotter, 3/32" x 1/2"
6	A 4583 R	(-)	Pin, R.H.
7	19H 1978	(-)	Screw, cap, high-strength, 7/16" x 1-1/2" (4 used)
	12H 193	(-)	Washer, lock, 7/16" (4 used)
8	B 427 R	(-7031299)	Nut, cap (packed 10 in a pkg.)
9	A 3098 R	(-7031299)	Washer, aluminum (2 used) (packed 5 in a pkg.)
10	14H 732	(-7031299)	Nut, jam, 3/8"
11	A 1449 R	(-7031299)	Screw, adjusting
12	A 4555 R	(-)	Gasket (packed 5 in a pkg.)
13	A 4879 R	(-)	Pin, dowel (4 used) (packed 2 in a pkg.)
14	A 4807 R	(-)	Plug
15	A 4809 R	(-)	Washer
16	AR 613 R	(-)	Seal, oil
17	A 4605 R	(-)	Plate, lock (6 used) (packed 2 in a pkg.)
18	19H 2253	(-)	Screw, cap, high-strength, 7/16" x 3-1/2" (2 used)
19	19H 1821	(-)	Screw, cap, high-strength, 7/16" x 1-1/4" (4 used)
20	H 945 R	(-)	Plug
21	D 465 R	(-)	Washer (copper) (packed 2 in a pkg.)
22	19H 2227	(-)	Screw, cap, high-strength, 7/16" x 2-1/2" (4 used)
	12H 193	(-)	Washer, lock, 7/16" (4 used)
23	F 1457 R	(-7014799)	Gasket (packed 2 in a pkg.)
	F 1542 R	(7014800-)	Gasket (packed 2 in a pkg.)
24	F 1456 R	(-7014799)	Cover, bearing
	F 1541 R	(7014800-)	Cover, bearing
25	19H 2127	(-7014799)	Screw, cap, high-strength, 5/16" x 7/8" (3 used)
	12H 303	(-7014799)	Washer, lock, 5/16" (3 used)
	19H 1731	(7014800-)	Screw, cap, high-strength, 3/8" x 1" (3 used)
	12H 304	(7014800-)	Washer, lock, 3/8" (3 used)
26	19H 1731	(-)	Screw, cap, high-strength, 3/8" x 1" (3 used)
	12H 304	(-)	Washer, lock, 3/8" (3 used)
27	F 1475 R	(-)	Pin (2 used)
28	F 1458 R	(-)	Housing, oil seal
29	F 1459 R	(-)	Shim, paper, thin (2 used) (packed 5 in a pkg.)
	F 1460 R	(-)	Shim, paper, medium (3 used) (packed 10 in a pkg.) (sub. F1459R)
	F 1461 R	(-)	Shim, steel, thick (2 used)
30	AA 2296 R	(-)	Seal, oil
31	F 1462 R	(-)	Pin, lock
32	F 1463 R	(-)	Spring (packed 2 in a pkg.)
33	AF 1661 R	(-7014799)	Cover, F1455R, clutch housing, with pins
	AF 1753 R	(7014800-)	Cover, F1540R, clutch housing, with pins
34	R 26650 R	(-)	Pin, spring (2 used) (sub. for A4879R) (packed 2 in a pkg.)
35	34H 286	(-)	Pin, spring, 3/16" x 1-1/2"
36	A 4584 R	(-)	Gasket (packed 5 in a pkg.)
37	F 1330 R	(-)	Housing, clutch (7031300- , also furnish one A3098R and one 19H196)

POWERSHAFT CLUTCH LEVER AND LINKAGE (Engine Driven Powershaft)



Key	Part No.	Serial No.	Description
1	24H 1341	() Washer, 17/32" x 15/16" x .060"
2	AA 5324 R	() Lever, clutch operating (regular)
	AA 6225 R	() Lever, clutch operating (standard)
3	11H 236	() Pin, cotter, 1/8" x 1" (3 used)
4	D 1994 R	() Pin (packed 5 in a pkg.)
5	A 4525 R	() Rod, clutch operating
6	14H 809	() Nut, 1/2"
7	B 175 R	() Yoke, clutch operating rod
8	B 178 R	() Pin (packed 2 in a pkg.)

POWERSHAFT CLUTCH ASSEMBLY (Engine Driven Powershaft)



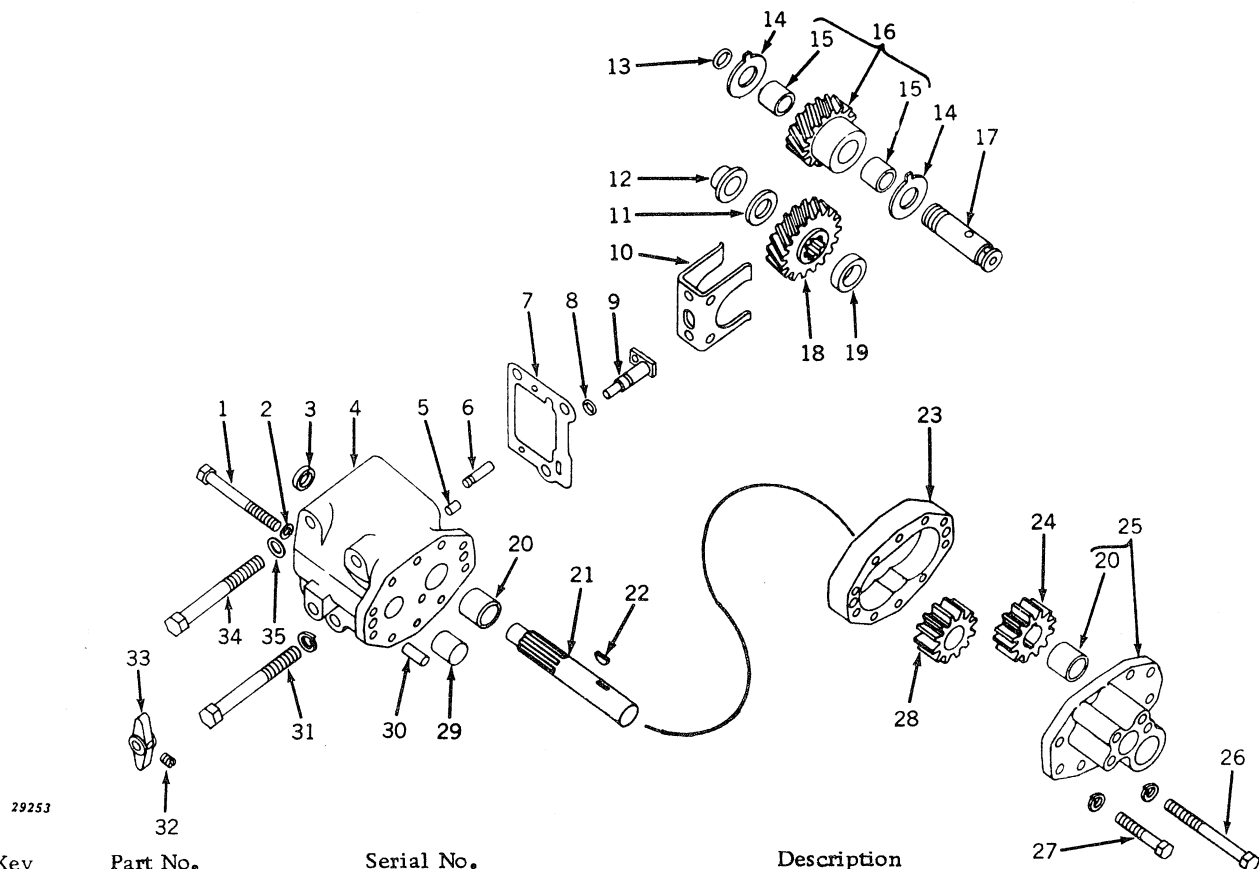
POWERSHAFT CLUTCH ASSEMBLY (Engine Driven Powershaft) -- Continued

Key	Part No.	Serial No.	Description
1	F 1453 R	(-7031299)	Powershaft (sub. one A5343R and one A5344R)
	A 5343 R	(7031300-)	Powershaft
2A	26H 98	(-7031299)	Key, Woodruff, 3/8" x 1-3/8"
2B	A 5344 R	(7031300-)	Key, special, square
3	JD 7424	(-)	Cup, bearing
4	JD 8100	(-)	Cone, with rollers
5	F 1454 R	(-)	Gear, powershaft
6	F 215 R	(-)	Ring, snap (packed 2 in a pkg.)
7	JD 8128	(-)	Cone, with rollers
8	JD 7438	(-)	Cup, bearing
9	A 378 R	(-7014799)	Ring, snap
	F 215 R	(7014800-)	Ring, snap (packed 2 in a pkg.)
10	JD 7665	(-7014799)	Bearing
	JD 9270	(7014800-)	Bearing (sub. for JD7670)
11	F 1331 R	(-7014799)	Shaft, clutch, and gear
	F 1539 R	(7014800-)	Shaft, clutch, and gear
12	A 4705 R	(-)	Washer
13	A 4546 R	(-7008972)	Spring (8 used)
	A 4546 R	(7008973-)	Spring (9 used)
	R 1901 R	(7039400-)	Spring (3 used)
14	A 4574 R	(-)	Disk, clutch cam
15	AA 5283 R	(-7008972)	Cam, clutch, with disk (sub. one AR20477R, one A4546R, and two A4680R)
	AA 5958 R	(7008973-)	Cam, clutch, with disk
16	M 886 T	(-)	Ball (3 used) (sub. for A174R)
17	AA 5284 R	(-)	Plate, brake, with facing
18	A 4605 R	(-)	Plate, lock (3 used) (packed 2 in a pkg.)
19	19H 1731	(-)	Screw, cap, high-strength, 3/8" x 1" (3 used)
20	AB 5418 R	(-)	Collar, clutch, with pin (sub. for AA5249R)
21	A 4621 R	(-)	Pin, clutch collar
22	A 4570 R	(-)	Shoe, clutch fork (2 used)
23	A 4557 R	(-)	Fork, clutch
24	11H 222	(-)	Pin, cotter, 3/16" x 2"
25	A 4558 R	(-)	Shaft, clutch fork
26	A 4680 R	(-)	Shim, brake plate (4 used) (packed 2 in a pkg.)
27	AF 1540 R	(-)	Drum, clutch, with shaft and bushing
28	A 4797 R	(-)	Bushing
29	A 4798 R	(-)	Washer, thrust (packed 2 in a pkg.)
30	A 562 R	(-)	Ring, snap
	B 280 R	(7039400-)	Washer on powershaft clutch shaft (use with A562R) (packed 2 in a pkg.)
31	B 280 R	(7008973-7014799)	Washer, clutch plate spacer (packed 2 in a pkg.)
32	AA 5285 R	(-7039399)	Plate, clutch, with facing (2 used) (sub. one AF2393R* on 7000001-7008972 and one AF2394R** on 7008973-
	AR 1293 R	(7039400-)	Plate, clutch, with facing (2 used)
33	A 4551 R	(-7008972)	Disk, clutch drive (8 used) (sub. A5145R)
	A 5145 R	(7008973-7039399)	Disk, clutch drive (wave type) (9 used)
	A 5145 R	(7039400-)	Disk, clutch drive (8 used)
34	AA 5286 R	(-7008972)	Disk, clutch, with facings (7 used) (sub. AF2393R*)
	AA 5286 R	(7008973-7039399)	Disk, clutch, with facings (8 used) (sub. AF2394R*)
	AR 1294 R	(7039400-)	Disk, clutch, with facings (7 used)
35	F 1332 R	(-)	Spring (3 used) (packed 2 in a pkg.)
36	F 3401 R	(7010776-)	Hub, clutch adjusting cam (sub. for A4814R)
37	A 4817 R	(7010776-)	Screw, special set
38	A 4816 R	(7010776-)	Spring (packed 2 in a pkg.)
39	16H 90	(7010776-)	Rivet, 1/8" x 1/4"
40	A 4815 R	(7010776-7031299)	Cam, clutch adjusting (sub. A5313R)
	A 5313 R	(7031300-)	Cam, clutch adjusting
41	A 4577 R	(-7010775)	Washer, locking
42	A 4548 R	(-7010775)	Hub, clutch adjusting cam
43	A 4549 R	(-7010775)	Cam, clutch adjusting

* AF2393R consists of eight A5145R, two AR1293R, seven AR1294R, three B280R, and four R1901R.

