

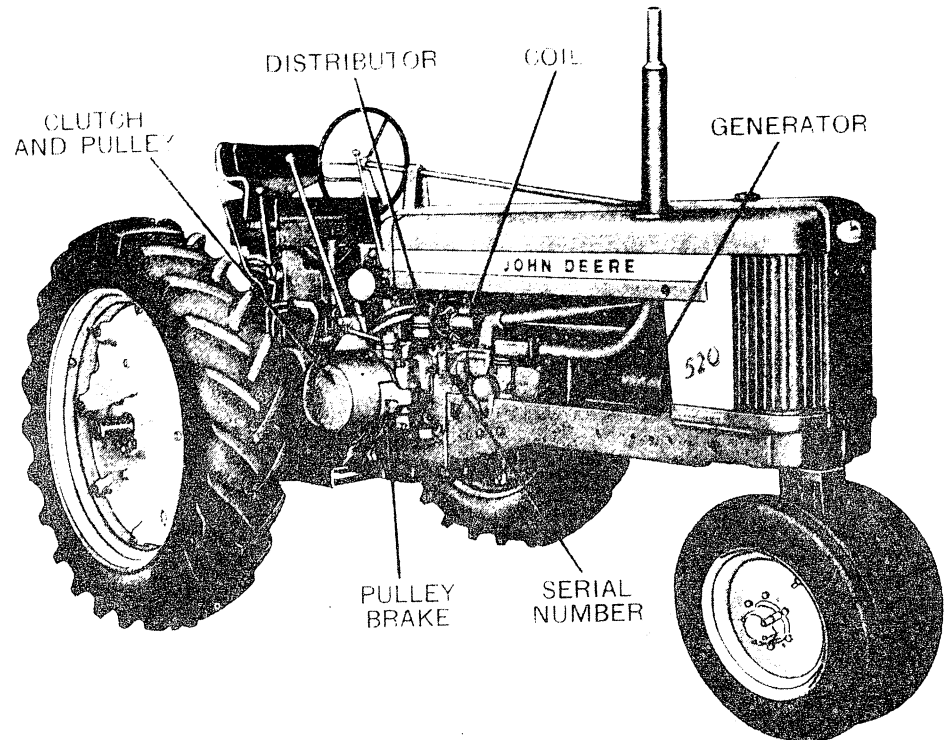


JOHN DEERE

Parts Catalog

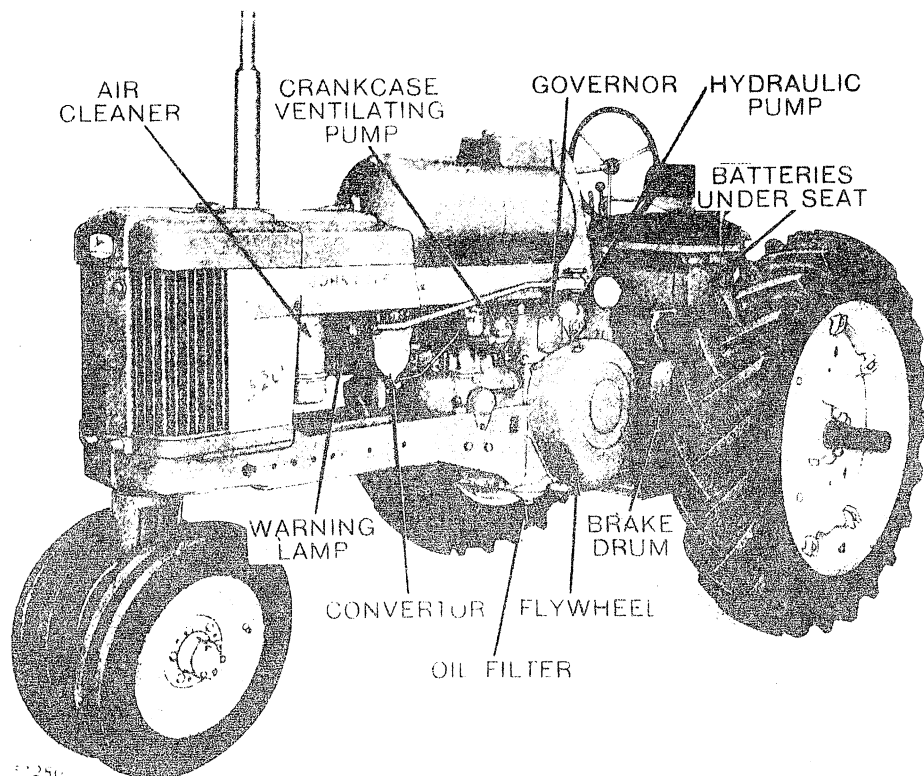
520 AND 530 SERIES TRACTORS

PC527



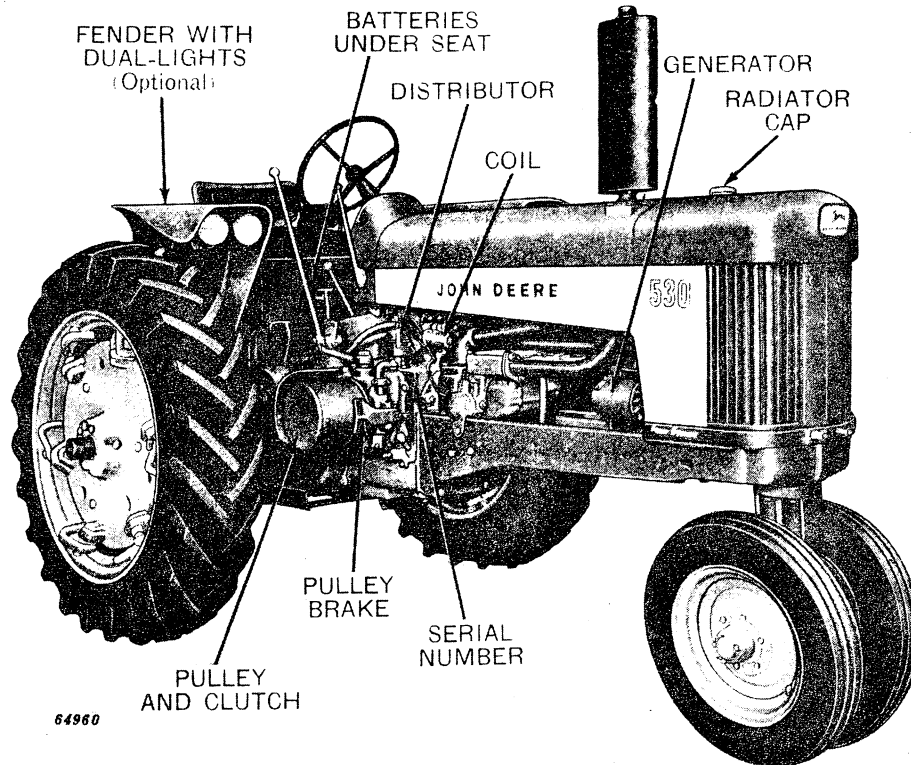
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John Deere 520 Series, Gasoline Tractor
(Serial No. 5200000-5299999)

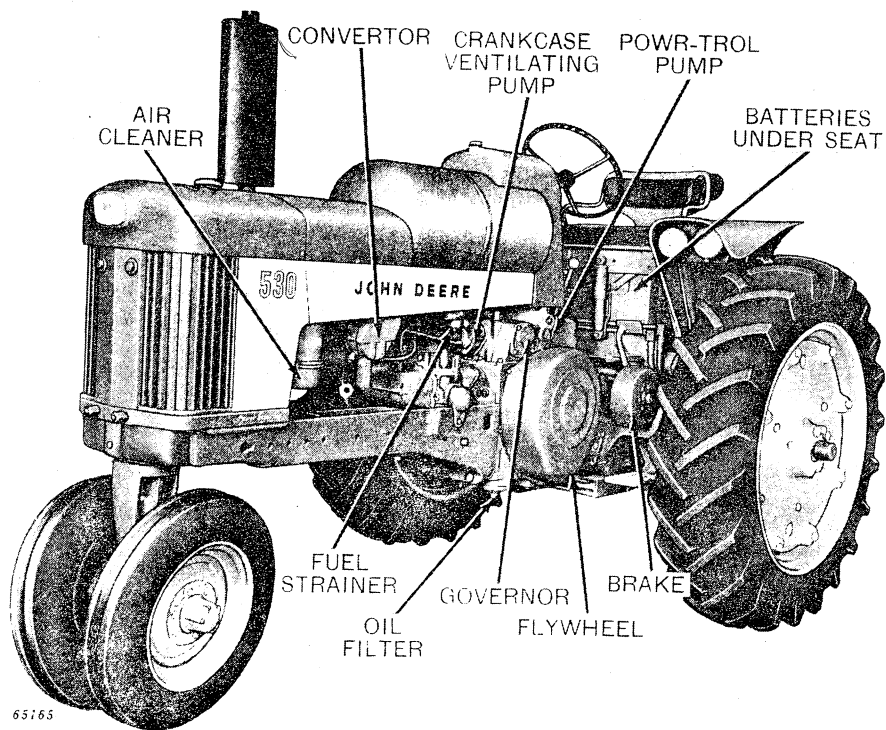


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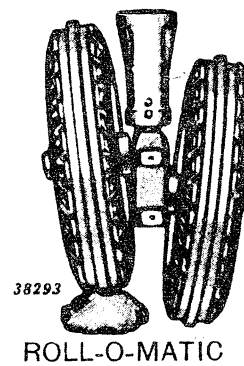
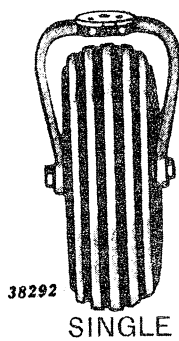
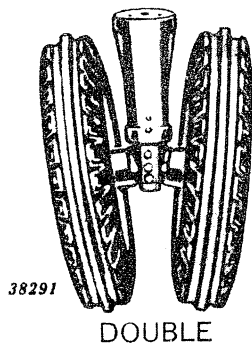
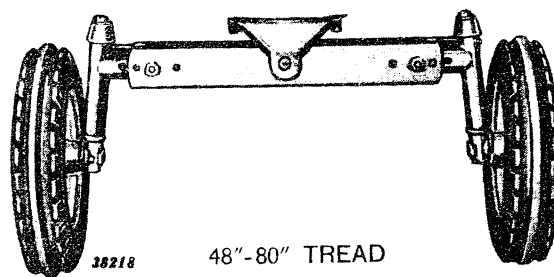
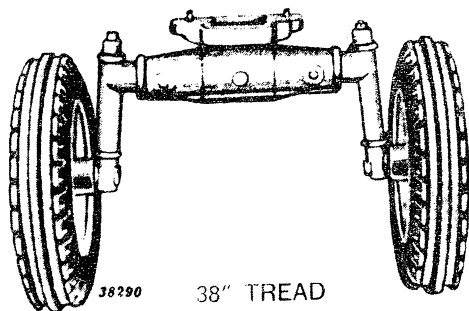
John Deere 520 Series, LP-Gas Tractor
(Serial No. 5200000-5299999)



John Deere 530 Series, Gasoline Tractor
(Serial No. 5300000-)



John Deere 530 Series, LP-Gas Tractor
(Serial No. 5300000-)



Front Wheel Equipment for John Deere 520 and 530 Series Tractor

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SERIAL NUMBER COLUMN

Serial number information given on any page is applicable only to parts listed and illustrated on that page.

When the parentheses include only the dash (-)
the part is used on all tractors.

When a serial number appears before the dash (0000000-)
the part was introduced beginning with that serial number
and is still being used.

When a serial number appears after the dash (-0000000)
the part was used up to and including that serial number
but was not used after that serial number.

When serial numbers appear both before and after the dash (0000000-0000000)
the part was used beginning with the first serial number
but was not used after the second serial number.

When a serial number begins with SRCV, DRCV or 3RC . . . (SRCV000-)
It refers to the remote cylinder valve housing, or remote
cylinder, and not to the tractor.

PARTS SUBSTITUTION INFORMATION

Part substitution information given on any page is applicable only to parts listed and illustrated on that page.

PACKAGED PARTS

For added protection and ease of handling between the factory, branch houses, parts depots, and most dealers, some parts which appear in this catalog, such as gaskets, are packed in packages which contain more than one of the part—usually five or ten. Dealers should order packaged quantities. Parts packaged in quantity will be furnished as individual parts only in extreme emergencies.

These parts should not be confused with other packaged items which are packaged in certain quantities but cannot be ordered individually.

Both types of packaged parts are identified by a statement which appears in the Description Column.

When the statement reads:

"Packed 5 in a pkg. or packed 10 in a pkg., etc.," dealers should order the packaged quantities. The packages bear the same part number indicated by quantity as the individual parts.

When the statement reads:

"Pkg. of 2" or "Pkg. of 4," etc., the parts cannot be ordered individually. The number which appears in the Parts Number Column is a "package" number and not the part number of the individual part.

ENGINE REPLACEMENT ASSEMBLIES

CRANKSHAFT WITH BEARING GROUP

This group is made up of three assemblies—(1) of crankshaft with gear, (2) of main bearing housings with bushings and connecting rod bearings, (3) of gaskets.

Crankshaft with Bearing Group

Order:	1-AB 5327 R	(-)	Crankshaft
	1-AB 5362 R	(-5209901)	Main bearing housings with bushings and connecting rod bearings (sub. two AB5310R, one AB5329R and one AB20151R)
	1-AR 20153 R	(5209902-)	Main bearing housings with bushings and connecting rod bearings (sub. two AB5310R, one AB5329R and one AB20151R)
	1-AB 5364 R	(-)	Gasket set

CYLINDER BLOCK, PISTONS, RINGS, AND GASKET SET

This group is made up of three assemblies—(1) cylinder block, (2) of pistons with rings and pins, (3) of gaskets.

Cylinder Block, Pistons, Rings, and Gasket Group (Gasoline)

Order:	1-AB 5200 R	(-)	Cylinder Block
	1-AB 5315 R	(-)	Pistons, with rings and pins
	1-AB 5363 R	(-)	Gasket set*

Cylinder Block, Pistons, Rings, and Gasket Group (All-Fuel)

Order:	1-AB 5200 R	(-)	Cylinder block
	1-AB 5355 R	(-)	Pistons, with rings and pins
	1-AB 5363 R	(-)	Gasket set*

Cylinder Block, Pistons, Rings, and Gasket Group (LP-Gas)

Order:	1-AB 5200 R	(-)	Cylinder block
	1-AB 5316 R	(-)	Pistons, with rings and pins
	1-AB 5363 R	(-)	Gasket set*

COMBINATION CYLINDER BLOCK AND CRANKSHAFT GROUP

This group is made up of six assemblies (or two groups)—crankshaft with bearings and cylinder block with pistons, rings, gaskets, etc., (1) crankshaft, (2) main bearing housings with bushings and connecting rod bearings, (3) cylinder block, (4) pistons with rings and pins, (5 and 6) gaskets.

Cylinder Block and Crankshaft Group (Gasoline)

Order:	1-AB 5200 R	(-)	Cylinder block
	1-AB 5315 R	(-)	Pistons, with rings and pins
	1-AB 5327 R	(-)	Crankshaft
	1-AB 5362 R	(-5209901)	Main bearing housings with bushings and connecting rod bearings (sub. two AB5310R, one AB5329R and one AB20151R)
	1-AR 20153 R	(5209902-)	Main bearing housings with bushings and connecting rod bearings (sub. two AB5310R, one AB5329R and one AB20151R)
	1-AB 5363 R	(-)	Gasket set*
	1-AB 5364 R	(-)	Gasket set*

Cylinder Block and Crankshaft Group (All-Fuel)

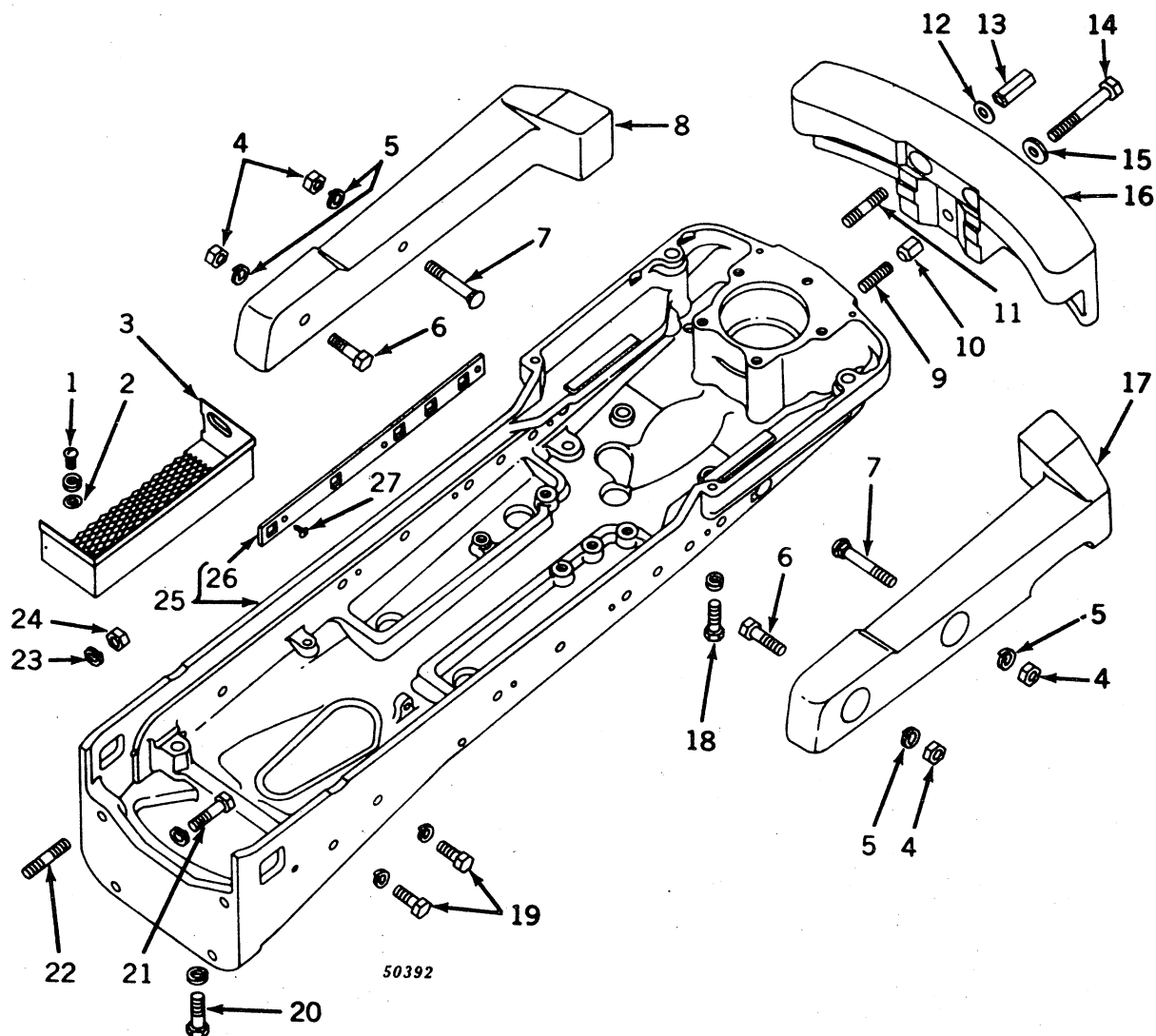
Order:	1-AB 5200 R	(-)	Cylinder block
	1-AB 5355 R	(-)	Pistons, with rings and pins
	1-AB 5327 R	(-)	Crankshaft
	1-AB 5362 R	(-5209901)	Main bearing housings with bushings and connecting rod bearings (sub. two AB5310R, one AB5329R and one AB20151R)
	1-AR 20153 R	(5209902-)	Main bearing housings with bushings and connecting rod bearings (sub. two AB5310R, one AB5329R and one AB20151R)
	1-AB 5363 R	(-)	Gasket set*
	1-AB 5364 R	(-)	Gasket set*

Cylinder Block and Crankshaft Group (LP-Gas)

Order:	1-AB 5200 R	(-)	Cylinder block
	1-AB 5316 R	(-)	Pistons, with rings and pins
	1-AB 5327 R	(-)	Crankshaft
	1-AB 5362 R	(-5209901)	Main bearing housings with bushings and connecting rod bearings (sub. two AB5310R, one AB5329R and one AB20151R)
	1-AR 20153 R	(5209902-)	Main bearing housings with bushings and connecting rod bearings (sub. two AB5310R, one AB5329R and one AB20151R)
	1-AB 5363 R	(-)	Gasket set*
	1-AB 5364 R	(-)	Gasket set*

*For illustrations and contents of gasket sets, see gasket set groupings.

FRONT END SUPPORT AND TOOL BOX

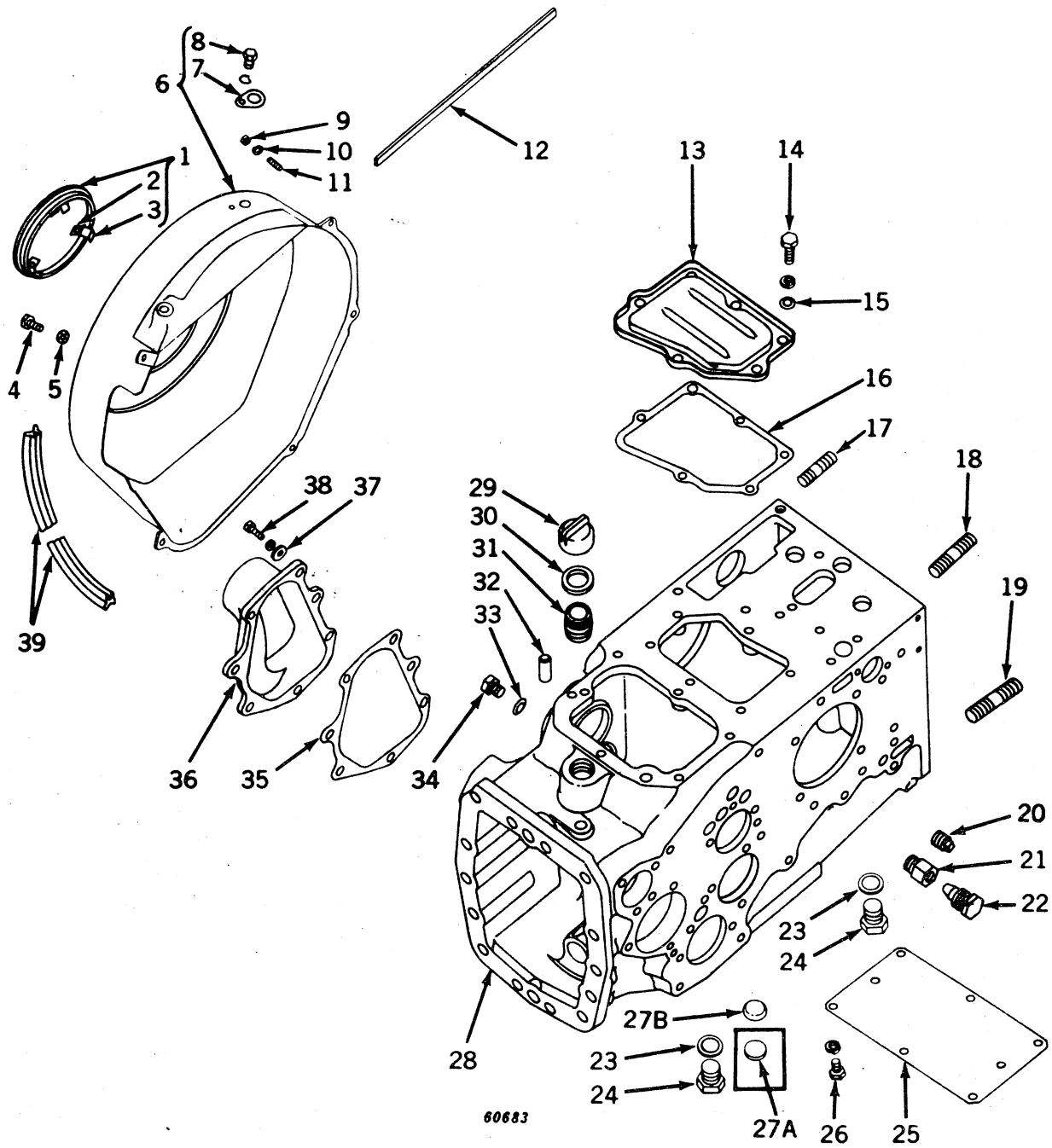


FRONT END SUPPORT AND TOOL BOX -- Continued

Key	Part No.	Serial No.	Description
1	19H 1822	(-)	Screw, cap, high-strength, 7/16" x 1" (2 used)
	12H 293	(-)	Washer, lock, 7/16" (2 used)
2	24H 1325	(-)	Washer, plain, 15/32" x 59/64" x .060" (2 used)
3	AB 4518 R	(-)	Box, tool
4	14H 800*	(-)	Nut, 5/8" (4 used)
5	12H 294*	(-)	Washer, lock, 5/8" (4 used)
6	8H 2474*	(-)	Bolt, mach., 5/8" x 2-1/2" (2 used)
7	3H 1605*	(-)	Bolt, cge., 5/8" x 4" (2 used)
8	A 5347 R	(-)	WEIGHT, FRAME, L.H. (EXCEPT TRACTORS EQUIPPED WITH 38" FIXED TREAD FRONT AXLE)
9	A 5292 R	(-)	Stud, 5/8" x 2-1/4" (2 used) (packed 25 in a pkg.)
10	A 1892 R	(-)	Nut, special hex. (2 used) (packed 25 in a pkg.)
11	A 5351 R*	(-)	Stud, 5/8" x 3-1/2" (2 used)
12	24H 1378	(-)	Washer, 11/16" x 1-1/2" x .134" (2 used)
13	A 5352 R*	(-)	Nut, special (2 used)
14	F 3042 R*	(-)	Screw, special cap
15	B 3310 R*	(-)	Washer
16	A 5345 R	(-)	WEIGHT, FRAME, FRONT (EXCEPT TRACTORS EQUIPPED WITH 38" FIXED TREAD FRONT AXLE)
	14H 812	(-)	Nut, 3/8", front weight eyebolt (2 used)
	R 21125 R	(-)	Bolt, front weight eye (2 used)
	R 21130 R	(-)	WEIGHT, FRONT END (125 LBS.)
17	A 5346 R	(-)	WEIGHT, FRAME, R.H. (EXCEPT TRACTORS EQUIPPED WITH 38" FIXED TREAD FRONT AXLE)
18	19H 1847	(-)	Screw, cap, high-strength, 5/8" x 2-1/2" (2 used)
	12H 294	(-)	Washer, lock, 5/8" (2 used)
19	19H 1356	(-)	Screw, cap, high-strength, 5/8" x 1-3/4" (4 used)
	12H 294	(-)	Washer, lock, 5/8" (4 used)
20	19H 1863	(-)	Screw, cap, high-strength, 5/8" x 3" (2 used)
	12H 294	(-)	Washer, lock, 5/8" (2 used)
21	19H 1425	(-)	Screw, cap, high-strength, 3/4" x 2-3/4" (2 used)
	12H 236	(-)	Washer, lock, 3/4" (2 used)
22	R 1548 R	(-)	Stud, 3/4" x 3-1/2" (2 used) (sub. for B2703R)
23	12H 236	(-)	Washer, lock, 3/4" (2 used)
24	14H 794	(-)	Nut, 3/4" (2 used) (sub. for A5405R)
25	AB 5098 R	(-)	Support, B3660R, front end, with bolt lock straps
26	B 3228 R	(-)	Strap, bolt lock (2 used)
27	37H 83	(-)	Screw, drive (6 used)
..	AF 2853 R	(-)	BOLTS, STUDS AND CAP SCREW, FRONT END WEIGHT (ASSEMBLY CONTAINS PARTS MARKED *)
..	A 5348 R	(-)	WEIGHT, AUXILIARY FRAME
..	AF 2854 R	(-)	Studs and cap screw for attaching (1) A5348R (assembly consists of two A5353R studs and one F3043R cap screw)
..	AF 2855 R	(-)	Studs and cap screw for attaching (2) A5348R (assembly consists of two F3044R studs and one F3045R cap screw)

Capital letters indicate an attachment. Attachments must be listed on separate order from replacement parts order.

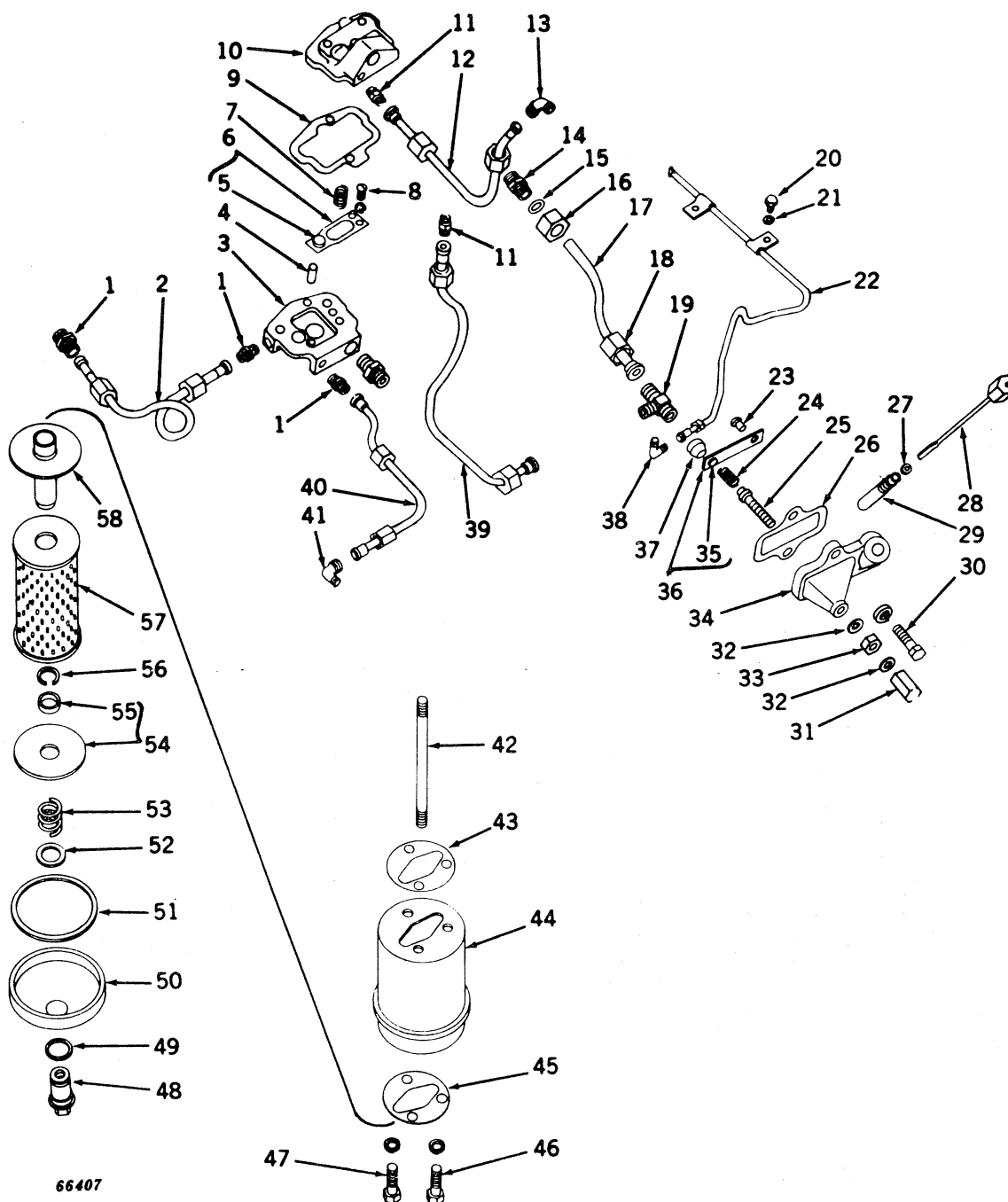
ENGINE AND TRANSMISSION CASE AND COVERS



ENGINE AND TRANSMISSION CASE AND COVERS -- Continued

Key	Part No.	Serial No.	Description
1	AB 3579 R	(-)	Cover, with springs
2	B 2553 R	(-)	Rivet (3 used)
3	B 2552 R	(-)	Spring (3 used)
4	19H 2020	(-)	Screw, cap, 5/16" x 1/2" (4 used)
5	12H 291	(-)	Washer, lock (shake-proof) 5/16" (4 used)
6	AR 20036 R	(-)	Cover, flywheel, with timing hole cover (sub. for AB3578R)
7	A 4272 R	(-)	Cover, timing hole
8	19H 2479	(-)	Screw, cap, 1/4" x 3/8"
	12H 302	(-)	Washer, lock, 1/4"
9	14H 785	(-)	Nut, 5/16"
10	12H 303	(-)	Washer, lock, 5/16"
11	B 1504 R	(-)	Stud, 5/16" x 15/16"
12	A 3311 R	(-)	Felt, flywheel cover
13	B 3592 R	(-)	Cover, crankcase
14	19H 1936	(-)	Screw, cap, high-strength, 3/8" x 3/4" (6 used) (sub. for F2272R)
	12H 304	(-)	Washer, lock, 3/8" (6 used)
15	A 4624 R	(-)	Washer (6 used)
16	B 3593 R	(-)	Gasket (packed 2 in a pkg.)
17	M 3210 T	(-)	Stud, 5/8" x 2-1/2" (2 used) (sub. for B1333R)
18	B 2484 R	(-)	Stud, 5/8" x 3" (6 used)
19	R 1548 R	(-)	Stud, 3/4" x 3-1/2" (2 used) (sub. for B2703R)
20	15H 255	(-)	Plug, pipe, 3/8" (gasoline and LP-gas)
21	D 793 R	(-)	Body, oil level cock (all-fuel)
22	D 794 R	(-)	Plug, oil level cock (all-fuel) (packed 5 in a pkg.)
23	A 4827 R	(-)	Washer, aluminum (2 used) (packed 2 in a pkg.)
24	F 3128 R	(-)	Plug, drain (2 used)
25	B 2483 R	(-)	Cover, starter opening
26	19H 2487	(-)	Screw, cap, 5/16" x 9/16" (6 used)
	12H 303	(-)	Washer, lock, 5/16" (6 used)
27A	30H 11	(-5204534)	Plug, expansion, 7/8"
27B	A 3910 R	(5204535-)	Plug (packed 2 in a pkg.)
28	AR 20703 R	(5300000-)	Case, B3600R or R20610R, engine and transmission (sub. for AB5245R)
29	A 4233 R	(-)	Cap
30	A 4235 R	(-)	Gasket (packed 2 in a pkg.)
31	A 4234 R	(-)	Nipple
32	B 3595 R	(-5210215)	Pin, dowel
33	A 3098 R	(-)	Washer, aluminum (packed 5 in a pkg.)
34	19H 2038	(-)	Screw, cap, high-strength, 3/8" x 1/2"
35	B 2447 R	(-)	Gasket (packed 5 in a pkg.)
36	B 2446 R	(-)	Cover, fourth and sixth speed gear
37	24H 1309	(-)	Washer, 13/32" x 1-1/16" x .120" (7 used)
38	19H 1936	(-)	Screw, cap, high-strength, 3/8" x 3/4" (7 used) (sub. for F2272R)
	12H 304	(-)	Washer, lock, 3/8" (7 used)
39	F 2728 R	(-)	Strip, packing, rubber (sub. for B2550R)

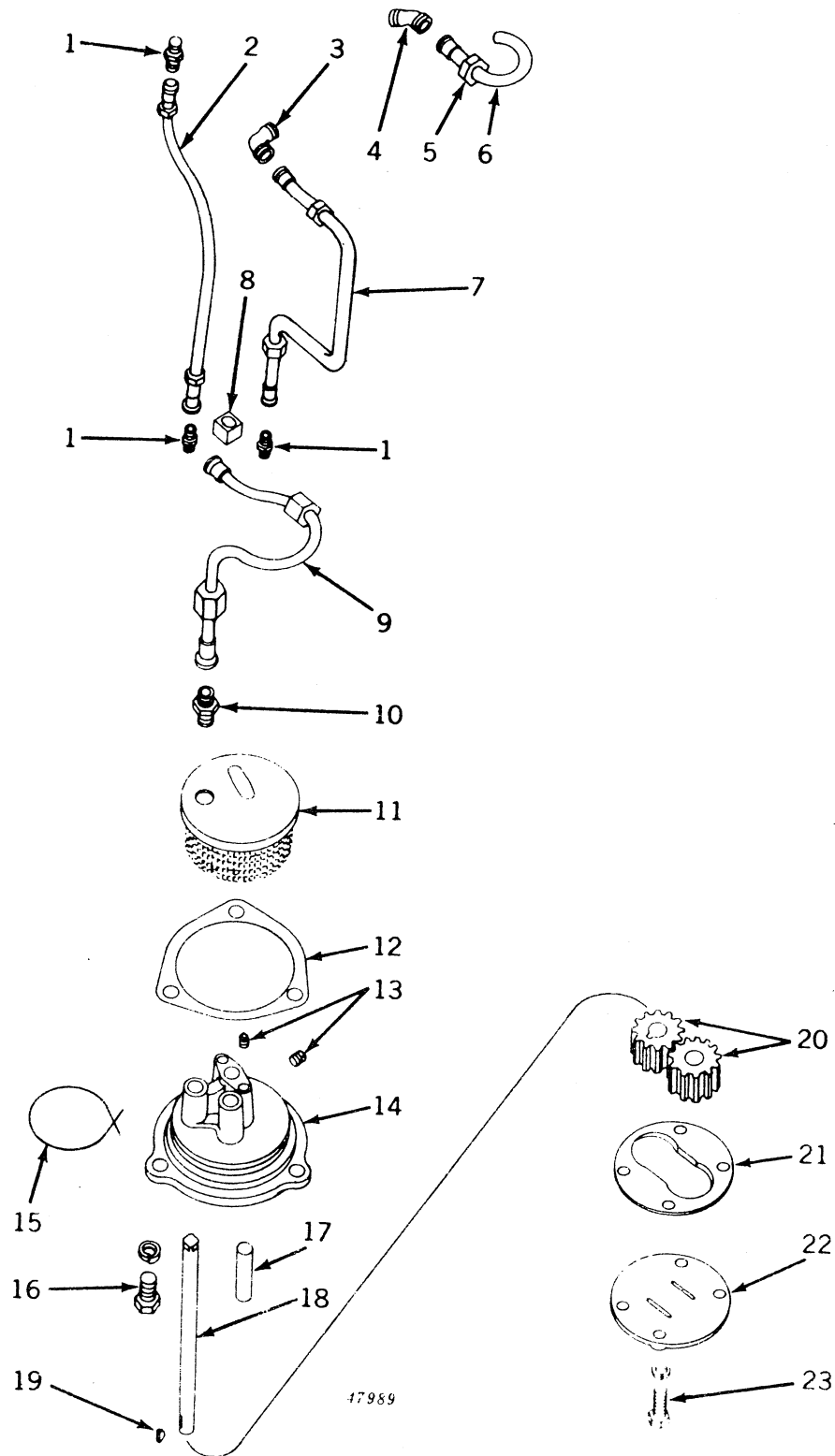
OIL FILTER AND OIL PIPES



OIL FILTER AND OIL PIPES -- Continued

Key	Part No.	Serial No.	Description
1	A 258 R	(-)	Connector (3 used)
2	AB 5044 R	(-)	Pipe, oil, main bearing, L.H.
3	B 2303 R	(-)	Head, oil filter
4	F 1743 R	(-)	Pin, dowel (packed 2 in a pkg.) (sub. for D186R)
5	B 430 R	(-)	Pilot
6	AB 326 R	(-)	Spring, bypass leaf, with pilot
7	B 439 R	(-)	Spring (packed 2 in a pkg.) (sub. for B1744R)
8	21H 1144	(-)	Screw, mach., rd. hd., 1/4" x 1/2" (2 used)
	12H 302	(-)	Washer, lock, 1/4" (2 used)
9	F 98 R	(-)	Gasket (packed 5 in a pkg.)
10	B 2304 R	(-)	Cover, oil filter head
11	E 1994 R	(-)	Connector (2 used)
12	AB 5045 R	(-)	Pipe, oil, camshaft
13	F 357 R	(-)	Elbow
14	D 2440 R	(-)	Connector (2 used)
15	F 3384 R	(-)	Packing (3 used) (packed 2 in a pkg.) (sub. for D2439R)
16	D 2438 R	(-)	Nut, packing
17	AB 3461 R	(-)	Pipe, oil, oil pressure relief
18	A 2880 R	(-)	Nut, bushing
19	AR 20707 R	(-)	Tee, oil pressure relief pipe (sub. for B2449R)
20	19H 2127	(5300000-)	Screw, cap, high-strength, 5/16" x 7/8" (2 used)
21	R 20498 R	(5300000-)	Washer, aluminum (2 used) (packed 2 in a pkg.)
22	AR 20706 R	(5300000-)	Pipe, oil, cam follower
23	16H 658	(-)	Rivet, R.I.O.H., 1/4" x 5/8"
24	A 1280 R	(-)	Spring (packed 2 in a pkg.)
25	R 21098 R	(-)	Screw, adjusting (with R21096R sub. for B2307R)
26	B 3572 R	(-)	Gasket (packed 2 in a pkg.)
27	R 1590 R	(-)	Gasket (packed 2 in a pkg.)
28	AB 5049 R	(-)	Cap, with dip stick
29	R 1589 R	(-)	Tube, crankcase oil level rod
30	19H 1821	(-)	Screw, cap, high-strength, 7/16" x 1-1/4" (2 used)
	12H 293	(-)	Washer, lock, 7/16" (2 used)
31	B 427 R	(-)	Nut, cap
32	A 5364 R	(-)	Washer (2 used) (packed 5 in a pkg.)
33	14H 732	(-)	Nut, jam, 3/8"
34	AB 5548 R	(-)	Housing, B3571R or B3981R, complete (sub. for AB5048R)
35	D 2425 R	(-5300479)	Pilot
36	R 21096 R	(-)	Spring, leaf (with R21098R sub. for AB3453R)
37	F 3468 R	(-)	Bushing (sub. for B2568R)
38	F 357 R	(5300000-)	Elbow
39	AB 3457 R	(-)	Pipe, oil, oil pressure gauge
40	AB 5043 R	(-)	Pipe, oil, main bearing, R.H.
41	D 417 R	(-)	Elbow
42	B 1745 R	(-)	Stud, 1/2" x 8-7/8"
43	R 20249 R	(-)	Gasket (packed 5 in a pkg.) (sub. for A1149R)
44	R 20248 R	(-)	Body, oil filter (sub. for A1152R)
45	R 20250 R	(5211676-)	Plate, oil filter body
	AR 21268 R	(-5211675)	Plate, oil filter body, with gasket and cap screws
46	19H 2313	(-5211675)	Screw, cap, high-strength, 5/16" x 1-3/4" (2 used) (sub. for F22711)
	19H 1901	(5211676-)	Screw, cap, high-strength, 5/16" x 2" (2 used)
	12H 303	(-)	Washer, lock, 5/16" (2 used)
47	19H 1906	(-5211675)	Screw, cap, high-strength, 5/16" x 1-1/2"
	19H 1875	(5211676-)	Screw, cap, high-strength, 5/16" x 1-3/4"
	12H 303	(-)	Washer, lock, 5/16"
48	AF 2889 R	(-)	Nut
49	A 521 R	(-)	Washer, copper (packed 2 in a pkg.)
50	A 522 R	(-)	Bottom, oil filter
51	A 519 R	(-)	Gasket, rubber (packed 5 in a pkg.)
52	24H 1660	(-)	Washer, 57/64" x 1-3/8" x .060"
53	A 2441 R	(-)	Spring (packed 2 in a pkg.)
54	AA 2095 R	(-)	Plate, end, and spacer
55	A 2530 R	(-)	Spacer
56	A 2444 R	(-)	Ring, snap (packed 5 in a pkg.)
57	AR 28110 R	(-)	Element, oil filter (pkg. of 4) (sub. for AA3680R or AR21777R)
58	AA 2096 R	(-)	Outlet, oil filter

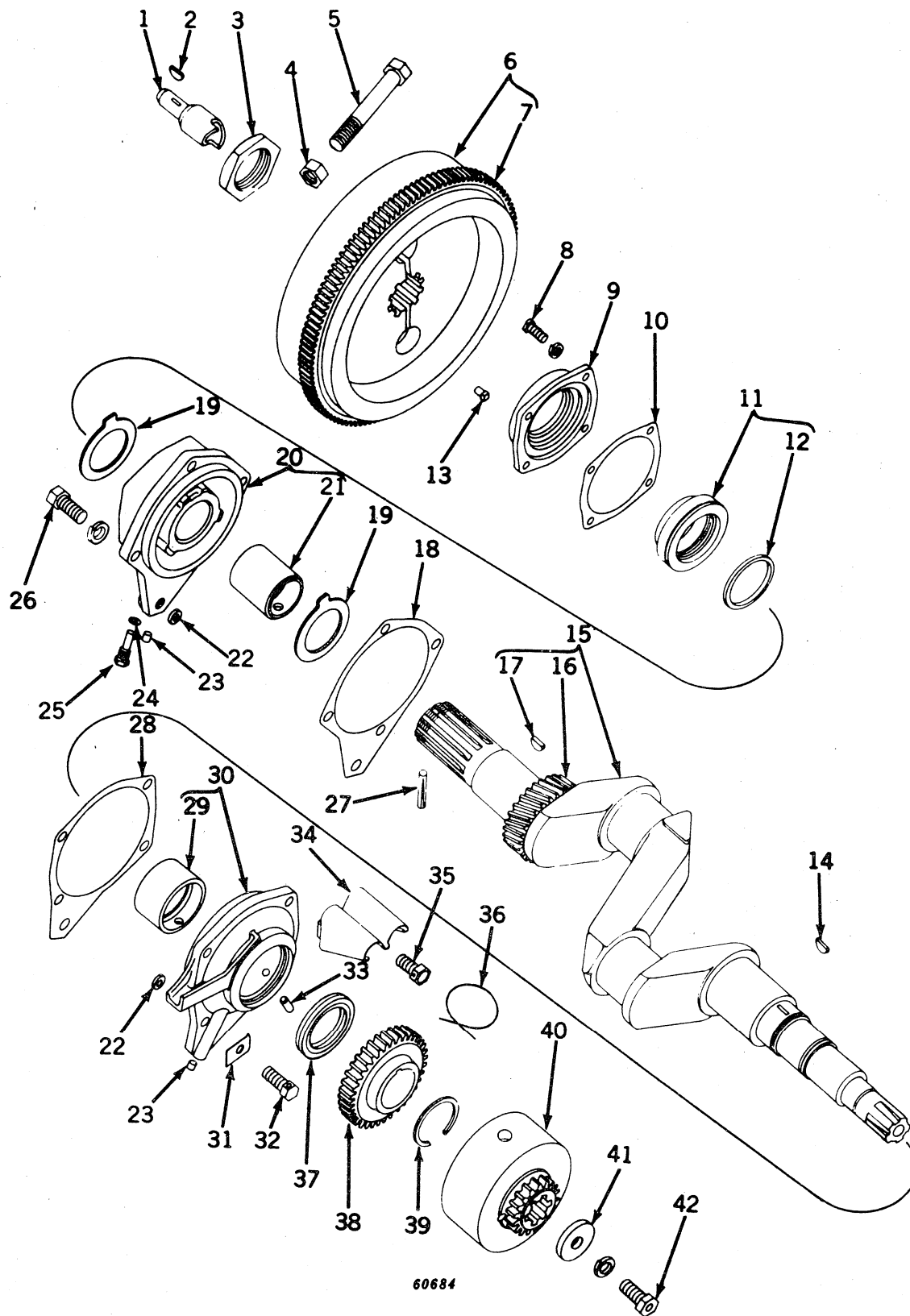
OIL PUMP AND OIL PIPES



OIL PUMP AND OIL PIPES -- Continued

Key	Part No.	Serial No.	Description
1	E 1994 R	(-)	Connector (3 used)
2	AB 3458 R	(-)	Pipe, oil, governor
3	F 357 R	(-)	Elbow
4	H 315 R	(-)	Elbow
5	A 2875 R	(-)	Nut, bushing
6	AB 5047 R	(-)	Pipe, oiler, tappet lever
7	AB 5046 R	(-)	Pipe, oil, tappet lever
8	B 250 R	(-)	Coupling
9	AB 3460 R	(-)	Pipe, oil, pump discharge
10	D 2440 R	(-)	Connector
11	AB 3450 R	(-)	Screen, strainer
12	B 251 R	(-)	Gasket (packed 5 in a pkg.)
13	15H 253	(-)	Plug, pipe, 1/8" (2 used)
14	B 2300 R	(-)	Body, pump
15	(-)	Wire, 16 gauge x 15" long
16	19H 1815	(-)	Screw, cap, high-strength, 1/2" x 1-1/4" (3 used)
	12H 301	(-)	Washer, lock, 1/2" (3 used)
17	B 244 R	(-)	Shaft, idler gear
18	B 2302 R	(-)	Shaft, pump drive
19	26H 10	(-)	Key, Woodruff, 5/32" x 5/8"
20	AB 4168 R	(-)	Gears, drive and idler (one B243R and one B245R)
21	B 246 R	(-)	Gasket (packed 5 in a pkg.)
22	B 247 R	(-)	Cover, pump
23	19H 1731	(-)	Screw, cap, high-strength, 3/8" x 1" (4 used)
	12H 304	(-)	Washer, lock, 3/8" (4 used)

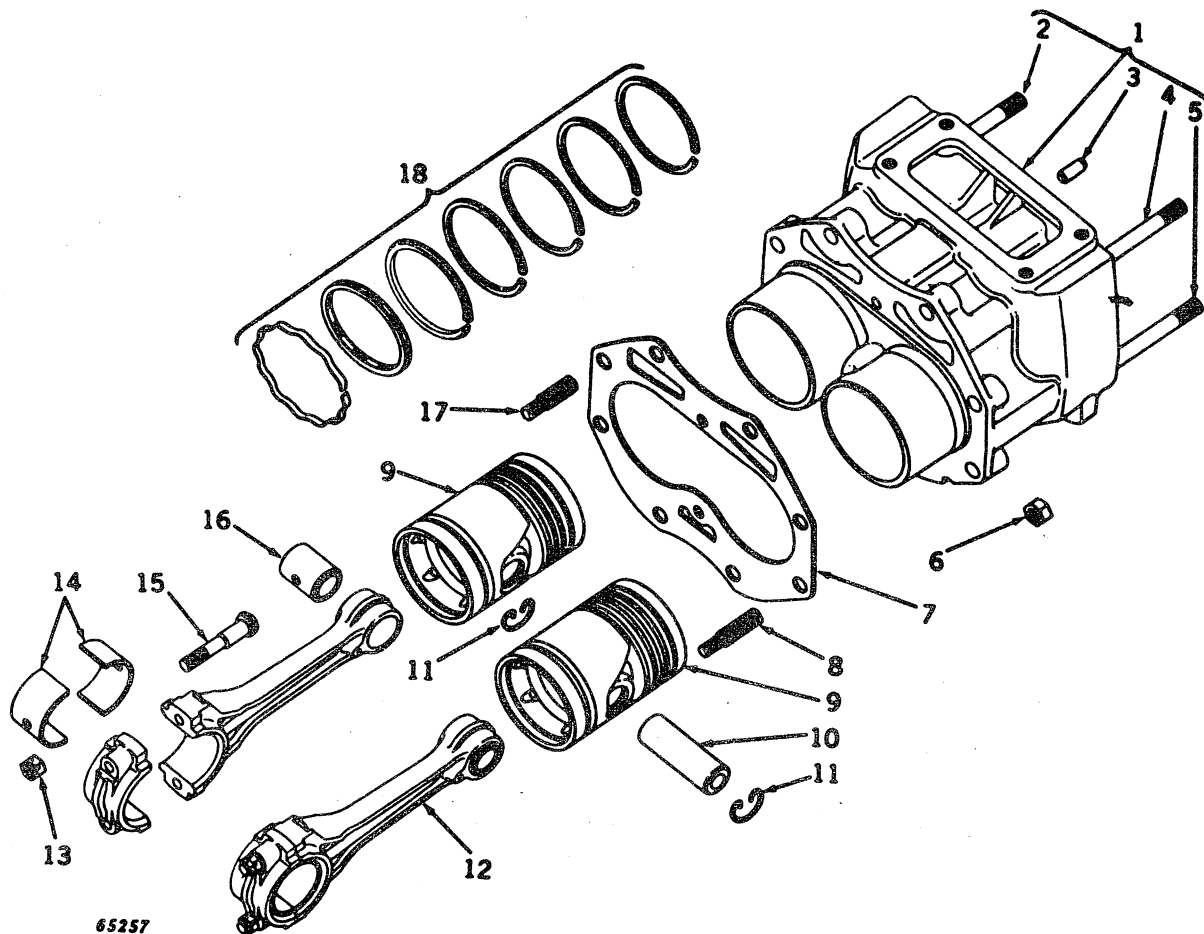
FLYWHEEL, CRANKSHAFT, AND MAIN BEARINGS



FLYWHEEL, CRANKSHAFT, AND MAIN BEARINGS -- Continued

Key	Part No.	Serial No.	Description
1	AB 3580 R	(-5208099)	Pilot, crank wheel
2	26H 17	(-5208099)	Key, Woodruff, 3/16" x 7/8"
3	B 2464 R	(-)	Nut, lock
4	14H 800	(-)	Nut, 5/8" (2 used)
5	8H 1103	(-)	Bolt, mach., 5/8" x 4" (2 used)
6	AB 5129 R	(-)	Flywheel, B3730R, with starter gear
7	B 2462 R	(-)	Gear, starter
8	19H 1905	(-)	Screw, cap, high-strength, 5/16" x 1" (4 used)
	12H 303	(-)	Washer, lock, 5/16" (4 used)
9	B 3029 R	(-)	Cover
10	B 3030 R	(-)	Gasket (packed 2 in a pkg.)
11	AB 4463 R	(-)	Spacer, B129R, with packing
12	B 3028 R	(-)	Packing (packed 2 in a pkg.)
13	D 2009 R	(-)	Pin, spacer drive (packed 5 in a pkg.)
14	26H 19	(-)	Key, Woodruff, 1/4" x 7/8"
15	AB 5327 R	(-)	Crankshaft, B3729R, with gear
16	B 115 R	(-)	Gear, crankshaft
17	26H 17	(-)	Key, Woodruff, 3/16" x 7/8"
18	B 3735 R	(-)	Gasket (packed 2 in a pkg.)
19	B 3027 R	(-)	Washer, thrust (2 used)
20	AB 5329 R	(-)	Housing, B3733R, main bearing, with bushing, L.H. (exchange credit allowable)
	AB 5333 R	(-)	Housing, B3733R, main bearing, with .002" undersize bushing, L.H. (exchange credit allowable)
	AB 5335 R	(-)	Housing, B3733R, main bearing, with .004" undersize bushing, L.H. (exchange credit allowable)
21	B 3024 R	(-)	Bushing, main bearing, L.H. (To be sized after installing in housing. Always provide .0035" to .0055" clearance.)
22	A 4847 R	(-)	Gasket (2 used) (packed 5 in a pkg.)
23	R 726 R	(-)	Pin, dowel (2 used)
24	A 3098 R	(-)	Washer, aluminum (packed 5 in a pkg.)
25	B 3737 R	(-)	Screw, special
26	19H 2354	(-)	Screw, cap, high-strength, 9/16" x 1-1/4" (4 used)
	12H 317	(-)	Washer, lock, 9/16" (4 used)
27	34H 188	(-)	Pin, spring, 5/16" x 1-3/4"
28	B 3734 R	(-)	Gasket (packed 2 in a pkg.)
29	B 3736 R	(-)	Bushing, main bearing, R.H. (To be sized after installing in housing. Always provide .0035" to .0055" clearance)
30	AR 20151 R	(-)	Housing, B3732R or R20137R, main bearing, with bushing and oil seal, R.H. (exchange credit allowable) (sub. for AB5328R)
	AR 20154 R	(-)	Housing, B3732R or R20137R, main bearing, with .002" undersize bushing and oil seal, R.H. (exchange credit allowable) (sub. for AB5332R)
	AR 20155 R	(-)	Housing, B3732R or R20137R, main bearing, with .004" undersize bushing and oil seal, R.H. (exchange credit allowable) (sub. for AB5334R)
31	R 1887 R	(-)	Plate, lock (3 used) (sub. for B3696R)
32	19H 2354	(-)	Screw, cap, high-strength, 9/16" x 1-1/4" (3 used)
33	B 3341 R	(-)	Pin, dowel
34	AB 4623 R	(-)	Baffle, transmission oil, with support
35	B 123 R	(-)	Screw, cap, drilled, 9/16" x 1-1/4"
36	(-)	Wire, 16 gauge x 9" long
37	AB 5160 R	(-)	Seal, oil
38	B 3668 R	(-)	Gear, powershaft drive
39	R 712 R	(-)	Ring, snap
40	B 3731 R	(-)	Disk, clutch drive
41	R 20135 R	(-)	Washer (packed 2 in a pkg.) (sub. for A198R)
42	19H 1756	(-)	Screw, cap, high-strength, 5/8" x 1-1/2"
	12H 294	(-)	Washer, lock, 5/8"
..	AB 5364 R	(-)	Gasket set, crankshaft and bearing replacement (see gasket grouping for illustration and contents on page 229)

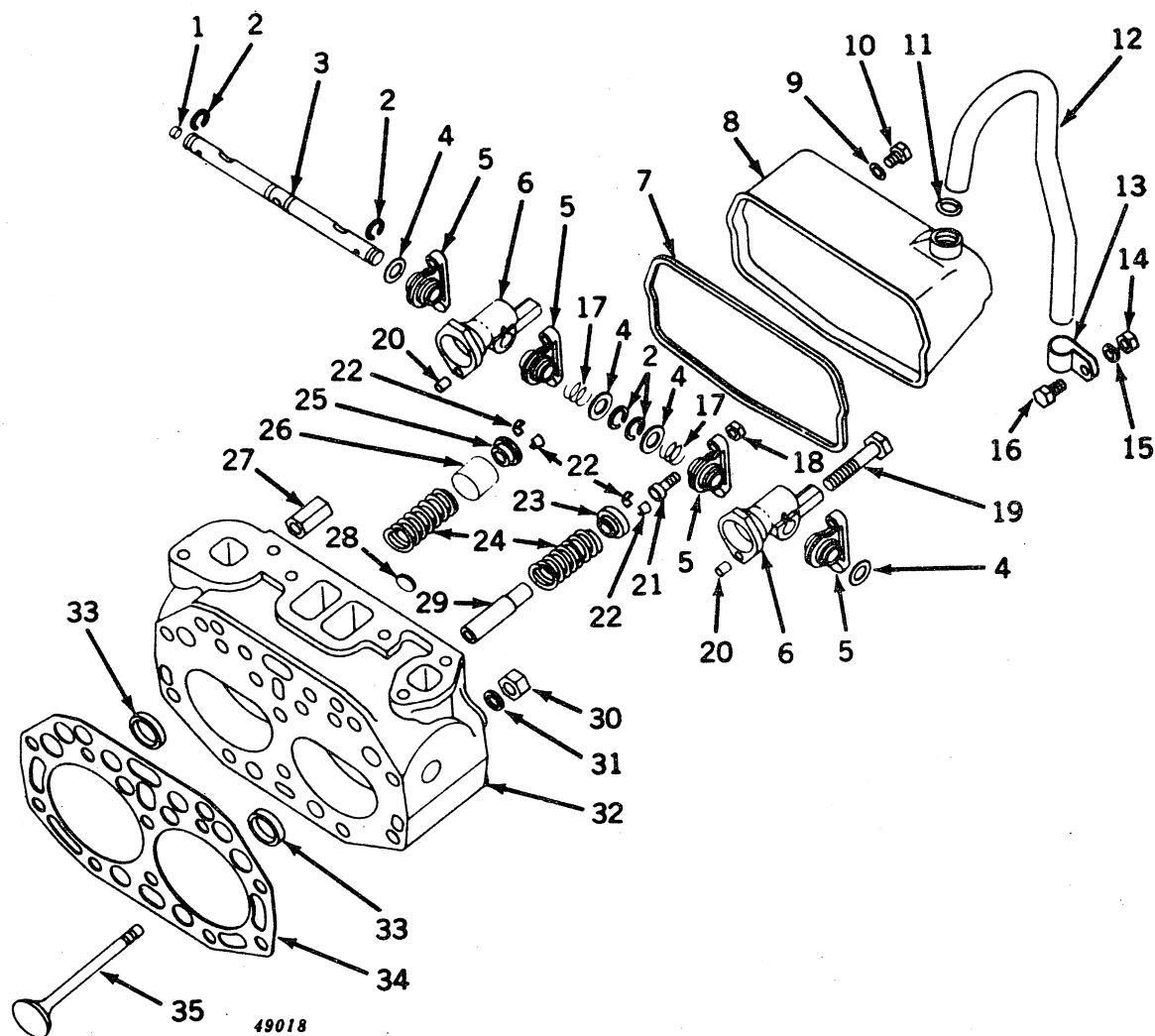
CYLINDER BLOCK, CONNECTING RODS, AND PISTONS



CYLINDER BLOCK, CONNECTING RODS, AND PISTONS -- Continued

Key	Part No.	Serial No.	Description
1	AB 5200 R	(-)	Cylinder, B3740R, with studs and pins
2	B 3744 R	(-)	Stud, 9/16" x 4" (4 used)
3	R 26650 R	(-)	Pin, dowel (2 used) (packed 2 in a pkg.) (sub. for A4879R)
4	B 3745 R	(-)	Stud, 9/16" x 5-3/8" (2 used)
5	B 3746 R	(-)	Stud, 9/16" x 1-1/4" (4 used)
6	14H 760	(-)	Nut, special (8 used) (sub. for A5237R)
7	B 3742 R	(-)	Gasket (packed 2 in a pkg.)
8	B 2484 R	(-)	Stud, 5/8" x 3" (6 used)
9	AB 5315 R	(-)	Piston, two B3650R, with rings and pins (gasoline)
	AB 5317 R	(-)	Piston, two B3810R, .045" oversize, with rings (gasoline)
	AB 5436 R	(-)	Piston, two B3848R, with rings and pins (high-altitude) (gasoline)
	AB 5437 R	(-)	Piston, two B3849R, .045" oversize, (high-altitude) (gasoline)
	AB 5355 R	(-)	Piston, two B3728R, with rings and pins (all-fuel)
	AB 5356 R	(-)	Piston, two B3824R, .045" oversize, with rings (all-fuel)
	AB 5316 R	(-)	Piston, two B3651R, with rings and pins (LP-gas)
	AB 5318 R	(-)	Piston, two B3811R, .045" oversize, with rings (LP-gas)
10	B 3657 R	(-)	Pin, piston, standard (2 used) (packed 2 in a pkg.) (sub. two for one AB5321R)
	B 3815 R	(-)	Pin, piston, .003" oversize (marked with yellow) (2 used) (packed 2 in a pkg.) (sub. two for one AB5322R)
	B 3816 R	(-)	Pin, piston, .005" oversize (marked with red) (2 used) (packed 2 in a pkg.) (sub. two for one AB5323R)
11	B 1775 R	(-)	Ring, snap (4 used) (packed 2 in a pkg.)
12	AB 5095 R	(-)	Rod, B3652R, connecting, with piston pin bushing only (2 used)
13	F 1474 R	(-)	Nut, special lock (4 used) (packed 5 in a pkg.)
14	AB 5310 R	(-)	Bearing, connecting rod, standard (pkg. of two B3653R) (2 pkgs. used)
	AB 5311 R	(-)	Bearing, connecting rod, .002" undersize (pkg. of two B3776R) (2 pkgs. used)
	AB 5312 R	(-)	Bearing, connecting rod, .004" undersize (pkg. of two B3777R) (2 pkgs. used)
	AB 5313 R	(-)	Bearing, connecting rod, .020" undersize (pkg. of two B3778R) (2 pkgs. used)
	AB 5314 R	(-)	Bearing, connecting rod, .022" undersize (pkg. of two B3779R) (2 pkgs. used)
15	AB 2716 R	(-)	Bolt, connecting rod, with nut (4 used)
16	B 1777 R	(-)	Bushing, piston pin (2 used) (packed 2 in a pkg.) (sub. two for one AB2722R)
17	M 3210 T	(-)	Stud, 5/8" x 2-1/2" (2 used) (sub. for B1333R)
18	AB 5319 R	(-)	Ring, piston set
	AB 5320 R	(-)	Ring, piston, .045" oversize, set
	AR 21862 R	(-)	Ring, piston, heavy-duty (set of 10 rings and 2 expanders)
	AR 21882 R	(-)	Ring, heavy-duty oil control (pkg. of 2 rings and 2 expanders) (1 pkg. used)
..	AB 5363 R	(-)	Gasket set, ring and cylinder replacement (see gasket set grouping for illustrations and contents on page 228)

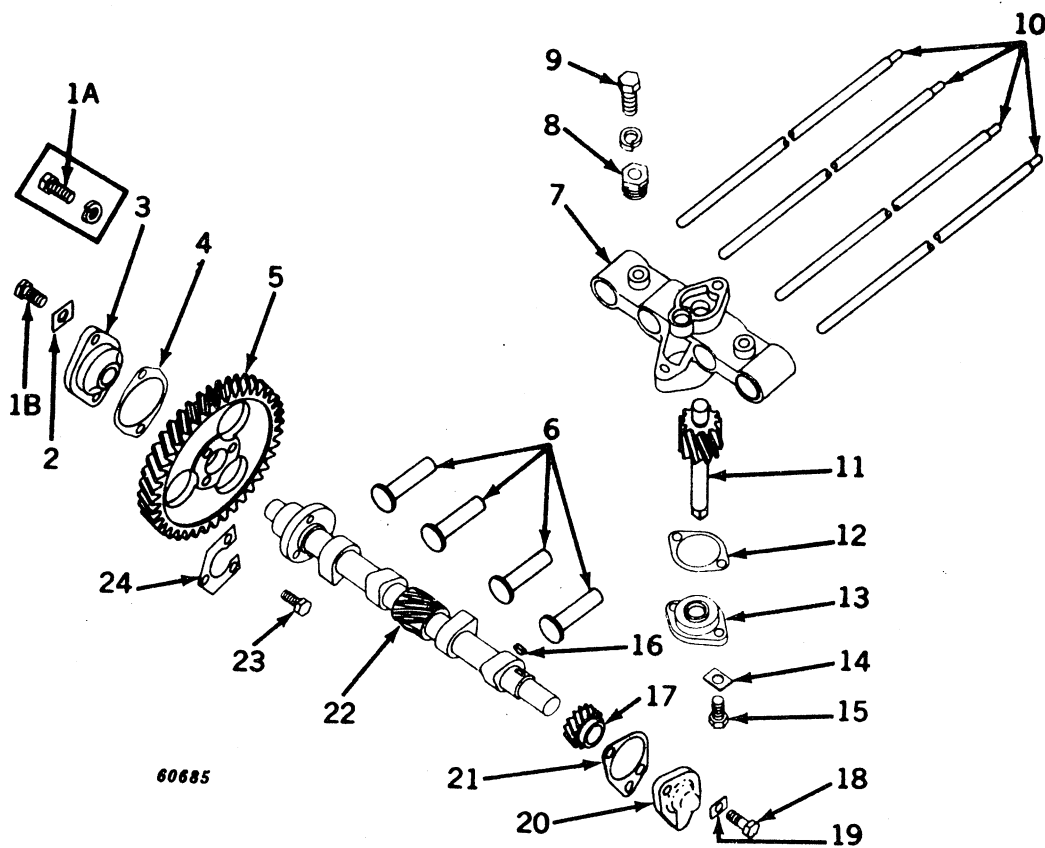
CYLINDER HEAD, VALVES, AND TAPPETS



CYLINDER HEAD, VALVES, AND TAPPETS -- Continued

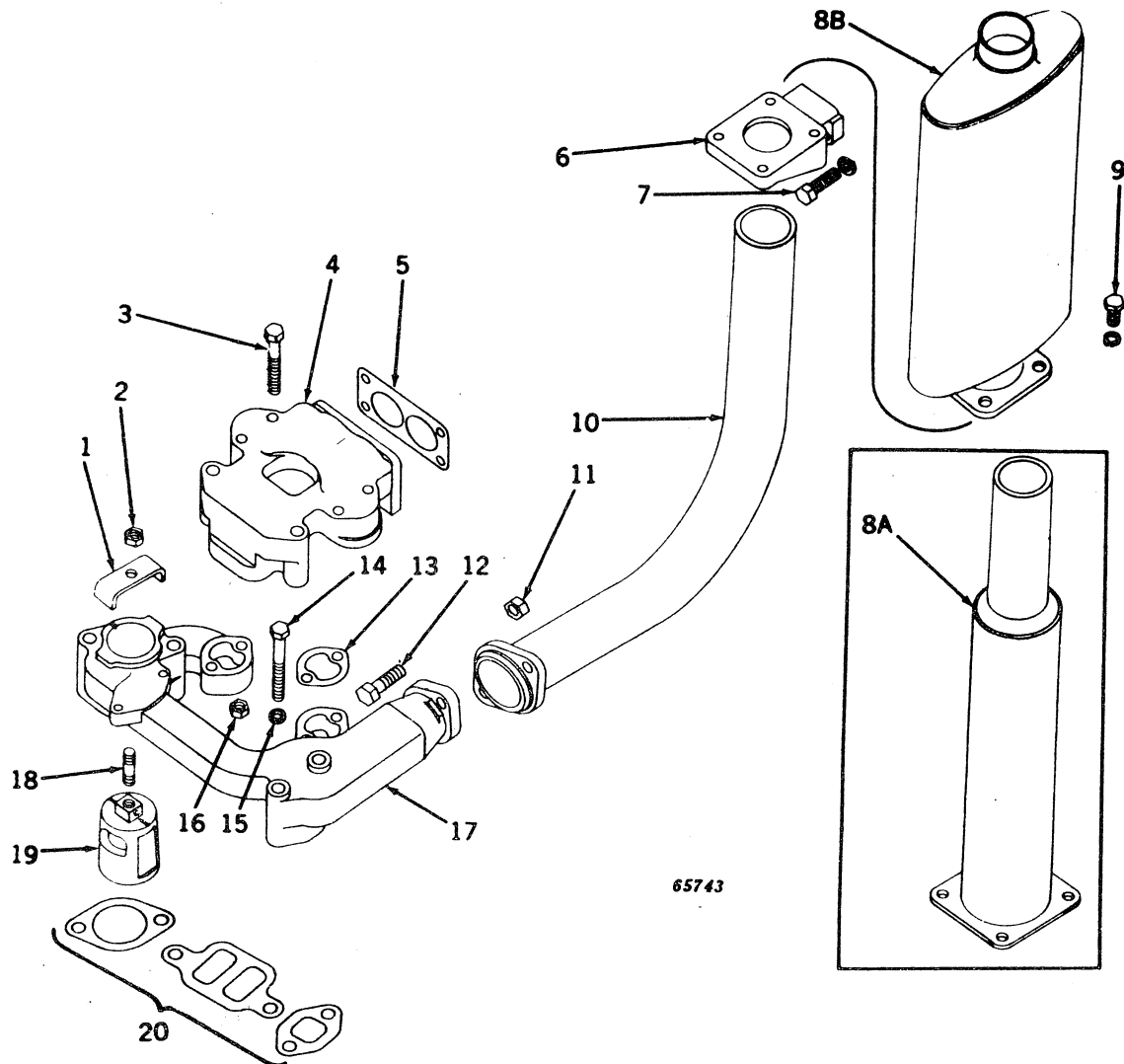
Key	Part No.	Serial No.	Description
1	F 2557 R	(-)	Plug
2	B 3720 R	(-)	Ring, snap (4 used)
3	AB 5177 R	(-)	Shaft, tappet lever, with plug
4	C 1246 R	(-)	Washer (4 used)
5	AB 5143 R	(-)	Lever, tappet (4 used)
6	B 3718 R	(-)	Bracket (2 used)
7	B 3722 R	(-)	Gasket (packed 5 in a pkg.)
8	AB 5144 R	(-)	Cover, tappet lever, with bushing
9	B 425 R	(-)	Washer, copper (2 used) (packed 5 in a pkg.)
10	19H 2021	(-)	Screw, cap, high-strength, 3/8" x 5/8" (2 used)
11	R 495 R	(-)	O-ring (packed 5 in a pkg.)
12	B 3723 R	(-)	Tube, ventilator outlet
13	A 4656 R	(-)	Clamp
14	14H 812	(-)	Nut, 3/8"
15	12H 304	(-)	Washer, lock, 3/8"
16	19H 1732	(-)	Screw, cap, high-strength, 3/4" x 2-3/4" (packed 10 in a pkg.) (sub. for F2273R)
17	F 2408 R	(-)	Spring (2 used)
18	14H 650	(-)	Nut, 5/16" (4 used)
19	19H 2360	(-)	Screw, cap, high-strength, 9/16" x 2-3/4" (2 used)
20	F 1743 R	(-5302067)	Pin, dowel (2 used) (packed 2 in a pkg.)
	R 21068 R	(5302068-)	Pin, dowel (2 used)
21	B 3954 R	(-)	Screw, adjusting (4 used) (sub. for B3719R)
22	B 367 R	(-)	Lock, retainer (8 used) (packed 2 in a pkg.)
23	AB 5168 R	(-)	Rotator, exhaust valve (2 used)
24	B 3751 R	(-)	Spring, valve (4 used) (packed 2 in a pkg.)
25	B 3752 R	(-)	Cap, intake valve spring (2 used)
26	F 3192 R	(-)	Shield, oil, intake valve (2 used)
27	B 3747 R	(-)	Nut, coupling (2 used)
28	30H 9	(-)	Plug, expansion, 3/4"
29	B 3757 R	(-)	Guide, valve (4 used) (packed 4 in a pkg.) (sub. four for one AB5272R)
30	14H 886	(-)	Nut, special (8 used) (sub. for A5770R)
31	B 369 R	(-)	Washer, lead (10 used) (packed 100 in a pkg.)
32	AB 5297 R	(-)	Head, B3741R, cylinder, with valve guides and pins (gasoline)
	AB 5201 R	(-)	Head, B3741R, cylinder, with valve guides, inserts and pins (LP-gas)
	AB 5351 R	(-)	Head, B3741R, cylinder, with valve guides and pins (all-fuel)
33	B 3756 R	(-)	Insert, exhaust valve seat (2 used) (LP-gas) (packed 2 in a pkg.)
34	B 3743 R	(-)	Gasket (packed 5 in a pkg.)
35	B 3749 R	(-)	Valve, intake (2 used) (gasoline and LP-gas) (packed 2 in a pkg.) (sub. two for one AB5202R)
	B 3823 R	(-)	Valve, intake (2 used) (all-fuel) (packed 2 in a pkg.) (sub. two for one AB5354R)
	B 3750 R	(-)	Valve, exhaust (2 used) (packed 2 in a pkg.) (sub. two for one AB5203R)
..	AB 5559 R	(-)	Gasket set, valve replacement (see gasket set grouping for illustration and contents on page 228)

CAMSHAFT AND CAM FOLLOWERS



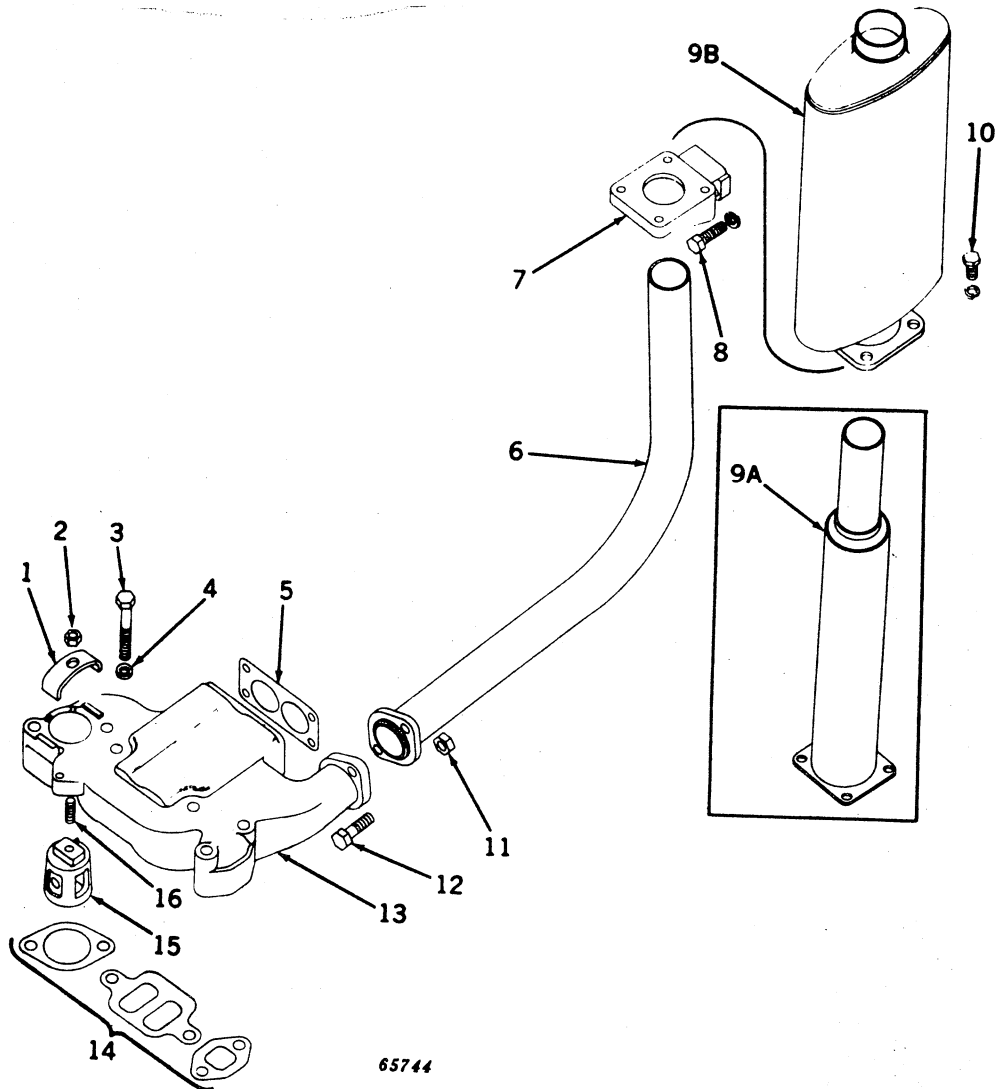
Key	Part No.	Serial No.	Description
1A	19H 1731	(-5202936)	Screw, cap, high-strength, 3/8" x 1" (2 used)
	12H 304	(-5202936)	Washer, lock, 3/8" (2 used)
1B	A 487 R	(5202937-)	Screw, special cap (2 used) (packed 5 in a pkg.)
2	H 246 R	(5202937-)	Plate, lock (2 used) (packed 2 in a pkg.)
3	B 2468 R	(-)	Bearing, camshaft, L.H.
4	B 3982 R	(-)	Shim (packed 2 in a pkg.) (sub. for B2469R, B2470R and B3840R)
5	B 3711 R	(-)	Gear, camshaft
6	B 3715 R	(-5208099)	Follower, cam (4 used)
	B 3956 R	(5208100-)	Follower, cam (4 used)
7	B 3714 R	(-)	Guide, cam follower
8	A 178 R	(-)	Support, cam follower guide (3 used)
9	19H 1777	(-)	Screw, cap, high-strength, 1/2" x 1-3/4" (3 used)
	12H 301	(-)	Washer, lock (3 used)
10	B 3716 R	(-)	Rod, tappet (4 used)
11	AB 4170 R	(-)	Gear, oil pump drive, with shaft
12	A 1598 R	(-)	Gasket (packed 2 in a pkg.)
13	A 1597 R	(-)	Bearing, oil pump drive gear
14	H 246 R	(-)	Plate, lock (2 used) (packed 2 in a pkg.)
15	19H 1936	(-)	Screw, cap, high-strength, 3/8" x 3/4" (2 used) (sub. for F2272R)
16	26H 7	(-)	Key, Woodruff, 1/8" x 1/2"
17	B 3957 R	(-)	Gear, distributor drive (sub. for F2777R, 520 series only)
18	19H 1731	(-)	Screw, cap, high-strength, 3/8" x 1" (2 used)
19	H 246 R	(-)	Plate, lock (2 used) (packed 2 in a pkg.)
20	B 3712 R	(-)	Bearing, camshaft, R.H.
21	B 3713 R	(-)	Gasket (packed 2 in a pkg.)
22	B 3955 R	(-)	Camshaft (with B3957R and four B3956R sub for B3710R)
23	A 487 R	(-)	Screw, special cap (3 used) (packed 5 in a pkg.)
24	B 196 R	(-)	Plate, lock (packed 2 in a pkg.)