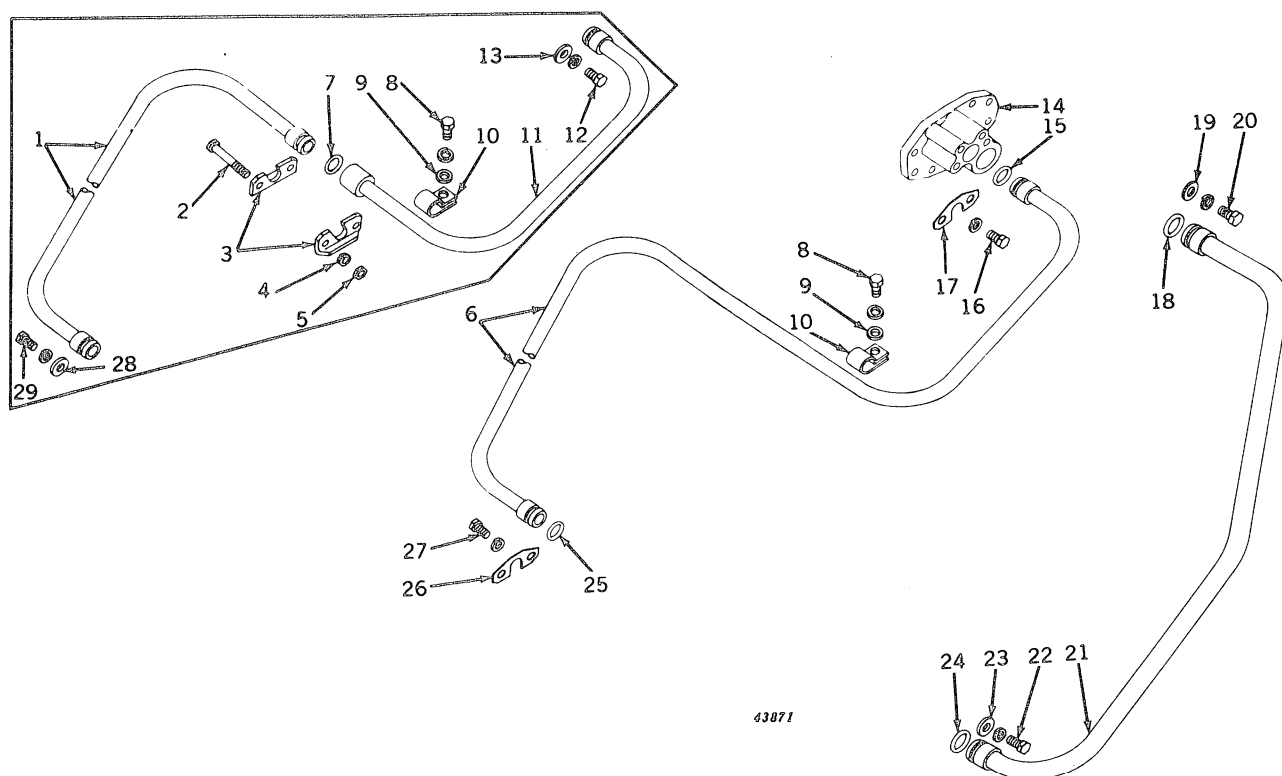
** AF2394R consists of two AR1293R, seven AR1294R, two B280R, and three R1901R.

POWR-TROL PUMP



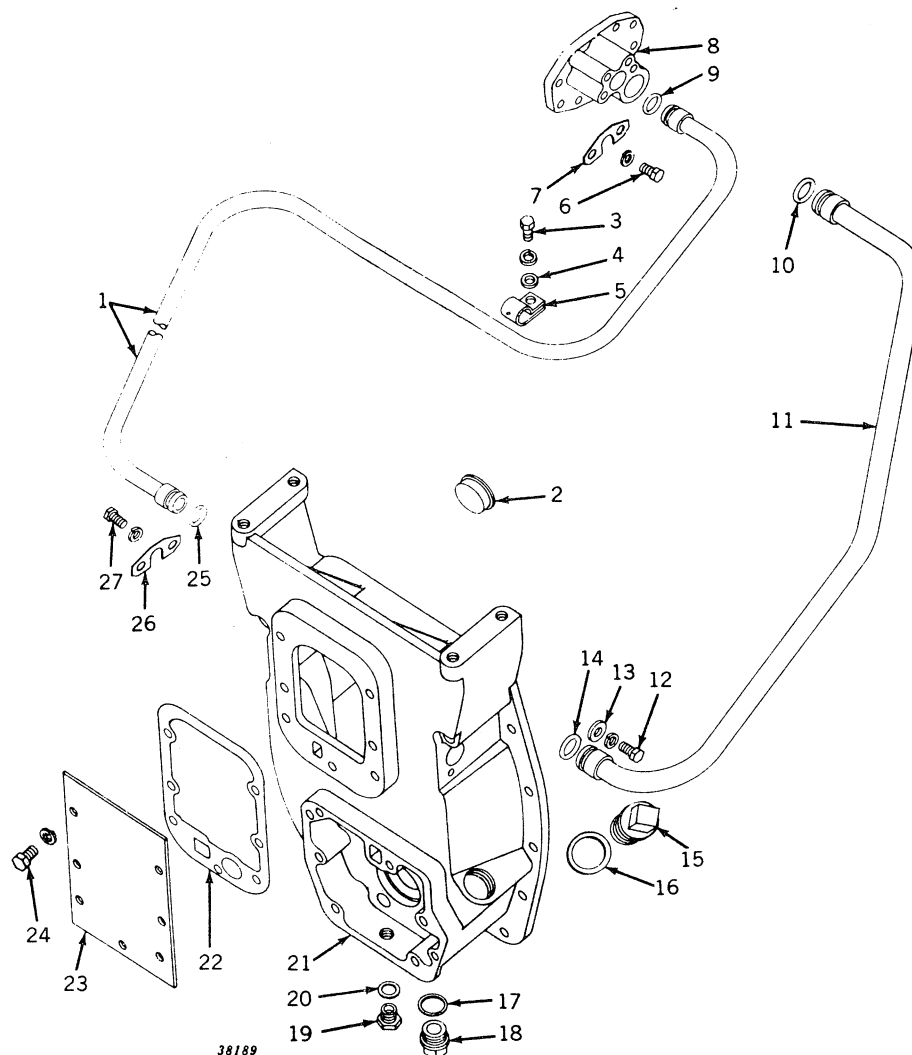
Key	Part No.	Serial No.	Description
1	A 3689 R	()	Screw, cap, 3/8" x 3-3/4" (special) (2 used)
2	A 3098 R	()	Washer, copper (2 used) (packed 5 in a pkg.)
3	A 3910 R	()	Plug
4	AA 4475 R	()	Housing, A3906R or A4478R, pump, with bushings and shaft
5	F 1743 R	()	Pin, dowel (2 used) (sub. for D186R) (packed 2 in a pkg.)
6	A 4477 R	()	Pin, retaining, pump idler gear shaft
7	A 4479 R	()	Gasket (packed 5 in a pkg.)
8	A 3917 R	()	O-ring (packed 2 in a pkg.)
9	AA 4476 R	()	Shifter
10	A 3916 R	()	Yoke, shifter
11	C 951 R	()	Washer, drive shaft
12	A 3907 R	()	Bushing, drive shaft, outer
13	B 2762 R	()	O-ring (packed 2 in a pkg.)
14	A 4475 R	()	Washer, thrust (2 used)
15	()	Bushing (2 used) (not sold, furnish AA5192R idler gear with bushings)
16	AA 5192 R	()	Gear, idler, with bushings
17	A 4476 R	()	Shaft, idler gear
18	A 3911 R	()	Gear, drive (sub. for AA5483R)
19	AR 613 R	()	Seal, oil, drive shaft
20	A 4130 R	()	Bushing (2 used) (sub. for AA4794R) (packed 2 in a pkg.)
21	A 4485 R	()	Shaft, drive
22	26H 8	()	Key, Woodruff, 3/32" x 5/8"
23	A 3918 R	()	Body, pump (sub. for AA5559R)
24	A 4486 R	()	Gear, driver
25	AA 4478 R	()	Cover, A3921R, pump, with bushings (on 7000001-7014799, also furnish one F3329R, two 19H1821 and two 12H193)
26	19H 1925	()	Screw, cap, high-strength, 3/8" x 4-1/4" (2 used)
	12H 304	()	Washer, lock, 3/8" (2 used)
27	19H 1726	()	Screw, cap, high-strength, 3/8" x 2-1/4" (8 used)
	12H 304	()	Washer, lock, 3/8" (8 used)
28	AA 5486 R	()	Gear, pump follower, with bushing (bushing not sold)
29	A 3909 R	()	Shaft, pump follower gear
30	A 4879 R	()	Pin, dowel (2 used) (packed 2 in a pkg.)
31	19H 2224	()	Screw, cap, high-strength, 1/2" x 4-3/4"
	12H 301	()	Washer, lock, 1/2"
32	22H 793	()	Screw, set, 5/16" x 3/8"
33	A 4503 R	()	Handle, shifter
34	19H 2224	()	Screw, cap, high-strength, 1/2" x 4-3/4" (2 used)
35	A 3105 R	()	Washer, copper (2 used) (packed 5 in a pkg.)

POWR-TROL PUMP OIL LINES



Key	Part No.	Serial No.	Description
1	AF 1550 R	(-7014799)	Tube, rear pressure (sub. AF1765R front and rear tube, one piece)
2	19H 1050	(-7014799)	Screw, cap, 3/8" x 2-1/2" (2 used)
3	A 4507 R	(-7014799)	Clamp, half (2 used)
4	12H 304	(-7014799)	Washer, lock, 3/8" (2 used)
5	14H 841	(-7014799)	Nut, 3/8" (2 used)
6	AF 1761 R	(7014800-)	Tube, pressure front and rear
7	R 495 R	(-7014799)	O-ring (packed 5 in a pkg.)
8	19H 1936	(-)	Screw, cap, 3/8" x 3/4" (sub. for F2272R)
9	12H 304	(-)	Washer, lock, 3/8"
10	24H 154	(-)	Washer, 25/64" x 7/8" x .060"
11	B 1588 R	(-)	Clip
12	AF 1549 R	(-7014799)	Tube, front pressure (sub. AF1765R front and rear tube, one piece)
13	19H 1936	(-7014799)	Screw, cap, 3/8" x 3/4" (sub. for F2272R)
14	12H 304	(-7014799)	Washer, lock, 3/8"
15	A 4231 R	(-7014799)	Washer
16	AA 4478 R	(-)	Cover, A3921R, powr-trol pump, with bushing (on 7000001-7014799, also furnish one F3329R, two 19H1821, and two 12H293)
17	R 495 R	(-)	O-ring (packed 5 in a pkg.)
18	19H 1821	(7014800-)	Screw, cap, high-strength, 7/16" x 1-1/4" (2 used)
19	12H 303	(7014800-)	Washer, lock, 7/16" (2 used)
20	F 3329 R	(7014800-)	Retainer (sub. for F1545R)
21	A 3606 R	(-)	O-ring (packed 5 in a pkg.)
22	A 4231 R	(-7014799)	Washer
23	19H 1936	(-7014799)	Screw, cap, high-strength, 3/8" x 3/4" (sub. for F2272R)
24	12H 304	(-7014799)	Washer, lock, 3/8"
25	AF 1548 R	(-7014799)	Tube, suction
26	AF 1760 R	(7014800-)	Tube, suction
27	19H 1936	(-)	Screw, cap, high-strength, 3/8" x 3/4" (sub. for F2272R)
28	12H 304	(-)	Washer, lock, 3/8"
29	A 4231 R	(-)	Washer
	R 495 R	(-)	O-ring (packed 5 in a pkg.)
	F 3329 R	(7014800-)	Retainer (sub. for F1545R)
	19H 1821	(7014800-)	Screw, cap, high-strength, 7/16" x 1-1/4" (2 used)
	12H 293	(7014800-)	Washer, lock, 7/16" (2 used)
	A 4231 R	(-7014799)	Washer (2 used)
	19H 1936	(-7014799)	Screw, cap, high-strength, 3/8" x 3/4" (2 used) (sub. for F2272R)
	12H 304	(-7014799)	Washer, lock, 3/8" (2 used)

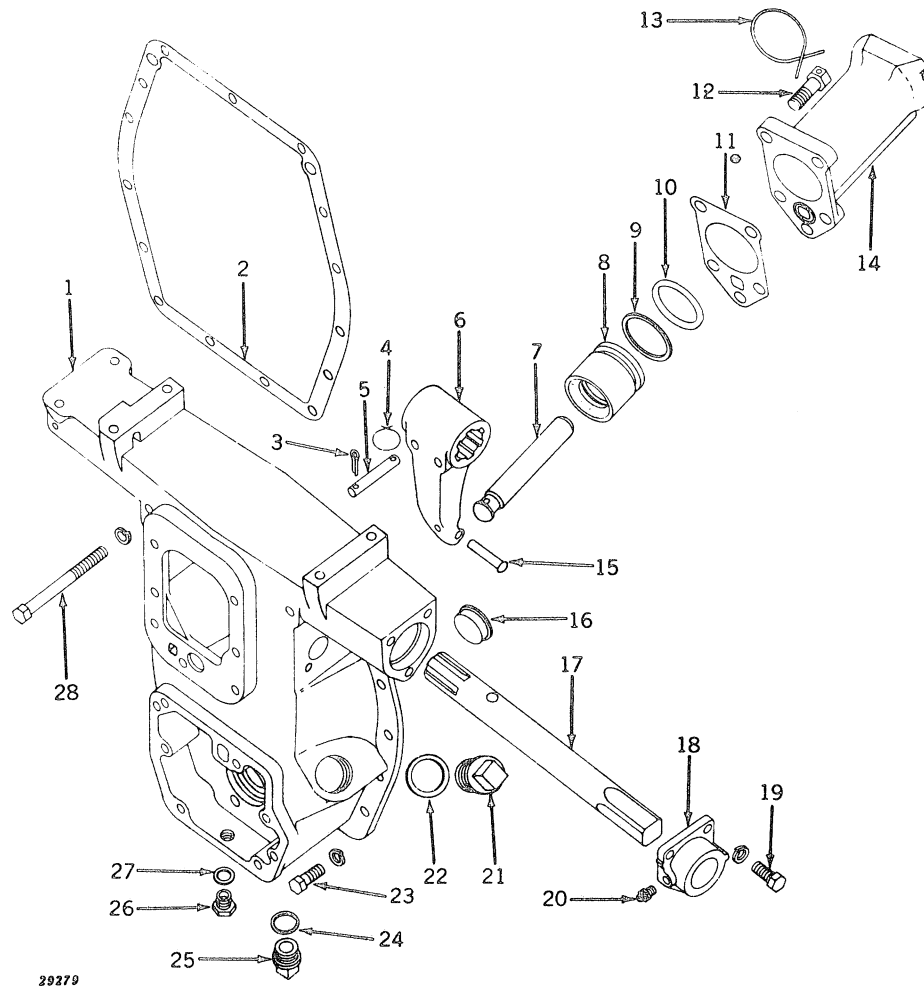
POWER-TROL OIL LINES, LESS ROCKSHAFT (Standard)



POWR-TROL OIL LINES, LESS ROCKSHAFT (Standard) -- Continued

Key	Part No.	Serial No.	Description
1	AF 1761 R	(7014800-) Tube, pressure
2	A 3256 R	(-) Plug
3	19H 1936	(-) Screw, cap, 3/8" x 3/4"
	12H 304	(-) Washer, lock, 3/8"
4	24H 1305	(-) Washer, 13/32" x 13/16" x .060"
5	B 1588 R	(-) Clip
6	19H 1821	(7014800-) Screw, cap, high-strength, 7/16" x 1-1/4" (2 used)
	12H 293	(7014800-) Washer, lock, 7/16" (2 used)
7	F 3329 R	(7014800-) Retainer (sub. for F1545R)
8	AA 4478 R	(-) Cover, A3921R, powr-trol pump, with bushing
9	R 495 R	(-) O-ring (packed 5 in a pkg.)
10	A 3606 R	(-) O-ring (packed 5 in a pkg.)
11	AF 1760 R	(7014800-) Tube, suction
12	19H 1936	(-) Screw, cap, 3/8" x 3/4"
	12H 304	(-) Washer, lock, 3/8"
13	A 4231 R	(-) Washer
14	A 3606 R	(-) O-ring (packed 5 in a pkg.)
15	A 4806 R	(-) Plug
16	A 4808 R	(-) Washer
17	H 851 R	(-) Washer, copper (packed 2 in a pkg.)
18	A 4805 R	(-) Plug
19	R 228 R	(-) Plug
20	R 229 R	(-) Washer, copper (packed 2 in a pkg.)
21	AF 1812 R	(7014800-) Housing, F1633R
22	A 1447 R	(7014800-) Gasket (packed 5 in a pkg.)
23	R 850 R	(7014800-) Cover
24	19H 1895	(7014800-) Screw, cap, 1/2" x 3/4", special (7 used) (sub. for F2275R)
	12H 301	(7014800-) Washer, lock, 1/2" (7 used)
25	R 495 R	(-) O-ring (packed 5 in a pkg.)
26	F 3329 R	(7014800-) Retainer (sub. for F1545R)
27	19H 1821	(7014800-) Screw, cap, high-strength, 7/16" x 1-1/4" (2 used)
	12H 293	(7014800-) Washer, lock, 7/16" (2 used)

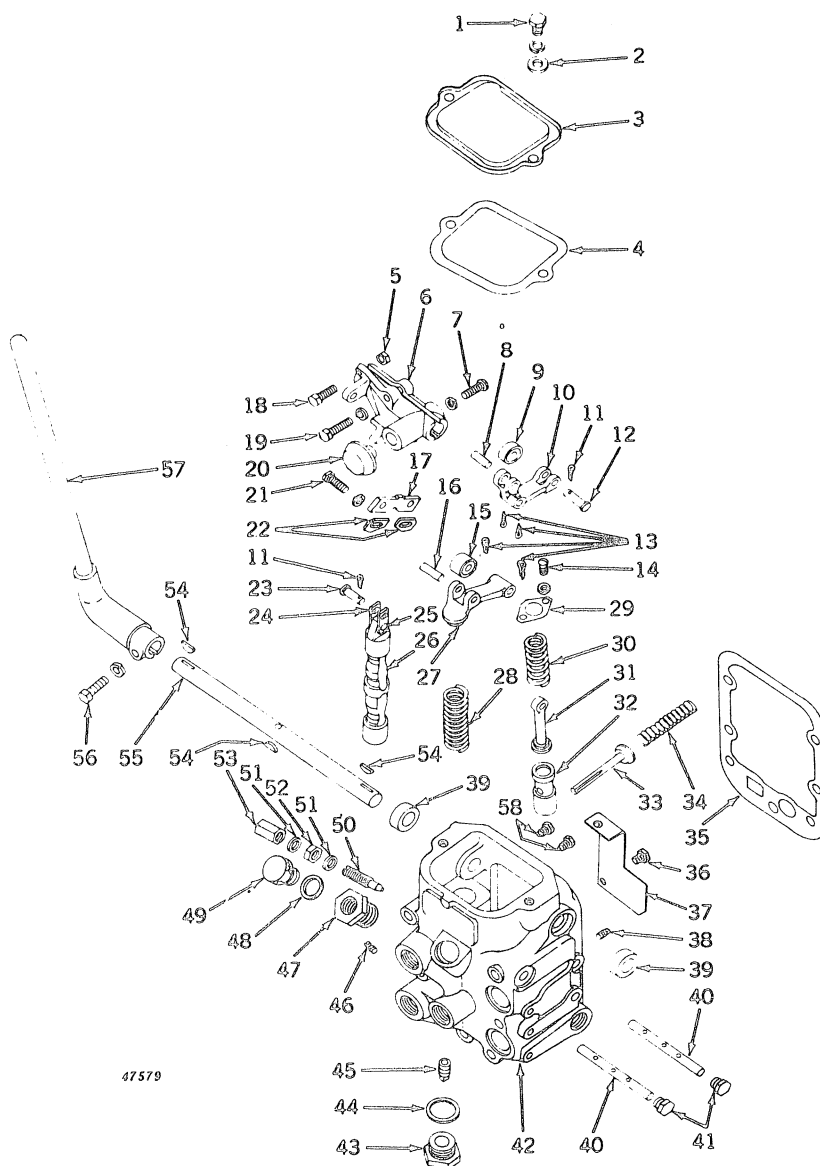
ROCKSHAFT ASSEMBLY



ROCKSHAFT ASSEMBLY -- Continued

Key	Part No.	Serial No.	Description
1	AF 1660 R	(-)	Housing, F1211R (on 7000001-7014799, also furnish one F3329R, two 19H1821, and two 12H293)
2	F 265 R	(-)	Gasket (packed 5 in a pkg.)
3	11H 236	(-)	Pin, cotter, 1/8" x 1" (2 used)
4	(-)	Wire, 14 gauge x 6" long
5	24739 AN	(-)	Pin, crank arm (2 used) (sub. for F957R)
6	A 4448 R	(-)	Arm, crank
7	A 4495 R	(-)	Rod, piston
8	A 4493 R	(-)	Piston
9	A 4496 R	(-)	Washer, piston backing (paper) (packed 5 in a pkg.)
10	A 4494 R	(-)	O-ring, piston
11	A 5394 R	(-)	Gasket (packed 5 in a pkg.) (sub. for A4492R and A5287R)
12	A 624 R	(-7031299)	Screw, cap, 5/8" x 1-3/4" (drilled) (5 used)
	19H 1356	(7031300-)	Screw, cap, high-strength, 5/8" x 1-3/4" (5 used)
13	(-7031299)	Wire, 16 gauge x 14" long (2 used)
	A 5361 R	(7031300-)	Plate, lock (5 used) (packed 2 in a pkg.)
14	A 4491 R	(-)	Cylinder
15	16H 358	(-)	Rivet, btn. hd., 3/16" x 2-1/8"
16	A 3256 R	(-)	Plug
17	AF 368 R	(-)	Shaft, rock, R.H. and L.H.
18	B 2620 R	(-)	Bearing, rockshaft
19	19H 1821	(-)	Screw, cap, high-strength, 7/16" x 1-1/4" (3 used)
	12H 293	(-)	Washer, lock, 7/16" (3 used)
20	JD 7759	(-)	Fitting, grease, straight, 1/8" (2 used) (packed 10 in a pkg.)
21	A 4806 R	(-)	Plug
22	A 4808 R	(-)	Washer
23	19H 1821	(-)	Screw, cap, high-strength, 7/16" x 1-1/4" (12 used)
	12H 293	(-)	Washer, lock, 7/16" (12 used)
24	H 851 R	(-)	Washer (packed 2 in a pkg.)
25	A 4805 R	(-)	Plug
26	R 228 R	(-)	Plug
27	R 229 R	(-)	Washer (packed 2 in a pkg.)
28	19H 2076	(-)	Screw, cap, high-strength, 5/8" x 5" (2 used)
	12H 294	(-)	Washer, lock, 5/8" (2 used)

POWR-TROL VALVE HOUSING (Housing Serial No. PCV100-)