MANIFOLD, EXHAUST PIPE, AND MUFFLER (Gasoline)



Key	Part No.	Serial No.	Description
1	A 4645 R	(-)	Clamp, manifold valve
2	A 4646 R	(-)	Nut, brass (packed 5 in a pkg.)
3	7H 2023	(-)	Bolt, mach., 3/8" x 3-1/4" (4 used)
4	B 3641 R	(-)	Manifold, intake
5	A 4631 R	(-)	Gasket (packed 5 in a pkg.)
6	B 3299 R	(-5299999)	Support, muffler
	R 20449 R	(5300000-)	Support, muffler
7	19H 1978	(-)	Screw, cap, high-strength, 7/16" x 1-1/2" (2 used)
	12H 293	(-)	Washer, lock, 7/16" (2 used)
8A	AB 4486 R	(-5299999)	Muffler
	R 21827 R	(-5299999)	Muffler, economy type (field replacement for AB4486R) (not a substitute)
8B	AR 20449 R	(5300000-)	Muffler (can be installed on Tractors 5200000-5299999)
9	19H 1900	(-)	Screw, cap, high-strength, 5/16" x 3/4" (4 used)
	12H 303	(-)	Washer, lock, 5/16" (4 used)
10	AR 20582 R	(-)	Pipe, exhaust, with flange (sub. for AB4638R)
11	14H 809	(-)	Nut, 1/2" (2 used)
12	19H 1777	(-)	Screw, cap, high-strength, 1/2" x 1-3/4" (2 used)
13	A 4642 R	(-)	Gasket (2 used) (packed 2 in a pkg.)
14	19H 2058	(-)	Screw, cap, high-strength, 7/16" x 3-3/4" (6 used)
15	24H 1325	(-)	Washer, 15/32" x 59/64" x .060" (6 used)
16	14H 812	(-)	Nut, 3/8" (4 used)
17	B 3642 R	(-)	Manifold, exhaust
18	R 32042 R	(-)	Stud, 3/8" x 1-3/8" (sub. for A119R)
19	B 3213 R	(-)	Valve, manifold
20	AB 5504 R	(-)	Gasket, manifold (sub. for AB5176R)

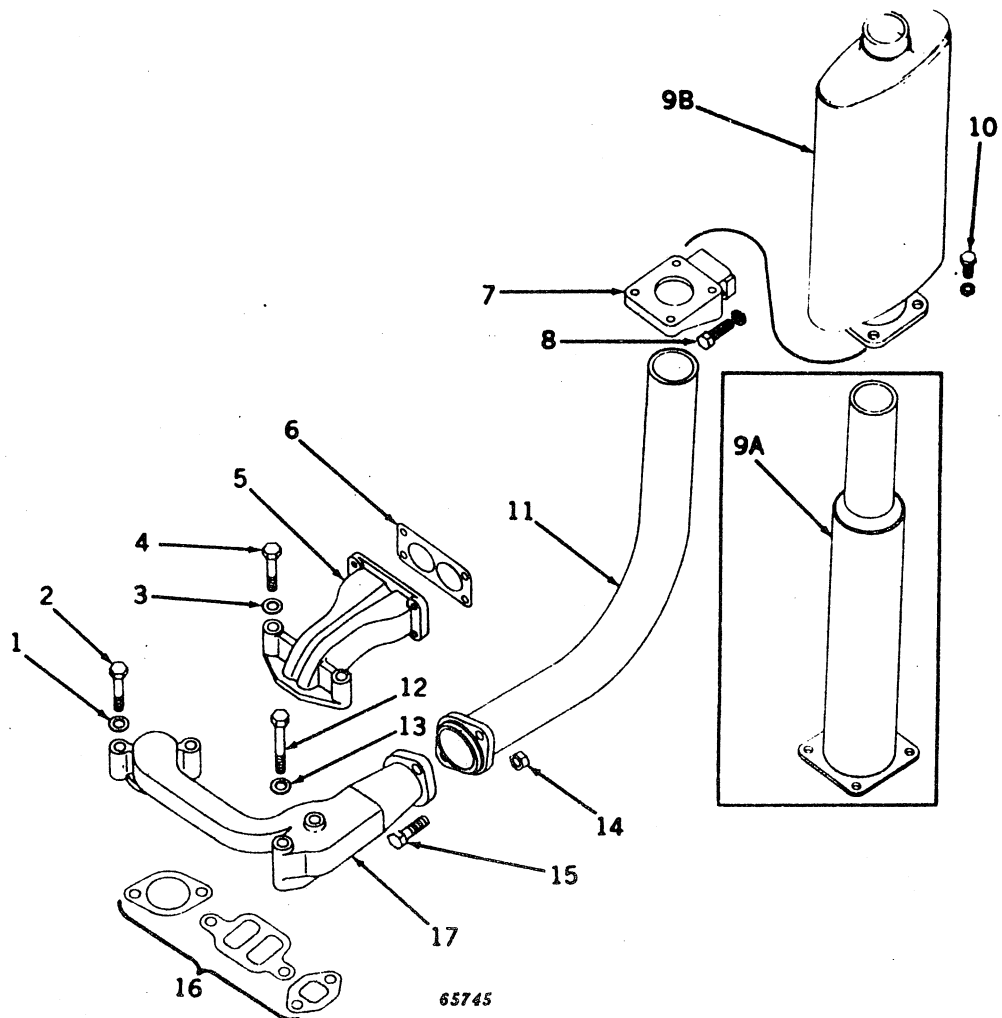
MANIFOLD, EXHAUST PIPE, AND MUFFLER (Gasoline)



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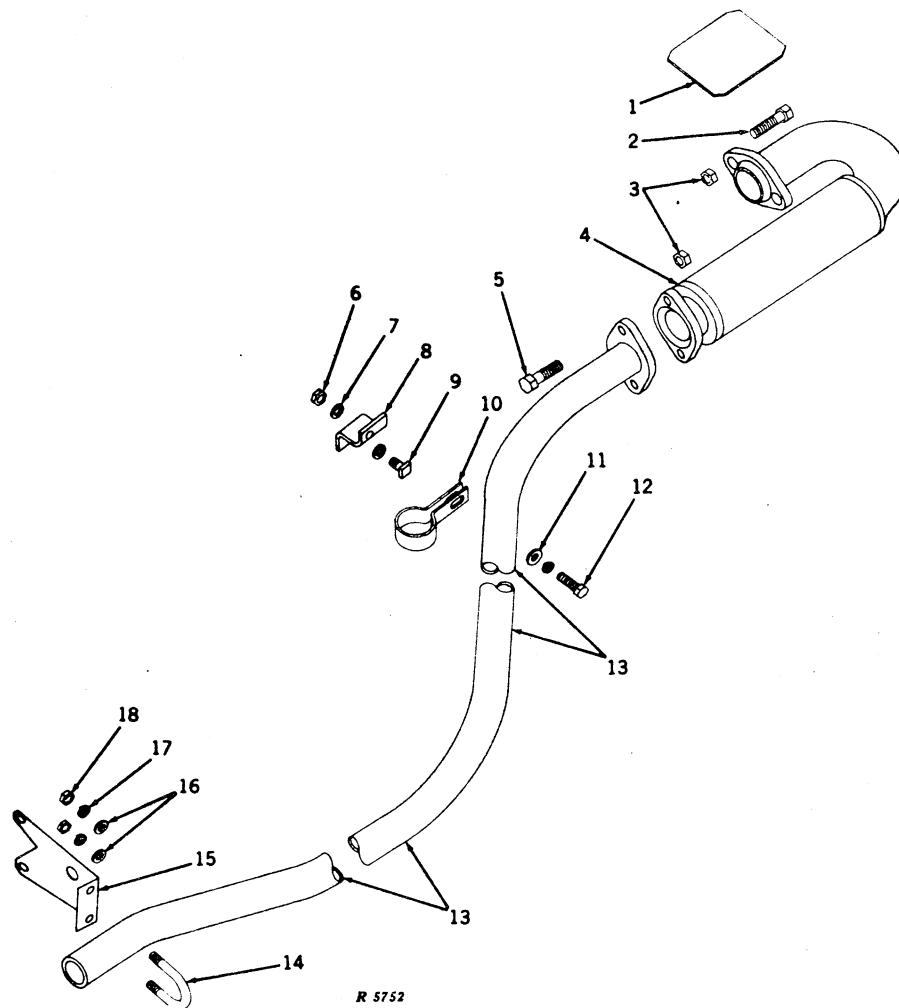
Key	Part No.	Serial No.	Description
1	A 4645 R	(-)	Clamp, manifold valve
2	A 4646 R	(-)	Nut, 3/8", brass (packed 5 in a pkg.)
3	19H 2253	(-)	Screw, cap, high-strength, 7/16" x 3-1/2" (6 used)
4	24H 1325	(-)	Washer, 15/32" x 59/64" x .060" (6 used)
5	A 4631 R	(-)	Gasket (packed 5 in a pkg.)
6	AR 20582 R	(-)	Pipe, exhaust, with flange (sub. for AB4638R)
7	B 3299 R	(-5299999)	Support, muffler
	R 20449 R	(5300000-)	Support, muffler
8	19H 1978	(-)	Screw, cap, high-strength, 7/16" x 1-1/2" (2 used)
	12H 293	(-)	Washer, lock, 7/16" (2 used)
9A	AB 4486 R	(-5299999)	Muffler
	R 21827 R	(-5299999)	Muffler, economy type (field replacement for AB4486R) (not a substitute)
9B	AR 20449 R	(5300000-)	Muffler (can be installed on Tractors 5200000-5299999)
10	19H 1900	(-)	Screw, cap, high-strength, 5/16" x 3/4" (4 used)
	12H 303	(-)	Washer, lock, 5/16" (4 used)
11	14H 809	(-)	Nut, 1/2" (2 used)
12	19H 1777	(-)	Screw, cap, high-strength, 1/2" x 1-3/4" (2 used)
13	B 3640 R	(-)	Manifold
14	AB 5504 R	(-)	Gasket, manifold (sub. for AB5176R)
15	B 3292 R	(-)	Valve, manifold
16	R 32042 R	(-)	Stud, 3/8" x 1-3/8" (sub. for A119R)

MANIFOLD, EXHAUST PIPE, AND MUFFLER (LP-Gas)



Key	Part No.	Serial No.	Description
1	24H 1325	(-)	Washer, 15/32" x 59/64" x .060" (2 used)
2	19H 2106	(-)	Screw, cap, high-strength, 7/16" x 2-3/4" (2 used)
3	24H 1325	(-)	Washer, 15/32" x 59/64" x .060" (2 used)
4	19H 2106	(-)	Screw, cap, high-strength, 7/16" x 2-3/4" (2 used)
5	B 3643 R	(-)	Manifold, intake
6	A 4631 R	(-)	Gasket (packed 5 in a pkg.)
7	B 3299 R	(-5299999)	Support, muffler
	R 20449 R	(5300000-)	Support, muffler
8	19H 1978	(-)	Screw, cap, high-strength, 7/16" x 1-1/2" (2 used)
	12H 293	(-)	Washer, lock, 7/16" (2 used)
9A	AB 4486 R	(-5299999)	Muffler
	R 21827 R	(-5299999)	Muffler, economy type (field replacement for AB4486R) (not a substitute)
9B	AR 20449 R	(5300000-)	Muffler (can be installed on Tractors 5200000-5299999)
10	19H 1900	(-)	Screw, cap, high-strength, 5/16" x 3/4" (4 used)
	12H 303	(-)	Washer, lock, 5/16" (4 used)
11	AR 20582 R	(-)	Pipe, exhaust, with flange (sub. for AB4638R)
12	19H 2058	(-)	Screw, cap, high-strength, 7/16" x 3-3/4" (2 used)
13	24H 1325	(-)	Washer, 15/32" x 59/64" x .060" (2 used)
14	14H 809	(-)	Nut, 1/2" (2 used)
15	19H 1777	(-)	Screw, cap, high-strength, 1/2" x 1-3/4" (2 used)
16	AB 5504 R	(-)	Gasket, manifold (sub. for AB5176R)
17	B 3391 R	(-)	Manifold, exhaust

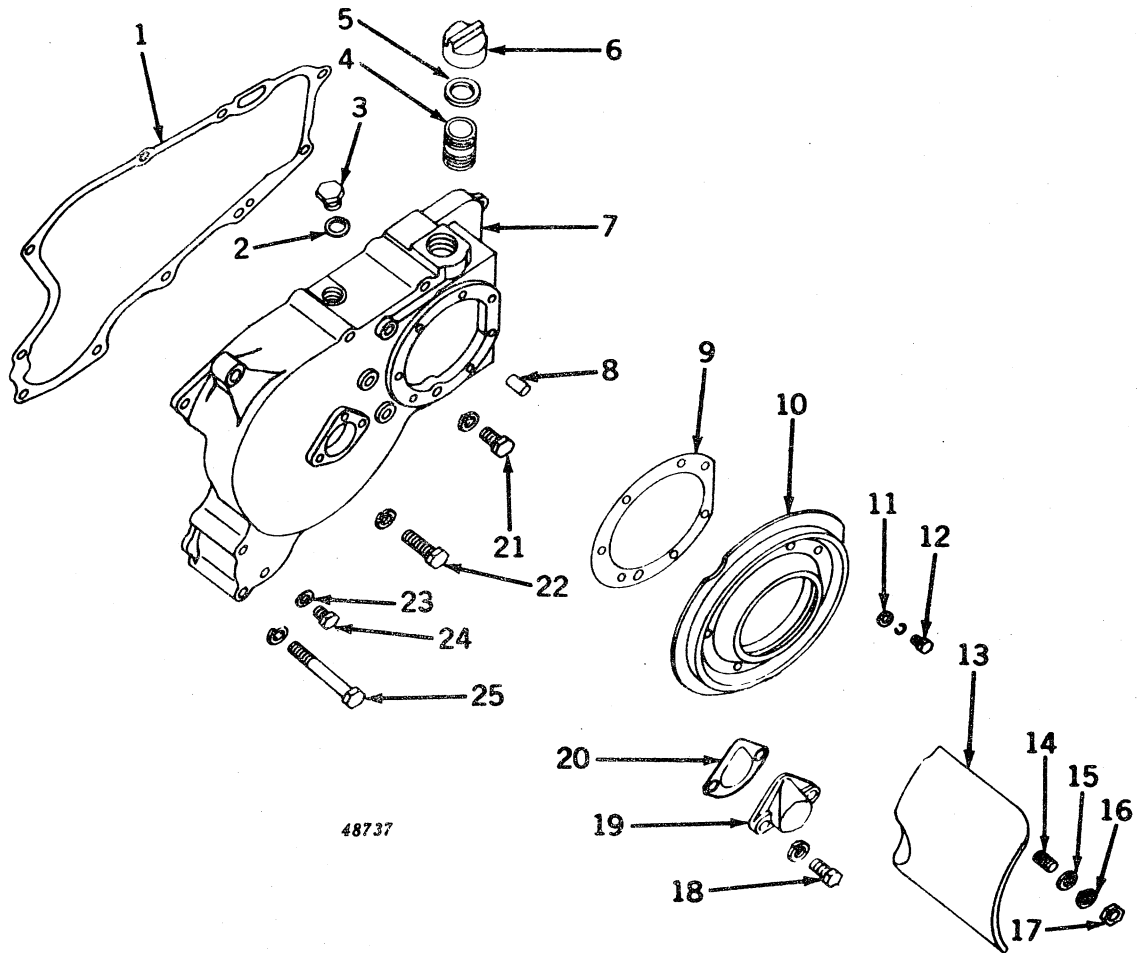
REAR EXHAUST MUFFLER AND TAIL PIPE



Key	Part No.	Serial No.	Description
1	AB 4743 R	(-5299999)	Cover, muffler opening, with clips
	AR 21709 R	(5300000-)	Cover, muffler opening, with clips
2	19H 1831	(-)	Screw, cap, high-strength, 1/2" x 2" (2 used)
3	14H 809	(-)	Nut, 1/2" (4 used)
4	AR 21291 R	(-)	Muffler (sub. for AB4670R)
5	19H 1777	(-)	Screw, cap, high-strength, 1/2" x 1-3/4" (2 used)
6	14H 812	(5300000-)	Nut, 3/8"
7	12H 304	(-)	Washer, lock, 3/8"
8	R 21109 R	(5300000-)	Bracket
9	19H 1936	(5300000-)	Screw, cap, high-strength, 3/8" x 3/4"
	12H 304	(5300000-)	Washer, lock, 3/8"
10	A 4123 R	(-)	Clamp
11	24H 1305	(-)	Washer, 13/32" x 13/16" x .060"
12	19H 1732	(-)	Screw, cap, high-strength, 3/4" x 2-3/4" (packed 10 in a pkg.) (sub. for F2273R)
13	AB 5198 R	(-5299999)	Pipe, tail, with flange
	AR 21290 R	(5300000-)	Pipe, tail, with flange
14	A 4376 R	(-)	U-bolt
15	R 21119 R	(-)	Bracket, tail pipe (sub. for B3639R)
16	24H 1136	(-)	Washer, 11/32" x 11/16" x .060" (2 used)
17	12H 303	(-)	Washer, lock, 5/16" (2 used)
18	14H 785	(-)	Nut, 5/16" (2 used)
..	AR 21289 R	(-)	MUFFLER AND TAIL PIPE FASTENINGS (SUB. FOR AB5199R)

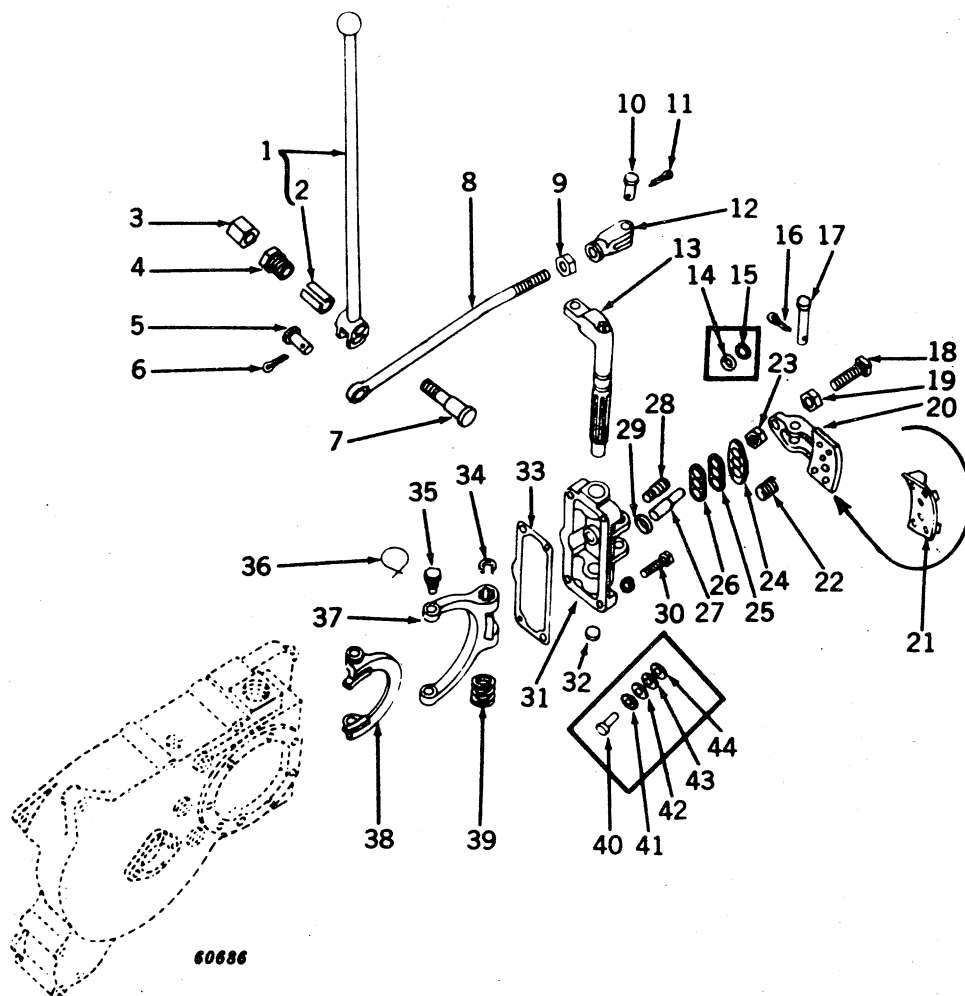
Capital letters indicate an attachment. Attachments must be listed on separate order from replacement parts order.

FIRST REDUCTION GEAR COVER



Key	Part No.	Serial No.	Description
1	B 3084 R	(-)	Gasket (packed 5 in a pkg.)
2	A 4827 R	(-)	Washer (packed 2 in a pkg.)
3	F 3128 R	(-)	Plug
4	A 4234 R	(-)	Nipple
5	A 4235 R	(-)	Gasket (packed 2 in a pkg.)
6	A 4233 R	(-)	Cap
7	AB 5052 R	(-)	Cover, B3590R, with oil filler nipple, cap, with plugs
8	A 4879 R	(-)	Pin, dowel (2 used) (packed 2 in a pkg.)
9	B 3122 R	(-)	Gasket (packed 2 in a pkg.)
10	AB 4568 R	(-)	Shield, dust, with oil seal
11	24H 1292	(-)	Washer, 11/32" x 3/4" x .120" (7 used)
12	19H 1900	(-)	Screw, cap, high-strength, 5/16" x 3/4" (7 used)
	12H 303	(-)	Washer, lock, 5/16" (7 used)
13	B 3124 R	(-)	Guard, pulley
14	R 32042 R	(-)	Stud, 3/8" x 1-3/8" (3 used) (sub. for A119R)
15	24H 1652	(-)	Washer, 13/32" x 11/16" x .105" (3 used)
16	12H 304	(-)	Washer, lock, 3/8" (3 used)
17	14H 812	(-)	Nut, 3/8" (3 used)
18	19H 1731	(-)	Screw, cap, high-strength, 3/8" x 1" (2 used)
	12H 304	(-)	Washer, lock, 3/8" (2 used)
19	A 3816 R	(-)	Cover
20	A 3817 R	(-)	Gasket (packed 5 in a pkg.)
21	19H 1821	(-)	Screw, cap, high-strength, 7/16" x 1-1/4" (5 used)
	12H 293	(-)	Washer, lock, 7/16" (5 used)
22	19H 2642	(-)	Screw, cap, high-strength, 7/16" x 4-3/4" (3 used)
	12H 293	(-)	Washer, lock, 7/16" (3 used)
23	A 3098 R	(-)	Washer (packed 5 in a pkg.)
24	19H 2038	(-)	Screw, cap, high-strength, 3/8" x 1/2"
25	19H 2349	(-)	Screw, cap, high-strength, 7/16" x 5-1/2" (2 used)
	12H 293	(-)	Washer, lock, 7/16" (2 used)

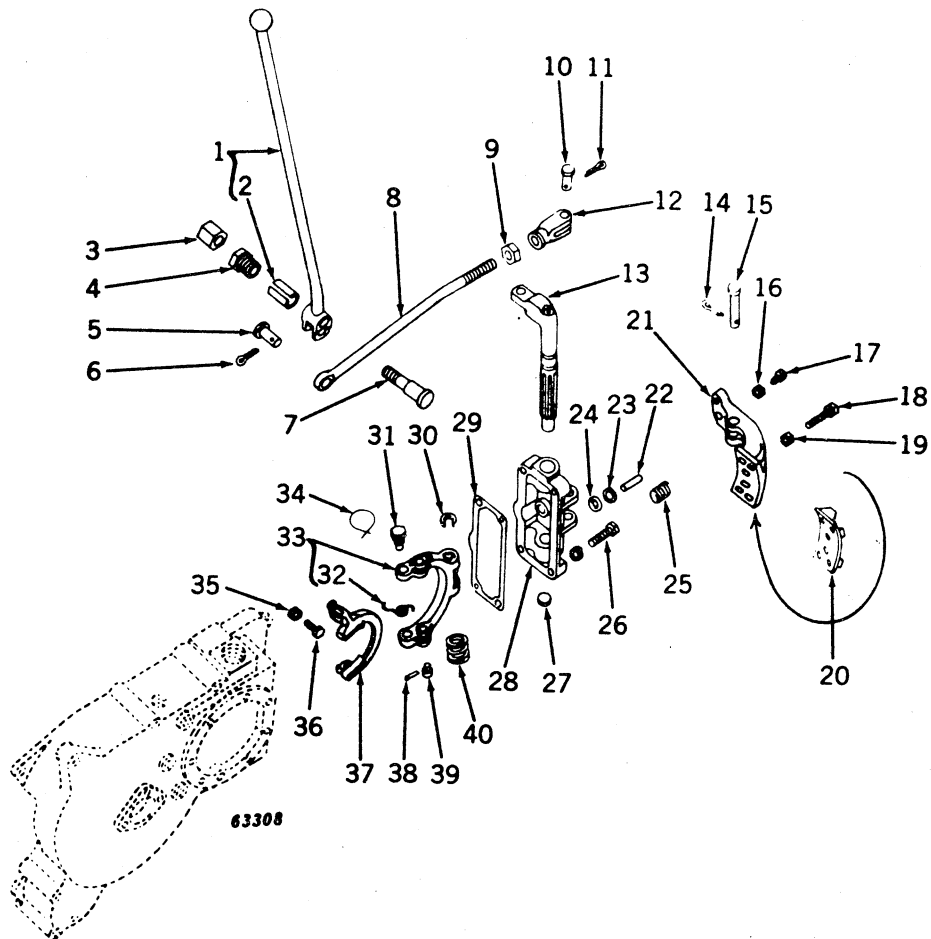
CLUTCH LEVER, LINKAGE, AND PULLEY BRAKE (520 Series)
(Serial No. -5210041)



CLUTCH LEVER, LINKAGE, AND PULLEY BRAKE (520 Series) -- Continued
(Serial No. -5210041)

Key	Part No.	Serial No.	Description
1	AA 5085 R	(-)	Lever, A4368R, clutch operating, with bushing
2	A 1197 R	(-)	Bushing (packed 2 in a pkg.)
3	A 1892 R	(-)	Nut, special hex. (packed 25 in a pkg.) (tractors without powershaft)
4	F 2597 R	(-)	Nut, special (tractors with powershaft)
5	D 1994 R	(-)	Pin (packed 5 in a pkg.)
6	11H 236	(-)	Pin, cotter, 1/8" x 1"
7	D 2031 R	(-)	Bolt, pivot (packed 2 in a pkg.)
8	B 3793 R	(-)	Rod, operating (with F3025R and 14H794 sub. for B3594R)
9	14H 760	(-5204614)	Nut, special (packed 25 in a pkg.) (sub. for A5772R)
	14H 794	(5204615-)	Nut, special (sub. for A5405R)
10	D 1994 R	(-)	Pin (packed 5 in a pkg.)
11	11H 236	(-)	Pin, cotter, 1/8" x 1"
12	F 2508 R	(-5204614)	Yoke
	F 3025 R	(5204615-)	Yoke
13	B 3763 R	(-)	Shaft, clutch fork
14	A 3917 R	(-5208099)	O-ring (packed 2 in a pkg.)
15	R 1472 R	(-5208099)	Plug, special expansion
16	11H 211	(-)	Pin, cotter, 1/8" x 3/4"
17	R 20448 R	(-)	Pin, pivot (sub. for F1446R)
18	22H 172	(-)	Screw, set, 1/2" x 2"
19	14H 473	(-)	Nut, jam, 1/2"
20	B 3646 R	(-5208099)	Brake, pulley
	B 3979 R	(5208100-)	Brake, pulley
21	AB 4748 R	(-)	Lining, brake, with adapter (packed 20 in a pkg.)
22	R 673 R	(-)	Spring (packed 2 in a pkg.)
23	14H 813	(5208100-)	Nut, 7/16" (2 used)
24	F 3586 R	(5208100-)	Stop, pulley brake operating pin
25	F 3587 R	(5208100-)	Shim, steel, .005" (12 used) (packed 2 in a pkg.)
26	F 3590 R	(5208100-)	Shim, steel, .062" (packed 2 in a pkg.)
27	A 6112 R	(5208100-)	Pin, pulley brake operating
28	F 2884 R	(5208100-)	Stud, 7/16" x 1-1/2" (2 used)
29	R 459 R	(5208100-)	O-ring (packed 5 in a pkg.)
30	19H 1179	(-)	Screw, cap, 3/8" x 1-3/4" (4 used) (sub. for F2274R)
	12H 304	(-)	Washer, lock, 3/8" (4 used)
31	AB 5549 R	(-)	Bearing, B3978R, clutch fork, with plug and studs (with AB5548R, A6112R, B3979R, B3980R, F3586R, F3590R, R495R, twelve F3587R, and two 14H813 sub. for B3466R)
32	30H 11	(-)	Plug, expansion, 7/8"
33	B 3467 R	(-5208099)	Gasket (packed 5 in a pkg.)
	B 3980 R	(5208100-)	Gasket (packed 5 in a pkg.)
34	R 271 R	(-)	Ring, snap
35	D 178 R	(-)	Pivot, fork (2 used) (packed 2 in a pkg.)
36	(-)	Wire, 16 gauge x 6" long (2 used)
37	B 3133 R	(-)	Fork, clutch
38	B 3132 R	(-)	Collar, clutch
39	R 273 R	(-)	Spring, clutch fork
40	R 1471 R	(-5208099)	Pin, pulley brake operating
41	R 1820 R	(-5208099)	Washer (packed 2 in a pkg.)
42	24H 1317	(-5208099)	Washer, 27/64" x 3/4" x .018" (2 used)
43	24H 1302	(-5208099)	Washer, 13/32" x 11/16" x .036"
44	24H 1303	(-5208099)	Washer, 13/32" x 11/16" x .060"

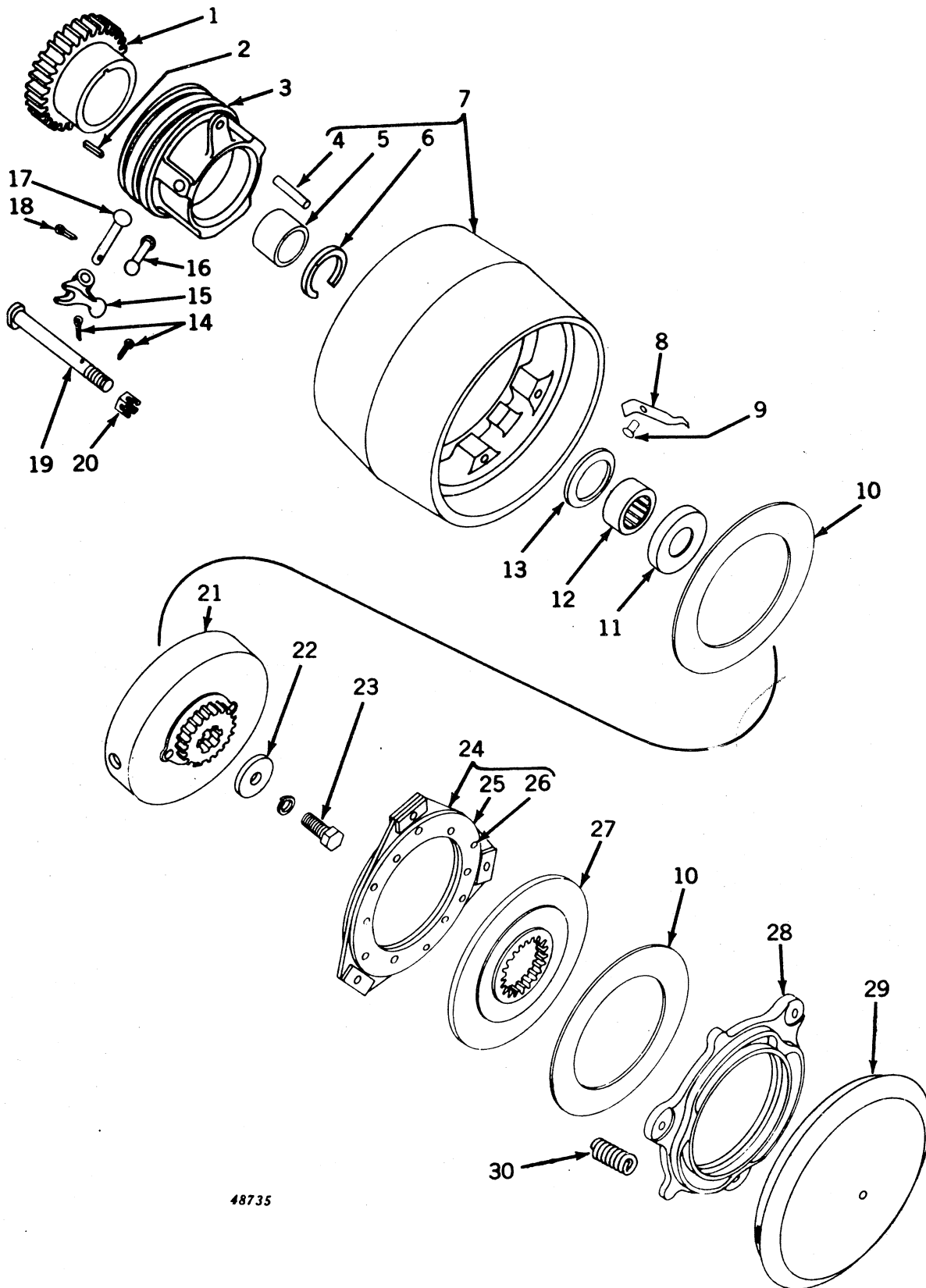
CLUTCH LEVER, LINKAGE, AND PULLEY BRAKE
(Serial No. 5210042-)



CLUTCH LEVER, LINKAGE, AND PULLEY BRAKE -- Continued
(Serial No. 5210042-)

Key	Part No.	Serial No.	Description
1	AA 5085 R	(-)	Lever, A4368R, clutch operating, with bushing
2	A 1197 R	(-)	Bushing (packed 2 in a pkg.)
3	A 1892 R	(-)	Nut, special hex. (packed 25 in a pkg.) (tractors without powershaft)
4	F 2597 R	(-)	Nut, special (tractors with powershaft)
5	D 1994 R	(-)	Pin (packed 5 in a pkg.)
6	11H 236	(-)	Pin, cotter, 1/8" x 1"
7	D 2031 R	(-)	Bolt, pivot (packed 2 in a pkg.)
8	B 3793 R	(-)	Rod, operating
9	14H 794	(-)	Nut, special (sub. for A5405R)
10	D 1994 R	(-)	Pin (packed 5 in a pkg.)
11	11H 236	(-)	Pin, cotter, 1/8" x 1"
12	F 3025 R	(-)	Yoke
13	B 3763 R	(-)	Shaft, clutch fork
14	11H 211	(-)	Pin, cotter, 1/8" x 3/4"
15	R 20448 R	(-)	Pin, pivot (sub. for F1446R)
16	14H 865	(-)	Nut, 1/2"
17	R 21158 R	(-)	Screw, special set, 1/2" x 2-1/4" (packed 2 in a pkg.)
18	R 20104 R	(-)	Screw, special cap, pulley brake stop
19	14H 732	(-)	Nut, jam, 3/8"
20	AB 4748 R	(-)	Lining, brake, with adapter (packed 20 in a pkg.)
21	R 20156 R	(-)	Brake, pulley
22	R 20157 R	(-)	Pin, pulley brake operating
23	R 1472 R	(-)	Plug, special expansion
24	A 3917 R	(-)	O-ring (packed 2 in a pkg.)
25	R 673 R	(-)	Spring (packed 2 in a pkg.)
26	19H 1179	(-)	Screw, cap, 3/8" x 1-3/4" (4 used) (sub. for F2274R)
	12H 304	(-)	Washer, lock, 3/8" (4 used)
27	30H 11	(-)	Plug, expansion, 7/8"
28	AR 20166 R	(-)	Bearing, R20150R, clutch fork, with plug
29	B 3980 R	(-)	Gasket (packed 5 in a pkg.)
30	R 271 R	(-)	Ring, snap
31	D 178 R	(-)	Pivot, fork (2 used) (packed 2 in a pkg.)
32	R 20153 R	(-)	Spring, clutch fork, lower
	R 20152 R	(-)	Spring, clutch fork, upper
33	AR 20164 R	(-)	Fork, R20151R, clutch, with springs
34	(-)	Wire, 16 gauge x 6" long (2 used)
35	14H 732	(-)	Nut, jam, 3/8" (2 used)
36	19H 1800	(-)	Screw, cap, high-strength, 3/8" x 1-1/2" (2 used)
37	R 20155 R	(-)	Collar, clutch
38	34H 247	(-)	Pin, spring, 1/8" x 3/4" (2 used)
39	R 20154 R	(-)	Pin (2 used)
40	R 273 R	(-)	Spring, clutch fork

BELT PULLEY AND CLUTCH

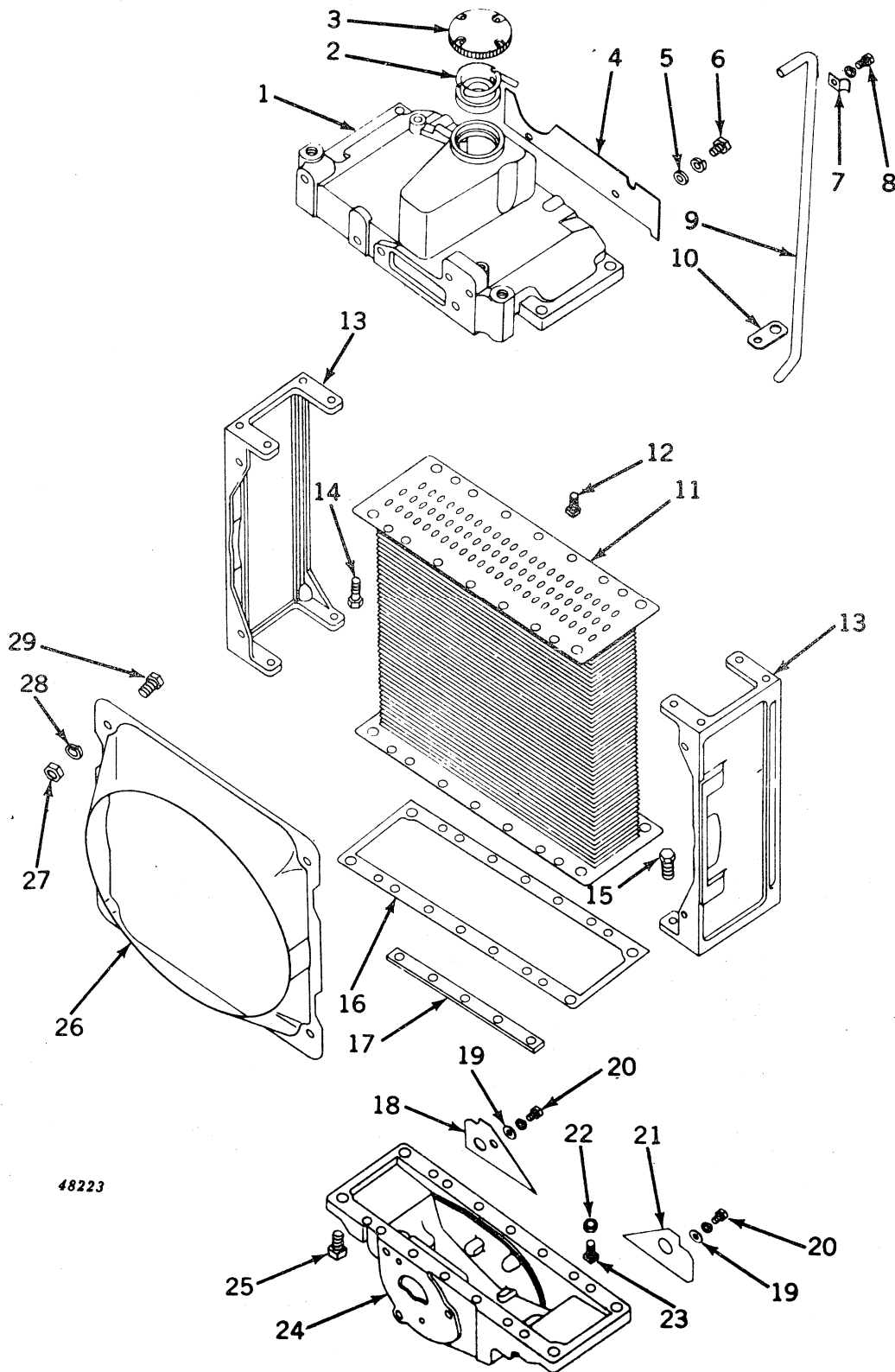


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BELT PULLEY AND CLUTCH -- Continued

Key	Part No.	Serial No.	Description
1	B 3116 R	(-)	Gear, pulley
2	D 403 R	(-)	Key (packed 5 in a pkg.)
3	B 3119 R	(-)	Sleeve, clutch operating
4	A 5866 R	(-)	Pin, drive (sub. for B2346R)
5	B 3761 R	(-)	Bushing
6	A 2992 R	(-)	Ring, snap
7	AB 5231 R	(-)	Pulley, B3760R, belt, with bushing, snap ring, drive pin, and springs
8	A 6121 R	(-)	Spring, dust cover (3 used) (packed 5 in a pkg.) (sub. for A351R)
9	16H 644	(-)	Rivet, R.I.O.H., 1/4" x 1/2" (3 used)
10	B 2354 R	(-)	Facing, clutch (2 used) (packed 10 in a pkg.)
11	B 3762 R	(-)	Retainer, bearing
12	JD 7951	(-)	Race, outer, with rollers
13	24H 1574	(-)	Washer, 1-13/16" x 2-3/4" x .060"
14	11H 234	(-)	Pin, cotter, 3/32" x 1" (6 used)
15	B 2351 R	(-)	Dog, clutch (3 used)
16	B 144 R	(-)	Toggle, clutch dog (3 used)
17	B 2352 R	(-)	Pin, clutch dog (3 used)
18	11H 211	(-)	Pin, cotter, 1/8" x 3/4" (3 used)
19	B 3278 R	(-)	Bolt, clutch operating (3 used)
	AR 21803 R	(-)	Washer, spring steel, on clutch operating bolt (set of 3)
20	B 3279 R	(-)	Nut, slotted, 1/2" (3 used) (packed 5 in a pkg.)
21	B 3731 R	(-)	Disk, fixed clutch drive
22	R 20135 R	(-)	Washer (packed 2 in a pkg.) (sub. for A198R)
23	19H 1756	(-)	Screw, cap, high-strength, 5/8" x 1-1/2"
	12H 294	(-)	Washer, lock, 5/8"
24	AB 4828 R	(-)	Disk, clutch facing, with facings
25	B 2357 R	(-)	Facing (2 used) (packed 10 in a pkg.)
26	D 2309 R	(-)	Rivet (8 used) (packed 100 in a pkg.)
27	B 3127 R	(-)	Disk, sliding drive
28	B 3277 R	(-)	Disk, clutch adjusting
29	B 3764 R	(-)	Cover, dust
30	B 161 R	(-)	Spring (3 used) (packed 5 in a pkg.)

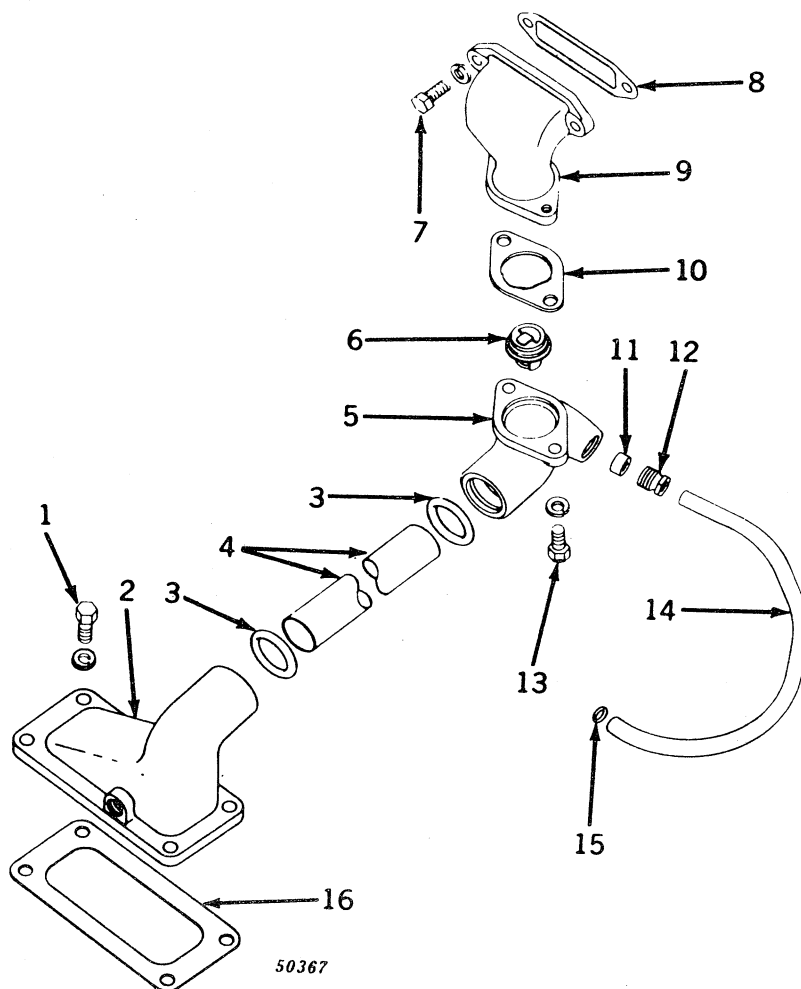
RADIATOR



RADIATOR -- Continued

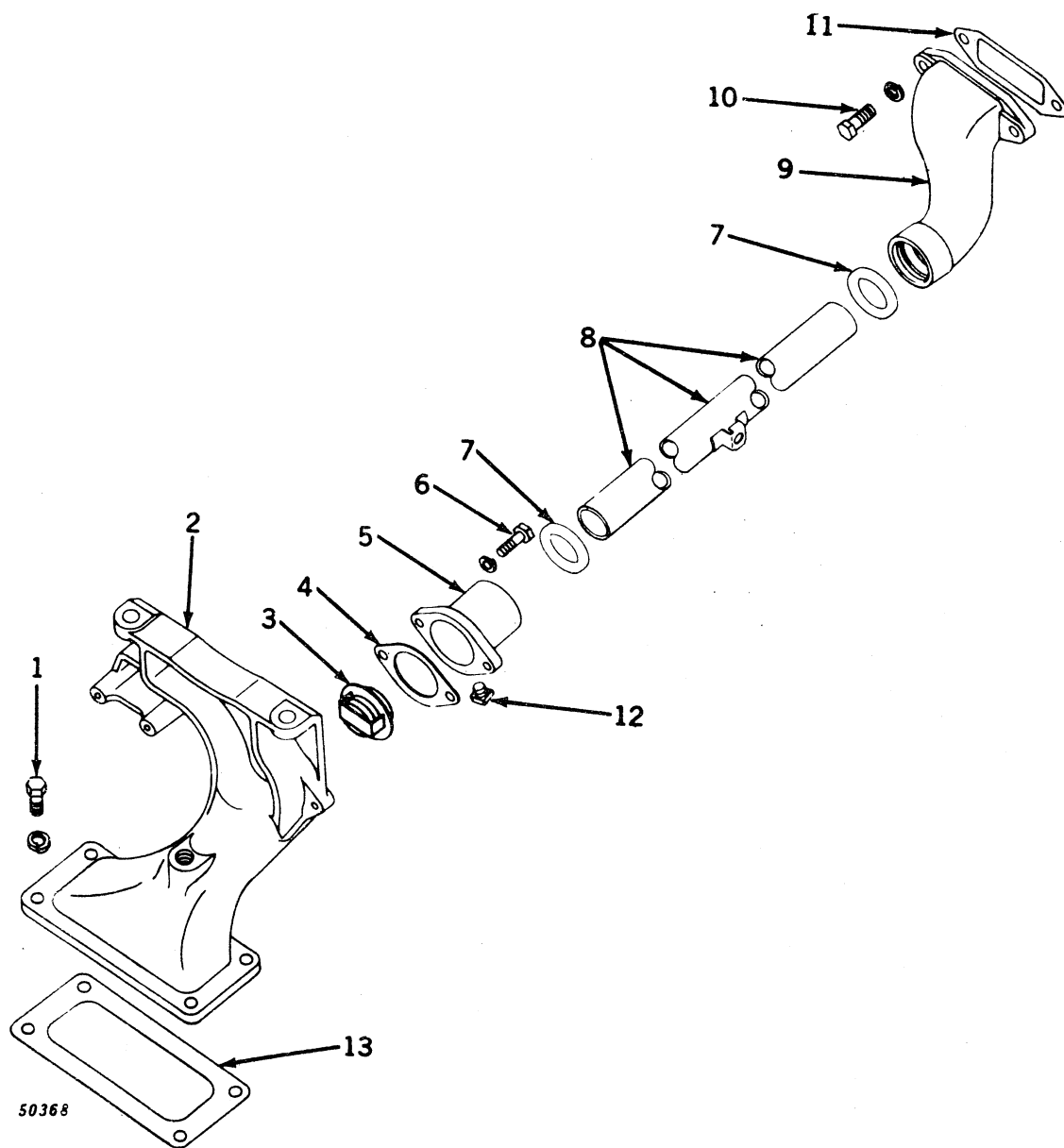
Key	Part No.	Serial No.	Description
1	B 3566 R	(-)	Tank, top
2	AA 5756 R	(-5299999)	Neck, filler, with adapter and tube
	AR 20515 R	(5300000-)	Neck, filler, with adapter and tube
3	AA 5757 R	(-)	Cap, radiator
4	B 3359 R	(-)	Baffle
5	24H 1136	(-)	Washer, plain, 11/32" x 11/16" x .060" (2 used)
6	19H 2020	(-)	Screw, cap, high-strength, 5/16" x 1/2" (2 used)
	12H 303	(-)	Washer, lock, 5/16" (2 used)
7	R 183 R	(-)	Clip
8	19H 2020	(-)	Screw, cap, high-strength, 5/16" x 1/2"
	12H 303	(-)	Washer, lock, 5/16"
9	B 3303 R	(-5299999)	Tube, vent drain
	R 20565 R	(5300000-)	Tube, vent drain
10	A 4961 R	(-)	Clip
11	AB 4666 R	(-)	Core, radiator
12	19H 2127	(-)	Screw, cap, high-strength, 5/16" x 7/8" (10 used)
13	B 3412 R	(-)	Side, radiator (2 used)
14	19H 1978	(-)	Screw, cap, high-strength, 7/16" x 1-1/2" (8 used)
15	19H 2552	(-)	Screw, cap, 3/8" x 1-1/8" (8 used)
16	B 1507 R	(-)	Gasket (2 used) (packed 5 in a pkg.)
17	B 398 R	(-)	Strap (4 used)
18	B 3252 R	(-)	Baffle, frame, L.H.
19	24H 1136	(-)	Washer, 11/32" x 11/16" x .060" (2 used)
20	19H 2020	(-)	Screw, cap, high-strength, 5/16" x 1/2" (2 used)
	12H 303	(-)	Washer, lock, 5/16" (2 used)
21	B 3081 R	(-)	Baffle, frame, R.H.
22	14H 785	(-)	Nut, 5/16" (5 used)
23	19H 2127	(-)	Screw, cap, high-strength, 5/16" x 7/8" (5 used)
24	B 3411 R	(-)	Tank, bottom
25	19H 2127	(-)	Screw, cap, high-strength, 5/16" x 7/8" (5 used)
26	AB 4775 R	(-)	Shroud, fan, with clip
27	14H 812	(-)	Nut, 3/8" (4 used)
28	12H 304	(-)	Washer, lock, 3/8" (4 used)
29	19H 1936	(-)	Screw, cap, high-strength, 3/8" x 3/4" (4 used) (sub. for F2272R)

RADIATOR UPPER CONNECTION (Gasoline and All-Fuel)



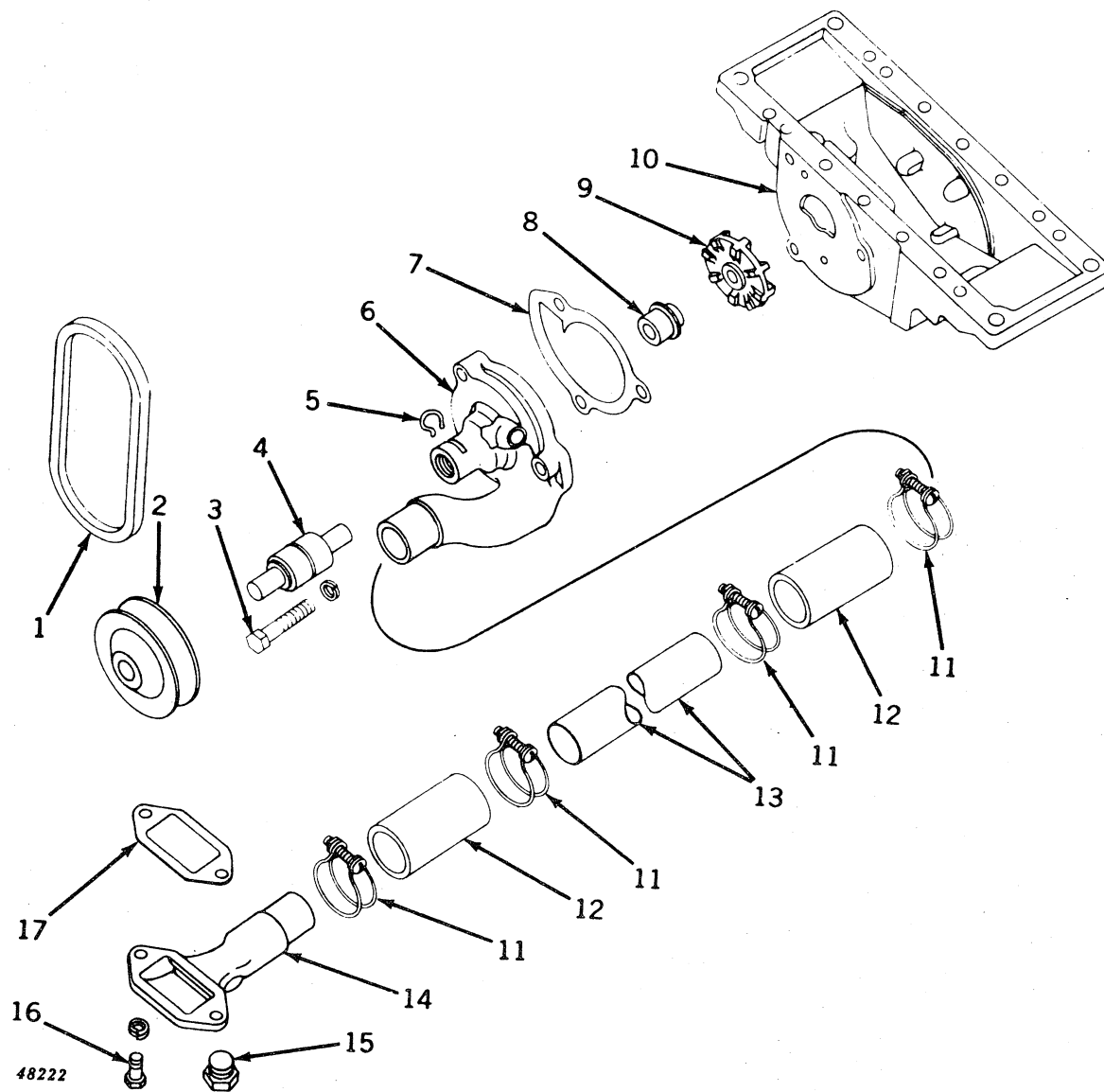
Key	Part No.	Serial No.	Description
1	19H 1821	(-)	Screw, cap, high-strength, 7/16" x 1-1/4" (4 used)
	12H 293	(-)	Washer, lock, 7/16" (4 used)
2	B 3563 R	(-)	Outlet, cylinder water
3	F 1056 R	(-)	O-ring (2 used) (packed 5 in a pkg.)
4	B 3296 R	(-)	Pipe, upper water
5	B 3414 R	(-)	Housing, thermostat
6	R 36846 R	(-)	Thermostat (range 180°-202° F.) (sub. for AB4744R or AB4745R)
	AA 6292 R	(-)	Thermostat (range 195°-212° F.) (all-fuel)
	AA 6293 R	(-)	Thermostat (range 205°-225° F.) (all-fuel)
7	19H 1721	(-)	Screw, cap, high-strength, 1/2" x 1-1/2" (2 used)
	12H 301	(-)	Washer, lock, 1/2" (2 used)
8	B 3298 R	(-)	Gasket (packed 2 in a pkg.)
9	B 3413 R	(-)	Inlet, radiator water
10	B 3295 R	(-)	Gasket (packed 2 in a pkg.)
11	A 5322 R	(-)	Washer, packing (packed 2 in a pkg.)
12	A 5323 R	(-)	Gland, packing
13	19H 1731	(-)	Screw, cap, high-strength, 3/8" x 1" (2 used)
	12H 304	(-)	Washer, lock, 3/8" (2 used)
14	B 3410 R	(-)	Pipe, water bypass
15	R 375 R	(-)	O-ring (packed 5 in a pkg.)
16	B 3565 R	(-)	Gasket (packed 2 in a pkg.)

RADIATOR UPPER CONNECTION (LP-Gas)



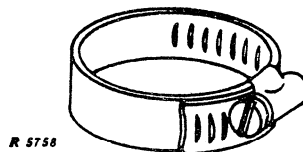
Key	Part No.	Serial No.	Description
1	19H 1821	(-)	Screw, cap, high-strength, 7/16" x 1-1/4" (4 used)
	12H 293	(-)	Washer, lock, 7/16" (4 used)
2	B 3564 R	(-)	Outlet, cylinder water
3	AB 4744 R	(-)	Thermostat (range 160° -182° F.) (sub. R36846R)
4	B 3295 R	(-)	Gasket (packed 2 in a pkg.)
5	B 3393 R	(-)	Cover, thermostat (also furnish one 15H254)
6	19H 1752	(-)	Screw, cap, high-strength, 3/4" x 2-3/4" (2 used)
	12H 304	(-)	Washer, lock, 3/8" (2 used)
7	F 1056 R	(-)	O-ring (2 used) (packed 5 in a pkg.)
8	AB 4946 R	(-)	Pipe, upper water with nut retainer
9	B 3297 R	(-)	Inlet, radiator water
10	19H 1721	(-)	Screw, cap, 1/2" x 1-1/2" (2 used)
	12H 301	(-)	Washer, lock, 1/2" (2 used)
11	B 3298 R	(-)	Gasket (packed 2 in a pkg.)
12	R 10160 R	(-)	Plug (sub. for S98 and 99-7)
13	B 3565 R	(-)	Gasket (packed 2 in a pkg.)

WATER PUMP AND RADIATOR LOWER CONNECTION



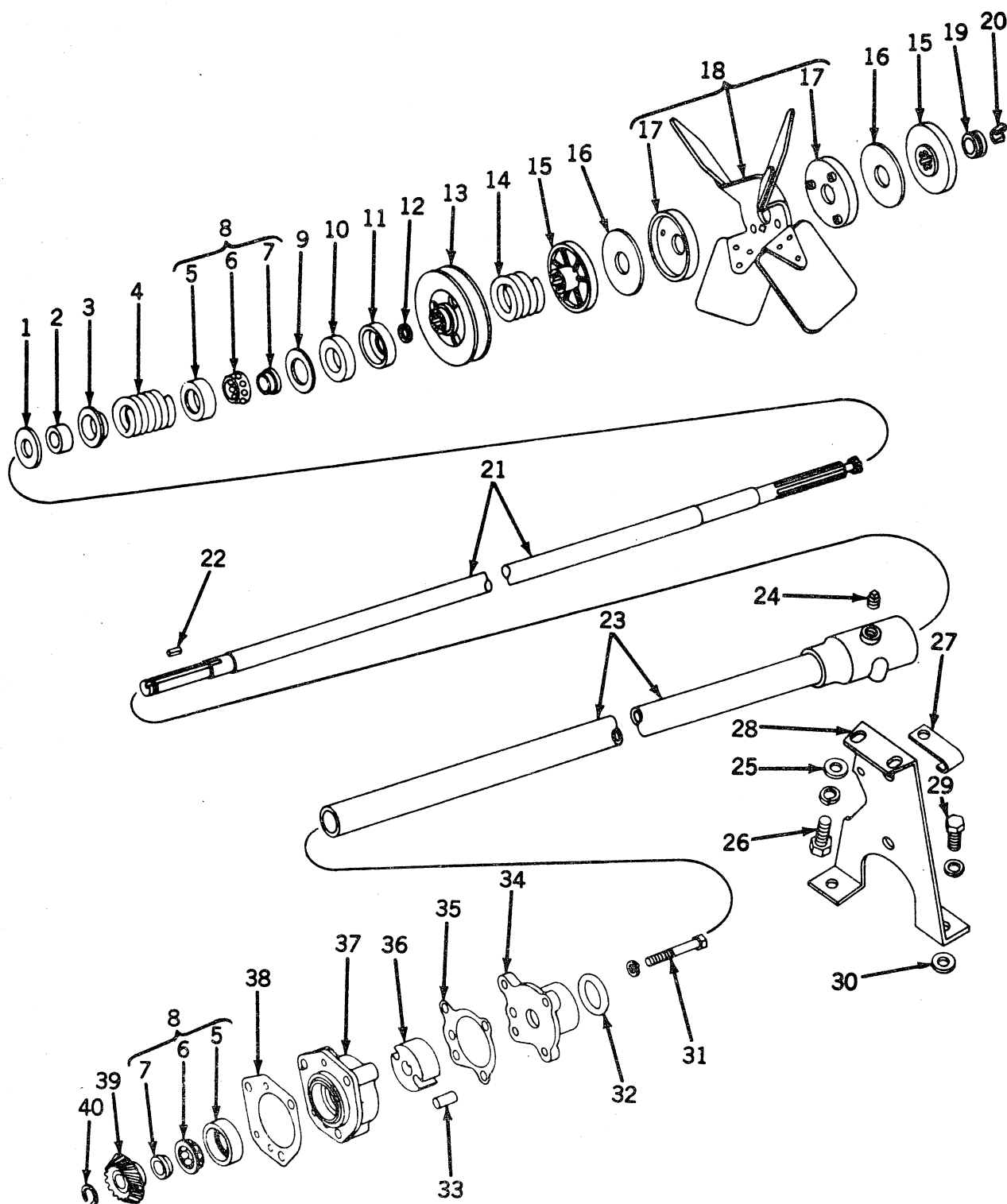
WATER PUMP AND RADIATOR LOWER CONNECTION -- Continued

Key	Part No.	Serial No.	Description
1	B 3288 R	(-)	Belt, generator and water pump
2	A 4898 R	(-)	Pulley
3	19H 1721	(-)	Screw, cap, 1/2" x 2" (3 used)
	12H 301	(-)	Washer, lock, 1/2" (3 used)
4	JD 8515	(-)	Bearing, ball
5	R 1529 R	(-)	Retainer, spring (packed 2 in a pkg.)
6	B 3407 R	(-)	Housing
7	B 2887 R	(-)	Gasket (packed 2 in a pkg.)
8	R 32622 R	(-)	Seal, water pump (sub. for AF2057R)
9	B 3408 R	(-)	Impeller
10	B 3411 R	(-)	Tank, bottom
11	AR 21840 R	(-)	Clamp, hose (4 used) (sub. for B78R)
12	B 77 R	(-)	Hose (2 used) (sub. for B2891R)
13	B 3562 R	(-)	Pipe, lower water
14	B 3753 R	(-)	Inlet, cylinder head water
15	A 2093 R	(-)	Plug, drain (packed 5 in a pkg.)
16	19H 1731	(-)	Screw, cap, high-strength, 3/8" x 1" (2 used)
	12H 304	(-)	Washer, lock, 3/8" (2 used)
17	B 3754 R	(-)	Gasket (packed 5 in a pkg.)
..	AB 4951 R	(-)	Water pump assembly--consisting of seal, bearing housing, impeller and retainer

WORM-DRIVE HOSE CLAMPS
(Packed 10 in a Carton)

Key	Part No.	Description
..	AR 21836 R	Clamp, hose, for 3/8"--23/32" O.D. hose
..	AR 21837 R	Clamp, hose, for 1/2"--1-1/2" O.D. hose
..	AR 21839 R	Clamp, hose, for 3/4"--1-11/16" O.D. hose
..	AR 21840 R	Clamp, hose, for 1-1/2"--2-7/16" O.D. hose
..	AR 21841 R	Clamp, hose, for 2-3/4"--3-11/16" O.D. hose
..	AR 21842 R	Clamp, hose, for 3-1/2"--4-7/16" O.D. hose
..	AR 21999 R	Clamp, hose, for 2-1/4"--3-3/16" O.D. hose

FAN AND VENTILATOR PUMP (Manual Steering)



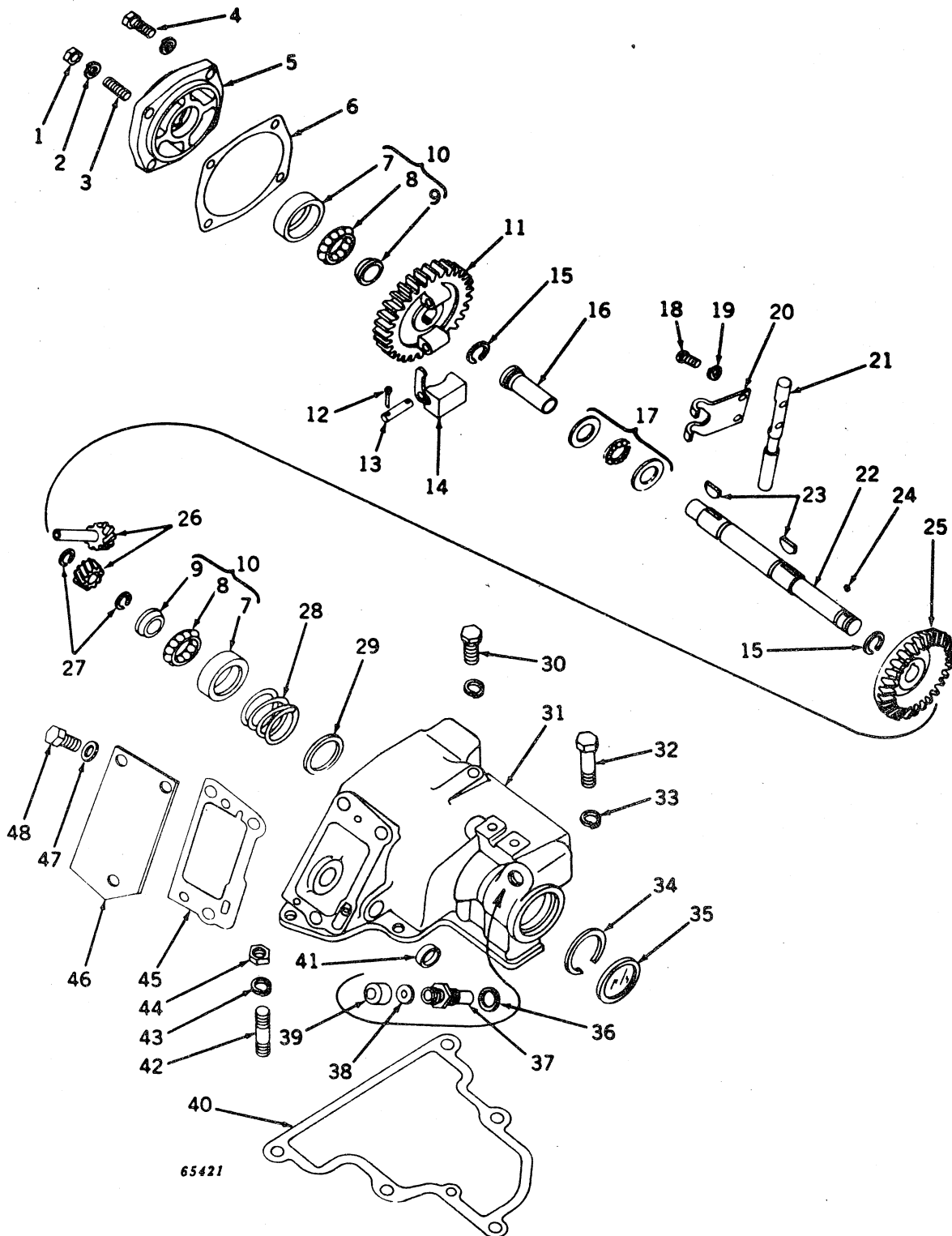
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FAN AND VENTILATOR PUMP (Manual Steering) -- Continued

Key	Part No.	Serial No.	Description
1	D 1736 R*	(-)	Washer (packed 5 in a pkg.)
2	B 2127 R*	(-)	Packing
3	B 2121 R*	(-)	Retainer
4	B 295 R	(-)	Spring
5	JD 7655	(-5210500)	Cup, bearing (2 used)
	JD 8589	(5210501-)	Cup, bearing (2 used)
6	JD 7657	(-5210500)	Retainer, with balls (2 used)
	JD 8591	(5210501-)	Retainer, with balls (2 used)
7	JD 7656	(-5210500)	Cone, bearing (2 used)
	JD 8590	(5210501-)	Cone, bearing (2 used)
8	JD 7654*	(-5210500)	Bearing, complete (2 used)
	JD 8588	(5210501-)	Bearing, complete (2 used)
9	24H 1503*	(-)	Washer, 1-19/64" x 2-7/32" x .060"
10	B 297 R*	(-)	Washer, felt (sub. for AB518R)
11	B 298 R*	(-)	Retainer, felt
12	A 3190 R*	(-)	O-ring (packed 5 in a pkg.)
13	A 4895 R	(-5210500)	Pulley, generator drive
	R 20115 R	(5210501-)	Pulley, generator drive
14	H 1039 R	(-)	Spring
15	AB 3314 R	(-)	Disk, friction (1 pkg. used) (pkg. of 2)
16	D 399 R*	(-)	Washer, friction (2 used) (packed 5 in a pkg.)
17	A 4059 R	(-)	Cup, fan drive (2 used)
18	AB 3315 R	(-)	Fan, with two A4059R cups
19	A 3645 R	(-)	Keeper, fan
20	D 1720 R	(-)	Lock, retainer (2 used) (packed 2 in a pkg.)
21	AB 3961 R	(-)	Shaft, fan
22	D 403 R	(-)	Key (packed 5 in a pkg.)
23	AB 3988 R	(-)	Housing, B290R, fan bearing, with tube
24	15H 604	(-)	Plug, pipe, 1/4"
25	24H 1306	(-)	Washer, 13/32" x 1" x .060"
26	19H 1936	(-)	Screw, special, high-strength, 3/8" x 3/4" (2 used) (sub. for F2272P)
	12H 304	(-)	Washer, lock, 3/8" (2 used)
27	B 1986 R	(-)	Clip
28	B 3001 R	(-)	Support, fan
29	19H 1821	(-)	Screw, cap, high-strength, 7/16" x 1-1/4" (2 used)
	12H 293	(-)	Washer, lock, 7/16" (2 used)
30	24H 1321	(-)	Washer, 29/64" x 13/16" x .018" (8 used)
31	19H 1944	(-)	Screw, cap, high-strength, 3/8" x 2-3/4" (3 used)
	12H 304	(-)	Washer, lock, 3/8" (3 used)
32	B 293 R	(-)	O-ring
33	R 820 R	(-)	Roller, ventilator pump rotor (2 used) (packed 2 in a pkg.)
34	A 4188 R	(-)	Cover, ventilator pump
35	A 4190 R	(-)	Gasket (packed 5 in a pkg.)
36	A 4191 R	(-)	Rotor, ventilator pump
37	A 4189 R	(-)	Housing, fan shaft rear bearing
38	B 2642 R	(-)	Gasket (packed 5 in a pkg.) (sub. for B2643R)
39	AB 5183 R	(-)	Gear and pinion (one B3785R and one B3786R)
40	A 369 R	(-)	Ring, snap (packed 5 in a pkg.)
..	*AA 6240 R	(-5210500)	Bearing kit, front fan--consisting of parts marked with an (*)
..	B 3288R	(-)	Belt, fan

NOTE: For fan and ventilator pump on tractors with power steering see pages 128, 129, and 130.

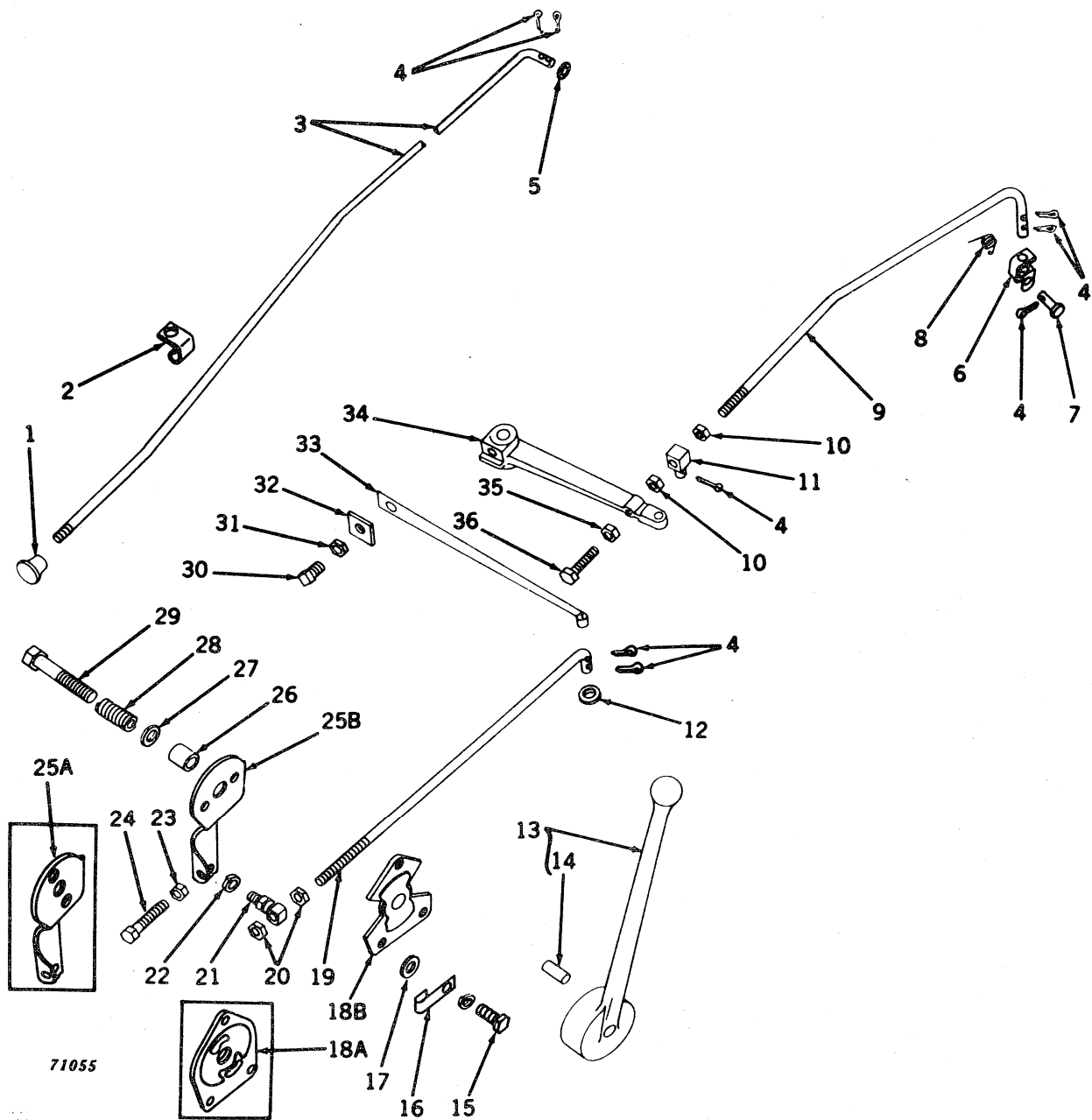
GOVERNOR



GOVERNOR -- Continued

Key	Part No.	Serial No.	Description
1	14H 812	(-)	Nut, 3/8"
2	12H 304	(-)	Washer, lock, 3/8"
3	R 32042 R	(-)	Stud, 3/8" x 1-3/8" (sub. for A119R)
4	19H 1731	(-)	Screw, cap, high-strength, 3/8" x 1" (3 used)
	12H 304	(-)	Washer, lock, 3/8" (3 used)
5	B 3783 R	(-)	Housing, governor bearing, L. H.
6	B 569 R	(-)	Gasket, thin (packed 5 in a pkg.)
	B 284 R	(-)	Gasket, thick (packed 5 in a pkg.)
7	JD 7655	(-5210500)	Cup, bearing (2 used)
	JD 8589	(5210501-)	Cup, bearing (2 used)
8	JD 7657	(-5210500)	Retainer, with balls (2 used)
	JD 8591	(5210501-)	Retainer, with balls (2 used)
9	JD 7656	(-5210500)	Cone, bearing (2 used)
	JD 8590	(5210501-)	Cone, bearing (2 used)
10	JD 7654	(-5210500)	Bearing, complete (2 used)
	JD 8588	(5210501-)	Bearing, complete (2 used)
11	B 3784 R	(-)	Gear, drive
12	11H 233	(-)	Pin, cotter, 3/32" x 1/2" (4 used)
13	F 3326 R	(-)	Pin, weight (2 used) (packed 2 in a pkg.) (sub. for C902R)
14	AB 295 R	(-)	Weight, governor (2 used) (packed 2 in a pkg.)
15	B 169 R	(-)	Ring, snap (2 used) (packed 2 in a pkg.)
16	AB 5179 R	(-)	Sleeve, governor
17	F 3054 R	(-)	Bearing, thrust
18	21H 1310	(-)	Screw, mach., pan. hd., 1/4" x 1/2" (2 used)
19	12H 302	(-)	Washer, lock, 1/4" (2 used)
20	H 401 R	(-)	Lever, inside governor
21	B 2634 R	(-)	Shaft, lever
22	B 3781 R	(-)	Shaft, governor
23	26H 17	(-)	Key, Woodruff, 3/16" x 7/8" (2 used)
24	26H 3	(-)	Key, Woodruff, 3/32" x 3/8"
25	AB 5183 R	(-)	Gear and pinion (one B3785R and one B3786R)
26	AF 2709 R	(-)	Gears, speed-hour meter drive and driven
27	A 369 R	(-)	Ring, snap (2 used) (packed 5 in a pkg.)
28	A 584 R	(-)	Spring
29	B 280 R	(-)	Washer (packed 2 in a pkg.)
30	19H 1821	(-)	Screw, cap, high-strength, 7/16" x 1-1/4" (2 used)
	12H 293	(-)	Washer, lock, 7/16" (2 used)
31	AR 20523 R	(-)	Case, B3780R or R20397R, governor, with plug and stud (sub. for AB5228R)
32	B 1693 R	(-)	Screw, shoulder (2 used)
33	12H 301	(-)	Washer, lock, 1/2" (2 used)
34	B 276 R	(-)	Ring, snap (packed 2 in a pkg.)
35	30H 28	(-)	Plug, expansion, 2-1/2"
36	F 3059 R	(-)	Washer
37	F 3058 R	(-)	Connector, speed-hour meter cable
38	B 3285 R	(-)	Gasket
39	B 3362 R	(-)	Cap
40	B 2655 R	(-)	Gasket (packed 5 in a pkg.)
41	A 3910 R	(-)	Plug (2 used) (tractors without powr-trol) (packed 2 in a pkg.)
42	F 393 R	(-)	Stud, 7/16" x 1-7/16"
43	12H 293	(-)	Washer, lock, 7/16"
44	14H 813	(-)	Nut, 7/16"
45	A 4479 R	(-)	Gasket (packed 5 in a pkg.)
46	A 4053 R	(-)	Cover (tractors without powr-trol)
47	A 3105 R	(-)	Washer, copper (3 used) (tractors without powr-trol) (packed 5 in a pkg.)
48	19H 1895	(-)	Screw, cap, high-strength, 1/2" x 3/4" (3 used) (tractors without powr-trol) (sub. for F2275R)
..	AB 5365 R	(-)	Gasket set, governor overhaul (see gasket set grouping for illustration and contents on page 230)

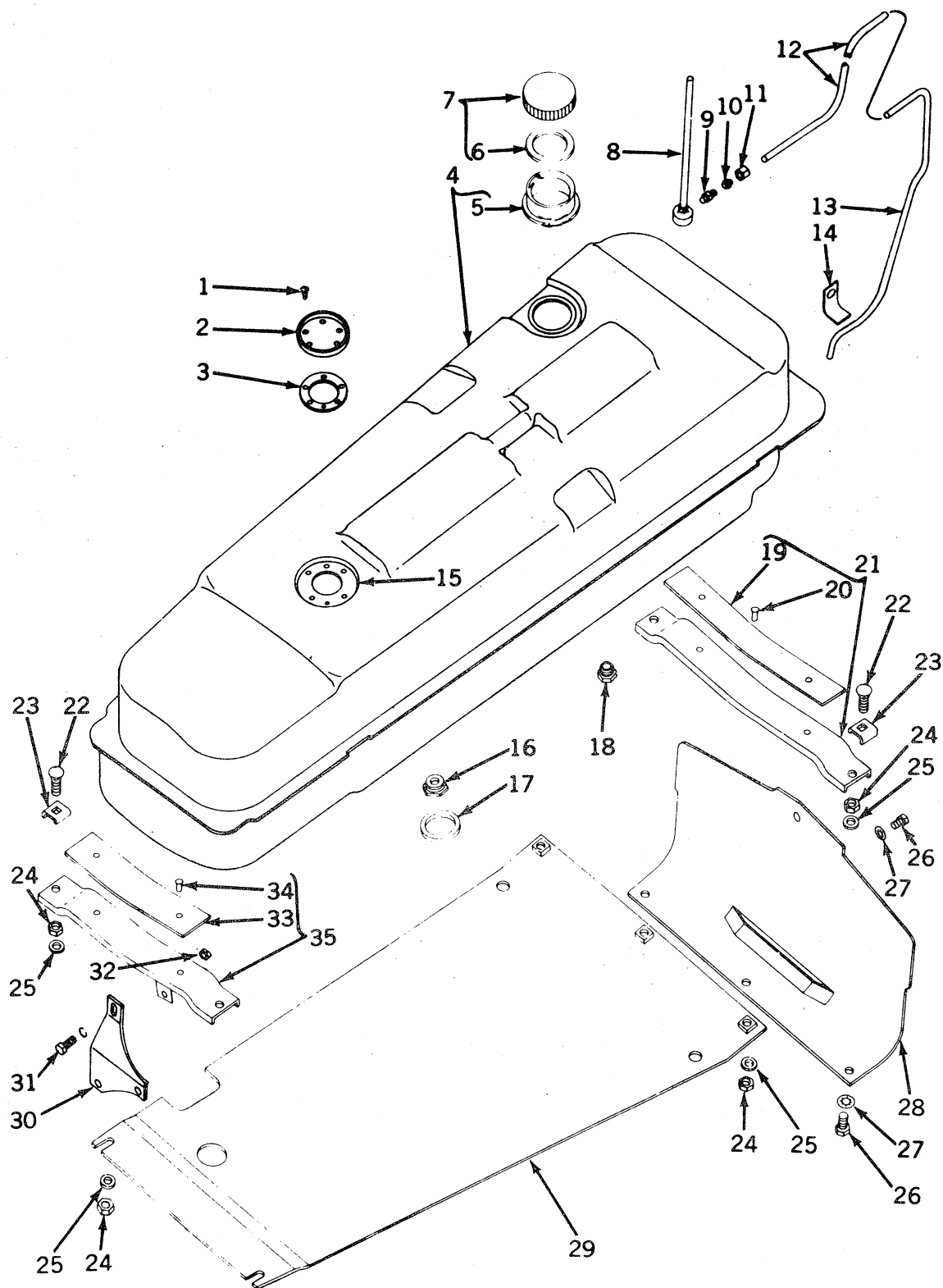
CHOKE ROD AND THROTTLE LEVER AND LINKAGE



CHOKE ROD AND THROTTLE LEVER AND LINKAGE -- Continued

Key	Part No.	Serial No.	Description
1	B 1951 R	(-)	Knob, choke (packed 2 in a pkg.)
2	R 20735 R	(5300000-)	Guide, choke rod (gasoline and all-fuel)
3	B 3218 R	(-5299999)	Rod, choke (gasoline and all-fuel)
	R 20734 R	(5300000-)	Rod, choke (gasoline and all-fuel)
	R 20517 R	(-)	Rod, choke (LP-gas) (sub. for B3486R and B3953R)
4	11H 233	(-)	Pin, cotter, 3/32" x 1/2" (8 used)
5	24H 1286	(-)	Washer, 9/32" x 1/2" x .060" (LP-gas)
6	A 5585 R	(-)	Yoke, throttle rod
7	R 662 R	(-)	Pin
8	F 3409 R	(-)	Spring, throttle rod yoke (sub. for B3827R)
9	B 3644 R	(-)	Rod, throttle
10	14H 338	(-)	Nut, jam, 1/4" (2 used)
11	A 4948 R	(-)	Swivel, throttle rod
12	24H 1286	(-)	Washer, 9/32" x 1/2" x .060"
13	AF 2247 R	(-5208099)	Lever, speed control, with pins
	AR 20632 R	(5208100-)	Lever, speed control, with pins (sub. for AF3848R)
14	R 1800 R	(-)	Pin, dowel (2 used)
15	19H 1905	(-)	Screw, cap, high-strength, 5/16" x 1" (3 used)
	12H 303	(-)	Washer, lock, 5/16" (3 used)
16	B 1986 R	(-)	Clip
17	24H 1136	(-)	Washer, 11/32" x 11/16" x .060" (3 used)
18A	AA 6077 R	(-5208099)	Plate, speed control, with facings (packed 2 in a pkg.)
18B	AF 3847 R	(5208100-)	Plate, speed control, with facings
19	B 3984 R	(-)	Rod, speed control (sub. for B3461R)
20	14H 850	(-)	Nut, jam, 1/4" (2 used)
21	AA 5302 R	(-)	Joint, ball, speed control rod
22	12H 302	(-)	Washer, lock, 1/4"
23	14H 785	(-)	Nut, 5/16"
24	19H 2313	(-)	Screw, cap, high-strength, 5/16" x 1-3/4" (gasoline and all-fuel)
	19H 1758	(-)	(sub. for F2271R)
			Screw, cap, high-strength, 5/16" x 1-1/4" (LP-gas) (packed 10 in a pkg.) (sub. for F2270R)
25A	A 4878 R	(-5208099)	Arm, speed control
25B	R 20872 R	(5208100-)	Arm, speed control (sub. for F3617R)
26	F 3435 R	(-)	Spacer
27	24H 1325	(-)	Washer (not required)
28	K 2172 R	(-)	Spring
29	19H 2106	(-)	Screw, cap, high-strength, 7/16" x 2-3/4"
30	22H 87	(-)	Screw, set, 3/8" x 1-3/8"
31	14H 812	(-)	Nut, 3/8"
32	B 274 R	(-)	Clamp
33	B 2636 R	(-)	Spring, speed change
34	B 3406 R	(-)	Arm, governor
35	14H 786	(-)	Nut, 1/4"
36	19H 1738	(-)	Screw, cap, high-strength, 1/4" x 2" (sub. for F2269R)

FUEL TANK (Gasoline) (520 Series)

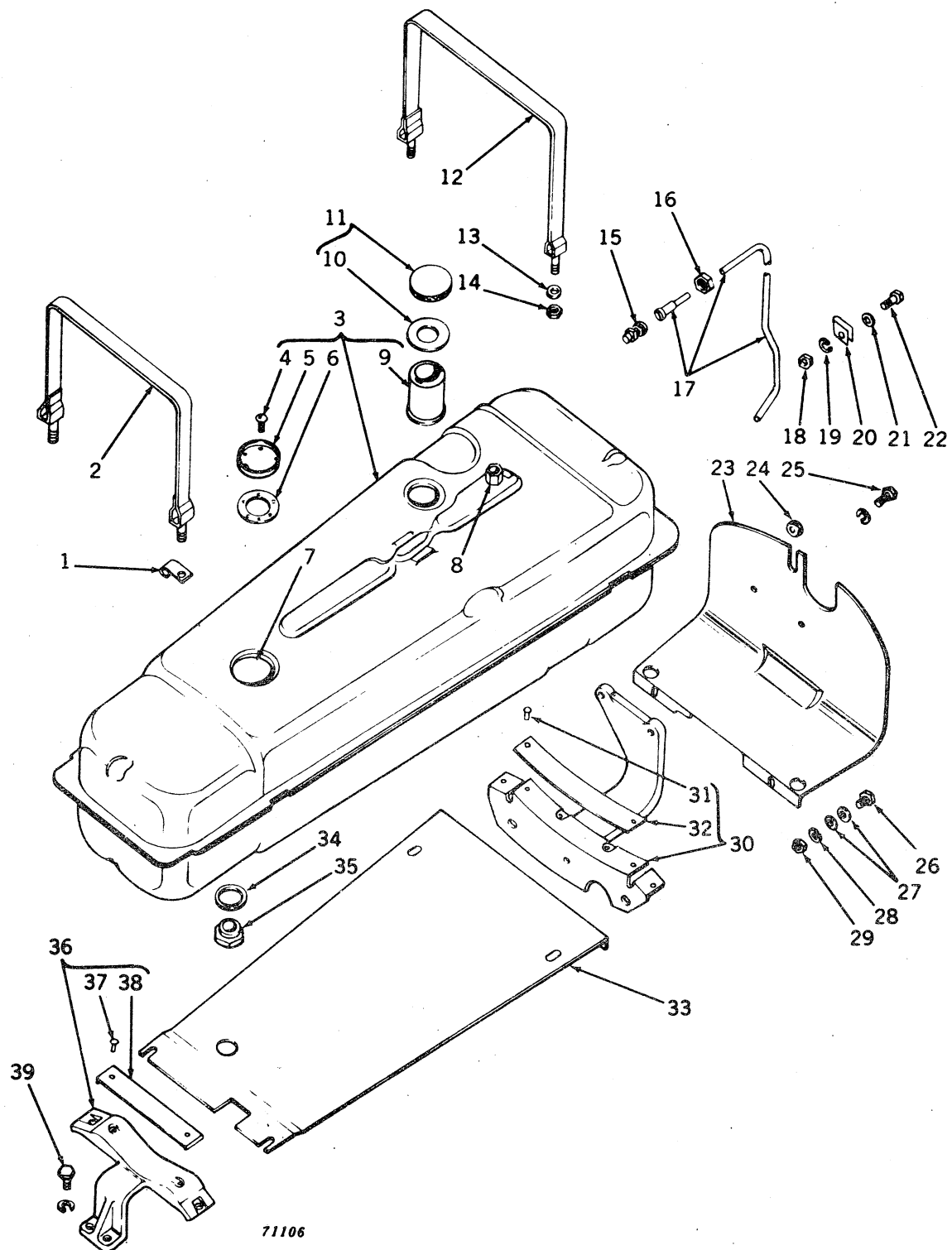


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FUEL TANK (Gasoline) (520 Series) -- Continued

Key	Part No.	Serial No.	Description
1	37H 43	(-)	Screw, self-tapping, no. 8 x 3/8" (5 used) (packed 5 in a pkg.) (sub. for F2149R)
2	F 2506 R	(-)	Cover, fuel gauge adapter
3	R 27181 R	(-)	Gasket (packed 2 in a pkg.) (sub. for F2148R)
4	AB 5225 R	(-)	Tank, gasoline (sub. for AB5034R)
5	B 3315 R	(-)	Neck, filler
6	F 3083 R	(-)	Gasket (packed 5 in a pkg.)
7	AF 2914 R	(-)	Cap, filler
8	AB 4772 R	(-)	Tube, vent, with elbow
9	A 2502 R	(-)	Connector
10	A 2499 R	(-)	Sleeve (packed 5 in a pkg.)
11	A 2500 R	(-)	Nut, compression type (packed 5 in a pkg.)
12	A 5161 R	(-)	Tube, vent drain
13	B 3322 R	(-)	Tube, extension, vent drain
14	A 5172 R	(-)	Clip
15	F 2150 R	(-)	Adapter, fuel gauge sender
16	B 2509 R	(-)	Bushing, outlet
17	D 996 R	(-)	Washer, felt (packed 2 in a pkg.)
18	A 3068 R	(-)	Bushing
19	A 2406 R	(-)	Cushion, 1/8" x 1-1/2" x 10-1/2" (make from R21736R roll of anti-squeak webbing)
20	D 1520 R	(-)	Rivet (2 used) (packed 100 in a pkg.)
21	AB 4476 R	(-)	Support, front, with cushion
22	2H 1559	(-)	Bolt, cge., 3/8" x 1-1/2" (4 used)
23	B 1441 R	(-)	Clip (4 used) (packed 2 in a pkg.)
24	14H 812	(-)	Nut, 3/8" (8 used)
25	24H 1305	(-)	Washer, 13/32" x 13/16" x .060" (8 used)
26	A 3232 R	(-)	Screw, special cap (4 used)
27	12H 291	(-)	Washer, lock, internal tooth, 5/16" (4 used)
28	B 3043 R	(-)	Shield, heat, front
29	AB 4485 R	(-)	Shield, heat, lower, with nuts
30	B 3325 R	(-)	Bracket, support (manual steering)
	B 3384 R	(-)	Bracket, support (power steering)
31	19H 1900	(-)	Screw, cap, high-strength, 5/16" x 3/4"
	12H 303	(-)	Washer, lock, 5/16"
32	14H 755	(-)	Nut, 5/16"
33	B 1820 R	(-)	Cushion, 1/8" x 1-1/2" x 8" (make from R21736R roll of anti-squeak webbing)
34	D 1520 R	(-)	Rivet (2 used) (packed 100 in a pkg.)
35	AB 4778 R	(-)	Support, rear, with cushion

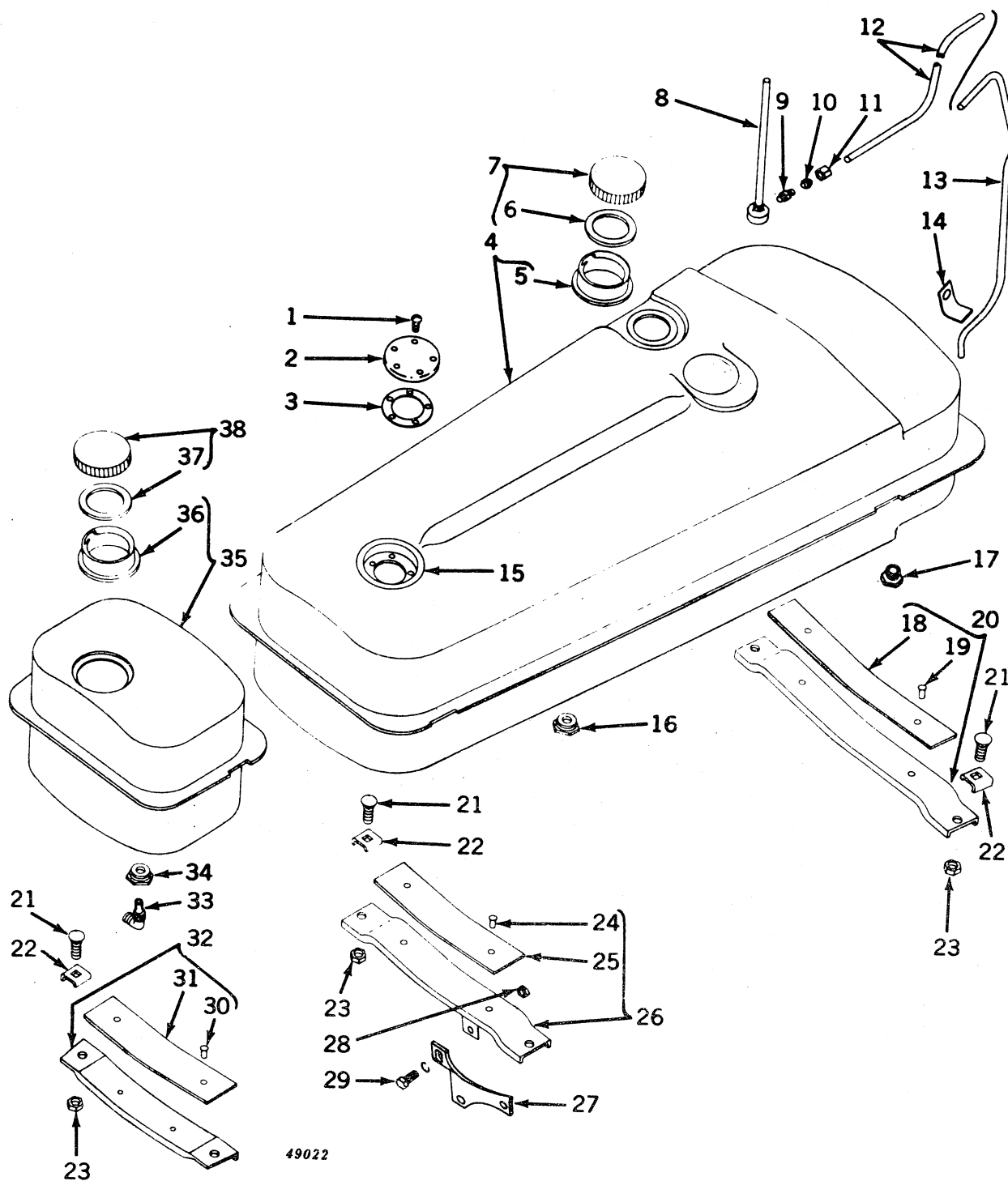
FUEL TANK (Gasoline) (530 Series)



FUEL TANK (Gasoline) (530 Series) -- Continued

Key	Part No.	Serial No.	Description
1	B 1986 R	(-)	Clip
2	AR 20571 R	(-)	Strap, fuel tank, rear
3	AR 20572 R	(-)	Tank, gasoline, with fuel gauge adapter cover
4	37H 43	(-)	Screw, self-tapping, no. 8 x 3/8" (5 used) (packed 5 in a pkg.) (sub. for F2149R)
5	F 2506 R	(-)	Cover, fuel gauge adapter
6	R 27181 R	(-)	Gasket (packed 2 in a pkg.) (sub. for F2148R)
7	F 2150 R	(-)	Adapter, fuel gauge sender
8	F 1531 R	(-)	Bushing, gasoline tank vent pipe
9	R 20428 R	(-)	Neck, filler
10	F 3083 R	(-)	Gasket (packed 5 in a pkg.)
11	AF 2914 R	(-)	Cap, filler
12	AR 20570 R	(-)	Strap, fuel tank, front
13	24H 1302	(-)	Washer, 13/32" x 11/16" x .060" (4 used)
14	14H 812	(-)	Nut, 3/8" (4 used)
15	E 1994 R	(-)	Connector
16	A 2875 R	(-)	Nut, bushing
17	AR 20842 R	(-)	Pipe, gasoline tank vent
18	14H 785	(-)	Nut, 5/16"
19	12H 303	(-)	Washer, lock, 5/16"
20	A 2610 R	(-)	Clip
21	24H 1136	(-)	Washer, 21/64" x 3/4" x .060"
22	19H 1900	(-)	Screw, cap, high-strength, 5/16" x 3/4"
23	R 20429 R	(-)	Shield, heat, front
24	R 1134 R	(-)	Grommet
25	19H 1721	(-)	Screw, cap, 1/2" x 1-1/2" (2 used)
	12H 301	(-)	Washer, lock, 1/2" (2 used)
26	19H 1900	(-)	Screw, cap, high-strength, 5/16" x 3/4" (2 used)
27	24H 1290	(-)	Washer, 21/64" x 3/4" x .036" (4 used)
28	12H 303	(-)	Washer, lock, 5/16" (2 used)
29	14H 785	(-)	Nut, 5/16" (2 used)
30	AR 20487 R	(-)	Support, front, with cushion
31	D 1520 R	(-)	Rivet (2 used) (packed 100 in a pkg.)
32	A 2406 R	(-)	Cushion, 1/8" x 1-1/2" x 10-1/2" (make from R21736R roll of anti-squeak webbing)
33	R 20430 R	(-)	Shield, heat, lower
34	D 996 R	(-)	Washer, felt
35	B 2509 R	(-)	Bushing, outlet
36	AR 20488 R	(-)	Support, R20358R, rear, with cushion
37	D 1592 R	(-)	Rivet (2 used) (packed 100 in a pkg.)
38	B 1820 R	(-)	Cushion, 1/8" x 1-1/2" x 8" (make from R21736R roll of anti-squeak webbing)
39	19H 2552	(-)	Screw, cap, high-strength, 3/8" x 1-1/8" (2 used)
	12H 304	(-)	Washer, lock, 3/8" (2 used)

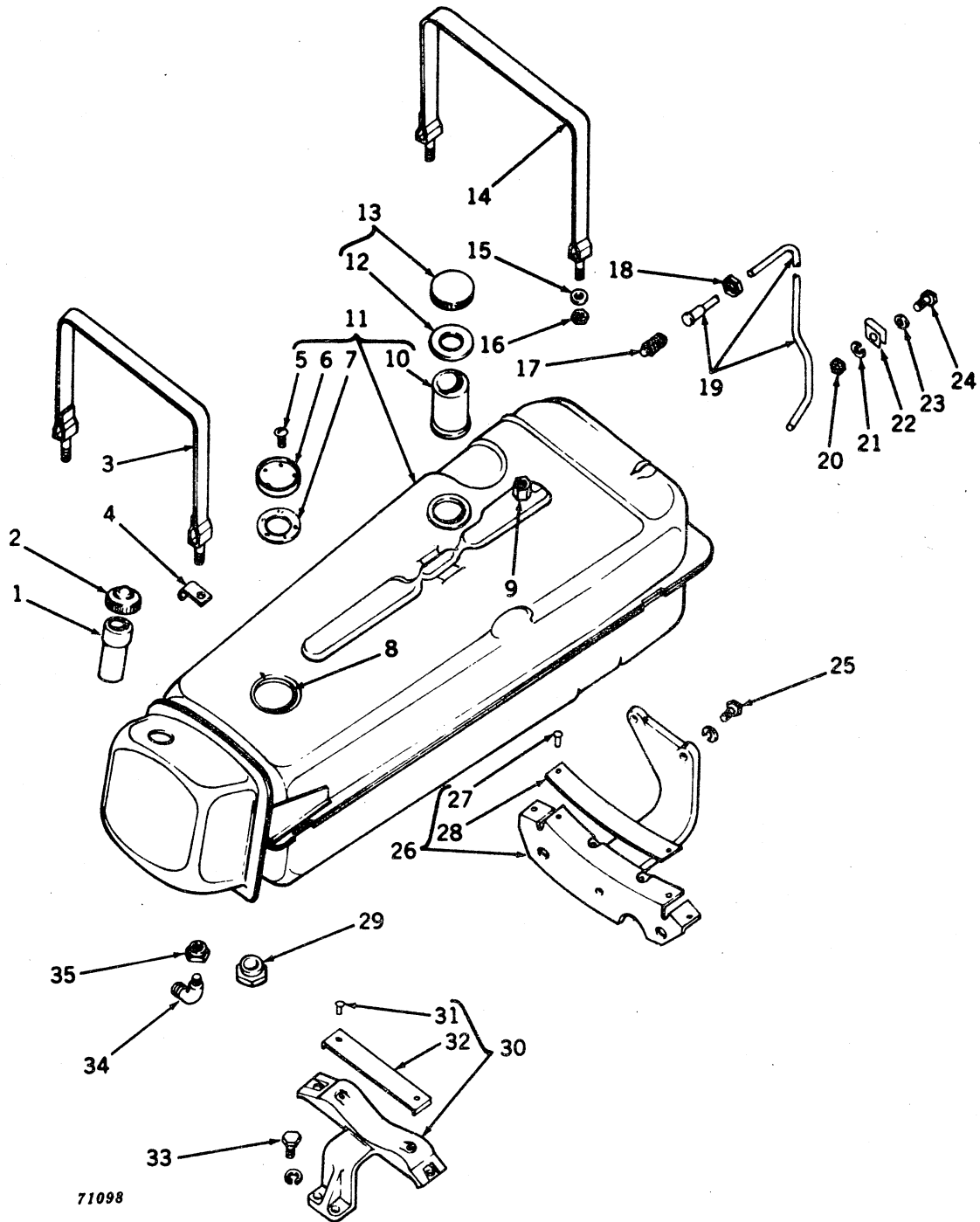
FUEL TANK (All-Fuel) (520 Series)



FUEL TANK (All-Fuel) (520 Series) -- Continued

Key	Part No.	Serial No.	Description
1	37H 43	(-)	Screw, self-tapping, no. 8 x 3/8" (5 used) (packed 5 in a pkg.) (sub. for F2149R)
2	F 2506 R	(-)	Cover, fuel gauge adapter
3	R 27181 R	(-)	Gasket (packed 5 in a pkg.) (sub. for F2148R)
4	AB 5030 R	(-)	Tank, fuel, with fuel gauge adapter cover
5	B 3315 R	(-)	Neck, filler
6	F 3083 R	(-)	Gasket (packed 5 in a pkg.)
7	AF 2914 R	(-)	Cap, filler
8	AB 4772 R	(-)	Tube, vent, with elbow
9	A 2502 R	(-)	Connector
10	A 2499 R	(-)	Sleeve (packed 5 in a pkg.)
11	A 2500 R	(-)	Nut, compression type (packed 5 in a pkg.)
12	A 5161 R	(-)	Tube, vent drain
13	B 3322 R	(-)	Tube, extension, vent drain
14	A 5172 R	(-)	Clip
15	F 2150 R	(-)	Adapter, fuel gauge sender
16	B 2509 R	(-)	Bushing, outlet
17	A 3068 R	(-)	Bushing
18	A 2406 R	(-)	Cushion, 1/8" x 1-1/2" x 10-1/2" (make from R21736R roll of anti-squeak webbing)
19	D 1520 R	(-)	Rivet (2 used) (packed 100 in a pkg.)
20	AB 4476 R	(-)	Support, front, with cushion
21	3H 1480	(-)	Bolt, cge., 3/8" x 1-1/2" (6 used)
22	B 1441 R	(-)	Clip (6 used) (packed 2 in a pkg.)
23	14H 812	(-)	Nut, 3/8" (6 used)
24	D 1520 R	(-)	Rivet (2 used) (packed 100 in a pkg.)
25	B 1820 R	(-)	Cushion, 1/8" x 1-1/2" x 8" (make from R21736R roll of anti-squeak webbing)
26	AB 4778 R	(-)	Support, rear, with cushion
27	B 3325 R	(-)	Bracket, support (manual steering)
	B 3384 R	(-)	Bracket, support (power steering)
28	14H 785	(-)	Nut, 5/16"
29	19H 1900	(-)	Screw, cap, high-strength, 5/16" x 3/4"
	12H 303	(-)	Washer, lock, 5/16"
30	D 1520 R	(-)	Rivet (2 used) (packed 100 in a pkg.)
31	B 1820 R	(-)	Cushion, 1/8" x 1-1/2" x 8" (make from R21736R roll of anti-squeak webbing)
32	AB 3559 R	(-)	Support, gasoline tank, with cushion
33	A 2956 R	(-)	Elbow, gasoline strainer
34	A 3068 R	(-)	Bushing
35	AB 2873 R	(-)	Tank, gasoline
36	D 3043 R	(-)	Neck, filler
37	D 1851 R	(-)	Gasket (packed 5 in a pkg.)
38	AD 709 R	(-)	Cap, filler

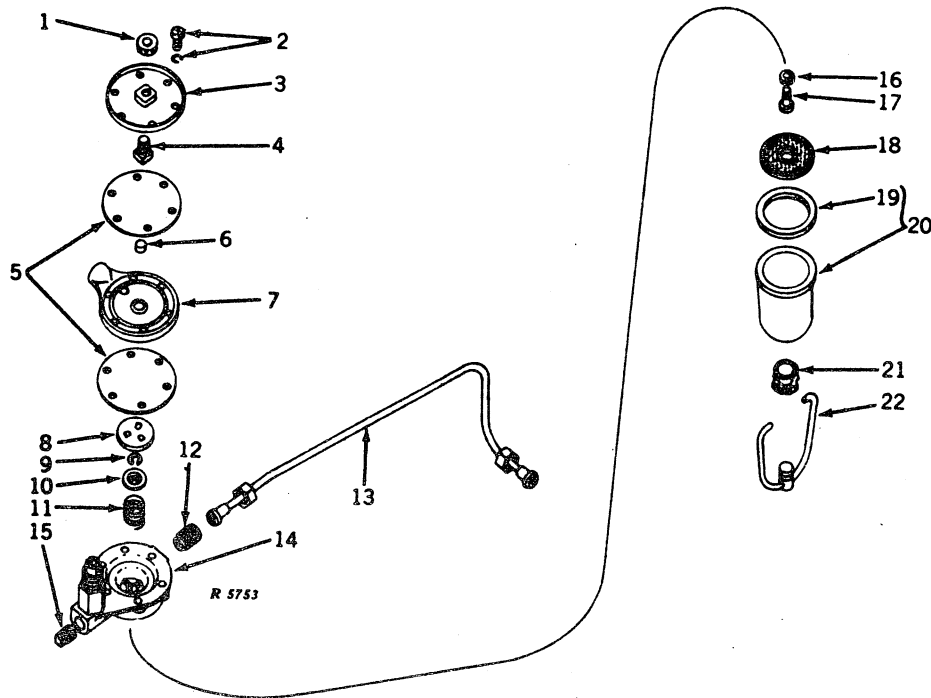
FUEL TANK (All-Fuel) (530 Series)



FUEL TANK (All-Fuel) (530 Series) -- Continued

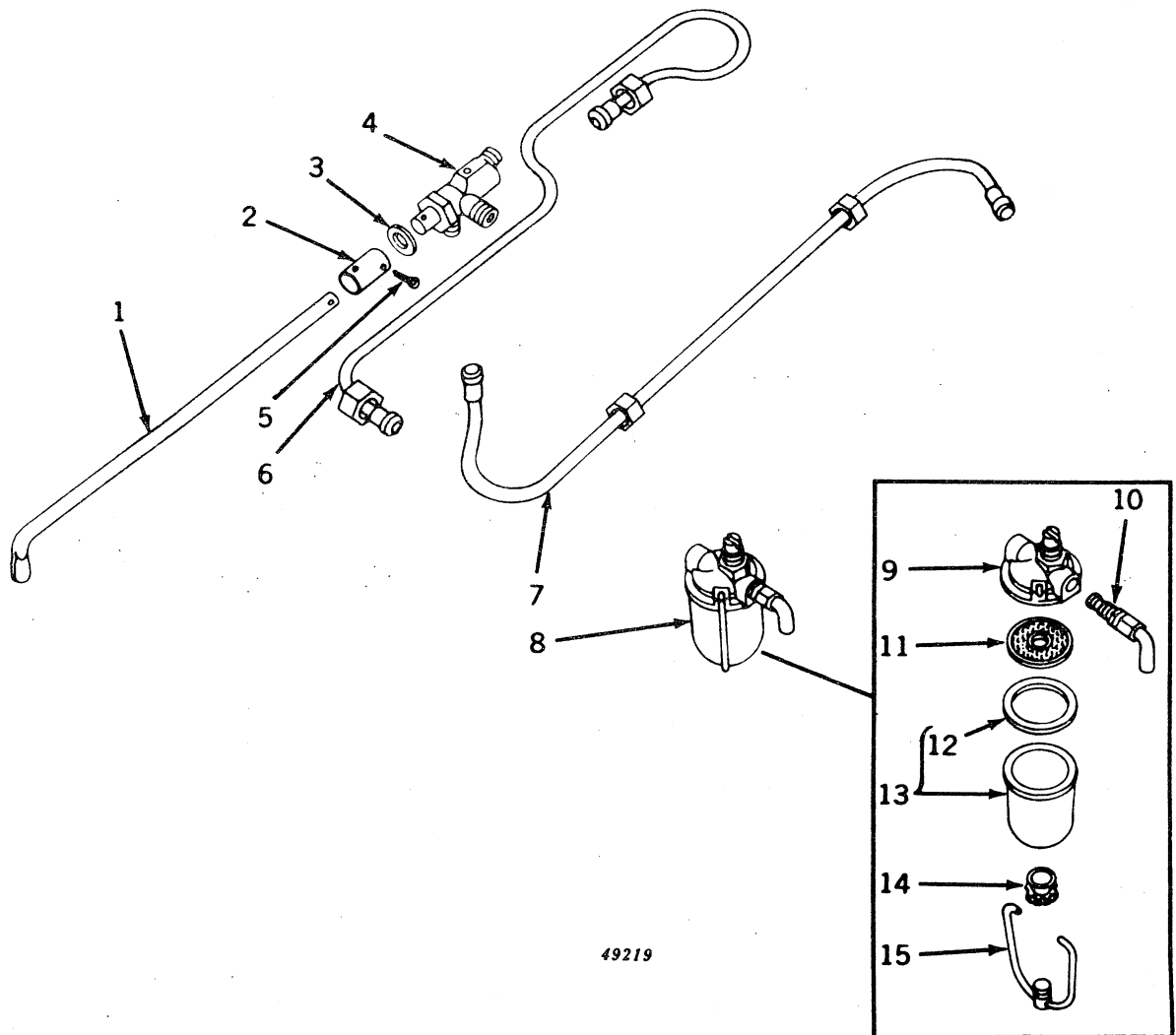
Key	Part No.	Serial No.	Description
1	AR 21003 R	(-)	Neck, filler
2	AF 2155 R	(-)	Cap, gasoline tank filler
3	AR 20571 R	(-)	Strap, fuel tank, rear
4	B 1986 R	(-)	Clip
5	37H 43	(-)	Screw, self-tapping, no. 8 x 3/8" (5 used) (packed 5 in a pkg.) (sub. for F2149R)
6	F 2506 R	(-)	Cover, fuel gauge adapter
7	R 27181 R	(-)	Gasket (packed 2 in a pkg.) (sub. for F2148R)
8	F 2150 R	(-)	Adapter, fuel gauge sender
9	F 1531 R	(-)	Bushing, fuel tank vent pipe
10	R 20428 R	(-)	Neck, filler
11	AR 20740 R	(-)	Tank, fuel, with fuel gauge adapter cover
12	F 3083 R	(-)	Gasket (packed 5 in a pkg.)
13	AF 2914 R	(-)	Cap, filler
14	AR 20570 R	(-)	Strap, fuel tank, front
15	24H 1302	(-)	Washer, 13/32" x 3/4" x .036" (4 used)
16	14H 812	(-)	Nut, 3/8" (4 used)
17	E 1994 R	(-)	Connector
18	A 2875 R	(-)	Nut, bushing
19	AR 20842 R	(-)	Pipe, fuel tank vent
20	14H 785	(-)	Nut, 5/16"
21	12H 303	(-)	Washer, lock, 5/16"
22	A 2610 R	(-)	Clip
23	24H 1136	(-)	Washer, 11/32" x 11/16" x .060"
24	19H 1900	(-)	Screw, cap, high-strength, 5/16" x 3/4"
25	19H 1721	(-)	Screw, cap, 1/2" x 1-1/2" (2 used)
	12H 301	(-)	Washer, lock, 1/2" (2 used)
26	AR 20487 R	(-)	Support, front, with cushion
27	D 1520 R	(-)	Rivet (2 used) (packed 100 in a pkg.)
28	A 2406 R	(-)	Cushion, 1/8" x 1-1/2" x 10-1/2" (make from R21736R roll of anti-squeak webbing)
29	B 2509 R	(-)	Bushing, outlet
30	AR 20488 R	(-)	Support, R20358R, rear, with cushion
31	D 1592 R	(-)	Rivet (2 used) (packed 100 in a pkg.)
32	B 1820 R	(-)	Cushion, 1/8" x 1-1/2" x 8" (make from R21736R roll of anti-squeak webbing)
33	19H 2552	(-)	Screw, cap, high-strength, 3/8" x 1-1/8" (2 used)
	12H 304	(-)	Washer, lock, 3/8" (2 used)
34	A 2956 R	(-)	Elbow, gasoline strainer
35	A 3068 R	(-)	Bushing, outlet

FUEL FILTER WITH AUTOMATIC SHUT-OFF (Gasoline)



Key	Part No.	Serial No.	Description
1	A 4987 R	(-)	Nut, primer bolt (packed 5 in a pkg.)
2	21H 1159	(-)	Screw, mach., fill. hd., 5/32" x 5/8" (6 used)
	12H 315	(-)	Washer, lock (6 used) (sub. for A766R)
3	A 4985 R	(-)	Cover, fuel filter
4	A 4986 R	(-)	Bolt, primer (packed 5 in a pkg.)
5	A 4983 R	(-)	Diaphragm (2 used) (packed 5 in a pkg.)
6	A 4988 R	(-)	Pin, valve (packed 2 in a pkg.)
7	A 4984 R	(-)	Spacer, diaphragm
8	A 4982 R	(-)	Plate, pressure
9	A 4981 R	(-)	Ring, retaining, valve spring (packed 2 in a pkg.)
10	A 4980 R	(-)	Retainer, valve spring (packed 2 in a pkg.)
11	A 4979 R	(-)	Spring, valve
12	A 258 R	(-)	Connector
13	AB 4747 R	(-)	Pipe, gasoline
14	AA 6223 R	(-)	Body
15	15H 253	(-)	Plug, pipe, 1/8"
16	A 4978 R	(-)	Washer, valve seat, rubber (packed 2 in a pkg.)
17	A 4977 R	(-)	Valve (packed 2 in a pkg.)
18	AA 4297 R	(-)	Screen (packed 5 in a pkg.)
19	C 1778 R	(-)	Gasket (packed 25 in a pkg.)
20	AA 4507 R	(-)	Bowl and gasket (heat-resistant bowl)
21	R 21752 R	(-)	Nut, adjusting (packed 2 in a pkg.) (sub. for AA518R)
22	AA 517 R	(-)	Bail (packed 10 in a pkg.)
..	AA 5777 R	(-)	Filter, fuel, with automatic shut-off

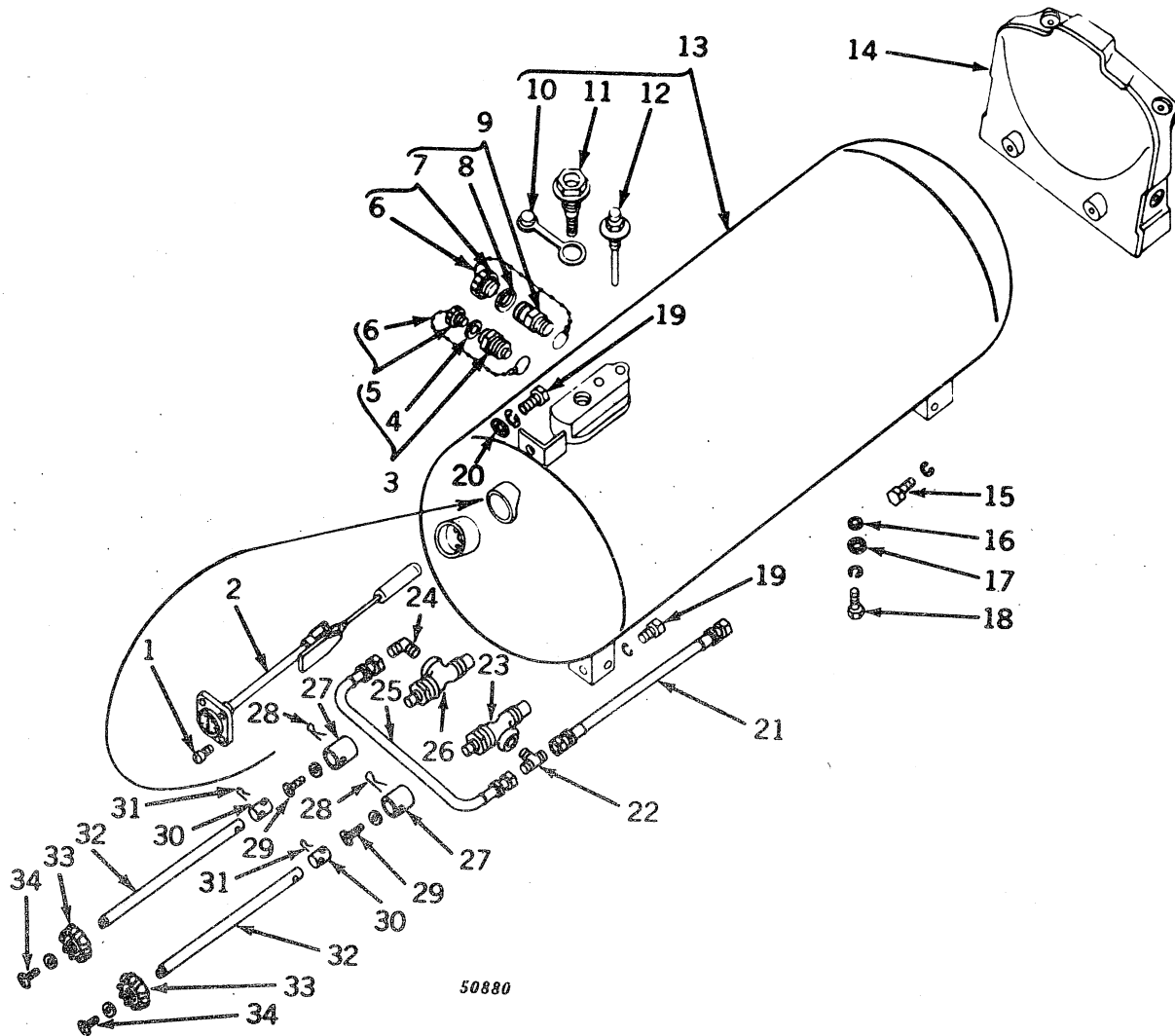
FUEL FILTER AND FUEL PIPES (All-Fuel)



49219

Key	Part No.	Serial No.	Description
1	B 3049 R	(-)	Rod, fuel control
2	A 2230 R	(-)	Link, fuel control rod
3	D 2122 R	(-)	Gasket (packed 2 in a pkg.)
4	AA 5333 R	(-)	Cock, three-way
5	11H 236	(-)	Pin, cotter, 1/8" x 1" (2 used)
6	AB 4488 R	(-5299999)	Pipe, gasoline
	AR 20843 R	(5300000-)	Pipe, gasoline
7	AB 4741 R	(-)	Pipe, fuel
8	AA 5334 R	(-)	Filter, fuel
9	AA 5309 R	(-)	Body, filter
10	AA 4298 R	(-)	Valve, shut-off
11	AA 4297 R	(-)	Screen (packed 5 in a pkg.)
12	C 1778 R	(-)	Gasket (packed 25 in a pkg.)
13	AA 4507 R	(-)	Bowl and gasket (heat-resistant bowl)
14	R 21752 R	(-)	Nut, adjusting (packed 2 in a pkg.) (sub. for AA518R)
15	AA 517 R	(-)	Bail (packed 10 in a pkg.)

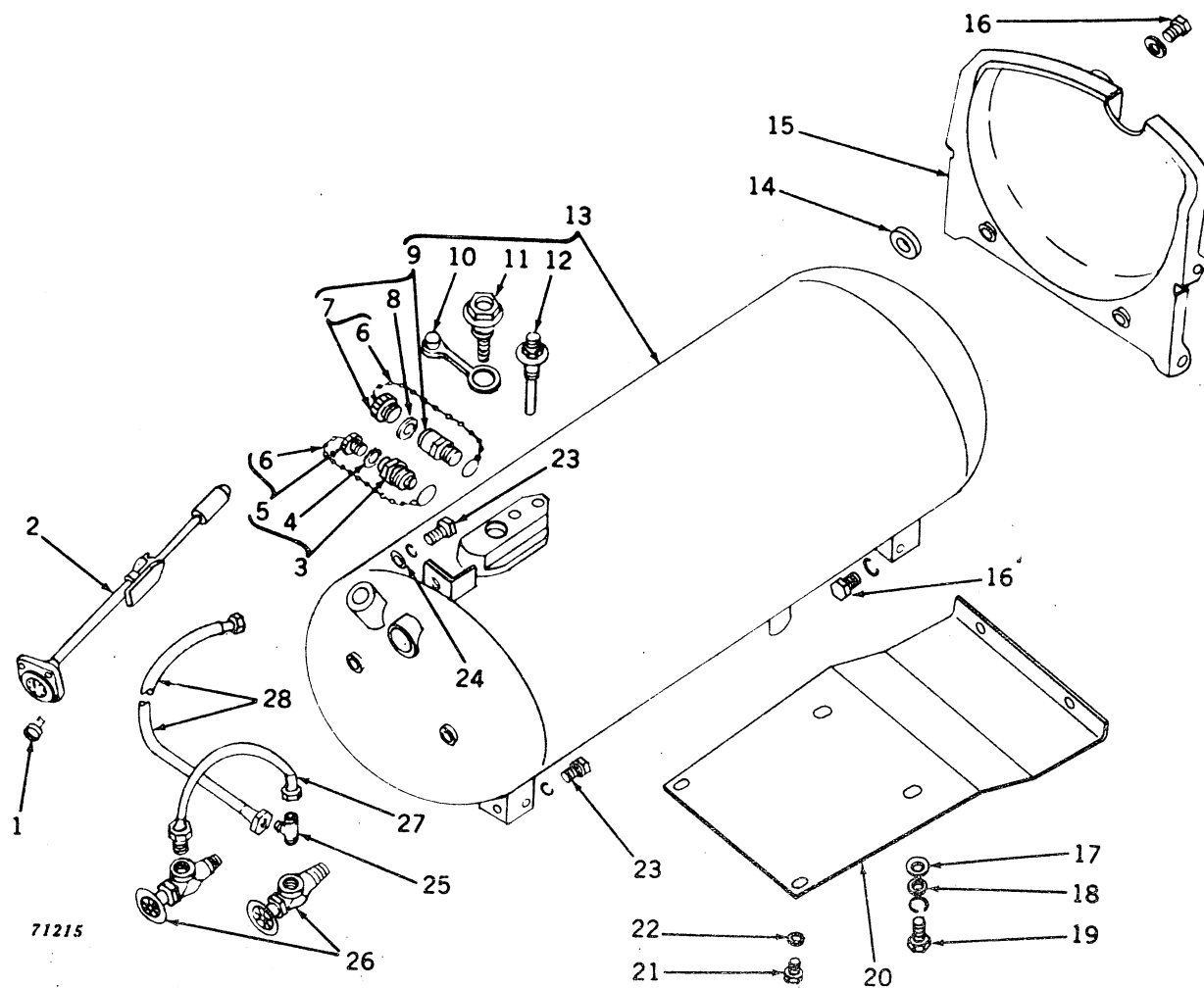
FUEL TANK AND VALVES (LP-Gas) (520 Series)



FUEL TANK AND VALVES (LP-Gas) (520 Series) -- Continued

Key	Part No.	Serial No.	Description
1	21H 1074	(-)	Screw, mach., 5/16" x 1" (4 used) (Squibb-Taylor fuel gauge)
2	AB 4848 R	(-)	Gauge, fuel
	A 5141 R	(-)	Gasket (Squibb-Taylor fuel gauge) (packed 2 in a pkg.)
	AB 4880 R	(-)	Float assembly (Squibb-Taylor fuel gauge)
	A 5140 R	(-)	Pin, pivot (Squibb-Taylor fuel gauge) (packed 2 in a pkg.)
3	AA 6002 R	(-)	Valve, excess vapor flow, with cap and chain
4	A 4998 R	(-)	Seal, body
5	AA 6060 R	(-)	Cap, chain and ring
	A 4997 R	(-)	Screw, self-tapping
6	AA 6058 R	(-)	Chain and ring assembly (2 used)
7	AA 6059 R	(-)	Cap, chain and ring
	A 4997 R	(-)	Screw, self-tapping
8	A 4996 R	(-)	Seal, body
9	AA 6001 R	(-)	Valve, double check filler, with cap and chain
	A 5297 R	(-)	Plate, filler valve warning
10	R 21560 R	(-)	Cap, rain (sub. for A4900R)
11	AA 6004 R	(-)	Valve, safety relief, with rain cap (sub. AR21690R valve and R21560R rain cap)
12	AB 4847 R	(-)	Gauge, fixed liquid level
	AA 6057 R	(-)	Valve, vent
	A 4993 R	(-)	Plate, instruction
	A 4995 R	(-)	Ring, retaining
13	AB 4846 R	(-)	Tank, fuel, with valve (do not stock)
14	B 3960 R	(-)	Support, hood rear (sub. for B3396R)
15	19H 1821	(-)	Screw, cap, high-strength, 7/16" x 1-1/4" (2 used)
	12H 293	(-)	Washer, lock, 7/16" (2 used)
16	24H 1625	(-)	Washer, 17/32" x 1" x .120" (2 used)
17	D 2865 R	(-)	Washer (2 used) (packed 2 in a pkg.)
18	19H 1721	(-)	Screw, cap, high-strength, 1/2" x 1-1/2" (2 used)
	12H 301	(-)	Washer, lock, 1/2" (2 used)
19	19H 1756	(-)	Screw, cap, high-strength, 5/8" x 1-1/2" (3 used)
	12H 294	(-)	Washer, lock, 5/8" (3 used)
20	24H 1378	(-)	Washer, 11/16" x 1-17/32" x .134"
21	AF 1384 R	(-)	Line, flexible fuel, vapor outlet valve to fuel strainer
22	A 4932 R	(-)	Tee, 45° flare-type, vapor outlet valve
23	AA 6005 R	(-)	Valve, vapor outlet, with handle
24	A 4928 R	(-)	Elbow, 45° flare-type, liquid valve outlet
25	AF 1384 R	(-)	Line, flexible fuel, vapor to liquid outlet valve
26	AA 6005 R	(-)	Valve, liquid outlet, with handle
27	B 3400 RH	(-)	Adapter, fuel control valve (2 used)
28	11H 222	(-)	Pin, cotter, 3/16" x 2" (2 used)
29	AA 6061 R	(-)	Screw, mach., with lock washer (2 used)
30	B 3399 R	(-)	Coupling, fuel control rod (2 used)
31	11H 218	(-)	Pin, cotter, 3/16" x 1-1/4" (2 used)
32	B 3398 R	(-)	Rod, fuel control (2 used)
33	A 4999 R	(-)	Handle (2 used)
34	AA 6061 R	(-)	Screw, mach., with lock washer (2 used)

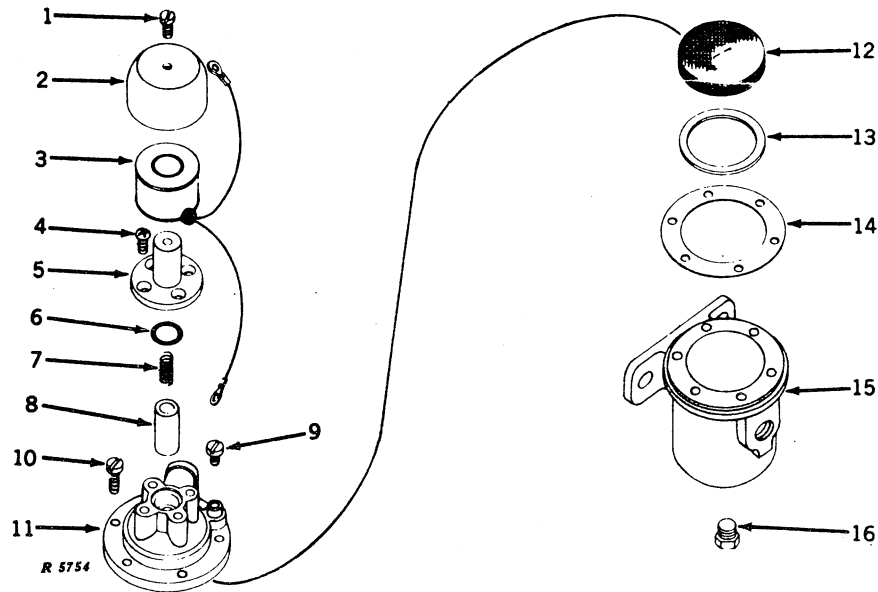
FUEL TANK AND VALVES (LP-Gas) (530 Series)



FUEL TANK AND VALVES (LP-Gas) (530 Series) -- Continued

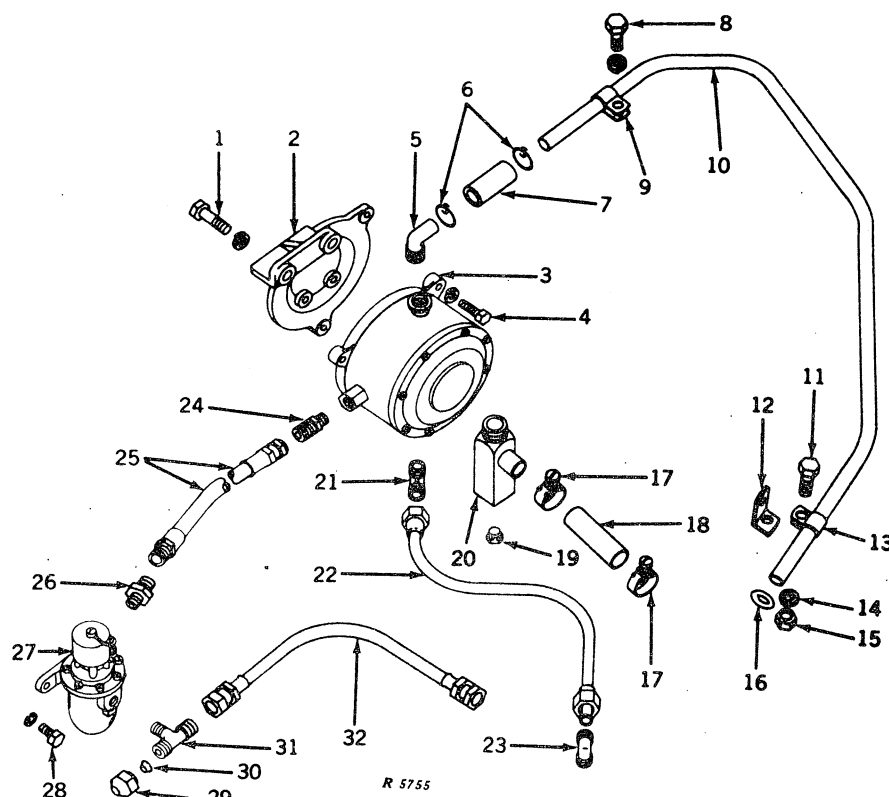
Key	Part No.	Serial No.	Description
1	21H 1169	(-)	Screw, mach., fill. hd., 1/4" x 15/16" (4 used)
2	AR 20575 R	(-)	Gauge, fuel
	AR 21324 R	(-)	Float assembly
	R 20076 R	(-)	Gasket
	R 20075 R	(-)	Pin, pivot
3	AA 6002 R	(-)	Valve, excess vapor flow, with cap and chain
4	A 4998 R	(-)	Seal, body
5	AA 6060 R	(-)	Cap, chain and ring
	A 4997 R	(-)	Screw, self-tapping
6	AA 6058 R	(-)	Chain and ring assembly (2 used)
7	AA 6059 R	(-)	Cap, chain and ring
	A 4997 R	(-)	Screw, self-tapping
8	A 4996 R	(-)	Seal, body
9	AA 6001 R	(-)	Valve, double check filler, with cap and chain
	A 5297 R	(-)	Plate, filler valve warning
10	R 21560 R	(-)	Cap, rain (sub. for A4900R)
11	AR 21690 R	(-)	Valve, safety (with R21560R sub. for AA6004R)
12	AB 4847 R	(-)	Gauge, fixed liquid level
	AA 6057 R	(-)	Valve, vent
	A 4993 R	(-)	Plate, instruction
	A 4995 R	(-)	Ring, retaining (packed 5 in a pkg.)
13	AR 20574 R	(-)	Tank, fuel, with valves (do not stock)
14	R 20928 R	(-)	Washer, felt
15	R 20515 R	(-)	Support, hood, rear
16	19H 1773	(-)	Screw, cap, high-strength, 7/16" x 1-1/8" (3 used)
	12H 293	(-)	Washer, lock, 7/16" (3 used)
17	D 2865 R	(-)	Washer (2 used) (packed 2 in a pkg.)
18	24H 1625	(-)	Washer, 17/32" x 1" x .120" (2 used)
19	19H 1721	(-)	Screw, cap, 1/2" x 1-1/2" (2 used)
	12H 301	(-)	Washer, lock, 1/2" (2 used)
20	R 20846 R	(-)	Shield, heat
21	19H 2020	(-)	Screw, cap, high-strength, 5/16" x 1/2" (2 used)
22	24H 1302	(-)	Washer, 13/32" x 3/4" x .036" (2 used)
23	19H 1756	(-)	Screw, cap, high-strength, 5/8" x 1-1/2" (3 used)
	12H 294	(-)	Washer, lock, 5/8" (3 used)
24	24H 1378	(-)	Washer, 11/16" x 1-1/2" x .134"
25	A 4929 R	(-)	Tee, 45° flare-type, vapor outlet valve
26	AR 20556 R	(-)	Valve, liquid and vapor outlet (2 used)
	A 4999 R	(-)	Handle (2 used)
	AA 6061 R	(-)	Screw, mach., with lock washer (2 used)
27	AF 2874 R	(-)	Line, flexible fuel, liquid to vapor outlet valve
28	AR 20736 R	(-)	Line, flexible fuel, vapor outlet valve to fuel strainer

FUEL STRAINER PARTS (LP-Gas)



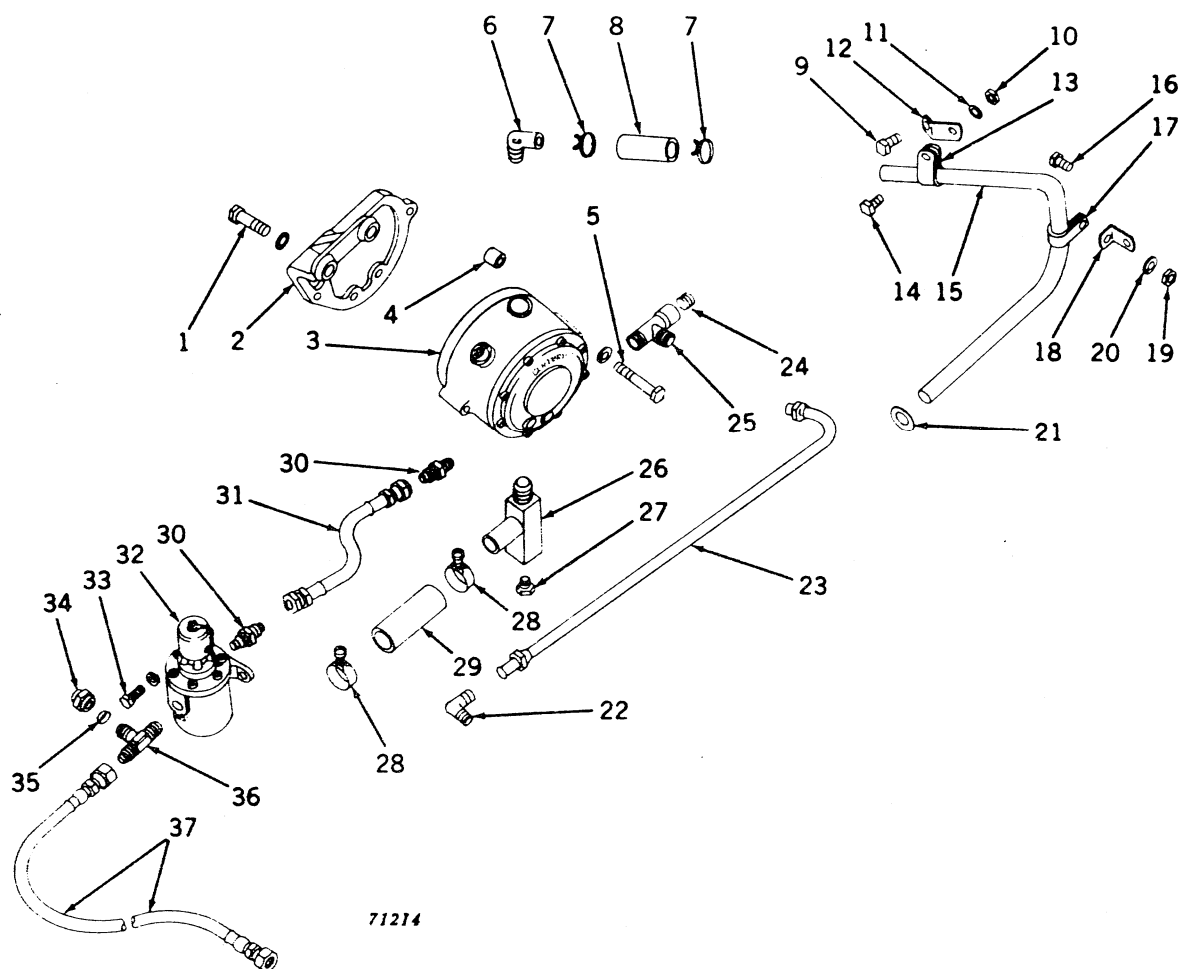
Key	Part No.	Serial No.	Description
1	21H 1072	(-)	Screw, mach., fill. hd., 3/16" x 1/4"
2	T 10514 T	(-)	Case, fuellock (sub. for F1125R)
3	AF 1395 R	(-)	Coil, fuellock, with leads and grommet
4	21H 1073	(-)	Screw, mach., flt. hd., 3/16" x 1/2" (4 used)
5	AF 1396 R	(-)	Housing, fuellock plunger
6	F 1127 R	(-)	O-ring
7	F 1126 R	(-)	Spring, fuellock plunger
8	AF 1397 R	(-)	Plunger, fuellock
9	21H 1292	(-)	Screw, mach., pan. hd., 5/32" x 1/4"
10	21H 981	(-)	Screw, mach., flt. hd., 3/16" x 1/2" (6 used)
11	AF 1398 R	(-)	Cover, strainer, with terminal post and valve jet
12	AF 1399 R	(-)	Pack, filter
13	F 1129 R	(-)	Ring, filter pack retaining
14	F 1130 R	(-)	Gasket
15	F 3500 R	(-)	Body, strainer (sub. for F1131R)
16	R 10160 R	(-)	Plug (sub. for S98 and 99-7)
..	AR 26437 R	(-)	Strainer, fuel (sub. for AF3700R or AB4866R)

FUEL STRAINER AND CONVERTOR (LP-Gas) (520 Series)



Key	Part No.	Serial No.	Description
1	19H 1978	(-)	Screw, cap, high-strength, 7/16" x 1-1/2" (2 used)
	12H 293	(-)	Washer, lock, 7/16" (2 used)
2	B 3388 R	(-)	Bracket
3	AA 6272 R	(-)	Convertor, fuel (for service parts, see page 66)
4	19H 2627	(-)	Screw, cap, high-strength, 7/8" x 4-3/4" (3 used)
	12H 302	(-)	Washer, lock, 1/4" (3 used)
5	A 5333 R	(-)	Elbow, water bypass pipe to convertor
6	AR 21837 R	(-)	Clamp, hose (2 used) (sub. for A5335R)
7	R 20922 R	(-)	Hose, water bypass pipe to convertor (sub. for A5334R)
8	19H 2020	(-)	Screw, cap, high-strength, 5/16" x 1/2"
	12H 303	(-)	Washer, lock, 5/16"
9	A 5339 R	(-)	Clamp, water bypass pipe to upper water pipe
10	B 3463 R	(-)	Pipe, water bypass
11	19H 1813	(-)	Screw, cap, high-strength, 5/16" x 5/8"
12	B 3469 R	(-)	Bracket, water bypass pipe clamp
13	A 5339 R	(-)	Clamp, water bypass pipe
14	12H 303	(-)	Washer, lock, 5/16"
15	14H 785	(-)	Nut, 5/16"
16	R 375 R	(-)	O-ring (packed 5 in a pkg.)
17	AR 21839 R	(-)	Clamp, hose (2 used) (sub. for A4934R)
18	A 5203 R	(-)	Hose
19	R 10160 R	(-)	Plug (sub. for S98 or 99-7)
20	AA 6088 R	(-)	Elbow, special
21	A 4927 R	(-)	Elbow, 45° flare-type
22	AB 5223 R	(-)	Pipe, fuel convertor water inlet
23	A 4928 R	(-)	Elbow, 45° flare-type
24	A 4925 R	(-)	Connector, 45° flare-type, fuel convertor inlet
25	AF 1384 R	(-)	Line, flexible fuel, strainer to convertor
26	A 4925 R	(-)	Connector, 45° flare-type, fuel strainer outlet
27	AR 26437 R	(-)	Strainer, fuel (for service parts, see page 62) (sub. for AF3700R or AB4866R)
28	19H 1948	(-)	Screw, cap, high-strength, 1/4" x 3/4" (2 used)
	12H 302	(-)	Washer, lock, 1/4" (2 used)
29	A 4930 R	(-)	Cap, 45° flare-type
30	A 4931 R	(-)	Gasket, copper, 45° flare-type
31	A 4929 R	(-)	Tee, 45° flare-type, fuel strainer inlet
32	AF 1384 R	(-)	Line, flexible fuel, fuel strainer to vapor outlet valve

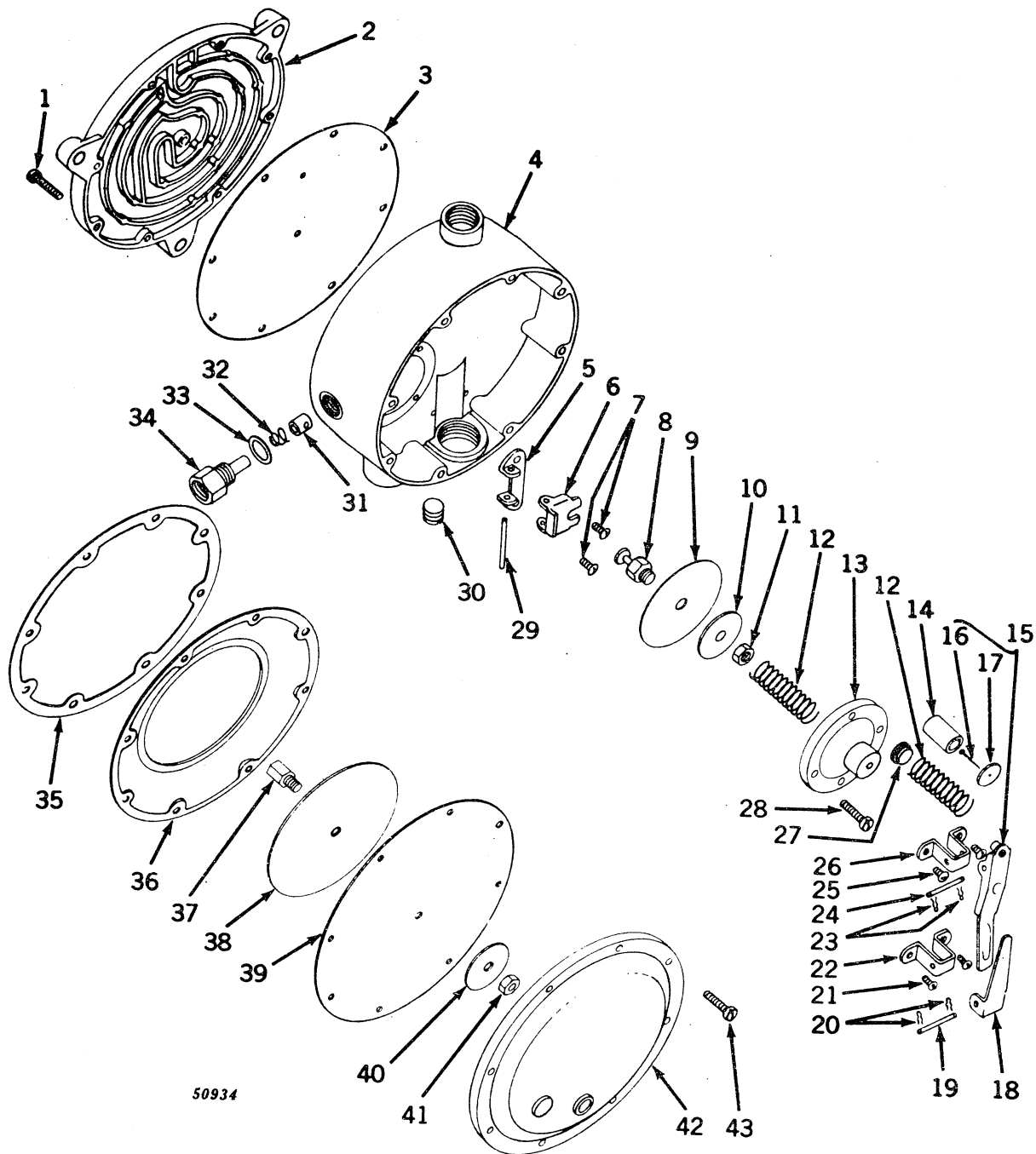
FUEL STRAINER AND CONVERTOR (LP-Gas) (530 Series)



FUEL STRAINER AND CONVERTOR (LP-Gas) (530 Series) -- Continued

Key	Part No.	Serial No.	Description
1	19H 1978	(-)	Screw, cap, high-strength, 7/16" x 1-1/2" (2 used)
	12H 293	(-)	Washer, lock, 7/16" (2 used)
2	R 20657 R	(-)	Bracket, fuel convertor
3	AT 10082 T	(-)	Convertor, fuel (for service parts, see page 68)
4	R 20522 R	(-)	Spacer (2 used)
5	19H 2333	(-)	Screw, cap, high-strength, 1/4" x 2-1/4" (2 used)
	12H 302	(-)	Washer, lock, 1/4" (2 used)
6	A 5333 R	(-)	Elbow, water by-pass pipe to fuel convertor
7	AR 21839 R	(-)	Clamp, hose (2 used) (sub. for A5335R)
8	R 20922 R	(-)	Hose, water bypass pipe to fuel convertor
9	19H 1813	(-)	Screw, cap, high-strength, 5/16" x 5/8"
10	14H 785	(-)	Nut, 5/16"
11	12H 303	(-)	Washer, lock, 5/16"
12	R 21020 R	(-)	Bracket
13	A 5339 R	(-)	Clamp
14	19H 1813	(-)	Screw, cap, high-strength, 5/16" x 5/8"
15	R 20661 R	(-)	Pipe, water bypass
16	19H 1813	(-)	Screw, cap, high-strength, 5/16" x 5/8"
17	A 5339 R	(-)	Clamp
18	B 3469 R	(-)	Bracket
19	14H 785	(-)	Nut, 5/16"
20	12H 303	(-)	Washer, lock, 5/16"
21	R 375 R	(-)	O-ring (packed 5 in a pkg.)
22	A 4928 R	(-)	Elbow, 45° flare-type
23	AR 20757 R	(-)	Pipe, fuel convertor water inlet
24	A 4242 R	(-)	Plug
25	R 20658 R	(-)	Tee
26	AA 6088 R	(-)	Elbow, special
27	R 10160 R	(-)	Plug
28	AR 21839 R	(-)	Clamp, hose (2 used) (sub. for A4934R)
29	A 5203 R	(-)	Hose
30	A 4925 R	(-)	Connector, 45° flare-type
31	AF 1384 R	(-)	Line, flexible fuel, fuel strainer to fuel convertor
32	AR 26437 R	(-)	Strainer, fuel (for service parts, see page 62) (sub. for AF3700R)
33	19H 1948	(-)	Screw, cap, high-strength, 1/4" x 3/4" (2 used)
	12H 302	(-)	Washer, lock, 1/4" (2 used)
34	A 4930 R	(-)	Cap, 45° flare-type
35	A 4931 R	(-)	Gasket, copper, 45° flare-type
36	A 4929 R	(-)	Tee, 45° flare-type, fuel strainer inlet
37	AR 20736 R	(-)	Line, flexible fuel, vapor outlet valve to fuel strainer

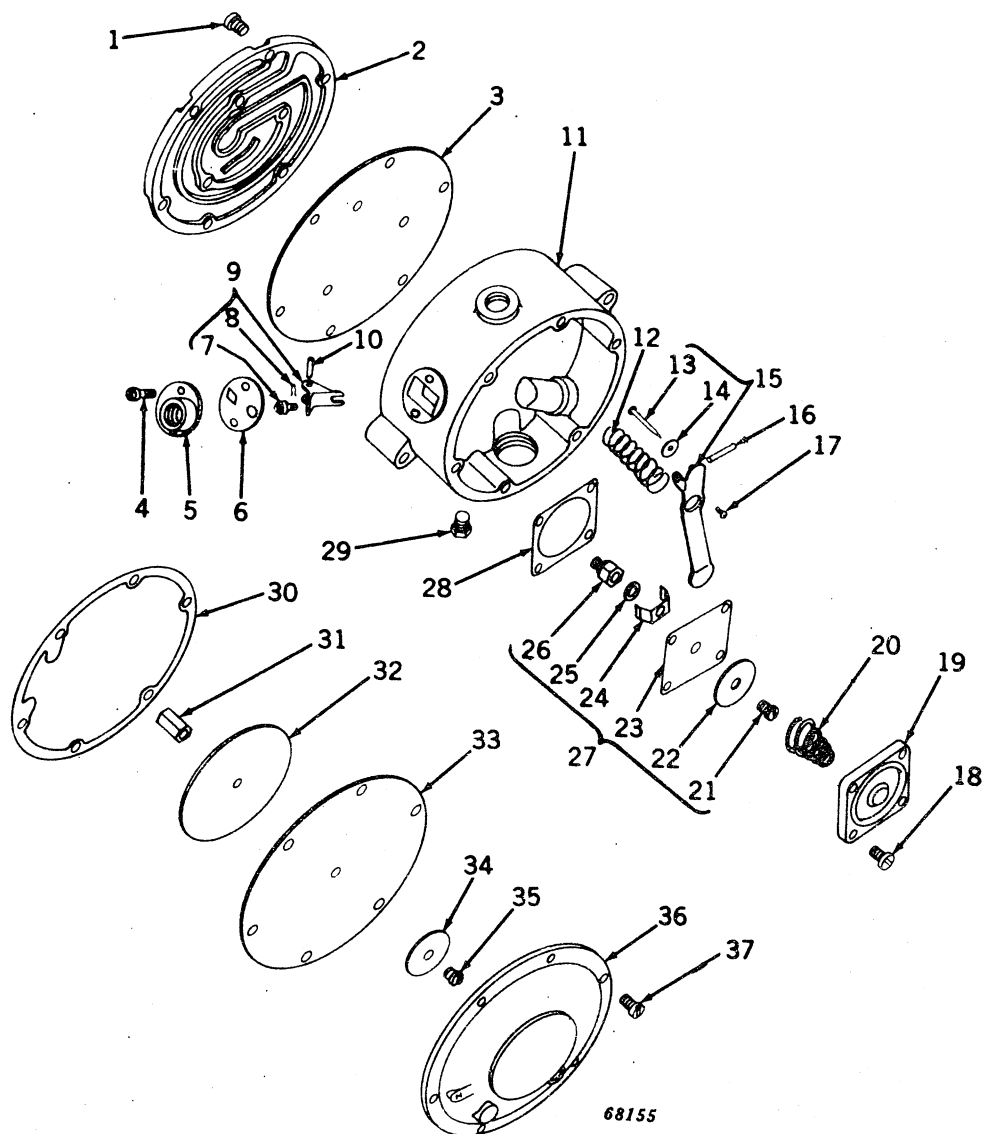
FUEL CONVERTOR PARTS (LP-Gas) (520 Series)



FUEL CONVERTOR PARTS (LP-Gas) (520 Series) -- Continued

Key	Part No.	Serial No.	Description
1	21H 981	(-)	Screw, mach., fill. hd., 3/16" x 1/2" (9 used)
2	A 5115 R	(-)	Back, convertor
3	A 5116 R*	(-)	Gasket (packed 2 in a pkg.)
4	AA 6047 R	(-)	Body, convertor, with low pressure valve
5	A 5096 R	(-)	Bracket, high pressure valve operating
6	A 5095 R	(-)	Lever, high pressure valve operating
7	21H 1292	(-)	Screw, mach., rd. hd., 5/32" x 1/4" (2 used)
8	A 5100 R	(-)	Link, high pressure diaphragm (packed 2 in a pkg.)
9	A 5098 R*	(-)	Diaphragm, high pressure (packed 2 in a pkg.)
10	B 17668 B	(-)	Plate, diaphragm, high pressure (packed 2 in a pkg.) (sub. for A5099R)
11	A 5101 R	(-)	Nut, high pressure diaphragm link (packed 5 in a pkg.)
12	A 5102 R	(-)	Spring, high and low pressure diaphragm (2 used) (packed 2 in a pkg.)
13	A 5103 R	(-)	Cover, high pressure diaphragm
14	A 5104 R	(-)	Valve, low pressure (packed 2 in a pkg.) (not furnished)
15	AA 6050 R*	(-)	Lever, low pressure valve, seat and pin
16	A 5105 R	(-)	Pin, low pressure valve seat (packed 2 in a pkg.)
17	AA 6049 R	(-)	Seat, low pressure valve, with pin (packed 5 in a pkg.)
18	A 5109 R*	(-)	Lever, compound (packed 2 in a pkg.)
19	A 5107 R*	(-)	Pin, pivot, low pressure valve lever (packed 2 in a pkg.)
20	A 5108 R	(-)	Lock, spring (2 used) (packed 2 in a pkg.)
21	21H 1292	(-)	Screw, mach., rd. hd., 5/32" x 1/4" (2 used)
22	A 5106 R	(-)	Bracket, low pressure valve lever
23	A 5108 R	(-)	Lock, spring (2 used) (packed 2 in a pkg.)
24	A 5107 R	(-)	Pin, pivot, compound lever (packed 2 in a pkg.)
25	21H 1292	(-)	Screw, mach., rd. hd., 5/32" x 1/4" (2 used)
26	A 5106 R	(-)	Bracket, compound lever
27	A 5285 R	(-)	Spacer on low pressure diaphragm spring (packed 2 in a pkg.)
28	21H 981	(-)	Screw, mach., fill. hd., 3/16" x 1/2" (4 used)
29	A 5097 R	(-)	Pin, pivot, high pressure valve lever (packed 2 in a pkg.)
30	R 11085 R	(-)	Plug, pipe (sub. for 125947)
31	AA 6048 R*	(-)	Valve, high pressure (packed 5 in a pkg.)
32	A 5092 R	(-)	Spring, high pressure valve (packed 2 in a pkg.)
33	A 5094 R*	(-)	Gasket, high pressure jet (packed 2 in a pkg.)
34	A 5093 R	(-)	Jet, high pressure
35	A 5111 R*	(-)	Gasket, diaphragm backing plate (packed 2 in a pkg.)
36	B 17670 B	(-)	Plate, low pressure diaphragm backing (packed 2 in a pkg.) (sub. for A5110R)
37	B 17686 B	(-)	Button, low pressure diaphragm (packed 2 in a pkg.) (sub. for A5114)
38	B 17669 B	(-)	Plate, low pressure diaphragm (packed 2 in a pkg.) (sub. for A5113R)
39	A 5112 R*	(-)	Diaphragm, low pressure (packed 2 in a pkg.)
40	B 17668 B	(-)	Plate, diaphragm low pressure, small (packed 2 in a pkg.) (sub. for A5099R)
41	14H 836	(-)	Nut, jam, 1/4"
42	A 5397 R	(-)	Cover, convertor
43	21H 981	(-)	Screw, mach., fill. hd., 3/16" x 1/2" (8 used)
..	AR 21760 R	(-)	Kit, fuel convertor service, consists of parts marked with an asterisk (*)
..	AA 6272 R	(-)	Convertor, fuel, complete

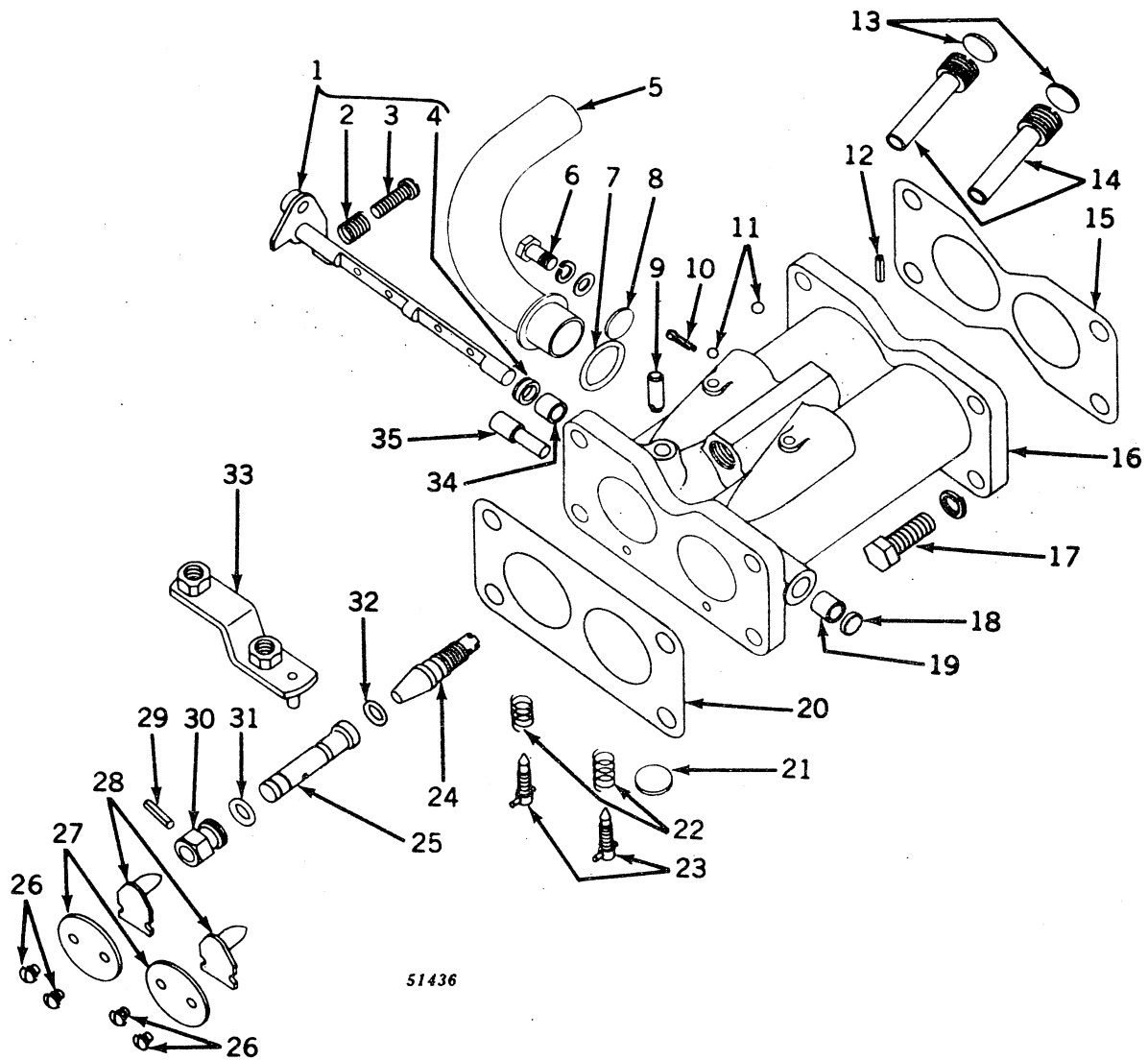
FUEL CONVERTOR PARTS (LP-Gas) (530 Series)



FUEL CONVERTOR PARTS (LP-Gas) (530 Series) -- Continued

Key	Part No.	Serial No.	Description
1	21H 981	(-)	Screw, mach., fill. hd., 3/16" x 1/2" (9 used)
2	T 10256 T	(-)	Cover, back
3	T 10270 T*	(-)	Gasket, back cover
4	21H 981	(-)	Screw, mach., fill. hd., 3/16" x 1/2" (2 used)
5	T 10279 T	(-)	Cover, inlet and jet, high pressure
6	T 10260 T*	(-)	Gasket, inlet cover, high pressure
7	T 10280 T	(-)	Seat, valve, high pressure
8	A 5108 R*	(-)	Lock, spring (packed 2 in a pkg.)
9	AT 10845 T	(-)	Lever, high pressure valve, with seat and spring lock
10	T 10264 T	(-)	Pin, high pressure lever
11	T 10261 T	(-)	Body, convertor
12	T 10273 T	(-)	Spring, low pressure
13	T 10255 T*	(-)	Pin, low pressure valve seat
14	T 10268 T*	(-)	Seat, valve, low pressure
15	AT 10599 T	(-)	Lever, low pressure valve, with seat and pin
16	T 10267 T	(-)	Pin, low pressure lever
17	21H 1292	(-)	Screw, mach., pan. hd., 5/32" x 1/4" (2 used)
18	21H 981	(-)	Screw, mach., fill. hd., 3/16" x 1/2" (4 used)
19	T 10262 T	(-)	Cover, high pressure diaphragm
20	T 10275 T	(-)	Spring, high pressure
21	21H 1072	(-)	Screw, mach., fill. hd., 3/16" x 1/4"
22	T 10265 T	(-)	Plate, high pressure diaphragm
23	T 10259 T*	(-)	Diaphragm, high pressure
24	T 10277 T	(-)	Damper, high pressure diaphragm
25	T 10276 T	(-)	Washer, high pressure diaphragm
26	T 10263 T	(-)	Link, high pressure diaphragm
27	AT 10177 T	(-)	Diaphragm assembly, high pressure
28	T 10274 T*	(-)	Gasket, high pressure diaphragm
29	T 10281 T	(-)	Plug, drain
30	T 10257 T*	(-)	Gasket, low pressure diaphragm backing
31	T 10269 T	(-)	Button, low pressure diaphragm
32	T 10266 T	(-)	Plate, low pressure diaphragm, large
33	T 10258 T*	(-)	Diaphragm, low pressure
34	T 10265 T	(-)	Plate, low pressure diaphragm, small
35	21H 1072	(-)	Screw, mach., fill. hd., 3/16" x 1/4"
36	T 10278 T	(-)	Cover, front
37	21H 981	(-)	Screw, mach., fill. hd., 3/16" x 1/2" (6 used)
..	AT 12031 T	(-)	Kit, fuel convertor, consists of parts marked with an asterisk (*)
..	AT 10082 T	(-)	Convertor, fuel, complete

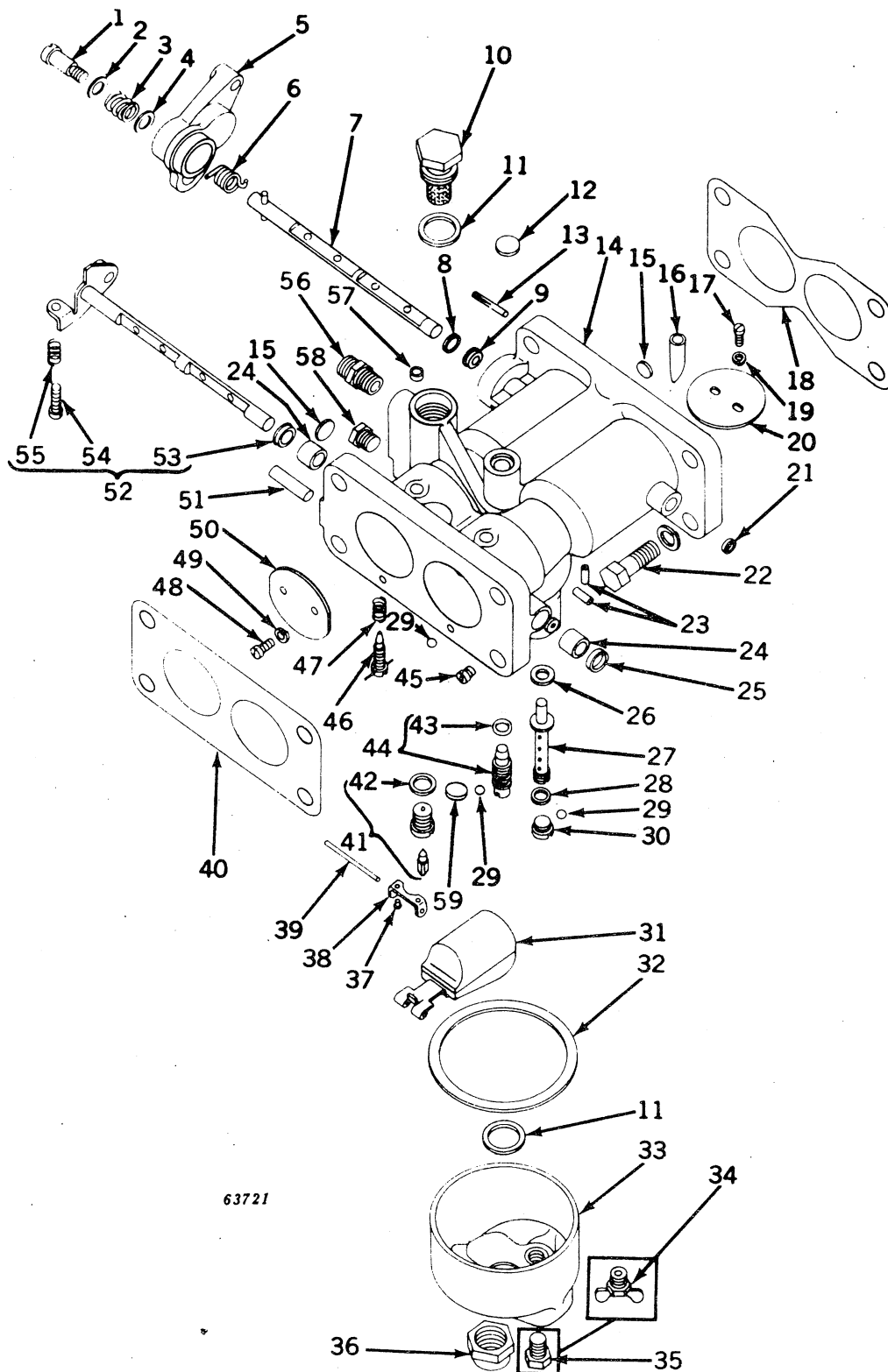
CARBURETOR (LP-Gas)



CARBURETOR (LP-Gas) -- Continued

Key	Part No.	Serial No.	Description
1	AR 10059 R	(-)	Shaft, throttle, with adjusting screw, spring, and packing (sub. for 13-1030)
2	R 10104 R	(-)	Spring (sub. for 24-262)
3	21H 977	(-)	Screw, mach. (sub. for 15-42)
4	R 10115 R	(-)	Packing, throttle shaft (sub. for 44-65)
5	AB 4874 R	(-5299999)	Inlet, carburetor, fuel
	AR 20756 R	(5300000-)	Inlet, carburetor, fuel
6	19H 1227	(-)	Screw, cap, high-strength, 1/4" x 1/2"
	12H 302	(-)	Washer, lock, 1/4"
	24H 1286	(-)	Washer, 9/32" x 1/2" x .060"
7	R 495 R	(-)	O-ring, fuel inlet (packed 5 in a pkg.)
9	30H 6	(-)	Plug, expansion, 9/16"
9	A 5376 R	(-)	Pin, choke lever pivot
10	11H 233	(-)	Pin, cotter, 3/32" x 1/2"
11	A 5196 R	(-)	Ball, lead (4 used) (packed 2 in a pkg.)
12	34H 212	(-)	Pin, spring, carburetor fuel adjusting screw
13	30H 302	(-)	Plug, expansion, 3/4" (2 used)
14	A 5195 R	(-)	Nozzle (2 used) (packed 2 in a pkg.)
15	A 4634 R	(-)	Gasket, carburetor to intake (packed 5 in a pkg.)
16	AB 5286 R	(-)	Body, B3484R, carburetor, with bushings and pins (sub. AB5285R)
17	19H 1731	(-)	Screw, cap, 3/8" x 1" (8 used)
	12H 304	(-)	Washer, lock, 3/8" (8 used)
18	R 10133 R	(-)	Cup, throttle shaft (packed 2 in a pkg.) (sub. for 55-214)
19	R 10135 R	(-)	Bushing, throttle shaft (sub. for 60-A13)
20	A 4631 R	(-)	Gasket, carburetor to manifold (packed 5 in a pkg.)
21	30H 6	(-)	Plug, expansion, 9/16"
22	R 10098 R	(-)	Spring, idle adjusting (2 used) (sub. for 24A-136)
23	AR 10073 R	(-)	Needle, idle adjusting (2 used) (sub. for 43-665)
24	A 5377 R	(-)	Screw, fuel adjusting
25	A 5378 R	(-)	Valve, choke
26	AA 6086 R	(-)	Screw, mach., with lock washer (4 used) (packed 2 in a pkg.)
27	B 3403 R	(-)	Disk, throttle (2 used)
28	B 3404 R	(-)	Valve, nozzle (2 used)
29	34H 212	(-)	Pin, spring, choke valve
30	A 5379 R	(-)	Bushing, choke valve
31	A 4365 R	(-)	O-ring choke valve (packed 2 in a pkg.)
32	A 3917 R	(-)	O-ring, fuel adjusting screw (packed 2 in a pkg.)
33	AA 6270 R	(-)	Lever, fuel control choke, with pin
34	R 10135 R	(-)	Bushing, throttle shaft (sub. for 60-A13)
35	F 3199 R	(-)	Pin, throttle stop
..	AB 5285 R	(-)	Carburetor

CARBURETOR (Gasoline and All-Fuel)



CARBURETOR (Gasoline and All-Fuel) -- Continued

Key	Part No.	Serial No.	Description
1	R 10085 R	(-)	Screw, choke friction spring (sub. for 15-A109)
2	R 10010 R	(-)	Washer, choke friction spring screw (packed 2 in a pkg.) (sub. for 78-433)
3	R 10079 R	(-)	Spring, choke friction (sub. for 24-A165)
4	R 10147 R	(-)	Washer (packed 5 in a pkg.) (sub. for 78-434)
5	R 10105 R	(-)	Lever, choke (sub. for 25-275)
6	R 10099 R	(-)	Spring, choke return (sub. for 24-A140)
7	AR 10064 R	(-)	Shaft, choke, with pin (sub. for 26-833)
8	55-261**	(-)	Retainer, packing, choke shaft
9	44-68**	(-)	Packing, choke shaft
10	R 10159 R	(-)	Plug, fuel inlet strainer (sub. for 95-520)
11	R 10088 R	(-)	Gasket (2 used) (packed 2 in a pkg.) (sub. for 16-58)
12	R 10165 R	(-)	Plug, expansion (sub. for 179-39)
13	R 10145 R	(-)	Pin, choke disk (sub. for 71-52)
14	AB 5151 R	(-)	Carburetor, <i>complete</i> (gasoline) (sub. for 10-4011 and AR10056R)
	AR 10055 R	(-)	Body, carburetor, with bushings (all-fuel) (sub. for 10-4008) (sub. AB5150R)
15	R 10164 R	(-)	Plug, expansion (3 used) (packed 2 in a pkg.) (sub. for 179-15)
16	R 10168 R	(-)	Tube, pitot (2 used) (sub. for 229-199)
17	21H 962	(-)	Screw, mach., no. 6 x 1/4" (4 used)
18	A 4634 R	(-)	Gasket, carburetor intake (packed 5 in a pkg.)
19	12H 314	(-)	Washer, lock (4 used) (sub. for A765R)
20	R 10112 R	(-)	Disk, choke (2 used) (sub. for 27-223)
21	R 10134 R	(-)	Cup, choke shaft (sub. for 55-358)
22	19H 1731	(-)	Screw, cap, high-strength, 3/8" x 1" (8 used)
	12H 304	(-)	Washer, lock, 3/8" (8 used)
23	R 10169 R	(-)	Tube, idle channel (4 used) (sub. for 229-209)
24	R 10135 R	(-)	Bushing, throttle shaft (2 used) (sub. for 60-A13)
25	R 10133 R	(-)	Cup, throttle shaft (packed 2 in a pkg.) (sub. for 55-214)
26*	(-)	Gasket, nozzle (2 used)
27	R 10125 R	(-)	Nozzle (2 used) (sub. for 47-412)
28*	(-)	Gasket, main nozzle (2 used)
29	R 10167 R	(-)	Ball, channel plug (6 used) (gasoline) (sub. for 206-59)
	R 10167 R	(-)	Ball, channel plug (8 used) (all-fuel) (sub. for 206-59)
30	R 10153 R	(-)	Plug, nozzle (2 used) (sub. for 80-217)
31	AR 10069 R	(-)	Float, with lever (sub. for 30-713)
32	R 10171 R*	(-)	Gasket, bowl (packed 5 in a pkg.)
33	AR 10074 R	(-)	Bowl, with bushing (sub. for 65-703)
34	AR 10075 R	(-)	Cock, drain (all-fuel) (packed 2 in a pkg.) (sub. for 87-3)
35	R 10160 R	(-)	Plug (gasoline) (sub. for S98 and 99-7)
36	R 10156 R	(-)	Nut, bowl retaining (sub. for 81-166)
37	R 10087 R	(-)	Screw, drive (2 used) (sub. for 15-343)
38	R 10162 R	(-)	Bracket, float (sub. for 136-54)
39	R 10113 R	(-)	Shaft, float lever (sub. for 32-25)
40	A 4631 R	(-)	Gasket, carburetor to manifold (packed 5 in a pkg.)
41	233-543**	(-)	Valve, float, seat, and gasket
42*	(-)	Gasket, float valve seat
43	R 10093 R	(-)	O-ring (packed 5 in a pkg.) (sub. for 16-A166)
44	AR 10072 R	(-)	Valve, metering, with packing (sub. for 43-661)
45	R 10127 R	(-)	Jet, power (2 used) (gasoline) (sub. for 49-158)
	R 10129 R	(-)	Jet, power (2 used) (all-fuel) (sub. for 49-192)
46	AR 10073 R	(-)	Needle, idle adjusting (2 used) (sub. for 43-665)
47	R 10098 R	(-)	Spring, idle adjusting screw (2 used) (sub. for 24-A136)
48	21H 971	(-)	Screw, mach., no. 8 x 5/16" (4 used)
49	12H 315	(-)	Washer, lock, no. 8 (4 used)
50	R 10082 R	(-)	Disk, throttle (2 used) (sub. for 14-243)
51	R 10143 R	(-)	Pin, throttle stop (sub. for 62-254)
52	AR 10059 R	(-)	Shaft, throttle, with packing, adjusting screw, and spring (sub. for 13-1030)
53	R 10115 R	(-)	Packing, throttle shaft (sub. for 44-65)
54	21H 977	(-)	Screw, mach. (sub. for 15-42)
55	R 10104 R	(-)	Spring, adjusting (sub. for 24-262)
56	D 2429 R	(-)	Connector
57	80-171**	(-)	Plug, drill (2 used)
58	R 10160 R	(-)	Plug (sub. for S98 and 99-7)
59	R 10166 R	(-)	Plug, expansion (2 used) (all-fuel) (sub. for 179-40)
..	AA 6343 R	(-)	Kit, carburetor gasket
..	AB 4888 R	(-)	Kit, carburetor service
..	AB 5150 R	(-)	Carburetor (all-fuel) (DLTX-96)
..	AR 21656 R	(-)	Kit, carburetor choke lever (use with AB5150R and AB5151R)

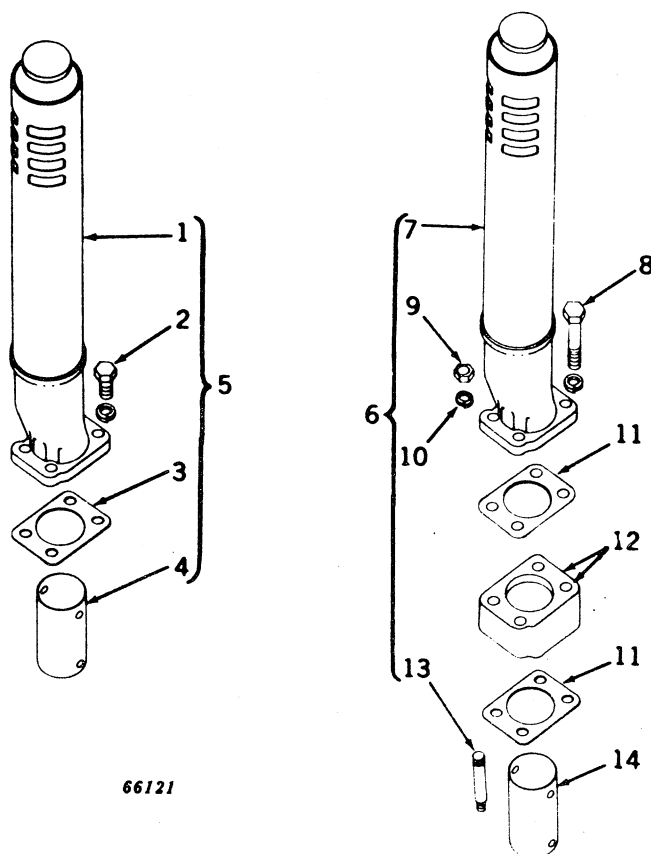
*Part of AA6343R gasket kit, carburetor service (individual gaskets not sold except R10171R).

**Furnished by John Deere Dubuque Tractor Works.

AIR CLEANER AND CARBURETOR AIR INTAKE -- Continued

Key	Part No.	Serial No.	Description
1	19H 1721	(-)	Screw, cap, high-strength, 1/2" x 1-1/2" (2 used)
	12H 301	(-)	Washer, lock, 1/2" (2 used)
2	19H 1733	(-)	Screw, cap, high-strength, 3/8" x 2-1/2" (3 used)
	12H 304	(-)	Washer, lock, 3/8" (3 used)
3	19H 1936	(-)	Screw, cap, high-strength, 3/8" x 3/4" (4 used) (sub. for F2272R)
	12H 304	(-)	Washer, lock, 3/8" (4 used)
4	B 3557 R	(-)	Cover
5	B 3558 R	(-)	Gasket (packed 2 in a pkg.)
	AR 20524 R	(-)	Bracket, B3556R or R20396R, air cleaner, with cover (sub. for AB5042R)
7	19H 1900	(-)	Screw, cap, high-strength, 5/16" x 3/4" (2 used)
	12H 303	(-)	Washer, lock, 5/16" (2 used)
8	A 4371 R	(-)	Strap, air intake
9	B 3052 R	(-)	Pipe, air intake
10	R 20029 R	(-)	Gasket (packed 2 in a pkg.) (sub. for B80R)
11	AB 1629 R	(-)	Clamp, with bolt
12	B 1569 R	(-)	Bolt, clamp
13	AB 3477 R	(-)	Cup, oil
14	AB 4233 R	(-)	Cleaner, air, with cup and clamp
15	19H 1731	(-)	Screw, cap, high-strength, 3/8" x 1" (4 used)
	12H 304	(-)	Washer, lock, 3/8" (4 used)
16	A 4634 R	(-)	Gasket (packed 5 in a pkg.)
17	B 3343 R	(-)	Elbow, carburetor intake
18	AR 21999 R	(-)	Clamp, hose (2 used) (sub. for B2373R or AR21840R)
19	B 2372 R	(-)	Hose
20	B 60 R	(-)	Washer, packing (2 used) (packed 5 in a pkg.)
21	C 1705 R	(-)	Gland, packing (2 used)
22	B 3054 R	(-)	Pipe, ventilator inlet

AIR STACK

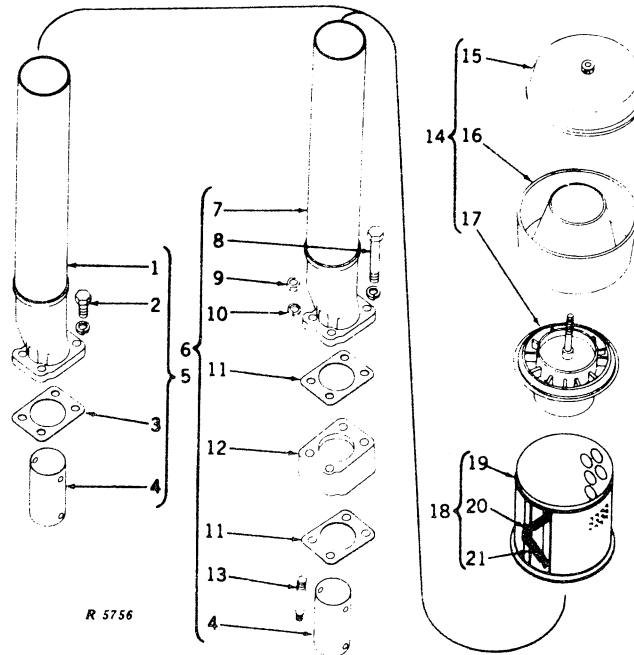


66121

Key	Part No.	Serial No.	Description
1	AB 5260 R	(-5299999)	Stack, air, with adapter
2	19H 1732	(-5299999)	Screw, cap, high-strength, 3/4" x 2-3/4" (4 used) (sub for F2273R)
	12H 304	(-5299999)	Washer, lock, 3/8" (4 used)
3	B 3558 R	(-5299999)	Gasket (packed 2 in a pkg.)
4	B 3698 R	(-5299999)	Tube, air cleaner bracket
5	AB 5259 R	(-5299999)	SUB. AR20634R
6	AR 20634 R	(5300000-)	STACK, AIR, WITH GASKETS, SPACER, AND TUBE
7	AR 20638 R	(5300000-)	Stack, air, with adapter
8	19H 2128	(5300000-)	Screw, cap, high-strength, 3/8" x 3" (2 used)
	12H 304	(5300000-)	Washer, lock, 3/8" (2 used)
9	14H 812	(5300000-)	Nut, 3/8" (2 used)
10	12H 304	(5300000-)	Washer, lock, 3/8" (2 used)
11	B 3558 R	(5300000-)	Gasket (2 used) (packed 2 in a pkg.)
12	R 20508 R	(5300000-)	Spacer
13	R 20443 R	(5300000-)	Stud, 3/8" x 3-3/8" (2 used)
14	B 3698 R	(5300000-)	Tube, air cleaner bracket

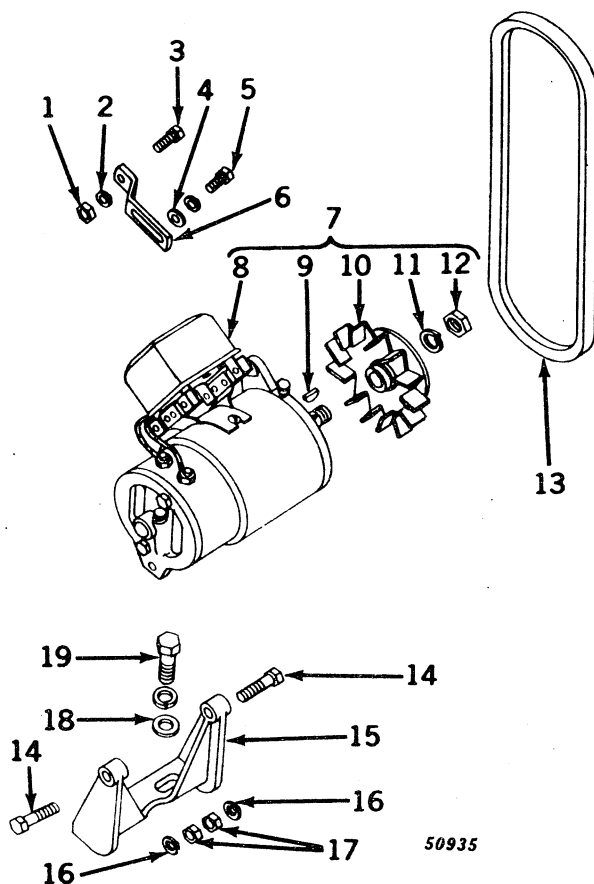
Capital letters indicate an attachment. Attachments must be listed on separate order from replacement parts order.