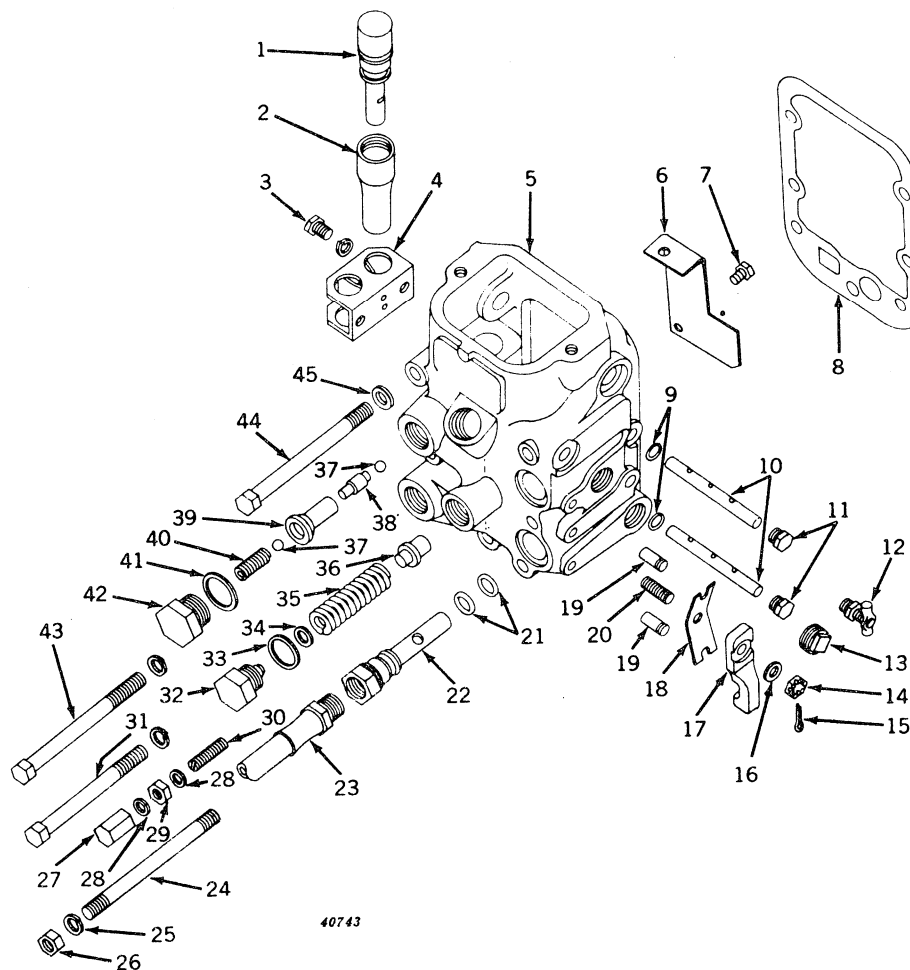
Key	Part No.	Housing Serial No.	Description
1	19H 2021	(PCV179065-	Screw, cap, high-strength, 3/8" x 5/8" (2 used)
	12H 304	(PCV179065-	Washer, lock, 3/8" (2 used)
	24H 1305	(PCV179065-	Washer, 25/64" x 7/8" x .060" (2 used)
3	A 4248 R	(PCV179065-	Cover
4	A 3103 R	(")	Gasket (packed 5 in a pkg.)
5	14H 511	(")	Nut, 5/16"
6	A 4170 R	(PCV148972-	Holder, cam
7	21H 1228	(PCV148972-	Screw, mach., 5/16" x 1"
	12H 303	(PCV148972-	Washer, lock, 5/16"
8	A 3257 R	(PCV133-	Pin, cam latch
9	A 3108 R	(")	Roller
10	AA 3736 R	(")	Arm, cam latch, with roller
11	11H 234	(")	Pin, cotter, 3/32" x 1" (2 used)
12	A 3114 R	(")	Pin
13	11H 234	(PCV5111-	Pin, cotter, 3/32" x 1" (4 used)
14	21H 1144	(")	Screw, mach., 1/4" x 1/2" (2 used)
	12H 302	(")	Washer, lock, 1/4" (2 used)
15	A 1433 R	(")	Roller
16	A 3258 R	(PCV133-	Pin
17	A 4172 R	(PCV148972-	Cam, centering
18	19H 1905	(")	Screw, cap, high-strength, 5/16" x 1"

POWR-TROL VALVE HOUSING -- Continued
(Housing Serial No. PCV100-)

Key	Part No.	Housing Serial No.	Description
19	19H 1732	(-)	Screw, cap, high-strength, 3/8" x 1-1/4" (sub. for F2273R)
	12H 304	(-)	Washer, lock, 3/8"
20	A 4169 R	(PCV148972-)	Cam
21	19H 1905	(-)	Screw, cap, high-strength, 5/16" x 1" (2 used)
	12H 303	(-)	Washer, lock, 5/16" (2 used)
22	A 3145 R	(-)	Blade, cam (2 used)
23	A 3126 R	(-)	Pin
24	A 3123 R	(-)	Link (2 used)
25	A 3124 R	(-)	Rivet
26	AA 3734 R	(-)	Valve, operating, with links
27	AA 3735 R	(-)	Arm, cam follower, with roller
28	A 3106 R	(-)	Spring
29	A 3113 R	(-)	Retainer
30	A 3110 R	(-)	Spring
31	A 3234 R	(-)	Rod, latch
32	A 3115 R	(-)	Valve, release
33	AA 4101 R	(-)	Valve, throttle
34	B 268 R	(-)	Spring (packed 2 in a pkg.)
35	A 1447 R	(-)	Gasket, valve housing (packed 5 in a pkg.)
36	19H 11	(PCV303100-)	Screw, cap, 1/4" x 3/8" (standard tractors less rockshaft)
37	R 1239 R	(PCV303100-)	Plate (standard tractors less rockshaft)
38	15H 253	(-)	Plug, pipe, 1/8" (except standard tractors less rockshaft)
39	AA 3738 R	(-)	Seal, oil (2 used)
40	A 3437 R	(PCV5111-)	Pivot (2 used)
41	A 3438 R	(PCV5111-)	Screw, cap, special (2 used)
42	AA 6312 R	(PCV67905-)	Housing, A5349R, only, valve, with thermal relief valves (except standard tractors less rockshaft) (sub. for A3604R)
	AA 4316 R	(PCV67905-)	Housing, A5349R, valve, with thermal relief valves, comple (except standard tractors less rockshaft)
	AA 6313 R	(PCV303100-)	Housing, A5350R, only, valve, with thermal relief valves (standard tractors less rockshaft) (sub. for F1634R)
	AF 2373 R	(PCV303100-)	Housing, A5350R, valve, with thermal relief valves, comple (standard tractors less rockshaft) (sub. for AF1881R)
43	A 1441 R	(-)	Plug
44	A 3136 R	(-)	Washer, copper, .020"
	A 3137 R	(-)	Washer, copper, .032" (packed 2 in a pkg.)
45	15H 584	(-)	Plug, pipe, 1/2" (except standard tractors less rockshaft)
46	15H 604	(-)	Plug, pipe, 1/4"
47	A 4702 R	(PCV243917-)	Bushing
48	F 2894 R	(PCV243917-)	Gasket (packed 2 in a pkg.) (sub. for A4703R)
49	A 4701 R	(PCV243917-)	Plug, oil filler
50	A 3097 R	(-)	Screw (except standard tractors less rockshaft)
51	A 3098 R	(-PCV343373)	Washer (2 used) (except standard tractors less rockshaft) (packed 5 in a pkg.)
	A 5364 R	(PCV343374-)	Washer, aluminum (2 used) (except standard tractors less rockshaft) (packed 5 in a pkg.)
52	14H 732	(-)	Nut, 3/8" (except standard tractors less rockshaft)
53	B 427 R	(-)	Nut, cap (packed 10 in a pkg.) (except standard tractors less rockshaft)
54	26H 14	(-)	Key, Woodruff, 3/16" x 3/4" (3 used)
55	A 4489 R	(PCV223549-)	Shaft, control
56	19H 1732	(PCV223549-)	Screw, cap, high-strength, 3/8" x 1-1/4" (sub. for F2273R)
	12H 304	(PCV223549-)	Washer, lock, 3/8"
57	AA 5211 R	(PCV223549-)	Arm, with lever
	A 4497 R	(PCV223549-)	Lever
58	AA 6314 R	(PCV338332-)	Valve, thermal relief (2 used)

See pages 70-10 and 70-11 for balance of powr-trol valve housing.

POWER-TROL VALVE HOUSING
(Housing Serial No. PCV100-)

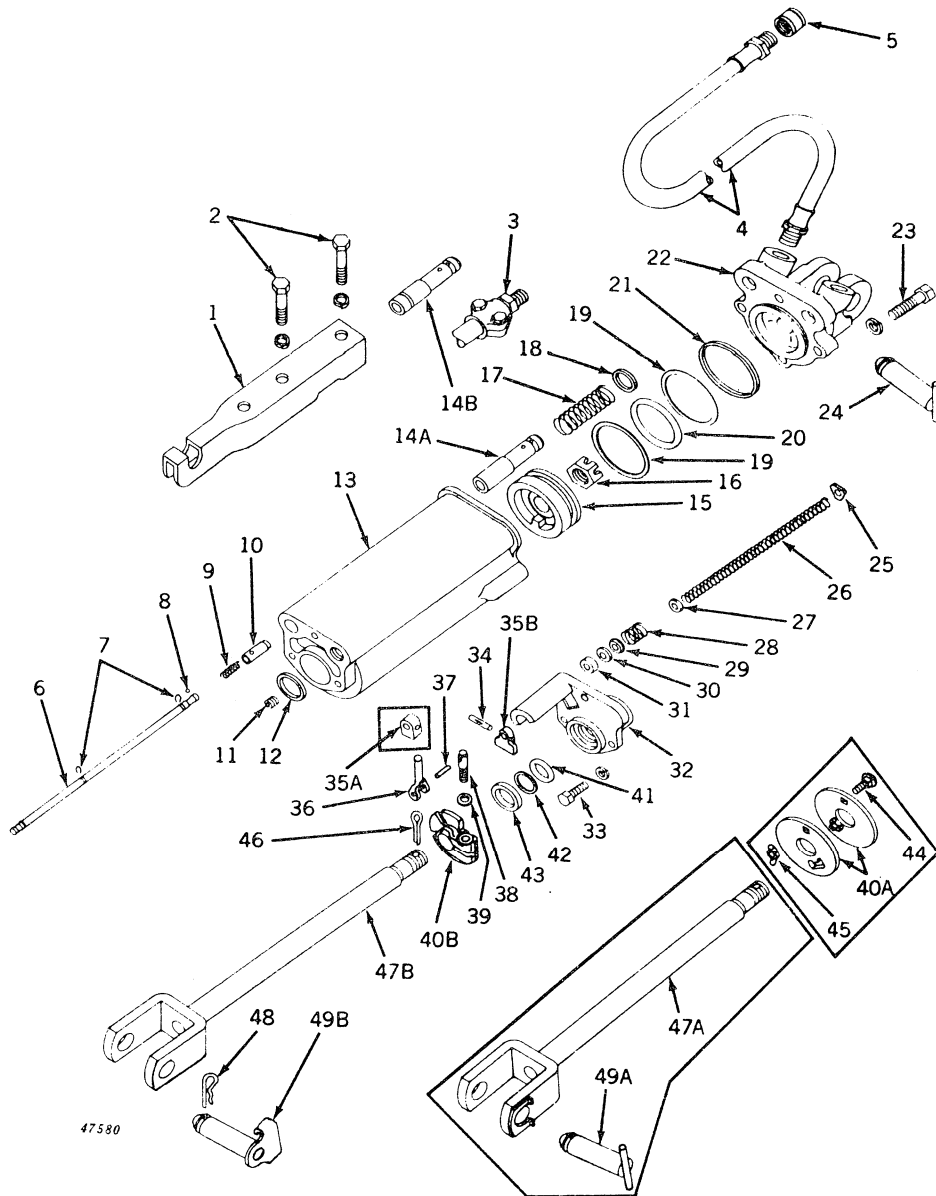


POWR-TROL VALVE HOUSING -- Continued
(Housing Serial No. PCV100-)