PRE-CLEANER AND PRE-SCREENER



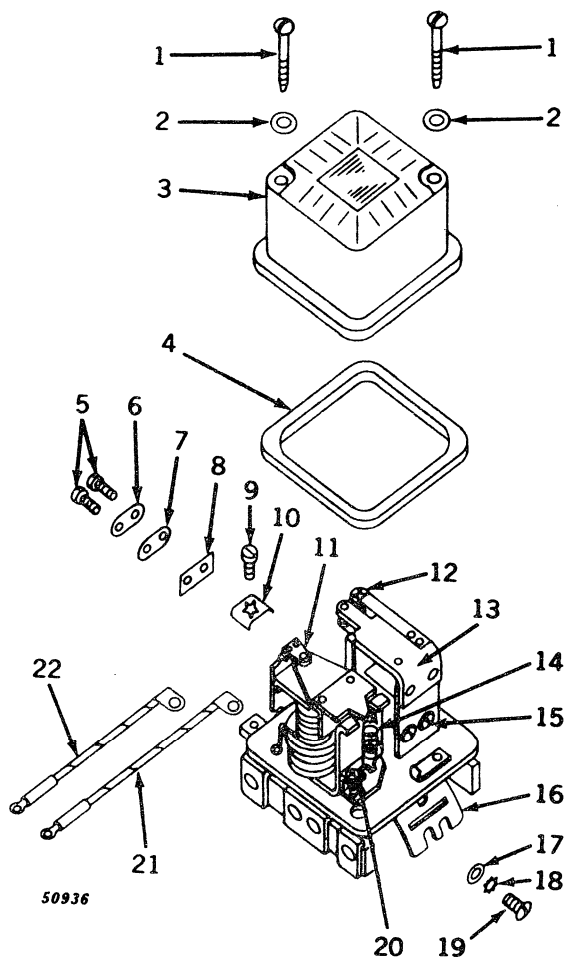
Key	Part No.	Serial No.	Description
1	AR 20639 R	(-5299999)	Stack, air, with adapter (sub. for AB5413R)
2	19H 1732	(-5299999)	Screw, cap, high-strength, 3/4" x 2-3/4" (4 used) (sub. for F2273R)
	12H 304	(-5299999)	Washer, lock, 3/8" (4 used)
3	B 3558 R	(-5299999)	Gasket (packed 2 in a pkg.)
4	B 3698 R	(-5299999)	Tube, air cleaner bracket
5	AB 5438 R	(-5299999)	Sub. AR20637R
6	AR 20637 R	(5300000-)	Stack, air, with tube and fastenings
7	AR 20639 R	(5300000-)	Stack, air, with adapter
8	19H 2128	(5300000-)	Screw, cap, high-strength, 3/8" x 3" (2 used)
	12H 304	(5300000-)	Washer, lock, 3/8" (2 used)
9	14H 812	(5300000-)	Nut, 3/8" (2 used)
10	12H 304	(5300000-)	Washer, lock, 3/8" (2 used)
11	B 3558 R	(5300000-)	Gasket (2 used) (packed 2 in a pkg.)
12	R 20508 R	(5300000-)	Spacer
13	R 20443 R	(5300000-)	Stud, 3/8" x 3-3/8" (2 used)
14	AF 3580 R	(-)	Pre-cleaner complete
15	AF 3583 R	(-)	Cover, pre-cleaner
16	R 28794 R	(-)	Bowl, pre-cleaner (sub. for F3446R)
17	AF 3584 R	(-)	Base, pre-cleaner
18	AR 21789 R	(-)	Pre-screener (must be used with AF3580R pre-cleaner)
19	AR 21790 R	(-)	Screen
20	R 21645 R	(-)	Clip (packed 2 in a pkg.)
21	R 21644 R	(-)	Spring (packed 2 in a pkg.)

GENERATOR AND MOUNTING BRACKET



Key	Part No.	Serial No.	Description
1	14H 785	(-)	Nut, 5/16"
2	12H 303	(-)	Washer, lock, 5/16"
3	19H 2127	(-)	Screw, cap, high-strength, 5/16" x 7/8"
4	24H 1290	(-)	Washer, 21/64" x 3/4" x .036"
5	19H 1900	(-)	Screw, cap, high-strength, 5/16" x 3/4"
	12H 303	(-)	Washer, lock, 5/16"
6	A 4896 R	(-)	Strap, adjusting
7	AA 5737 R	(-)	Generator, with fan and pulley (12-volt) (Delco-Remy no. 1100309) (sub AR21906R Delco-Remy no. 1947579) (for service parts see page 80)
8	1118792	(-)	Regulator, voltage
9	26H 72	(-)	Key, Woodruff, 1/8" x 5/8"
10	AR 11097 R	(-)	Pulley and fan (sub. for 1924689) (sub. R11283R and T12870T)
11	T 10745 T	(-)	Washer, lock (sub. for 804000)
12	806915	(-)	Nut
13	B 3288 R	(-)	Belt, generator and water pump
14	19H 1765	(-)	Screw, cap, high-strength, 3/8" x 1-3/4" (2 used)
15	AA 6497 R	(-)	Bracket, mounting (sub. for A4347R)
16	12H 304	(-)	Washer, lock, 3/8" (2 used)
17	14H 812	(-)	Nut, 3/8" (2 used)
18	D 2865 R	(-)	Washer (2 used) (packed 2 in a pkg.)
19	19H 1721	(-)	Screw, cap, 1/2" x 1-1/2" (2 used)
	12H 301	(-)	Washer, lock, 1/2" (2 used)

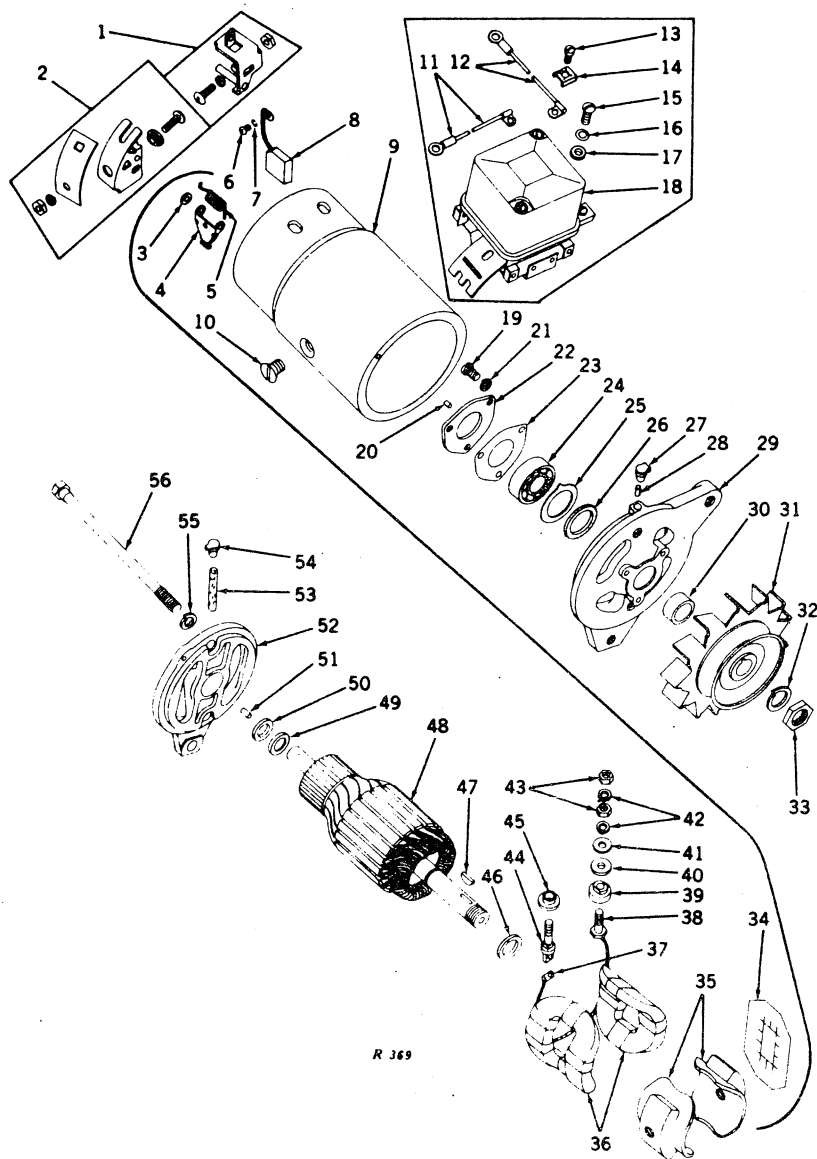
VOLTAGE REGULATOR



Key	Part No.	Serial No.	Description
1	R 11170 R	(-)	Screw, special mach. (2 used) (sub. for 1927982)
2	R 11156 R	(-)	Washer, special (2 used) (sub. for 1922996 or R11115R)
3	R 11168 R	(-)	Cover (sub. for 1927980)
4	R 11169 R	(-)	Gasket (sub. for 1927981)
5	R 11103 R	(-)	Screw, contact attaching (2 used) (sub. for 1878516)
6	R 11101 R	(-)	Plate, lock, contact attaching screw (sub. for 1878505)
7	R 11114 R	(-)	Insulator (sub. for 1922599)
8	R 11102 R	(-)	Insulator (sub. for 1878507)
9	21H 972	(-)	Screw, terminal (3 used) (sub. for 1864099 or R11100R)
10	R 11084 R	(-)	Clip, terminal (3 used) (sub. for 1868137)
11	AR 11103 R	(-)	Support, contact (sub. for 1878517)
12	R 11111 R	(-)	Screw, adjusting (sub. for 1912159)
13	1878780*	(-)	Armature
14	R 11112 R	(-)	Spring (sub. for 1912176)
15	21H 1114	(-)	Screw, relay armature attaching (2 used) (sub. for 1904817)
	12H 314	(-)	Washer, lock, relay armature attaching screw (2 used) (sub. for 1904377 or R11106R)
16	(-)	Base, mounting (not furnished) (order 1118792)
17	24H 1283	(-)	Washer, 7/32" x 1/2" x .048" (2 used)
18	12H 295	(-)	Washer, lock, 3/16" (2 used)
19	21H 1298	(-)	Screw, mach., rd. hd., 3/16" x 3/8" (2 used)
20	1922408	(-)	Screw, adjusting
21	1911485	(-)	Lead, regulator to "F" terminal on generator
22	(-)	Lead, regulator to "A" terminal on generator, 7-3/8" (make from R32007R, R32018R, and R32021R from AR30963R wiring repair kit) (sub. for 1917571)
..	1118792	(-)	Regulator, voltage, with cover less leads (12-volt)

*Furnished by John Deere Harvester Works.

AA5737R GENERATOR PARTS (12-Volt) (Delco-Remy)

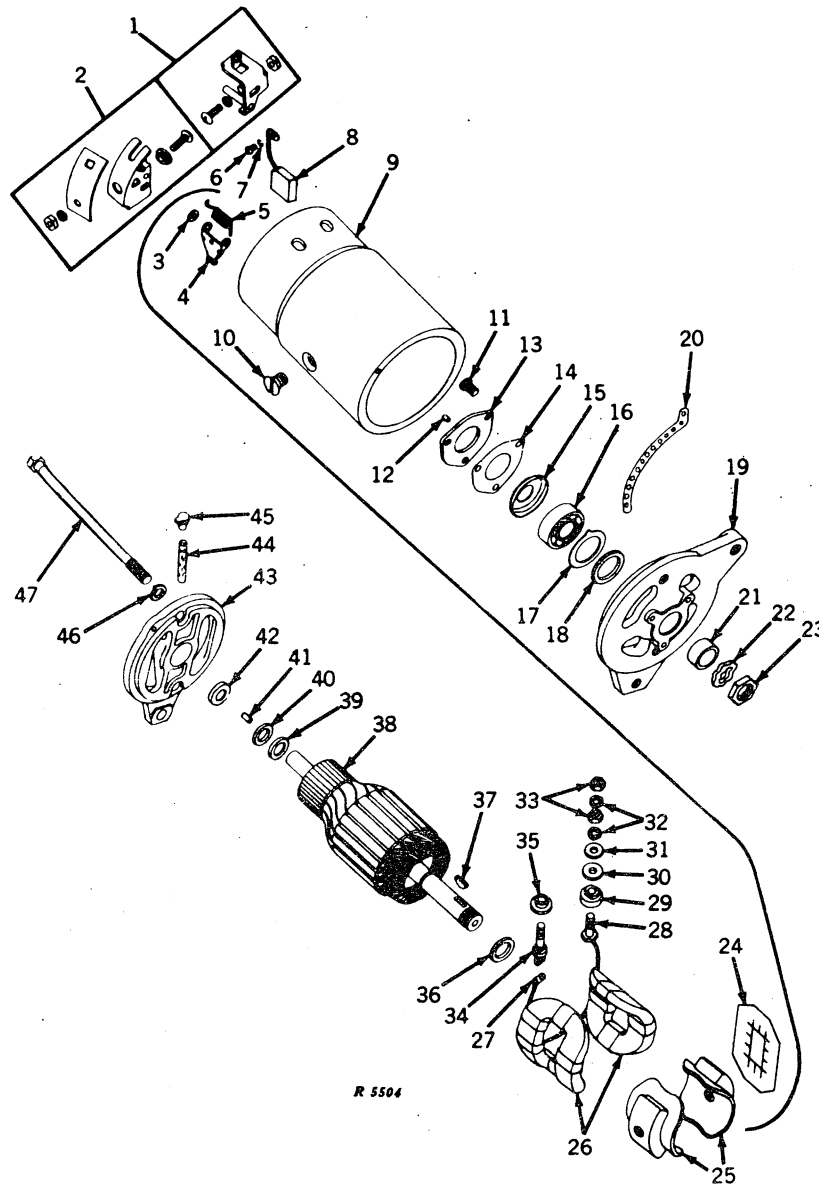


AA5737R GENERATOR PARTS (12-Volt) (Delco-Remy) -- Continued

Key	Part No.	Serial No.	Description
1	AR 11100 R	(-)	Holder, ground brush (set) (sub. for 1922288)
2	AR 40217	(-)	Holder, insulated brush (set) (sub. for 1922289 or AR11068R)
3	1857412	(-)	Washer, brush arm spacer (2 used)
4	1878183	(-)	Arm, main brush (2 used)
5	T 11652 T	(-)	Spring, brush (2 used) (sub. for 1908829)
6	132688*	(-)	Screw, special mach. (2 used)
7	12H 314	(-)	Washer, lock (2 used) (sub. for 1904377 or R11106R)
8	AR 11074 R	(-)	Brush (2 used) (sub. for 1923295)
9	(-)	Frame, main
10	T 18353 T	(-)	Screw, pole shoe (2 used) (sub. for 1843646 or R11097R)
11	1911485	(-)	Lead, regulator to "F" terminal
12	(-)	Lead, regulator to "A" terminal, 7-3/8" (make from R32007R, R32018R, and R32021R from AR30963R wiring repair kit) (sub. for 1917571)
13	21H 972	(-)	Screw, mach., terminal (3 used) (sub. for 1864099 or R11100R)
14	R 11084 R	(-)	Clip, terminal screw lock (3 used) (sub. for 1868137)
15	21H 1298	(-)	Screw, mach., rd. hd., 3/16" x 3/8" (2 used)
16	24H 1283	(-)	Washer, 7/32" x 1/2" x .048" (2 used)
17	12H 295	(-)	Washer, lock (2 used)
18	1118792	(-)	Regulator, voltage
19	21H 1127	(-)	Screw, plate attaching (3 used) (sub. for 1904370 or R11105R)
20	R 11087 R	(-)	Pin, dowel (sub. for 809593)
21	12H 246	(-)	Washer, lock, no. 10, plate attaching screw (3 used) (sub. for A3009R)
22	R 11109 R	(-)	Plate, bearing retainer (sub. for 1911263)
23	R 11110 R	(-)	Gasket, bearing retainer plate (sub. for 1912008)
24	JD 9281	(-)	Bearing (sub. for JD7695)
25	R 11094 R	(-)	Plate, felt washer retaining (sub. for 819104) (packed 2 in a pkg.)
26	R 11089 R	(-)	Washer, felt (sub. for 809961)
27	R 11159 R	(-)	Plug, felt (sub. for 823551)
28	1880641*	(-)	Cup, oil
29	1925097*	(-)	Frame, drive end
30	1858603*	(-)	Collar, shaft
31	AR 11097 R	(-)	Pulley and fan (sub. for 1924689) (sub. R11283R and T12870T)
32	T 10745 T	(-)	Washer, lock (sub. for 804000)
33	806915	(-)	Nut
34	R 11160 R	(-)	Insulator, field coil (2 used) (sub. for 1914491)
35	R 11161 R	(-)	Shoe, pole (2 used) (sub. for 1914618)
36	AR 11101 R	(-)	Coil, field (sub. for 1923625)
37	200362	(-)	Terminal
38	AR 40436	(-)	Stud, field terminal (sub. for 1921860 or R11163R)
39	1885090*	(-)	Insulator, terminal stud
40	R 11098 R	(-)	Washer, insulating (sub. for 1858753) (packed 2 in a pkg.)
41	24H 1287	(-)	Washer, 9/32" x 5/8" x .060" (2 used) (sub. for A3031R)
42	12H 316	(-)	Washer, lock, no. 12, terminal stud (4 used) (sub. for A3011R)
43	14H 608	(-)	Nut, plated, no. 12 (4 used)
44	R 11162 R	(-)	Stud, armature terminal (sub. for 1921369)
45	R 11113 R	(-)	Bushing, insulating (sub. for 1921362)
46	R 11088 R	(-)	Washer, inside spacing (sub. for 809945) (packed 2 in a pkg.)
47	26H 72	(-)	Key, Woodruff, 1/8" x 5/8"
48	AR 11099 R	(-)	Armature (sub. for 817807)
49	R 11165 R	(-)	Cup, washer retainer (sub. for 1927448)
50	R 11164 R	(-)	Washer, felt (sub. for 1927447)
51	R 11086 R	(-)	Pin, dowel (sub. for 809062)
52	AR 11117 R	(-)	Frame, commutator end (sub. for 1928061 or AR11102R)
53	804080*	(-)	Wick, commutator end frame
54	E 2302 RT	(-)	Cup, oil
55	12H 303	(-)	Washer, lock, 5/16" (2 used)
56	R 11158 R	(-)	Bolt, thru (2 used) (sub. for 815018)
..	AA 5737 R	(-)	Generator (Delco-Remy no. 1100309) (sub. AR21906R)

*Furnished by John Deere Dubuque Tractor Works.

AR21906R GENERATOR* (12-Volt) (Delco-Remy)

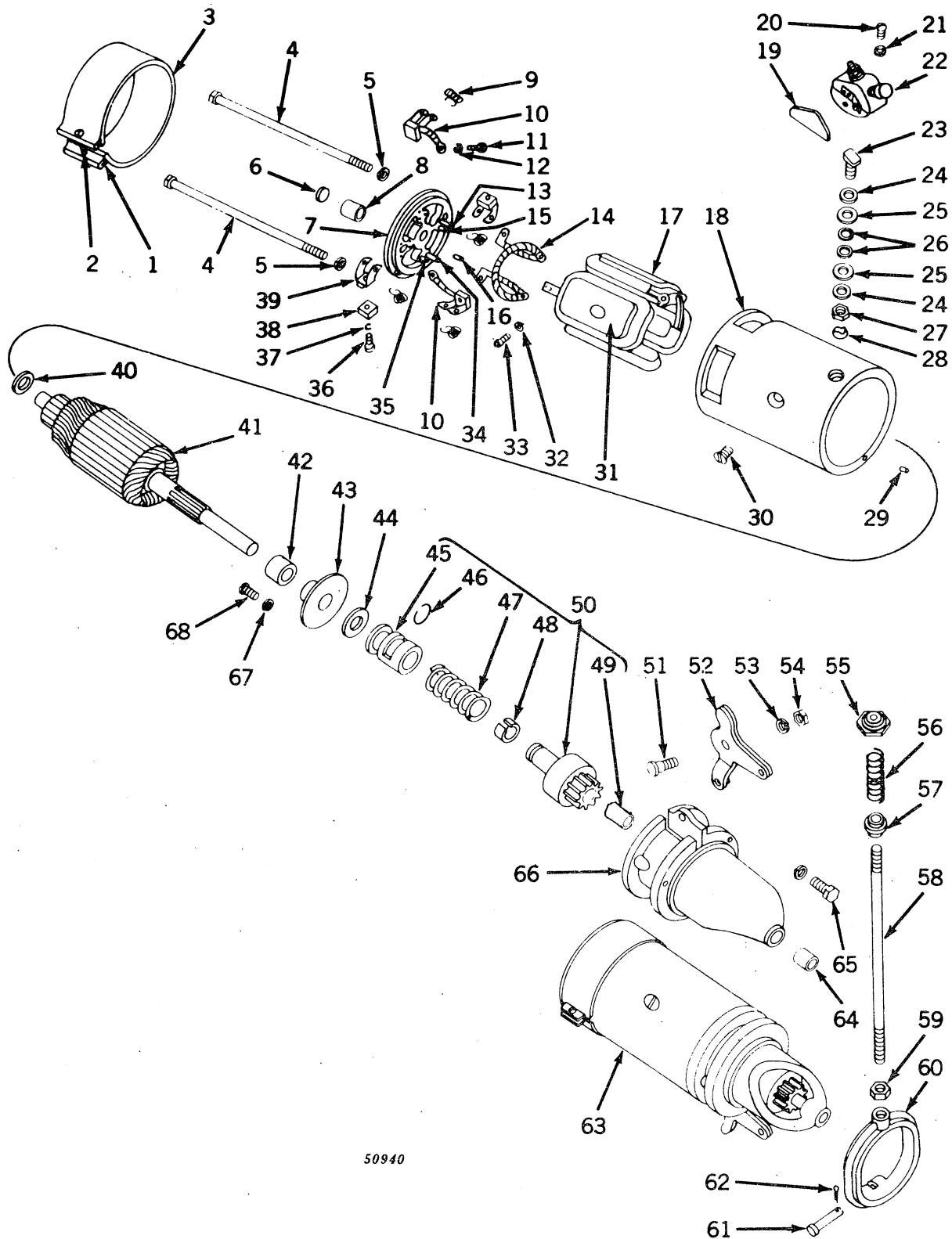


AR21906R GENERATOR* (12-Volt) (Delco-Remy) -- Continued

Key	Part No.	Serial No.	Description
1	AR 11100 R	(-)	Holder, ground brush (set)
2	AR 40217	(-)	Holder, insulated brush (set) (sub. for AR11068R)
3	T 11651 T	(-)	Washer, brush arm spacer (2 used)
4	T 11649 T	(-)	Arm, main brush (2 used)
5	T 11652 T	(-)	Spring, brush (2 used)
6	21H 1309	(-)	Screw, special mach., brush lead attaching (2 used)
7	12H 314	(-)	Washer, lock, no. 6 (sub. for R11106R)
8	AR 11074 R	(-)	Brush (2 used)
9	(-)	Frame, main
10	T 18353 T	(-)	Screw, pole shoe (2 used) (sub. for R11097R)
11	21H 1127	(-)	Screw, plate attaching (3 used) (sub. for R11105R)
12	R 11087 R	(-)	Pin, dowel
13	R 11109 R	(-)	Plate, bearing retainer
14	R 11110 R	(-)	Gasket, bearing retainer plate (packed 2 in a pkg.)
15	R 11205 R	(-)	Slinger, oil
16	JD 9281	(-)	Bearing (sub. for JD7695)
17	R 11204 R	(-)	Plate, felt washer retaining
18	R 11089 R	(-)	Washer, felt
19	R 11203 R	(-)	Frame, drive end
20	R 11200 R	(-)	Bracket, adjusting
21	T 11648 T	(-)	Collar, shaft
22	T 10745 T	(-)	Washer, spring
23	R 11049 R	(-)	Nut
24	R 11160 R	(-)	Insulator, field coil (2 used)
25	R 11161 R	(-)	Shoe, pole (2 used)
26	AR 11101 R	(-)	Coil, field
27	R 11043 R	(-)	Terminal, screw lock clip
28	AR 40436	(-)	Stud, field terminal (sub. for R11163R)
29	T 11650 T	(-)	Insulator, terminal stud
30	R 11098 R	(-)	Washer, insulating (packed 2 in a pkg.)
31	A 3031 R	(-)	Washer, special, terminal stud (2 used)
32	12H 316	(-)	Washer, lock, no. 12, terminal stud (4 used) (sub. for A3011R)
33	14H 608	(-)	Nut, no. 12, terminal stud (4 used)
34	R 11162 R	(-)	Stud, armature terminal
35	R 11113 R	(-)	Bushing insulating
36	R 11088 R	(-)	Washer, inside spacing (packed 2 in a pkg.)
37	26H 72	(-)	Key, Woodruff, 1/8" x 5/8"
38	AR 11118 R	(-)	Armature
39	R 11165 R	(-)	Cup, washer retainer
40	R 11164 R	(-)	Washer, felt
41	R 11086 R	(-)	Pin, dowel
42	R 11202 R	(-)	Retainer, wick
43	AR 11117 R	(-)	Frame, commutator end
44	R 11201 R	(-)	Wick, commutator end
45	E 2302 RT	(-)	Cup, oil
46	12H 303	(-)	Washer, lock, 5/16" (2 used)
47	R 11158 R	(-)	Bolt, thru (2 used)
..	AR 21906 R	(-)	Generator (12-volt) (Delco-Remy no. 1947579) (sub. for AA5737R)

*For regulator, fan or pulley, see original equipment generator.

CRANKING MOTOR, STARTING ROD AND BUTTON (520 Series)



50940

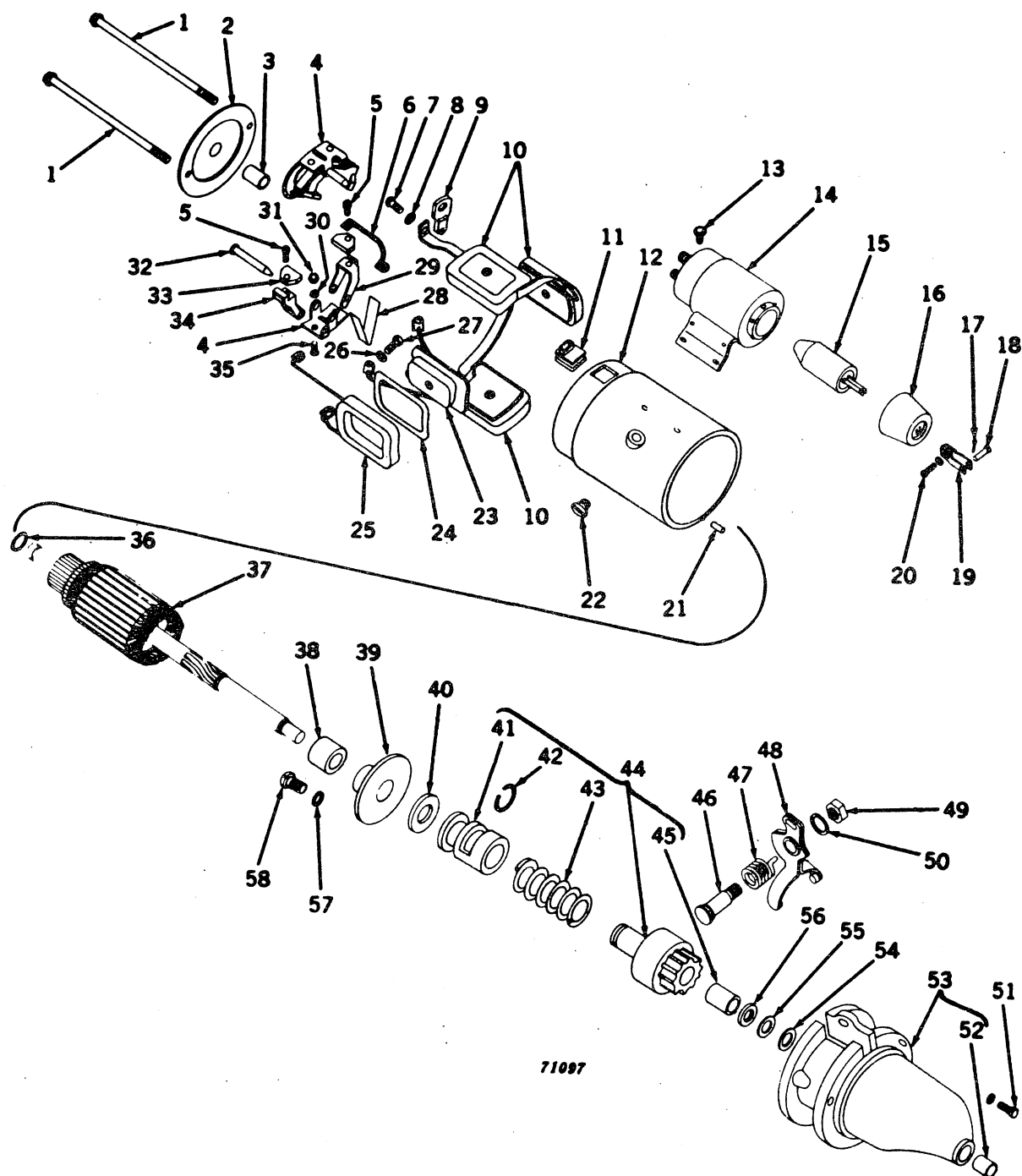
CRANKING MOTOR, STARTING ROD AND BUTTON (520 Series) -- Continued

Key	Part No.	Serial No.	Description
1	14H 631	(-)	Nut, plated, 3/16"
2	21H 1296	(-)	Screw, mach., pan. hd., 3/16" x 1-1/4"
3	AR 11066 R	(-)	Band, cover (sub. for 1886923)
4	R 11281 R	(-)	Bolt, thru (2 used) (sub. for 809053)
5	12H 302	(-)	Washer, lock, 1/4" (2 used)
6	(-)	Plug, expansion (not sold)
7	1908580	(-)	Frame, commutator end, with pins
8	(-)	Bushing (not sold)
9	R 11091 R	(-)	Spring, brush (4 used) (sub. for 813521)
10	AR 11064 R	(-)	Lead, ground brush (2 used) (sub. for 813554)
11	21H 1292	(-)	Screw, mach., pan. hd., 5/32" x 1/4" (2 used)
12	12H 315	(-)	Washer, lock (2 used) (sub. for A766R)
13	AR 11063 R	(-)	Pin, brush holder hinge (insulated) (2 used) (sub. for 812016)
14	AR 11000 R	(-)	Lead, brush connector (sub. for 813523)
15	AR 11062 R	(-)	Pin, brush holder stop (insulated) (2 used) (sub. for 812015)
16	R 11086 R	(-)	Pin, dowel (sub. for 809062)
17	1838324	(-)	Coil, field
18	(-)	Frame, main
19	816911	(-)	Insulation switch side (2 used) (packed 2 in a pkg.)
20	21H 1189	(-)	Screw, mach., rd. hd., 3/16" x 1/4" (2 used)
21	12H 246	(-)	Washer, lock (2 used) (sub. for A767R)
22	AR 11115 R	(-)	Switch (sub. for 1934779 and AR11006R)
23	821524*	(-)	Stud, terminal
24	24H 1303	(-)	Washer, 13/32" x 11/16" x .060" (2 used)
25	R 11099 R	(-)	Washer (insulated) (2 used) (packed 2 in a pkg.) (sub. for 1861076)
26	R 11107 R	(-)	Washer (insulated) (3 used) (sub. for 1904669)
27	14H 732	(-)	Nut, jam, 3/8"
28	1837885	(-)	Washer, special (2 used) (packed 2 in a pkg.)
29	R 11087 R	(-)	Pin, dowel (sub. for 809593)
30	R 11104 R	(-)	Screw, pole shoe (4 used) (sub. for 1881869)
31	810601	(-)	Shoe, pole (4 used)
32	12H 246	(-)	Washer, lock (2 used) (sub. for A767R)
33	21H 1189	(-)	Screw, mach., rd. hd., 3/16" x 1/4" (2 used)
34	R 11092 R	(-)	Pin, brush holder hinge (2 used) (sub. for 817313)
35	R 11093 R	(-)	Pin, brush holder stop (2 used) (sub. for 817314)
36	21H 1290	(-)	Screw, mach., pan. hd., no. 6 x 1/2" (4 used)
37	12H 314	(-)	Washer, lock (4 used) (sub. for A765R)
38	828448	(-)	Brush (4 used) (packed 2 in a pkg.)
39	R 11090 R	(-)	Holder, brush (4 used) (sub. for 810226)
40	R 11096 R	(-)	Washer, spacing (sub. for 833602)
41	822187	(-)	Armature
42	820148	(-)	Bushing, center bearing
43	820149	(-)	Bearing, center
44	822190	(-)	Washer, leather
45	37554	(-)	Collar, clutch
46	R 11118 R	(-)	Wire, lock (sub. for 37521)
47	37517	(-)	Spring
48	38058	(-)	Bushing
49	1873796	(-)	Bushing (2 used)
50	1909771	(-)	Clutch assembly
51	1885817	(-)	Shaft, shift lever
52	1909772	(-)	Lever, shift
53	12H 304	(-)	Washer, lock, 3/8"
54	14H 732	(-)	Nut, jam, 3/8"
55	B 2286 R	(-)	Button, starter
56	B 207 R	(-)	Spring
57	B 2287 R	(-)	Bushing, fiber
58	B 2291 R	(-)	Rod
59	14H 732	(-)	Nut, jam, 3/8"
60	B 2289 R	(-)	Yoke
61	B 2290 R	(-)	Pin
62	11H 206	(-)	Pin, cotter, 3/32" x 5/8"
63	AB 4860 R **	(-)	Motor, cranking (Delco-Remy no. 1108155) (sub. AR11152R)
64	810620	(-)	Bushing
65	19H 1731	(-)	Screw, cap, high-strength, 3/8" x 1" (3 used)
	12H 304	(-)	Washer, lock, 3/8" (3 used)
66	1909770	(-)	Housing, drive end, with bushing
67	12H 246	(-)	Washer, lock (2 used) (sub. for A3009R)
68	21H 1335	(-)	Screw, mach., pan. hd., 3/16" x 5/16" (2 used)

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** See pages 88B and 88C for service parts for AR11152R starting motor (Delco Remy No. 1108180).

CRANKING MOTOR (530 Series)

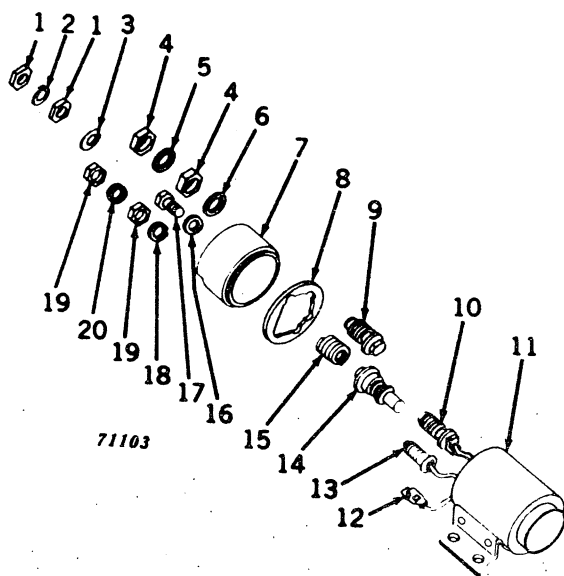


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CRANKING MOTOR (530 Series) -- Continued

Key	Part No.	Serial No.	Description
1	T 741 T	(-)	Bolt, thru (2 used)
2	AT 517 T	(-)	Frame, commutator end
3	810620	(-)	Bushing
4	AT 516 T	(-)	Support, brush, package (2 used)
5	T 10397 T	(-)	Screw, special tapping (4 used)
6	AT 514 T	(-)	Lead, brush ground (2 used)
7	21H 1316	(-)	Screw, mach., pan. hd., no. 10 x 1/2"
8	12H 246	(-)	Washer, lock, no. 10
9	R 11075 R	(-)	Connector
10	AT 518 T	(-)	Coil, field, assembly
11	T 737 T	(-)	Grommet
12	(-)	Frame, main
13	1916529	(-)	Screw (4 used)
14	AR 11060 R	(-)	Switch, solenoid (Delco-Remy no. 1119789)
15	AR 11058 R	(-)	Plunger assembly
16	R 11079 R	(-)	Boot, plunger
17	11H 231	(-)	Pin, cotter, 1/16" x 1/2"
18	R 11062 R	(-)	Pin, link attaching
19	R 11063 R	(-)	Link, shift lever adjusting
20	21H 983	(-)	Screw, mach., fill. hd., no. 10 x 5/8"
	12H 246	(-)	Washer, lock, no. 10
21	R 11087 R	(-)	Pin, dowel (sub. for 809593)
22	T 18353 T	(-)	Screw, pole shoe (4 used) (sub. for 1843646)
23	AT 515 T	(-)	Shoe, pole (4 used)
24	T 743 T	(-)	Insulator, field coil (4 used)
25	AT 10245 T	(-)	Coil, shunt field
26	12H 315	(-)	Washer, lock, no. 8
27	21H 1292	(-)	Screw, mach., pan. hd., no. 8 x 1/4"
28	T 740 T	(-)	Spring, brush (2 used)
29	T 738 T	(-)	Holder, brush, ground (2 used)
30	12H 246	(-)	Washer, lock (4 used) (sub. for A767R)
31	14H 778	(-)	Nut, no. 10 (4 used)
32	T 736 T	(-)	Pin, brush holder support (2 used)
33	T 735 T	(-)	Brush (4 used) (packed 4 in a pkg.)
34	T 739 T	(-)	Holder, brush, insulated (2 used) (packed 2 in a pkg.)
35	21H 1301	(-)	Screw, mach., pan. hd., no. 10 x 1/2" (4 used)
36	R 11096 R	(-)	Washer, spacing (packed 2 in a pkg.) (sub. for 833602)
37	AR 11056 R	(-)	Armature
38	820148	(-)	Bushing, center bearing
39	820149	(-)	Bearing, center
40	822190	(-)	Washer, leather
41	37554	(-)	Collar, motor drive
42	R 11118 R	(-)	Wire, lock (sub. for 37521)
43	37517	(-)	Spring
44	AR 11059 R	(-)	Drive, motor
45	1873796	(-)	Bushing (2 used)
46	R 11077 R	(-)	Stud, shift lever
47	R 11078 R	(-)	Spring
48	R 11076 R	(-)	Lever, shift
49	14H 732	(-)	Nut, jam, 3/8"
50	12H 304	(-)	Washer, lock, 3/8"
51	19H 1731	(-)	Screw, cap, high-strength, 3/8" x 1" (3 used)
	12H 304	(-)	Washer, lock, 3/8" (3 used)
52	R 40801	(-)	Bushing (sub. for 1839345)
53	AR 11057 R	(-)	Housing, drive end, with bushing
54	R 11080 R	(-)	Collar, thrust, drive end
55	R 11117 R	(-)	Ring, retainer (sub. for 1928022)
56	R 11116 R	(-)	Stop, pinion (sub. for 1928021)
57	12H 246	(-)	Washer, lock (2 used) (sub. for A767R)
58	21H 1298	(-)	Screw, mach., pan. hd., no. 10 x 3/8" (2 used)
..	AR 11010 R	(-)	Motor, cranking (Delco-Remy no. 1107725)

SOLENOID SWITCH (530 Series)



Key	Part No.	Serial No.	Description
1	14H 611	(-)	Nut, jam, 5/16" (2 used)
2	12H 303	(-)	Washer, lock, 5/16"
3	R 11083 R	(-)	Washer, insulating
4	14H 732	(-)	Nut, jam, 3/8" (2 used)
5	12H 304	(-)	Washer, lock, 3/8"
6	R 11071 R	(-)	Washer, insulating
7	R 11068 R	(-)	Cover (sub. for R11082R)
8	R 11067 R	(-)	Gasket (packed 2 in a pkg.)
9	R 11064 R	(-)	Stud, terminal
10	R 11081 R	(-)	Stud, terminal
11	AR 11061 R	(-)	Case and coil
12	R 11198 R	(-)	Clip (sub. for R11072R)
13	R 11065 R	(-)	Stud, switch terminal
14	AR 11051 R	(-)	Contact and push rod assembly
15	R 11066 R	(-)	Spring, return
16	R 11039 R	(-)	Washer, cover attaching screw (2 used)
17	21H 1316	(-)	Screw, mach., pan. hd., no. 10 x 1/2" (2 used)
18	R 11039 R	(-)	Washer, insulating (sub. for R11070R)
19	14H 605	(-)	Nut, no. 8 (2 used)
20	12H 315	(-)	Washer, lock, no. 8 (2 used)
..	AR 11060 R	(-)	Switch, solenoid (Delco-Remy no. 1119789)

MEMORANDA

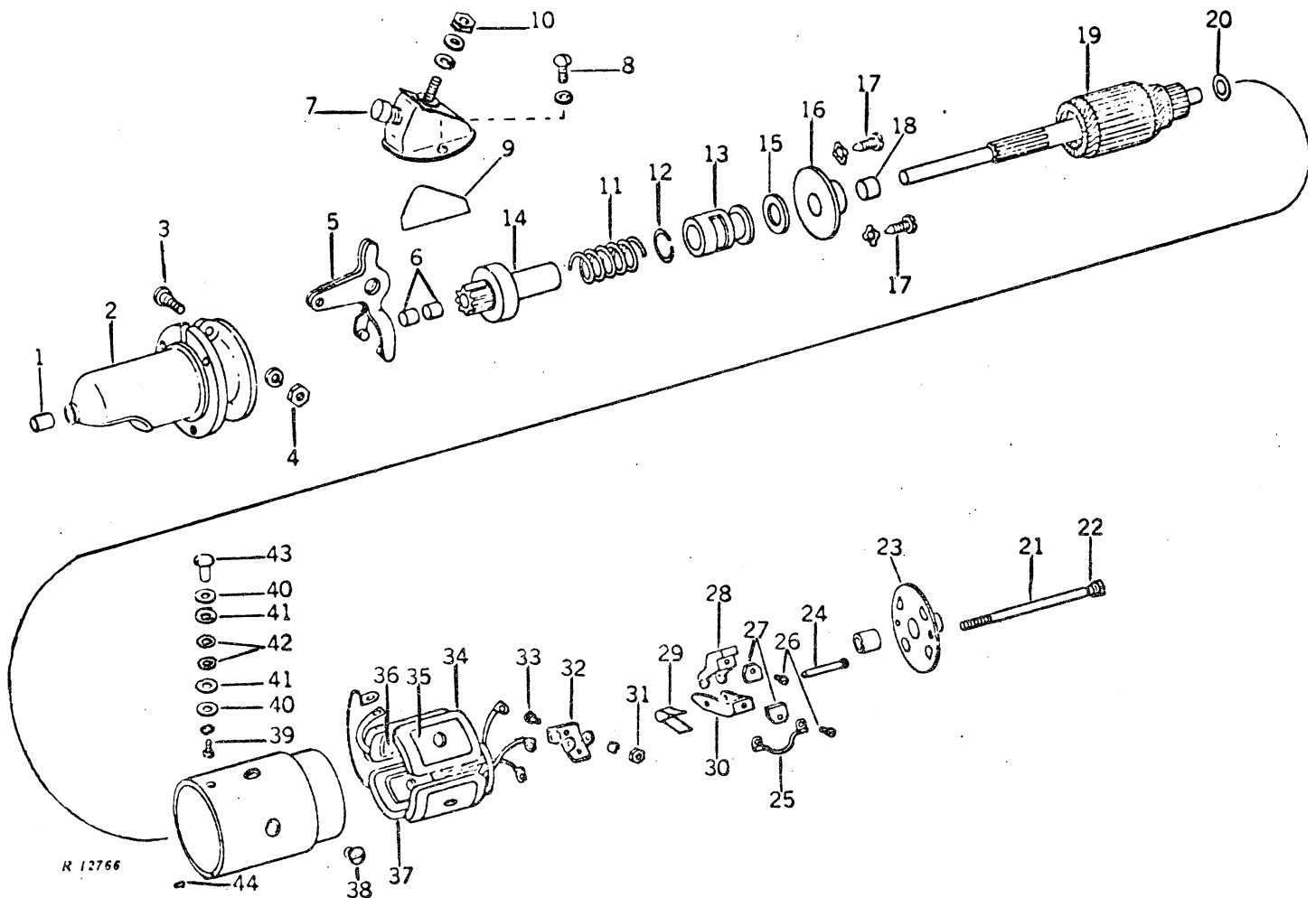
AR 11152 R STARTING MOTOR (Delco-Remy)

(Sub For AB 4860 R)

Tractors - 50 & 520 Series

50 Dist., Gas & LP 5000001

520 5200000

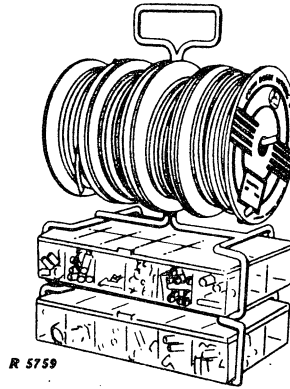


Key	Part No.	Description
1	810620	Bushing
2	1909770	Housing, drive & bushing
3	1885817	Shaft, shift lever
4	R 11195 R	Nut, special hex jam
	12H 304	Washer, lock, 3/8"
5	1909772	Lever, shift
6	1873796	Bushing, starting motor clutch (2 used)
7	AR 11115 R	Switch, starting motor
	24H 1303	Washer, switch terminal (not shown)
	24H 1305	Washer, switch terminal (not shown)
	R 39850	Washer, rectangular, fiber (not shown)
	12H 304	Washer, lock, 3/8" (not shown)
8	21H 1298	Screw, special machine (2 used)
	12H 246	Washer, lock, no. 10 (2 used)
9	816911	Insulation, switch side (2 used)

Key	Part No.	Description
10	14 H 732	Nut, special jam
	24H 1303	Washer, switch terminal (not shown)
	12H 304	Washer, lock, 3/8"
11	37517	Spring, motor drive
12	R 11118 R	Wire, lock
13	37554	Collar, starting motor clutch
14	1909771	Clutch, starting motor
15	822190	Washer, brake
16	820149	Bearing, center
17	21H 1298	Screw, special machine (2 used)
	12H 246	Washer, lock, no. 10 (2 used)
18	820148	Bushing, center bearing
19	R 39856	Armature
20	R 11096 R	Washer, special (C.E.)
21	19H 2341	Screw, cap, 1/4" x 6" (2 used)
22	24H 1286	Washer, 9/32" x 1/2" x .060" (2 used)
23	AT 517 T	Frame (commutator end)
24	T 736 T	Pin, brush holder support (2 used)
25	AT 514 T	Lead, brush, ground (2 used)
26	37H 2	Screw, special tapping (4 used)
27	T 735 T	Brush (4 used)
28	T 739 T	Holder, brush insulated (2 used)
29	T 740 T	Spring, brush (2 used)
30	T 738 T	Holder, brush ground (2 used)
31	14H 631	Nut, special hex, no. 10 (4 used)
	12H 246	Washer, lock, no. 10 (4 used)
32	AT 516 T	Support, brush, pkg. includes keys 23,24,30,31,32 (2 used)
33	21H 1316	Screw, special machine (4 used)
34	AR 39817	Coil, field
35	AT 515 T	Shoe, pole (notched on one end) (3 used)
36	R 39857	Shoe, pole (notched on both ends)
37	R 39858	Coil, field shunt
38	21H 1280	Screw, special machine (4 used)
39	21H 1158	Screw, special machine
	12H 315	Washer, special lock, no. 8
40	A 3030 R	Washer, special
41	R 11107 R	Washer (2 used)
42	1881868	Washer, terminal stud insulation (2 used)
43	R 39848	Stud, terminal
	12H 304	Washer, lock, 3/8" (not shown)
44	R 11087 R	Pin, dowel
..	AR 11152 R	Starting Motor (Delco-Remy No. <u>1108180</u>) (Sub for AB 4860 R)

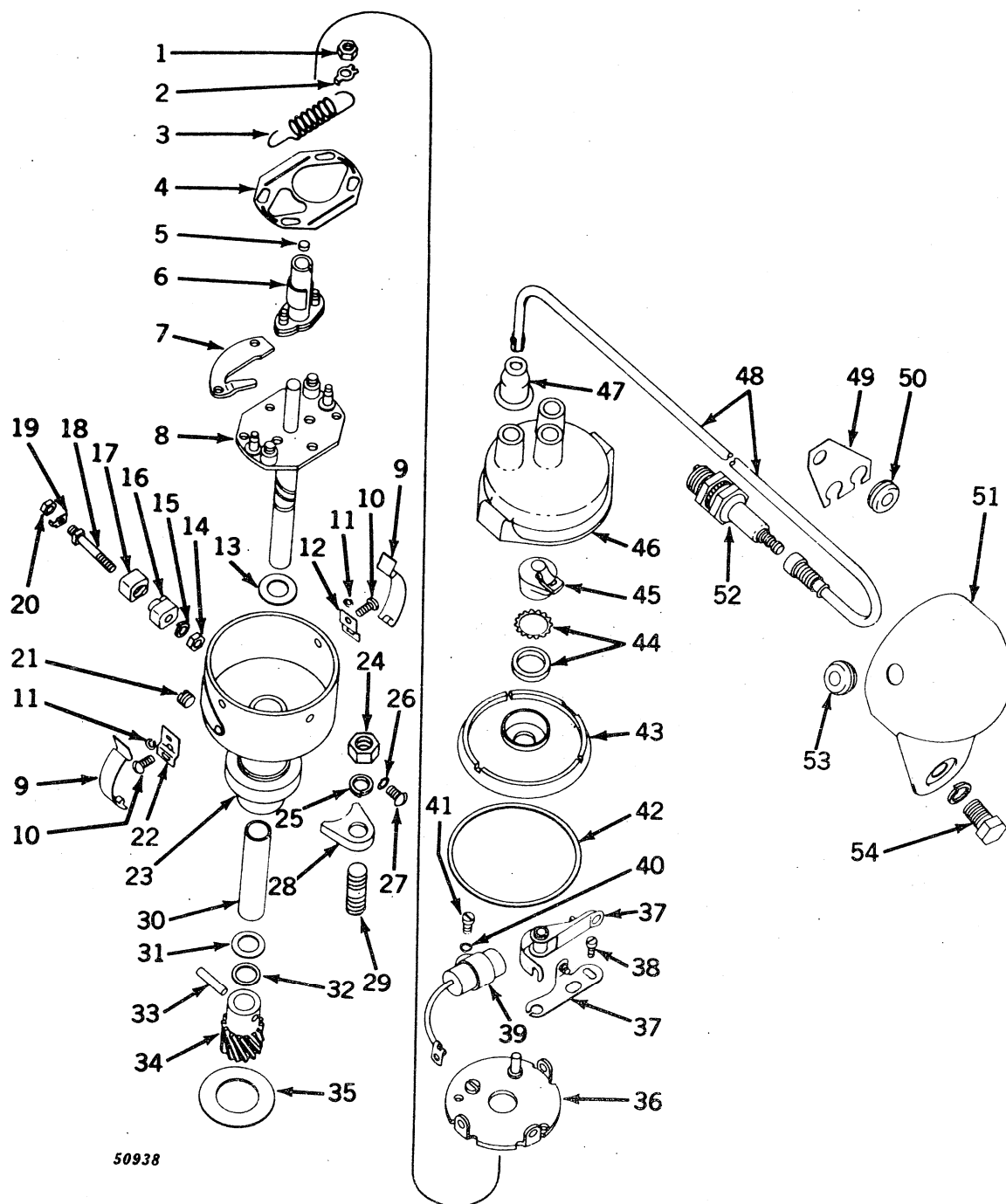
MEMORANDA

AR30963R SPARK PLUG CABLE AND LEAD WIRE KIT



Part No.	Serial No.	Description
A 3539 R	(-)	Nipple, distributor
R 26861 R	(-)	Boot, spark plug (10 in a pkg.)
R 32006 R	(-)	Cable, spark plug, 7 mm, 50 ft. (1 spool)
R 32007 R	(-)	Cable, primary, 14-ga., 100 ft. (1 spool)
R 32008 R	(-)	Cable, primary, 12-ga., 100 ft. (1 spool)
R 32009 R	(-)	Cable, primary, 10-ga., 50 ft. (1 spool)
R 32011 R	(-)	Tool, wiring
R 32012 R	(-)	Terminal, ignition, distributor end (50 in a pkg.)
R 32013 R	(-)	Terminal, ignition, straight (50 in a pkg.)
R 32014 R	(-)	Terminal, ignition, 90° (50 in a pkg.)
R 32016 R	(-)	Terminal, primary, 14-16-ga., no. 10 spade (50 in a pkg.)
R 32017 R	(-)	Terminal, primary, 10-12-ga., no. 10 spade (25 in a pkg.)
R 32018 R	(-)	Terminal, primary, 14-16-ga., no. 10 eyelet (50 in a pkg.)
R 32019 R	(-)	Terminal, primary, 10-12-ga., no. 10 eyelet (25 in a pkg.)
R 32021 R	(-)	Terminal, primary, 10-12-ga., 1/4" eyelet (25 in a pkg.)
R 32022 R	(-)	Terminal, primary, 10-12-ga., 3/8" eyelet (20 in a pkg.)
R 32023 R	(-)	Terminal, primary, 10-12-ga., 1/2" eyelet (20 in a pkg.)
R 32024 R	(-)	Terminal, female blade, with lead (10 in a pkg.)
R 32025 R	(-)	Terminal, male blade, with lead (10 in a pkg.)
R 32026 R	(-)	Terminal, male bullet (50 in a pkg.)
R 32027 R	(-)	Terminal, splice, 14-16-ga. wire (50 in a pkg.)
R 32028 R	(-)	Terminal, splice, 10-12-ga. wire (25 in a pkg.)
R 32029 R	(-)	Terminal, 2-wire bullet connector (10 in a pkg.)
AR 30693 R	(-)	Kit, spark plug cable and lead wire

DISTRIBUTOR (Delco-Remy)



Key	Part No.	Serial No.	Description
1	14H 631	(-)	Nut, no. 10, weight plate stud (2 used)
2	12H 246	(-)	Washer, special lock (2 used) (sub. for 1885558)
3	1883121*	(-)	Spring, advance weight (2 used)
4	1885557	(-)	Plate, weight hold down
5	819639	(-)	Wick, oil
6	1935036	(-)	Cam, distributor
7	1880902*	(-)	Weight, advance (4 used)
8	1935035	(-)	Shaft, and weight plate
9	1889967*	(-)	Clamp, cap (2 used)
10	21H 1158	(-)	Screw, mach., no. 8 x 1/2", clamp support to housing (2 used)

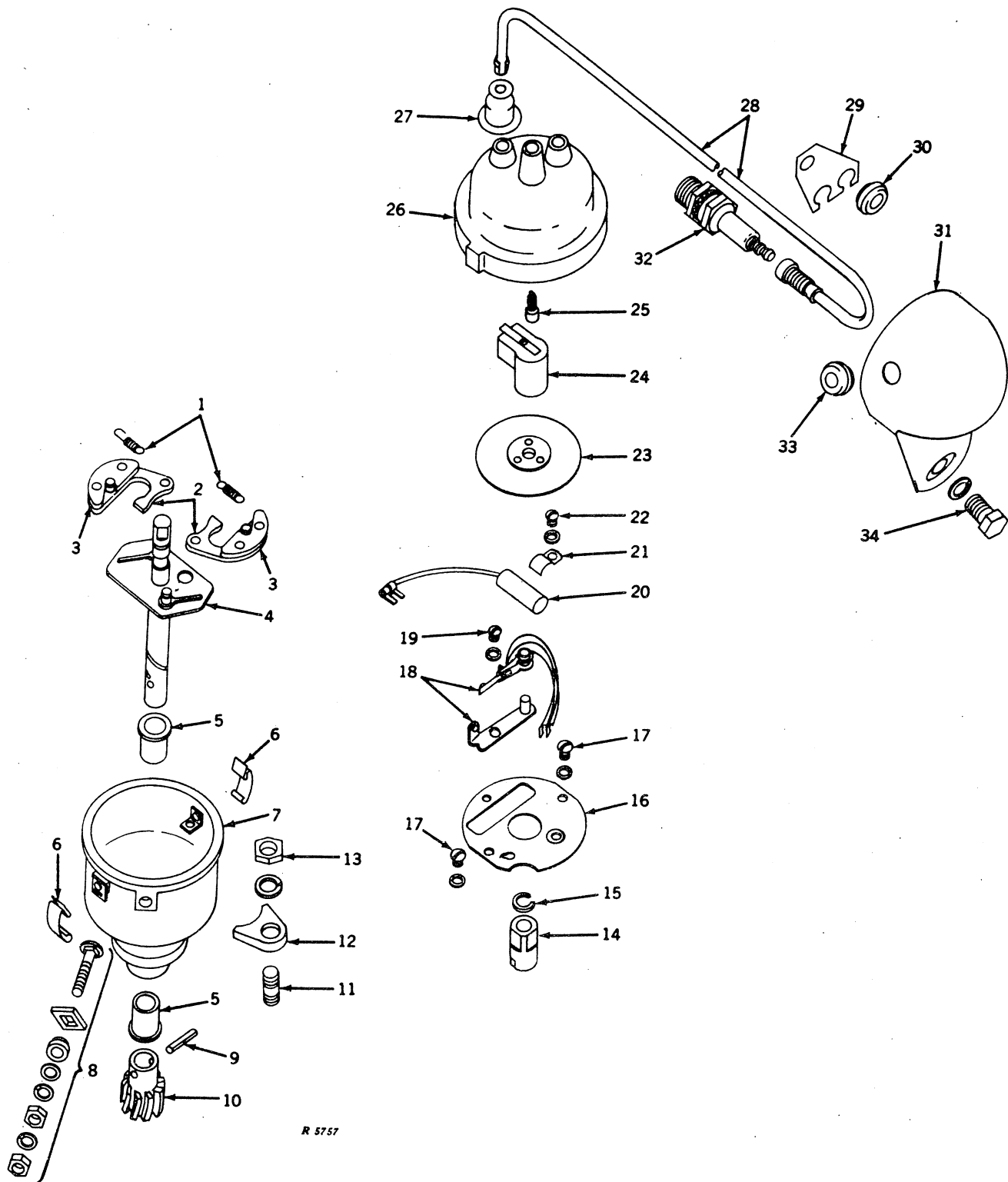
DISTRIBUTOR (Delco-Remy) -- Continued

Key	Part No.	Serial No.	Description
11	12H 315	(-)	Washer, lock (2 used) (sub. for A766R)
12	1889999*	(-)	Support, upper cap clamp
13	811912*	(-)	Washer, weight plate spacing (2 used)
14	817363*	(-)	Nut
15	12H 290	(-)	Washer, lock
16	1916805	(-)	Bushing, inside
17	1914142	(-)	Bushing, outside
18	1916806	(-)	Stud, primary terminal
19	1909206*	(-)	Clip, lock
20	14H 605	(-)	Nut
21	R 11085 R	(-)	Plug, pipe (sub. for 125947)
22	1847289*	(-)	Support, lower cap clamp
23	1917312	(-)	Housing, distributor
24	14H 812	(-)	Nut, 3/8" (2 used)
25	12H 304	(-)	Washer, lock, 3/8" (2 used)
26	12H 315	(-)	Washer, lock (sub. for A766R)
27	21H 1293	(-)	Screw, mach., pan. hd., no. 8 x 5/16", breaker plate to housing
28	A 4157 R	(-)	Clamp, distributor (2 used)
29	R 32042 R	(-)	Stud, 3/8" x 1-3/8" (2 used) (sub. for A119R)
30	1909003	(-)	Bushing
31	811912*	(-)	Washer, distributor gear spacing
32	810074*	(-)	Washer, distributor gear spacing
	810078*	(-)	Washer, distributor gear spacing
33	1857502	(-)	Pin
34	1935040	(-)	Gear, drive
35	F 2632 R	(-)	Gasket (packed 2 in a pkg.)
36	1847643*	(-)	Plate, breaker
37	1911119*	(-)	Point, distributor, set
	1882965*	(-)	Point, distributor, set (heavy-duty)
38	816784*	(-)	Screw, contact support to breaker plate
39	1900272**	(-)	Condenser
40	12H 315	(-)	Washer, lock (sub. for A766R)
41	21H 968	(-)	Screw, mach., no. 8 x 3/16", condenser to breaker plate
42	1889966*	(-)	Gasket, housing cover
43	1900119*	(-)	Cover, housing
44	1914309*	(-)	Seal, housing cover
45	1905590*	(-)	Rotor
46	1935038	(-)	Cap, distributor
47	A 3539 R	(-)	Nipple, distributor (2 used)
48	AA 6141 R	(-)	Cable, spark plug (pkg. of one cable, one cable terminal and one terminal nut) (2 pkgs. used)
	A 3692 R	(-)	Nut, terminal, spark plug
	A 5188 R	(-)	Terminal, cable
49	A 5166 R	(-)	Clip, spark plug cable
50	H 987 R	(-)	Grommet (2 used) (packed 2 in a pkg.)
51	F 2630 R	(-)	Shield, spark plug, L.H.
	F 2631 R	(-)	Shield, spark plug, R.H.
52	AA 4053 R	(-)	Plug, spark (Champion) (no. 6 comm.) (2 used) (gasoline and LP-gas) (for heavy-duty service)
	AA 4369 R	(-)	Plug, spark (Champion) (no. 8 comm.) (2 used) (gasoline and all-fuel) (for medium service)
	AA 4660 R	(-)	Plug, spark (AC88L comm.) (2 used) (gasoline and all-fuel) (for light service)
	AA 5593 R	(-)	Plug, spark (Champion) (no. 10 comm. -64) (2 used) (gasoline and all-fuel) (for light service)
	AA 5594 R	(-)	Plug, spark (AC86 comm.) (2 used) (for medium and heavy service)
	AA 5972 R	(-)	Plug, spark (AC85 comm.) (2 used) (gasoline and LP-gas) (for heavy service)
	AA 6330 R	(-)	Plug, spark (Auto-Lite) (type BT-10F) (2 used) (gasoline and all-fuel) (for light service) (sub. for AR14017R)
	AA 6331 R	(-)	Plug, spark (Auto-Lite) (type BT-8J) (2 used) (gasoline and all-fuel) (for medium service) (sub. for AR14018R)
	AA 6332 R	(-)	Plug, spark (Auto-Lite) (type BT-4G) (2 used) (gasoline and LP-gas) (for heavy service) (sub. for AR14019R)
53	H 987 R	(-)	Grommet (2 used) (packed 2 in a pkg.)
54	19H 2021	(-)	Screw, cap, high-strength, 3/8" x 5/8" (2 used)
	12H 304	(-)	Washer, lock, 3/8" (2 used)
..	AB 5244 R	(-)	Distributor less gasket (Delco-Remy no. 1112569) (sub. AR21540R)

*Furnished by John Deere Dubuque Tractor Works.

**Furnished by John Deere Harvester Works.

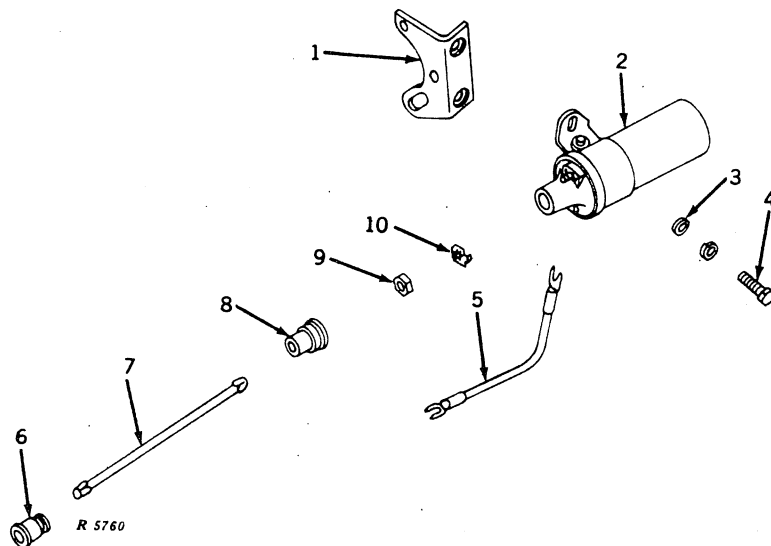
DISTRIBUTOR (Wico)



DISTRIBUTOR (Wico) -- Continued

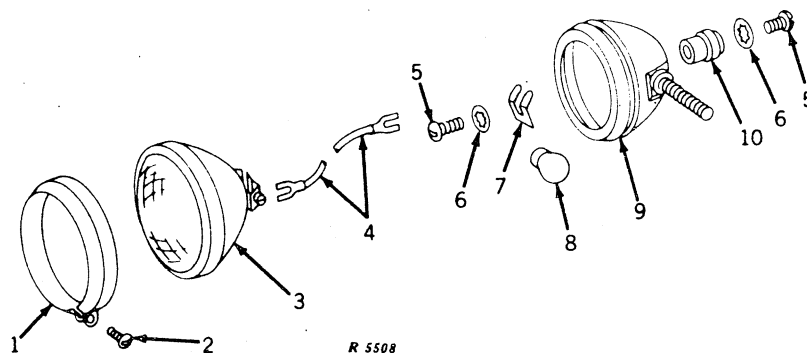
Key	Part No.	Serial No.	Description
1	AR 12010 R	(-)	Set, distributor advance weight spring (set of 2)
2	R 12003 R	(-)	Weight, advance (2 used)
3	R 12002 R	(-)	Weight, stop (2 used)
4	AR 12007 R	(-)	Shaft and weight plate
5	T 11528 T	(-)	Bushing, end plate (2 used)
6	T 11570 T	(-)	Spring (2 used) (packed 2 in a pkg.)
7	AR 12009 R	(-)	Housing, with bushings
8	AT 11258 T	(-)	Set, battery connection
9	34H 247	(-)	Pin, spring, distributor gear
10	R 12000 R	(-)	Gear, drive
11	R 32042 R	(-)	Stud, 3/8" x 1-3/8" (2 used) (sub. for A119R)
12	A 4157 R	(-)	Clamp, distributor (2 used)
13	14H 812	(-)	Nut, 3/8" (2 used)
	(-)	Washer, lock, 3/8" (2 used)
14	R 12001 R	(-)	Cam
15	T 11572 T	(-)	Ring, retaining
16	T 11568 T	(-)	Plate, breaker
17	AT 11260 T	(-)	Screw, with lock washer (2 used)
18	AR 12003 R	(-)	Point, distributor (set of 2)
19	AT 11259 T	(-)	Screw, with lock washer
20	AR 12000 R	(-)	Condenser
21	T 11567 T	(-)	Clamp
22	AT 11260 T	(-)	Screw, with lock washer
23	AT 11263 T	(-)	Seal, dust
24	AR AT 12001 T R	(-)	Rotor, distributor
25	AT 11266 T	(-)	Carbon and spring
26	AR 12002 R	(-)	Cap, distributor
27	A 3539 R	(-)	Nipple, distributor (2 used)
28	AA 6141 R	(-)	Cable, spark plug (pkg. of one cable, one cable terminal, and one terminal nut) (2 pkgs. used)
	A 3692 R	(-)	Nut, terminal, spark plug
	A 5188 R	(-)	Terminal, cable
29	A 5166 R	(-)	Clip, spark plug cable
30	H 987 R	(-)	Grommet (2 used) (packed 2 in a pkg.)
31	F 2630 R	(-)	Shield, spark plug, L.H.
	F 2631 R	(-)	Shield, spark plug, R.H.
32	AA 4053 R	(-)	Plug, spark (Champion) (no. 6 comm.) (gasoline and LP-gas) (for heavy service)
	AA 4369 R	(-)	Plug, spark (Champion) (no. 8 comm.) (2 used) (gasoline and all-fuel) (for medium service)
	AA 4660 R	(-)	Plug, spark (AC88L comm.) (2 used) (gasoline and all-fuel) (for light service)
	AA 5593 R	(-)	Plug, spark (Champion) (no. 10 comm. -64) (2 used) (gasoline and all-fuel) (for light service)
	AA 5594 R	(-)	Plug, spark (AC86 comm.) (2 used) (all-fuel) (for medium and heavy service)
	AA 5972 R	(-)	Plug, spark (AC85 comm.) (2 used) (gasoline and LP-gas) (for heavy service)
	AA 6330 R	(-)	Plug, spark (Auto-Lite) (type BT-10F) (2 used) (gasoline and all-fuel) (for light service) (sub. AR14017R)
	AA 6331 R	(-)	Plug, spark (Auto-Lite) (type BT-8J) (2 used) (gasoline and all-fuel) (for medium service) (sub. AR14018R)
	AA 6332 R	(-)	Plug, spark (Auto-Lite) (type BT-4G) (2 used) (gasoline and LP-gas) (for heavy service) (sub. AR14019R)
33	H 987 R	(-)	Grommet (2 used) (packed 2 in a pkg.)
34	19H 2021	(-)	Screw, cap, high-strength, 3/8" x 5/8" (2 used)
	(-)	Washer, lock, 3/8" (2 used)
..	AR 21541 R	(-)	Distributor, complete with F2632R gasket (Wico) (sub. AR21540R Delco-Remy)

IGNITION COIL (Delco-Remy)



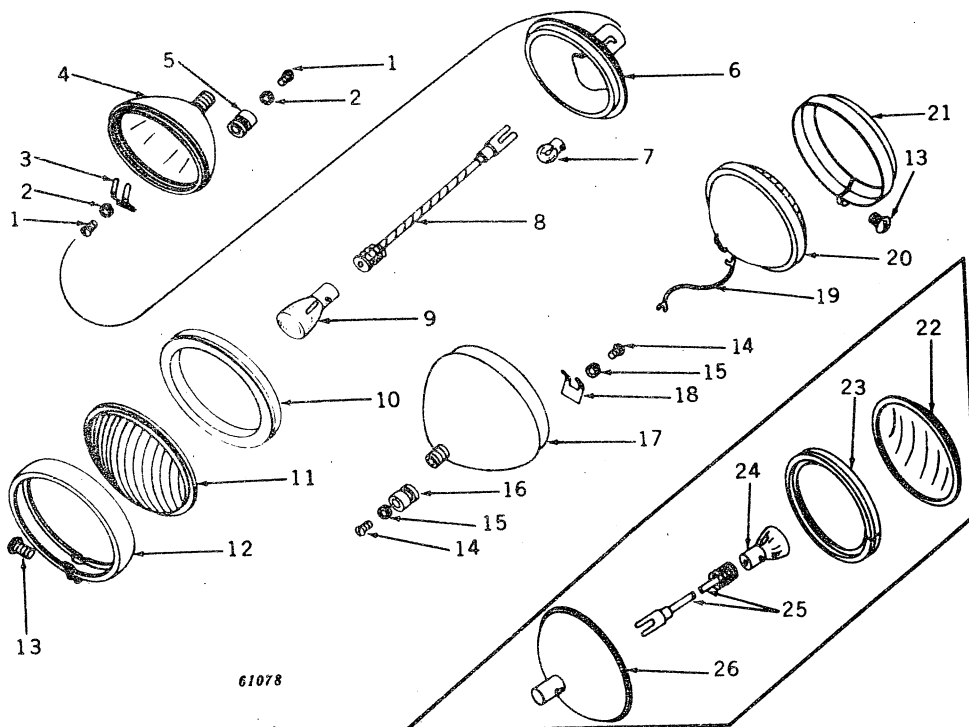
Key	Part No.	Serial No.	Description
1	AA 4883 R	(-)	Bracket, with nuts
2	AM 791 T	(-)	Coil, with clamp
3	24H 1136	(-)	Washer, 11/32" x 11/16" x .060" (2 used)
4	19H 2487	(-)	Screw, cap, 5/16" x 9/16" (2 used)
	12H 303	(-)	Washer, lock, 5/16" (2 used)
5	(-)	Lead, wiring, 6-1/2" (make from R32007R and two R32016R from AR30963R wiring repair kit) (sub. for AA4881R)
6	A 3539 R	(-)	Nipple
7	AA 4882 R	(-)	Cable, secondary, coil to distributor
8	A 4159 R	(-)	Nipple (packed 2 in a pkg.)
9	14H 631	(-)	Nut, no. 10 (2 used)
10	1909206*	(-)	Clip (2 used)

*Furnished by John Deere Dubuque Tractor Works.

AR21735R COMBINATION REAR AND WARNING LAMP
(Serial No. 5306669-)

Key	Part No.	Serial No.	Description
1	AF 3891 R	(-)	Molding
2	A 2729 R	(-)	Screw, special mach. (packed 2 in a pkg.)
3	AR 21737 R	(-)	Unit, sealed beam, with screw (12-volt)
4	(-)	Lead, wiring, 6-1/2" (make from R32007R and two R32016R from AR30963R wiring repair kit) (sub. for AA4881R)
5	21H 1293	(-)	Screw, mach., pan. hd., no. 8 x 5/15" (4 used)
6	12H 290	(-)	Washer, lock, internal tooth, no. 8 (4 used)
7	A 2899 R	(-)	Spring, terminal plate (2 used)
8	AR 21739 R	(-)	Bulb, 15 C.P., 12-volt (packed 10 in a pkg.)
9	AR 31786 R	(-)	Lamp, combination rear and warning (12-volt) (for service parts see page 96) (sub. for AR21735R)
10	AA 3495 R	(-)	Plate, terminal, with spring, screw, and lock washers (2 used)

FRONT AND REAR LAMP PARTS

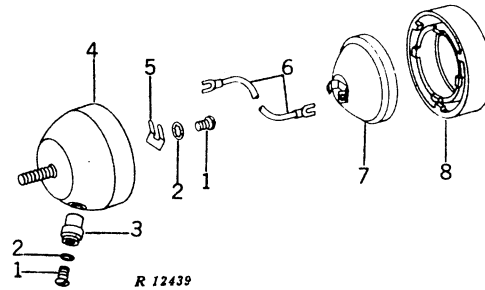


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Key	Part No.	Serial No.	Description
1	21H 1293	(-5306668)	Screw, mach., pan. hd., no. 8 x 5/16" (4 used) (rear lamp)
2	12H 290	(-5306668)	Washer, lock (internal tooth) no. 8 (4 used) (rear lamp)
3	A 2899 R	(-5306668)	Spring, terminal plate (2 used) (rear lamp)
4	AR 31786 R	(-)	Lamp, combination rear and warning (12-volt) (for service parts see page 96) (sub. for AA6733R or AR21735R)
5	AA 3495 R	(-5306668)	Plate, terminal, with spring, screws and lock washers (2 used) (rear lamp)
6	AA 6734 R	(-5306668)	Reflector (rear lamp)
7	AR 21739 R	(-5306668)	Bulb, 15 C.P., 12-volt (rear lamp) (packed 10 in a pkg.) (for service parts see page 92) (sub. for AA6735R)
8	AA 4666 R	(-5306668)	Wiring (rear lamp)
9	AD 2062 R	(-5306668)	Bulb, 12-16-volt (rear lamp) (packed 10 in a pkg.)
10	AA 3239 R	(-5306668)	Gaskets, lens, rubber (rear lamp)
11	A 2731 R	(-5306668)	Lens (rear lamp)
12	AA 3241 R	(-5306668)	Molding (rear lamp)
13	A 2729 R	(-5306668)	Screw, special mach. (packed 2 in a pkg.)
14	21H 1293	(-)	Screw, mach., pan. hd., no. 8 x 5/16" (2 used) (front lamp)
15	12H 290	(-)	Washer, lock (internal tooth) no. 8 (2 used) (front lamp)
16	AA 3495 R	(-)	Plate, terminal, with spring, screws and lock washers (front lamp)
17	AT 13381 T	(-)	Lamp, front, 12-volt, sealed beam (for service parts see page 96) (sub. for AA6504R or AA7322R)
	AT 13380 T	(-)	Lamp, front, 12-volt, sealed beam flood (fender lamp only) (for service parts see page 96) (sub. for AR20443R)
18	A 2899 R	(-)	Spring, terminal plate (front lamp)
19*	(5208100-)	Lead, wiring, 6-1/2" (make from R32007R and two R32016R from AR30963R wiring repair kit) (sub. for AA4881R)
20	AF 3892 R*	(5208100-)	Unit, sealed, with screws, 12-volt (front lamp)
	AR 21059 R	(5300000-)	Unit, sealed, with screws, 12-volt flood (fender lamp only)
21	AA 3241 R	(-5208099)	Molding (front lamp)
	AF 3891 R*	(5208100-)	Molding (front lamp)
22	A 2731 R	(-5208099)	Lens (front lamp)
23	AA 3239 R	(-5208099)	Gasket, lens, rubber (front lamp)
24	AD 2062 R	(-5208099)	Bulb (12-16-volt) (front lamp) (packed 10 in a pkg.)
25	AA 3240 R	(-5208099)	Wiring (front lamp)
26	AA 3238 R	(-5208099)	Reflector (front lamp)

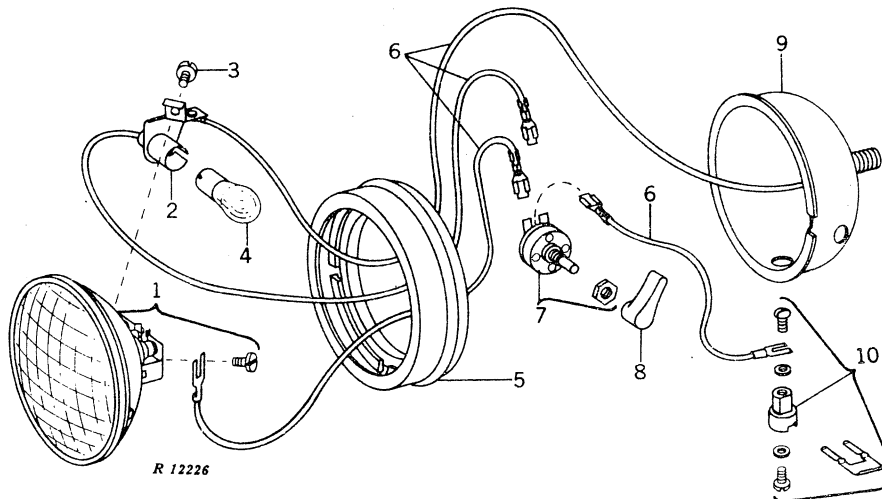
*Parts for 5200000-5208099 where AA7322R sealed beam lamp has been installed.

AT13380T AND AT13381T FRONT LAMPS



Key	Part No.	Serial No.	Description
1	21H 972	(-)	Screw, mach., rd. hd., no. 8 x 5/16" (8 used)
2	12H 290	(-)	Washer, lock, internal tooth, no. 8 (8 used)
3	R 30181 R	(-)	Plate, terminal (4 used) (Hobbs)
	AA 3495 R	(-)	Plate, terminal, with spring, screws and lock washers (4 used) (guide)
4	AT 13381 T	(-)	Lamp, front, inner (12-volt) (2 used)
	AT 13380 T	(-)	Lamp, front, outer (12-volt flood) (2 used)
5	A 2899 R	(-)	Spring, terminal plate (4 used)
6	(-)	Lead, wiring, 6-1/2", sealed unit to terminal plate (4 used) (make from R32007R and two R32016R from AR30963R wire repair kit)
7	AF 3892 R	(-)	Unit, sealed, with screws (12-volt) (2 used) (front lamp, inner)
	AR 21059 R	(-)	Unit, sealed, with screws (12-volt flood) (2 used) (front lamps, outer)
8	R 30182 R	(-)	Bezel (4 used) (Hobbs)
	R 31250 R	(-)	Bezel (4 used) (guide)

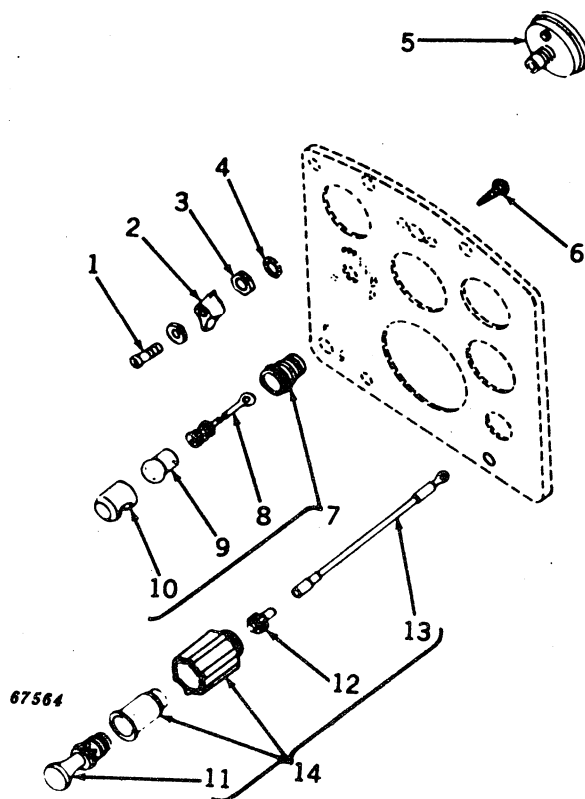
AR31786R REAR AND WARNING LAMP



Key	Part No.	Serial No.	Description
1	AR 21737 R	(-)	Unit, sealed, with screws (12-volt)
2	(-)	Not furnished
3	(-)	Not furnished
4	AR 21739 R	(-)	Bulb, 15 C.P., 12-volt (packed 10 in a pkg.)
5	R 31250 R	(-)	Bezel
6	(-)	Lead, 6-1/2" (4 used) (make from R32007R and two R32016R from AR30963R wire repair kit)
7	AA 4667 R	(-)	Switch
8	AA 5332 R	(-)	Knob, switch
9	(-)	Not furnished (order AR31786R)
10	AA 3495 R	(-)	Plate, terminal with spring, screws, and lock washers

MEMORANDA

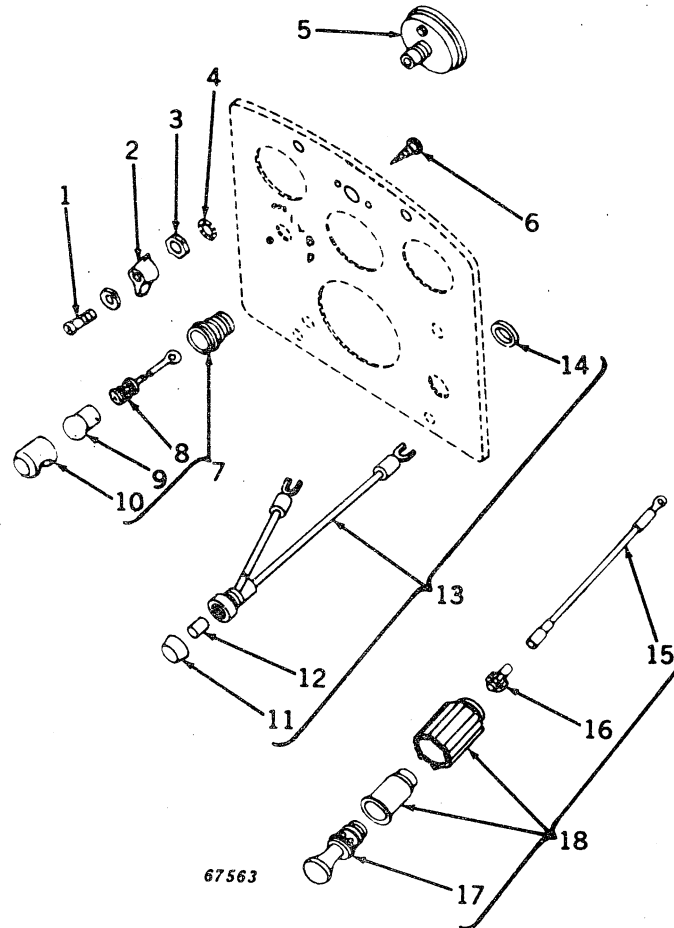
DASH LAMP, SWITCH, AND CIGARETTE LIGHTER (Gasoline and All-Fuel) (520 Series)



Key	Part No.	Serial No.	Description
1	21H 973	(-)	Screw, mach., fill. hd., 5/32" x 3/8"
	12H 315	(-)	Washer, lock, no. 8 (sub. for A766R)
2	1902694*	(-)	Lever, switch
3	1902692*	(-)	Nut, 1/2", switch to panel
4	138549*	(-)	Washer, lock, 1/2"
5	AA 5397 R	(-)	Switch, ignition, less lever (12-volt)
6	M 2207 T	(5208100-)	Screw, self-tapping, no. 6 x 5/16", panel to dash lamp (2 used)
7	AR 20447 R	(-5208099)	Lamp, dash (sub. for AD2835R)
	A 285 R	(-5208099)	Retainer
	AR 20432 R	(5208100-)	Lamp, dash, with screws (sub. for AB4723R)
8	AB 4725 R	(-)	Wire assembly
9	AB 2599 R	(-)	Bulb (12-16-volt) (packed 10 in a pkg.)
10	A 3032 R	(-5208099)	Hood
	B 3267 R	(5208100-)	Hood
11	AA 5787 R	(-)	Element, lighter
12	AM 2151 T	(-)	Fuse, cigarette lighter (for Casco lighter only)
13	AR 21164 R	(-)	Wire assembly, cigarette lighter (sub. for AM2152T)
14	AR 20438 R	(-)	Lighter, cigarette (12-volt) (sub. for AA5734R)

*Furnished by John Deere Dubuque Tractor Works.

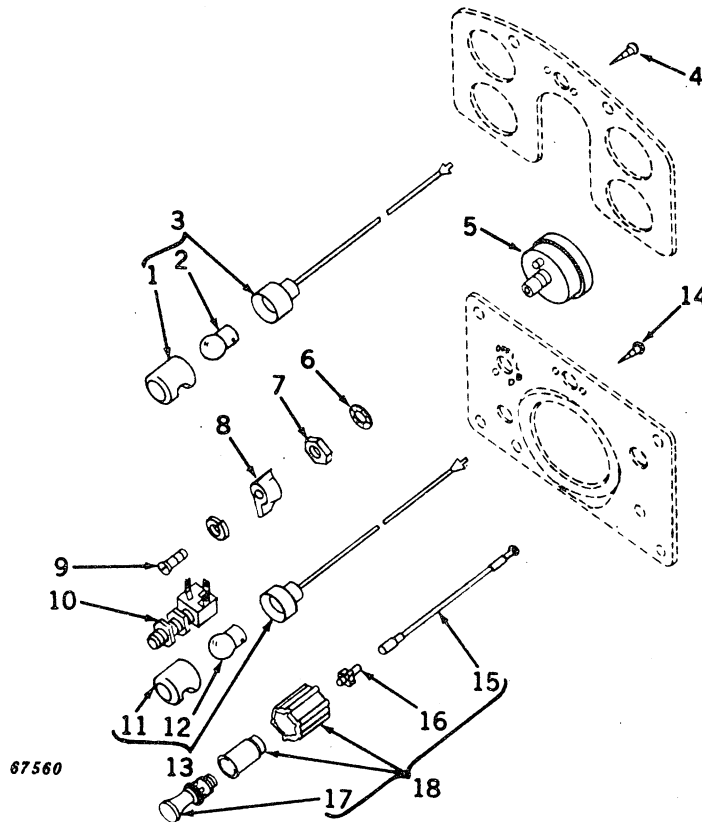
DASH LAMP, SWITCH AND CIGARETTE LIGHTER (LP-Gas) (520 Series)



Key	Part No.	Serial No.	Description
1	21H 973	(-)	Screw, mach., fill. hd., 5/32" x 3/8"
	12H 315	(-)	Washer, lock, no. 8 (sub. for A766R)
2	1902694*	(-)	Lever, switch
3	1902692*	(-)	Nut, 1/2", switch to panel
4	138549*	(-)	Washer, lock, 1/2"
5	AA 5397 R	(-)	Switch, ignition, less lever (12-volt)
6	M 2207 T	(-)	Screw, self-tapping, no. 6 x 5/16", panel to dash lamp (2 used)
7	AR 20466 R	(-)	Lamp, dash (sub. for AF3139R)
8	AB 4725 R	(-)	Wire assembly
9	AB 2599 R	(-)	Bulb (12-16-volt) (packed 10 in a pkg.)
10	B 3267 R	(-)	Hood
11	AA 5994 R	(-)	Cap, fuse holder
12	(-)	Fuse (not furnished)
13	AR 20711 R	(-)	Holder, fuse, with wiring leads (sub. for AF2753R)
14	(-)	Nut, locking (not furnished)
15	AR 21164 R	(-)	Wire assembly, cigarette lighter (sub. for AM2152T)
16	AM 2151 T	(-)	Fuse, cigarette lighter (for Casco lighter only)
17	AA 5787 R	(-)	Element, lighter
18	AR 20438 R	(-)	Lighter, cigarette (12-volt) (sub. for AA5734R)

*Furnished by John Deere Dubuque Tractor Works.

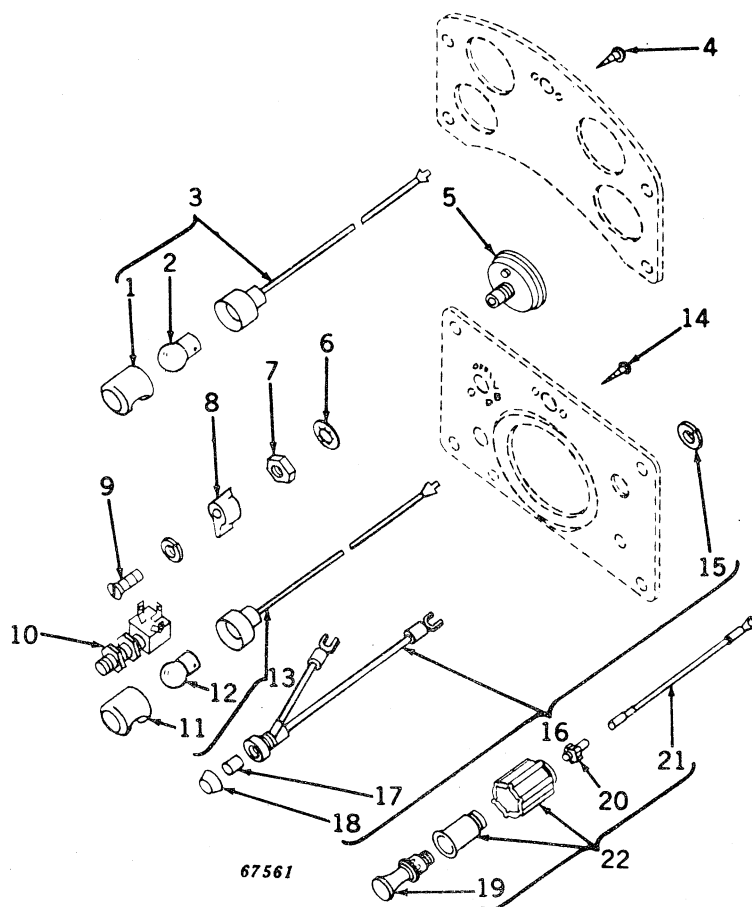
DASH LAMP, SWITCHES, AND CIGARETTE LIGHTER (Gasoline and All-Fuel) (530 Series)



Key	Part No.	Serial No.	Description
1	B 3267 R	(-)	Hood
2	AB 2599 R	(-)	Bulb (12-16-volt) (packed 10 in a pkg.)
3	AR 20466 R	(-)	Lamp, dash, upper
4	37H 46	(-)	Screw, self-tapping, no. 6 x 3/8", panel to dash lamp (2 used) (sub. for R20786R)
5	AR 20430 R	(-)	Switch, combination, less lever (12-volt)
6	138549*	(-)	Washer, lock
7	1902692*	(-)	Nut, switch to panel
8	1902694*	(-)	Lever switch
9	21H 973	(-)	Screw, mach., fill. hd., no. 8 x 3/8"
	12H 315	(-)	Washer, lock, no. 8 (sub. for A766R)
10	AR 21823 R	(-)	Switch, starter (sub. for AR21219R)
	R 39549	(-)	Cap, starter switch, rubber (sub. for R21156R)
	R 21157 R	(-)	Nut, starter switch
11	B 3267 R	(-)	Hood
12	AB 2599 R	(-)	Bulb (12-16-volt) (packed 10 in a pkg.)
13	AR 20432 R	(-)	Lamp, dash, lower
14	37H 46	(-)	Screw, self-tapping, no. 6 x 3/8", panel to dash lamp (2 used) (sub. for R20786R)
15	AR 21164 R	(-)	Wire assembly, cigarette lighter
16	AM 2151 T	(-)	Fuse, cigarette lighter (for Casco lighter only)
17	AA 5787 R	(-)	Element, lighter
18	AR 20438 R	(-)	Lighter, cigarette (12-volt)

*Furnished by John Deere Dubuque Tractor Works.