Key	Part No.	Housing Serial No.	Description
1	AA 4981 R	(PCV67905 -)	Plug (2 used)
2	A 3614 R	(PCV67905 -)	Cap (2 used) (packed 5 in a pkg.)
3	19H 2038	(PCV67905 -)	Screw, cap, high-strength, 3/8" x 1/2" (2 used)
	12H 304	(PCV67905 -)	Washer, lock, 3/8" (2 used)
4	AA 3754 R	(-)	Bracket, plug
5	AA 6312 R	(PCV67905 -)	Housing, A5349R, only, valve, with thermal relief valves (except standard tractors less rockshaft)
	AA 4316 R	(PCV67905 -)	Housing, A5349R, valve, with thermal relief valves, complete (except standard tractors less rockshaft)
	AA 6313 R	(PCV303100-)	Housing, A5350R, only, valve, with thermal relief valves (standard tractors less rockshaft)
	AF 2373 R	(PCV303100-)	Housing, A5350R, valve, with thermal relief valves, complete (standard tractors less rockshaft)
6	R 1239 R	(PCV303100-)	Plate (standard tractors less rockshaft)
7	19H 11	(PCV303100-)	Screw, cap, high-strength, 1/4" x 3/8" (standard tractors less rockshaft)
8	A 1447 R	(-)	Gasket (packed 5 in a pkg.)
9	A 3439 R	(PCV5111 -)	Washer (2 used) (packed 5 in a pkg.)
10	A 3437 R	(PCV5111 -)	Pivot (2 used)
11	A 3438 R	(PCV5111 -)	Screw, cap, special (2 used)
12	AM 292 T	(-)	Cock, oil lever (sub. for AA3739R)
13	15H 858	(PCV67905 -)	Plug, pipe, 3/4" (2 used)
14	14H 511	(PCV67905 -)	Nut, slotted, 5/16"
15	11H 231	(PCV67905 -)	Pin, cotter, 1/16" x 1/2"
16	24H 1290	(PCV67905 -)	Washer, 21/64" x 3/4" x .036" (2 used)
17	A 3611 R	(PCV67905 -)	Cam
18	A 3610 R	(PCV67905 -)	Spring (packed 2 in a pkg.)
19	A 3609 R	(PCV67905 -)	Pawl (2 used) (packed 5 in a pkg.)
20	A 3612 R	(PCV67905 -)	Stud, 5/16" x 1-1/4"
21	A 3190 R	(PCV67905 -)	O-ring (4 used) (packed 5 in a pkg.)
22	A 3613 R	(PCV67905 -)	Coupling (2 used) (sub. for AA5535R)
	F 2250 R	(PCV67905 -)	Coupling, special
23	AA 4542 R	(-)	Line, oil, flexible (88" long) (2 used) (sub. for AA4279R)
24	A 4490 R	(PCV223549-)	Stud, 1/2" x 6-7/16"
25	12H 301	(PCV67905 -)	Washer, lock, 1/2"
26	14H 391	(PCV67905 -)	Nut, 1/2"
27	B 427 R	(-)	Nut, cap (packed 10 in a pkg.) (except standard tractors less rockshaft)
28	A 3098 R	(-PCV343373)	Washer (2 used) (except standard tractors less rockshaft) (packed 5 in a pkg.)
	A 5364 R	(PCV343374-)	Washer, aluminum (2 used) (except standard tractors less rockshaft) (packed 5 in a pkg.)
29	14H 732	(-PCV343373)	Nut, 3/8" (except standard tractors less rockshaft)
30	A 1449 R	(PCV100 -)	Screw, throttle valve adjusting (except standard tractors less rockshaft)
31	19H 2211	(PCV223549-)	Screw, cap, high-strength, 1/2" x 5" (3 used)
	12H 301	(-)	Washer, lock, 1/2" (3 used)
32	R 756 R	(PCV223549-)	Plug, relief valve spring
33	R 757 R	(PCV67905 -)	Washer
34	A 4256 R	(PCV223549-)	Washer (6 used) (packed 2 in a pkg.)
35	R 755 R	(PCV223549-)	Spring, relief valve
36	R 754 R	(PCV223549-)	Valve, relief
37	D 2361 R	(PCV136346-)	Ball, check valve (4 used)
38	A 4133 R	(PCV136346-)	Shaft, metering check valve (2 used)
39	R 1811 R	(PCV136346-)	Valve, check (2 used) (sub. for A4132R)
40	D 1995 R	(PCV136346-)	Spring (2 used)
41	A 3137 R	(-)	Washer, check valve plug (2 used) (packed 2 in a pkg.)
42	A 1441 R	(-)	Plug (2 used)
43	19H 1806	(PCV223549-)	Screw, cap, high-strength, 1/2" x 5-3/4" (2 used)
	12H 301	(PCV223549-)	Washer, lock, 1/2" (2 used)
44	19H 1806	(PCV223549-)	Screw, cap, high-strength, 1/2" x 5-3/4"
45	A 3105 R	(-)	Washer, copper (packed 5 in a pkg.)

See pages 75-8 and 75-9 for balance of powr-trol valve housing parts.

REMOTE CONTROL CYLINDER (Hydraulic-Stop Type)
 (Remote Cylinder Serial Nos. 3-1/2 RC100- and 3-1/2 RCS29376-)

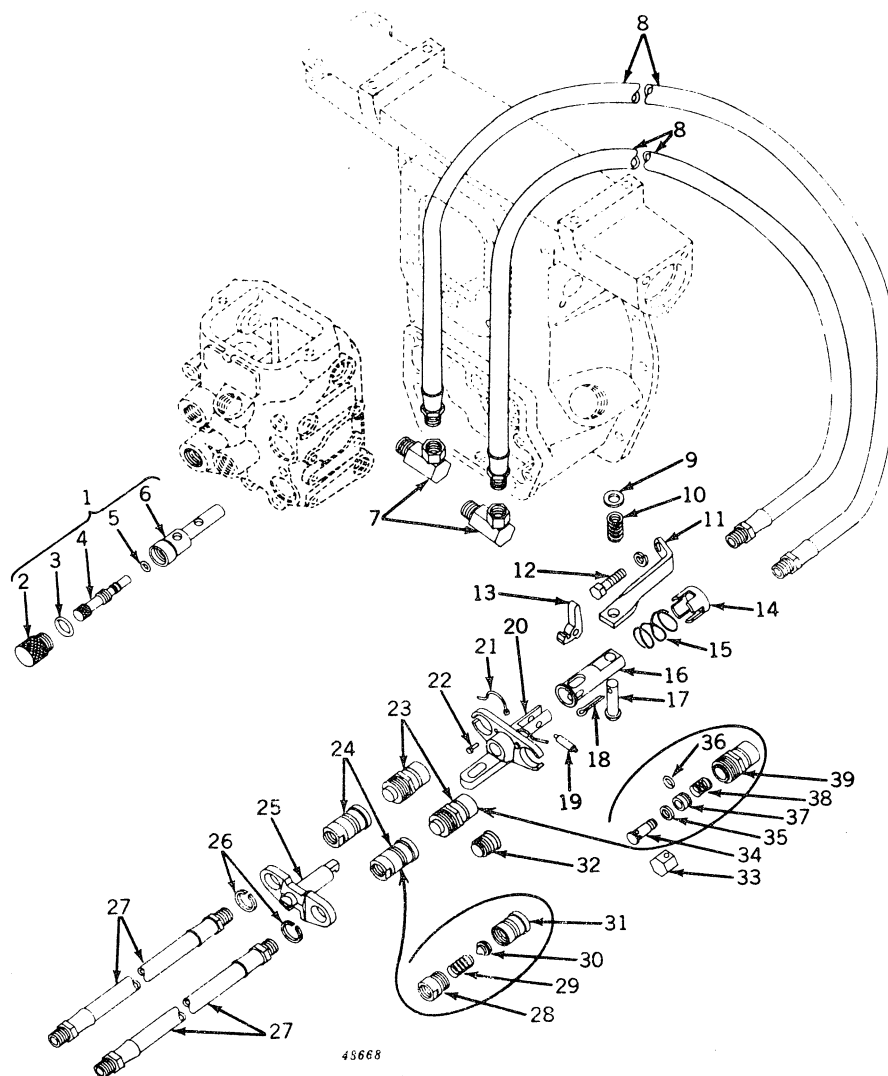


Key	Part No.	Cylinder Serial No.	Cylinder with Special Stop Serial No.	Description
1	A 4452 R	(-)	(-)	Arm, cylinder transport
2	19H 2106	(-)	(-)	Screw, cap, high-strength, 7/16" x 2-3/4" (2 used)
	12H 293	(-)	(-)	Washer, lock, 7/16" (2 used)
3	AA 4864 R	(-)	(-)	Coupling for flexible oil line
4	AA 4542 R	(-)	(-)	Line, flexible oil, 88" long (2 used) (except Hi-Crop) (sub. for AA4279R)
	AA 3752 R	(-)	(-)	Line, flexible oil, 48" long (4 used) (Hi-Crop)
5	15H 600	(-)	(-)	Coupling for flexible oil line, 1/2" (2 used) (Hi-Crop)
6	A 4736 R	(-)	(-)	Rod, stop
7	A 4739 R	(-)	(-)	Snap ring (2 used) (packed 2 in a pkg.)
8	A 4742 R	(-)	(-)	Ball, bleed valve (packed 2 in a pkg.)
9	A 4741 R	(-)	(-)	Spring, bleed valve

REMOTE CONTROL CYLINDER (Hydraulic-Stop Type) -- Continued
(Remote Cylinder Serial Nos. 3-1/2 RC100- and 3-1/2 RCS29376-)

Key	Part No.	Cylinder Serial No.	Cylinder with Special Stop Serial No.	Description
10	A 4740 R	(-)	(.....)	Valve, bleed (sub. AA5731R on regul cylinder only)
	A 4740 R	(.....)	(-)	Valve, bleed
11	15H 624	(-)	(-)	Plug, pipe (sub. for A3125R)
12	F 1441 R	(-)	(-)	Gasket, piston rod guide (packed 2 in a pkg.)
13	F 1425 R	(-)	(-)	Cylinder, remote
14A	A 4743 R	(-)	(.....)	Valve, stop (sub. AA5731R)
14B	A 5295 R	(.....)	(-)	Valve, stop
15	F 1428 R	(-)	(-)	Piston
16	C 1104 R	(-3-1/2 RC41805)	(-3-1/2 RCS41805)	Nut, slotted, 7/8" (packed 5 in a pkg)
	F 2439 R	(3-1/2 RC41806-)	(3-1/2 RCS41806-)	Nut, special hex. lock (packed 5 in a pkg.)
17	A 4744 R	(-)	(-)	Spring, stop valve
18	A 4723 R	(-)	(-)	Gasket, oil passage (2 used) (packed 5 in a pkg.)
19	F 1431 R	(-)	(-)	Washer, piston packing (2 used) (pack 5 in a pkg.)
20	F 1430 R	(-)	(-)	O-ring (packed 2 in a pkg.)
21	F 1427 R	(-)	(-)	Gasket (packed 2 in a pkg.)
22	F 1426 R	(-)	(-)	Cap, remote cylinder
23	19H 474	(-)	(-)	Screw, cap, high-strength, 1/2" x 1-7/8" (4 used)
	12H 301	(-)	(-)	Washer, lock, 1/2" (4 used)
24	AA 6309 R	(-)	(-)	Pin, attaching (sub. for AA5605R)
25	A 4738 R	(-)	(-)	Washer, stop rod
26	A 4737 R	(-)	(-)	Spring, stop rod
27	24H 1301	(-)	(-)	Washer, stop rod, 13/32" x 9/16" x .060"
28	A 4748 R	(-)	(-)	Spring, stop rod packing
29	A 4747 R	(-)	(-)	Adapter, stop rod packing, male (packed 2 in a pkg.)
30	A 4745 R	(-)	(-)	"V" packing, stop rod (3 used) (packe 5 in a pkg.)
31	A 4746 R	(-)	(-)	Adapter, stop rod packing, female
32	F 1440 R	(-)	(-)	Guide, piston rod
33	19H 1731	(-)	(-)	Screw, cap, high-strength, 3/8" x 1" (3 used)
	12H 304	(-)	(-)	Washer, lock, 3/8" (3 used)
34	25H 760	(-)	(-)	Pin, groove, stop rod arm
35A	A 4749 R	(-3-1/2 RC29375)	(.....)	Arm, stop rod (sub. one A5304R)
35B	A 5304 R	(3-1/2 RC29376-)	(-)	Arm, stop rod
36	A 5302 R	(3-1/2 RC29376-)	(-)	Lever, stop
37	34H 264	(3-1/2 RC29376-)	(-)	Pin, spring, in stop lever
38	A 5301 R	(3-1/2 RC29376-)	(-)	Screw, stop
39	R 1870 R	(3-1/2 RC29376-)	(-)	Washer, on stop screw
40A	F 1435 R	(-3-1/2 RC29375)	(.....)	Stop, piston rod (2 used) (sub. one R27423R, A5301R, A5302R, A530 R1870R, and 34H264)
40B	R 27423 R	(3-1/2 RC29376-)	(-)	Stop, piston rod (sub. for F2300R)
41	A 3606 R	(-)	(-)	O-ring, piston rod (packed 5 in a pkg)
42	F 1432 R	(-)	(-)	Washer, piston rod packing (packed 2 in a pkg.)
43	AP 19547 H	(-)	(-)	Seal, oil, piston rod wiper
44	3H 1524	(-3-1/2 RC29375)	(.....)	Bolt, cge., 5/16" x 1"
45	14H 819	(-3-1/2 RC29375)	(.....)	Nut, wing, 5/16" (packed 10 in a pkg (sub. for A4735R)
46	11H 237	(-)	(-)	Pin, cotter, 1/8" x 2"
47A	AF 1588 R	(-3-1/2 RC29375)	(.....)	Rod, piston, with yoke and clip (sub. one AA6307R and AF2331R)
47B	AF 2331 R	(3-1/2 RC29376-)	(-)	Rod, piston, with yoke
48	A 3581 R	(-)	(-)	Pin, spring locking (2 used) (packed 25 in a pkg.)
49A	AA 6309 R	(-3-1/2 RC29375)	(.....)	Pin, attaching (sub. for AA5605R)
49B	AA 6307 R	(3-1/2 RC29376-)	(-)	Pin, attaching, with clip
Parts listed below are an assembly of some of the parts in this grouping.				
	AF 1586 R	(-)	(.....)	Cylinder, remote, 3-1/2" x 8"
	AF 2322 R	(.....)	(-)	Cylinder, remote, with special stop valve (3-1/2" x 8")
	AR 21772 R	(-)	(-)	Kit, remote cylinder overhaul (to service 3-1/2" cylinders)

BREAKAWAY COUPLING, SELECTOR VALVE, AND OIL LINES
 (Powr-Trol Valve Housing Serial No. PCV67905-)



BREAKAWAY COUPLING, SELECTOR VALVE, AND OIL LINES -- Continued
(Powr-Trol Valve Housing Serial No. PCV67905-)

Key	Part No.	Valve Housing Serial No.	Description
1	AA 5724 R	(-)	Valve, assembly, selector
2	A 4850 R	(-)	Plug
3	R 495 R	(-)	O-ring (packed 5 in a pkg.)
4	A 4848 R	(-)	Valve
5	A 3917 R	(-)	O-ring (packed 2 in a pkg.)
6	A 4849 R	(-)	Body
7	AA 5723 R	(-)	Union, adapter (2 used)
8	AA 5722 R	(-)	Line, flexible oil, breakaway coupling (2 used)
9	24H 1341	(-)	Washer, 17/32" x 15/16" x .060"
10	A 1785 R	(-)	Spring
11	A 4851 R	(-)	Bracket, breakaway coupling
12	19H 1978	(-)	Screw, cap, high-strength, 7/16" x 1-1/2"
	12H 293	(-)	Washer, lock, 7/16"
13	A 4859 R	(-)	Latch
14	A 4858 R	(-7031299)	Cover, spring (sub. AA6337R cover and spring)
	A 5396 R	(7031300-)	Cover, spring (sub. AA6337R cover and spring)
15	A 4857 R	(-7031299)	Spring (sub. AA6337R cover and spring)
	A 5395 R	(7031300-)	Spring (sub. AA6337R cover and spring)
16	A 4856 R	(-)	Drawbar
17	B 146 R	(-)	Pin, headed
18	11H 216	(-)	Pin, cotter, 3/16" x 1"
19	A 4860 R	(-)	Pin, latch (packed 3 in a pkg.)
20	AA 5727 R	(-)	Frame, breakaway, tractor half
21	A 4861 R	(-)	Ring, snap (2 used)
22	A 4862 R	(-)	Rivet (2 used)
23	AA 5728 R	(-)	Coupling, oil line, tractor half (2 used)
24	AA 5729 R	(-)	Coupling, oil line, implement half (2 used)
25	A 4863 R	(-)	Frame, breakaway, implement half
26	A 4864 R	(-)	Ring, snap (2 used)
27	AA 4542 R	(-)	Line, flexible oil, 88" long (2 used) (regular) (sub. for AA4279R)
	AA 3752 R	(-)	Line, flexible oil, 48" long (4 used) (Hi-Crop)
	15H 600	(-)	Coupling for flexible oil line, 1/2" (2 used) (Hi-Crop)
28	A 4866 R	(-)	Adapter, coupling (2 used)
29	A 4867 R	(-)	Spring (2 used)
30	A 4871 R	(-)	Valve, poppet (2 used)
31	A 4865 R	(-)	Body, coupling, breakaway oil line (2 used)
32	A 4868 R	(-)	Cap, dust (2 used)
33	A 4869 R	(-)	Extractor, tubular valve
34	A 4855 R	(-)	Valve, tubular (2 used)
35	A 4870 R	(-)	Washer, seal (2 used) (sub. AA6179R sleeve)
36	R 459 R	(-)	O-ring (2 used) (packed 5 in a pkg.)
	A 5829 R	(-)	Washer, backup (2 used) (use with R459R)
37	A 4854 R	(-)	Sleeve (2 used) (sub. AA6179R sleeve)
38	A 4853 R	(-)	Spring (2 used)
39	A 4852 R	(-)	Body, coupling, breakaway frame (2 used)

Parts listed below are assemblies of parts in this grouping.

AA 5720 R	(-)	OIL LINE BREAKAWAY COUPLING, COMPLETE AND SELECT VALVE
AA 5721 R	(-)	Coupling, breakaway, assembly
AA 6341 R	(-)	Coupling, breakaway, tractor half
AA 6342 R	(-)	Coupling, breakaway, implement half

Capital letters indicate an attachment. Attachments must be listed on separate order from replacement parts order.

O-RING KIT
(Not Illustrated)

Key	Part No.	Serial No.	Description
	AR 34473 R	(-)	Kit, O-ring, consisting of:
			5 A 3606 R O-ring
			10 A 3917 R O-ring
			10 A 4365 R O-ring
			5 A 4540 R O-ring
			5 A 4730 R O-ring
			10 B 2762 R O-ring
			5 B 3685 R O-ring
			10 F 3353 R O-ring
			5 P 45750 H O-ring
			10 P 46051 H O-ring
			10 P 48347 H O-ring
			10 R 375 R O-ring
			10 R 394 R O-ring
			10 R 459 R O-ring
			5 R 460 R O-ring
			5 R 495 R O-ring
			5 R 1138 R O-ring
			5 R 1225 R O-ring
			10 R 10093 R O-ring
			10 R 26976 R O-ring
			5 R 27149 R O-ring
			10 R 27490 R O-ring
			5 R 29463 R O-ring
			5 R 30319 R O-ring
			10 R 34802 R O-ring
			10 R 34812 R O-ring
			10 T 13119 T O-ring
			5 U 10289 U O-ring
			5 U 11017 U O-ring
			5 U 12037 U O-ring

BULK FLEXIBLE OIL LINE AND REUSABLE LOK-PIN COUPLINGS

	Oil line (Length Approx. 50 ft.)	Set of Ferrules with Pins (packed 10 in a pkg.)*	Stem-Straight Thread, with O-ring (Packed 5 in a pkg.)	Stem-Pipe Thread (Packed 5 in a pkg.)
R	34790 R 3/8" I.D. -1 Wire	AR 39629	AR 39635**	R 39687
R	34791 R 1/2" I.D. -1 Wire	AR 39630	AR 39636**	R 39688
R	34792 R 3/4" I.D. -1 Wire	AR 39631	AR 39637#	R 39689
R	34793 R 3/8" I.D. -2 Wire	AR 39632	AR 39635**	R 39687
R	34794 R 1/2" I.D. -2 Wire	AR 39633	AR 39636**	R 39688
R	34795 R 3/4" I.D. -2 Wire	AR 39634	AR 39637#	R 39689

* Each set of ferrules includes two R39681 pins -- extra pins may be ordered, packed 20 in a package.

** Includes R26375R O-ring

Includes F3171R O-ring

REUSABLE COUPLINGS (Use with Single Wire Braid Flexible Oil Line)

Coupling No.	I.D.	Thread
AF 3585 R	3/8"	3/8" - 18 NPTF (packed 2 in a pkg.)
AF 3586 R	1/2"	1/2" - 14 NPTF (packed 2 in a pkg.)
AF 3587 R	5/8"	3/4" - 14 NPTF (packed 2 in a pkg.)
AF 3588 R	3/4"	3/4" - 14 NPTF (packed 2 in a pkg.)
R 34644 R	3/8"	3/4" - 16 O-ring type thread
R 34646 R	1/2"	3/4" - 16 O-ring type thread

REUSABLE COUPLINGS (Use with Double Wire Braid Flexible Oil Line)

Coupling No.	I.D.	Thread
AR 21629 R	3/8"	3/4" - 18 NPTF (packed 2 in a pkg.)
AR 21630 R	1/2"	1/2" - 14 NPTF (packed 2 in a pkg.)
AR 21631 R	5/8"	3/4" - 14 NPTF (packed 2 in a pkg.)
AR 21632 R	3/4"	3/4" - 14 NPTF (packed 2 in a pkg.)
AR 21634 R	1"	1" - 11-1/2 NPTF (packed 2 in a pkg.)
R 34645 R	3/8"	3/4" - 16 O-ring type thread
R 34647 R	1/2"	3/4" - 16 O-ring type thread

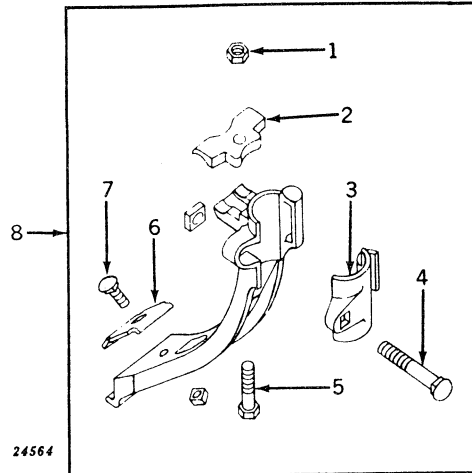
BULK SINGLE WIRE BRAID FLEXIBLE OIL LINE (Use with Reusable Coupling
for Single Wire Braid Flexible Oil Line)

Part No.	I.D.	O.D.	Length
A 5775 R	3/8"	25/32"	Approx. 50 ft.
A 5776 R	1/2"	29/32"	Approx. 50 ft.
A 5777 R	5/8"	1-1/32"	Approx. 50 ft.

BULK DOUBLE WIRE BRAID FLEXIBLE OIL LINE (Use with Reusable Coupling
for Double Wire Braid Flexible Oil Line)

Part No.	I.D.	O.D.	Length
R 21531 R	3/8"	29/32"	Approx. 50 ft.
R 21532 R	1/2"	31/32"	Approx. 50 ft.
R 21534 R	3/4"	1-1/4"	Approx. 50 ft.
R 21535 R	1"	1-9/16"	Approx. 50 ft.

UMBRELLA HOLDER

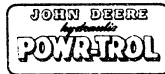


Key	Part No.	Serial No.	Description
1	14H 511	(-)	Nut, 5/16"
2	A 3487 R	(-)	Clamp
3	F 518 R	(-)	Cap
4	3H 1844	(-)	Bolt, cge., high-strength, 7/16" x 2-3/4", with nut
5	19H 1901	(-)	Screw, cap, high-strength, 5/16" x 2"
6	A 3486 R	(-)	Clip
7	(-)	Bolt, cge., 5/16" x 1", with nut
8	AA 4206 R	(-)	Holder, umbrella, complete (no longer furnished)

DECALCOMANIA SET

JOHN DEERE

JOHN DEERE

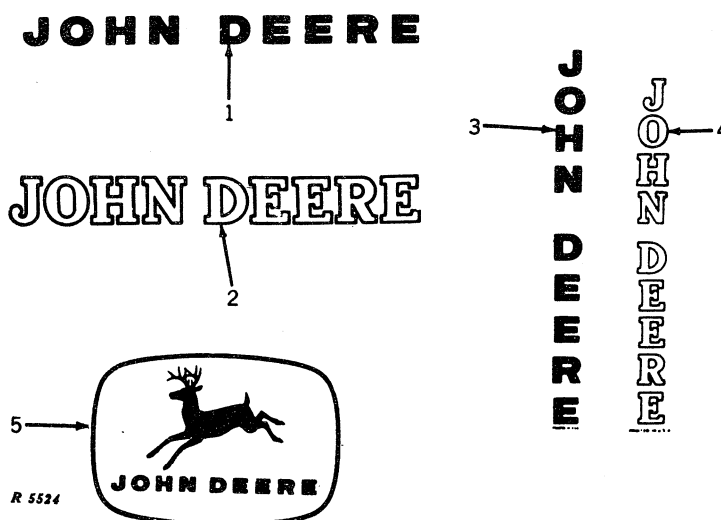


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Power Steering

Part No.	Serial No.	Description
AF 1658 R	(-)	Decalcomania set (water applied type) (consisting of: "John Deere" for sides of hood (2 used) "John Deere" for seat "Donaldson Air Cleaner Instructions" "Powr-Trol" "Model Designation" (2 used) "12 Volt" for battery box "Roll-O-Matic" "Power Steering" (2 used) "Vapor and Liquid Valve" (Decalcomanias are furnished in sets only as listed)
AA 5398 R	(-)	Kit, solvent, for applying Kwik-Strip Decals (no longer furnished)