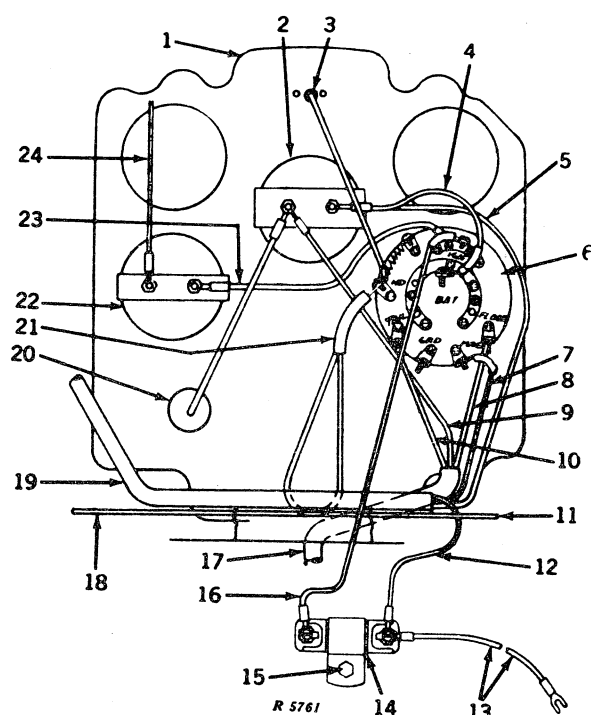
DASH LAMPS, SWITCHES, AND CIGARETTE LIGHTER (LP-Gas) (530 Series)



Key	Part No.	Serial No.	Description
1	B 3267 R	(-)	Hood
2	AB 2599 R	(-)	Bulb (12-16-volt) (packed 10 in a pkg.)
3	AR 20466 R	(-)	Lamp, dash, upper
4	37H 96	(-)	Screw, self-tapping, no. 6 x 3/8", panel to dash lamp (2 used) (sub. for R20786R)
5	AR 20430 R	(-)	Switch, combination, less lever (12-volt)
6	138549*	(-)	Washer, lock
7	1902692*	(-)	Nut, switch to panel
8	1902694*	(-)	Lever, switch
9	21H 973	(-)	Screw, mach., fill. hd., no. 8 x 3/8"
	12H 315	(-)	Washer, lock, no. 8 (sub. for A766R)
10	AR 21823 R	(-)	Switch, starter (sub. for AR21219R)
	R 39549	(-)	Cap, starter switch (rubber) (sub. for R21156R)
	R 21157 R	(-)	Nut, starter switch
11	B 3267 R	(-)	Hood
12	AB 2599 R	(-)	Bulb (12-16-volt) (packed 10 in a pkg.)
13	AR 20432 R	(-)	Lamp, dash, lower
14	37H 96	(-)	Screw, self-tapping, no. 6 x 3/8", panel to dash lamp (2 used) (sub. for R20786R)
15	(-)	Nut, locking (not furnished)
16	AR 20436 R	(-)	Holder, fuse, with wiring leads
17	AR 20554 R	(-)	Fuse (packed 5 in a pkg.)
18	AA 5994 R	(-)	Cap, fuse holder
19	AA 5787 R	(-)	Element, lighter
20	AM 2151 T	(-)	Fuse, cigarette lighter (for Casco lighter only)
21	AR 21164 R	(-)	Wire assembly, cigarette lighter
22	AR 20438 R	(-)	Lighter, cigarette (12-volt)

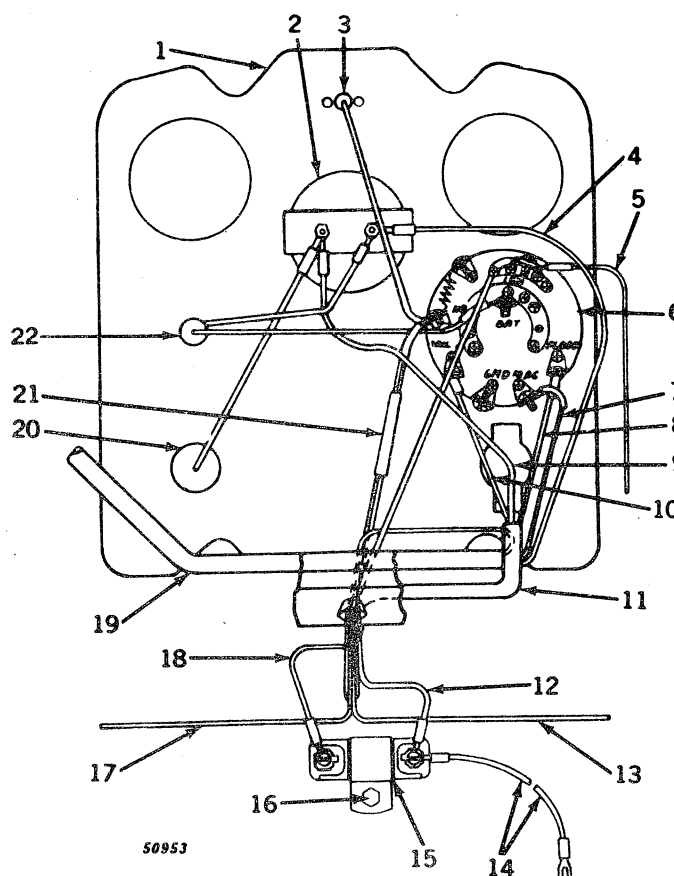
*Furnished by John Deere Dubuque Tractor Works.

INSTRUMENT PANEL AND WIRING (Gasoline and All-Fuel) (520 Series)



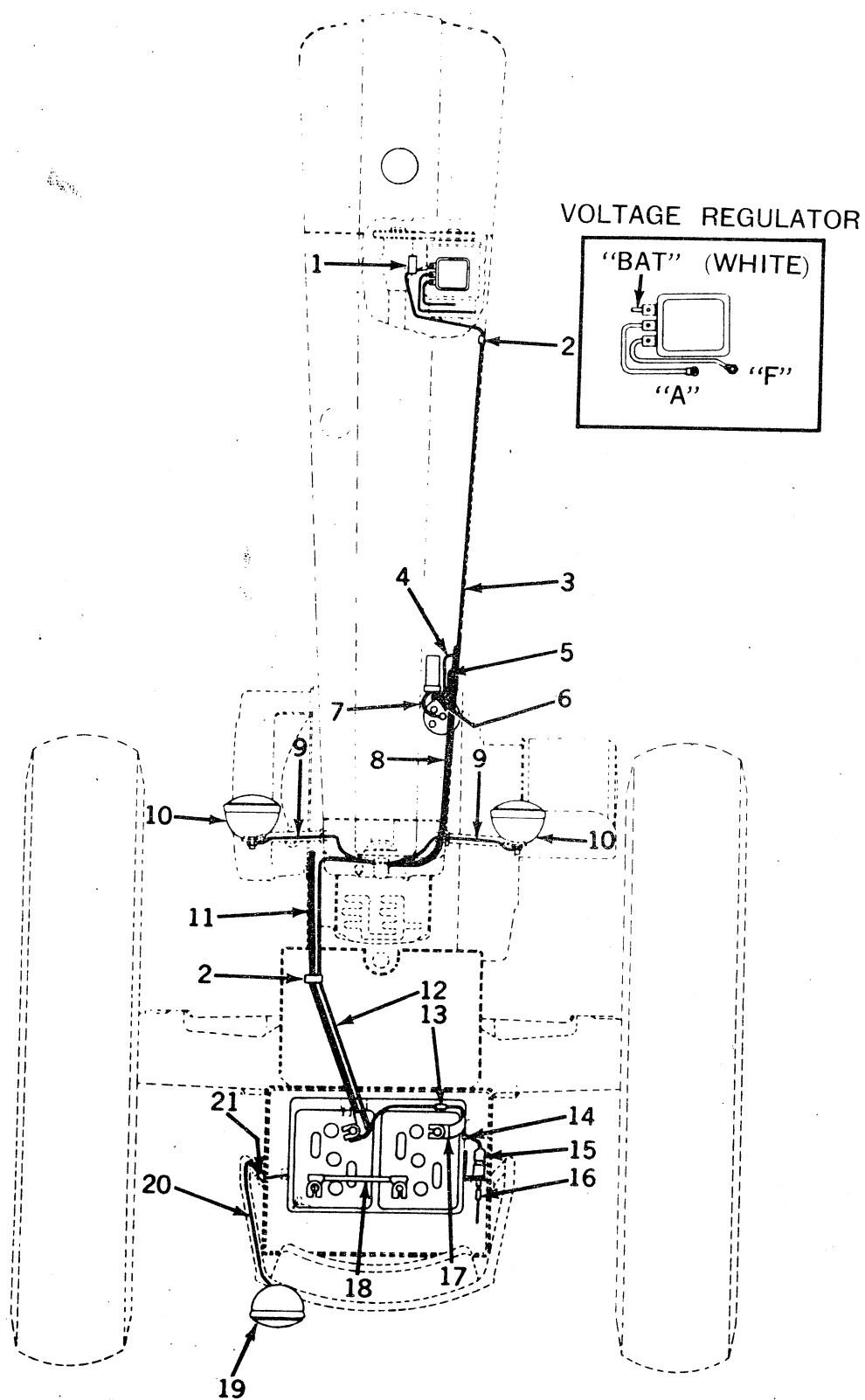
Key	Part No.	Serial No.	Description
1	B 3985 R	(-)	Panel, instrument (with AR20432R sub. for B3579R)
2	AF 2749 R	(-)	Ammeter, with clamp
3	AR 20447 R	(-5208099)	Lamp, dash (sub. for AD2835R)
	AR 20432 R	(5208100-)	Lamp, dash, with screws (sub. for AB4723R)
4	(-)	Lead, switch to ammeter (black) (sub. AA6491R)
5	(-)	Lead, ammeter to generator (white) (sub. AA6491R)
6	AA 5397 R	(-)	Switch, ignition, less lever (12-volt)
7	(-)	Lead, switch to positive terminal of coil (brown) (sub. AA6491R)
8	(-5208099)	Lead, switch to rear lamp (black) (sub. AA6503R)
	(5208100-)	Lead, switch to rear lamp (black) (sub. AF3813R)
9	(-5208099)	Lead, ammeter to battery (white) (sub. AA6503R)
	(5208100-)	Lead, ammeter to battery (white) (sub. AF3813R)
10	(-5208099)	Lead, switch to rear warning lamp (red) (sub. AA6503R)
	(5208100-)	Lead, switch to rear warning lamp (red) (sub. AF3813R)
11	(-)	Lead, switch to lamp, L.H. (black) (sub. AF2639R)
12	(-)	Lead, ignition resistor to negative terminal of coil (green) (sub. AA6491R)
13	AB 4795 R	(-)	Lead, wiring, ignition resistor to starting motor
	B 2474 R	(-)	Clip
14	AA 5791 R	(-)	Resistor, ignition
15	19H 1227	(-)	Screw, cap, high-strength, 1/4" x 1/2"
	12H 302	(-)	Washer, lock, 1/4"
16	AA 6037 R	(-)	Lead, wiring, ignition resistor to switch (black)
17	AA 6503 R	(-5208099)	Harness, wiring, ammeter and rear lamp
	AF 3813 R	(5208100-)	Harness, wiring, ammeter and rear lamp
18	(-)	Lead, switch to lamp, R.H. (black) (sub. AF2639R)
19	AA 6491 R	(-)	Harness, wiring, generator and ignition coil
20	AR 20438 R	(-)	Lighter, cigarette (12-volt) (sub. for AA5734R)
21	AF 2639 R	(-)	Harness, wiring, side lamps
22	AF 2721 R	(-)	Receiver, fuel gauge (12-volt) (tractors equipped with fuel gauge)
23	(-)	Lead, wiring, switch to fuel gauge received (black) (tractors equipped with fuel gauge) 6" long (make from R32007R, R32016R, and R32018R from AR30963R wiring repair kit) (sub. for AF2723R)
24	(-)	Lead, wiring, fuel gauge sender to fuel gauge receiver (orange) (tractors equipped with fuel gauge) 24" long (make from R32007R, R32016R, and R32018R from AR30963R wiring repair kit) (sub. for AF2722R)

INSTRUMENT PANEL AND WIRING (LP-Gas) (520 Series)



Key	Part No.	Serial No.	Description
1	AB 5501 R	(-)	Panel, instrument, with nut (sub. for AB5099R)
2	AF 2749 R	(-)	Ammeter, with clamp
3	AR 20466 R	(-)	Lamp, dash (sub. for AF3139R)
4	(-)	Lead, ammeter to generator (white) (sub. AF2675R)
5	AB 4795 R	(-)	Lead, wiring, switch to fuel strainer
6	AA 5397 R	(-)	Switch, ignition, less lever (12-volt)
7	(-)	Lead, switch to positive terminal of coil (brown) (sub. AF2675R)
8	(-5208099)	Lead, switch to rear lamp (black) (sub. AA6503R)
	(5208100-)	Lead, switch to rear lamp (black) (sub. AF3813R)
9	(-5208099)	Lead, ammeter to battery (white) (sub. AA6503R)
	(5208100-)	Lead, ammeter to battery (white) (sub. AF3813R)
10	(-5208099)	Lead, switch to rear warning lamp (red) (sub. AA6503R)
	(5208100-)	Lead, switch to rear warning lamp (red) (sub. AF3813R)
11	AA 6503 R	(-5208099)	Harness, wiring, ammeter and rear lamp
	AF 3813 R	(5208100-)	Harness, wiring, ammeter and rear lamp
12	(-)	Lead, ignition resistor to coil (green) (sub. AF2675R)
13	(-)	Lead, switch to lamp, L.H. (black) (sub. AF2639R)
14	AB 4795 R	(-)	Lead, wiring, ignition resistor to starting motor
	B 2474 R	(-)	Clip
15	AA 5791 R	(-)	Resistor, ignition
16	19H 1227	(-)	Screw, cap, 1/4" x 1/2"
	12H 302	(-)	Washer, lock, 1/4"
17	(-)	Lead, switch to lamp, R.H. (black) (sub. AF2639R)
18	AA 6037 R	(-)	Lead, wiring, ignition resistor to switch (black)
19	AF 2675 R	(-)	Harness, wiring, generator and ignition coil
20	AR 20438 R	(-)	Lighter, cigarette (12-volt) (sub. for AA5734R)
21	AF 2639 R	(-)	Harness, wiring, side lamps
22	AR 20711 R	(-)	Holder, fuse, with leads (sub. for AF2753R)

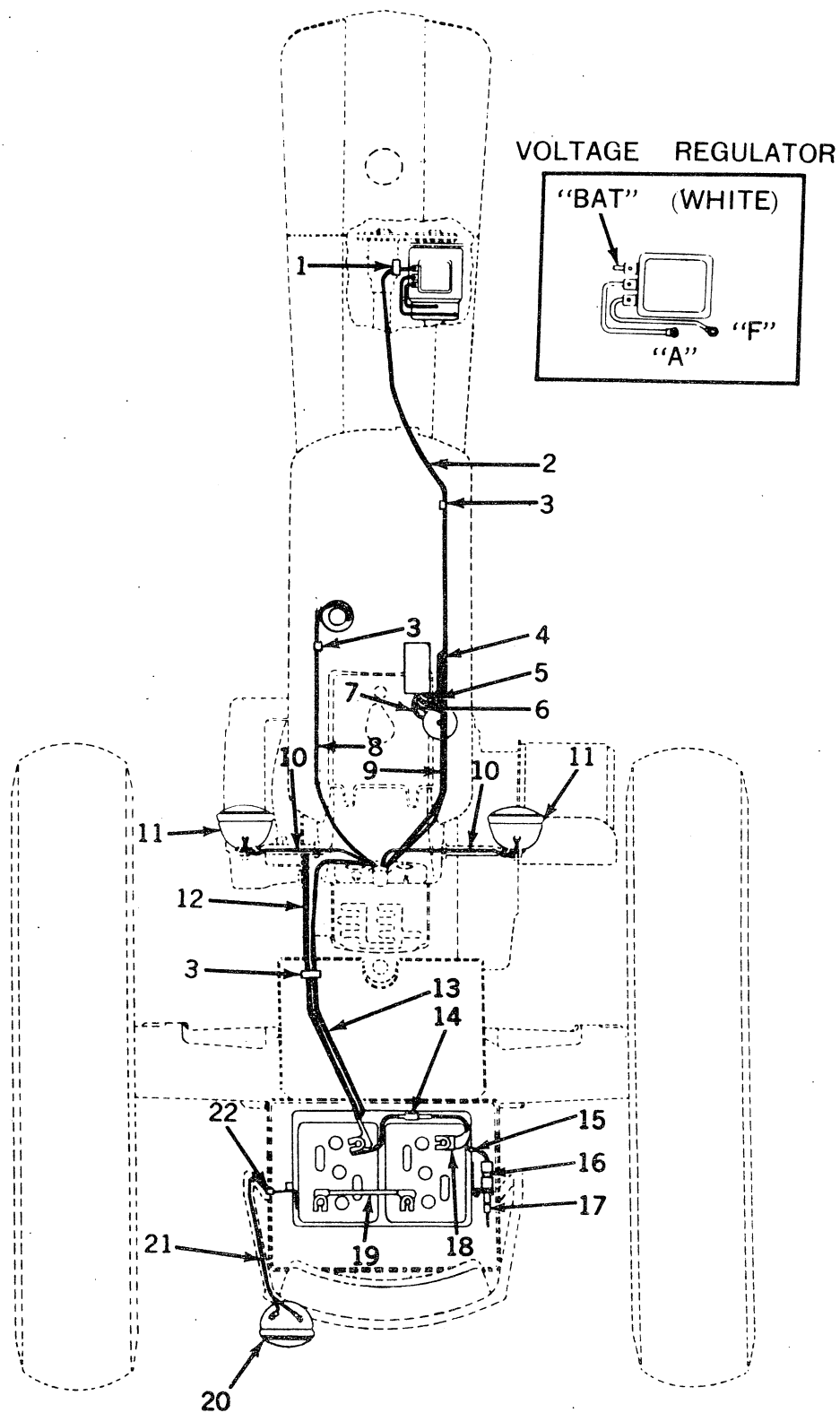
LAMPS AND WIRING (Gasoline and All-Fuel) (520 Series)



LAMPS AND WIRING (Gasoline and All-Fuel) (520 Series) -- Continued

Key	Part No.	Serial No.	Description
1	B 1986 R	(-)	Clip
2	B 2571 R	(-)	Clip (7 used)
3	(-)	Lead, ammeter to generator (white) (sub. AA6491R)
4	(-)	Lead, switch to positive terminal of coil (brown) (sub. AA6491R)
5	(-)	Lead, ignition resistor to negative terminal of coil (green) (sub. AA6491R)
6	(-)	Lead, 6-1/2" long (make from R32007R and two R32016R from AR30963 R wiring repair kit) (sub. for AA4881R)
7	AA 4882 R	(-)	Cable, secondary, coil to distributor
8	AA 6491 R	(-)	Harness, wiring, generator and ignition coil
9	AF 2639 R	(-)	Harness, wiring, side lamps
10	AT 13381 T	(-)	Lamp, R.H. and L.H. (12-volt sealed beam) (sub. for AA6504R or AA7322R)
	D 2865 R	(-)	Washer (2 used) (packed 2 in a pkg.)
	12H 301	(-)	Washer, lock, 1/2" (2 used)
	14H 391	(-)	Nut, 1/2" (2 used)
11	AB 3546 R	(-)	Cable, battery to starting motor
12	AA 6503 R	(-5208099)	Harness, wiring, ammeter and rear lamp
	AF 3813 R	(5208100-)	Harness, wiring, ammeter and rear lamp
13	AL 2976 T	(-)	Connector, two wire
14	R 2579 R	(-)	Grommet (packed 2 in a pkg.)
15	AM 2049 T	(-)	Socket, electrical outlet
	21H 1300	(-)	Screw, mach., pan. hd., no. 10 x 3/8", socket to battery box (2 used)
	12H 295	(-)	Washer, lock, internal tooth, no. 10, on socket to battery box screw (2 used)
	14H 778	(-)	Nut, no. 10, on socket to battery box screw (2 used)
16	AA 5691 R	(-)	Plug, electrical outlet, with cable
	AA 5692 R	(-)	Plug, electrical outlet, less cable
17	AB 4100 R	(-)	Cable, battery ground
18	AA 4039 R	(-)	Cable, battery connector (sub. for AD2091R)
19	AR 31786 R	(-)	Lamp, combination rear and warning (12-volt) (sub. for AA6733R or AR21735R)
	B 2295 R	(-)	Washer
	F 2935 R	(-)	Washer
	12H 301	(-)	Washer, lock, 1/2"
	14H 473	(-)	Nut, jam, 1/2"
20	AA 5652 R	(-5208099)	Harness, wiring, rear warning lamp (red) and rear lamp (black)
	AF 3814 R	(5208100-)	Harness, wiring, rear warning lamp (red) and rear lamp (black)
21	AL 2976 T	(-5208099)	Connector, two wire (2 used)
..	AB 5298 R	(-5208099)	Kit, wiring replacement, consisting of one AA4881R, one AA4882R, one AA5652R, one AA6037R, one AA6491R, one AA6503R, one AB4795R, and one AF2639R)
..	AB 5560 R	(5208100-)	Kit, wiring replacement, consisting of one AA4881R, one AA4882R, one AA6037R, one AA6491R, one AB4795R, one AF2639R, one AF3813R, and one AF3814R

LAMPS AND WIRING (LP-Gas) (520 Series)



50956

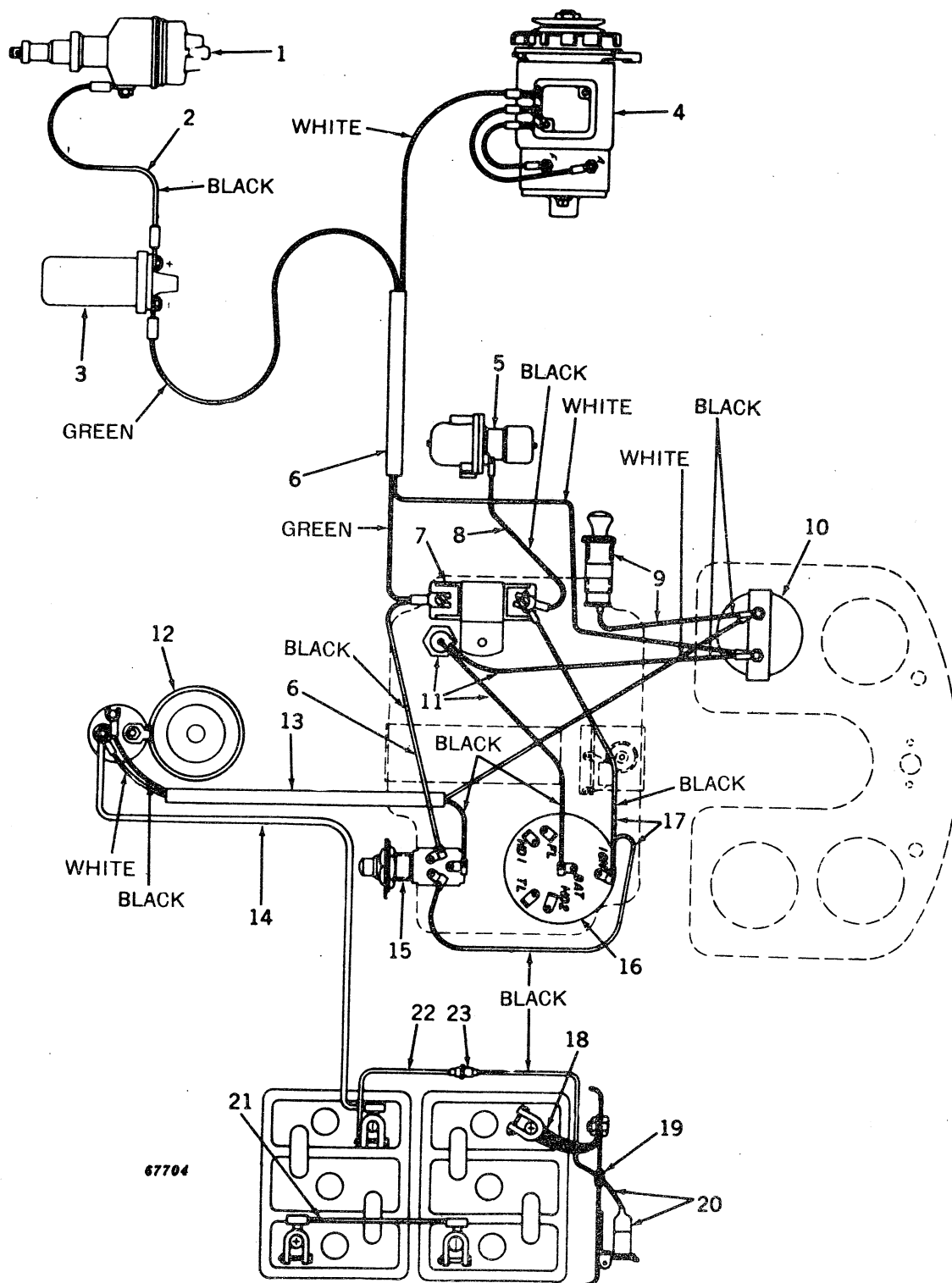
LAMPS AND WIRING (LP-Gas) (520 Series) -- Continued

Key	Part No.	Serial No.	Description
1	B 1986 R	(-)	Clip
2	(-)	Lead, ammeter to generator (white) (sub. AF2675R)
3	B 2571 R	(-)	Clip (8 used)
4	(-)	Lead, switch to positive terminal of coil (brown) (sub. AF2675R)
5	(-)	Lead, ignition resistor to negative terminal of coil (green) (sub. AF2675R)
6	(-)	Lead, 6-1/2" long (make from R32007R and two R32016R from R30963R wiring repair kit) (sub. for AA4881R)
7	AA 4882 R	(-)	Cable, secondary, coil to distributor
8	AB 4795 R	(-)	Lead, wiring, fuel strainer to switch
9	AF 2675 R	(-)	Harness, wiring, generator and ignition coil
10	AF 2639 R	(-)	Harness, wiring, side lamps
11	AT 13381 T	(5208100-)	Lamp, R.H. and L.H. (12-volt sealed beam) (sub. for AA6504R or AA7322R)
	D 2865 R	(-)	Washer (2 used) (packed 2 in a pkg.)
	12H 301	(-)	Washer, lock, 1/2" (2 used)
	14H 391	(-)	Nut, 1/2" (2 used)
12	AB 3546 R	(-)	Cable, battery to starting motor
13	AA 6503 R	(-5208099)	Harness, wiring, ammeter and rear lamp
	AF 3813 R	(5208100-)	Harness, wiring, ammeter and rear lamp
14	AA 5989 R	(-)	Holder, fuse, with fuse
15	R 2579 R	(-)	Grommet (packed 2 in a pkg.)
16	AM 2049 T	(-)	Socket, electrical outlet
	21H 1300	(-)	Screw, mach., pan. hd., no. 10 x 3/8", socket to battery box (2 used)
	12H 295	(-)	Washer, lock, internal tooth, no. 10, socket to battery box screw (2 used)
	14H 778	(-)	Nut, no. 10, on socket to battery box screw (2 used)
17	AA 5691 R	(-)	Plug, electrical outlet, with cable
	AA 5692 R	(-)	Plug, electrical outlet, less cable
18	AB 4100 R	(-)	Cable, battery ground
19	AA 4039 R	(-)	Cable, battery connector (sub. for AD2091R)
20	AR 31786 R	(-)	Lamp, combination rear and warning (12-volt) (sub. for AA6733R or AR21735R)
	B 2295 R	(-)	Washer
	F 2935 R	(-)	Washer
	12H 301	(-)	Washer, lock, 1/2"
	14H 473	(-)	Nut, jam, 1/2"
21	AA 5652 R	(-5208099)	Harness, wiring, rear warning lamp (red) and rear lamp (black)
	AF 3814 R	(5208100-)	Harness, wiring, rear warning lamp (red) and rear lamp (black)
22	AL 2976 T	(-5208099)	Connector, two wire (2 used)
..	AB 5299 R	(-5208099)	Kit, wiring replacement, consisting of one AA4881R, one AA4882R, one AA5652R, one AA6037R, one AA6503R, two AB4795R, one AF2639R, and one AF2675R
..	AB 5561 R	(5208100-)	Kit, wiring replacement, consisting of one AA4881R, one AA4882R, one AA6037R, two AB4795R, one AF2639R, one AF2675R, one AF3813R, and one AF3814R

IGNITION AND STARTING WIRING (Gasoline and All-Fuel)
(530 Series) -- Continued

Key	Part No.	Serial No.	Description
1	AB 5244 R	(-)	Distributor (sub. AR21540R)
2	(-)	Lead, 6-1/2" (make from R32007R and two R32016R from AR30963R wiring repair kit) (sub. for AA4881R)
3	AM 791 T	(-)	Coil, with clamp
4	AA 5737 R	(-)	Generator, with fan and pulley (Delco-Remy no. 1100309) (sub. AR21906R)
5	AB 5139 R	(-)	Sender, fuel gauge (tractors equipped with fuel gauge)
6	(-)	Lead, 24" (make from R32007R, R32016R and R32018R from AR30963R wiring repair kit) (sub. for AF2722) (tractors equipped with fuel gauge)
7	AF 2749 R	(-)	Ammeter, with clamp
8	AR 20438 R	(-)	Lighter, cigarette (12-volt)
9	AA 5791 R	(-)	Resistor, ignition
	12H 302	(-)	Washer, lock, 1/4"
	14H 786	(-)	Nut, 1/4"
10	AR 20710 R	(-)	Harness, wiring, generator and ignition
	B 1986 R	(-)	Clip (2 used)
	F 2084 R	(-)	Clip
	R 20847 R	(-)	Clip, speed (2 used) (gasoline)
	R 1646 R	(-)	Clamp (gasoline)
11	AR 11010 R	(-)	Motor, cranking (Delco-Remy no. 1107725)
12	AR 20708 R	(-)	Harness, wiring, cranking motor to starter switch and ammeter
13	AR 20253 R	(-)	Cable, battery to cranking motor
	B 2474 R	(-)	Clip (2 used)
	R 21111 R	(-)	Clip (2 used)
14	AR 21823 R	(-)	Switch, starter (sub. for AR21219R)
	R 39549	(-)	Cap, starter switch (rubber) (sub. for R21156R)
	R 21157 R	(-)	Nut, starter switch
15	(-)	Lead, 14" (make from R32007R, R32016R, R32024R and R32027R from AR30963R wiring repair kit) (sub. for AR20714R)
16	(-)	Lead, 17" (make from R32007R and two R32016R from AR30963R wiring repair kit) (sub. for AR20725R) (tractors equipped with fuel gauge)
17	AR 20713 R	(-)	Harness, wiring, combination switch, starter switch and ignition resistor
18	AR 20430 R	(-)	Switch, combination, less lever (12-volt)
19	AF 2721 R	(-)	Receiver, fuel gauge (12-volt) (tractors equipped with fuel gauge)
20	AB 4100 R	(-)	Strap, battery ground
21	R 2579 R	(-)	Grommet (packed 2 in a pkg.)
22	AM 2049 T	(-)	Socket, electrical outlet
	21H 1300	(-)	Screw, mach., pan. hd., no. 10 x 3/8", socket to battery box (2 used)
	12H 295	(-)	Washer, lock, internal tooth, no. 10, socket to battery box screw (2 used)
	14H 778	(-)	Nut, no. 10 on socket to battery box screw (2 used)
23	AA 4039 R	(-)	Cable, battery connector
24	(-)	Lead, 12" (make from R32008R, R32022R, and R32026R from AR30963R wiring repair kit) (sub. for AA5673R)
25	AL 2976 T	(-)	Connector, two wire
..	AR 21114 R	(-)	Kit, wiring replacement, for tractors equipped with two head lamps, consisting of: one AA4881R, one AA4882R, one AA5673R, one AF3814R, one AR20708R, one AR20710R, one AR20713R, one AR20714R, one AR20715R and AR20719R
..	AR 21115 R	(-)	Kit, wiring replacement, for tractors equipped with four head lamps, consisting of: one AA4881R, one AA4882R, one AA5673R, one AF3814R, one AR20708R, one AR20710R, one AR20713R, one AR20714R, one AR20715R, one AR20723R, and two AR20724R

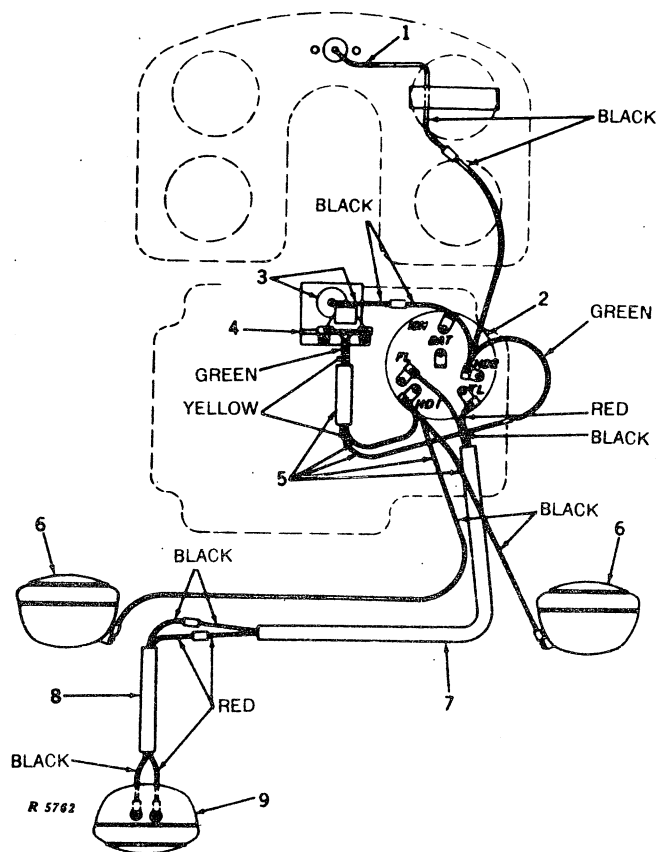
IGNITION AND STARTING WIRING (LP-Gas) (530 Series)



IGNITION AND STARTING WIRING (LP-Gas) (530 Series) -- Continued

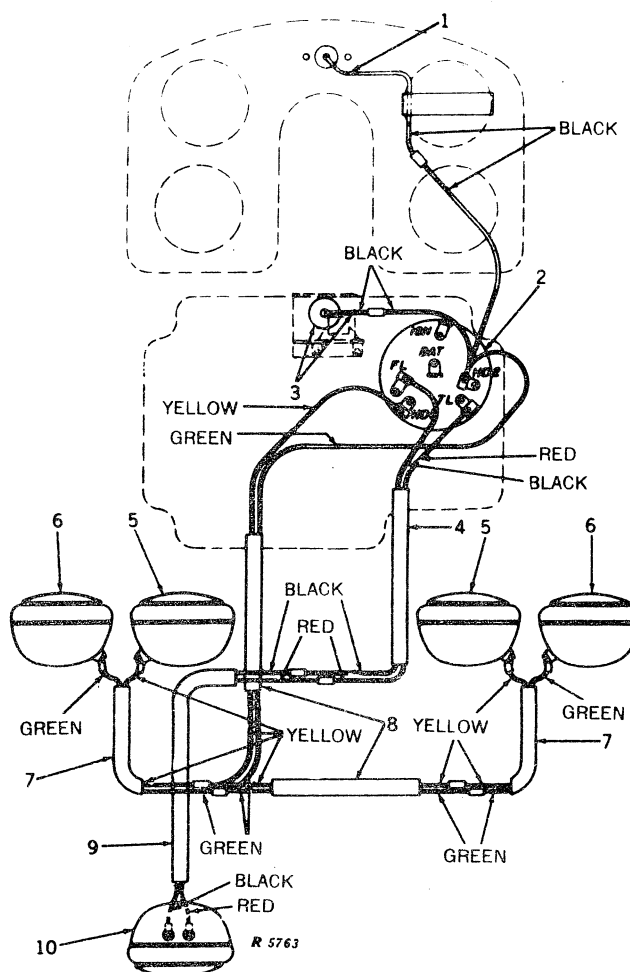
Key	Part No.	Serial No.	Description
1	AB 5244 R	(-)	Distributor (sub. AR21540R)
2	(-)	Lead, 6-1/2" (make from R32007R and two R32016R from AR30963I wiring repair kit) (sub. for AA4881R)
3	AM 791 T	(-)	Coil, with clamp
4	AR 21906 R	(-)	Generator, with fan and pulley (Delco-Remy no. 1100309) (sub. for AA5737R)
5	AR 26437 R	(-)	Strainer, fuel (sub. for AF3700R)
6	AR 20710 R	(-)	Harness, wiring, generator and ignition
	B 1986 R	(-)	Clip (2 used)
	R 20847 R	(-)	Clip, speed (2 used)
7	AA 5791 R	(-)	Resistor, ignition
	12H 302	(-)	Washer, lock, 1/4"
	14H 295	(-)	Nut, 1/4"
8	(-)	Lead, 34-1/2" (make from R32007R and two R32016R from AR3096 wiring repair kit) (sub. for AB4795R)
	R 20847 R	(-)	Clip, speed
9	AR 20438 R	(-)	Lighter, cigarette (12-volt)
10	AF 2749 R	(-)	Ammeter, with clamp
11	AR 20436 R	(-)	Holder, fuse, with wiring leads
12	AR 11010 R	(-)	Motor, cranking (Delco-Remy no. 1107725)
13	AR 20708 R	(-)	Harness, wiring, cranking motor to starter switch and ammeter
14	AR 20253 R	(-)	Cable, battery to cranking motor
	B 2474 R	(-)	Clip (2 used)
	R 21111 R	(-)	Clip (2 used)
15	AR 21823 R	(-)	Switch, starter (sub. for AR21219R)
	R 39549 R	(-)	Cap, starter switch, rubber (sub. for R21156R)
	R 21157 R	(-)	Nut, starter switch
16	AR 20430 R	(-)	Switch, combination, less lever (12-volt)
17	AR 20713 R	(-)	Harness, wiring, combination switch, starter switch, and ignition resistor
	R 20847 R	(-)	Clip, speed
18	AB 4100 R	(-)	Strap, battery ground
19	R 2579 R	(-)	Grommet (packed 2 in a pkg.)
20	AM 2049 T	(-)	Socket, electrical outlet
	21H 1300	(-)	Screw, mach., pan. hd., no. 10 x 3/8", socket to battery box (2 used)
	12H 295	(-)	Washer, lock, internal tooth, no. 10, socket to battery box screw (2 used)
	14H 778	(-)	Nut, no. 10, on socket to battery box screw (2 used)
21	AA 4039 R	(-)	Cable, battery connector
22	(-)	Lead, 12" (make from R32008R, R32022R and R32026R from AR30963R wiring repair kit) (sub. for AA5673R)
23	AA 5989 R	(-)	Holder, fuse, with fuse
..	AR 21117 R	(-)	Kit, wiring replacement, for tractors equipped with two head lamps, consisting of: one AA4881R, one AA4882R, one AA5673R, one AB4795R, one AF3814R, one AR20708R, one AR20710R, one AR20713R, one AR20715R, and one AR20719R
..	AR 21118 R	(-)	Kit, wiring replacement, for tractors equipped with four head lamps, consisting of: one AA4881R, one AA4882R, one AA5673R, one AB4795R, one AF3814R, one AR20708R, one AR20710R, one AR20713R, one AR20715R, one AR20723R, and two AR20724R

TWO-HEAD LAMP WIRING (530 Series)



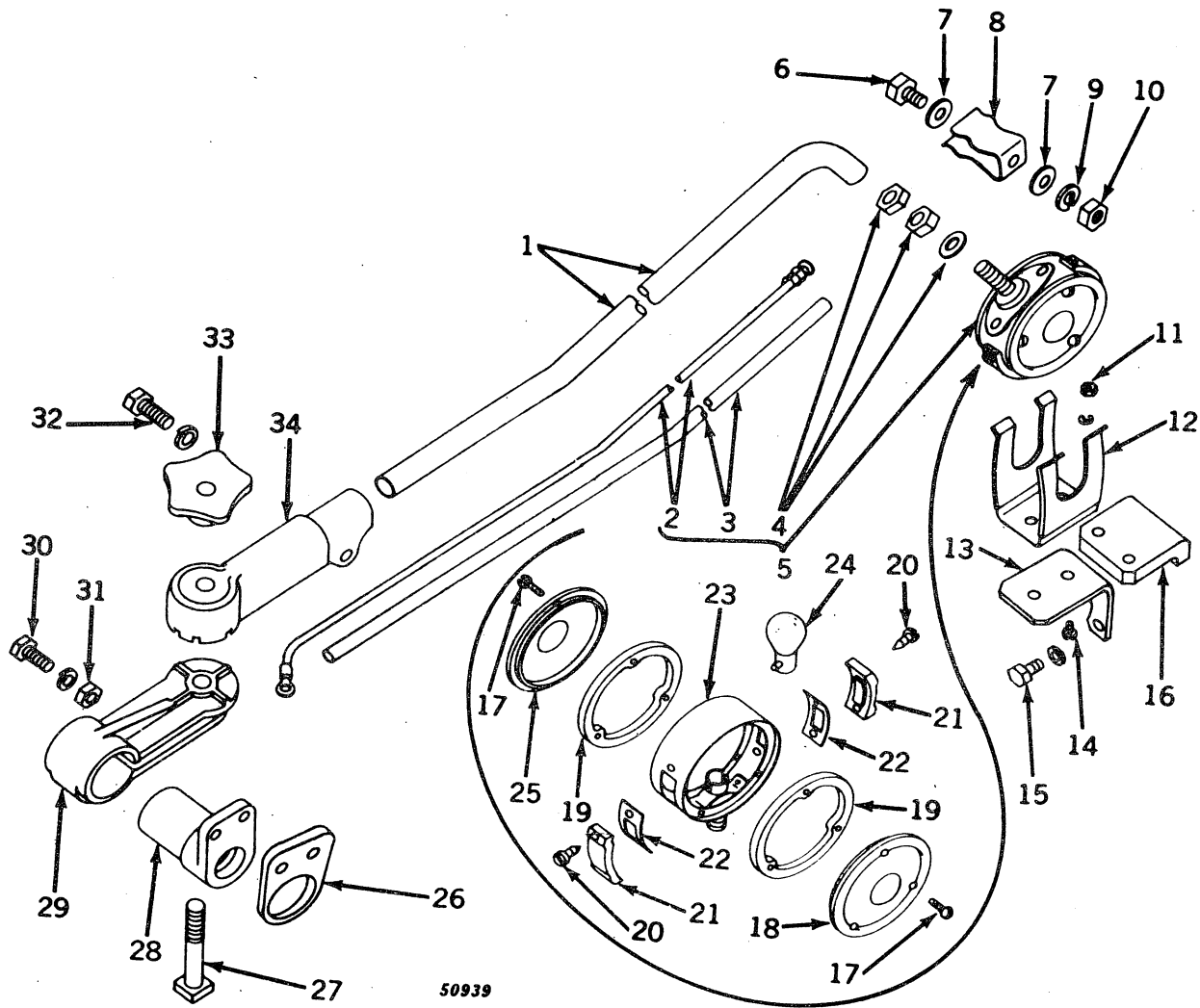
Key	Part No.	Serial No.	Description
1	AR 20466 R	(-)	Lamp, dash, upper
2	AR 20430 R	(-)	Switch, combination, less lever (12-volt)
3	AR 20432 R	(-)	Lamp, dash, lower
4	AR 20899 R	(-)	Resistor, light, with clip (12-volt)
5	AR 20719 R	(-)	Harness, wiring, side lamps
	B 1986 R	(-)	Clip
6	AT 13381 T	(-)	Lamp, R.H. and L.H. (12-volt) (sub. for AA7322R)
	D 2865 R	(-)	Washer (2 used) (packed 2 in a pkg.)
	12H 301	(-)	Washer, lock, 1/2" (2 used)
	14H 391	(-)	Nut, 1/2" (2 used)
7	AR 20715 R	(-)	Harness, wiring, switch to rear lamp harness
8	AF 3814 R	(-)	Harness, wiring, rear lamp, lamp end
9	AR 31786 R	(-)	Lamp, combination rear and warning (12-volt) (sub. for AA6733R or AR21735R) (for service parts see page 96)
	B 2295 R	(-)	Washer
	F 2935 R	(-)	Washer
	12H 301	(-)	Washer, lock, 1/2"
	14H 473	(-)	Nut, jam, 1/2"

FOUR-HEAD LAMP WIRING (530 Series)



Key	Part No.	Serial No.	Description
1	AR 20466 R	(-)	Lamp, dash, upper
2	AR 20430 R	(-)	Switch, combination, less lever (12-volt)
3	AR 20432 R	(-)	Lamp, dash, lower
4	AR 20715 R	(-)	Harness, wiring, switch to rear lamp harness
5	AT 13381 T	(-)	Lamp, R. H. and L. H., inner (12-volt) (sub. for AA7322R)
	R 20758 R	(-)	Washer (2 used)
	F 2935 R	(-)	Washer (2 used)
	12H 301	(-)	Washer, lock, 1/2" (2 used)
	14H 391	(-)	Nut, 1/2" (2 used)
6	AT 13380 T	(-)	Lamp, R. H. and L. H., outer (12-volt flood) (sub. for AR20443R)
	R 20758 R	(-)	Washer (2 used)
	F 2935 R	(-)	Washer (2 used)
	12H 301	(-)	Washer, lock, 1/2" (2 used)
	14H 391	(-)	Nut, 1/2" (2 used)
7	AR 20724 R	(-)	Harness, wiring, fender lamps (2 used)
	A 4881 R	(-)	Clip, wiring harness to fender (4 used) (not furnished)
	19H 2487	(-)	Screw, cap, 5/16" x 9/16", wiring clip to fender (4 used)
	12H 303	(-)	Washer, lock, 5/16", wiring clip to fender screw (4 used)
	A 3411 R	(-)	Grommet (2 used) (packed 2 in a pkg.)
	AR 20932 R	(-)	Cover, with clip, wiring harness to rear axle housing (2 used)
	19H 2021	(-)	Screw, cap, high-strength, 3/8" x 5/8", cover to rear axle housing (2 used)
	12H 304	(-)	Washer, lock, 3/8", cover to rear axle housing screw (2 used)
8	AR 20723 R	(-)	Harness, wiring, side lamps, four lamps
	R 20763 R	(-)	Clip, spring (2 used)
9	AF 3814 R	(-)	Harness, wiring, rear lamp, lamp end
10	AR 31786 R	(5306669-)	Lamp, combination rear and warning (12-volt) (sub. for AA6733R or AR21735R) (for service parts see page 96)
	B 2295 R	(-)	Washer
	F 2935 R	(-)	Washer
	12H 301	(-)	Washer, lock, 1/2"
	14H 473	(-)	Nut, jam, 1/2"

WARNING LAMP



50939

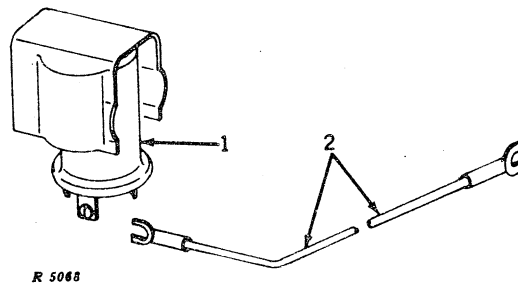
Key	Part No.	Serial No.	Description
1	AA 6132 R	(-)	MAST, WARNING LAMP (GASOLINE AND ALL-FUEL)
	AA 6162 R	(-)	MAST, WARNING LAMP (LP-GAS)
2	AA 6219 R	(-)	Lead, wiring, warning lamp
3	A 5281 R	(-)	Tubing, on lead
4	14H 849	(-)	Nut, jam, 7/16" (2 used)
	24H 1625	(-)	Washer, 17/32" x 1" x .120"
5	AA 6134 R	(-)	Lamp, with lead, tubing, washer and nuts
6	H 1085 R	(-)	Screw, mach., 5/16" x 3/4" (packed 50 in a pkg.)
7	24H 1224	(-)	Washer, 11/32" x 1" x .060" (2 used)
8	F 3156 R	(-)	Clip, spring, warning lamp mast (tractors equipped with front mounted rockshaft)
9	12H 303	(-)	Washer, lock, 5/16"
10	14H 785	(-)	Nut, 5/16"
11	14H 631	(-)	Nut (2 used)
	12H 246	(-)	Washer, lock (2 used)
12	AA 6135 R	(-)	Hanger, warning lamp
13	R 21021 R	(-)	Bracket, hanger (gasoline and all-fuel) (sub. for B3342R)
14	21H 1316	(-)	Screw, mach., pan. hd. (2 used)
15	19H 1900	(-)	Screw, cap, high-strength, 5/16" x 3/4" (2 used)
	12H 303	(-)	Washer, lock, 5/16" (2 used)
16	R 21024 R	(-)	Bracket, hanger (LP-gas) (sub. for A5268R)
17	21H 1290	(-)	Screw, mach., pan. hd. (6 used)
18	A 5275 R	(-)	Lens, amber
19	A 5277 R	(-)	Gasket (2 used) (packed 2 in a pkg.)
20	M 2207 T	(-)	Screw, self tapping (4 used)
21	A 5278 R	(-)	Lens, outlook (2 used)
22	A 5279 R	(-)	Gasket, outlook lens (2 used) (packed 2 in a pkg.)

WARNING LAMP -- Continued

Key	Part No.	Serial No.	Description
23	(-)	Not furnished (order AA6134R)
24	AA 6218 R	(-)	Bulb, 21 C. P., 12-14 volt, S.C. (packed 10 in a pkg.)
25	A 5276 R	(-)	Lens, red
26	A 5269 R	(-)	Adapter, warning lamp mast pivot (LP-gas)
27	8H 4360	(-)	Bolt, sq. hd. mach., 1/2" x 1-3/4"
28	A 5228 R	(-)	Pivot
29	A 5227 R	(-)	Clamp
30	A 4125 R	(-)	Screw, mach., 5/16" x 1" (2 used) (gasoline and all-fuel) (packed 50 in a pkg.)
	19H 1906	(-)	Screw, cap, high-strength, 5/16" x 1-1/2" (2 used) (LP-gas)
	12H 303	(-)	Washer, lock, 5/16" (2 used)
31	14H 785	(-)	Nut, 5/16" (2 used)
32	19H 1800	(-)	Screw, cap, high-strength, 3/8" x 1-1/2"
	12H 304	(-)	Washer, lock, 3/8"
33	D 1748 R	(-)	Wheel, hand
34	A 5226 R	(-)	Bracket
..	AR 21153 R	(-)	LAMP, WARNING AND MISC. PARTS (GASOLINE AND ALL-FUEL) (SUB. FOR AA6133R)
..	AR 21154 R	(-)	LAMP, WARNING AND MISC. PARTS (LP-GAS) (SUB. FOR AA6163)

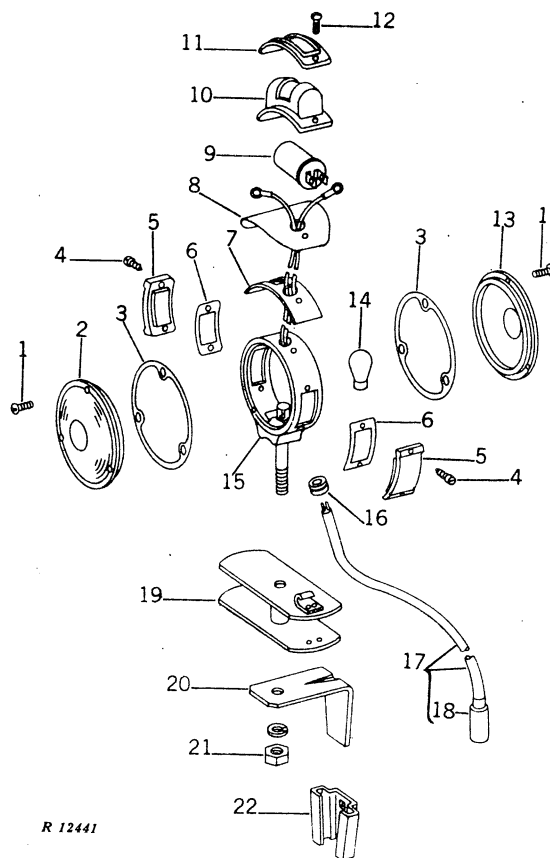
Capital letters indicate an attachment. Attachments must be listed on separate order from replacement parts order.

WARNING LAMP FLASHER



Key	Part No.	Serial No.	Description
1	AR 21856 R	(-)	Flasher, warning lamp with lead (12-volt)
2	(-)	Lead, wiring, 11" (make from R32008R and two R32016R from AR30963R wiring repair kit) (sub. for AA6037R)

AR40708 FLASHING WARNING LAMP FOR TOWED IMPLEMENT

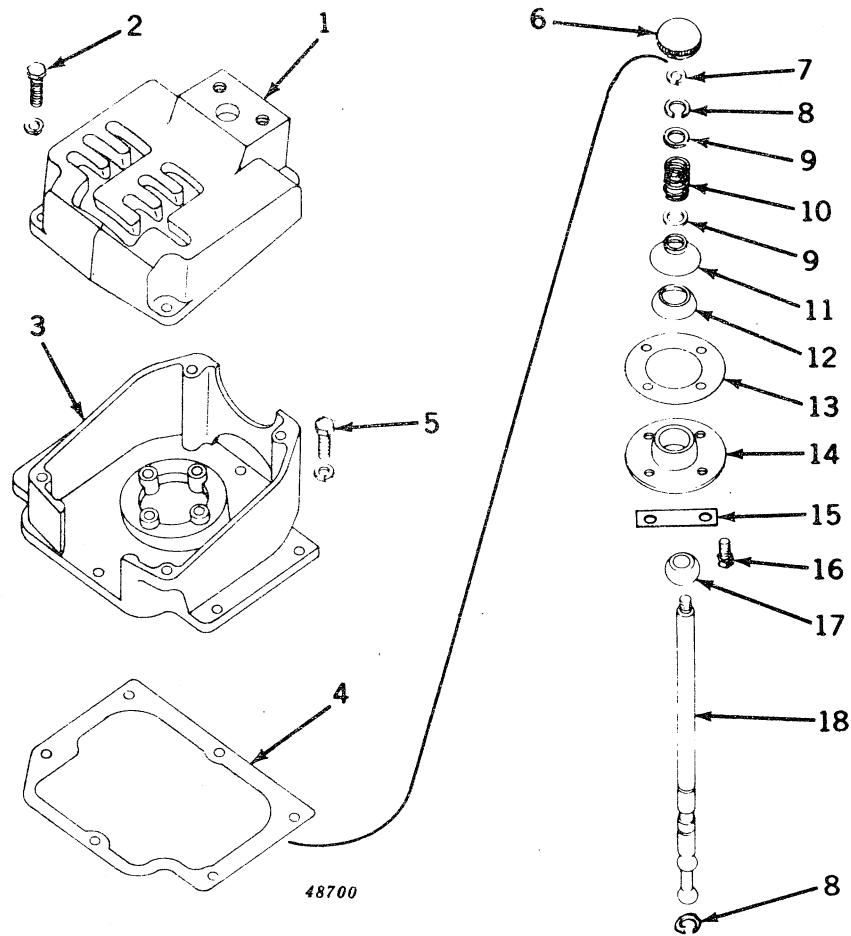


R 12441

Key	Part No.	Serial No.	Description
1	21H 1290*	(-)	Screw, mach., slotted pan hd., no. 6 x 1/2" (6 used)
2	A 5275 R*	(-)	Lens, amber
3	A 5277 R*	(-)	Gasket (2 used) (packed 2 in a pkg.)
4	37H 46*	(-)	Screw, tapping, slotted pan hd., no. 6 x 3/8" (4 used)
5	A 5278 R*	(-)	Lens, outlook (2 used)
6	A 5279 R*	(-)	Gasket, outlook lens (2 used) (packed 2 in a pkg.)
7	R 41327	(-)	Gasket
8	R 41328	(-)	Hood
9	AR 21856 R	(-)	Flasher, warning lamp, 12-volt
10	R 41325	(-)	Cover
11	R 41326	(-)	Bezel
12	37H 47	(-)	Screw, tapping, slotted pan hd., no. 8 x 1/2" (2 used)
13	A 5275 R*	(-)	Lens, amber
14	AA 6218 R*	(-)	Bulb, 21 C.P., 12-14-volt, S.C. (packed 10 in a pkg.)
15*	(-)	Body (sub. AR40708)
16	R 2579 R*	(-)	Grommet (packed 2 in a pkg.)
17	AR 40710*	(-)	Plug, electrical outlet, with cable (sub. for AA5691R)
18	AA 5692 R*	(-)	Plug, electrical outlet, less cable
19	AA 6217 R*	(-)	Reel
20	A 5273 R*	(-)	Bracket
21	14H 813*	(-)	Nut, 7/16"
	12H 293*	(-)	Washer, lock, 7/16"
22	JD 126*	(-)	Socket, lamp bracket
..	AR 40708	(-)	Lamp, warning, with cable and reel, for towed implements (sub. for AA6145R)

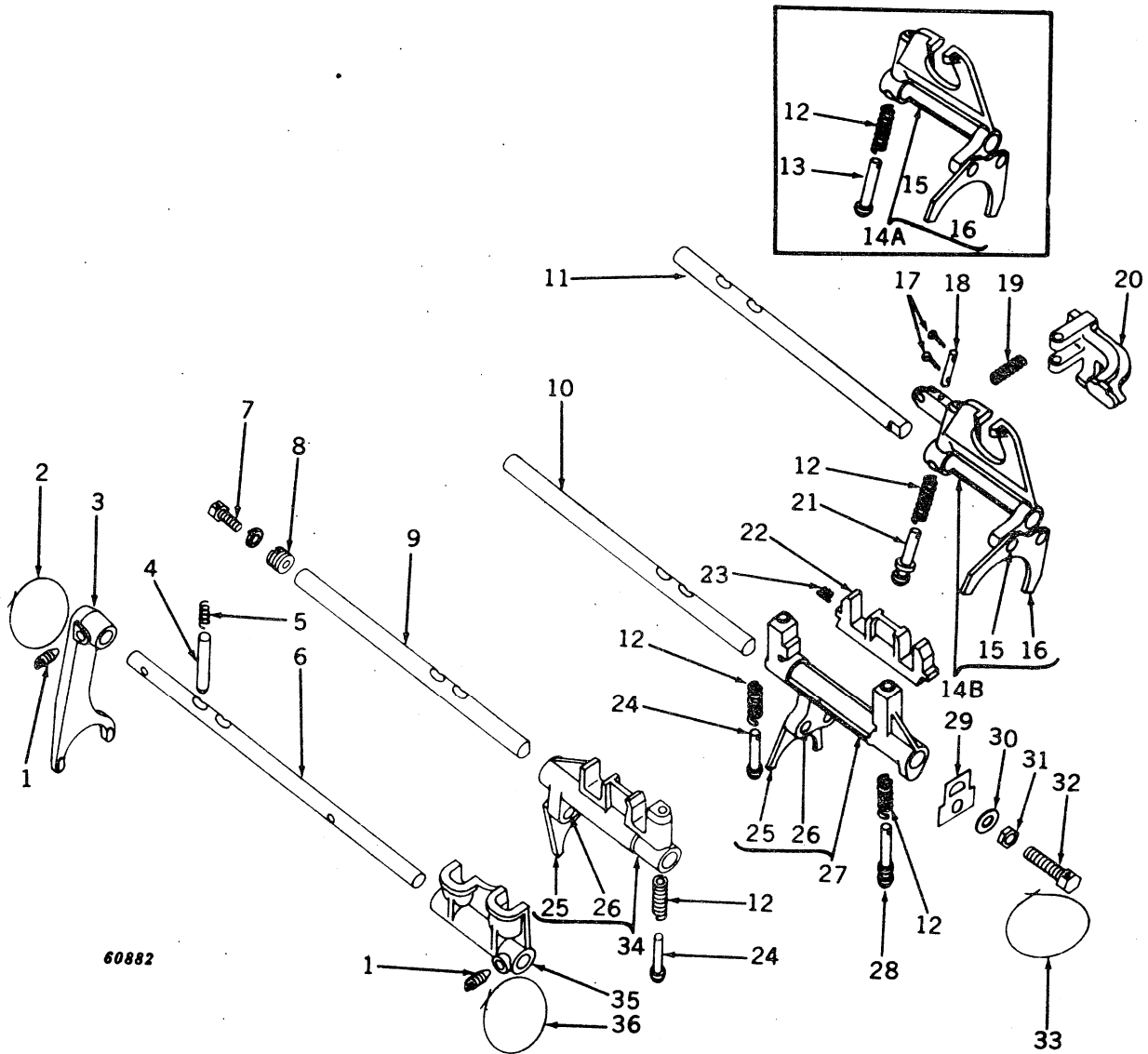
*Also parts for AA6145R

TRANSMISSION CASE COVER AND GEAR SHIFT LEVER



Key	Part No.	Serial No.	Description
1	B 3480 R	(-)	Quadrant, gear shift
2	19H 1731	(-)	Screw, cap, high-strength, 3/8" x 1" (4 used)
	12H 304	(-)	Washer, lock, 3/8" (4 used)
3	B 3670 R	(-)	Cover, transmission case
4	B 2581 R	(-)	Gasket (packed 5 in a pkg.)
5	19H 1732	(-)	Screw, cap, high-strength, 3/4" x 2-3/4" (6 used) (sub. for F2273R)
	12H 304	(-)	Washer, lock, 3/8" (6 used)
6	AP 17808 H	(-)	Ball, gear shift
7	12H 304	(-)	Washer, lock, 3/8"
8	B 387 R	(-)	Ring, snap (2 used) (packed 5 in a pkg.)
9	24H 1658	(-)	Washer, 21/32" x 1" x 16 gauge (2 used)
10	D 377 R	(-)	Spring
11	F 290 R	(-)	Cover, fulcrum ball socket
12	B 2583 R	(-)	Seal, fulcrum ball socket
13	A 2629 R	(-)	Gasket (packed 2 in a pkg.)
14	B 2584 R	(-)	Socket, fulcrum ball
15	B 3468 R	(-)	Plate, lock (2 used)
16	19H 1900	(-)	Screw, cap, high-strength, 5/16" x 3/4" (4 used)
17	H 717 R	(-)	Ball, fulcrum (packed 2 in a pkg.)
18	B 3159 R	(-)	Lever, gear shift

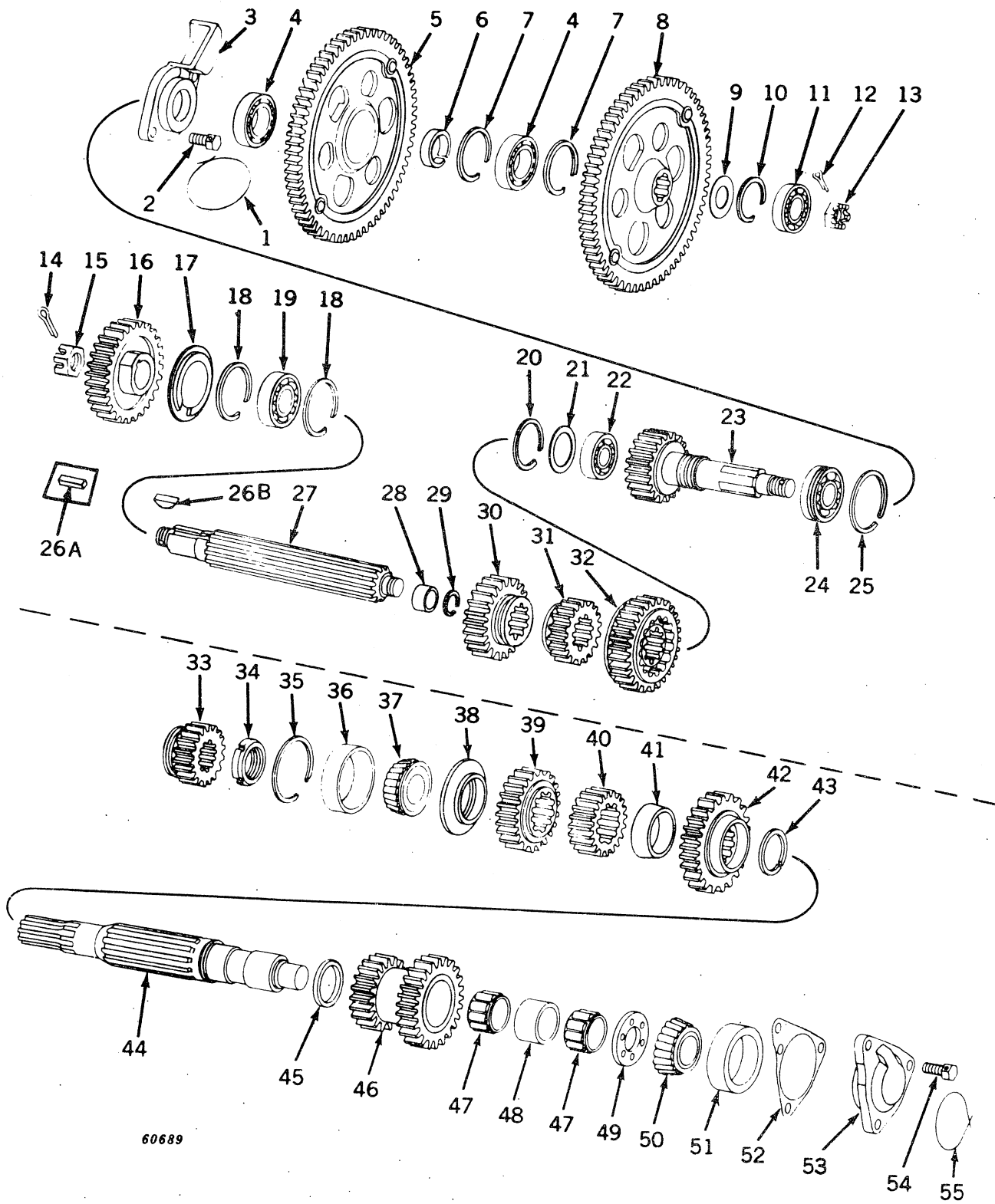
TRANSMISSION GEAR SHIFT FORKS AND SHIFTER SHAFTS



GEAR SHIFT FORKS AND SHIFTER SHAFTS -- Continued

Key	Part No.	Serial No.	Description
1	B 1914 R	(-)	Screw, set (2 used)
2	(-)	Wire, 16 gauge x 9" long
3	B 2600 R	(-)	Fork, fourth and sixth shifter
4	B 2707 R	(-)	Pawl, fourth and sixth shifter
5	D 993 R	(-)	Spring, pawl (packed 2 in a pkg.)
6	B 2599 R	(-)	Shaft, fourth and sixth shifter
7	19H 1731	(-)	Screw, cap, high-strength, 3/8" x 1" (3 used)
	12H 304	(-)	Washer, lock, 3/8" (3 used)
8	B 3330 R	(-)	Screw, adjusting (3 used)
9	B 3618 R	(-)	Shaft, second and fifth shifter
10	B 3481 R	(-)	Shaft, first, third, and reverse shifter
11	B 3329 R	(-)	Shaft, underdrive shifter
12	B 2597 R	(-)	Spring, pawl (4 used) (packed 2 in a pkg.)
13	B 2593 R	(-5203321)	Pawl, shifter
14A	AB 4947 R	(-5203321)	Shifter, B3476R, underdrive, with yoke and rivets
14B	AB 5374 R	(5203322-)	Shifter, B3843R, underdrive, with yoke and rivets
15	16H 1111	(-)	Rivet, ctsk. hd., 5/16" x 1" (2 used)
16	B 3479 R	(-)	Yoke, underdrive shifter (sub. AB4947R or AB5374R)
17	11H 206	(5203322-)	Pin, cotter, 3/32" x 5/8" (2 used)
18	B 3845 R	(5203322-)	Pin
19	A 3096 R	(5203322-)	Spring (packed 2 in a pkg.)
20	B 3844 R	(5203322-)	Lock, underdrive shifter
21	B 3483 R	(5203322-)	Pawl, shifter
22	B 3482 R	(-)	Gate, first, third, and reverse gear shifter
23	A 4741 R	(-)	Spring
24	B 2593 R	(-)	Pawl, shifter (2 used)
25	B 2586 R	(-)	Yoke, shifter (2 used) (sub. AB4949R or AB4950R)
26	16H 1110	(-)	Rivet, R.I.O.H., 5/16" x 1" (4 used)
27	AB 4950 R	(-)	Shifter, B3477R, first, third, and reverse gear, with yoke and rivets
28	B 3483 R	(-)	Pawl, shifter
29	B 2594 R	(-)	Plate, lock
30	24H 1325	(-)	Washer, 15/32" x 59/64" x .060"
31	14H 813	(-)	Nut, 7/16"
32	B 2595 R	(-)	Screw, cap, 7/16" x 2" (drilled)
33	(-)	Wire, 16 gauge x 14" long
34	AB 4949 R	(-)	Shifter, B3478R, second and fifth gear, with yoke and rivets
35	B 2598 R	(-)	Shifter, fourth and sixth gear
36	(-)	Wire, 16 gauge x 6" long

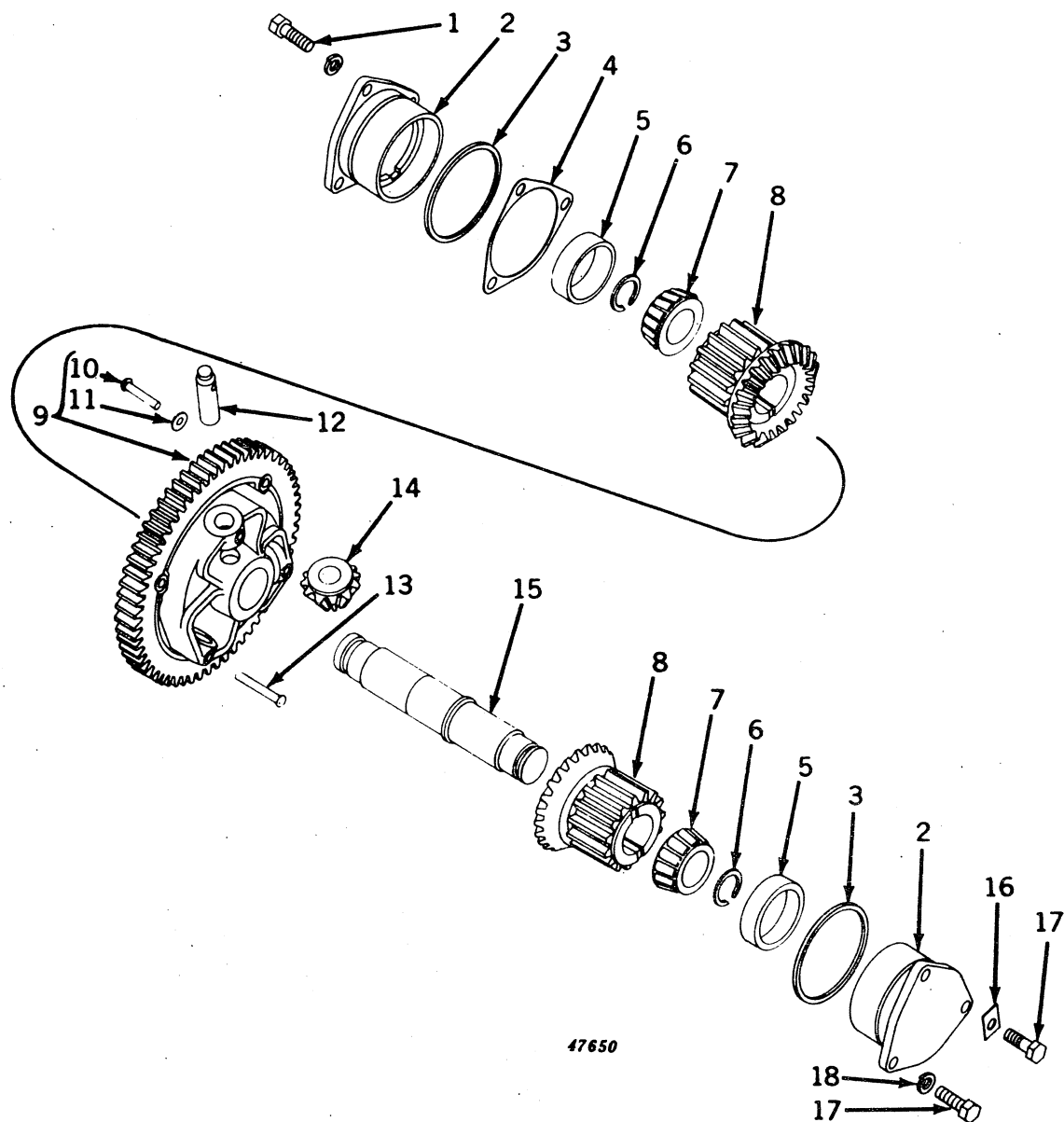
TRANSMISSION GEARS, SHAFTS, AND COUNTERSHAFT



TRANSMISSION GEARS, SHAFTS, AND COUNTERSHAFT -- Continued

Key	Part No.	Serial No.	Description
1	(-)	Wire, 16 gauge x 9" long
2	B 2827 R	(-)	Screw, cap, drilled, 7/16" x 1-1/8" (2 used)
3	B 3615 R	(-)	Cover
4	JD 8514	(-)	Bearing (2 used)
5	AB 4602 R	(-)	Gear, power shaft idler, with B3168R spider
6	B 3170 R	(-)	Spacer
7	B 3169 R	(-)	Ring, snap (2 used)
8	AB 5060 R	(-)	Gear, first reduction, with B3011R spider
9	B 3114 R	(-)	Washer
10	A 1401 R	(-)	Ring, snap (packed 2 in a pkg.)
11	JD 7664	(-)	Bearing
12	11H 218	(-)	Pin, cotter, 3/16" x 1-1/2"
13	C 535 R	(-)	Nut, slotted, 1" (packed 5 in a pkg.)
14	11H 218	(-)	Pin, cotter, 3/16" x 1-1/2"
15	B 1916 R	(-)	Nut, slotted, 1"
16	B 3603 R	(-)	Gear, fourth and sixth speed drive (32 teeth)
17	A 5527 R	(-)	Retainer, oil
18	A 4609 R	(-)	Ring, snap
19	JD 7674	(-)	Bearing
20	A 3815 R	(-)	Ring, snap
21	B 3616 R	(-)	Washer
22	AA 6619 R	(-)	Race, outer, with rollers
23	AB 5059 R	(-)	Gear, B3614R, transmission drive, and shaft, with nut (20 teeth)
24	JD 7649	(-)	Bearing
25	A 1402 R	(-)	Ring, snap
26A	A 5344 R	(-5208099)	Key
26B	26H 101	(5208100-)	Key, Woodruff, 3/8" x 1-1/2"
27	AB 5507 R	(-)	Shaft, sliding gear, with nut (16 splines) (sub. for AB5057R)
28	JD 7558	(-)	Race, inner
29	F 1495 R	(-)	Ring, snap
30	B 3604 R	(-)	Pinion, second and fifth speed sliding (25 teeth)
31	B 2431 R	(-)	Pinion, first and third speed sliding (19 teeth)
32	B 3613 R	(-)	Gear, sliding gear shaft drive (30 teeth)
33	B 3605 R	(-)	Pinion, fourth and sixth speed sliding (18 teeth)
34	B 2414 R	(-)	Nut, lock
35	B 3611 R	(-)	Ring, snap
36	JD 8232	(-)	Cup, bearing
37	JD 7228	(-)	Cone, with rollers
38	B 3606 R	(-)	Spacer
39	B 2416 R	(-)	Gear, countershaft second and fifth speed (25 teeth)
40	B 2418 R	(-)	Pinion, differential drive (20 teeth)
41	B 2419 R	(-)	Spacer
42	B 3602 R	(-)	Gear, countershaft first and third speed (31 teeth)
43	A 5518 R	(-)	Ring, snap
44	AB 5054 R	(-)	Countershaft, with lock nut (10 and 16 splines)
45	B 3788 R	(-)	Collar, locating
46	B 3607 R	(-)	Gear, countershaft idler (20 and 30 teeth)
47	JD 7937	(-)	Bearing (2 used)
48	F 206 R	(-)	Spacer
49	B 2424 R	(-)	Washer, thrust
50	JD 7397	(-)	Cone, with rollers
51	JD 7421	(-)	Cup, bearing
52	B 3609 R	(-)	Shim (steel) (16 used)
53	B 3608 R	(-)	Housing, bearing
54	B 2827 R	(-)	Screw, cap, drilled, 7/16" x 1-1/8" (3 used)
55	(-)	Wire, 16 gauge x 9" long (3 used)
..	AB 5519 R	(-)	Gasket set for transmission and rear end overhaul (see gasket set grouping for illustrations and contents-see page 230) (with B3628R sub. for AB5519R)

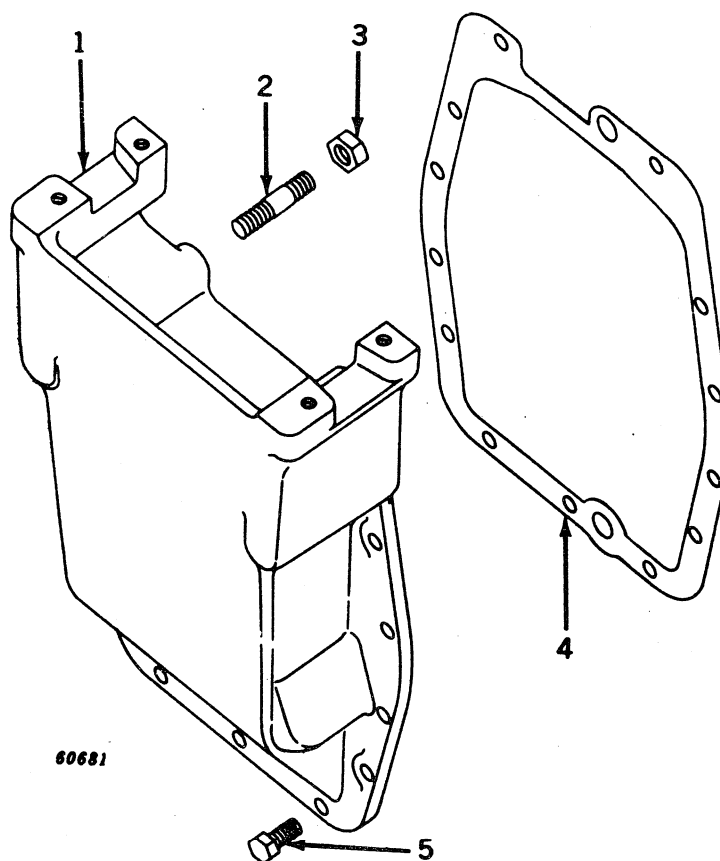
DIFFERENTIAL



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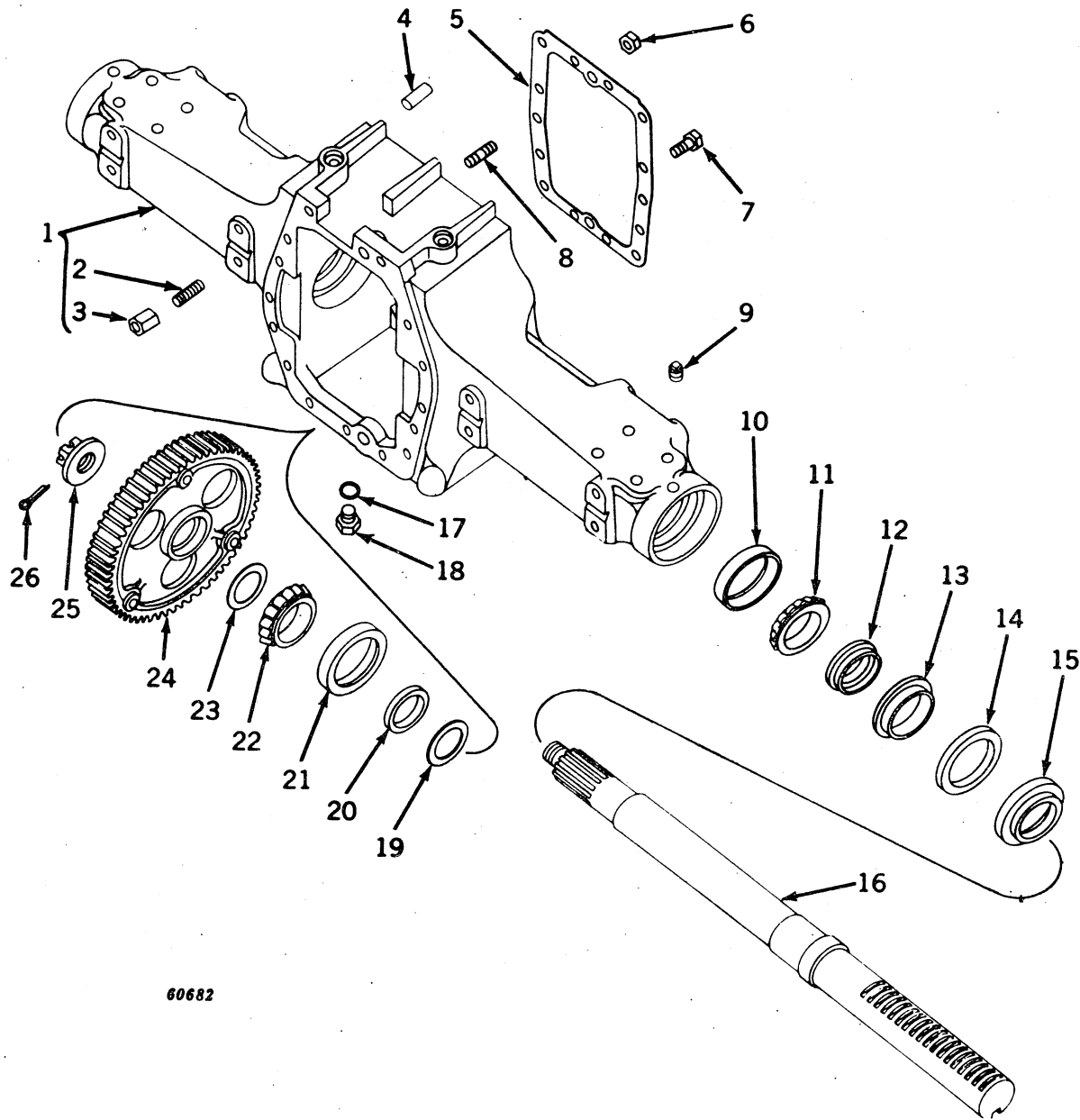
Key	Part No.	Serial No.	Description
1	19H 1721	(-)	Screw, cap, 1/2" x 1-1/2" (3 used)
	12H 301	(-)	Washer, lock, 1/2" (3 used)
2	B 3585 R	(-)	Quill, bearing (2 used)
3	B 3586 R	(-)	Packing (2 used)
4	B 3587 R	(-)	Shim, steel (8 used)
5	JD 7444	(-)	Cup, bearing (2 used)
6	A 2597 R	(-)	Ring, snap (2 used)
7	JD 8126	(-)	Cone, with rollers (2 used)
8	B 3584 R	(-)	Gear, bevel and spur pinion (2 used)
9	AB 5062 R	(-)	Gear, differential, with B3581R spider
10	16H 1123	(-)	Rivet, R.I.O.H., 5/16" x 1-1/8" (3 used)
11	D 2350 R	(-)	Washer (6 used)
12	B 2329 R	(-)	Shaft, bevel pinion (3 used) (sub. for AB4229R)
13	16H 787	(-)	Rivet, R.I.O.H., 1/4" x 2-1/2" (3 used)
14	B 2328 R	(-)	Pinion, bevel (3 used)
15	B 3583 R	(-)	Shaft, differential
16	F 262 R	(-)	Plate, lock (packed 2 in a pkg.)
17	19H 1721	(-)	Screw, cap, 1/2" x 1-1/2" (3 used)
18	12H 301	(-)	Washer, lock, 1/2" (2 used)

REAR AXLE HOUSING COVER (Tractors Less Powershaft and Rockshaft)



Key	Part No.		Serial No.		Description
1	B	3972 R	(-)	Cover, rear axle housing (sub. for B3580R)
2	F	2896 R	(-)	Stud, 5/8" x 2-3/4" (2 used)
3	14H	760	(-)	Nut, special (2 used) (sub. for A5772R)
4	B	3628 R	(-5208099)	Gasket (packed 2 in a pkg.)
	B	3973 R	(5208100-	-)	Gasket (packed 2 in a pkg.)
5	19H	1773	(-)	Screw, cap, high-strength, 7/16" x 1-1/8" (11 used)

FINAL DRIVE AND REAR AXLE HOUSING AND SHAFT

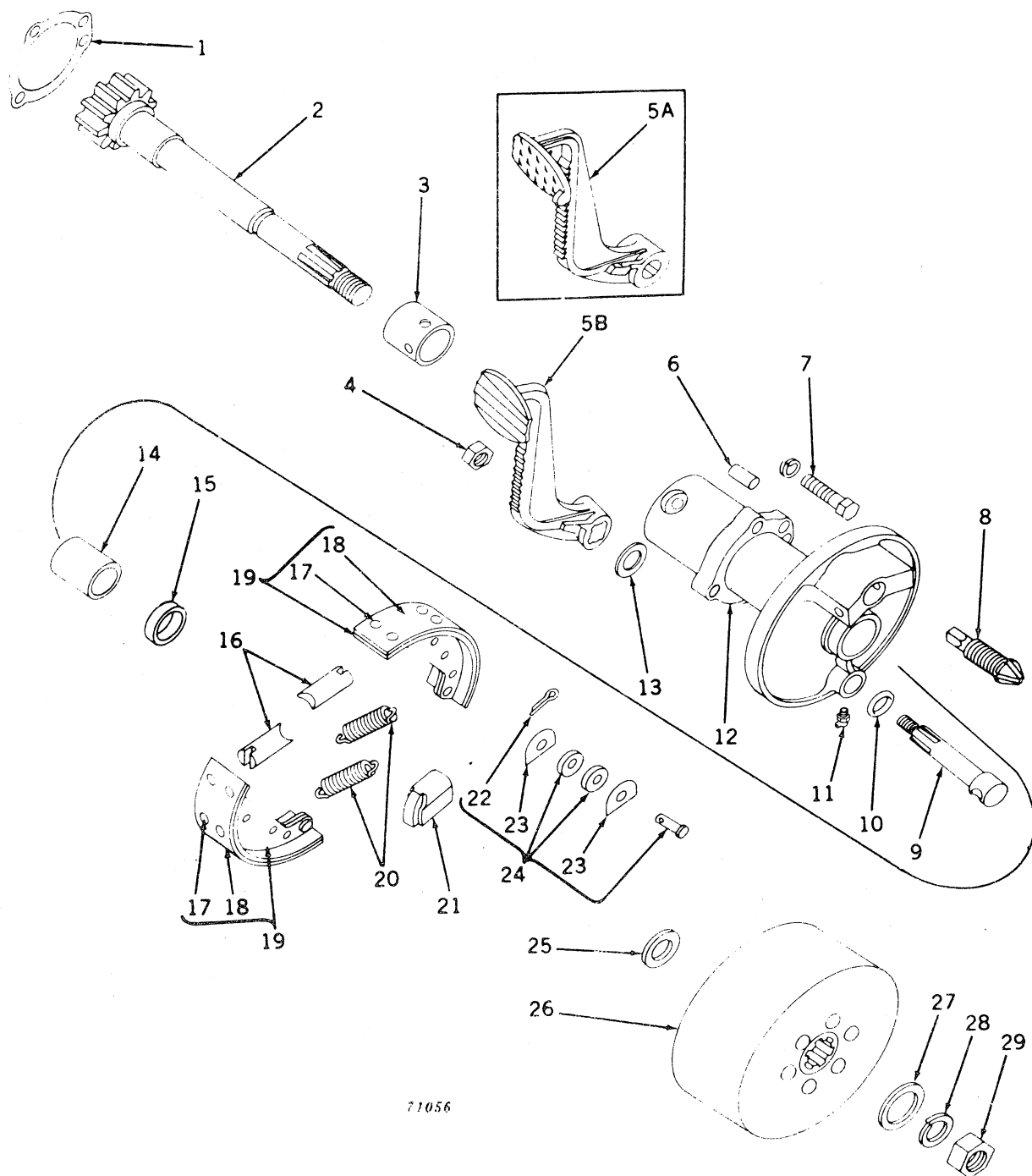


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FINAL DRIVE AND REAR AXLE HOUSING AND SHAFT -- Continued