ADDITIONAL DECALCOMANIAS
(The Following Decalcomanias Are Available In Packages of 5 Each)



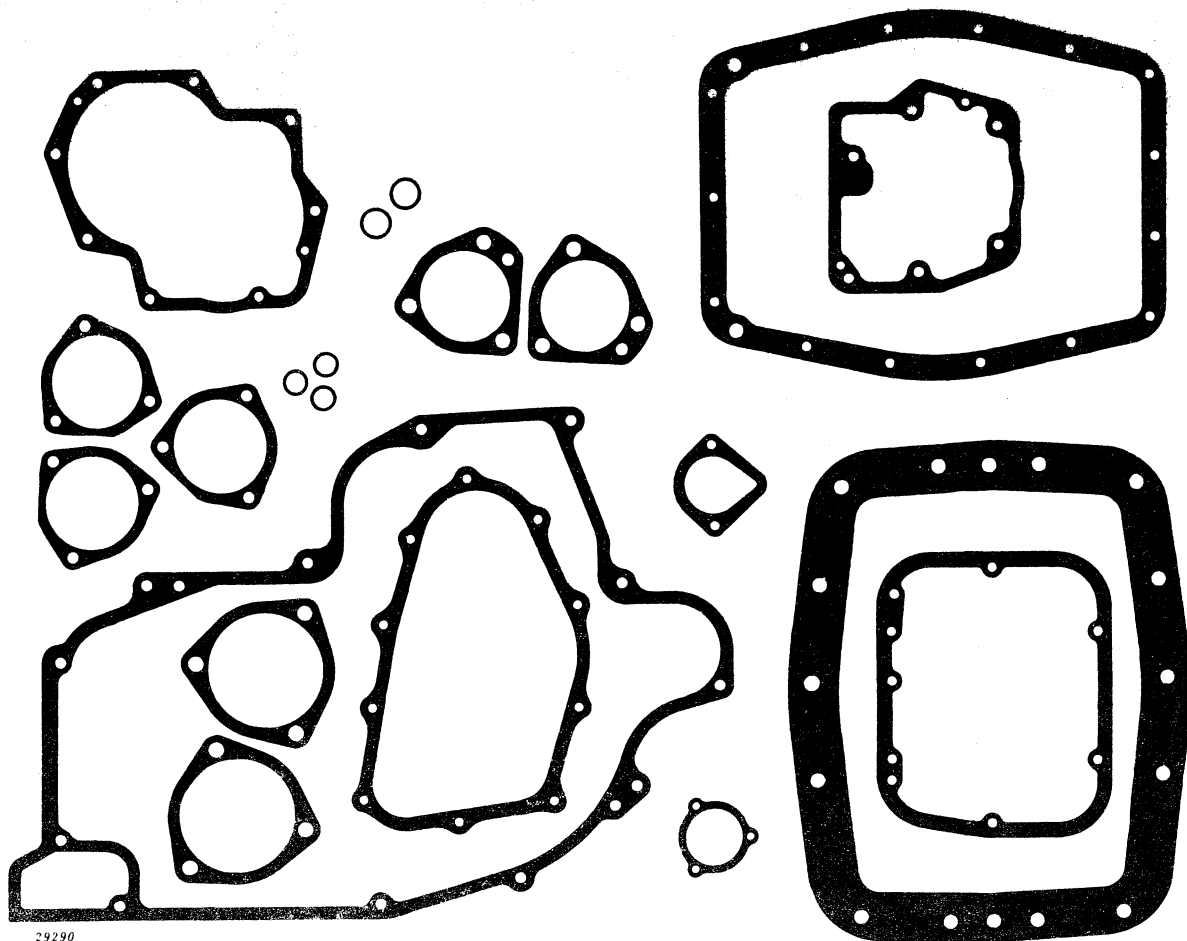
Key	Part No.	Size	Key	Part No.	Size
1	JD 250	1/2" x 7-1/8"	4	JD 118 (sub. JD257)	1/2" x 5-3/8"
	JD 251	11/16" x 10"		JD 119 (sub. JD258)	3/4" x 8-1/16"
	JD 235*	11/16" x 10"		JD 116 (sub. JD259)	1" x 10-3/4"
	JD 252	1" x 14-1/4"	5	JD 260	1-7/16" x 2"
	JD 236*	1" x 14-1/4"		JD 5260**	1-7/16" x 2"
	JD 5152 (dark green)	1" x 14-1/4"		JD 261	2-1/8" x 3"
	JD 253	1-1/4" x 17-3/4"		JD 5202*	2-1/8" x 3"
	JD 237*	1-1/4" x 17-3/4"		JD 5261**	2-1/8" x 3"
	JD 5153 (dark green)	1-1/4" x 17-3/4"		JD 5240***	2-1/8" x 3"
	JD 267	1-1/2" x 21-3/8"		JD 262	2-7/8" x 4"
	JD 239*	1-3/4" x 25"		JD 246* (sub. JD5203)	2-7/8" x 4"
	JD 238*	1-1/2" x 21-3/8"		JD 5262**	2-7/8" x 4"
	JD 254	1-3/4" x 25"		JD 5241***	2-7/8" x 4"
	JD 255	2-1/4" x 32"		JD 263	3-9/16" x 5"
	JD 5206*	5-3/4" x 8"		JD 5204*	3-9/16" x 5"
	JD 5208*	2-1/2" x 35-5/8"		JD 5263**	3-9/16" x 5"
	JD 256	4" x 57"		JD 5242***	3-9/16" x 5"
	JD 5155 (dark green)	2-1/4" x 32"		JD 264	4-1/4" x 6"
2	JD 110	3/4" x 6"		JD 5205*	4-1/4" x 6"
	JD 111	1" x 8"		JD 5264**	4-1/4" x 6"
	JD 112	1-1/4" x 10"		JD 5243***	4-1/4" x 6"
	JD 113	1-1/2" x 12"		JD 5244***	5-3/4" x 8"
	JD 114	2-1/2" x 20"		JD 265	6-3/8" x 9"
	JD 115	2" x 16"		JD 5265**	6-3/8" x 9"
3	JD 257	1/2" x 6"		JD 5165 (yellow deer)	6-3/8" x 9"
	JD 258	3/4" x 9"		JD 268	8-1/2" x 12"
	JD 243*	3/4" x 9"		JD 5207*	8-1/2" x 12"
	JD 259	1" x 12"		JD 269	11-3/4" x 16-5/8"

* Black decals for machines painted other than John Deere green.

** Leaping deer decals for South and Central America.

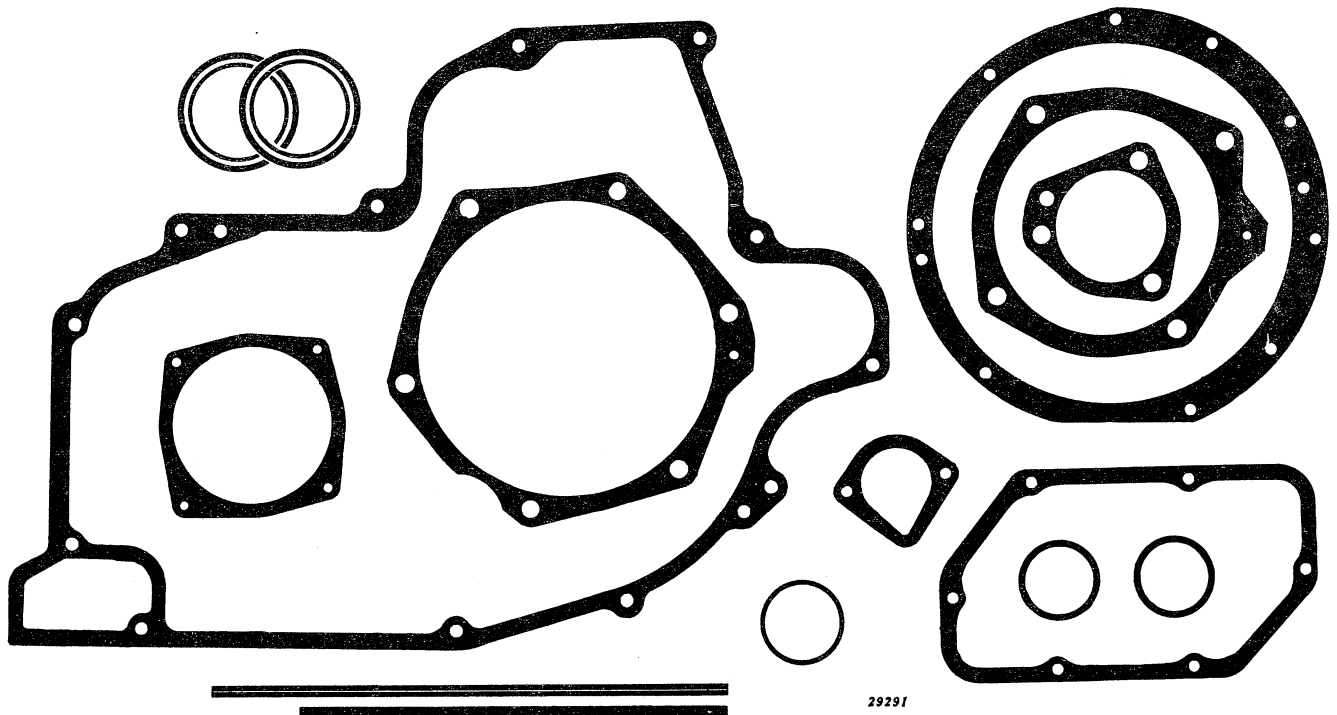
*** Leaping deer decals for South and Central America. (Industrial, black and yellow)

TRANSMISSION AND REAR END OVERHAUL GASKET SET



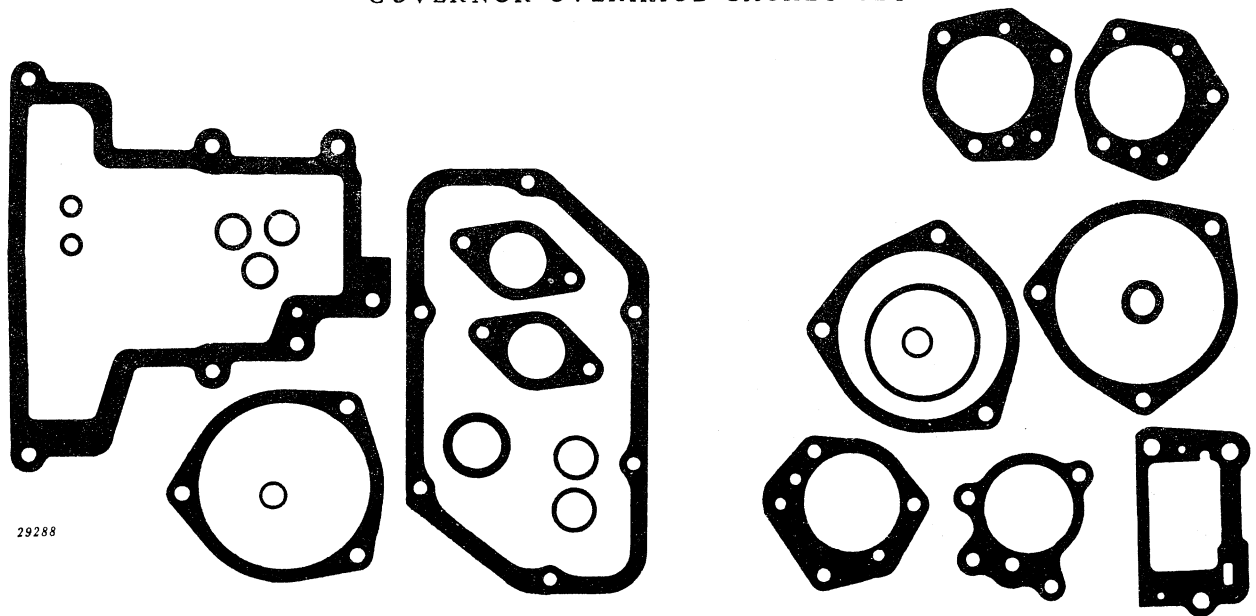
Part No.	Serial No.	Description
AF 1684 R	(-)	Gasket set consisting of:
		(2) A 3606 R O-ring, powr-trol suction line
		(1) A 3817 R gasket, transmission drive shaft outer bearing cover
		(1) A 4555 R gasket, P. S. clutch housing
		(1) A 4584 R gasket, P. S. clutch housing cover
		(2) F 157 R gasket, brake housing
		(2) F 173 R shim, differential bearing quill
		(1) F 265 R gasket, rear axle housing to cover or powr-trol housing
		(1) F 286 R gasket, transmission case cover
		(3) F 1363 R shim, countershaft right bearing housing
		(1) F 1381 R gasket, sliding gear shaft and countershaft left bearing cover or 5th and 6th speed gear cover
		(1) F 1457 R gasket, P. S. clutch shaft bearing cover
		(10) F 1459 R shim, powershaft oil seal housing
		(1) F 1542 R gasket, P. S. clutch shaft bearing cover
		(1) F 1636 R gasket, rear axle housing to case
		(1) F 2383 R gasket, first reduction gear cover (sub. for F1245R)
		(3) R 495 R O-ring, powr-trol pressure line

CRANKSHAFT AND BEARING REPLACEMENT GASKET SET



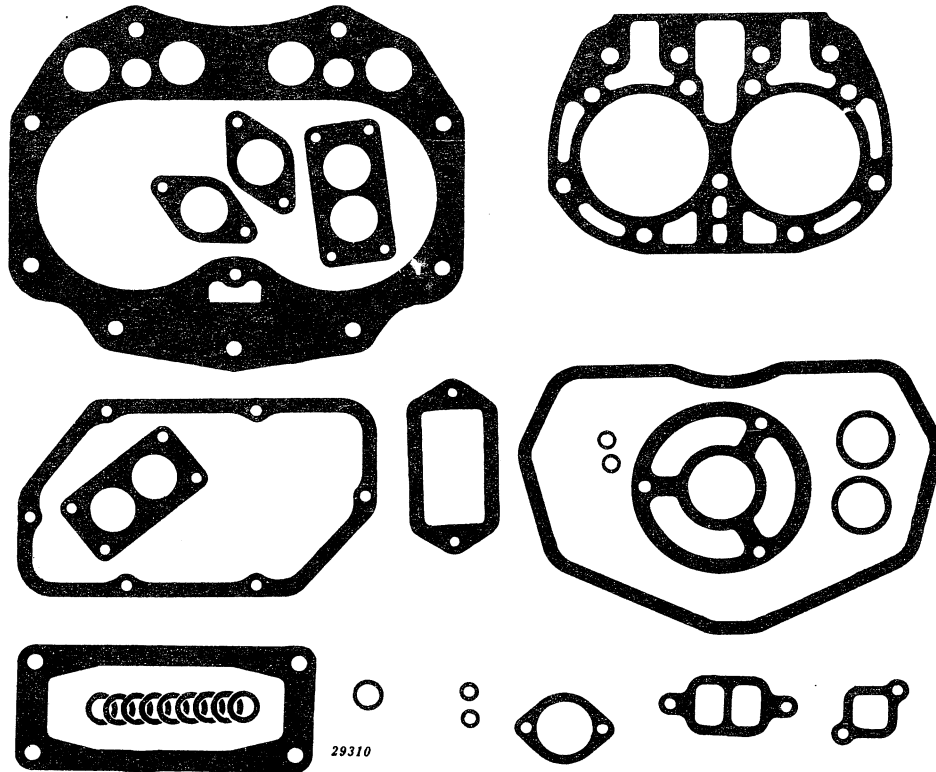
Part No.	Serial No.	Description
AF 1681 R	(-)	Gasket set consisting of:
		(1) A 3311 R felt, flywheel cover
		(1) A 3817 R gasket, transmission drive shaft outer bearing cover
		(1) A 4224 R washer, flywheel spacer oil seal
		(1) A 4400 R gasket, L.H. main bearing cover
		(1) A 4847 R gasket, main bearing oil hole
		(2) AF 1466 R seal, oil, R.H. main bearing
		(1) F 157 R gasket, R.H. brake
		(1) F 1243 R gasket, crankcase cover
		(1) F 1396 R gasket, pulley oil seal
		(1) F 2383 R gasket, first reduction gear cover (sub. for F1245R)
		(1) F 2725 R gasket, R.H. main bearing (sub. for F1231R)
		(1) F 2726 R gasket, L.H. main bearing housing (sub. for F1231R)
		(1) F 2728 R packing strip, flywheel cover (sub. for F1237F)
		(2) F 3450 R O-ring, upper water pipe (sub. for F1319R)

GOVERNOR OVERHAUL GASKET SET



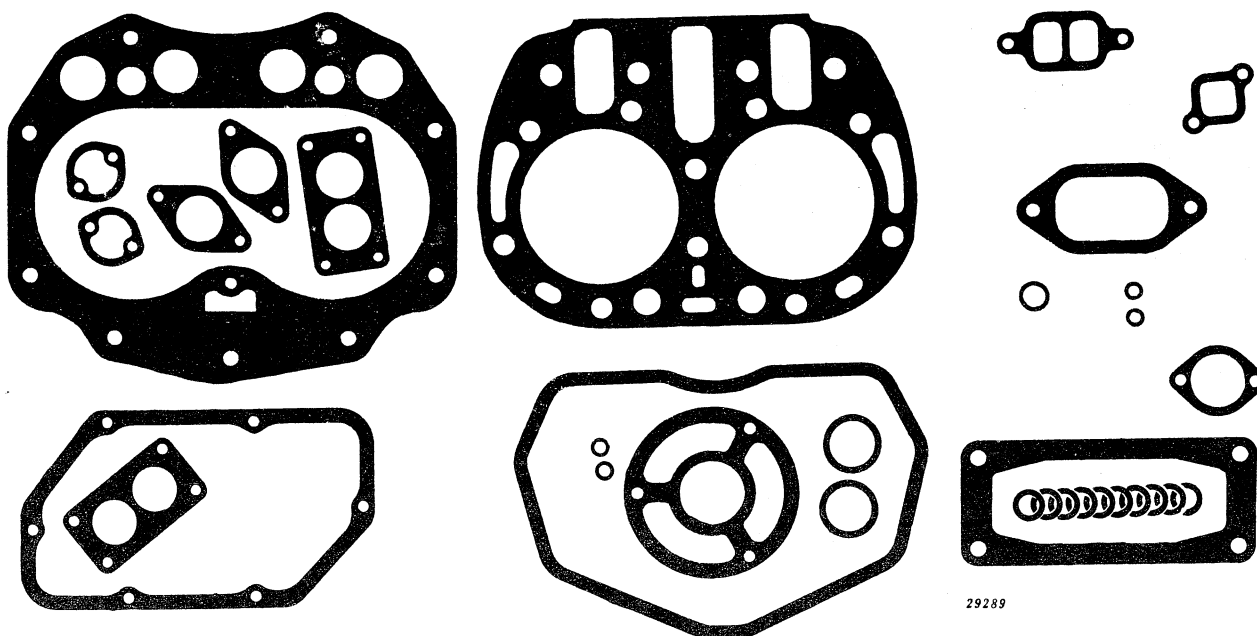
Part No.	Serial No.	Description
AF 1683 R	(-)	Gasket set consisting of:
		(1) A 3190 R O-ring, generator drive pulley
		(2) A 3606 R O-ring powr-trol suction line
		(1) A 4158 R gasket, distributor to governor case
		(1) A 4190 R gasket, ventilator pump cover
		(1) A 4479 R gasket, powr-trol pump housing
		(2) A 4635 R gasket, carburetor intake
		(2) B 60 R washer, packing, ventilator pipe
		(1) B 293 R O-ring, fan shaft support tube
		(1) B 2127 R packing, fan bearing rear
		(3) B 2642 R shim, fan shaft rear bearing housing
		(1) B 2762 R O-ring, powr-trol pump idler gear shaft
		(5) F 110 R shim, governor L.H. bearing housing
		(1) F 1189 R gasket, governor case
		(1) F 1243 R gasket, crankcase cover
		(3) R 495 R O-ring, powr-trol pressure line

VALVE, RING, AND CYLINDER REPLACEMENT GASKET SET (All-Fuel)



Part No.	Serial No.	Description
AF 1689 R	(-)	Gasket set consisting of:
		(9) 264 R washer, lead, cylinder head stud
		(2) A 3439 R washer, copper, tappet lever cover to bracket screw
		(1) A 4631 R gasket, carburetor to manifold
		(1) A 4634 R gasket, carburetor to intake
		(2) A 4635 R gasket, carburetor intake
		(1) AF 3657 R gasket, manifold (pkg. of 3)
		(2) B 60 R washer, packing, ventilator pipe
		(1) F 489 R gasket, cylinder water outlet
		(2) F 1056 R O-ring, lower water pipe
		(1) F 1179 R gasket, tappet lever cover
		(1) F 1214 R gasket, cylinder to case
		(1) F 1243 R gasket, crankcase cover
		(1) F 1307 R gasket, cylinder head
		(1) F 1470 R gasket, cylinder water inlet
		(1) R 495 R O-ring
		(1) R 20037 R gasket, air cleaner (sub. for F143R)

VALVE, RING, AND CYLINDER REPLACEMENT GASKET SET (Gasoline)



Part No.	Serial No.	Description
AF 1682 R	(Gasket set consisting of:
	(10)	264 R washer, lead, cylinder head stud
	(2) A	3439 R washer, aluminum, tappet lever cover to bracket screw
	(1) A	4631 R gasket, carburetor to manifold
	(1) A	4634 R gasket, carburetor to intake
	(2) A	4635 R gasket, carburetor intake
	(2) A	4642 R gasket, intake manifold
	(2) B	60 R washer, packing, ventilator pipe
	(1) F	489 R gasket, cylinder water outlet
	(1) F	519 R gasket, cylinder head water inlet
	(2) F	1056 R O-ring, lower water pipe
	(1) F	1179 R gasket, tappet lever cover
	(1) F	1214 R gasket, cylinder to case
	(1) F	1216 R gasket, cylinder head
	(1) F	1243 R gasket, crankcase cover
	(1) AF	3657 R gasket set, manifold
	(1) R	495 R O-ring, ventilator outlet tube
	(1) R	20037 R gasket, air cleaner (sub. for F143R)

VALVE REPLACEMENT GASKET SET

Part No.	Serial No.	Description
AR 21787 R	(-)	Gasket set for Model 70 - valve replacement - (not illustrated) consisting of:
(10)	264 R	washer, lead, cylinder head studs
(2) A	3439 R	washer, aluminum, tappet lever cover stud
(1) A	4631 R	gasket, carburetor to manifold
(1) A	4634 R	gasket, carburetor to intake
(2) A	4635 R	gasket, carburetor intake
(2) A	4642 R	gasket, intake manifold to exhaust manifold
(1) AF	3657 R	gasket, manifold (set of 3)
(2) B	60 R	washer, packing, ventilator pipe
(1) F	519 R	gasket, cylinder head water inlet
(2) F	1056 R	O-ring, lower water pipe
(1) F	1179 R	gasket, tappet lever cover
(1) F	1216 R	gasket, cylinder head
(1) R	495 R	O-ring, ventilator outlet tube
(1) R	20037 R	gasket, air cleaner

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S-98	30-17	60									
S 98	30-22	8									
S 98	30-23	16									
T											
T 10514 T	30-23	2									
T 10745 T	35-2	11									
T 10745 T	35-5	68									
T 10745 T	35-7	32									
T 10745 T	35-9	22									
T 11648 T	35-9	21									
T 11649 T	35-9	4									
T 11650 T	35-9	29									
T 11651 T	35-9	3									
T 11652 T	35-7	5									
T 11652 T	35-9	5									
T 11655 T	35-13	39									
T 12870 T	35-2	10									
T 12870 T	35-7	31									
T 13119 T	70-16	..									
T 18353 T	35-5	49									
T 18353 T	35-7	10									