Key	Part No.	Serial No.	Description
1	AP 20671 P	(-)	Housing, B3620R, B3970P, or P20560R, rear axle, with dowel pins and studs (88" tread) (sub. for AB5207R or AB5508R)
	AR 20672 P	(-)	Housing, B3621P, B3971R, or R20570R, rear axle with dowel pins and studs (97-1/4" or 104" tread) (sub. for AB5208R or AB5509R)
2	A 5252 P	(-)	Stud, 5/8" x 2-1/4" (12 used) (packed 25 in a pkg.)
3	A 1892 R	(-)	Nut, special hex. (12 used) (packed 25 in a pkg.)
4	A 776 R	(-)	Pin, dowel (2 used)
5	B 3622 P	(-)	Gasket (packed 5 in a pkg.)
6	14H 886	(-)	Nut, 9/16" (4 used)
7	19H 2356	(-)	Screw, cap, high-strength, 9/16" x 1-3/4" (10 used)
8	B 3626 P	(-)	Stud, 9/16" x 2-5/16" (4 used)
9	15H 604	(-)	Plug, pipe, 1/4" (2 used)
10	JD 8210	(-)	Cup, bearing (2 used) (88" tread)
	JD 8213	(-)	Cup, bearing (2 used) (97-1/4" or 104" tread)
11	JD 8164	(-)	Cone, with rollers (2 used) (88" tread)
	JD 8165	(-)	Cone, with rollers (2 used) (97-1/4" or 104" tread)
12	A 3040 R	(-)	Spacer, bearing (2 used) (88" tread)
	A 4345 R	(-)	Spacer, bearing (2 used) (97-1/4" or 104" tread)
13	A 3042 R	(-)	Retainer, felt, inner (2 used) (88" tread)
	F 787 R	(-)	Retainer, felt, inner (2 used) (97-1/4" or 104" tread)
14	A 3043 R	(-)	Washer, felt (2 used) (88" tread) (sub. for AA3657R)
	L 2455 R	(-)	Washer, felt (2 used) (97-1/4" or 104" tread) (sub. for AD1275R)
15	A 3041 R	(-)	Retainer, felt, outer (2 used) (88" tread)
	I 786 R	(-)	Retainer, felt, outer (2 used) (97-1/4" or 104" tread)
16	AB 5068 R	(-)	Shaft, rear axle, with nut (2 used) (88" tread)
	AB 5069 R	(-)	Shaft, rear axle, with nut (2 used) (97-1/4" or 104" tread)
17	A 4827 R	(-)	Washer (packed 2 in a pkg.)
18	F 3128 R	(-)	Plug, drain
19	B 3625 R	(-)	Washer (2 used)
20	AB 5070 R	(-)	Seal, oil (2 used)
21	JD 7292	(-)	Cup, bearing (2 used)
22	JD 7242	(-)	Cone, with rollers (2 used)
23	B 3415 R	(-)	Washer, thrust (2 used)
24	AB 5071 R	(-)	Gear, final drive, with B3630R spider (2 used)
	A 4231 R	(-)	Washer (12 used) (packed 2 in a pkg.) (sub. for A2764R)
	16H 1381	(-)	Rivet, R.I.O.H., 3/8" x 1-7/8" (6 used)
25	B 350 R	(-)	Nut (2 used)
26	11H 222	(-)	Pin, cotter, 3/16" x 2" (2 used)
..	AB 5519 R	(-)	Gasket set for transmission and rear end overhaul (see gasket set grouping for illustrations and contents-see page 230) (with B3628R sub. for AB5366R)

BRAKES

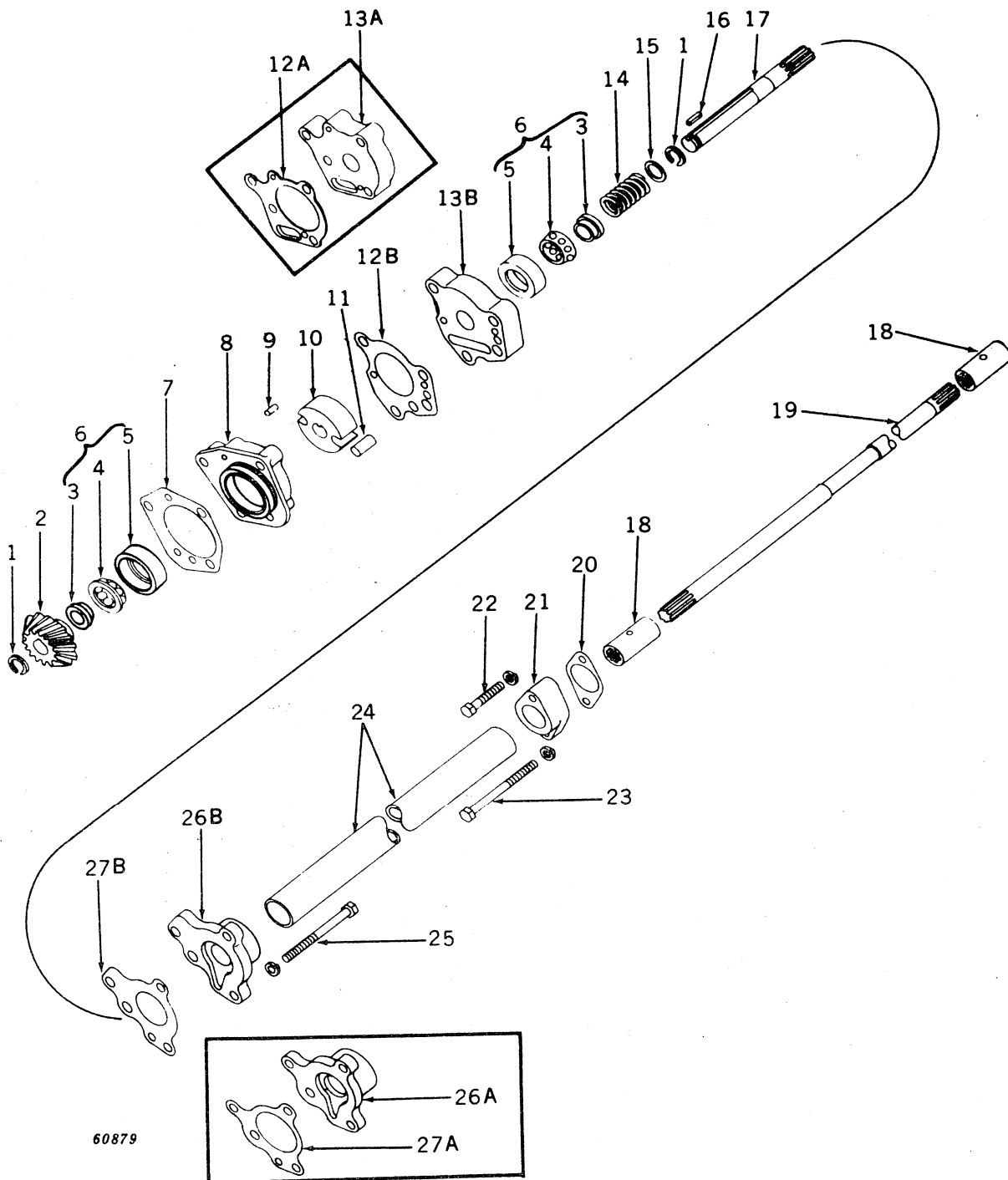


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BRAKES -- Continued

Key	Part No.	Serial No.	Description
1	B 2743 R	(-)	Gasket (packed 5 in a pkg.)
2	AB 5149 R	(-)	Shaft, brake, with nut
3	B 3725 R	(-)	Bushing, inner
4	14H 800	(-)	Nut, 5/8"
5A	A 88 R	(-5299999)	Pedal, R.H.
	A 89 R	(-5299999)	Pedal, L.H.
5B	R 20613 R	(5300000-)	Pedal, R.H.
	R 20614 R	(5300000-)	Pedal, L.H.
6	A 120 R	(-5999999)	Pin, dowel (packed 2 in a pkg.)
	B 3595 R	(5300000-)	Pin, dowel
7	19H 1777	(-)	Screw, cap, high-strength, 1/2" x 1-3/4" (3 used)
	12H 301	(-)	Washer, lock, 1/2" (3 used)
8	A 151 R	(-)	Screw, adjusting
9	A 4302 R	(-)	Shaft, lever
10	R 495 R	(-)	O-ring (packed 5 in a pkg.)
11	JD 7781	(-)	Fitting, grease, 90°, 1/8" (packed 10 in a pkg.)
12	AR 20329 R	(-)	Housing, B3724R or R20240R, with bushings (sub. for AB5148R)
13	24H 1423	(-)	Washer, 29/32" x 1-1/2" x .036" (2 used)
14	A 5631 R	(-)	Bushings, outer
15	AF 2788 R	(-)	Seal, oil
16	A 134 R	(-)	Pin, adjusting (2 used)
17	D 2309 R	(-)	Rivet, special (20 used) (packed 100 in a pkg.)
18	AR 604 R	(-)	Lining (set for four lining and forty rivets)
19	AR 483 R	(-)	Shoe, with lining (2 used)
20	R 21753 R	(-)	Spring (2 used) (packed 10 in a pkg.) (sub. for A348R)
21	A 321 R	(-)	Cam
22	11H 211	(-)	Pin, cotter, 1/8" x 3/4" (2 used)
23	A 2299 R	(-)	Washer (4 used) (packed 2 in a pkg.)
24	AA 4837 R	(-)	Pins (two) with rollers and washers
25	A 5743 R	(-)	Washer (2 used)
26	AR 482 R	(-)	Drum, brake, with hub (sub. for AF291R)
	F 154 R	(-)	Guard, dust, outer
	R 491 R	(-)	Drum, brake (sub. for A511R)
	16H 1342	(-)	Rivet, drum to hub. R.L.O.H., 3/8" x 1-1/8" (6 used)
27	D 136 R	(-)	Washer
28	12H 234	(-)	Washer, lock, 1"
29	14H 876	(-)	Nut, jam, 1"

VENTILATOR PUMP AND FAN DRIVE (Power Steering)

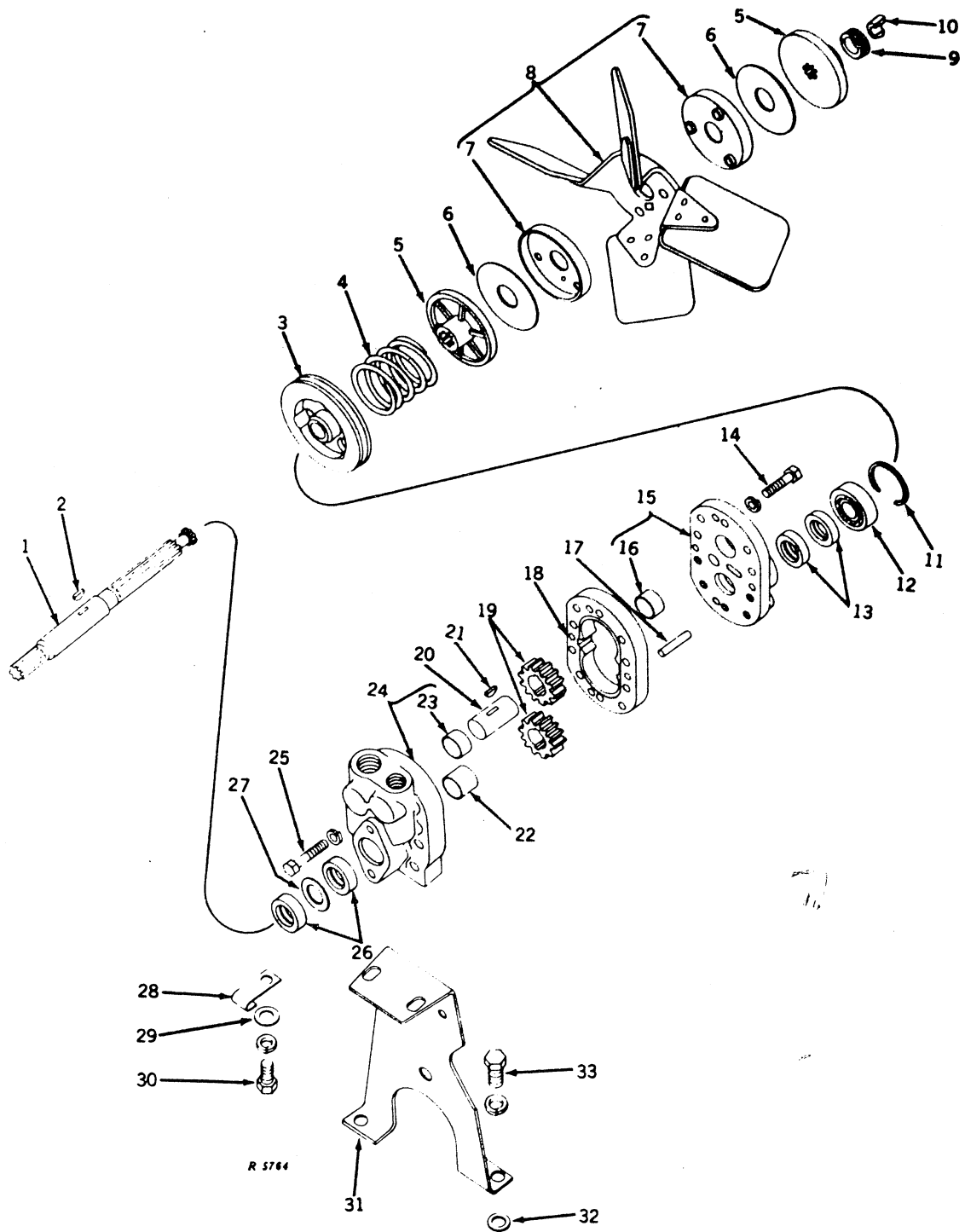


VENTILATOR PUMP AND FAN DRIVE (Power Steering) -- Continued

Key	Part No.	Serial No.	Description
1	A 369 R	(-)	Ring, snap (2 used) (packed 5 in a pkg.)
2	AB 5183 R	(-)	Gear and pinion (one B3785R and one B3786R)
3	JD 7656	(-5210500)	Cone, bearing (2 used)
	JD 8590	(5210501-)	Cone, bearing (2 used)
4	JD 7657	(-5210500)	Retainer, with balls (2 used)
	JD 8591	(5210501-)	Retainer, with balls (2 used)
5	JD 7655	(-5210500)	Cup, bearing (2 used)
	JD 8589	(5210501-)	Cup, bearing (2 used)
6	JD 7654	(-5210500)	Bearing, complete (2 used)
	JD 8588	(5210501-)	Bearing, complete (2 used)
7	B 2642 R	(-)	Shim (packed 5 in a pkg.) (sub. for B2643R)
8	F 2425 R	(-5206567)	Housing, fan drive shaft bearing (sub. AF3603R)
	F 3410 R*	(5206568-)	Housing, fan drive shaft bearing
9	B 2641 R	(-)	Pin, dowel (2 used)
10	A 4191 R	(-)	Rotor, ventilator pump
11	R 820 R	(-)	Roller, ventilator pump rotor (2 used) (packed 2 in a pkg.)
12A	F 2427 R	(-5206567)	Gasket (packed 2 in a pkg.)
12B	F 3412 R*	(5206568-)	Gasket (packed 2 in a pkg.)
13A	F 2426 R	(-5206567)	Quill, fan drive shaft bearing (sub. AF3603R)
13B	F 3411 R*	(5206568-)	Quill, fan drive shaft bearing
14	F 1660 R	(-)	Spring
15	24H 448	(-)	Washer, 25/32" x 1-1/8" x .090"
16	D 403 R	(-)	Key (packed 5 in a pkg.)
17	F 1656 R	(-)	Shaft, fan drive
18	AF 1902 R	(-)	Coupling (2 used) (packed 2 in a pkg.)
19	B 3353 R	(-)	Shaft, fan drive coupling
20	F 1667 R	(-)	Gasket (packed 2 in a pkg.)
21	F 1666 R	(-)	Flange, steering pump
22	19H 1765	(-)	Screw, cap, high-strength, 3/8" x 1-3/4"
	12H 304	(-)	Washer, lock, 3/8"
23	19H 2228	(-)	Screw, cap, high-strength, 3/8" x 4"
	12H 304	(-)	Washer, lock, 3/8"
24	B 3354 R	(-)	Tube, fan drive
25	19H 2708	(-)	Screw, cap, high-strength, 7/16" x 5-1/4" (3 used)
	12H 304	(-)	Washer, lock, 3/8" (3 used)
26A	F 1664 R	(-5206567)	Cover, fan drive shaft bearing (sub. AF3603R)
26B	F 3414 R*	(5206568-)	Cover, fan drive shaft bearing
27A	F 1665 R	(-5206567)	Gasket (packed 2 in a pkg.)
27B	F 3413 R	(5206568-)	Gasket (packed 2 in a pkg.)
..	AF 3603 R	(-5206567)	Housing, fan drive shaft bearing, bearing quill and bearing cover

*Also parts for 5200000-5206567 when AF3603R housing, fan drive shaft bearing, bearing quill and bearing cover been installed.

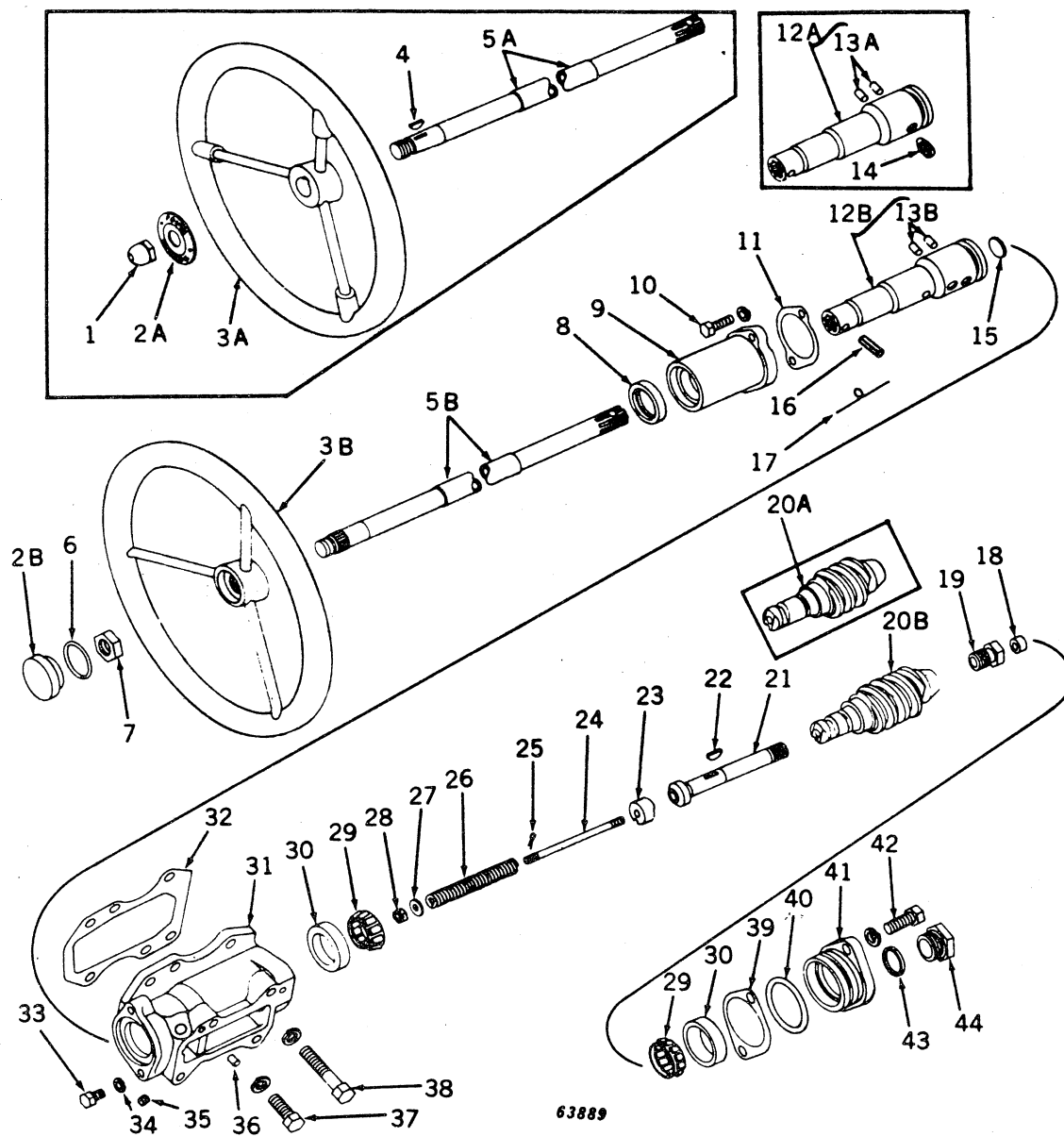
FAN AND POWER STEERING PUMP (Power Steering)



FAN AND POWER STEERING PUMP (Power Steering) -- Continued

Key	Part No.	Serial No.	Description
1	F 1687 R	(-)	Shaft, fan
2	26H 70	(-)	Key, Woodruff, 1/8" x 1/2"
3	F 1668 R	(-)	Pulley, generator drive
4	F 808 R	(-)	Spring
5	AB 3314 R	(-)	Disk, friction (pkg. of 2) (1 pkg. used)
6	D 399 R	(-)	Washer, friction (2 used) (packed 5 in a pkg.)
7	A 4059 R	(-)	Cup, fan drive (2 used)
8	AB 3315 R	(-)	Fan, with two A4059R cups
9	A 3645 R	(-)	Keeper, fan
10	D 1720 R	(-)	Lock, retainer (2 used) (packed 2 in a pkg.)
11	D 398 R	(-)	Ring, snap
12	JD 7142	(-)	Bearing
13	AR 21900 R	(-)	Seal, oil (2 used) (packed 2 in a pkg.) (sub. for AF1925R)
14	19H 1765	(-)	Screw, cap, high-strength, 3/8" x 1-3/4" (5 used)
	12H 304	(-)	Washer, lock, 3/8" (5 used)
15	AF 2338 R	(-)	Cover, F2313R, steering pump, with bushing
16	F 1747 R	(-)	Bushing
17	R 1800 R	(-)	Pin, dowel (2 used)
18	F 2324 R	(-)	Body, steering pump
19	AF 1329 R	(-)	Gear, steering pump (pkg. of 2) (1 pkg. used)
20	F 1685 R	(-)	Shaft, steering pump gear
21	26H 70	(-)	Key, Woodruff, 1/8" x 1/2"
22	A 4130 R	(-)	Bushing (packed 2 in a pkg.)
23	F 1747 R	(-)	Bushing
24	AF 2339 R	(-)	Housing, F2311R, steering pump, with bushings
25	19H 1726	(-)	Screw, cap, high-strength, 3/8" x 2-1/4" (4 used)
	12H 304	(-)	Washer, lock, 3/8" (4 used)
26	AR 21900 R	(-)	Seal, oil (2 used) (packed 2 in a pkg.) (sub. for AF1925R)
27	R 21720 R	(-)	Spacer
28	B 1986 R	(-)	Clip
29	24H 1306	(-)	Washer, 7/16" x 1" x .036" (2 used)
30	19H 1731	(-)	Screw, cap, high-strength, 3/8" x 1" (2 used)
	12H 304	(-)	Washer, lock, 3/8" (2 used)
31	B 3357 R	(-)	Support, fan
32	24H 1321	(-)	Washer, 29/64" x 13/16" x .018" (8 used)
33	19H 1821	(-)	Screw, cap, high-strength, 7/16" x 1-1/4" (2 used)
	12H 293	(-)	Washer, lock, 7/16" (2 used)
..	AF 1904 R	(-)	Pump, power steering complete
..	B 3288 R	(-)	Belt, fan

STEERING SHAFT WORM, AND HOUSING (Power Steering) (520 Series)

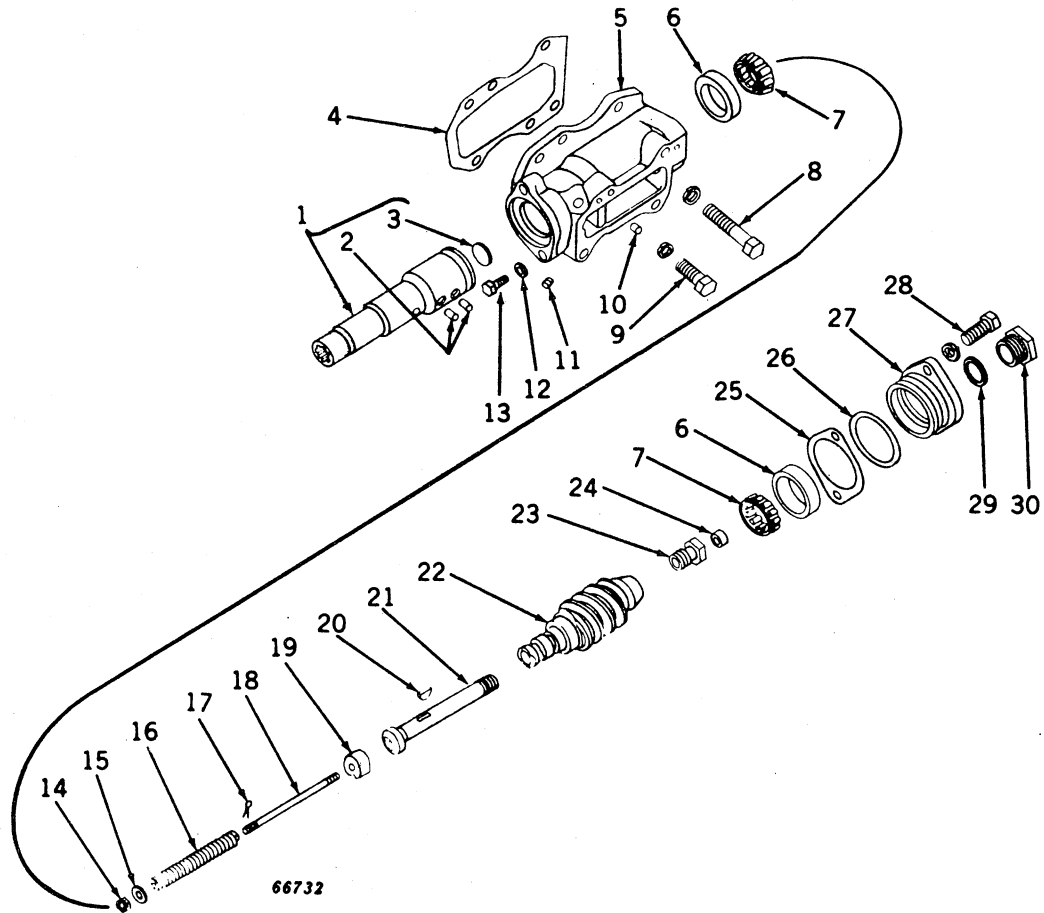


STEERING SHAFT WORM, AND HOUSING (Power Steering) (520 Series) -- Continued

Key	Part No.	Serial No.	Description
1	F 1745 R	(-5208099)	Nut, special cap
2A	F 1744 R	(-5208099)	Emblem, power steering
2B	F 3629 R	(5208100-)	Emblem, power steering
3A	AA 380 R	(-5208099)	Wheel, steering
3B	AF 3856 R	(5208100-)	Wheel, steering
4	26H 17	(-5208099)	Key, Woodruff, 3/16" x 7/8"
5A	AB 4827 R	(-5208099)	Shaft, steering, with nut
5B	AB 5551 R	(5208100-)	Shaft, steering, with nut
6	B 3690 R	(5208100-)	O-ring (packed 2 in a pkg.)
7	14H 482	(5208100-)	Nut, jam, 3/4"
8	AF 1934 R	(-)	Seal, oil
9	F 1722 R	(-)	Housing, steering shaft oil seal
10	19H 2552	(-)	Screw, cap, high-strength, 3/8" x 1-1/8" (2 used)
	12H 304	(-)	Washer, lock, 3/8" (2 used)
11	R 21062 R	(-)	Gasket (packed 5 in a pkg.) (sub. for F1723R)
12A	AF 1938 R	(-5211185)	Sleeve, steering valve actuating, with pins
12B	AR 20168 R	(5211186-)	Sleeve, steering valve actuating, with pins
13A	F 1743 R	(-5211185)	Pin (2 used) (packed 2 in a pkg.)
13B	R 20164 R	(5211186-)	Pin (2 used) (packed 2 in a pkg.)
14	R 20913 R	(-5211185)	Screw, special set (sub. for F1717R and F3359R)
15	30H 13	(-)	Plug, expansion, 1"
16	34H 314	(-)	Pin, spring, 1/4" x 1-1/4"
17	(-)	Wire, 16 gauge x 5" long
18	R 20162 R	(5211186-)	Screw, thru socket set
19	R 20161 R	(5211186-)	Bushing, adjusting
20A	F 2333 R	(-5211185)	Worm, steering
20B	R 20159 R	(5211186-)	Worm, steering
21	R 20160 R	(5211186-)	Shaft, steering worm
22	26H 72	(5211186-)	Key, Woodruff, 1/8" x 5/8"
23	F 1719 R	(-5211185)	Cam, steering worm
	R 20165 R	(5211186-)	Cam, steering worm
24	F 2334 R	(-)	Rod, steering worm cam
25	11H 233	(-)	Pin, cotter, 3/32" x 1/2"
26	F 2335 R	(-)	Spring
27	24H 1290	(-)	Washer, 21/64" x 3/4" x .036" (2 used)
	24H 1136	(-)	Washer, 21/64" x 3/4" x .060" (2 used)
28	14H 511	(-)	Nut, slotted, 5/16"
29	JD 8172	(-)	Cone, with rollers (2 used)
30	JD 7253	(-)	Cup, bearing (2 used)
	AR 20169 R	(-)	Housing, F2332R or R20158R, steering worm, with plug
32	F 1706 R	(-)	Shim (packed 2 in a pkg.)
	F 2346 R	(-)	Shim (packed 2 in a pkg.)
33	19H 2038	(-)	Screw, cap, high-strength, 3/8" x 1/2"
34	A 3098 R	(-)	Washer, aluminum (packed 5 in a pkg.)
35	15H 559	(-)	Plug, pipe, 1/4", countersunk headless
36	F 1743 R	(-)	Pin (2 used) (packed 2 in a pkg.)
37	19H 2508	(-)	Screw, cap, 1/2" x 1-3/8" (3 used)
	12H 301	(-)	Washer, lock, 1/2" (3 used)
38	19H 1974	(-)	Screw, cap, high-strength, 1/2" x 2-3/4"
	12H 301	(-)	Washer, lock, 1/2"
39	F 1648 R	(-)	Shim, steel, .0025" (packed 5 in a pkg.)
	F 2155 R	(-)	Shim, steel, .010" (packed 5 in a pkg.)
40	F 1649 R	(-)	O-ring (packed 5 in a pkg.)
41	AR 20170 R	(-)	Housing, R20166R, bearing, with plug (sub. for F1724R)
42	19H 1815	(-)	Screw, cap, high-strength, 1/2" x 1-1/4" (2 used)
	12H 301	(-)	Washer, lock, 1/2" (2 used)
43	H 356 R	(5211186-)	Washer, aluminum (packed 2 in a pkg.)
44	R 20168 R	(5211186-)	Plug
..	AR 21667 R	(-5211185)	Kit, service, power steering adjustable helix

NOTE: For steering shaft support, see page 140.

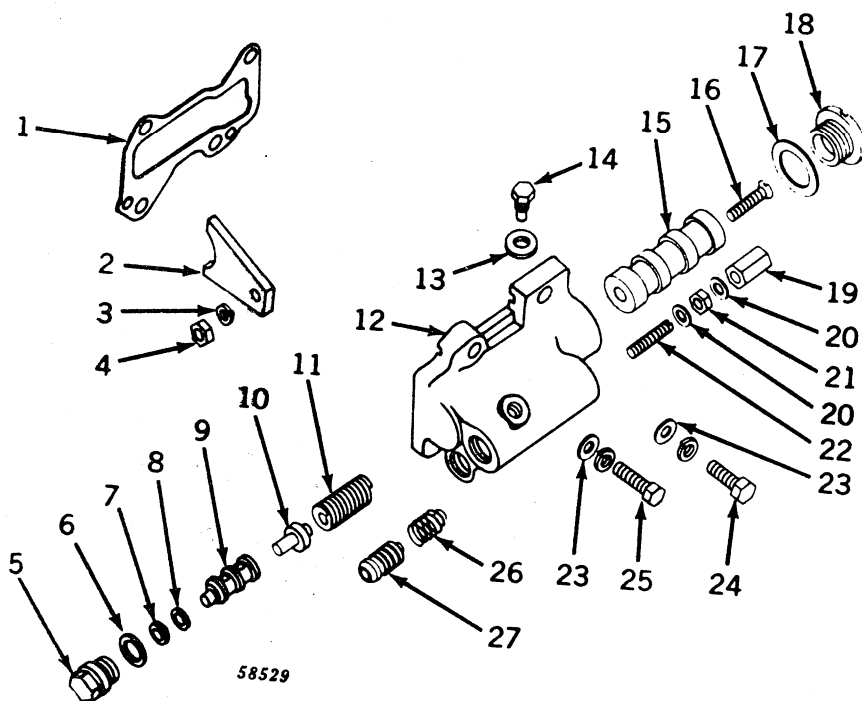
STEERING WORM AND HOUSING (Power Steering) (530 Series)



STEERING WORM AND HOUSING (Power Steering) (530 Series) -- Continued

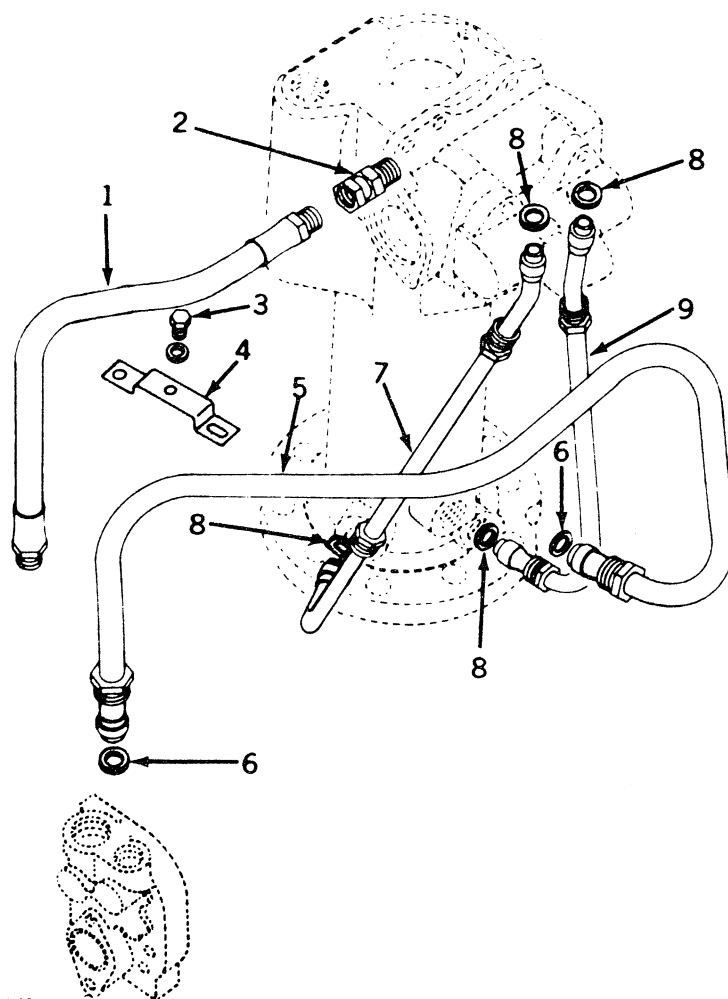
Key	Part No.	Serial No.	Description
1	AR 20655 R	(-)	Sleeve, steering valve actuating, with pins
2	R 20164 R	(-)	Pin (2 used) (packed 2 in a pkg.)
3	30H 13	(-)	Plug, expansion, 1"
4	F 1706 R	(-)	Shim (packed 2 in a pkg.)
	F 2346 R	(-)	Shim (packed 2 in a pkg.)
5	AR 20169 R	(-)	Housing, F2332R or R20158R, steering worm, with plug
6	JD 7253	(-)	Cup, bearing (2 used)
7	JD 8172	(-)	Cone, with rollers (2 used)
8	19H 1974	(-)	Screw, cap, high-strength, 1/2" x 2-3/4"
	12H 301	(-)	Washer, lock, 1/2"
9	19H 2508	(-)	Screw, cap, 1/2" x 1-3/8" (3 used)
	12H 301	(-)	Washer, lock, 1/2" (3 used)
10	F 1743 R	(-)	Pin (2 used) (packed 2 in a pkg.)
11	15H 240	(-)	Plug, pipe, 1/4", countersunk headless
12	A 3098 R	(-)	Washer, aluminum (packed 5 in a pkg.)
13	19H 2038	(-)	Screw, cap, high-strength, 3/8" x 1/2"
14	14H 511	(-)	Nut, slotted, 5/16"
15	24H 1290	(-)	Washer, 21/64" x 3/4" x .036" (2 used)
	24H 1136	(-)	Washer, 21/64" x 3/4" x .060" (2 used)
16	F 2335 R	(-)	Spring
17	11H 233	(-)	Pin, cotter, 3/32" x 1/2"
18	F 2334 R	(-)	Rod, steering worm cam
19	R 20165 R	(-)	Cam, steering worm
20	26H 72	(-)	Key, Woodruff, 1/8" x 5/8"
21	R 20160 R	(-)	Shaft, steering worm
22	R 20159 R	(-)	Worm, steering
23	R 20161 R	(-)	Bushing, adjusting
24	R 20162 R	(-)	Screw, thru socket set
25	F 1648 R	(-)	Shim, steel, .0025" (packed 5 in a pkg.)
	F 2155 R	(-)	Shim, steel, .010" (packed 5 in a pkg.)
26	F 1649 R	(-)	O-ring (packed 5 in a pkg.)
27	AR 20170 R	(-)	Housing, R20166R, bearing, with plug
28	19H 1815	(-)	Screw, cap, 1/2" x 1-1/4" (2 used)
	12H 301	(-)	Washer, lock, 1/2" (2 used)
29	H 356 R	(-)	Washer, aluminum (packed 2 in a pkg.)
30	R 20168 R	(-)	Plug

POWER STEERING VALVE



Key	Part No.	Serial No.	Description
1	F 2321 R	(-)	Gasket (packed 5 in a pkg.)
2	F 2323 R	(-)	Arm, steering valve
3	12H 303	(-)	Washer, lock, 5/16"
4	14H 785	(-)	Nut, 5/16"
5	AF 3799 R	(-)	Plug, relief valve (sub. for F2317R)
6	H 294 R	(-)	Washer, aluminum (packed 2 in a pkg.)
7	24H 1303	(-)	Washer, plain, 13/32" x 11/16" x .060" (2 used)
8	R 1820 R	(-)	Washer (packed 2 in a pkg.) (6 used)
9	F 2371 R	(-)	Sleeve, relief valve
10	F 2232 R	(-)	Valve, relief
11	A 4546 R	(-)	Spring
12	F 2320 R	(-)	Housing, steering valve
13	R 463 R	(-)	Washer, copper (packed 5 in a pkg.)
14	F 2372 R	(-)	Screw, special cap
15	F 1729 R	(-)	Valve, steering
16	21H 1133	(-)	Screw, mach., 5/16" x 1-1/4"
17	F 1734 R	(-)	Gasket (packed 5 in a pkg.)
18	R 20214 R	(-)	Plug (sub. for F1733R)
19	B 427 R	(-)	Nut, cap
20	A 5364 R	(-)	Washer, aluminum (2 used) (packed 5 in a pkg.)
21	14H 732	(-)	Nut, jam, 3/8"
22	F 1741 R	(-)	Screw, adjusting
23	24H 1652	(-)	Washer, 13/32" x 11/16" x .105" (4 used)
24	19H 1179	(-)	Screw, cap, high-strength, 3/8" x 1-3/4" (sub. for F2234R) (in lower R.H. front hole)
	12H 304	(-)	Washer, lock, 3/8"
	19H 1731	(-)	Screw, cap, high-strength, 3/8" x 1" (in upper R.H. front hole)
	12H 304	(-)	Washer, lock, 3/8"
25	19H 1800	(-)	Screw, cap, high-strength, 3/8" x 1-1/2" (2 used)
	12H 304	(-)	Washer, lock, 3/8"
26	F 1740 R	(-)	Spring
27	F 1739 R	(-)	Valve, flow control

POWER STEERING OIL PIPES



49542

Key	Part No.	Serial No.	Description
1	AA 6294 R	(-)	Line, flexible oil, steering pump to control valve
2	JD 151	(-)	Union, adapter
3	19H 2487	(-)	Screw, cap, 5/16" x 9/16"
	24H 1290	(-)	Washer, 21/64" x 3/4" x .036"
4	B 3356 B	(-)	Clamp
5	AB 4820 R	(-)	Pipe, oil, steering pump to reservoir
6	F 2222 R	(-)	Washer, aluminum (2 used) (packed 5 in a pkg.)
7	AB 4935 R	(-)	Tube, oil, steering valve to pedestal, rear
8	F 2223 R	(-)	Washer, aluminum (4 used) (packed 5 in a pkg.)
9	AB 4934 R	(-)	Pipe, oil, steering valve to pedestal, front

PEDESTAL AND STEERING SPINDLE (Power Steering) -- Continued

Key	Part No.	Serial No.	Description
1	R 21129 R	(-)	Pin, steering vane (sub. for F1701R)
2	F 1697 R	(-)	Packing, steering vane (2 used) (packed 2 in a pkg.)
3	F 1696 R	(-)	Vane, steering (2 used)
4	R 21129 R	(-)	Pin, steering spindle stop (sub. for F1701R)
5	B 3351 R	(-)	Quill, steering spindle
6	15H 253	(-)	Plug, pipe, 1/8"
7	JD 7679	(-)	Bearing
8	A 1129 R	(-)	Washer
9	A 1131 R	(-)	Washer, cork
10	A 1130 R	(-)	Retainer
11	19H 1798	(-)	Screw, cap, high-strength, 3/4" x 1-3/4"
	12H 236	(-)	Washer, lock, 3/4"
12	24H 1402	(-)	Washer, 25/32" x 1-7/8" x .250"
13	D 467 R	(-)	Washer (3 used)
	R 34757	(-)	Washer
14	AB 5503 R	(-)	Spindle, B3961R, steering, with retainer (with AF3713R sub. for AB4966R)
15A	F 1700 R	(-5203006)	Pin, steering vane
15B	F 3316 R	(5203007-)	Pin, steering vane
16	F 3515 R	(5208100-)	Dowel, hollow (2 used)
17	R 21231 R	(5300000-)	Shim, between steering vane bracket and steering spindle (packed 2 in a pkg.)
18	F 1698 R	(-5208099)	Bracket, steering vane
	AF 3713 R	(5208100-)	Bracket, F3514R, steering vane, with dowels
19	F 1699 R	(-)	Plate, lock
20	A 5165 R	(-5208099)	Screw, special (2 used)
	19H 1862	(5208100-)	Screw, cap, high-strength, 3/4" x 2-1/2" (2 used)
21	F 1695 R	(-)	Gasket (2 used) (packed 5 in a pkg.)
22	F 3450 R	(-)	O-ring (2 used) (packed 2 in a pkg.) (sub. for F1319R)
23	F 1694 R	(-)	Gasket (rubber) (2 used) (packed 5 in a pkg.)
24	F 1693 R	(-)	Cylinder, steering
25	F 2278 R	(-)	Bushing
26	19H 1923	(-)	Screw, cap, high-strength, 5/8" x 5-1/2" (5 used)
27	AB 4932 R	(-)	Pedestal, B3455R, with bushings and dowel pins
28	R 229 R	(-)	Washer, aluminum (2 used) (packed 2 in a pkg.)
29	F 2213 R	(-)	Connector, reservoir drain
30	R 228 R	(-)	Plug, drain
31	B 3458 R	(-)	Gear, steering
32	F 2234 R	(-)	Bolt, special (5 used)
33	A 120 R	(-)	Pin, dowel (2 used) (packed 2 in a pkg.)
34	19H 1756	(-)	Screw, cap, high-strength, 5/8" x 1-1/2" (2 used)
35	24H 1106	(-)	Washer, 11/16" x 1-3/4" x .134" (2 used)
36	F 1705 R	(-)	Gasket (packed 5 in a pkg.)
37A	AF 3746 R	(-5299999)	Plug, with dip stick (sub. for AF1928R)
37B	AR 20990 R	(5300000-)	Plug, with dip stick
38	F 340 R	(-)	Bushing
39	A 4722 R	(-)	Gasket (packed 5 in a pkg.)
40	A 4962 R	(-)	Cover

Parts listed below are not illustrated.

..	AF 2235 R	(-)	Oil, power steering (1 qt.) (packed 12 in a carton)
..	AF 3290 R	(-)	Oil, power steering (5 gallon)
..	AF 3291 R	(-)	Oil, power steering (15 gallon) (no requirements)

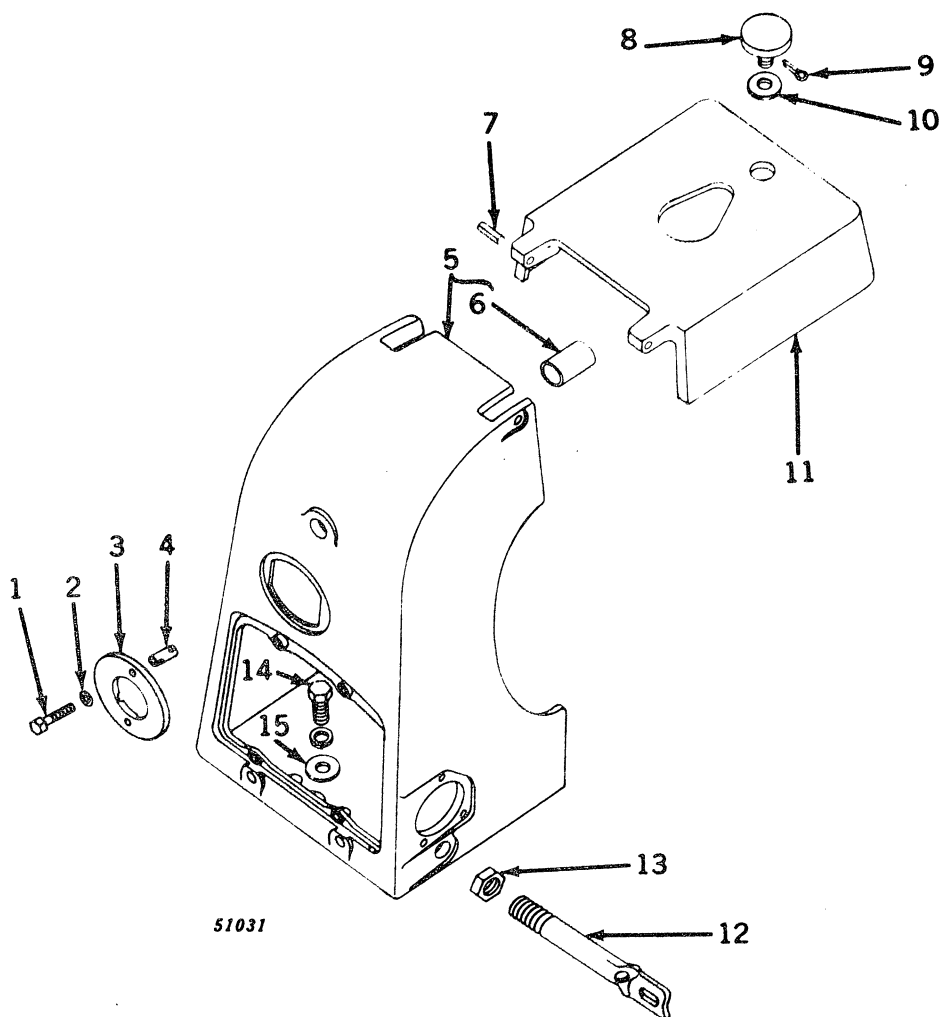
STEERING WHEEL, SHAFT, AND SUPPORT (520 Series) -- Continued

Key	Part No.		Serial No.	Description
1	14H	482	(-)	Nut, jam, 3/4"
2A	AA	380 R	(-5208099)	Wheel, steering
2B	AF	3856 R	(5208100-)	Wheel, steering
3	26H	17	(-5208099)	Key, Woodruff, 3/16" x 7/8"
4A	AB	4580 R	(-5208099)	Shaft, steering, and worm
4B	AB	5500 R	(5208100-)	Shaft, steering, and worm
5	F	3630 R	(5208100-)	Emblem, manual steering
6	B	3690 R	(5208100-)	O-ring (packed 2 in a pkg.)
7	AB	5090 R	(-)	Support, B3631R, steering shaft and hood end with bushing
8	B	37 R	(-)	Bushing
9	R	21058 R	(-)	Housing, steering worm (sub. for B3273R)
10	B	3150 R	(-)	Shim (packed 2 in a pkg.) (sub. for B3151R)
11	R	495 R	(-)	O-ring (packed 5 in a pkg.)
12	24H	1439	(-)	Washer, 31/32" x 1-3/8" x .060" (2 used)
13	A	4813 R	(-)	Spring
14	JD	7419	(-)	Cup, bearing (2 used)
15	JD	7396	(-)	Cone, with rollers (2 used)
16	19H	2347	(-)	Screw, cap, high-strength, 7/16" x 3"
	12H	293	(-)	Washer, lock, 7/16"
17	19H	1821	(-)	Screw, cap, high-strength, 7/16" x 1-1/4" (3 used)
	12H	293	(-)	Washer, lock, 7/16" (3 used)
18	19H	1821	(-)	Screw, cap, high-strength, 7/16" x 1-1/4" (2 used)
	12H	293	(-)	Washer, lock, 7/16"
19	B	3149 R	(-)	Housing, bearing
20	B	1390 R	(-)	Shim (packed 5 in a pkg.) (sub. for B1392R)
21	A	5531 R	(-)	Support, lamp (2 used)
22	C	985 R	(-)	Nut, jam (2 used) (packed 5 in a pkg.)
23	19H	1978	(-)	Screw, cap, high-strength, 7/16" x 1-1/2" (2 used)
	12H	293	(-)	Washer, lock, 7/16" (2 used)
24	24H	1331	(-)	Washer, 15/32" x 1-3/8" x .180" (2 used)

STEERING WHEEL, SHAFTS, AND SUPPORT (530 Series) -- Continued

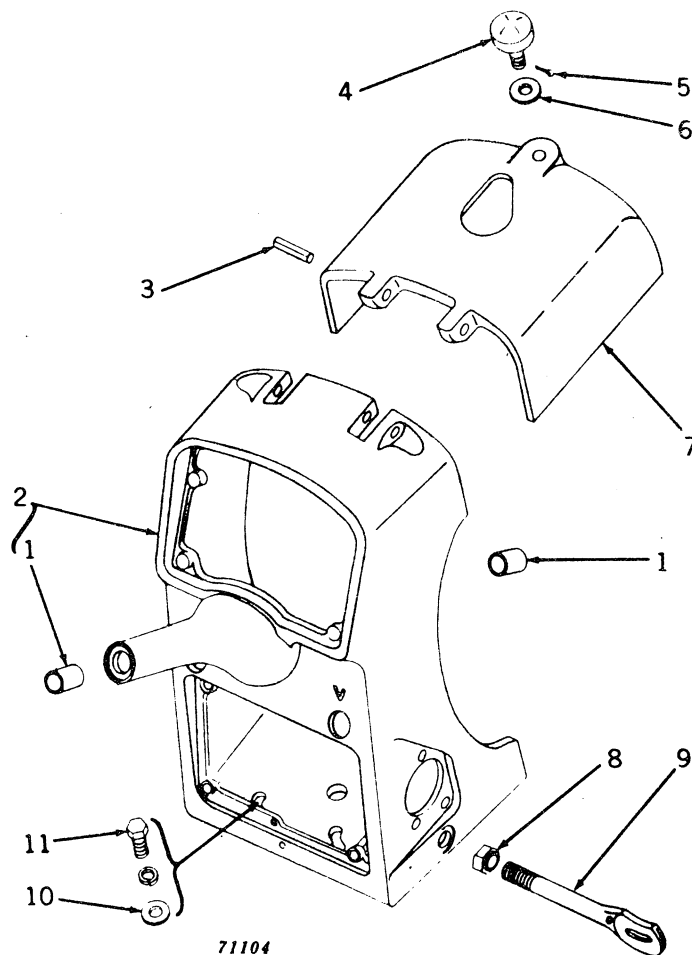
Key	Part No.	Serial No.	Description
1	R 21062 R	(-)	Gasket, power steering (packed 5 in a pkg.)
2	R 1138 R	(-)	O-ring (packed 2 in a pkg.) (power steering)
3	19H 1732	(-)	Screw, cap, high-strength, 3/8" x 1-1/4" (2 used)
	12H 304	(-)	Washer, lock, 3/8" (2 used)
4	AR 21195 R	(-)	Support, R21060R, steering shaft coupling shaft, with bushing
5	R 20370 R	(-)	Bushing (packed 2 in a pkg.)
6	R 20604 R	(-)	Shaft, steering coupling, front
7	26H 14	(-)	Key, Woodruff, 3/16" x 3/4" (4 used)
8	AR 20587 R	(-)	Joint, universal (2 used)
	AR 21101 R	(-)	Parts kit, universal joint
9	R 20599 R	(-)	Shaft, steering coupling (gasoline and all-fuel)
	R 20632 R	(-)	Shaft, steering coupling (LP-gas)
10	14H 812	(-)	Nut, 3/8" (4 used)
11	12H 304	(-)	Washer, lock, 3/8" (4 used)
12	24H 1423	(-)	Washer, 29/32" x 1-1/2" x .036" (use as required)
13	19H 1765	(-)	Screw, cap, high-strength, 3/8" x 1-3/4" (4 used)
14	F 3629 R	(-)	Emblem (power steering)
	F 3630 R	(-)	Emblem (manual steering)
15	B 3690 R	(-)	O-ring (packed 2 in a pkg.)
16	14H 798	(-)	Nut, jam, 3/4"
17	AF 3856 R	(-)	Wheel, steering
18	R 20527 R	(-)	Cover, steering shaft
19	R 20606 R	(-)	Collar, thrust
20	34H 286	(-)	Pin, spring, 3/16" x 1-1/2"
21	R 20605 R	(-)	Washer, thrust
22	R 20370 R	(-)	Bushing (2 used) (packed 2 in a pkg.)
23	AR 20734 R	(-)	Support, R20378R, steering shaft, with bushings
24	R 20630 R	(-)	Shaft, steering (gasoline and all-fuel)
	R 20631 R	(-)	Shaft, steering (LP-gas)
25	C 985 R	(-)	Nut, jam, 7/8" (2 used) (packed 5 in a pkg.)
26	A 5531 R	(-)	Support, lamp (2 used)
27	24H 1331	(-)	Washer, 15/32" x 1-3/8" x .180" (2 used)
28	19H 1978	(-)	Screw, cap, high-strength, 7/16" x 1-1/2" (2 used)
	12H 293	(-)	Washer, lock, 7/16" (2 used)

STEERING SHAFT SUPPORT (LP-Gas) (520 Series)



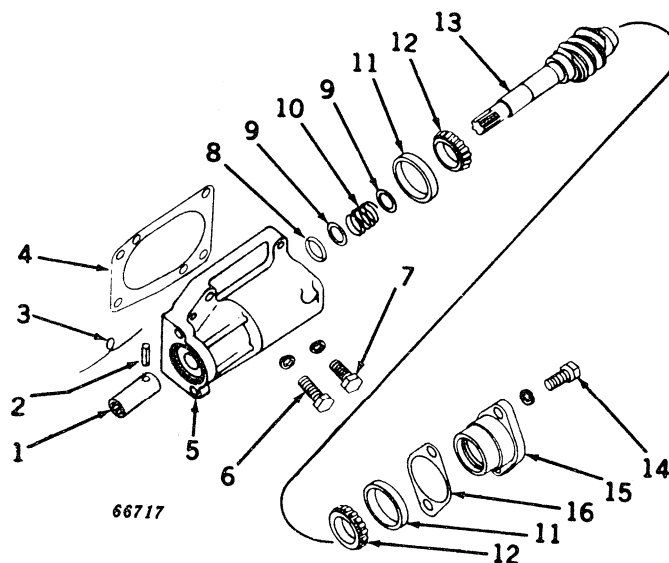
Key	Part No.	Serial No.	Description
1	19H 1898	(-)	Screw, cap, high-strength, 1/4" x 1-1/2" (2 used)
2	12H 297	(-)	Washer, lock (2 used)
3	A 4905 R	(-)	Cover, fuel gauge
4	A 4906 R	(-)	Spacer (2 used) (sub. for R1132R)
5	AB 5091 R	(-)	Support, B3632R, steering shaft, with bushing
6	B 37 R	(-)	Bushing
7	34H 353	(-)	Pin, spring, 3/8" x 1-3/4" (2 used)
8	AA 6008 R	(-)	Cap, with screw
9	11H 236	(-)	Pin, cotter, 1/8" x 1"
10	24H 1357	(-)	Washer, 19/32" x 1-3/16" x .090"
11	B 3397 R	(-)	Cover, fuel filler valve
12	A 5531 R	(-)	Support, lamp (2 used)
13	C 985 R	(-)	Nut, jam, 7/8" (2 used) (packed 5 in a pkg.)
14	19H 1978	(-)	Screw, cap, high-strength, 7/16" x 1-1/2" (2 used)
	12H 293	(-)	Washer, lock, 7/16" (2 used)
15	24H 1331	(-)	Washer, 15/32" x 1-3/8" x .180" (2 used)

STEERING SHAFT SUPPORT (LP-Gas) (530 Series)



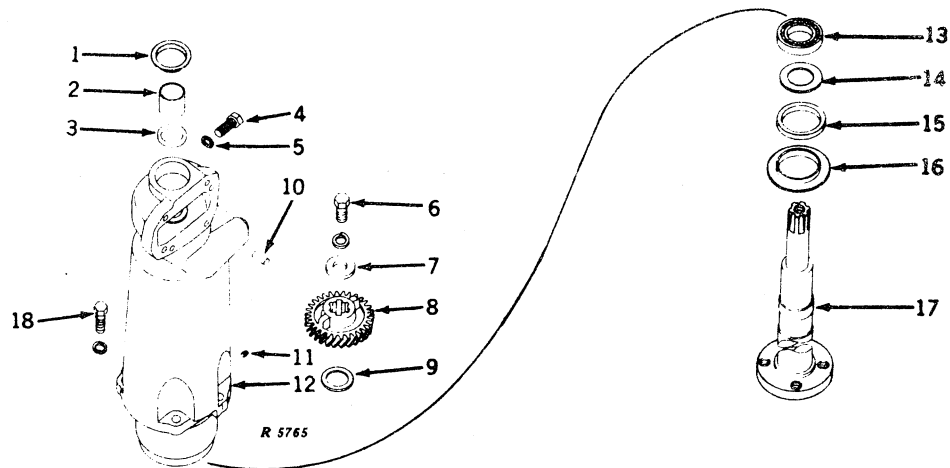
Key	Part No.	Serial No.	Description
1	R 20370 R	(-)	Bushing (2 used) (packed 2 in a pkg.)
2	AR 20732 R	(-)	Support, R20516R, steering shaft, with bushings
3	34H 353	(-)	Pin, spring, 3/8" x 1-3/4" (2 used)
4	AR 20568 R	(-)	Cap, with screw
5	11H 236	(-)	Pin, cotter, 1/8" x 1"
6	24H 1357	(-)	Washer, 19/32" x 1-3/16" x .090"
7	R 20424 R	(-)	Cover, fuel filler valve
8	C 985 R	(-)	Nut, 7/8" (2 used) (packed 5 in a pkg.)
9	A 5531 R	(-)	Support, lamp (2 used)
10	24H 1331	(-)	Washer, 15/32" x 1-3/8" x .180" (2 used)
11	19H 1978	(-)	Screw, cap, high-strength, 7/16" x 1-1/2" (2 used)
	12H 293	(-)	Washer, lock, 7/16" (2 used)

STEERING WORM AND HOUSING (Manual Steering) (530 Series)



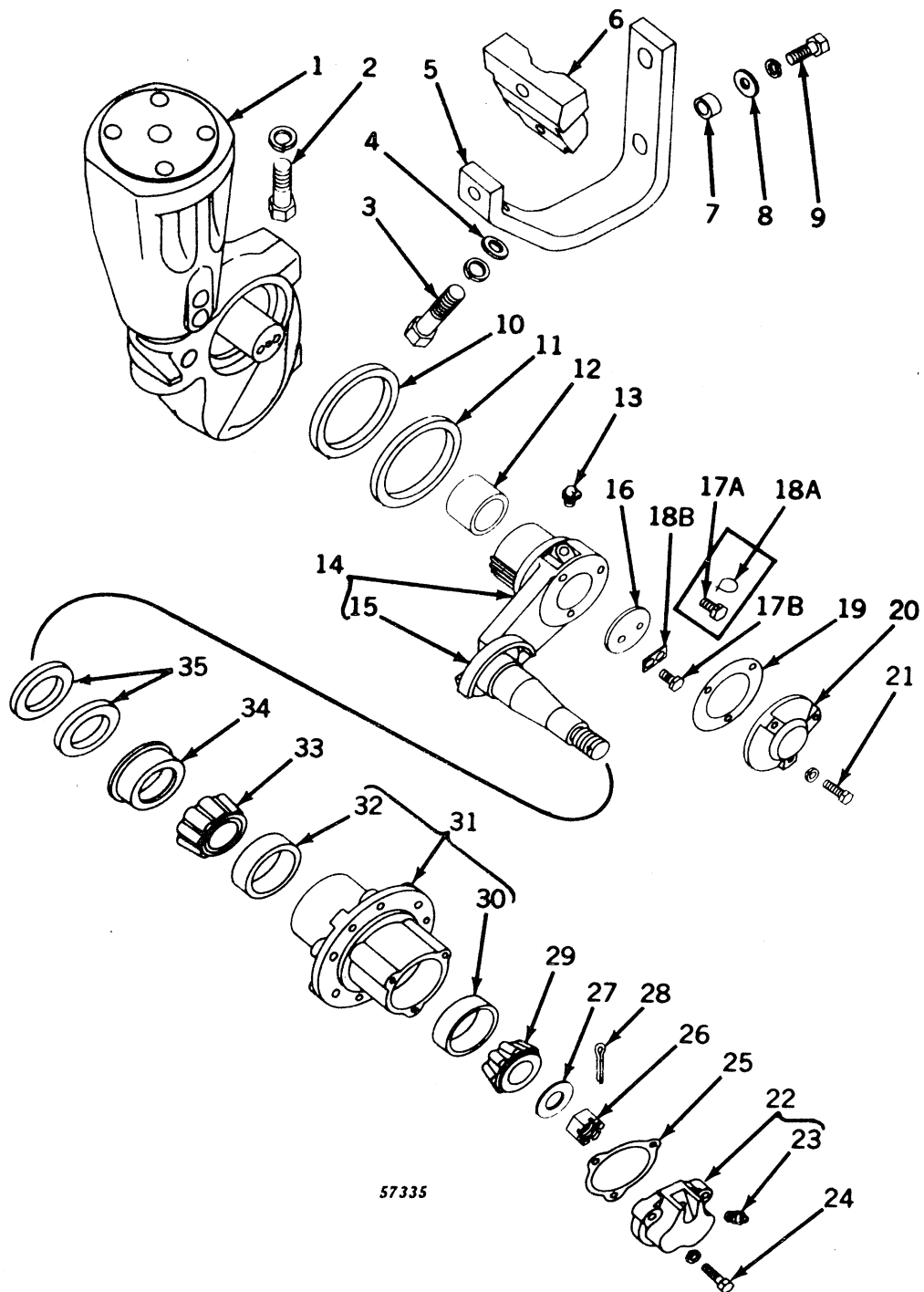
Key	Part No.	Serial No.	Description
1	R 20663 R	(-)	Coupling, steering worm
2	34H 314	(-)	Pin, spring, 1/4" x 1-1/4"
3	(-)	Wire, 16 gauge x 5" long
4	B 3150 R	(-)	Shim (packed 2 in a pkg.)
5	R 21058 R	(-)	Housing, steering worm
6	19H 2347	(-)	Screw, cap, high-strength, 7/16" x 3"
	12H 293	(-)	Washer, lock, 7/16"
7	19H 1821	(-)	Screw, cap, high-strength, 7/16" x 1-1/4" (3 used)
	12H 293	(-)	Washer, lock, 7/16" (3 used)
8	R 495 R	(-)	O-ring (packed 5 in a pkg.)
9	24H 1439	(-)	Washer, 1" x 1-3/8" x .060" (2 used)
10	A 4813 R	(-)	Spring
11	JD 7419	(-)	Cup, bearing (2 used)
12	JD 7396	(-)	Cone, with rollers (2 used)
13	AR 20806 R	(-)	Worm, steering
14	19H 1821	(-)	Screw, cap, high-strength, 7/16" x 1-1/4" (2 used)
	12H 293	(-)	Washer, lock, 7/16" (2 used)
15	B 3149 R	(-)	Housing, bearing
16	B 1390 R	(-)	Shim (packed 5 in a pkg.) (sub. for B1392R)

PEDESTAL AND STEERING SPINDLE (Manual Steering)



Key	Part No.	Serial No.	Description
1	A 4962 R	(-)	Cover
2	A 4539 R	(-)	Bushing
3	A 4540 R	(-)	O-ring (packed 2 in a pkg.)
4	19H 1756	(-)	Screw, cap, high-strength, 5/8" x 1-1/2" (2 used)
5	24H 1106	(-)	Washer, 11/16" x 1-3/4" x .134"
6	19H 1798	(-)	Screw, cap, high-strength, 3/4" x 1-3/4"
7	12H 236	(-)	Washer, lock, 3/4"
8	24H 1402	(-)	Washer, 25/32" x 1-7/8" x .250"
9	B 3102 R	(-)	Gear, steering
10	D 467 R	(-)	Washer (3 used)
11	R 34757	(-)	Washer
12	A 120 R	(-)	Pin, dowel (2 used) (packed 2 in a pkg.)
13	15H 253	(-)	Plug, pipe, 1/8"
14	AB 5325 R	(-)	Pedestal, B3820R, with dowel pins and bushing
15	JD 7679	(-)	Bearing
16	A 1129 R	(-)	Washer
17	A 1131 R	(-)	Washer, cork
18	A 1130 R	(-)	Retainer
	B 3105 R	(-)	Spindle, steering
	19H 1965	(-)	Screw, cap, 5/8" x 2" (5 used)
	12H 294	(-)	Washer, lock, 5/8" (5 used)

ROLL-O-MATIC FRONT END

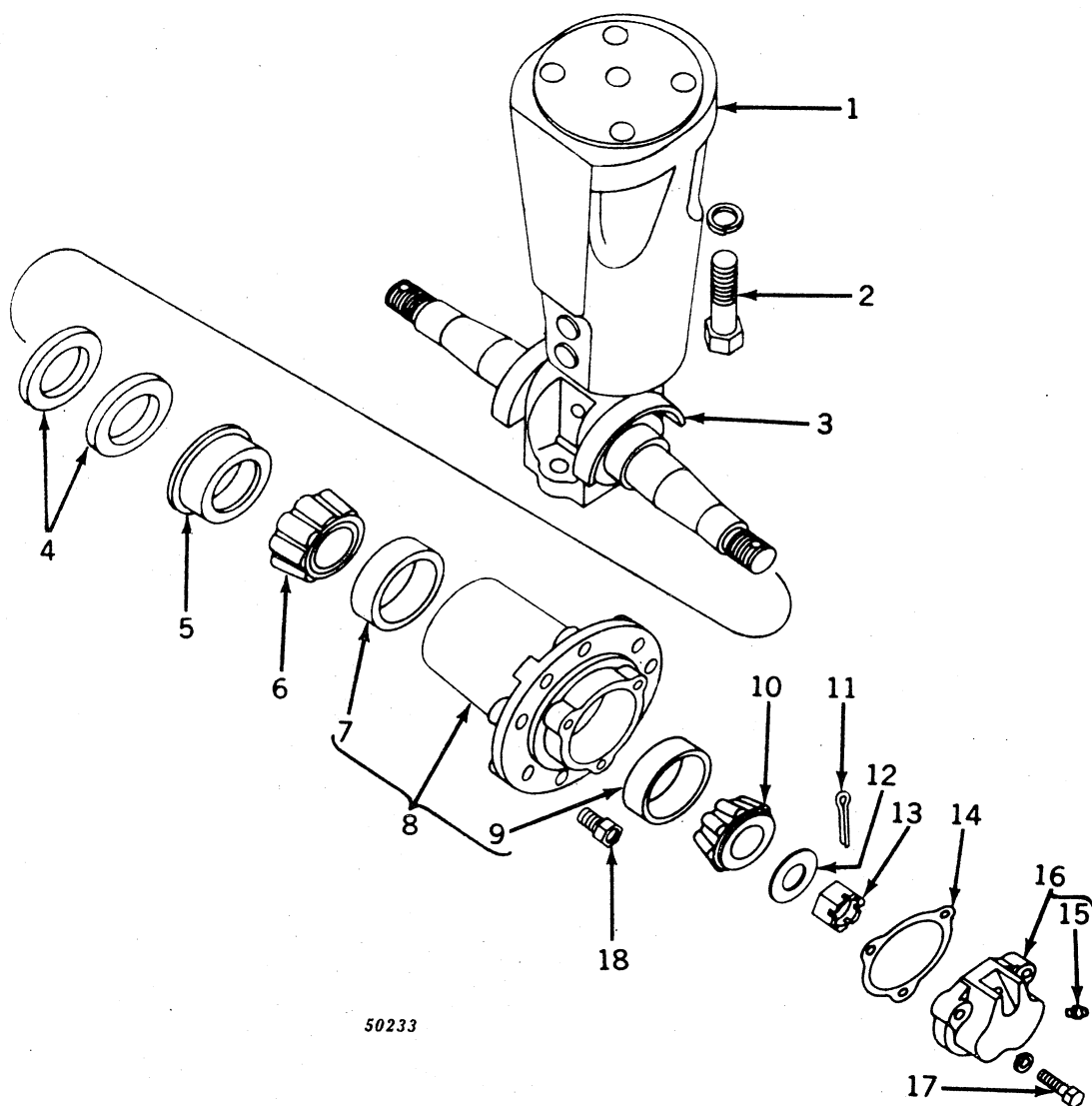


ROLL-O-MATIC FRONT END -- Continued

Key	Part No.	Serial No.	Description
1	AR 28248 R	(-)	Extension, A4201R, spindle, with knuckle housing (sub. for AB4563R)
	AR 28247 R*	(-)	Extension, A4201R, spindle, with knuckle housing (heavy-duty) (sub. for AA4935R)
	R 20118 R	(-)	Pin, steering spindle extension
2	19H 1862	(-)	Screw, cap, high-strength, 3/4" x 2-1/2" (4 used)
	12H 236	(-)	Washer, lock, 3/4" (4 used)
3	19H 1356	(-)	Screw, cap, high-strength, 5/8" x 1-3/4" (2 used)
	12H 294	(-)	Washer, lock, 5/8" (2 used)
4	24H 1106	(-)	Washer, 11/16" x 1-3/4" x .134" (2 used)
5	A 4118 R	(-)	Support, lock
6	B 2847 R	(-)	Lock
	A 4117 R*	(-)	Lock (heavy-duty)
7	A 4119 R	(-)	Spacer (2 used)
8	24H 1211	(-)	Washer, 17/32" x 1" x .105" (2 used)
9	19H 1777	(-)	Screw, cap, high-strength, 1/2" x 1-3/4" (2 used)
	12H 301	(-)	Washer, lock, 1/2" (2 used)
10	B 2714 R	(-)	Washer, felt (2 used) (sub. for AB3774R)
	A 3474 R*	(-)	Washer, felt (2 used) (heavy-duty)
11	B 2715 R	(-)	Retainer, felt (2 used)
	A 3475 R*	(-)	Retainer, felt (2 used) (heavy-duty)
12	AB 3761 R	(-)	Bushing
	AA 4074 R*	(-)	Bushing (heavy-duty)
13	JD 7778	(-)	Fitting, grease, 30°, 1/8" (2 used) (packed 10 in a pkg.)
14	AB 3771 R	(-)	Knuckle, B2711R, with dust excluder and nut, R.H.
	AA 4097 R*	(-)	Knuckle, A3471R, with dust excluder and nut, R.H. (heavy-duty)
	AB 3772 R	(-)	Knuckle, B2712R, with dust excluder and nut, L.H.
	AA 4098 R*	(-)	Knuckle, A3472R, with dust excluder and nut, L.H. (heavy-duty)
15	B 888 R	(-)	Excluder, dust (2 used)
	A 1421 R*	(-)	Excluder, dust (2 used) (heavy-duty)
16	B 2716 R	(-)	Washer, thrust (2 used)
	A 3476 R*	(-)	Washer, thrust (2 used) (heavy-duty)
17A	D 916 R	(-5205488)	Screw, cap, drilled, 3/8" x 3/4" (4 used) (packed 2 in a pkg.)
17B	19H 1936	(5205489-)	Screw, cap, high-strength, 3/8" x 3/4" (4 used)
18A	(-5205488)	Wire, 16 gauge x 6" long (2 used)
18B	F 3319 R	(5205489-)	Plate, lock (2 used)
19	B 2718 R	(-)	Gasket (2 used) (packed 2 in a pkg.)
	A 3478 R*	(-)	Gasket (2 used) (packed 2 in a pkg.) (heavy-duty)
20	B 2717 R	(-)	Cap, knuckle (2 used)
	A 3477 R*	(-)	Cap, knuckle (2 used) (heavy-duty)
21	19H 1905	(-)	Screw, cap, high-strength, 5/16" x 1" (6 used)
	12H 303	(-)	Washer, lock, 5/16" (6 used)
22	AB 867 R	(-)	Cap, B902R, hub, with grease fitting (2 used)
	A 1555 R*	(-)	Cap, hub (2 used) (heavy-duty) (sub. for AA1407R)
23	JD 7759	(-)	Fitting, grease, straight, 1/8" (2 used) (packed 10 in a pkg.)
24	19H 1906	(-)	Screw, cap, high-strength, 5/16" x 1-1/2" (6 used)
	19H 1758	(-)	Screw, cap, high-strength, 5/16" x 1-1/4" (sub. for F2270R) (heavy-duty)
	12H 303	(-)	Washer, lock, 5/16" (6 used)
25	B 102 R	(-)	Gasket (2 used) (packed 5 in a pkg.)
	A 1556 R*	(-)	Gasket (2 used) (packed 5 in a pkg.) (heavy-duty)
26	F 2664 R	(-)	Nut, special slotted (2 used) (packed 2 in a pkg.)
	14H 540*	(-)	Nut, special slotted (2 used) (heavy-duty)
27	B 3310 R	(-)	Washer (2 used)
	A 5146 R*	(-)	Washer (2 used) (heavy-duty)
28	11H 237	(-)	Pin, cotter, 1/8" x 1-1/2" (2 used)
	11H 218	(-)	Pin, cotter, 3/16" x 1-1/2" (2 used) (heavy-duty)
29	JD 8101	(-)	Cone, with rollers (2 used)
	JD 8186*	(-)	Cone, with rollers (2 used) (heavy-duty)
30	JD 7259	(-)	Cup, bearing (2 used)
	JD 7266*	(-)	Cup, bearing (2 used) (heavy-duty)
31	AB 3773 R	(-)	Hub, B2719R, with bearing cups (2 used)
	AA 4099 R*	(-)	Hub, A3479R, with bearing cups (2 used) (heavy-duty)
32	JD 7266	(-)	Cup, bearing (2 used)
	JD 7270*	(-)	Cup, bearing (2 used) (heavy-duty)
33	JD 7222	(-)	Cone, with rollers (2 used)
	JD 7224*	(-)	Cone, with rollers (2 used) (heavy-duty)
34	B 89 R	(-)	Retainer, felt (2 used)
	D 635 R*	(-)	Retainer, felt (2 used) (heavy-duty)
35	B 90 R	(-)	Washer, felt (4 used) (packed 2 in a pkg.) (sub. two for one AB4741)
	D 636 R*	(-)	Washer, felt (4 used) (packed 2 in a pkg.) (sub. for AA663R) (heavy-duty)

* Parts for heavy-duty Roll-O-Matic front end only.

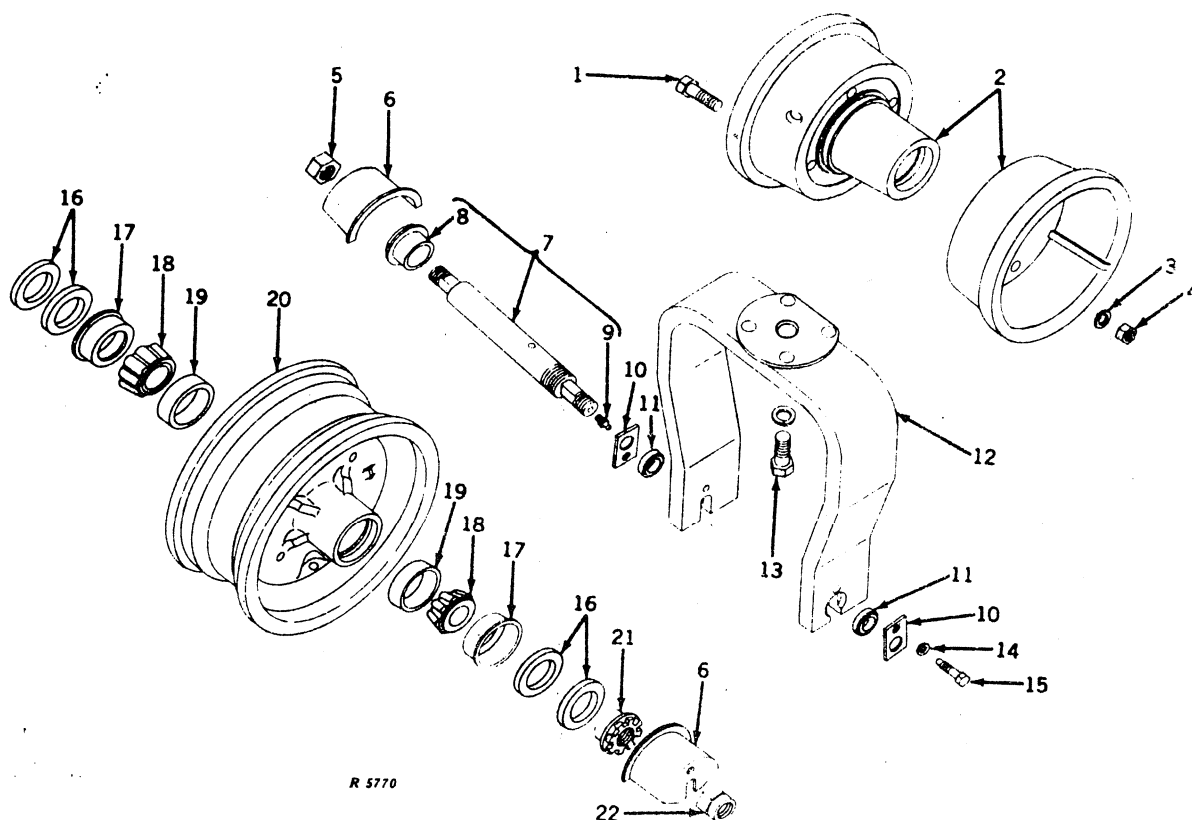
DOUBLE FRONT WHEELS SPINDLE EXTENSION AND HUBS



50233

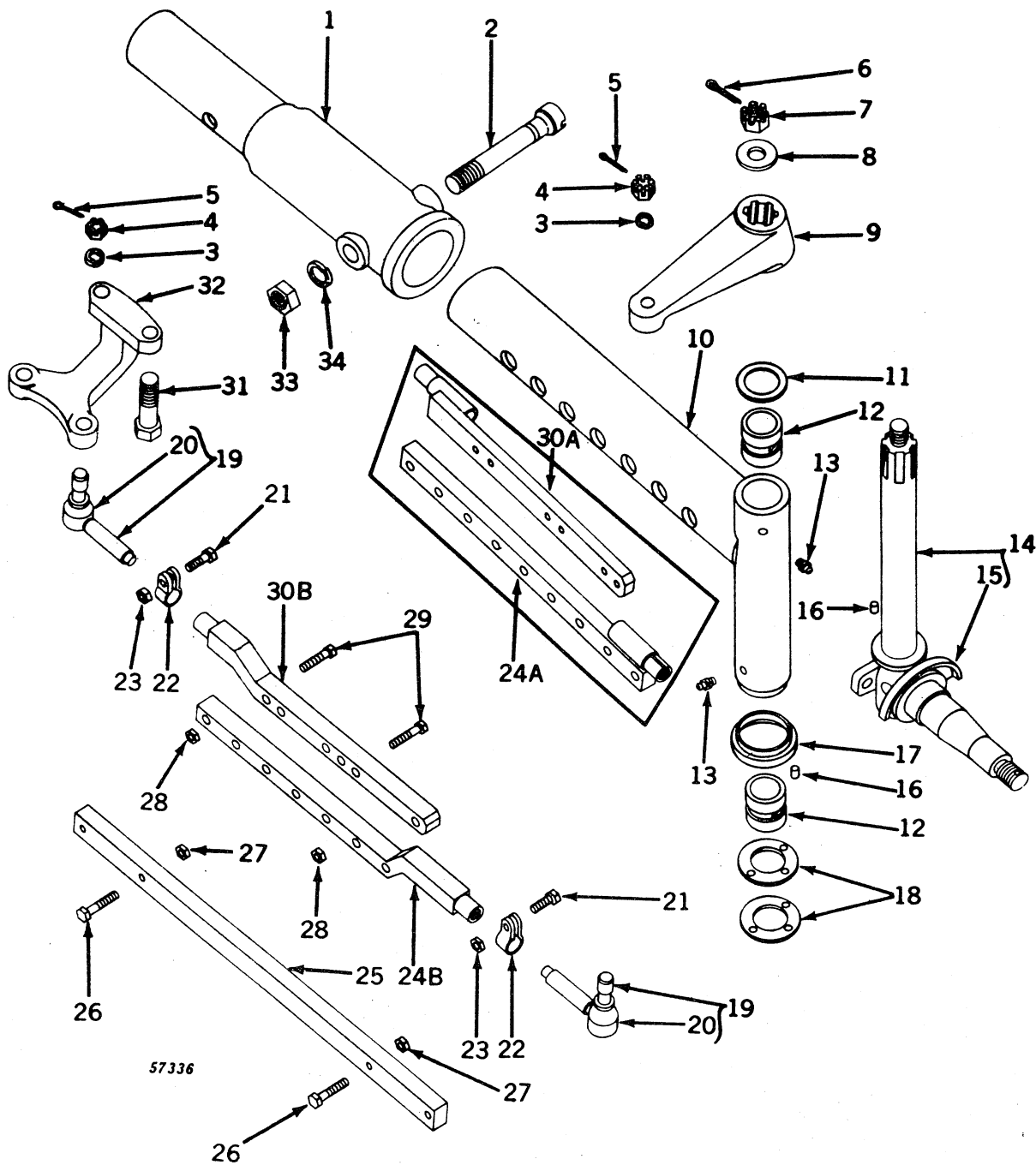
Key	Part No.	Serial No.	Description
1	AB 4703 R	(-)	Extension, A4706R, spindle with double knuckle and dust excluders
2	19H 1862	(-)	Screw, cap, high-strength, 3/4" x 2-1/2" (4 used)
	12H 236	(-)	Washer, lock, 3/4" (4 used)
3	B 888 R	(-)	Excluder, dust (2 used)
4	B 90 R	(-)	Washer, felt (4 used) (sub. two for one AB474R)
5	B 89 R	(-)	Retainer, felt (2 used)
6	JD 7222	(-)	Cone, with rollers (2 used)
7	JD 7266	(-)	Cup, bearing (2 used)
8	AB 3080 R	(-)	Hub, B2015R, with cups (2 used)
9	JD 7259	(-)	Cup, bearing (2 used)
10	JD 8101	(-)	Cone, with rollers (2 used)
11	11H 237	(-)	Pin, cotter, 1/8" x 1-1/2" (2 used)
12	B 3310 R	(-)	Washer (2 used)
13	F 2664 R	(-)	Nut, special slotted (2 used) (packed 2 in a pkg.)
14	B 102 R	(-)	Gasket (2 used) (packed 5 in a pkg.)
15	JD 7759	(-)	Fitting, grease, straight, 1/8" (2 used) (packed 10 in a pkg.)
16	AB 867 R	(-)	Cap, B920R, hub, with grease fitting
17	19H 1906	(-)	Screw, cap, high-strength, 5/16" x 1-1/2" (6 used)
	12H 303	(-)	Washer, lock, 5/16" (6 used)
18	JD 19	(-)	Bolt (12 used) (packed 20 in a pkg.)

SINGLE FRONT WHEEL (Convertible Front End)



Key	Part No.	Serial No.	Description
1	19H 1734	(-)	Screw, cap, high-strength, 5/8" x 2" (4 used)
2	AA 847 R	(-)	Wheel, A1235R and A1236R, with hub (9.00 x 10" tire)
3	12H 294	(-)	Washer, lock, 5/8" (4 used)
4	14H 800	(-)	Nut, 5/8" (4 used)
5	14H 876	(-)	Nut, jam, 1"
6	H 773 R	(-)	Shield, dust (2 used)
7	AB 4259 R	(-)	Axle, with bearing spacer and nuts
8	B 2683 R	(-)	Spacer, bearing
9	JD 7759	(-)	Fitting, grease, straight, 1/8" (packed 10 in a pkg.)
10	F 3126 R	(-)	Plate, lock (2 used)
11	F 3127 R	(-)	Washer (2 used)
12	AB 5304 R	(-)	Yoke, with cap screws (use with wheel for 6.50 x 16" tire)
	AA 6713 R	(-)	Yoke (use with wheel for 9.00 x 10", 8-ply tire)
13	19H 1782	(-)	Screw, cap, high-strength, 3/4" x 2-1/4" (4 used) (used with AB5304R yoke)
	19H 2589	(-)	Screw, cap, high-strength, 3/4" x 1-7/8" (4 used) (used with AA6713R yoke)
	12H 236	(-)	Washer, lock, 3/4" (4 used)
14	12H 304	(-)	Washer, lock, 3/8"
15	H 772 R	(-)	Screw, cap, special (packed 5 in a pkg.)
16	B 90 R	(-)	Washer, felt (4 used) (sub. two for one AB474R)
17	B 89 R	(-)	Retainer, felt (2 used)
18	JD 7222	(-)	Cone, with rollers (2 used)
19	JD 7266	(-)	Cup, bearing (2 used)
20	AB 3686 R	(-)	Wheel, with bearing cups (6.50 x 16" tire)
21	B 548 R	(-)	Nut, bearing adjusting
22	B 551 R	(-)	Nut, front axle

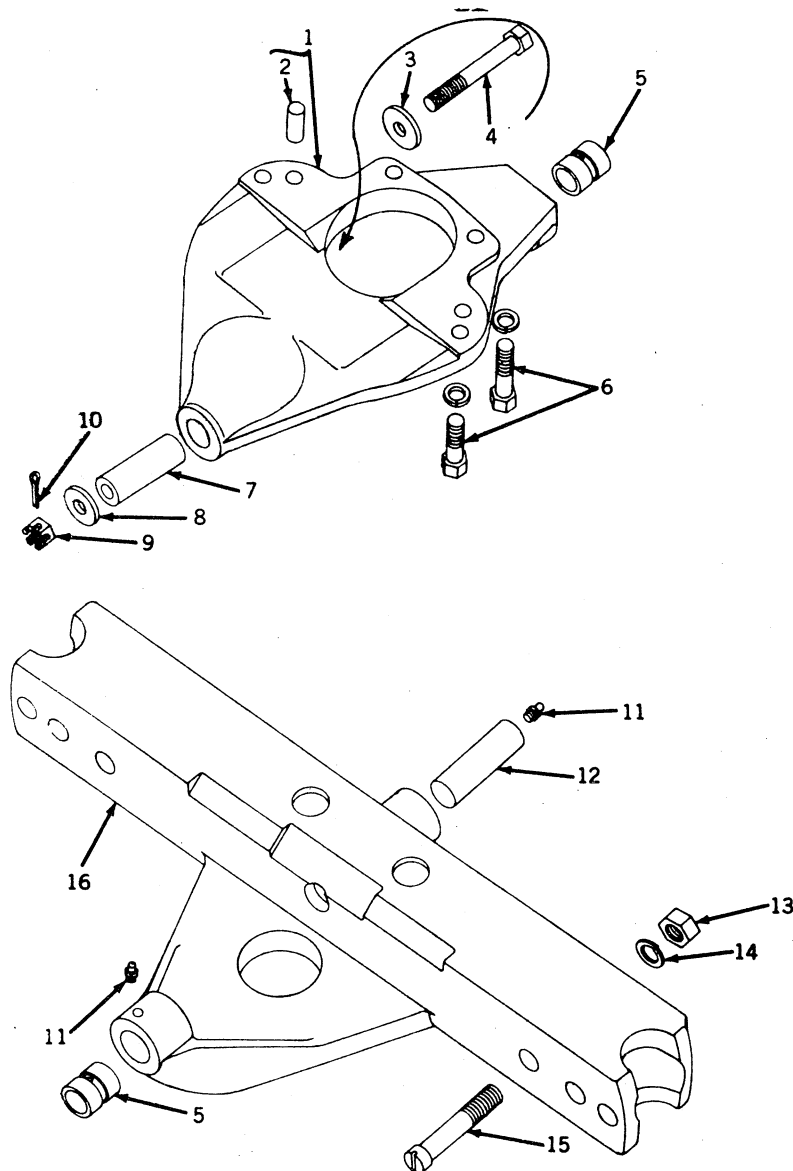
FRONT AXLE KNEE (48- to 80-Inch Tread)



FRONT AXLE KNEE (48- to 80-Inch Tread)

Key	Part No.	Serial No.	Description
1	F 3215 R	(-)	Extension, knee
	R 21570 R	(-)	Extension, knee (8", 10", 12", or 14") (parts for AR21700R)
2	B 2694 R	(-)	Bolt, lock
3	12H 317	(-)	Washer, lock, 9/16" (4 used)
4	R 20228 R	(-)	Nut, slotted (4 used) (packed 5 in a pkg.) (sub. for C1200R)
5	11H 234	(-)	Pin, cotter, 3/32" x 1" (4 used)
6	11H 237	(-)	Pin, cotter, 1/8" x 1-1/4" (2 used)
7	F 2664 R	(-)	Nut, slotted, 3/4" (2 used) (packed 2 in a pkg.)
8	B 3310 R	(-)	Washer (2 used)
9	F 3174 R	(-)	Arm, steering, R.H.
	F 3175 R	(-)	Arm, steering, L.H.
10	AA 5767 R	(-)	Knee, with bushings and dust shield (2 used)
11	D 467 R	(-)	Washer (2 used)
12	A 877 R	(-)	Bushing (4 used)
13	JD 7759	(-)	Fitting, grease, straight, 1/8" (4 used) (packed 10 in a pkg.)
14	AA 5789 R	(-)	Knuckle, with spindle and dust excluder (2 used)
15	A 1424 R	(-)	Excluder, dust (2 used)
16	F 1743 R	(-)	Pin, dowel (4 used) (packed 2 in a pkg.)
17	B 2693 R	(-)	Shield, dust (2 used)
18	A 890 R	(-)	Washer, thrust (4 used)
19	AR 21944 R	(-)	Socket, rod end, R.H. (2 used) (sub. for AF3177R)
	AR 21945 R	(-)	Socket, rod end, L.H. (2 used) (sub. for AF3178R)
20	M 648 T	(-)	Boot, rod end socket (4 used) (sub. for F3208R)
21	19H 1849	(-)	Screw, cap, high-strength, 5/16" x 1-1/4" (4 used)
22	L 409 T	(-)	Clamp (4 used)
23	14H 785	(-)	Nut, 5/16" (2 used)
24A	AF 3207 R	(-5208099)	Sub. F3625R
24B	F 3625 R	(5208100-)	Link, drag, outer (2 used)
25	F 3216 R	(-)	Bar, drag link, extension (used with knee extension)
	R 21571 R	(-)	Bar, drag link, extension (use with R21570R knee extension)
26	19H 256	(-)	Screw, cap, special, high-strength, 3/8" x 2" (2 used) (used with knee extension)
27	14H 812	(-)	Nut, 3/8" (2 used) (used with knee extension)
28	14H 812	(-)	Nut, 3/8" (4 used)
29	19H 1765	(-5208099)	Screw, cap, high-strength, 3/8" x 1-3/4" (4 used)
	19H 1726	(5208100-)	Screw, cap, high-strength, 3/8" x 2-1/4" (4 used)
30A	AF 3206 R	(-5208099)	Sub. F3624R
30B	F 3624 R	(5208100-)	Link, drag, inner (2 used)
31	F 3638 R	(-)	Screw, special cap (2 used)
32	F 3176 R	(-)	Arm, steering gear
33	14H 854	(-)	Nut, 1"
34	12H 234	(-)	Washer, lock, 1"

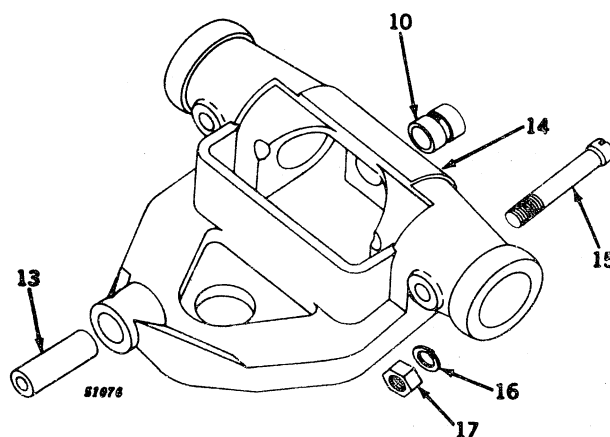
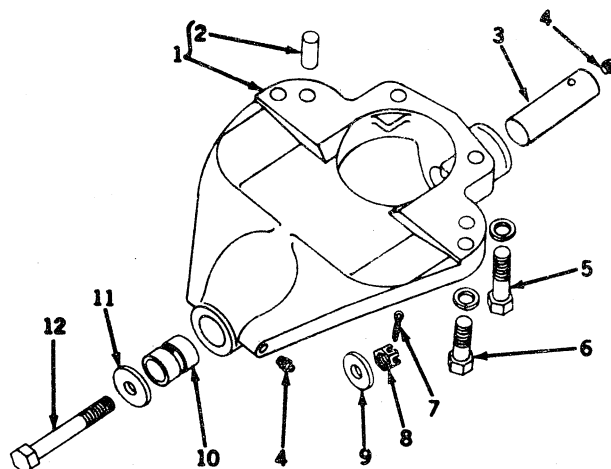
FRONT AXLE HOUSING (48- to 80-Inch Tread)



35692

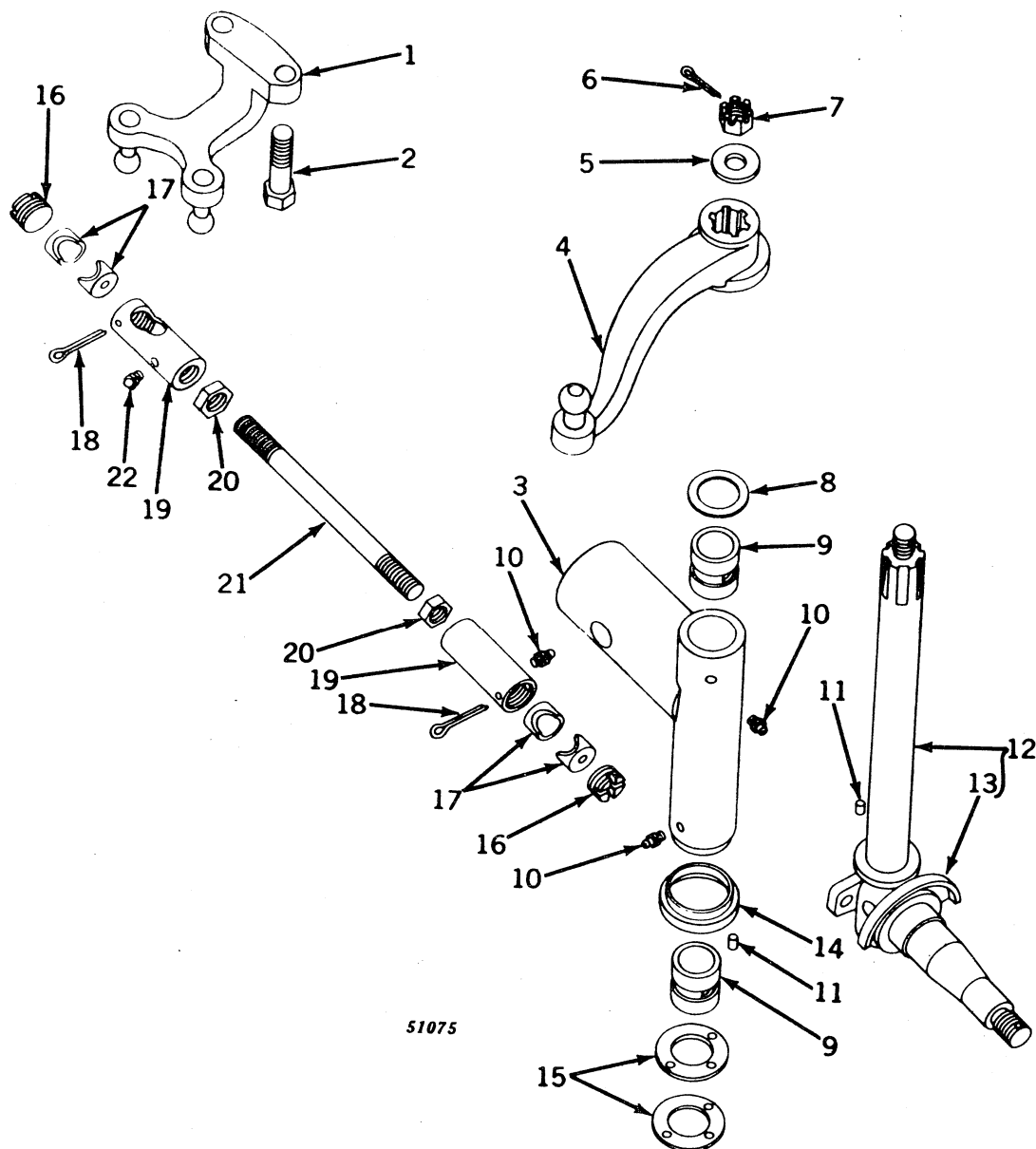
Key	Part No.	Serial No.	Description
1	AA 5765 R	(-)	Bracket, A4963R, pivot, with pin and bushing
2	A 776 R	(-)	Pin, dowel (2 used)
3	24H 1402	(-)	Washer, 25/32" x 1-7/8" x .250" (sub. for D139R)
4	H 27851 H	(-)	Screw, cap, special (sub. for F2663R)
5	A 877 R	(-)	Bushing (2 used)
6	19H 1862	(-)	Screw, cap, high-strength, 3/4" x 2-1/2" (4 used)
	12H 236	(-)	Washer, lock, 3/4" (4 used)
7	B 2700 R	(-)	Pin, pivot
8	R 20136 R	(-)	Washer (sub. for D141R)
9	F 2664 R	(-)	Nut, special slotted (packed 2 in a pkg.)
10	11H 237	(-)	Pin, cotter, 1/8" x 2"
11	JD 7759	(-)	Fitting, grease, straight, 1/8" (2 used) (packed 10 in a pkg.)
12	B 2688 R	(-)	Pin, pivot, front
13	14H 854	(-)	Nut, 1" (2 used)
14	12H 234	(-)	Washer, lock, 1" (2 used)
15	B 2694 R	(-)	Bolt, lock (2 used)
16	AA 5766 R	(-)	Housing, A4964R, front axle, with pin and bushing

FRONT AXLE HOUSING (38-Inch Fixed Tread)



Key	Part No.	Serial No.	Description
1	AB 3627 R	-	Bracket, B2687R, pivot, with pin and bushing
2	A 776 R	-	Pin, dowel (2 used)
3	B 2688 R	-	Pin, pivot, front
4	JD 7759	-	Fitting, grease, straight, 1/8" (2 used) (packed 10 in a pkg.)
5	19H 2113	-	Screw, cap, high-strength, 3/4" x 3-1/4" (2 used)
6	12H 236	-	Washer, lock, 3/4" (2 used)
7	19H 1862	-	Screw, cap, high-strength, 3/4" x 2-1/2" (2 used)
8	12H 236	-	Washer, lock, 3/4" (2 used)
9	11H 237	-	Pin, cotter, 1/8" x 1-1/4"
10	F 2664 R	-	Nut, special slotted (packed 2 in a pkg.)
11	24H 1402	-	Washer, 25/32" x 1-7/8" x .250" (sub. for D139R)
12	A 877 R	-	Bushing (2 used)
13	R 20136 R	-	Washer (sub. for D141R) -
14	H 27851 H	-	Screw, cap, special (sub. for F2663R)
15	B 2700 R	-	Pin, pivot, rear
16	AB 4045 R	-	Housing, B2840R, with pin and bushing
17	B 2694 R	-	Bolt, lock (2 used)
18	12H 234	-	Washer, lock, 1" (2 used)
19	14H 854	-	Nut, 1" (2 used)

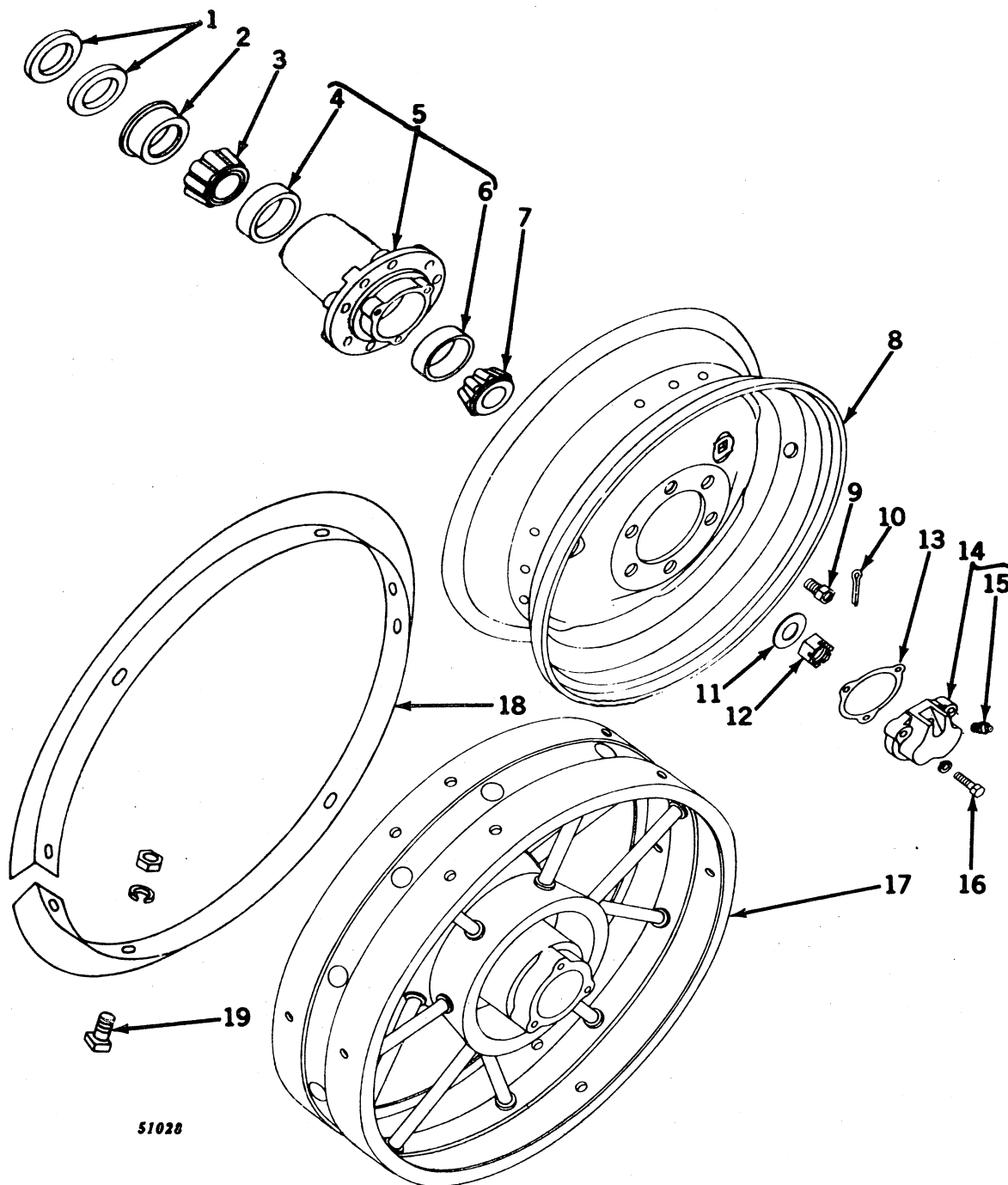
FRONT AXLE KNEE (38-Inch Fixed Tread)



FRONT AXLE KNEE (38-Inch Fixed Tread) -- Continued

Key	Part No.	Serial No.	Description
1	AB 3633 R	(-)	Arm, steering, with balls
2	F 3638 R	(-)	Screw, special cap (2 used)
3	AB 4046 R	(-)	Knee, with bushings and dust shield (2 used)
4	AB 4685 R	(-)	Arm, steering, with ball, R. H.
	AB 4686 R	(-)	Arm, steering, with ball, L. H.
5	B 3310 R	(-)	Washer (2 used)
6	11H 237	(-)	Pin, cotter, 1/8" x 1-1/2" (2 used)
7	F 2664 R	(-)	Nut, slotted, 3/4" (2 used) (packed 2 in a pkg.)
8	D 467 R	(-)	Washer (2 used)
9	A 877 R	(-)	Bushing (4 used)
10	JD 7759	(-)	Fitting, grease, straight, 1/8" (6 used)
11	F 1743 R	(-)	Pin, dowel (4 used) (packed 2 in a pkg.)
12	AB 4013 R	(-)	Knuckle, with spindle and dust excluder (2 used)
13	A 1424 R	(-)	Excluder, dust (2 used)
14	B 2693 R	(-)	Shield, dust (2 used)
15	A 890 R	(-)	Washer, thrust (4 used)
16	C 840 R	(-)	Screw, plug (4 used)
17	C 838 R	(-)	Bearing, ball stud (8 used) (packed 2 in a pkg.)
18	11H 237	(-)	Pin, cotter, 1/8" x 2" (4 used)
19	H 982 R	(-)	End, drag link (4 used)
20	C 985 R	(-)	Nut, jam (4 used) (packed 5 in a pkg.)
21	B 2842 R	(-)	Rod, drag link (2 used)
22	JD 7760	(-)	Fitting, grease, 67-1/8°, 1/8" (2 used) (packed 10 in a pkg.)

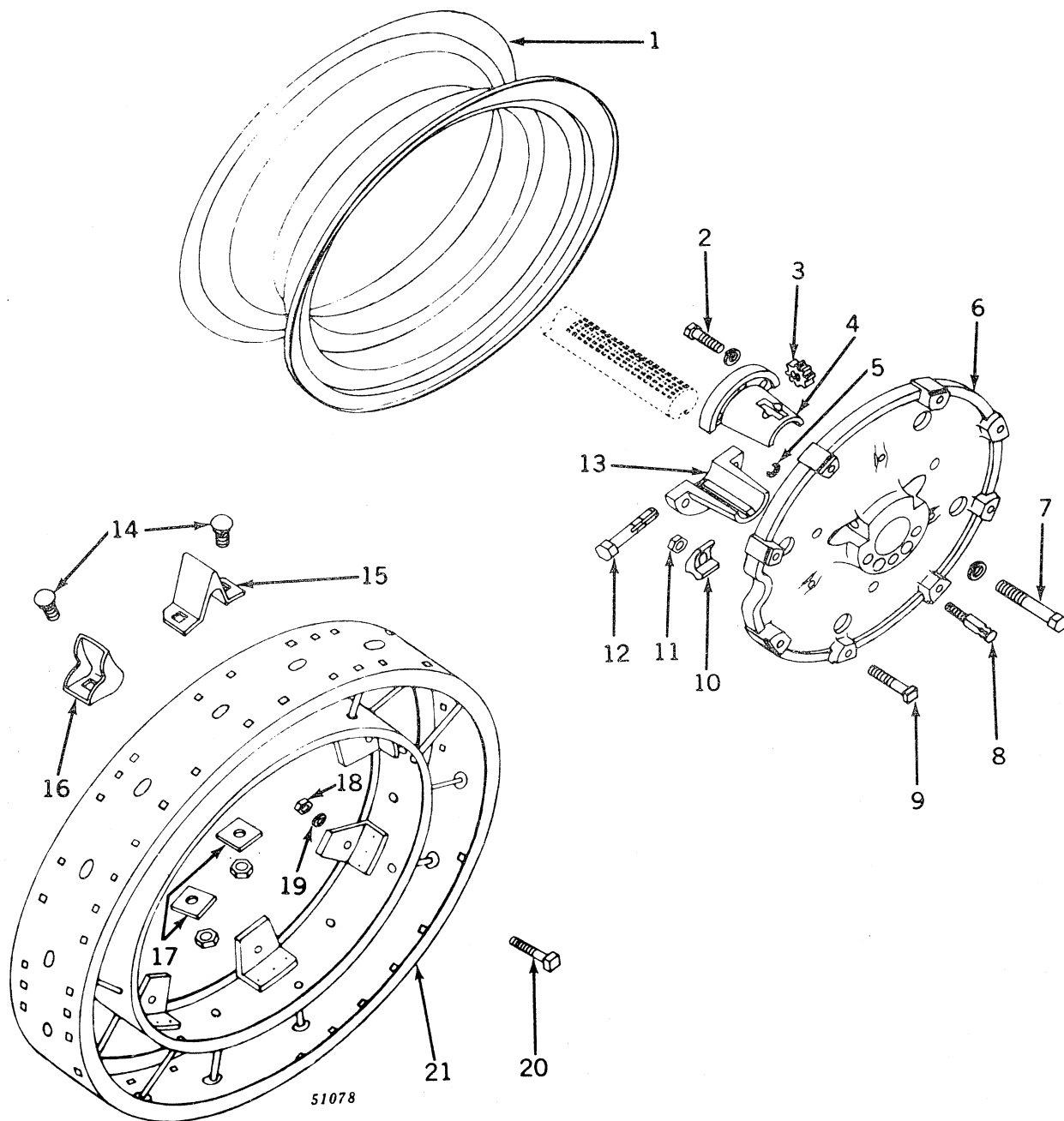
FRONT WHEELS (Except Single Front Wheel)



FRONT WHEELS (Except Single Front Wheel) -- Continued

Key	Part No.	Serial No.	Description
1	D 636 R	(-)	Washer, felt (2 used) (for 48" to 80" tread, 38" fixed tread and heavy-duty Roll-O-Matic) (sub. for AA663R)
	B 90 R	(-)	Washer, felt (2 used) (for double front wheels and Roll-O-Matic) (sub. two for one AB474R)
2	D 635 R	(-)	Retainer, felt (for 48" to 80" tread, 38" fixed tread and heavy-duty Roll-O-Matic)
	B 89 R	(-)	Retainer, felt (for double front wheels and Roll-O-Matic)
3	JD 7224	(-)	Cone, with rollers (for 48" to 80" tread, 38" fixed tread and heavy-duty Roll-O-Matic)
	JD 7222	(-)	Cone, with rollers (for double front wheels and Roll-O-Matic)
4	JD 7270	(-)	Cup, bearing (for 48" to 80" tread, 38" fixed tread and heavy-duty Roll-O-Matic)
	JD 7266	(-)	Cup, bearing (for double front wheels and Roll-O-Matic)
5	AB 3080 R	(-)	Hub, B2015R, with cups (for double front wheels)
	AB 3905 R	(-)	Hub, B2764R, with cups (limited use) (for double front wheels)
	AB 3773 R	(-)	Hub, B2719R, with cups (for Roll-O-Matic)
	AF 912 R	(-)	Hub, F843R, with cups (for 38" fixed tread)
	AA 4099 R	(-)	Hub, A3479R, with cups (for 48" to 80" tread and heavy-duty Roll-O-Matic)
6	JD 7266	(-)	Cup, bearing (for 48" to 80" tread, 38" fixed tread and heavy-duty Roll-O-Matic)
	JD 7259	(-)	Cup, bearing (for double front wheels and Roll-O-Matic)
7	JD 8186	(-)	Cone, with rollers (for 48" to 80" tread, 38" fixed tread and heavy-duty Roll-O-Matic)
	JD 8101	(-)	Cone, with rollers (for double front wheels and Roll-O-Matic)
8	JD 1268	(-)	Wheel, disk, and rim, less hub (for 5.50 x 16", 4-ply rubber tire)
9	JD 19	(-)	Bolt (6 used) (packed 20 in a pkg.)
10	11H 218	(-)	Pin, cotter, 3/16" x 1-1/2" (for 48" to 80" tread, 38" fixed tread and heavy-duty Roll-O-Matic)
	11H 237	(-)	Pin, cotter, 1/8" x 1-1/2" (for double front wheels and Roll-O-Matic)
11	A 5146 R	(-)	Washer (for 48" to 80" tread, 38" fixed tread and heavy-duty Roll-O-Matic)
	B 3310 R	(-)	Washer (for double front wheels and Roll-O-Matic)
12	14H 540	(-)	Nut, slotted, 1" (for 48" to 80" tread, 38" fixed tread and heavy-duty Roll-O-Matic)
	F 2664 R	(-)	Nut, slotted, 3/4" (for double front wheels and Roll-O-Matic) (packed 2 in a pkg.)
13	A 1556 R	(-)	Gasket (for 48" to 80" tread, 38" fixed tread and heavy-duty Roll-O-Matic) (packed 5 in a pkg.)
	B 102 R	(-)	Gasket (for double front wheels and Roll-O-Matic) (packed 5 in a pkg.)
14	A 1555 R	(-)	Cap, hub (for 48" to 80" tread, 38" fixed tread and heavy-duty Roll-O-Matic) (sub. for AA1407R)
	AB 867 R	(-)	Cap, B920R, hub, with grease fitting (for double front wheels and Roll-O-Matic)
15	JD 7759	(-)	Fitting, grease, straight, 1/8" (packed 10 in a pkg.)
16	19H 1758	(-)	Screw, cap, high-strength, 5/16" x 1-1/4" (sub. for F2270R) (3 used (for 48" to 80" tread, 38" fixed tread and heavy-duty Roll-O-Matic)
	19H 1906	(-)	Screw, cap, high-strength, 5/16" x 1-1/2" (3 used) (for double front wheels and Roll-O-Matic)
	12H 303	(-)	Washer, lock, 5/16" (3 used)
17	AB 2708 R	(-)	Wheel, front, with bearing cups (steel spoke type) (for double front wheels)
18	AB 203 R	(-)	Band, front wheel guide (set of 2)
19	AB 353 R	(-)	Bolt, guide band, with nuts and lock washers (set of fourteen 8H4326, 12H303, and 14H825)

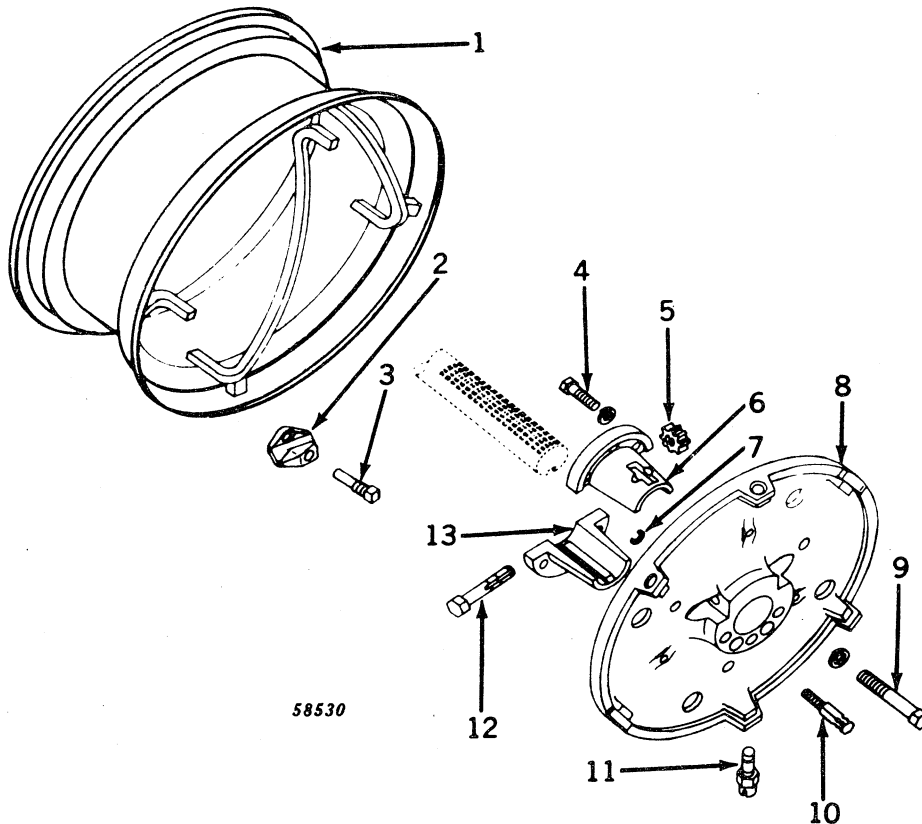
REAR WHEELS



REAR WHEELS -- Continued

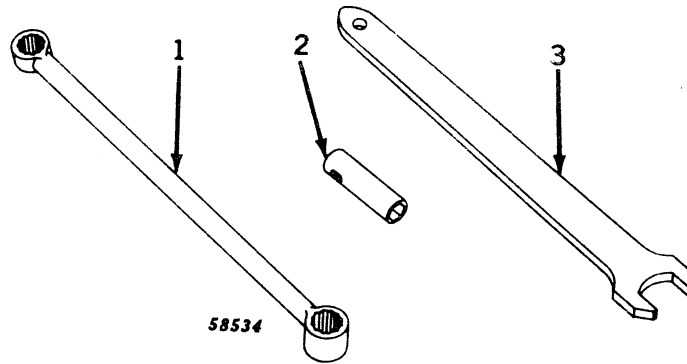
Key	Part No.	Serial No.	Description
1	B 3772 R	(-)	Rim, demountable (for 12.4-36 tire)
	B 3773 R	(-)	Rim, demountable (for 13.9-36 tire)
	B 3261 R	(-)	Rim, demountable (for 10-38 tire)
	A 4819 R	(-)	Rim, demountable (for 11-38 or 12.4-38 tire)
	A 4811 R	(-)	Rim, demountable (for 11-38 cane and rice tire)
	A 4818 R	(-)	Rim, demountable (for 9-42 tire)
2	19H 2600	(-)	Screw, cap, high-strength, 3/4" x 2-5/8", pinion half to wheel (3 used)
	12H 236	(-)	Washer, lock, 3/4" (3 used)
3	B 3014 R	(-)	Pinion (88" tread)
	A 4379 R	(-)	Pinion (97-1/4" or 104" tread)
4	B 3016 R	(-)	Sleeve, pinion half (88" tread)
	A 4384 R	(-)	Sleeve, pinion half (97-1/4" or 104" tread)
5	A 4883 R	(-)	Ring, retaining (2 used) (packed 5 in a pkg.)
6	B 3800 R	(-)	Wheel, cast disk, rear (for 12.4-36 or 13.9-36 tire and rim)
	B 3801 R	(-)	Wheel, cast disk, rear (offset) (for 12.4-36 or 13.9-36 tire and rim)
	F 1500 R	(-)	Wheel, cast disk, rear (for 10-38, 11-38 or 12.4-38 tire and rim)
	F 1478 R	(-)	Wheel, cast disk, rear (offset) (for 10-38 or 11-38 tire and rim)
	A 4517 R	(-)	Wheel, cast disk, rear (offset) (for 9-42 tire and rim)
7	R 34828 R	(-)	Bolt, special, plated, 7/8" x 6", key half to wheel (3 used) (sub. for A4387R)
	12H 245	(-)	Washer, lock, 7/8" (3 used)
8	A 4882 R	(-)	Screw, jack (2 used)
9	A 4389 R	(-)	Bolt, mach., 5/8" x 3-3/4" (8 used) (packed 5 in a pkg.)
10	A 4388 R	(-)	Clamp, rim (8 used)
11	14H 800	(-)	Nut, 5/8" (8 used)
12	A 4380 R	(-)	Shaft, pinion
13	B 3018 R	(-)	Sleeve, key half (88" tread)
	R 32224 R	(-)	Sleeve, key half (97-1/4" or 104" tread) (sub. for A4386R)
14	AD 2803 R	(-)	Bolt, lug, with nut (sub. 25, D411R and 25, 14H858)
15	AD 2857 R	(-)	Lug, 5" "A" shape (set of 8, D1283R)
16	AD 2854 R	(-)	Lug, 5" spade (set of 8, D1078R)
17	AD 2856 R	(-)	Washer, spade lug (pkg. of 8, D938R)
18	14H 800	(-)	Nut, 5/8", rim to wheel bolt (8 used)
19	12H 294	(-)	Washer, lock, 5/8" (8 used)
20	A 4389 R	(-)	Bolt, mach., 5/8" x 3-3/4", rim to wheel (8 used) (packed 5 in a pkg.)
21	AF 1713 R	(-)	Rim, steel wheel
..	F 336 R	(-)	Rim, extension
..	AC 453 R	(-)	Clip, six C1030R, extension rim (use D411R and 14H858 for attaching)

POWER-ADJUSTED REAR WHEELS



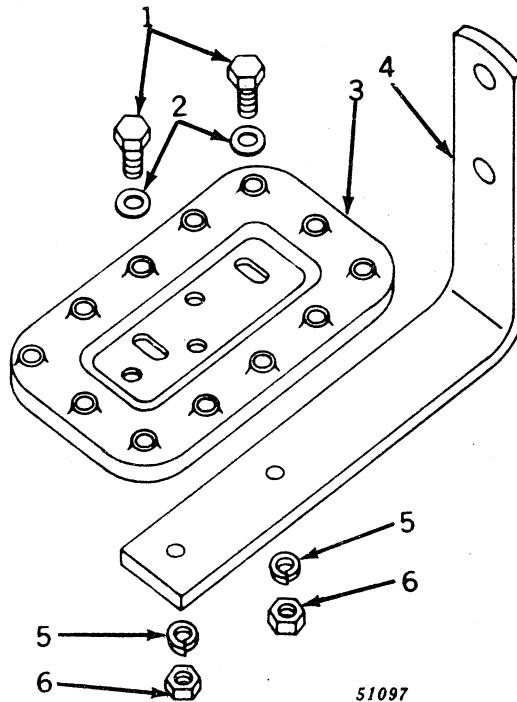
Key	Part No.	Serial No.	Description
1	AB 5505 R	(-)	Rim, demountable, with rails (for 12.4-36 tire)
	AB 5506 R	(-)	Rim, demountable, with rails (for 13.9-36 tire)
2	M 2334 T	(-)	Stop, demountable rim rail (2 used)
3	M 2335 T	(-)	Screw, special (2 used) (sub. for F3583R)
4	19H 2600	(-)	Screw, cap, high-strength, 3/4" x 2-5/8", pinion half to wheel (3 used)
	12H 236	(-)	Washer, lock, 3/4" (3 used)
5	B 3014 R	(-)	Pinion (88" tread)
	A 4379 R	(-)	Pinion (97-1/4" or 104" tread)
6	B 3016 R	(-)	Sleeve, pinion half (88" tread)
	A 4384 R	(-)	Sleeve, pinion half (97-1/4" or 104" tread)
7	A 4883 R	(-)	Ring, retaining (2 used) (packed 5 in a pkg.)
8	B 3965 R	(-)	Wheel, cast disk, rear
9	R 34828 R	(-)	Bolt, special, plated, 7/8" x 6", key half to wheel (3 used) (sub. for A4387R)
	12H 245	(-)	Washer, lock, 7/8" (3 used)
10	R 39758	(-)	Screw, jack (2 used) (sub. for A4882R)
11	AF 3797 R	(-)	Screw, jack, with nut (6 used)
12	A 4380 R	(-)	Shaft, pinion
13	B 3018 R	(-)	Sleeve, key half (88" tread)
	R 32224 R	(-)	Sleeve, key half (97-1/4" or 104" tread) (sub. for A4386R)

TOOLS



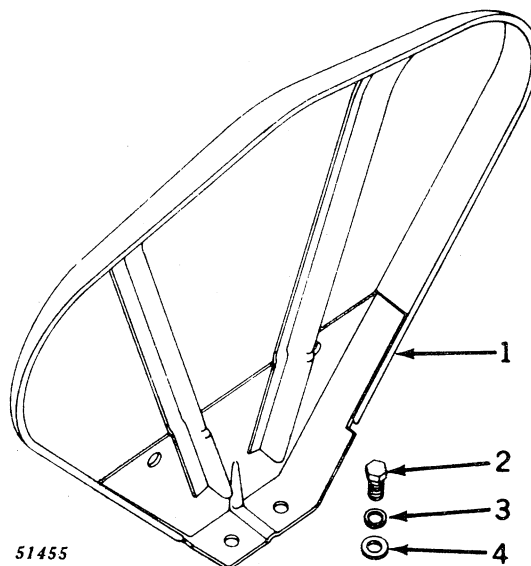
Key	Part No.	Serial No.	Description
1	B 353 R	(-)	Wrench, lug and flywheel
2	F 3338 R	(-)	Wrench, spark plug
3	F 3537 R	(-)	Wrench, power adjustable rim

TRACTOR STEP



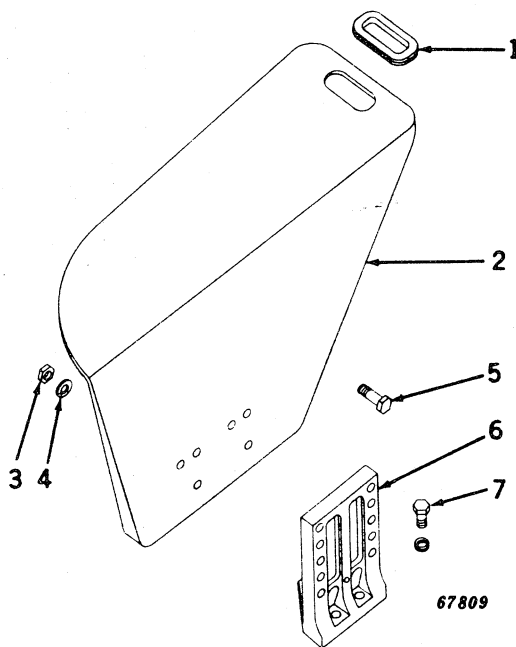
Key	Part No.	Serial No.	Description
1	19H 1732	(-)	Screw, cap, high-strength, 3/4" x 2-3/4" (2 used) (sub. for F2273F)
2	24H 1305	(-)	Washer, 25/64" x 7/8" x .060" (2 used)
3	F 3195 R	(-)	Step, tractor
4	A 5234 R	(-)	Support, tractor step
5	12H 304	(-)	Washer, lock, 3/8" (2 used)
6	14H 812	(-)	Nut, 3/8" (2 used)

FENDERS



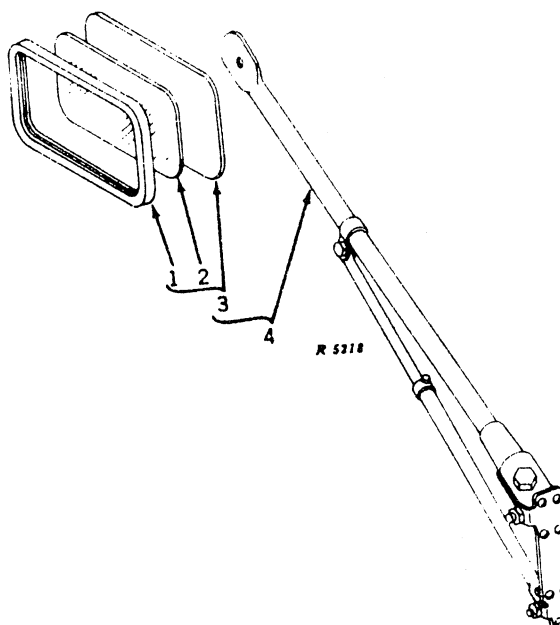
Key	Part No.	Serial No.	Description
1	AA 4655 R	(-)	Fender, R.H. and L.H.
2	19H 1833	(-)	Screw, cap, high-strength, 5/8" x 1-1/4" (2 used)
3	12H 294	(-)	Washer, lock, 5/8" (2 used)
4	24H 1378	(-)	Washer, 11/16" x 1-1/2" x .134" (2 used)

FENDERS LESS LAMPS (530 Series)



Key	Part No.	Serial No.	Description
1	R 20759 R	(-)	Grommet, fender, L.H.
2	AR 26595 R	(-)	Fender, R.H. (with R20759R sub. for AR20869R)
	AR 38451	(-)	Fender, L.H. (sub. for AR20870R)
3	14H 809	(-)	Nut, 1/2" (4 used)
4	12H 301	(-)	Washer, lock, 1/2" (4 used)
5	19H 1974	(-)	Screw, cap, high-strength, 1/2" x 2-3/4" (4 used)
6	R 20573 R	(-)	Support, fender
7	19H 1734	(-)	Screw, cap, high-strength, 5/8" x 2" (3 used)
	12H 294	(-)	Washer, lock, 5/8" (3 used)

REAR VIEW MIRROR



Key	Part No.	Tractor Serial No.	Description
1	R 21686 R	(-)	Bezel
2	R 21685 R	(-)	Glass
3	AR 21860 R	(-)	Mirror, rear view
4	AR 30003 R	(-)	Mirror, rear view, with mounting bracket

PARTS FOR WEATHERSHIELD CAB (All-Fuel and Gasoline)

Key	Part No.	Serial No.	Description
..	AR 20144 R	(-)	Panel, engine, L. H.
..	AR 20145 R	(-)	Panel, engine, R. H.
..	AR 20146 R	(-)	Window, cab side, with frame (4 used)
..	AR 21843 R	(-)	WINDSHIELD, CAB, GLASS
..	R 20127 R	(-)	Windshield, cab, front
..	R 20128 R	(-)	Windshield, cab, side (2 used)
..	R 21229 R	(-)	Brace, cab (2 used)
..	R 21230 R	(-)	Bolt, "U," brace (2 used)
..	14H 251	(-)	Nut, 1/4" (4 used)

Capital letters indicate an attachment. Attachments must be listed on separate order from replacement parts order.

PARTS FOR WEATHERSHIELD (All-Fuel and Gasoline)

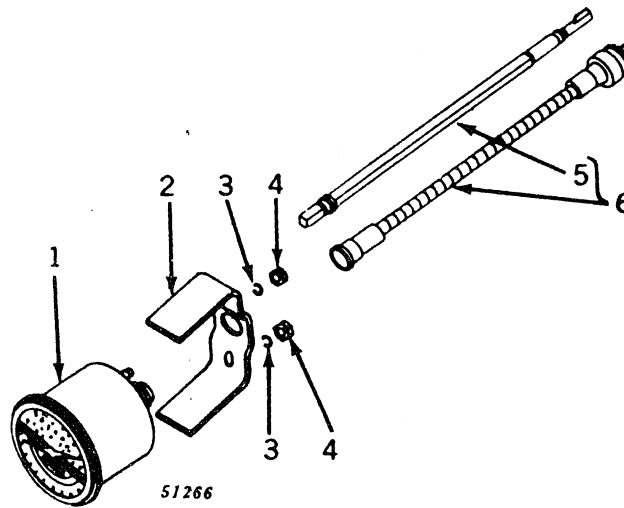
Key	Part No.	Serial No.	Description
..	AR 20143 R	(-)	Windshield, side (2 used)
..	AR 20144 R	(-)	Panel, engine, L. H.
..	AR 20145 R	(-)	Panel, engine, R. H.
..	R 20123 R	(-)	Windshield, front
..	R 20124 R	(-)	Frame, windshield, front

PARTS FOR WEATHERSHIELD (LP-Gas)

Key	Part No.	Serial No.	Description
..	AR 20143 R	(-)	Windshield, side (2 used)
..	R 20123 R	(-)	Windshield, front
..	R 20124 R	(-)	Frame, windshield, front

MEMORANDA

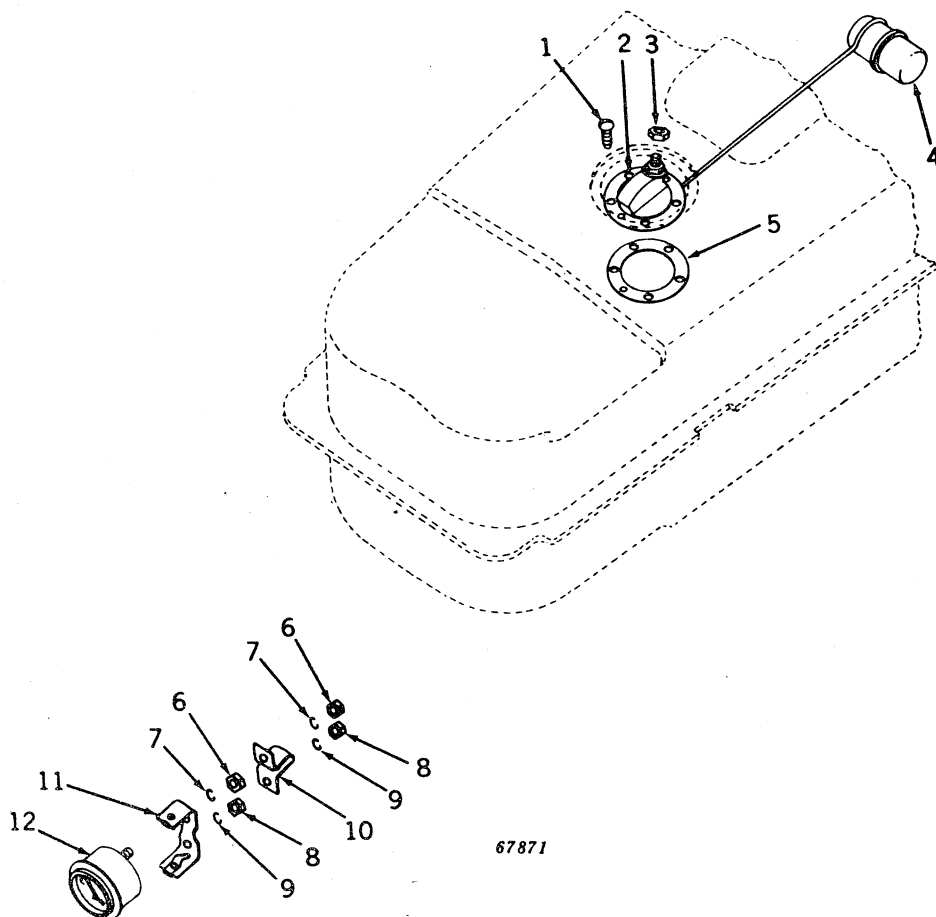
SPEED-HOUR METER



Key	Part No.	Serial No.	Description
1	AR 21663 R	(-)	Speed-hour meter (miles per hour) (use on tractor with 500 rpm or 1000 rpm powershaft (sub. for AB5134R))
	AB 5136 R	(-)	Speed-meter (kilometers per hour)
2	F 1977 R	(-)	Clamp, speed-hour meter
3	12H 246	(-)	Washer, lock, no. 10 (2 used) (sub. for A767R)
4	14H 631	(-)	Nut, no. 10 (2 used)
5	AB 5241 R	(-5299999)	Cable, speed-hour meter (AC spark plug div.)
	AR 21229 R	(5300000-)	Cable, speed-hour meter (AC spark plug div.) (gasoline and all-fuel)
	AR 21231 R	(5300000-)	Cable, speed-hour meter (AC spark plug div.) (LP-gas)
	AB 5242 R	(-5299999)	Cable, speed-hour meter (Stewart-Warner)
	AR 21230 R	(5300000-)	Cable, speed-hour meter (Stewart-Warner) (gasoline and all-fuel)
	AR 21232 R	(5300000-)	Cable, speed-hour meter (Stewart-Warner) (LP-gas)
6	AB 5135 R	(-5299999)	Shaft, flexible, speed-hour meter, with cable
	AR 20829 R	(5300000-)	Shaft, flexible, speed-hour meter, with cable (gasoline and all-fuel)
	AR 20830 R	(-)	Shaft, flexible, speed-hour meter, with cable (LP-gas)
..	AB 5132 R	(-5299999)	SPEED-HOUR METER, WITH CLAMP AND FLEXIBLE SHAFT (MILES PER HOUR)
..	AB 5133 R	(5300000-5299999)	SPEED-HOUR METER, WITH CLAMP AND FLEXIBLE SHAFT (KILOMETERS PER HOUR)
..	AR 20825 R	(5300000-)	SPEED-HOUR METER, WITH CLAMP AND FLEXIBLE SHAFT (MILES PER HOUR) (GASOLINE AND ALL-FUEL)
..	AR 20827 R	(5300000-)	SPEED-HOUR METER, WITH CLAMP AND FLEXIBLE SHAFT (MILES PER HOUR) (LP-GAS)
..	AR 20826 R	(5300000-)	SPEED-HOUR METER, WITH CLAMP AND FLEXIBLE SHAFT (KILOMETERS PER HOUR) (GASOLINE AND ALL-FUEL)
..	AR 20828 R	(5300000-)	SPEED-HOUR METER, WITH CLAMP AND FLEXIBLE SHAFT (KILOMETERS PER HOUR) (LP-GAS)

Capital letters indicate an attachment. Attachments must be listed on separate order from replacement parts order.

FUEL GAUGE AND SENDER

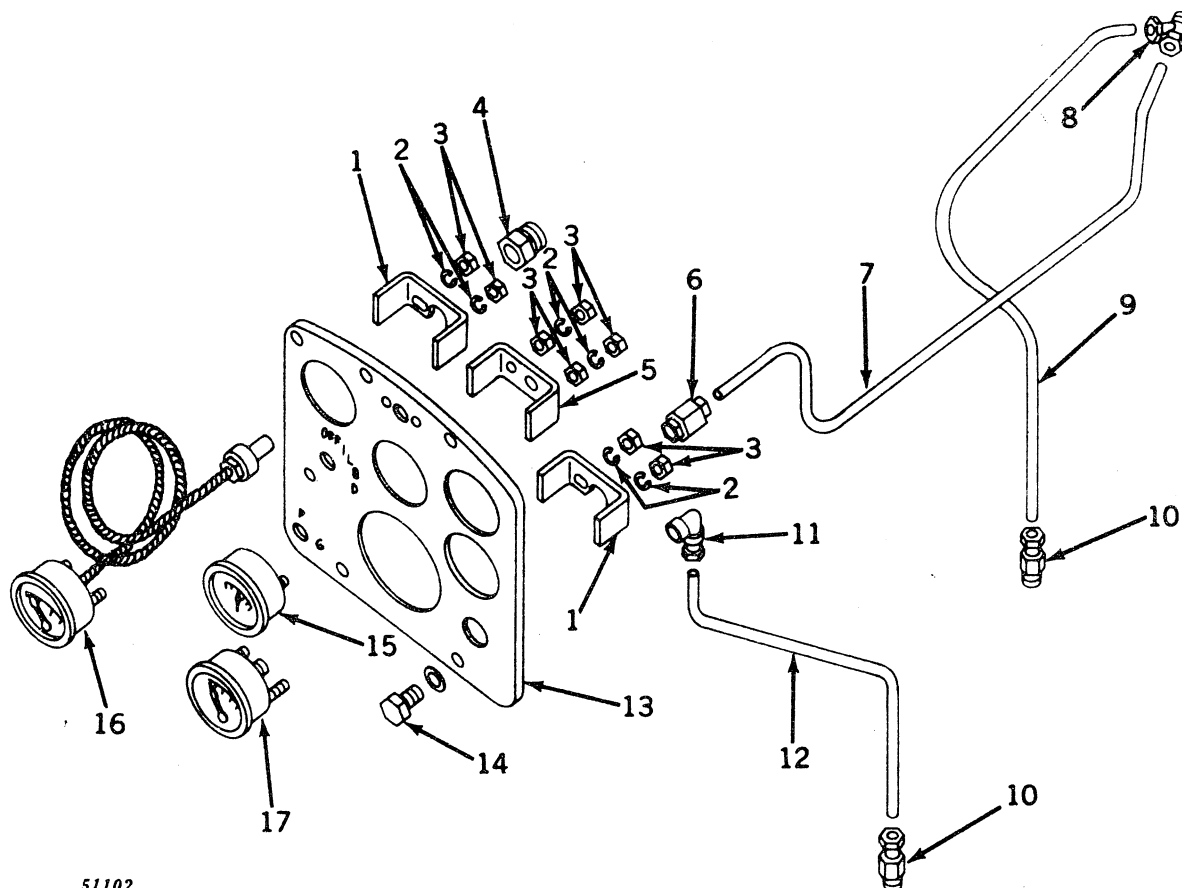


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Key	Part No.	Serial No.	Description
1	37H 43	(-)	Screw, self-tapping, no. 8 x 3/8" (5 used) (sub. for F2149R) .
2	AB 5139 R	(-)	Sender, fuel gauge
3	14H 631	(-)	Nut, no. 10
	12H 246	(-)	Washer, lock (sub. for A767R)
4	F 2167 R	(-)	Float, fuel gauge sender
5	R 27181 R	(-)	Gasket (packed 2 in a pkg.) (sub. for F2148R)
6	14H 631	(-)	Nut, no. 10 (2 used)
7	12H 36	(-)	Washer, lock, no. 10 (2 used)
8	14H 605	(-)	Nut, no. 8 (2 used)
9	12H 315	(-)	Washer, lock, no. 8 (2 used)
10	F 2147 R	(-)	Separator, terminal
11	F 2146 R	(-)	Clamp, fuel gauge receiver
12	AF 2721 R	(-)	Gauge receiver, fuel (12-volt)
..	AR 20931 R	(-)	Fuel gauge, complete (sub. for AB5138R)

NOTE: For fuel gauge wiring, see "Instrument Panel Wiring."

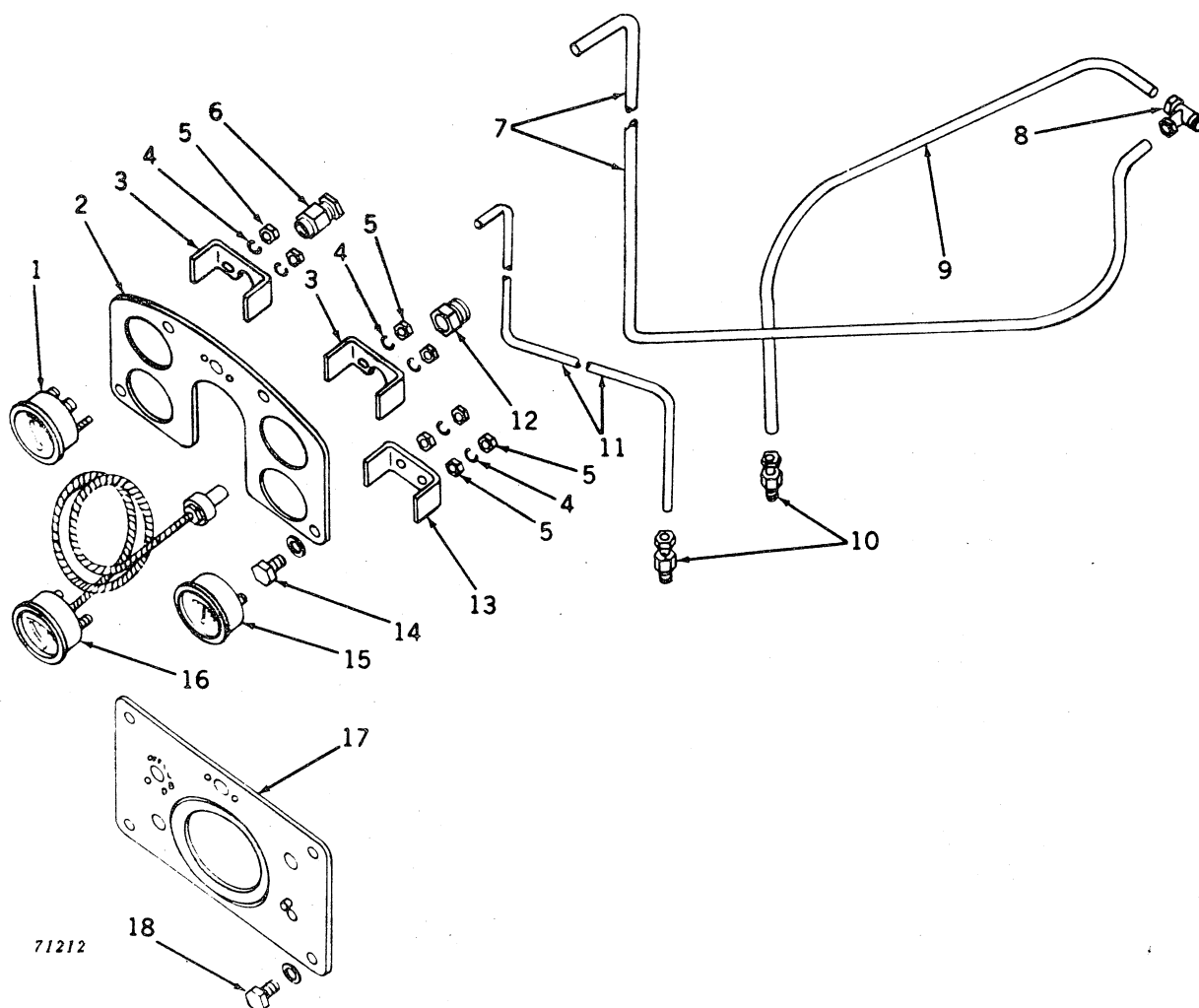
INSTRUMENT PANEL AND GAUGES (520 Series)



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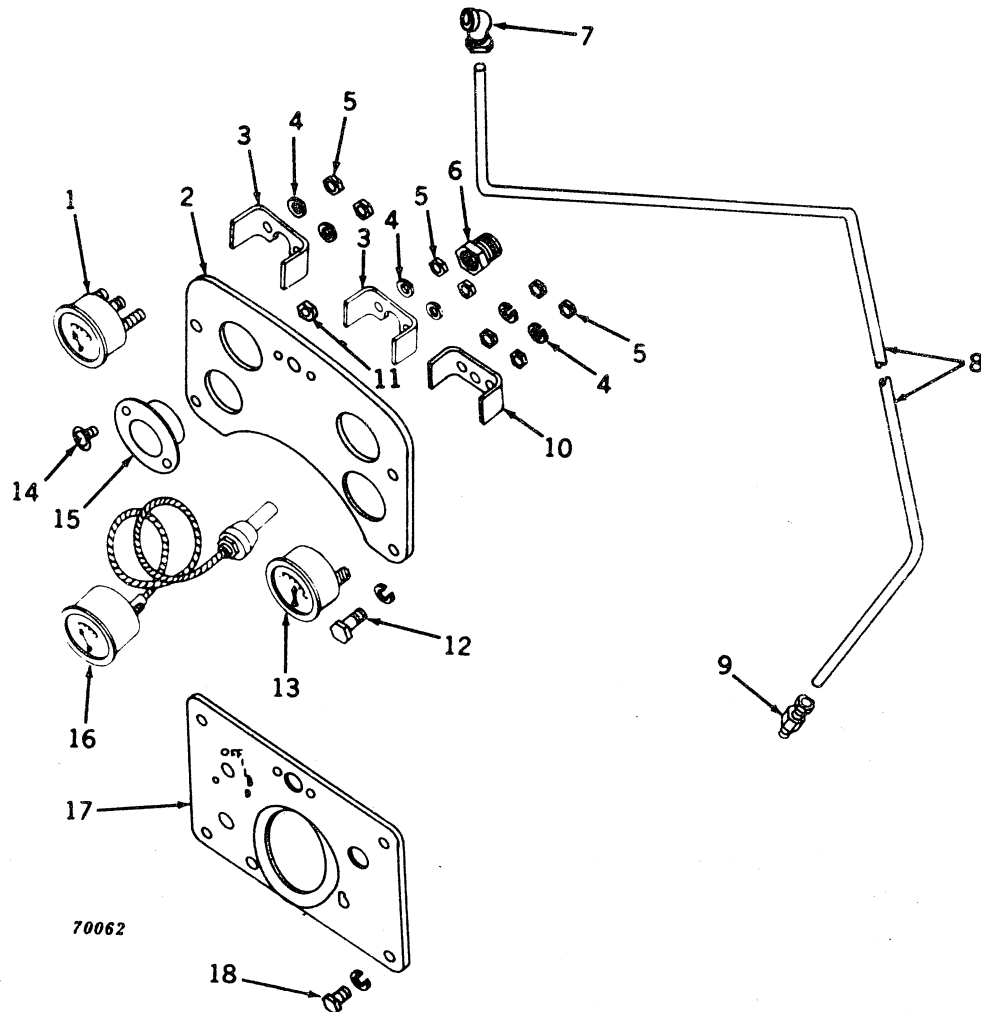
Key	Part No.	Serial No.	Description
1	A 1712 R	(-)	Clamp (2 used)
2	12H 246	(-)	Washer, lock (6 used) (sub. for A767R)
3	14H 631	(-)	Nut, no. 10 (8 used)
4	A 1248 R	(-)	Bushing
5	(-)	Clamp (sub. AF2749R)
6	AR 1312 R	(-)	Connector (gasoline)
7	B 3475 R	(-)	Pipe, oil pressure gauge (gasoline)
8	AA 5778 R	(-)	Tee, fuel filter (gasoline)
9	B 3306 R	(-)	Pipe, fuel filter oil (gasoline)
10	AA 4937 R	(-)	Connector
11	AA 4936 R	(-)	Elbow (all-fuel and LP-gas)
12	B 3759 R	(-)	Pipe, oil pressure gauge (all-fuel and LP-gas)
13	B 3985 R	(-)	Panel, instrument (gasoline and all-fuel) (with AR20432R sub. for B3579R)
	AB 5501 R	(-)	Panel, instrument (LP-gas) (sub. for AB5099R)
14	A 3232 R	(-)	Screw, special cap (4 used)
	12H 291	(-)	Washer, lock, internal tooth, 5/16" (4 used)
15	AF 2749 R	(-)	Gauge, ammeter, with clamp, nuts and lock washers
16	AA 1986 R	(-)	Gauge, heat indicator, with bushing, nuts and lock washers (sub. for AF2774R)
17	AF 2752 R	(-)	Gauge, oil pressure, with nuts and lock washers (sub. for AF2775R)

INSTRUMENT PANEL AND GAUGES (Gasoline and All-Fuel) (530 Series)



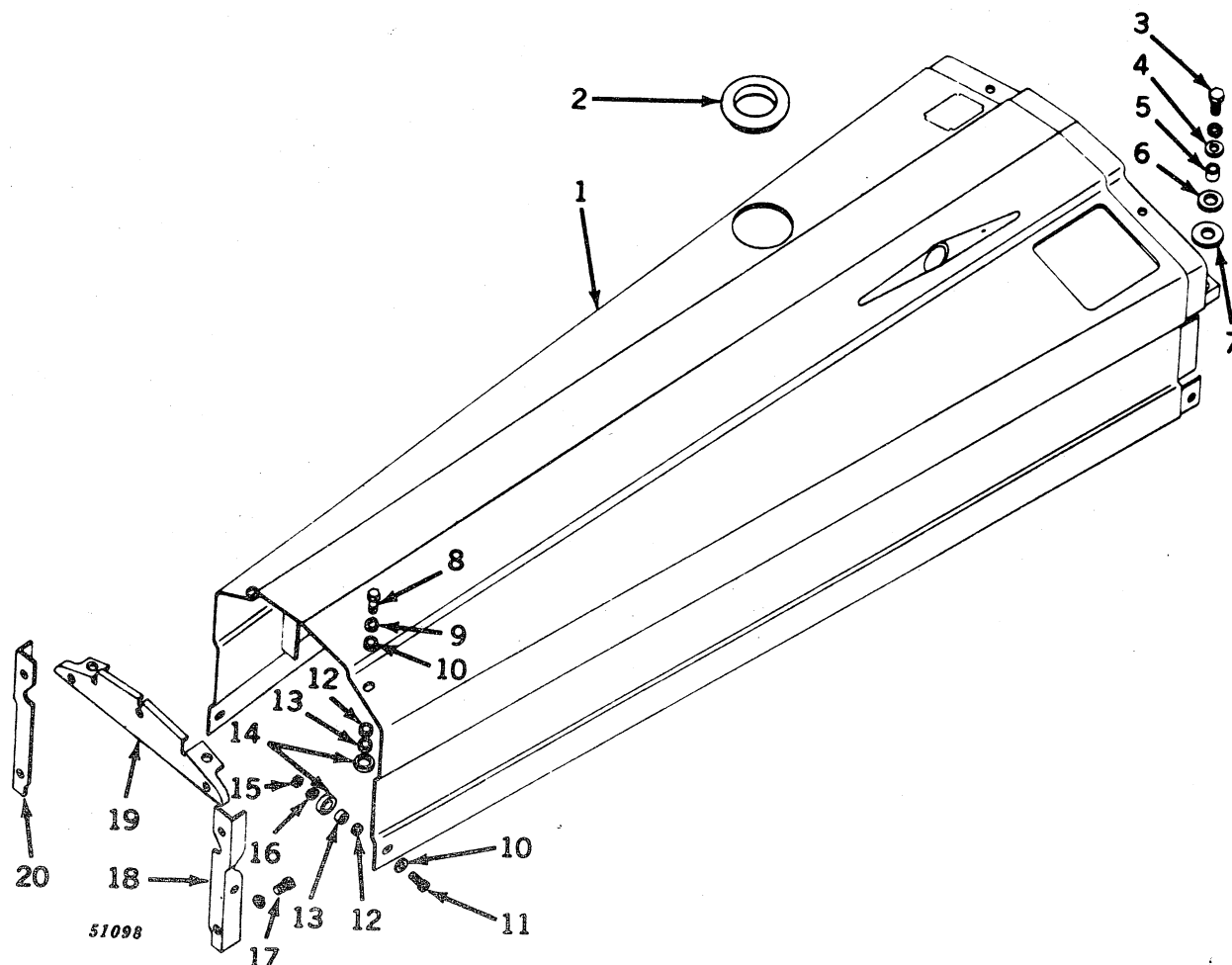
Key	Part No.	Serial No.	Description
1	AF 2752 R	-	Gauge, oil pressure, with nuts and lock washers (sub. for AF2775R)
2	R 20402 R	-	Panel, instrument, upper
3	A 1712 R	-	Clamp (2 used)
4	12H 246	-	Washer, lock (6 used) (sub. for A767R)
5	14H 631	-	Nut, no. 10 (8 used)
6	AR 1312 R	-	Connector
7	R 20732 R	-	Pipe, oil pressure gauge (gasoline)
8	AA 5778 R	-	Tee, fuel filter (gasoline)
	R 21451 R	-	Sleeve, tee
9	B 3306 R	-	Pipe, fuel filter oil (gasoline)
10	AA 4937 R	-	Connector
11	R 20736 R	-	Pipe, oil pressure gauge (all-fuel)
12	A 1248 R	-	Bushing
13	-	Clamp (sub. AF2749R)
14	A 3232 R	-	Screw, special cap (4 used)
	12H 291	-	Washer, lock, internal tooth, 5/16" (4 used)
15	AF 2749 R	-	Gauge, ammeter, with clamp, nuts and lock washers
16	AR 20783 R	-	Gauge, heat, indicator, with bushing (sub. for AA6295R)
17	AR 20898 R	-	Panel, instrument, lower, with weld screw
18	A 3232 R	-	Screw, special cap (4 used)
	12H 291	-	Washer, lock, internal tooth, 5/16" (4 used)

INSTRUMENT PANEL AND GAUGES (LP-Gas) (530 Series)



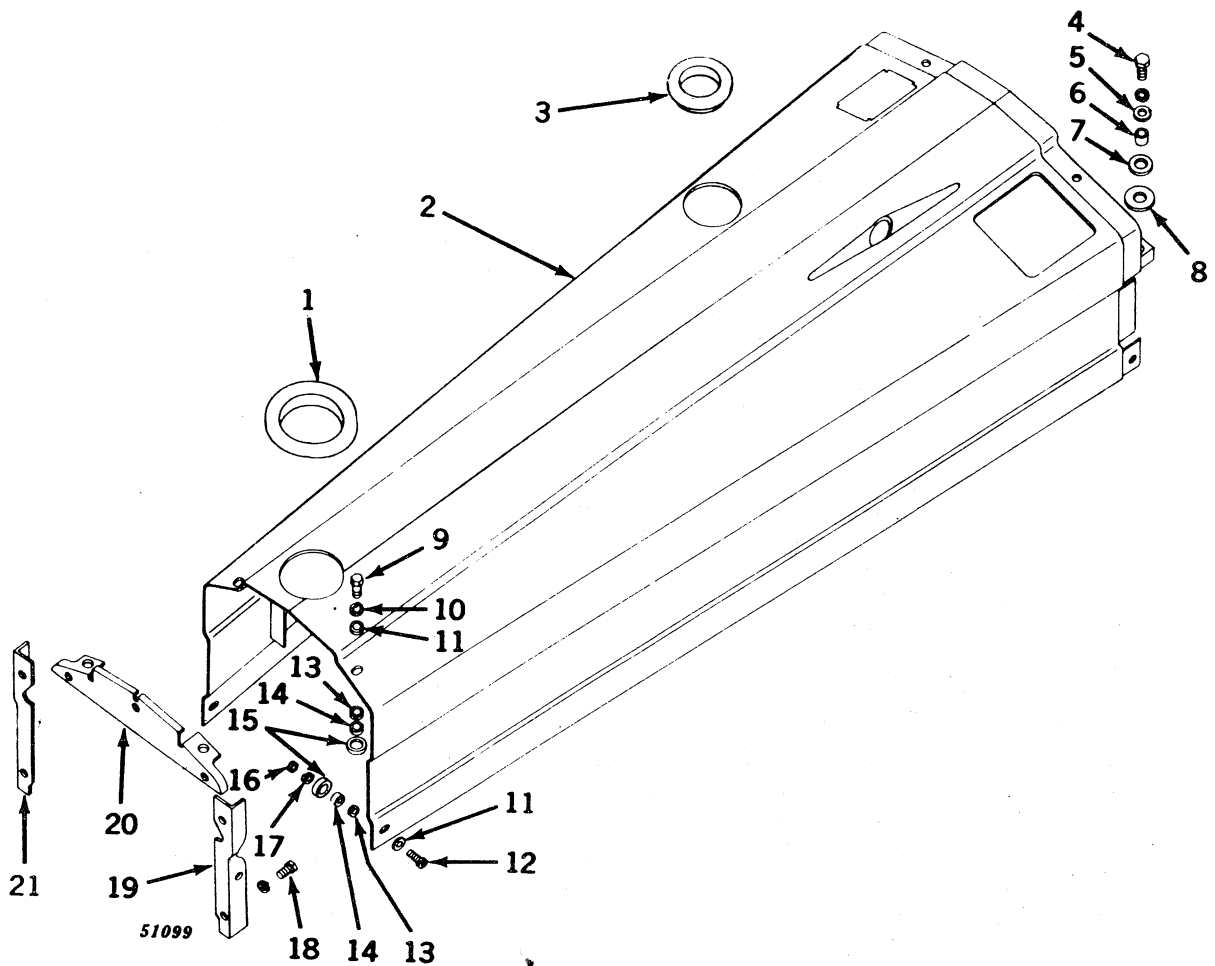
Key	Part No.	Serial No.	Description
1	AF 2752 R	-	Gauge, oil pressure, with nuts and lock washers (sub. for AF2775R)
2	R 20452 R	-	Panel, instrument, upper
3	A 1712 R	-	Clamp (2 used)
4	12H 246	-	Washer, lock, no. 10 (6 used) (sub. for A767R)
5	14H 631	-	Nut, no. 10 (8 used)
6	A 1248 R	-	Bushing
7	AA 4936 R	-	Elbow
8	R 20739 R	-	Pipe, oil pressure gauge
9	AA 4937 R	-	Connector
10	-	Clamp (sub. AF2749R)
11	R 21015 R	-	Nut, speed (2 used)
12	19H 2020	-	Screw, special cap (4 used) (sub. for A3232R)
	12H 291	-	Washer, lock, internal tooth, 5/16" (4 used)
13	AF 2749 R	-	Gauge, ammeter, with clamp, nuts and lock washers
14	AA 6061 R	-	Screw, mach., with washer (2 used)
15	R 21014 R	-	Shroud, gauge
16	AR 20783 R	-	Gauge, heat indicator, with bushing (sub. for AA6295R)
17	AR 20898 R	-	Panel, instrument, lower, with weld screw
18	19H 2020	-	Screw, special cap (4 used) (sub. for A3232R)
	12H 291	-	Washer, lock, internal tooth, 5/16" (4 used)

HOOD (Gasoline) (520 Series)



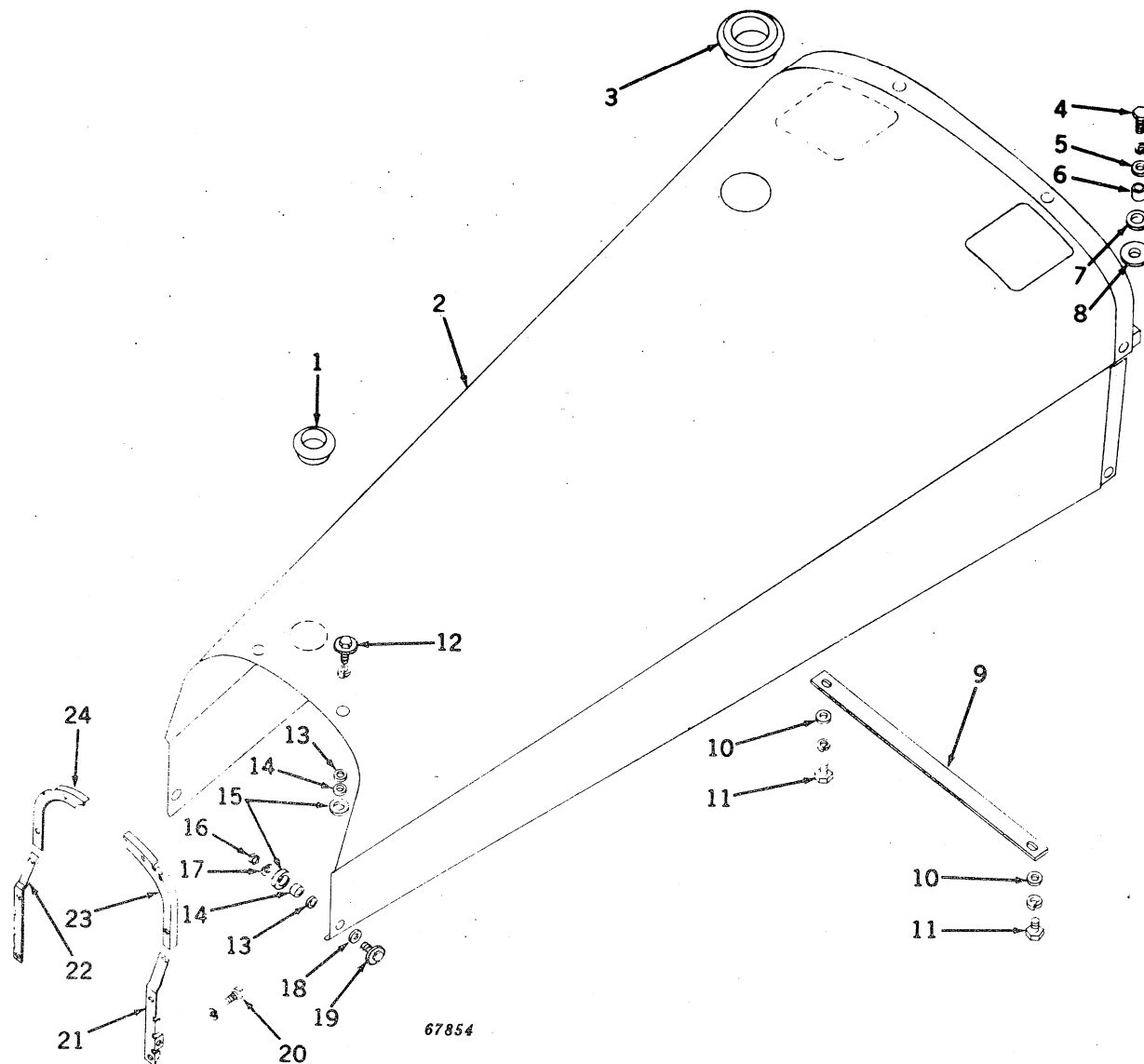
Key	Part No.	Serial No.	Description
1	AB 5036 R	-	Hood
2	B 3317 R	-	Grommet
3	19H 1978	-	Screw, cap, high-strength, 7/16" x 1-1/2" (2 used)
	12H 293	-	Washer, lock, 7/16" (2 used)
4	24H 1330	-	Washer, 15/32" x 1-3/8" x .105" (2 used)
5	A 4669 R	-	Spacer (2 used)
6	A 4668 R	-	Washer, rubber (2 used) (packed 5 in a pkg.)
7	24H 1372	-	Washer, 21/32" x 1-1/2" x .060" (2 used)
8	H 1085 R	-	Screw, mach., 5/16" x 3/4" (2 used)
9	12H 291	-	Washer, lock (2 used)
10	A 5659 R	-	Washer (4 used) (packed 2 in a pkg.)
11	A 4125 R	-	Screw, mach., 5/16" x 1" (2 used) (packed 50 in a pkg.)
12	24H 1366	-	Washer, 21/32" x 1-1/8" x .036" (4 used)
13	R 20817 R	-	Spacer (4 used) (sub. for B1839R)
14	A 4666 R	-	Washer, rubber (4 used) (packed 5 in a pkg.)
15	14H 785	-	Nut, 5/16" (2 used)
16	12H 303	-	Washer, lock, 5/16" (2 used)
17	19H 1936	-	Screw, cap, high-strength, 3/8" x 3/4" (7 used) (sub. for F2272R)
	12H 304	-	Washer, lock, 3/8" (7 used)
18	B 3155 R	-	Support, rear, R.H.
19	AB 4585 R	-	Support, rear, top, with nuts
20	B 3156 R	-	Support, rear, L.H.

HOOD (All-Fuel) (520 Series)



Key	Part No.	Serial No.	Description
1	B 3311 R	(-)	Grommet
2	AB 5035 R	(-)	Hood
3	B 3317 R	(-)	Grommet
4	19H 1978	(-)	Screw, cap, high-strength, 7/16" x 1-1/2" (2 used)
5	12H 293	(-)	Washer, lock, 7/16" (2 used)
6	24H 1330	(-)	Washer, 15/32" x 1-3/8" x .105" (2 used)
7	A 4669 R	(-)	Spacer (2 used)
8	A 4668 R	(-)	Washer, rubber (2 used) (packed 5 in a pkg.)
9	24H 1372	(-)	Washer, 21/32" x 1-1/2" x .060" (2 used)
10	H 1085 R	(-)	Screw, mach., 5/16" x 3/4" (2 used)
11	12H 291	(-)	Washer, lock (2 used)
12	A 5659 R	(-)	Washer (4 used) (packed 2 in a pkg.)
13	A 4125 R	(-)	Screw, mach., 5/16" x 1" (2 used) (packed 50 in a pkg.)
14	24H 1366	(-)	Washer, 21/32" x 1-1/8" x .036" (4 used)
15	R 20817 R	(-)	Spacer (4 used) (sub. for B1839R)
16	A 4666 R	(-)	Washer, rubber (4 used) (packed 5 in a pkg.)
17	14H 785	(-)	Nut, 5/16" (2 used)
18	12H 303	(-)	Washer, lock, 5/16" (2 used)
19	19H 1936	(-)	Screw, cap, high-strength, 3/8" x 3/4" (7 used) (sub. for F2272R)
20	12H 304	(-)	Washer, lock, 3/8" (7 used)
21	B 3155 R	(-)	Support, rear, R.H.
	AB 4585 R	(-)	Support, rear, top, with nuts
	B 3156 R	(-)	Support, rear, L.H.

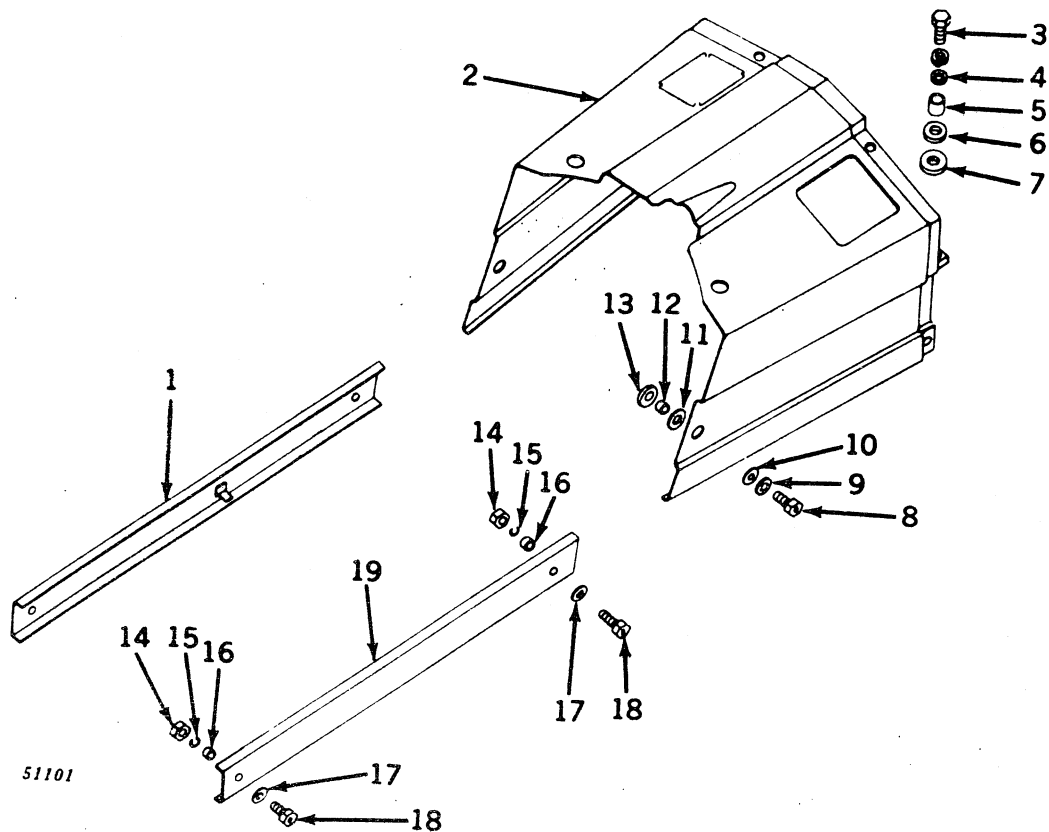
HOOD (Gasoline and All-Fuel) (530 Series)



HOOD (Gasoline and All-Fuel) (530 Series) -- Continued

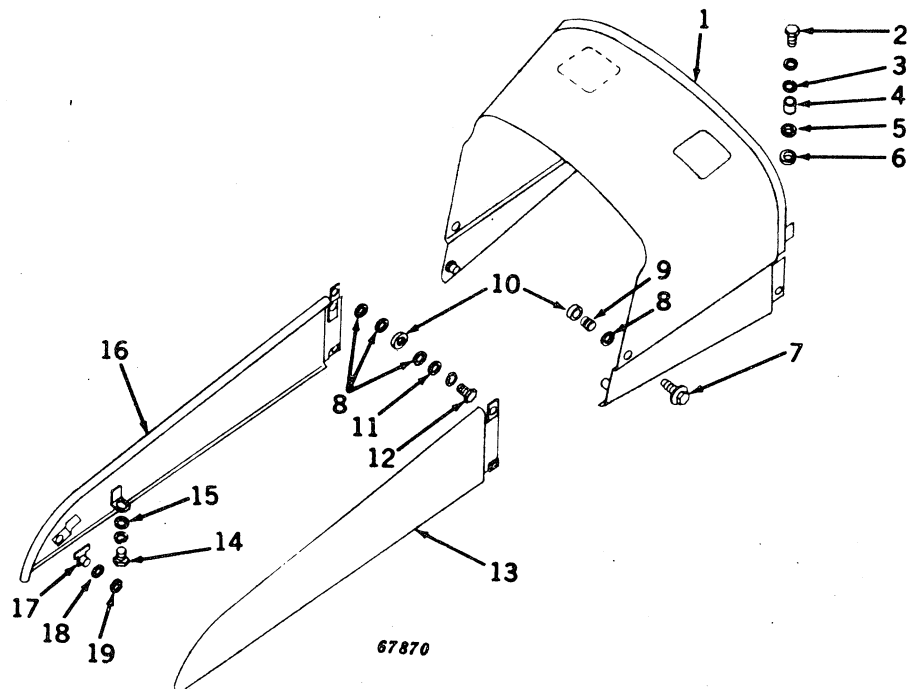
Key	Part No.	Serial No.	Description
1	R 20581 R	(-)	Grommet, rubber (all-fuel)
2	AR 20629 R	(-)	Hood
3	B 3317 R	(-)	Grommet, rubber
4	19H 1978	(-)	Screw, cap, high-strength, 7/16" x 1-1/2" (2 used)
	12H 293	(-)	Washer, lock, 7/16" (2 used)
5	24H 1330	(-)	Washer, 15/32" x 1-3/8" x .105" (2 used)
6	A 4669 R	(-)	Spacer (2 used)
7	A 4668 R	(-)	Washer, rubber (2 used) (packed 5 in a pkg.)
8	24H 1372	(-)	Washer, 21/32" x 1-1/2" x .060" (2 used)
9	R 20738 R	(-)	Strap, hood (all-fuel)
10	24H 1302	(-)	Washer, 13/32" x 3/4" x .036" (2 used) (all-fuel)
11	19H 2020	(-)	Screw, cap, high-strength, 5/16" x 1/2" (2 used) (all-fuel)
	12H 303	(-)	Washer, lock, 5/16" (2 used) (all-fuel)
12	AR 20946 R	(-)	Screw, special, with washer (2 used) (packed 5 in a pkg.)
13	24H 1366	(-)	Washer, 21/32" x 1-1/8" x .036" (4 used)
14	R 20817 R	(-)	Spacer (4 used)
15	A 4666 R	(-)	Washer, rubber (4 used) (packed 5 in a pkg.)
16	14H 785	(-)	Nut, 5/16" (2 used)
17	12H 303	(-)	Washer, lock, 5/16" (2 used)
18	R 20818 R	(-)	Washer (2 used)
19	AR 20945 R	(-)	Screw, special, with washer (2 used) (packed 5 in a pkg.)
20	19H 1731	(-)	Screw, cap, high-strength, 3/8" x 1" (6 used)
	12H 304	(-)	Washer, lock, 3/8" (6 used)
21	R 20584 R	(-)	Support, hood, rear, lower, R.H.
22	R 20585 R	(-)	Support, hood, rear, lower, L.H.
23	AR 20685 R	(-)	Support, hood, rear, upper, R.H., with nut
24	AR 20686 R	(-)	Support, hood, rear, upper, L.H., with nut

HOOD (LP-Gas) (520 Series)



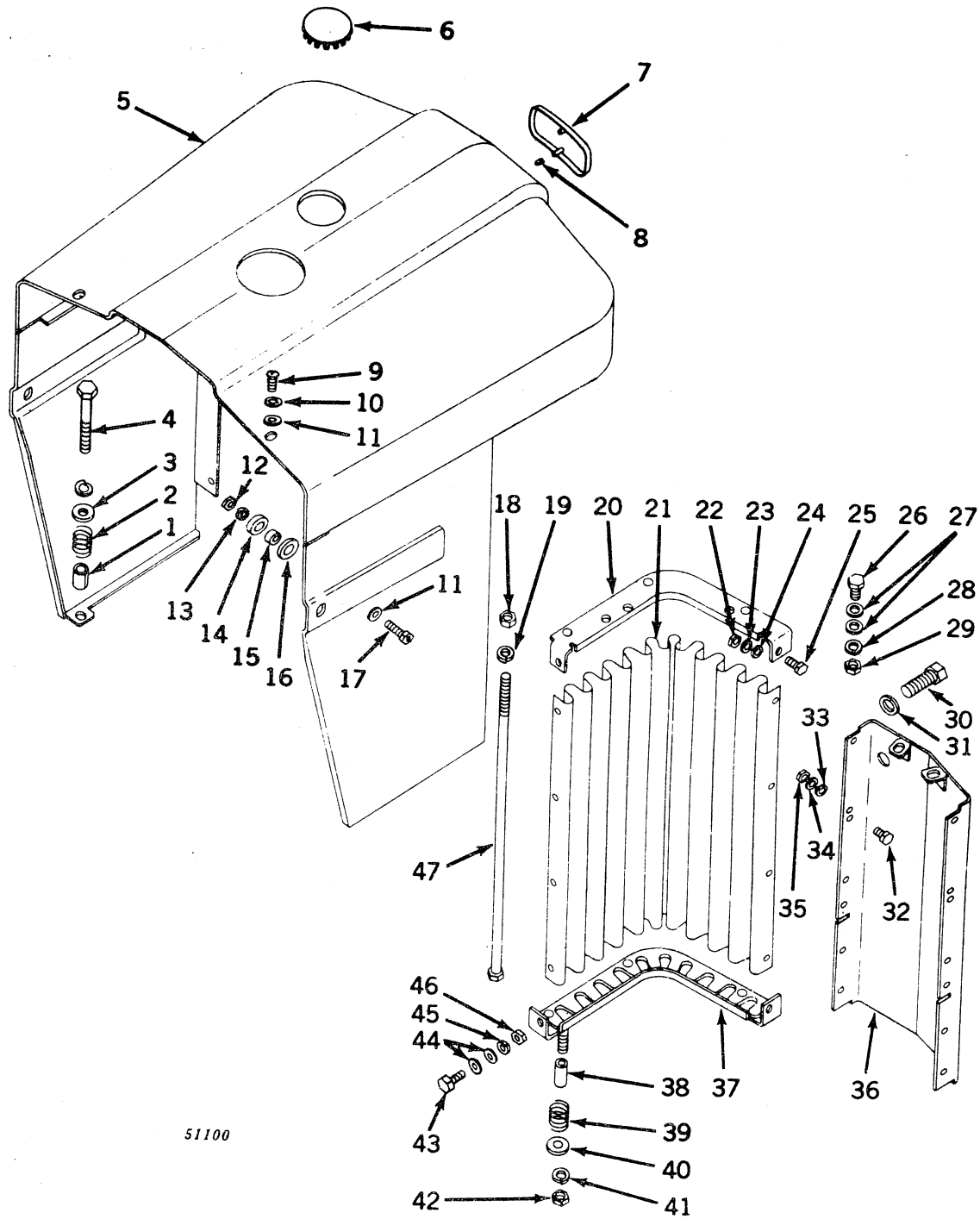
Key	Part No.	Serial No.	Description
1	AB 4957 R	(-)	Shield, fuel tank, with clip, L.H.
2	AB 5502 R	(-)	Hood (sub. for AB5037R)
3	19H 1978	(-)	Screw, cap, high-strength, 7/16" x 1-1/2" (2 used)
4	12H 293	(-)	Washer, lock, 7/16" (2 used)
5	24H 1330	(-)	Washer, 15/32" x 1-3/8" x .105" (2 used)
6	A 4669 R	(-)	Spacer (2 used)
7	A 4668 R	(-)	Washer, rubber (2 used) (packed 5 in a pkg.)
8	24H 1372	(-)	Washer, 21/32" x 1-1/2" x .060" (2 used)
9	A 4125 R	(-)	Screw, mach., 5/16" x 1" (4 used) (packed 50 in a pkg.)
10	12H 291	(-)	Washer, lock (4 used)
11	A 5659 R	(-)	Washer (2 used) (hood top) (packed 2 in a pkg.) (sub. for 24H1009)
12	A 5659 R	(-)	Washer (2 used) (hood side) (packed 2 in a pkg.)
13	24H 1366	(-)	Washer, 21/32" x 1-1/8" x .036" (4 used)
14	R 20817 R	(-)	Spacer (4 used) (sub. for B1839R)
15	A 4666 R	(-)	Washer, rubber (2 used) (packed 5 in a pkg.)
16	14H 785	(-)	Nut, 5/16" (4 used)
17	12H 303	(-)	Washer, lock, 5/16" (4 used)
18	B 1828 R	(-)	Spacer (4 used)
19	24H 1136	(-)	Washer, 11/32" x 11/16" x .060" (4 used)
	H 1109 R	(-)	Screw, mach., 5/16" x 1-3/8" (4 used)
	AB 4852 R	(-)	Shield, fuel tank, with clips, R.H.

HOOD (LP-Gas) (530 Series)



Key	Part No.	Serial No.	Description
1	AR 20678 R	-	Hood
2	19H 1978	-	Screw, cap, high-strength, 7/16" x 1-1/2" (2 used)
	12H 293	-	Washer, lock, 7/16" (2 used)
3	24H 1330	-	Washer, 15/32" x 1-3/8" x .105" (2 used)
4	A 4669 R	-	Spacer (2 used)
5	A 4668 R	-	Washer, rubber (2 used) (packed 5 in a pkg.)
6	24H 1372	-	Washer, 21/32" x 1-1/2" x .060" (2 used)
7	AR 20945 R	-	Screw, special, with washer (2 used) (packed 5 in a pkg.)
8	24H 1366	-	Washer, 21/32" x 1-1/8" x .060" (8 used)
9	R 20912 R	-	Spacer (2 used)
10	A 4666 R	-	Washer, rubber (4 used) (packed 5 in a pkg.)
11	A 5659 R	-	Washer (2 used) (packed 2 in a pkg.)
12	19H 1813	-	Screw, cap, high-strength, 5/16" x 5/8" (2 used)
	12H 303	-	Washer, lock, 5/16" (2 used)
13	AR 20679 R	-	Extension, hood, R.H.
14	19H 1900	-	Screw, cap, high-strength, 5/16" x 3/4" (2 used)
	12H 303	-	Washer, lock, 5/16" (2 used)
15	24H 1136	-	Washer, 11/32" x 11/16" x .060" (2 used)
16	AR 20680 R	-	Extension, hood, L.H.
17	AR 20788 R	-	Retainer, with weld screw (2 used)
18	12H 303	-	Washer, lock, 5/16" (2 used)
19	14H 785	-	Nut, 5/16" (2 used)

GRILLE (520 Series)

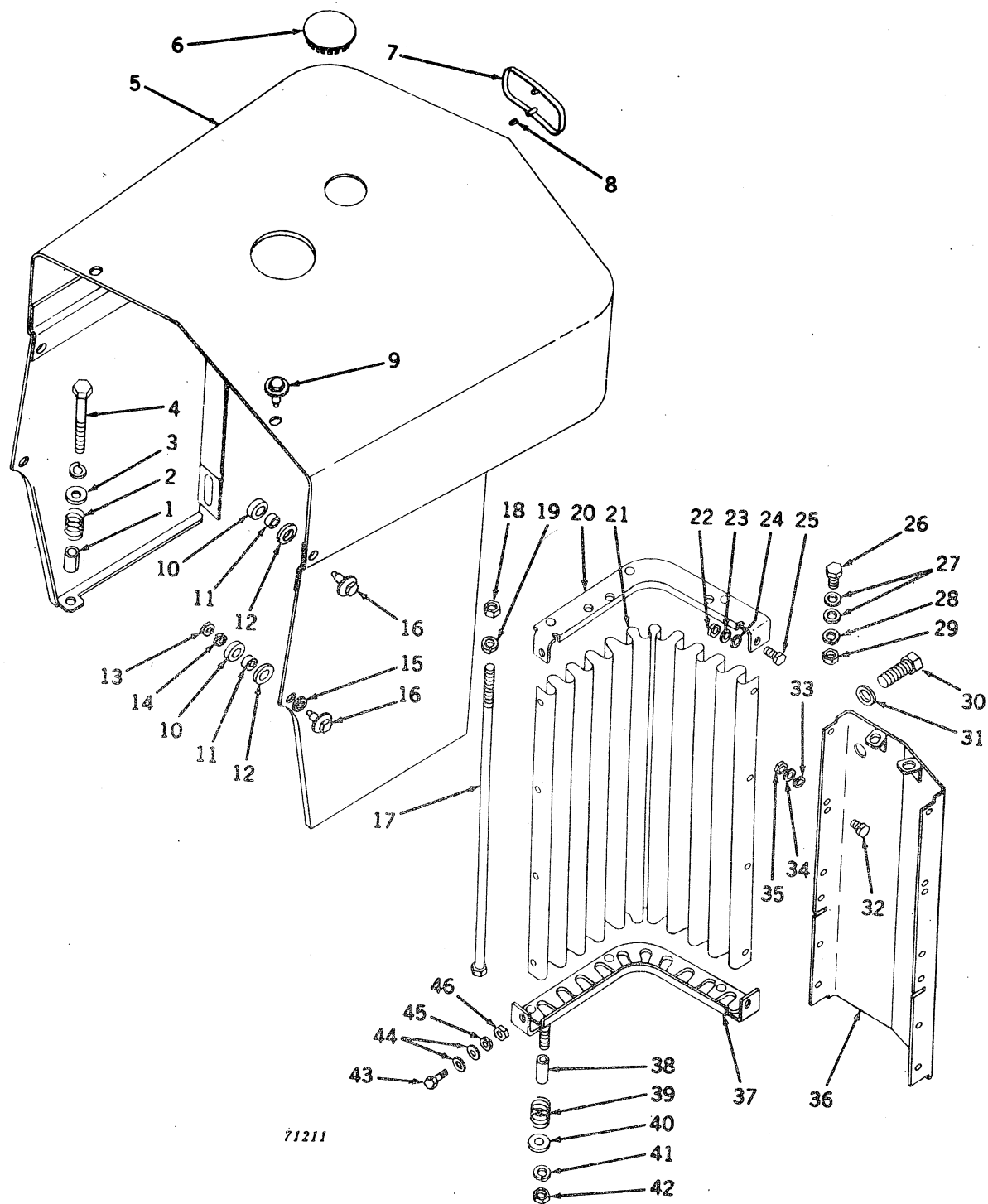


51100

GRILLE (520 Series) -- Continued

Key	Part No.	Serial No.	Description
1	B 2804 R	(-)	Spacer (2 used) (packed 2 in a pkg.)
2	A 350 R	(-)	Spring (2 used)
3	24H 1309	(-)	Washer, 13/32" x 1-1/16" x .120" (2 used)
4	19H 1726	(-)	Screw, cap, high-strength, 3/8" x 2-1/4" (2 used)
	12H 304	(-)	Washer, lock, 3/8" (2 used)
5	AB 4925 R	(-)	Top, grille, and sides
6	F 1676 R	(-)	Plug, button
7	AB 5236 R	(-)	Medallion, with speed clips
8	A 4679 R	(-)	Clip, speed (2 used) (packed 2 in a pkg.)
9	H 1085 R	(-)	Screw, mach., 5/16" x 3/4" (2 used)
10	12H 291	(-)	Washer, lock, internal tooth, 5/16" (2 used)
11	24H 1224	(-)	Washer, 11/32" x 1" x .060" (4 used)
12	14H 785	(-)	Nut, 5/16" (2 used)
13	12H 303	(-)	Washer, lock, 5/16" (2 used)
14	A 4666 R	(-)	Washer, rubber (2 used) (packed 5 in a pkg.)
15	R 20912 R	(-)	Spacer (2 used) (sub. for A4667R)
16	24H 1366	(-)	Washer, 21/32" x 1-1/8" x .036" (2 used)
17	A 4125 R	(-)	Screw, mach., 5/16" x 1" (2 used) (packed 50 in a pkg.)
18	14H 785	(-)	Nut, 5/16" (4 used)
19	12H 303	(-)	Washer, lock, 5/16" (4 used)
20	AB 4926 R	(-)	Frame, upper grille, R.H.
	AB 4928 R	(-)	Frame, upper grille, L.H.
21	B 3069 R	(-)	Screen, grille (2 used)
22	14H 850	(-)	Nut, jam, 1/4" (4 used)
23	12H 302	(-)	Washer, lock, 1/4" (4 used)
24	24H 1287	(-)	Washer, 9/32" x 5/8" x .060" (8 used)
25	19H 1948	(-)	Screw, cap, high-strength, 1/4" x 3/4" (4 used)
26	19H 2487	(-)	Screw, cap, 5/16" x 9/16" (2 used)
27	24H 1290	(-)	Washer, 21/64" x 3/4" x .036" (4 used)
28	12H 303	(-)	Washer, lock, 5/16" (2 used)
29	14H 785	(-)	Nut, 5/16" (2 used)
30	19H 1756	(-)	Screw, cap, high-strength, 5/8" x 1-1/2" (2 used)
31	24H 1106	(-)	Washer, 11/16" x 1-1/4" x .134" (2 used)
32	19H 1227	(-)	Screw, cap, high-strength, 1/4" x 1/2" (8 used)
33	24H 1287	(-)	Washer, 9/32" x 5/8" x .060" (8 used)
34	12H 302	(-)	Washer, lock, 1/4" (8 used)
35	14H 850	(-)	Nut, jam, 1/4" (8 used)
36	AB 4930 R	(-)	Plate, center, with clips
37	AB 4927 R	(-)	Frame, lower grille, R.H.
	AB 4929 R	(-)	Frame, lower grille, L.H.
38	28H 1497	(-)	Spacer (2 used)
39	A 350 R	(-)	Spring (2 used)
40	24H 1309	(-)	Washer, 13/32" x 1-1/16" x .120" (2 used)
41	12H 304	(-)	Washer, lock, 3/8" (2 used)
42	14H 812	(-)	Nut, 3/8" (2 used)
43	19H 1948	(-)	Screw, cap, high-strength, 1/4" x 3/4" (4 used)
44	24H 1287	(-)	Washer, 9/32" x 5/8" x .060" (8 used)
45	12H 302	(-)	Washer, lock, 1/4" (4 used)
46	14H 850	(-)	Nut, jam, 1/4" (4 used)
47	B 3070 R	(-)	Rod, grille (4 used)

GRILLE (530 Series)

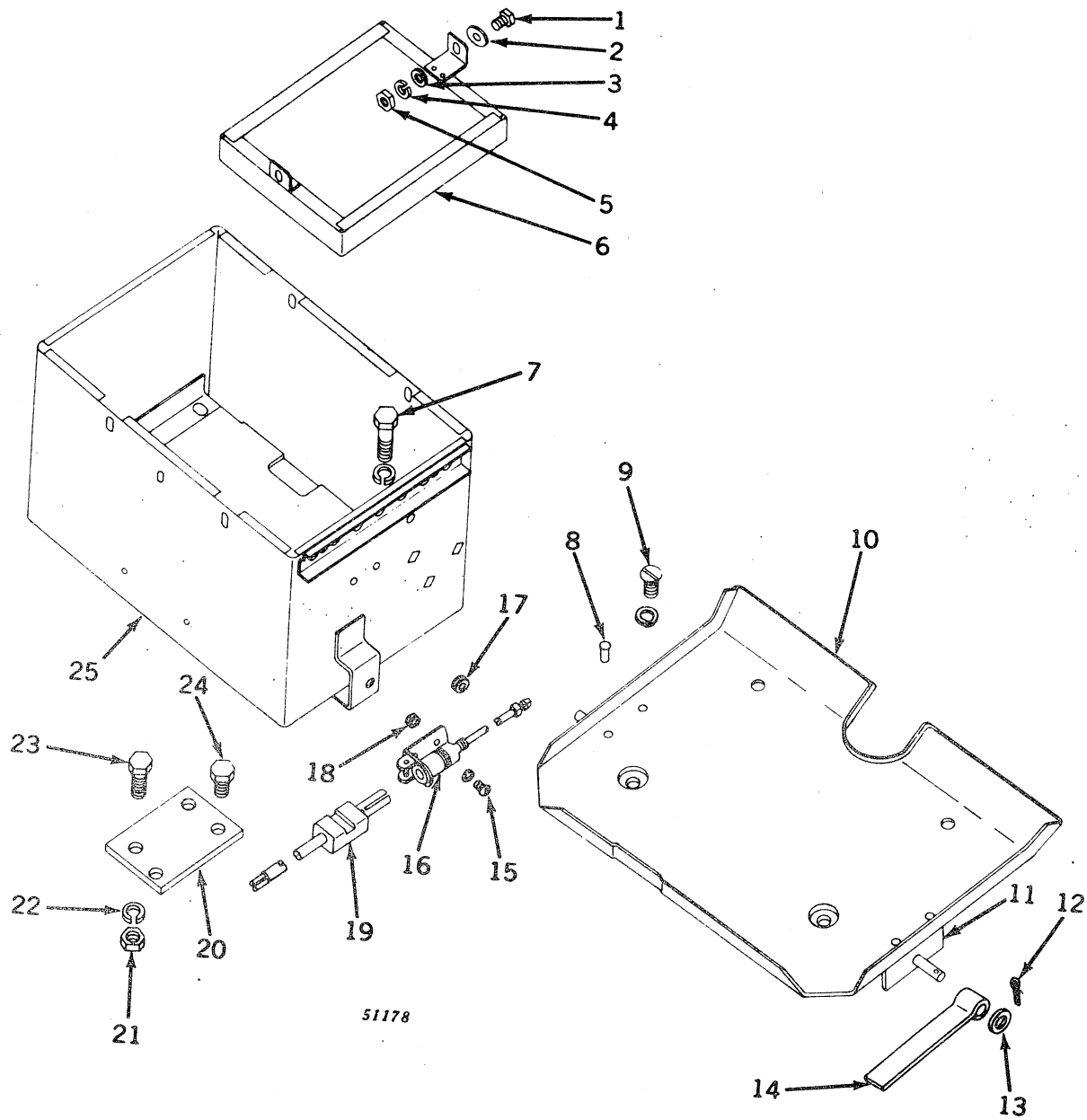


71211

GRILLE (530 Series) -- Continued

Key	Part No.	Serial No.	Description
1	B 2804 R	(-)	Spacer (2 used) (packed 2 in a pkg.)
2	A 350 R	(-)	Spring (2 used)
3	24H 1309	(-)	Washer, 13/32" x 1-1/16" x .120" (2 used)
4	19H 1726	(-)	Screw, cap, high-strength, 3/8" x 2-1/4" (2 used)
	12H 304	(-)	Washer, lock, 3/8" (2 used)
5	AR 20455 R	(-)	Top, grille, and sides
6	F 1676 R	(-)	Plug, button
7	AR 21111 R	(-)	Medallion, with speed clips
8	A 4679 R	(-)	Clip, speed (2 used) (packed 2 in a pkg.)
9	AR 20946 R	(-)	Screw, special, with washer (2 used) (packed 5 in a pkg.)
10	A 4666 R	(-)	Washer, rubber (4 used) (packed 5 in a pkg.)
11	R 20912 R	(-)	Spacer (4 used)
12	24H 1366	(-)	Washer, 21/32" x 1-1/8" x .036" (4 used)
13	14H 785	(-)	Nut, 5/16" (2 used)
14	12H 303	(-)	Washer, lock, 5/16" (2 used)
15	R 20818 R	(-)	Washer (2 used)
16	AR 20945 R	(-)	Screw, special, with washer (4 used) (packed 5 in a pkg.)
17	B 3070 R	(-)	Rod, grille (4 used)
18	14H 785	(-)	Nut, 5/16" (4 used)
19	12H 303	(-)	Washer, lock, 5/16" (4 used)
20	AB 4926 R	(-)	Frame, upper grille, R.H.
	AB 4928 R	(-)	Frame, upper grille, L.H.
21	B 3069 R	(-)	Screen, grille (2 used)
22	14H 850	(-)	Nut, jam, 1/4" (4 used)
23	12H 302	(-)	Washer, lock, 1/4" (4 used)
24	24H 1287	(-)	Washer, 9/32" x 5/8" x .060" (8 used)
25	19H 1948	(-)	Screw, cap, high-strength, 1/4" x 3/4" (4 used)
26	19H 2487	(-)	Screw, cap, 5/16" x 9/16" (2 used)
27	24H 1290	(-)	Washer, 21/64" x 3/4" x .036" (4 used)
28	12H 303	(-)	Washer, lock, 5/16" (2 used)
29	14H 785	(-)	Nut, 5/16" (2 used)
30	19H 1756	(-)	Screw, cap, high-strength, 5/8" x 1-1/2" (2 used)
31	24H 1106	(-)	Washer, 11/16" x 1-1/4" x .120" (2 used)
32	19H 1227	(-)	Screw, cap, 1/4" x 1/2" (8 used)
33	24H 1287	(-)	Washer, 9/32" x 5/8" x .060" (8 used)
34	12H 302	(-)	Washer, lock, 1/4" (8 used)
35	14H 850	(-)	Nut, jam, 1/4" (8 used)
36	AB 4930 R	(-)	Plate, center, with clips
37	AB 4927 R	(-)	Frame, lower grille, R.H.
	AB 4929 R	(-)	Frame, lower grille, L.H.
38	28H 1497	(-)	Spacer (2 used)
39	A 350 R	(-)	Spring (2 used)
40	24H 1309	(-)	Washer, 13/32" x 1-1/16" x .120" (2 used)
41	12H 304	(-)	Washer, lock, 3/8" (2 used)
42	14H 812	(-)	Nut, 3/8" (2 used)
43	19H 1948	(-)	Screw, cap, high-strength, 1/4" x 3/4" (4 used)
44	24H 1287	(-)	Washer, 9/32" x 5/8" x .060" (8 used)
45	12H 302	(-)	Washer, lock, 1/4" (4 used)
46	14H 850	(-)	Nut, jam, 1/4" (4 used)

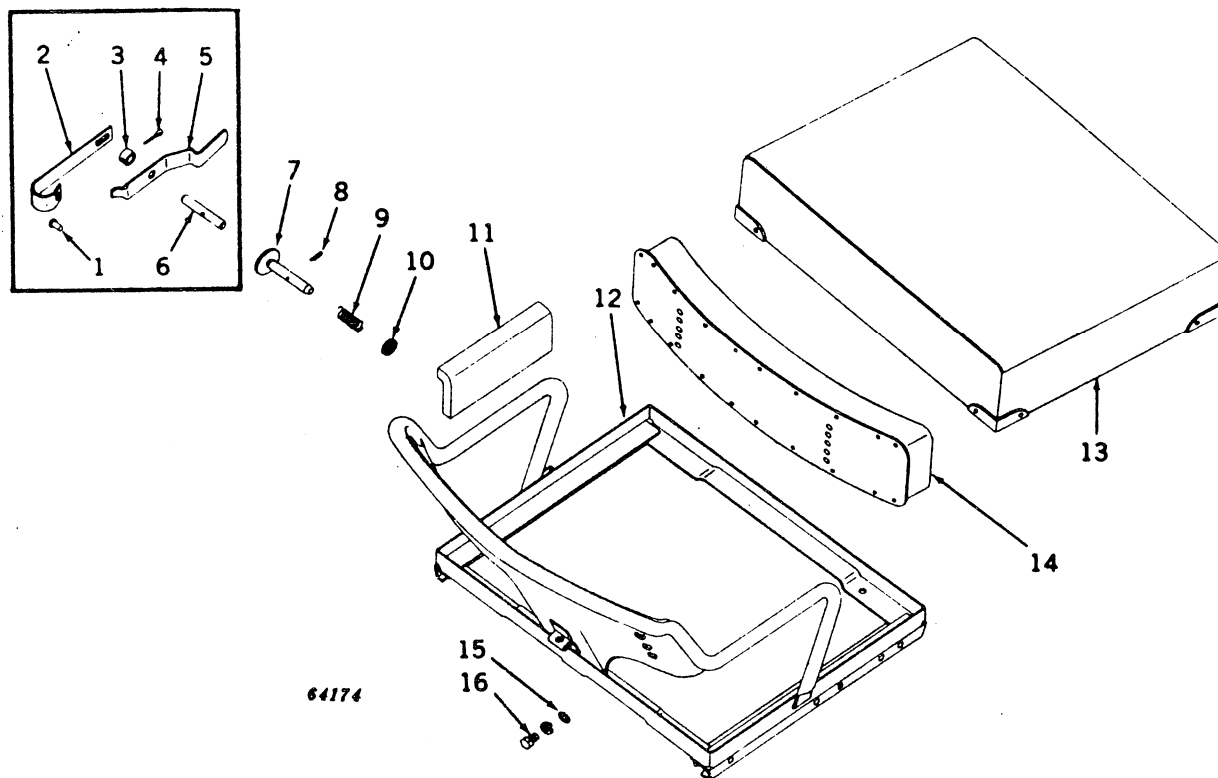
BATTERY BOX AND PLATFORM



BATTERY BOX AND PLATFORM -- Continued

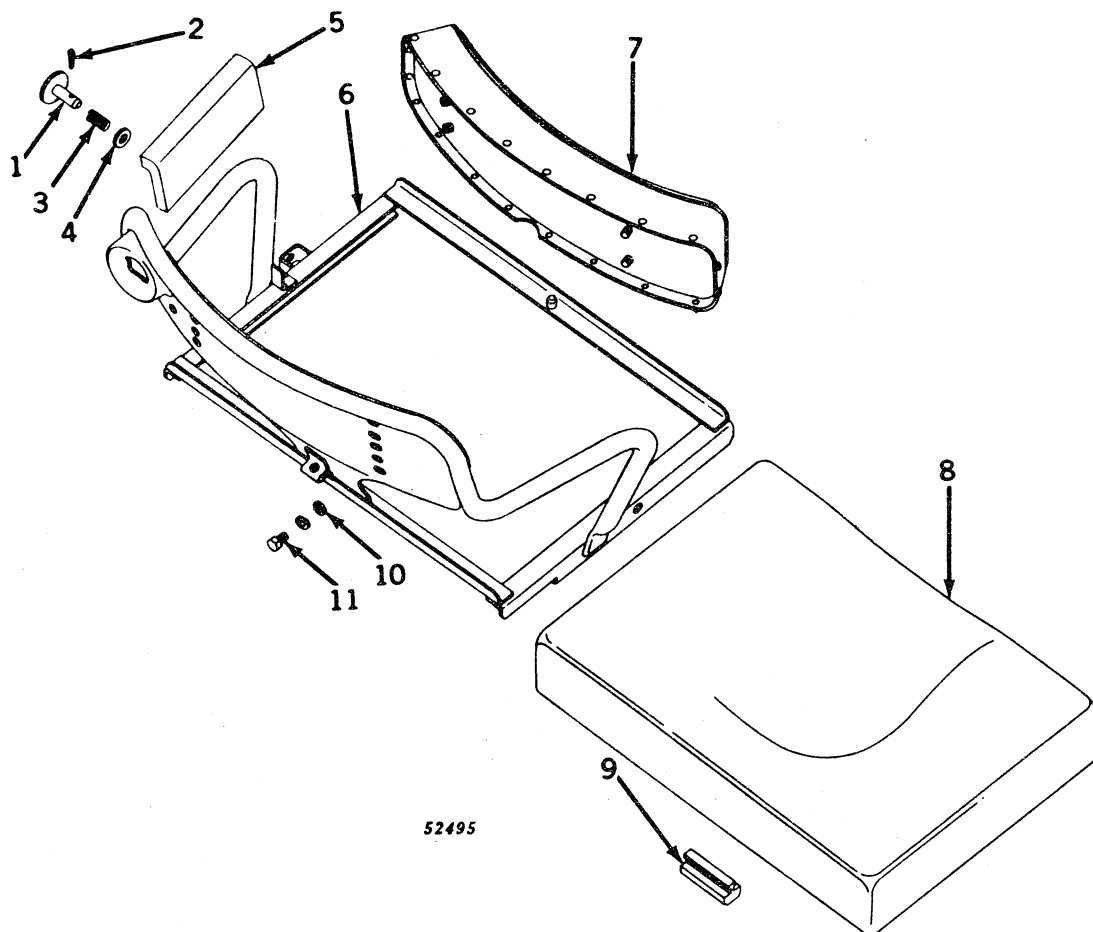
Key	Part No.		Serial No.		Description
1	H	1085 R	(-) Screw, mach., 5/16" x 3/4" (4 used)
2	24H	1224	(-) Washer, 11/32" x 1" x .060" (4 used)
3	24H	1290	(-) Washer, 21/64" x 3/4" x .036" (4 used)
4	12H	303	(-) Washer, lock, 5/16" (4 used)
5	14H	611	(-) Nut, 5/16" (4 used)
6	AA	7338 R	(-) Clamp, battery, with clips (2 used) (tractors equipped with 115 amp. hour batteries) (sub. for AB4650R)
	AA	6597 R	(-) Clamp, battery, with clips (2 used) (tractors equipped with 85 amp. hour batteries)
7	19H	1805	(-) Screw, cap, high-strength, 1/2" x 2-1/4" (2 used)
	19H	1895	(-) Screw, cap, high-strength, 1/2" x 3/4" (2 used) (sub. for F2275R)
	12H	301	(-) Washer, lock, 1/2" (4 used)
8	16H	672	(-) Rivet, R.I.O.H., 1/4" x 3/4" (4 used)
9	19H	2507	(-) Screw, cap, 1/2" x 1" (2 used)
	12H	333	(-) Washer, lock, internal tooth, 1/2" (2 used)
10	AB	5096 R	(-) Platform, with brake latch supports
11	AB	330 R	(-) Support, brake latch, with pivot (2 used)
12	11H	236	(-) Pin, cotter, 1/8" x 1" (2 used)
13	24H	1355	(-) Washer, 37/64" x 1-1/8" x .120" (2 used)
14	F	3409 R	(-) Latch, brake (2 used) (sub. for B3727R)
15	21H	1300	(-) Screw, mach., pan. hd., no. 10 x 3/8" (2 used)
	12H	295	(-) Washer, lock, no. 10 (2 used)
16	AM	2049 T	(-) Socket, electrical outlet
17	R	2579 R	(-) Grommet (packed 2 in a pkg.)
18	14H	778	(-) Nut, no. 10 (2 used)
19	AA	5691 R	(-) Plug, electrical outlet, with cable
	AA	5692 R	(-) Plug, electrical outlet, less cable
20	B	3231 R	(-) Support, battery box (2 used) (used with B3972R cover)
21	14H	809	(-) Nut, 1/2" (4 used) (used with B3972R cover)
22	12H	301	(-) Washer, lock, 1/2" (4 used) (used with B3972R cover)
23	19H	1815	(-) Screw, cap, high-strength, 1/2" x 1-1/4" (4 used) (used with B3972R cover)
24	19H	1792	(-) Screw, cap, high-strength, 1/2" x 1" (4 used) (used with B3972R cover)
25	AA	7337 R	(-) Box, battery, with battery clamps (sub. for AA6731R)

REGULAR SEAT



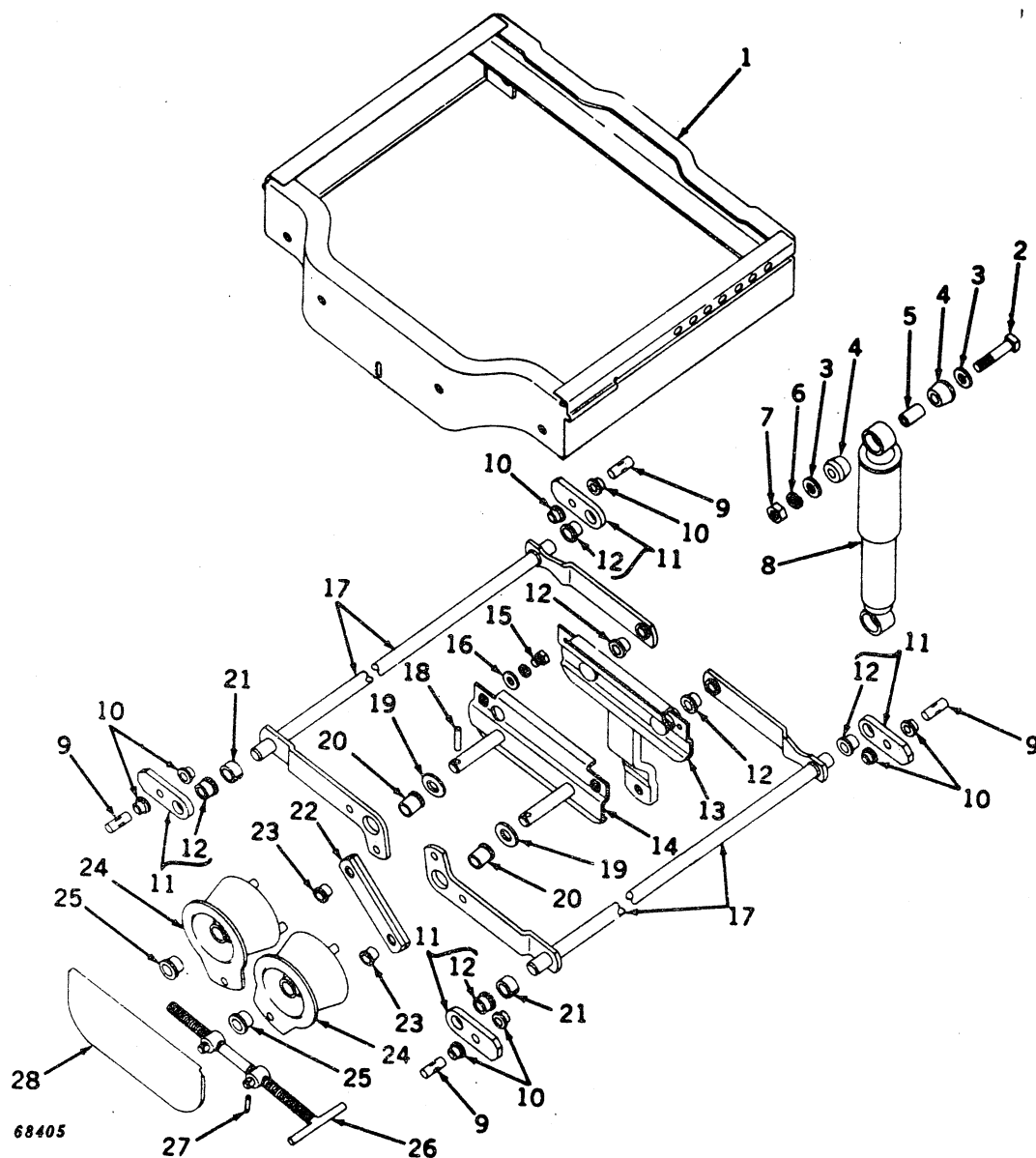
Key	Part No.	Serial No.	Description
1	16H 1071	(-5209762)	Rivet, R.I.O.H., 5/16" x 1/2"
2	A 3332 R	(-5209762)	Spring, seat adjusting pin
3	B 2671 R	(-5209762)	Spacer, seat adjusting pin
4	11H 236	(-5209762)	Pin, cotter, 1/8" x 1"
5	A 3334 R	(-5209762)	Lever, seat adjusting pin
6	A 3335 R	(-5209762)	Pin, seat adjusting
7	AR 20086 R	(5209763-)	Pin, with washer, seat lock
8	11H 206	(5209763-)	Pin, cotter, 3/32" x 5/8"
9	F 1463 R	(5209763-)	Spring, seat lock (packed 2 in a pkg.)
10	24H 1321	(5209763-)	Washer, 29/64" x 13/16" x .018
11	AA 6022 R	(-)	Cushion, seat arm (black) (set of 2)
	AF 3272 R	(-)	Cushion, seat arm (yellow) (set of 2)
12	AF 3004 R	(-5209762)	Frame, seat (sub. AR20084R)
	AR 20084 R	(5209763-)	Frame, seat
13	AR 28301 R	(-)	Cushion, seat (black) (sub. for AB4035R)
	AR 26932 R	(-)	Cushion, seat (yellow) (sub. for AF3268R)
	AA 4847 R	(-)	Cushion, seat (black) (special all-rubber)
	AF 3269 R	(-)	Cushion, seat (yellow) (special all-rubber)
	AR 30180 R	(-)	Cushion, economy seat (black) (packed 5 in a pkg.) (can be used to replace AA4847R, AB4035R, and AR28301R) (not a substitute)
	AR 30181 R	(-)	Cushion, economy seat (yellow) (packed 5 in a pkg.) (can be used to replace AF3268R, AF3269R, and AR26932R) (not a substitute)
14	AA 5357 R	(-)	Cushion, seat back (black)
	AF 3271 R	(-)	Cushion, seat back (yellow)
15	24H 1286	(-)	Washer, 9/32" x 1/2" x .060" (4 used)
16	19H 1919	(-)	Screw, cap, high-strength, 1/4" x 5/8" (4 used) (sub. for A4192R)
	12H 297	(-)	Washer, lock, internal tooth, 1/4" (4 used)
..	R 32736 R	(-)	Cover, seat (white canvas) (sub. for AB3984R)
..	AA 4932 R	(-)	Kit, seat cushion parts, consisting of cover assembly, corner brackets and nails for attaching corner brackets (for AA4847R and AB4035R seat cushions)
..	AB 4095 R	(-)	Kit, seat cushion parts, consisting of cover assembly, molded foam rubber topper, corner brackets, and nails for attaching corner brackets (for AB4035R seat cushion)

FLOAT-RIDE SEAT FRAME AND CUSHIONS



Key	Part No.	Serial No.	Description
1	AF 3097 R	(-)	Pin, with washer, seat lock
2	11H 206	(-)	Pin, cotter, 3/32" x 5/8"
3	H 312 R	(-)	Spring, seat lock pin
4	24H 1305	(-)	Washer, 25/64" x 7/8" x .060"
5	AA 6022 R	(-)	Cushion, seat arm (black) (set of 2)
	AF 3272 R	(-)	Cushion, seat arm (yellow) (set of 2)
6	AF 3094 R	(-)	Frame, float-ride seat, with adjusting pin
7	AA 5357 R	(-)	Cushion, seat back (black)
	AR 21914 R	(-)	Cover, black seat back cushion (for use on AA5357R black seat back cushion) (packed 5 in a pkg.)
	AF 3271 R	(-)	Cushion, seat back (yellow)
	AR 21913 R	(-)	Cover, yellow seat back cushion (for use on AF3271R yellow seat back cushion) (packed 5 in a pkg.)
8	AF 3096 R	(-)	Cushion, seat (black)
	AF 3270 R	(-)	Cushion, seat (yellow)
9	AF 3859 R	(-)	Bumper, rubber, service kit (sub. for F3303R)
10	24H 1286	(-)	Washer, 9/32" x 1/2" x .060" (4 used)
11	19H 1919	(-)	Screw, cap, high-strength, 1/4" x 5/8" (4 used) (sub. for A4192R)
	12H 297	(-)	Washer, lock, internal tooth, 1/4" (4 used)
..	AR 20134 R	(-)	Kit, seat cushion parts, consisting of cover assembly, corner brackets and nails for attaching corner brackets
..	R 39860	(-)	Cover, seat (sub. for AR21750R)

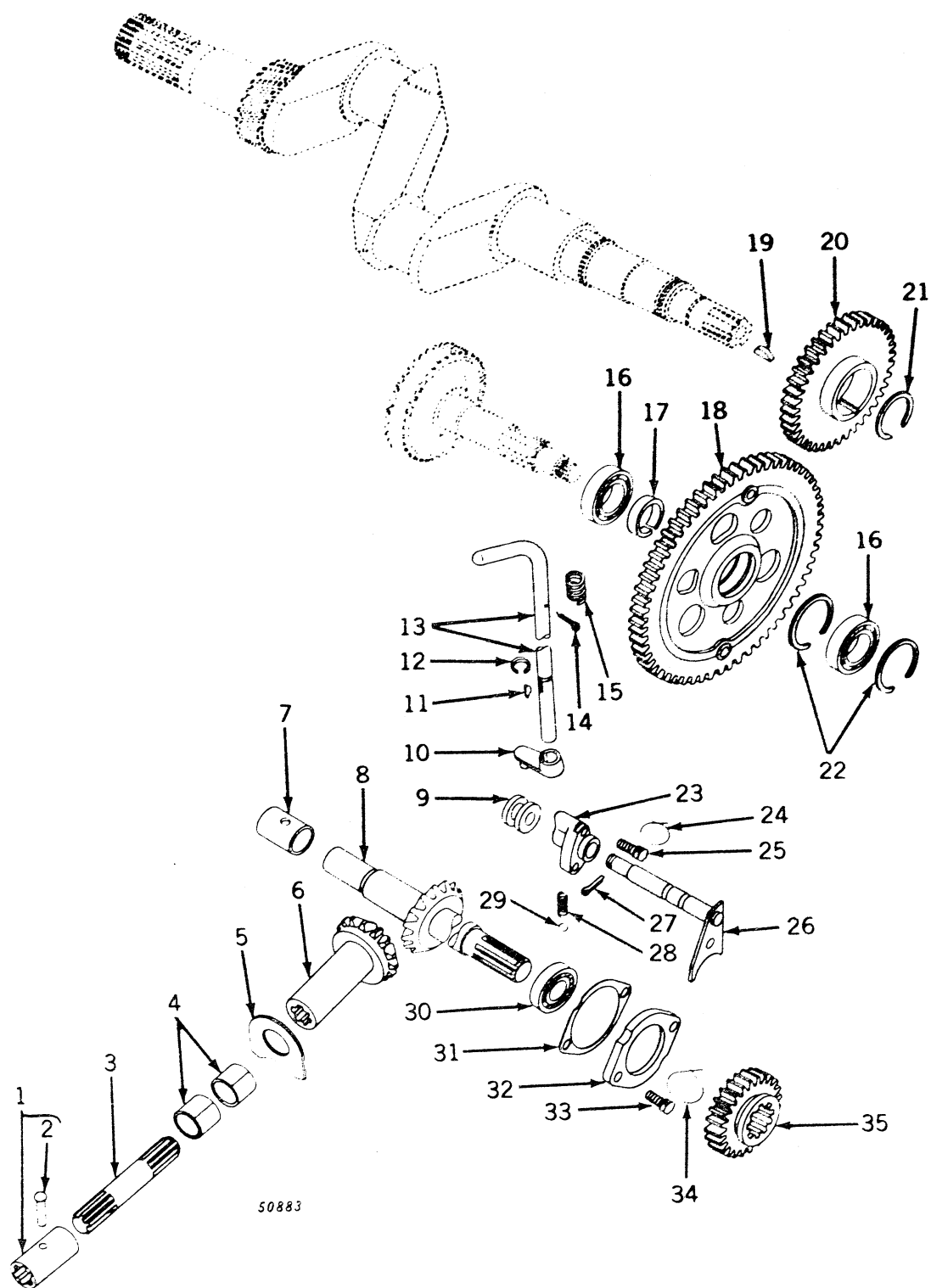
FLOAT-RIDE SEAT



FLOAT-RIDE SEAT -- Continued

Key	Part No.	Serial No.	Description
1	(-)	Skirt, float-ride seat (furnished only as a part of AA6807R or AR20346R float-ride seat)
2	19H 1831	(-)	Screw, cap, 1/2" x 2-1/4" (2 used)
3	24H 1211	(-)	Washer, 17/32" x 1-3/8" x .105" (4 used)
4	F 3296 R	(-)	Bushing, rubber, shock absorber (4 used) (packed 2 in a pkg.)
5	F 3297 R	(-)	Spacer, shock absorber (2 used)
6	(-)	Not required
7	14H 473	(-)	Nut, jam, 1/2" (2 used)
8	AF 3426 R	(-)	Absorber, shock
9	F 3302 R	(-)	Pin, drive, short link to skirt (4 used)
10	F 3298 R	(-)	Bearing, flanged, skirt short link support (8 used) (packed 2 in a pkg.)
11	AF 3421 R	(-)	Link, short, with bearing (4 used)
12	F 3293 R	(-)	Bearing, flanged (6 used) (packed 2 in a pkg.)
13	AR 20354 R	(-)	Bulkhead, front (sub. for AF3419R)
14	AR 20355 R	(-)	Bulkhead, rear (sub. for AF3420R)
15	19H 1813	(-5299999)	Screw, cap, high-strength, 5/16" x 5/8" (3 used)
	19H 1900	(-5299999)	Screw, cap, high-strength, 5/16" x 3/4", front, R.H.
	12H 303	(-5299999)	Washer, lock, 5/16" (4 used)
	19H 2021	(5300000-)	Screw, cap, high-strength, 3/8" x 5/8" (3 used)
	19H 1936	(5300000-)	Screw, cap, high-strength, 3/8" x 3/4", front, R.H.
	12H 304	(5300000-)	Washer, lock, 3/8" (4 used)
16	24H 1290	(-5299999)	Washer, 21/64" x 3/4" x .036" (4 used)
	24H 1305	(5300000-)	Washer, 25/64" x 7/8" x .060" (4 used)
17	AA 6799 R	(-)	Shaft, cross, with lever arms (2 used)
18	34H 286	(-)	Pin, spring, 3/16" x 1-1/2" (2 used)
19	F 3451 R	(5208100-)	Washer, thrust (2 used) (packed 2 in a pkg.)
20	F 3452 R	(-)	Bearing, flanged, rubber torsion spring, inner (2 used) (packed 2 in a pkg.) (with F3451R sub. for F3295R)
21	F 3299 R	(-)	Spacer (2 used)
22	AR 20353 R	(-)	Link, stabilizing (sub. for AF3425R)
23	R 20236 R	(5300000-)	Bearing, stabilizing link (2 used) (packed 2 in a pkg.)
24	AR 39648	(-)	Spring, rubber torsion bearing, R.H. (sub. for AF3422R or AR20350R)
	AR 39649	(-)	Spring, rubber torsion bearing, L.H. (sub. for AF3422R or AR20350R)
25	R 20937 R	(-)	Bearing, flanged, rubber torsion spring, outer (2 used) (packed 2 in a pkg.) (sub. for F3294R)
26	AF 3427 R	(-)	Handle, adjusting
27	34H 247	(-)	Pin, spring, 1/8" x 3/4" (2 used)
28	AF 3428 R	(-)	Bar, tie, with seat adjustment instructions
..	AR 20346 R	(-)	Seat, float-ride (sub. for AA6807R)

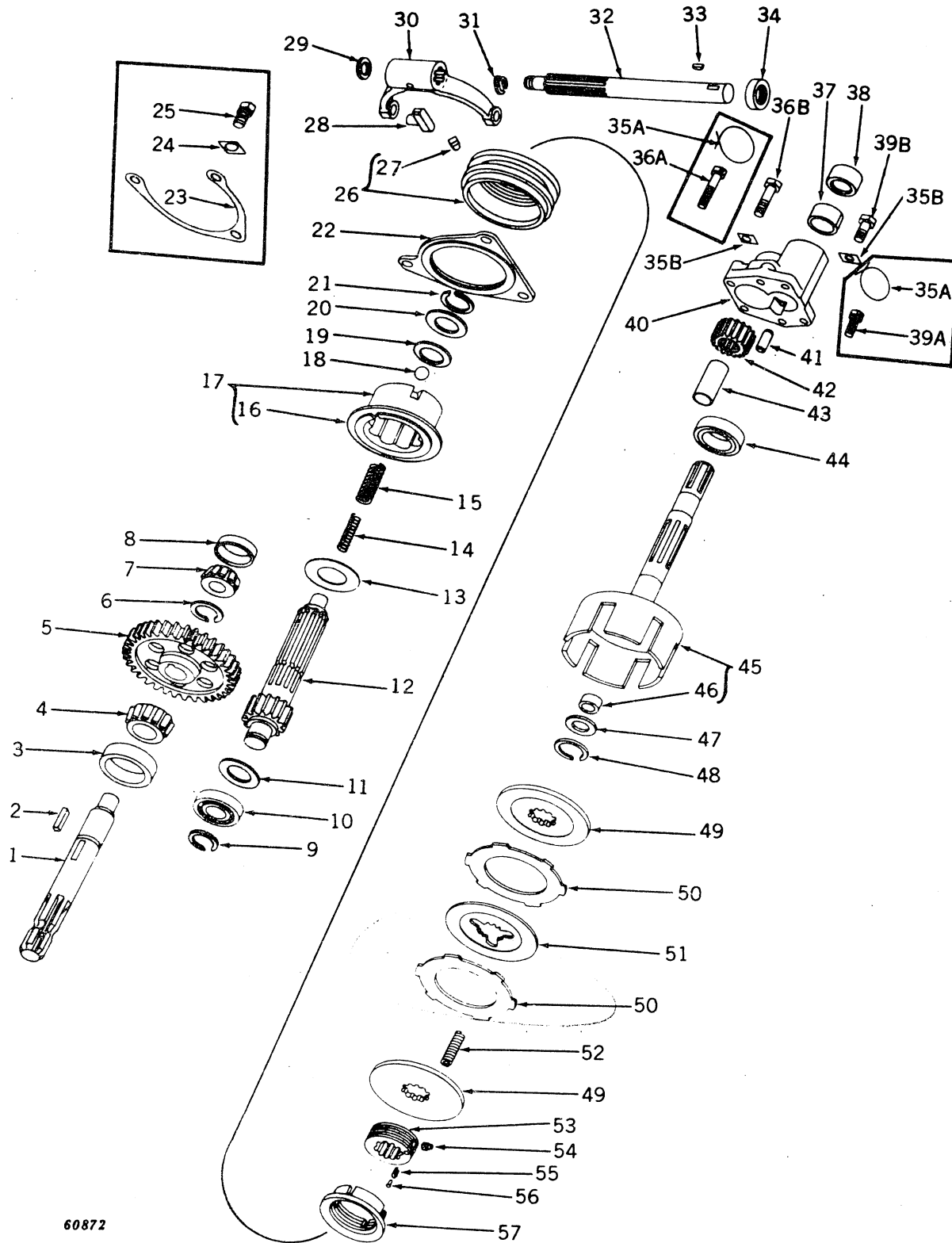
POWERSHAFT



POWERSHAFT -- Continued

Key	Part No.	Serial No.	Description
1	AR 935 R	(-)	Coupling, with rivet
2	16H 749	(-)	Rivet, R.I.O.H., 1/4" x 1-3/4"
3	B 3770 R	(-)	Shaft, coupling
4	AB 5204 R	(-)	Bushing (package of 2) (1 pkg. used)
5	B 3667 R	(-)	Plate, thrust
6	B 3666 R	(-)	Gear, powershaft bevel driven (16 teeth)
7	A 4135 R	(-)	Bushing
8	B 3661 R	(-)	Shaft, drive, and bevel pinion (14 teeth)
9	A 4523 R	(-)	Spool, shifter shaft
10	A 3757 R	(-)	Arm, shifter
11	26H 14	(-)	Key, Woodruff, 3/16" x 3/4"
12	B 387 R	(-)	Ring, snap (packed 5 in a pkg.)
13	B 2324 R	(-)	Lever, shifter
14	11H 216	(-)	Pin, cotter, 3/16" x 1"
15	D 377 R	(-)	Spring
16	JD 8514	(-)	Bearing (2 used)
17	B 3170 R	(-)	Spacer
18	AB 4602 R	(-)	Gear, idler, with B3168R spider
19	26H 19	(-)	Key, Woodruff, 1/4" x 7/8"
20	B 3668 R	(-)	Gear, drive
21	R 712 R	(-)	Ring, snap
22	B 3169 R	(-)	Ring, snap (2 used)
23	B 3174 R	(-)	Bearing, shifter shaft
24	(-)	Wire, 16 gauge x 14" long
25	D 459 R	(-)	Screw, cap, drilled, 3/8" x 1" (2 used)
26	AB 4603 R	(-)	Shaft, shifter, with yoke
27	11H 216	(-)	Pin, cotter, 3/16" x 1"
28	D 993 R	(-)	Spring (packed 2 in a pkg.)
29	405 R	(-)	Ball (packed 2 in a pkg.)
30	JD 8561	(-)	Bearing
31	B 3663 R	(-)	Shim, steel (8 used)
32	B 3662 R	(-)	Cover, bearing
33	B 3307 R	(-)	Screw, cap, special (2 used)
34	(-)	Wire, 16 gauge x 14" long
35	B 3669 R	(-)	Gear, sliding (24 teeth)

POWERSHAFT CLUTCH



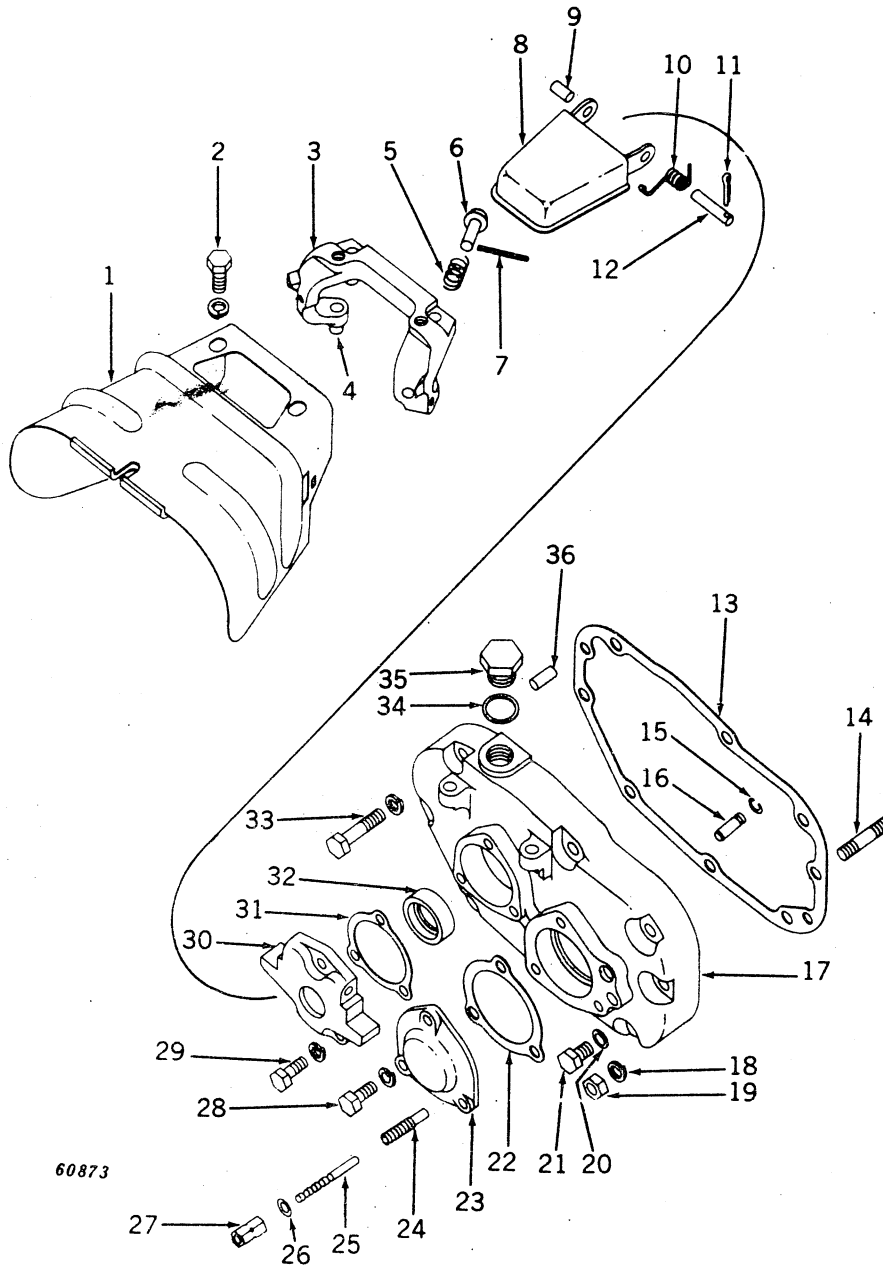
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POWERSHAFT CLUTCH -- Continued

Key	Part No.	Serial No.	Description
1	A 5343 R	(-)	Powershaft
2	A 5344 R	(-)	Key, special square
3	JD 7424	(-)	Cup, bearing
4	JD 8100	(-)	Cone, with rollers
5	F 1454 R	(-)	Gear, powershaft
6	F 215 R	(-)	Ring, snap (packed 2 in a pkg.)
7	JD 8128	(-)	Cone, with rollers
8	JD 7438	(-)	Cup, bearing
9	F 215 R	(-)	Ring, snap (packed 2 in a pkg.)
10	JD 7670	(-5206491)	Bearing
	JD 8521*	(5206492-)	Bearing
11	A 5849 R*	(5206492-)	Washer
12	B 3852 R*	(-)	Shaft, clutch and gear (with A5849R sub. for B3619R)
13	A 4705 R	(-)	Washer
14	R 1901 R	(-)	Spring (3 used)
15	A 4546 R	(-)	Spring (9 used)
16	A 4574 R	(-)	Disk, clutch cam
17	AR 20477 R	(-)	Cam, clutch, with disk (with two A4680R sub. for AA5958R) (sub. for AB5417R)
18	M 886 T	(-)	Ball (3 used) (sub. for A174R)
19	F 3395 R*	(5206492-)	Washer
20	R 34757 R	(5206492-)	Washer (2 used)
21	A 562 R*	(5206492-)	Ring, snap (packed 2 in a pkg.)
22	AA 5284 R	(-)	Plate, brake, with facing
23	A 4680 R	(-5206491)	Shim, brake plate (4 used) (packed 2 in a pkg.)
24	A 4605 R	(-5206491)	Plate, lock (3 used) (packed 2 in a pkg.)
25	19H 1731	(-5206491)	Screw, cap, high-strength, 3/8" x 1" (3 used)
26	AB 5418 R*	(-)	Collar, clutch, with pin (sub. for AA5249R)
27	A 4621 R	(-)	Pin, clutch collar
28	A 4570 R	(-)	Shoe, clutch fork (2 used)
29	C 1246 R	(-)	Washer
30	B 3858 R	(-)	Fork, clutch (sub. for F2957R)
31	H 392 R	(-5203108)	Ring, snap
	F 3366 R	(5203109-)	Ring, retaining
32	F 3365 R	(-)	Shaft, clutch fork (with F3366R sub. for F2958R)
33	26H 14	(-)	Key, Woodruff, 3/16" x 3/4"
34	AR 613 R	(-)	Seal, oil
35A	(-5202441)	Wire, 16 gauge x 9" long (2 used)
35B	R 1888 R	(5202442-)	Plate, lock (4 used)
36A	A 4569 R	(-5202441)	Screw, cap, drilled, 3/8" x 1-3/4" (2 used)
36B	19H 1765	(5202442-)	Screw, cap, high-strength, 3/8" x 1-3/4" (2 used)
37	A 4795 R	(-)	Bushing
38	AA 5247 R	(-)	Seal, oil
39A	D 459 R	(-5202441)	Screw, cap, drilled, 3/8" x 1" (2 used)
39B	19H 1731	(5202442-)	Screw, cap, high-strength, 3/8" x 1" (2 used)
40	AA 5666 R	(-)	Housing, A4793R, pump, with shaft and bushing
41	A 4879 R	(-)	Pin, dowel (2 used)
42	AA 5281 R	(-)	Gear, pump idler, with bushing
43	A 3909 R	(-)	Shaft, idler gear
44	JD 8514	(-)	Bearing
45	AB 5174 R	(-)	Drum, clutch, with shaft and bushing
46	A 4797 R	(-)	Bushing
47	A 4798 R	(-)	Washer, thrust (packed 2 in a pkg.)
48	A 562 R	(-)	Ring, snap (packed 2 in a pkg.)
49	AR 1293 R	(-)	Plate, clutch, with facing (2 used) (packed 2 in a pkg.)
50	A 5145 R	(-)	Disk, clutch drive (7 used)
51	AR 1294 R	(-)	Disk, clutch, with facing (6 used)
52	A 4580 R	(-)	Spring (3 used) (packed 2 in a pkg.)
53	F 3401 R*	(-)	Hub, clutch adjusting (sub. for A4814R)
54	A 4817 R	(-)	Screw, special set
55	A 4816 R	(-)	Spring (packed 2 in a pkg.)
56	16H 86	(-)	Rivet, R.I.O.H., 1/8" x 1/4"
57	A 5313 R	(-5206491)	Cam, clutch adjusting
	B 3855 R*	(5206492-)	Cam, clutch adjusting
..	AB 5432 R	(-5206491)	Kit, powershaft clutch conversion assembly

*Parts for 5200000-5206491 when AB5432R powershaft clutch conversion assembly has been installed.

POWERSHAFT CLUTCH COVER AND MASTER SHIELD

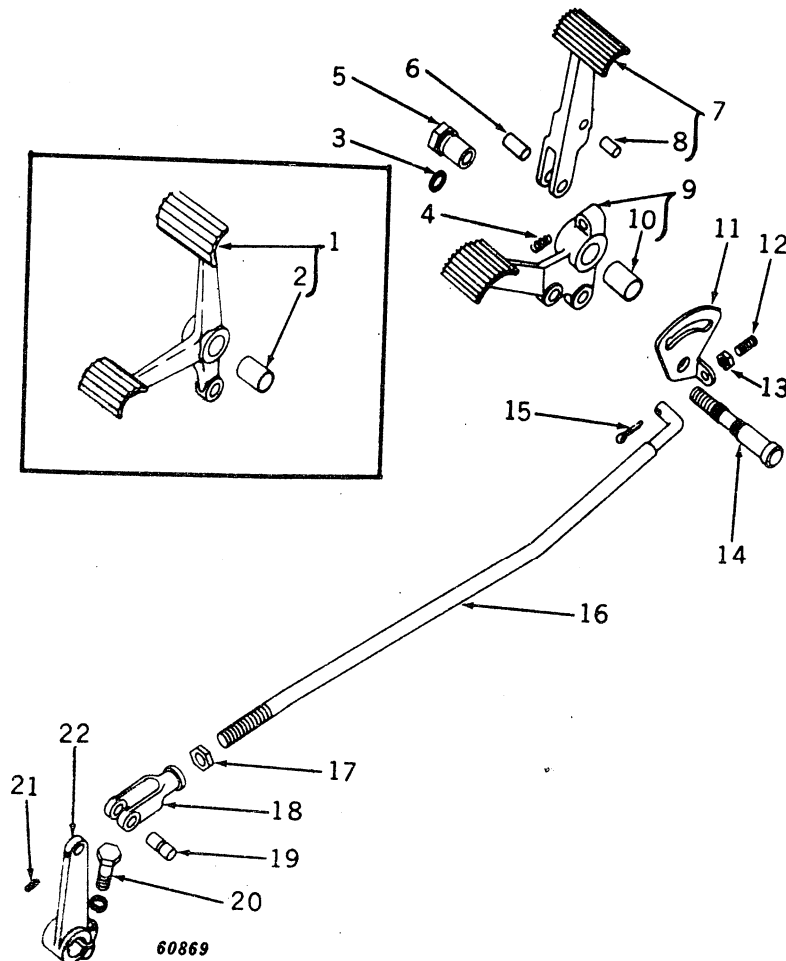


POWERSHAFT CLUTCH COVER AND MASTER SHIELD -- Continued

Key	Part No.	Serial No.	Description
1	AR 20482 R	(-)	Shield, master powershaft (sub. for AF2686R)
2	19H 1936	(-)	Screw, cap, high-strength, 3/8" x 3/4" (4 used) (sub. for F2272R)
	12H 304	(-)	Washer, lock, 3/8" (4 used)
3	AF 2687 R	(-)	Bracket, master shield, with pins
4	A 4879 R	(-)	Pin, dowel (4 used)
5	F 1463 R	(-)	Spring (2 used) (packed 2 in a pkg.)
6	F 1462 R	(-)	Pin (2 used)
7	34H 290	(-)	Pin, spring, 3/16" x 2" (2 used)
8	AA 5288 R	(-)	Guard, flipper, with hinges
9	A 3959 R	(-)	Pin, L. H.
10	F 711 R	(-)	Spring
11	11H 233	(-)	Pin, cotter, 3/32" x 1/2"
12	A 4583 R	(-)	Pin, R. H.
13	B 3768 R	(-)	Gasket (packed 2 in a pkg.)
14	A 5689 R	(-)	Stud, 7/16" x 2-3/8" (2 used)
15	F 3396 R*	(5206492-)	Ring, retaining (3 used) (packed 2 in a pkg.)
16	F 3392 R*	(5206492-)	Pin, powershaft brake plate (3 used)
17	AB 5222 R	(-5206491)	Cover, B3767R, clutch, with pins
	AR 20643 R*	(5206492-)	Cover, B3851R or R20344R, clutch, with pins and guide (sub. for AB5434R)
18	12H 293	(-)	Washer, lock, 7/16" (2 used)
19	14H 813	(-)	Nut, 7/16" (2 used)
20	A 3439 R	(-)	Washer, aluminum (packed 5 in a pkg.)
21	19H 2346	(-)	Screw, cap, high-strength, 7/16" x 1/2"
22	F 1542 R	(-)	Gasket (packed 2 in a pkg.)
23	A 5687 R	(-)	Cover, bearing
24	F 3403 R*	(5206492-)	Guide, adjustment indicator
25	A 5850 R*	(5206492-)	Indicator, clutch adjustment
26	A 3098 R*	(5206492-)	Washer, aluminum (packed 5 in a pkg.)
27	F 3431 R*	(5206492-)	Nut, cap
28	19H 1731	(-)	Screw, cap, high-strength, 3/8" x 1" (3 used)
	12H 304	(-)	Washer, lock, 3/8" (3 used)
29	19H 1731	(-)	Screw, cap, high-strength, 3/8" x 1" (3 used)
	12H 304	(-)	Washer, lock, 3/8" (3 used)
30	F 2967 R	(-)	Housing, oil seal
31	F 1459 R	(-)	Shim, paper (8 used) (packed 5 in a pkg.)
	F 1461 R	(-)	Shim, steel (2 used)
32	AA 2296 R	(-)	Seal, oil
33	19H 1899	(-)	Screw, cap, high-strength, 7/16" x 2" (6 used)
	12H 293	(-)	Washer, lock, 7/16" (6 used)
34	H 851 R	(-)	Washer, aluminum (packed 2 in a pkg.)
35	R 1768 R	(-)	Plug, filler
36	A 4879 R	(-)	Pin, dowel (2 used)
..	AB 5432 R	(-5206491)	Kit, powershaft clutch conversion assembly

*Parts for 5200000-5206491 when AB5432R powershaft clutch conversion assembly has been installed.

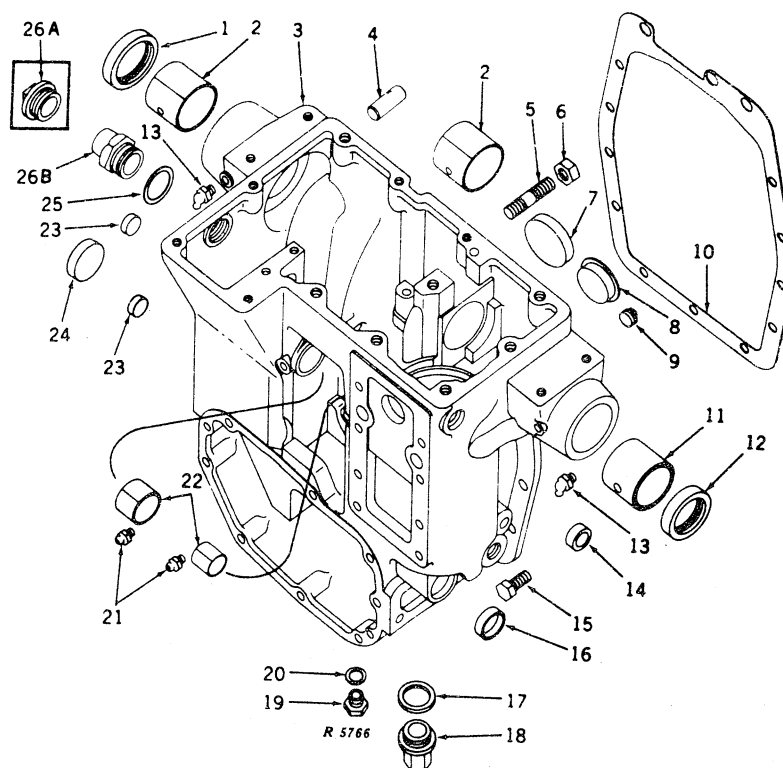
POWERSHAFT CLUTCH PEDAL AND LINKAGE



Key	Part No.	Serial No.	Description
1	AB 5273 R	(-5206491)	Pedal, B3825R, clutch, with bushing
2	R 776 R	(-5206491)	Bushing
3	24H 1359	(-)	Washer, 5/8" x 7/8" x .060"
4	D 993 R*	(5206492-)	Spring (packed 2 in a pkg.)
5	F 2597 R	(-)	Nut, special
6	F 3407 R*	(5206492-)	Pin, clutch pedal pivot
7	AR 21167 R*	(5206492-)	Pedal, F3404R, clutch, with pin (sub. for AF3649R)
8	F 3406 R*	(5206492-)	Pin
9	AB 5420 R*	(5206492-)	Pedal, B3856R, brake, with bushing
10	R 776 R*	(5206492-)	Bushing
11	AB 5421 R*	(5206492-)	Latch, brake, with set screw and nut (sub. for B3857R)
12	22H 797 *	(5206492-)	Screw, set, 3/8" x 1"
13	14H 812 *	(5206492-)	Nut, 3/8"
14	D 2031 R	(-)	Bolt, pivot (packed 2 in a pkg.)
15	11H 236	(-)	Pin, cotter, 1/8" x 1"
16	B 3769 R	(-)	Rod, clutch operating
17	14H 760	(-)	Nut, special (sub. for A5772R)
18	F 2508 R	(-)	Yoke
19	B 3826 R	(-)	Pin
20	19H 1740	(-)	Screw, cap, high-strength, 7/16" x 1-3/4"
	12H 293	(-)	Washer, lock, 7/16"
21	34H 233	(-)	Pin, spring, 3/32" x 7/8"
22	B 3766 R	(-)	Arm, clutch fork shaft
..	AB 5432 R	(-5206491)	Kit, powershaft clutch conversion assembly

*Part from 5200000-5206491 when AB5432R powershaft clutch conversion has been installed.

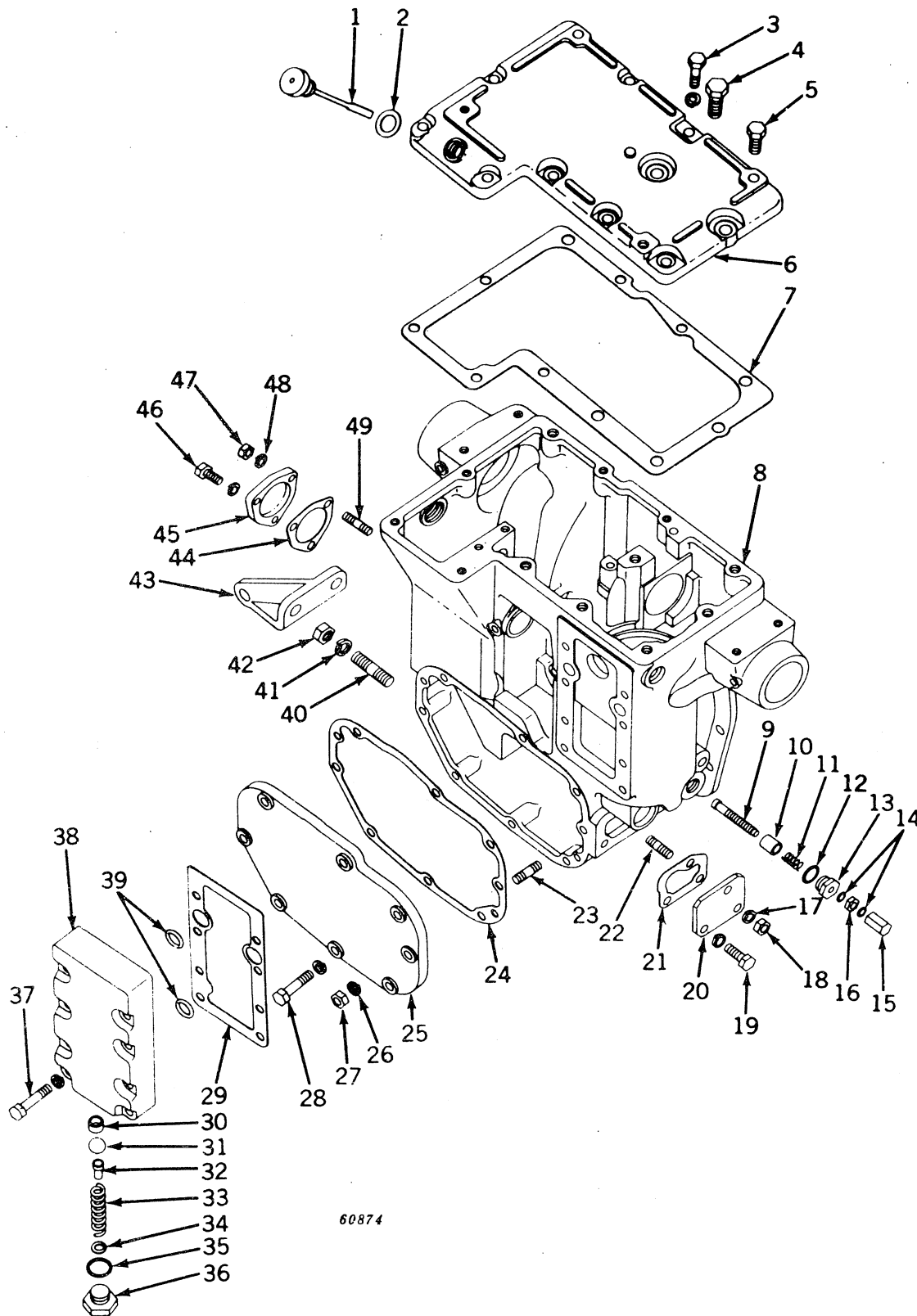
ROCKSHAFT AND POWERSHAFT HOUSING, WITH BUSHINGS, OIL SEALS, AND PLUGS



Key	Part No.	Serial No.	Description
1	AA 6606 R	(-)	Seal, oil
2	A 5582 R	(-)	Bushing (2 used)
3	AB 5510 R	(-)	Housing, B3570R or B3975R, rockshaft and powershaft, with bushings and plugs (with AB5513R and A3606R sub. for AB5257R)
4	A 776 R	(5208100-)	Pin, dowel (2 used)
	B 3974 R	(-5208099)	Pin (2 used) (for plugging dowel pin holes in AA5510R rockshaft and powershaft housing when installed on tractors 5200000-5208099)
5	F 2896 R	(-)	Stud, 5/8" x 2-3/4" (2 used)
6	14H 760	(-)	Nut, special (2 used) (sub. for A5772R)
7	B 3695 R	(-)	Plug, dash pot retainer bore (tractors without load control) (not required)
8	A 3256 R	(-)	Plug
9	15H 624	(-)	Plug, pipe, 1/2" (2 used) (sub. for A3125R)
10	B 3628 R	(-5208099)	Gasket (packed 2 in a pkg.)
	B 3973 R	(5208100-)	Gasket (packed 2 in a pkg.)
11	AA 6601 R	(-)	Sleeve, rockshaft, with bushing
12	AA 6605 R	(-)	Seal, oil
13	JD 7760	(-)	Fitting, grease, 67-1/2°, 1/8" (2 used) (packed 10 in a pkg.)
14	AF 2907 R	(-)	Seal, oil
15	19H 1773	(-)	Screw, cap, high-strength, 7/16" x 1-1/8" (11 used)
16	F 2567 R	(-)	Plug, powershaft clutch fork shaft bore (tractors without powershaft)
17	H 356 R	(-)	Washer, aluminum (packed 2 in a pkg.)
18	F 2895 R	(-)	Plug, drain
19	R 228 R	(-)	Plug, drain
20	R 229 R	(-)	Washer, aluminum (packed 2 in a pkg.)
21	JD 7759	(-)	Fitting, grease, straight, 1/8" (2 used) (tractors with load control) (packed 10 in a pkg.)
22	AF 3099 R	(-)	Bushings, load control yoke shaft (tractors with load control)
23	A 3910 R	(-)	Plug (2 used) (packed 2 in a pkg.)
24	F 2931 R	(-)	Plug (tractors without load control)
25	A 4808 R	(-)	Washer, aluminum
26A	A 4806 R	(-5299999)	Plug
26B	R 20413 R	(5300000-)	Plug

NOTE: See page 196 for balance of rockshaft and powershaft housing.

ROCKSHAFT AND POWERSHAFT HOUSING, WITH COVERS, AND VALVES

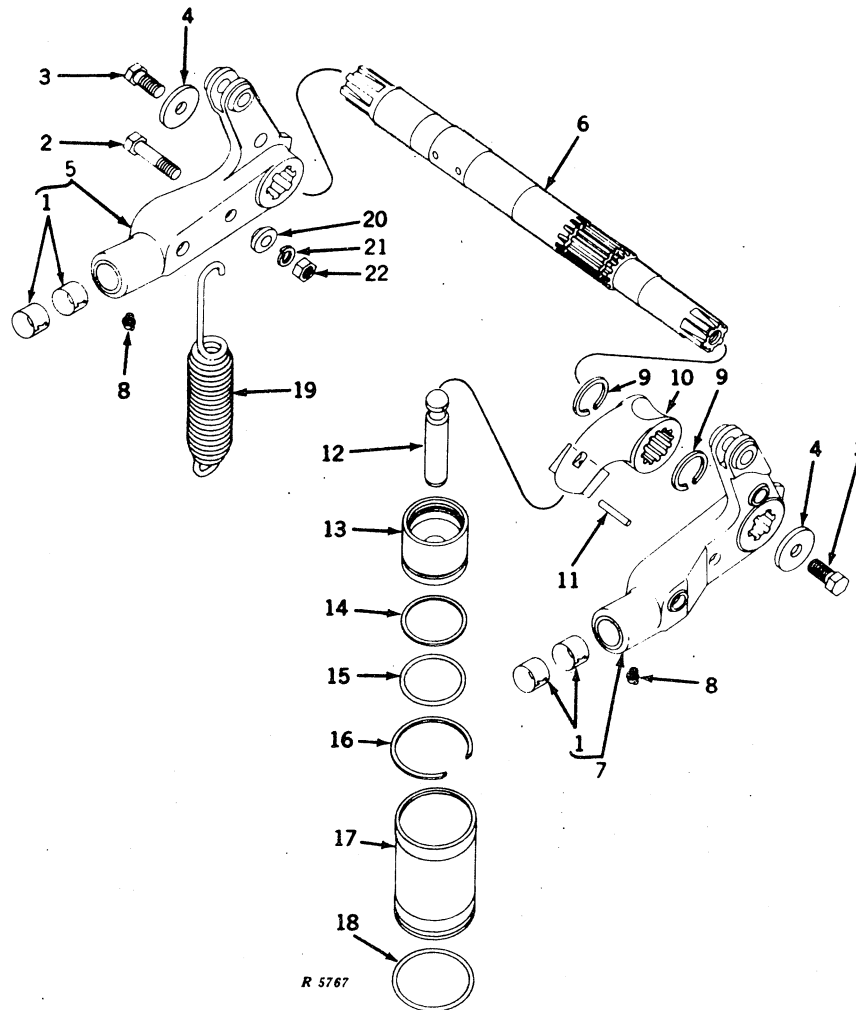


NOTE: See page 195 for balance of rockshaft and powershaft housing.

ROCKSHAFT AND POWERSHAFT HOUSING, WITH COVERS, AND VALVES -- Continued

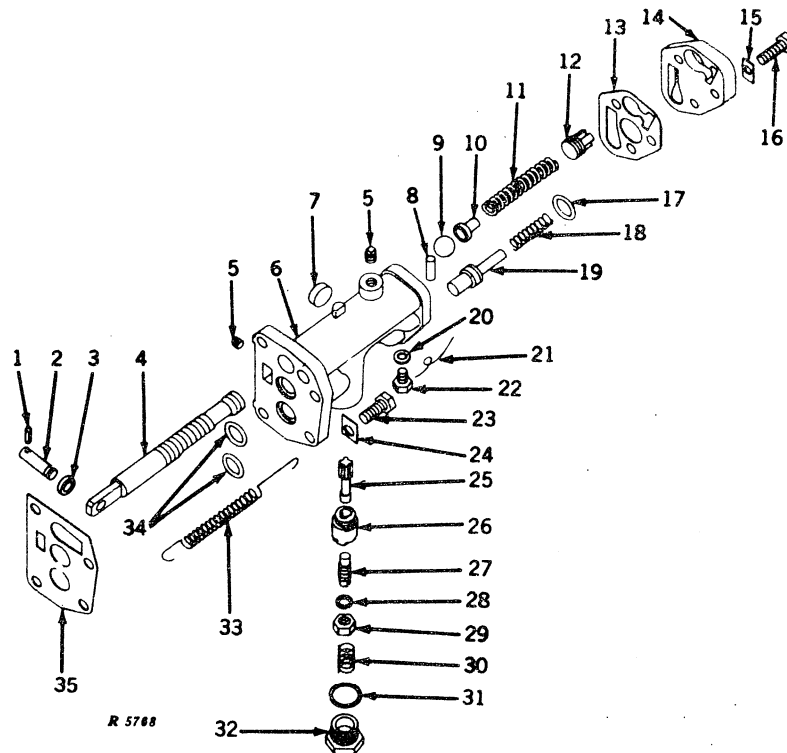
Key	Part No.	Serial No.	Description
1	AB 5128 R	(-)	Plug, with dipstick
2	F 2894 R	(-)	Gasket (packed 2 in a pkg.)
3	19H 1740	(-)	Screw, cap, high-strength, 7/16" x 1-3/4" (5 used)
	12H 293	(-)	Washer, lock, 7/8" (5 used)
4	19H 1356	(-)	Screw, cap, high-strength, 5/8" x 1-3/4" (2 used)
5	19H 1721	(-)	Screw, cap, high-strength, 1/2" x 1-1/2" (2 used)
6	B 3574 R	(-)	Cover
7	B 3575 R	(-)	Gasket (packed 2 in a pkg.)
8	AB 5510 R	(-)	Housing, B3570R or B3975R, rockshaft and powershaft, with bushings and plugs (with AB5513R and A3606R sub. for AB5257R)
9	F 2579 R	(-)	Shaft, rockshaft throttle valve
10	F 2578 R	(-)	Valve, rockshaft throttle
11	F 2580 R	(-)	Spring, rockshaft throttle valve
12	D 465 R	(-)	Gasket (packed 2 in a pkg.)
13	F 2581 R	(-)	Plug, rockshaft throttle valve
14	A 5364 R	(-)	Washer, aluminum (2 used) (packed 5 in a pkg.)
15	B 427 R	(-)	Nut, cap
16	14H 732	(-)	Nut, jam, 3/8"
17	12H 293	(-)	Washer, lock, 7/16" (2 used)
18	14H 813	(-)	Nut, 7/16" (2 used)
19	19H 1822	(-5208099)	Screw, cap, high-strength, 7/16" x 1"
	19H 1924	(5208100-)	Screw, cap, high-strength, 7/16" x 3/4"
	12H 293	(-)	Washer, lock, 7/16"
20	F 3584 R	(-)	Cover, powershaft clutch adjusting (with 19H1924 sub. for F2886R)
21	R 21113 R	(-)	Gasket (packed 5 in a pkg.) (sub. for F2883R)
22	F 2884 R	(-5208099)	Stud, 7/16" x 1-1/2"
	F 3585 R	(5208100-)	Stud, 7/16" x 1-5/16" (2 used)
23	A 5689 R	(-)	Stud, 7/16" x 2-3/8" (2 used) (tractors with powershaft)
24	B 3768 R	(-)	Gasket (packed 2 in a pkg.)
25	B 3771 R	(-)	Cover (tractors without powershaft)
26	12H 293	(-)	Washer, lock, 7/16" (2 used) (tractors with powershaft)
27	14H 813	(-)	Nut, 7/16" (2 used) (tractors with powershaft)
28	19H 1978	(-)	Screw, cap, high-strength, 7/16" x 1-1/2" (8 used) (tractors without powershaft)
	19H 1899	(-)	Screw, cap, high-strength, 7/16" x 2" (6 used) (tractors with powershaft)
	12H 293	(-)	Washer, lock, 7/16" (8 used) (tractors without powershaft)
	12H 293	(-)	Washer, lock, 7/16" (6 used) (tractors with powershaft)
29	F 2881 R	(-)	Gasket (packed 2 in a pkg.)
30	R 1791 R	(-)	Seat, relief valve (tractors with rockshaft)
31	F 2841 R	(-)	Ball, relief valve (tractors with rockshaft)
32	F 2842 R	(-)	Guide, relief valve spring (tractors with rockshaft)
33	F 2843 R	(-)	Spring, relief valve (tractors with rockshaft)
34	R 1820 R	(-)	Washer (10 used) (also order one 24H1303) (tractors with rockshaft) (packed 2 in a pkg.)
35	H 851 R	(-)	Washer, aluminum (tractors with rockshaft) (packed 2 in a pkg.)
36	R 1824 R	(-)	Plug (tractors with rockshaft only)
37	19H 2055	(-)	Screw, cap, high-strength, 7/16" x 2-1/4" (8 used) (tractors with rockshaft)
	12H 293	(-)	Washer, lock, 7/16" (8 used) (tractors with rockshaft)
38	AF 2893 R	(-)	Housing, F2880R, relief valve (tractors with rockshaft)
39	R 495 R	(-)	O-ring (2 used) (packed 5 in a pkg.)
40	F 2896 R	(-)	Stud, 5/8" x 2-3/4" (2 used)
41	12H 294	(-)	Washer, lock, 5/8" (2 used)
42	14H 760	(-)	Nut, special (2 used) (sub. for A5772R)
43	A 5716 R	(-)	Bracket, rockshaft return spring (tractors without 3-point hitch)
44	F 2858 R	(-)	Gasket (packed 2 in a pkg.)
45	F 2879 R	(-)	Cover, load control shaft opening (tractors with rockshaft)
46	19H 2552	(-)	Screw, cap, high-strength, 3/8" x 1-1/8" (2 used)
	12H 304	(-)	Washer, lock, 3/8" (2 used)
47	14H 812	(-)	Nut, 3/8"
48	12H 304	(-)	Washer, lock, 3/8"
49	C 2175 R	(-)	Stud, 3/8" x 1-11/16"

ROCKSHAFT PISTON AND LIFT ARMS



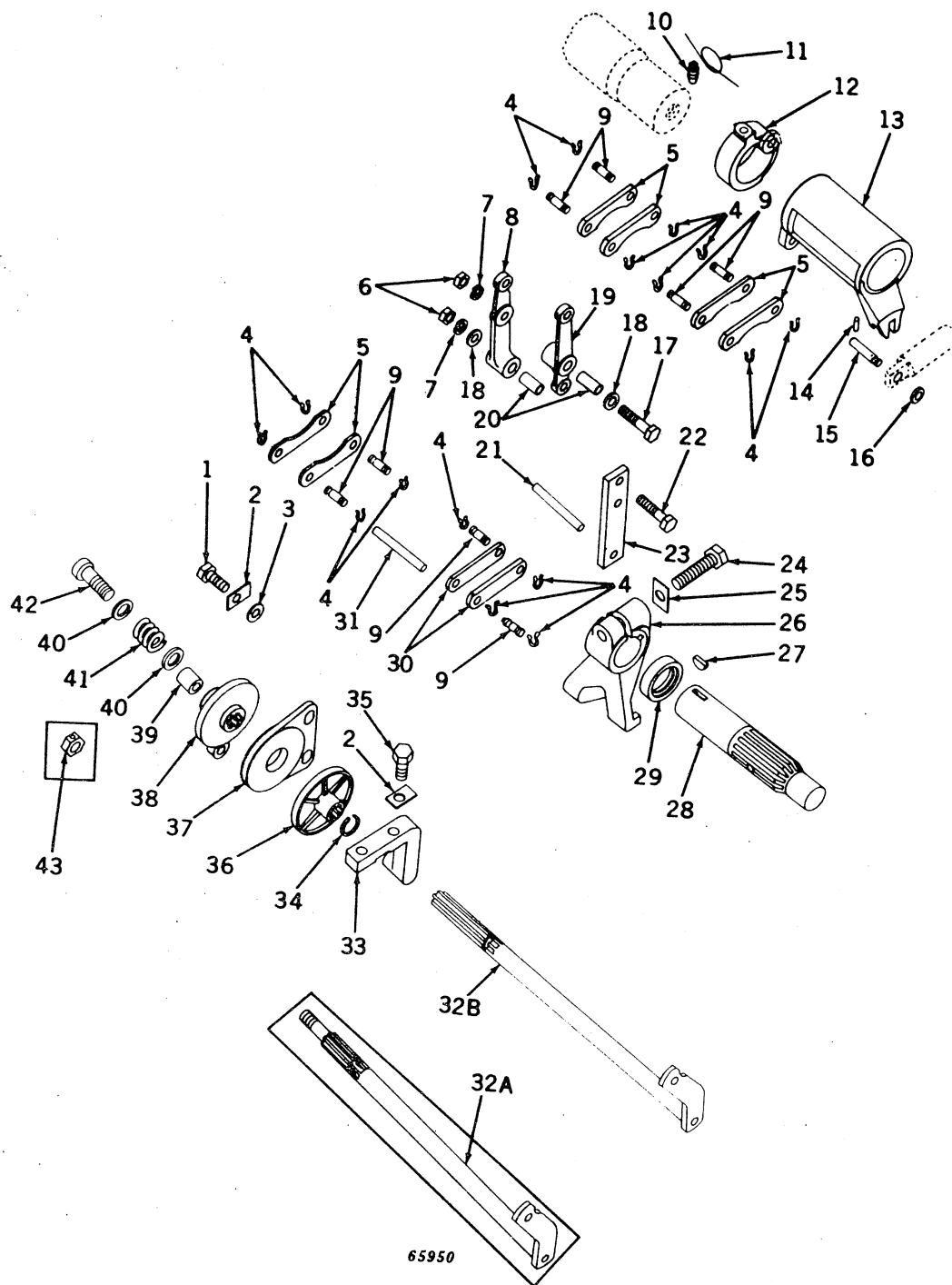
Key	Part No.	Serial No.	Description
1	AF 2862 R	(-)	Bushing (pkg. of 2) (2 pkgs. used)
2	B 568 R	(-)	Screw, cap
3	19H 2009	(-)	Screw, cap, high-strength, 3/4" x 1-5/8" (2 used)
4	F 3607 R	(-)	Washer (2 used) (sub. for F2646R)
5	AA 6861 R	(-)	Arm, A5547R or A5781R, lift, with bushings, L. H.
6	A 5591 R	(-)	Rockshaft
7	AA 6860 R	(-)	Arm, A5546R or A5780R, lift, with bushings, R. H.
8	JD 7760	(-)	Fitting, grease, 67-1/2°, 1/8" (2 used) (packed 10 in a pkg.)
9	A 5600 R	(-)	Ring, snap (2 used)
10	R 21344 R	(-)	Arm, rockshaft crank (sub. for B3576R)
11	34H 292	(-5303390)	Pin, spring, 3/16" x 2-1/4"
	34H 320	(5303391)	Pin, spring, 1/4" x 2-1/4"
12	B 3577 R	(-)	Rod, rockshaft piston
13	AR 21172 R	(-)	Piston, R21046R, rockshaft (sub. for A5597R or R20038R)
14	A 5599 R	(-)	Washer, packing (packed 2 in a pkg.)
15	A 5598 R	(-)	O-ring (packed 2 in a pkg.)
16	A 5596 R	(-)	Ring, snap
17	B 3578 R	(-)	Cylinder, rockshaft
18	A 5595 R	(-)	O-ring (packed 2 in a pkg.)
19	F 2897 R	(-)	Spring, rockshaft return
20	F 2647 R	(-)	Spacer, 1-1/2" O. D. x 17/32" thick (used with A5547R)
	F 3274 R	(-)	Spacer, 1-1/2" O. D. x 21/32" thick (used with A5781R)
21	12H 294	(-)	Washer, lock, 5/8"
22	14H 760	(-)	Nut, 5/8" (sub. for A5772R)

ROCKSHAFT VALVE HOUSING



Key	Part No.	Serial No.	Description
1	34H 245	-	Pin, spring, 1/8" x 5/8"
2	B 3681 R	-	Pin, rockshaft valve
3	B 3682 R	-	Spacer, rockshaft valve pin
4	F 2761 R	-	Valve, rockshaft
5	15H 240	-	Plug, pipe, 1/4" (2 used)
6	AF 2606 R	-	Housing, F2760R, rockshaft valve
7	A 3910 R	-	Plug (packed 2 in a pkg.)
8	H 826 R	-	Pin, dowel, rockshaft valve return spring
9	F 2772 R	-	Ball, relief valve
10	F 2842 R	-	Guide, relief valve spring
11	F 2773 R	-	Spring, relief valve
12	F 2774 R	-	Screw, special, relief valve adjusting
13	F 2771 R	-	Gasket (packed 2 in a pkg.)
14	F 2770 R	-	Cover
15	R 1888 R	-	Plate, lock (3 used)
16	19H 1732	-	Screw, cap, high-strength, 3/8" x 1-1/4" (3 used)
17	A 4730 R	-	O-ring (packed 5 in a pkg.)
18	A 655 R	-	Spring, bypass valve
19	F 2769 R	-	Valve, bypass
20	F 2775 R	-	Washer, aluminum (packed 2 in a pkg.)
21	-	Wire, 16 gauge x 15" long
22	R 310 R	-	Screw, special cap
23	19H 1821	-	Screw, cap, high-strength, 7/16" x 1-1/4" (4 used)
24	A 4605 R	-	Plate, lock (4 used) (packed 2 in a pkg.)
25	F 2764 R	-	Rod, push, check valve
26	F 2763 R	-	Valve, check
27	F 3219 R	-	Screw, adjusting, check valve
28	A 3098 R	-	Washer, aluminum (packed 5 in a pkg.)
29	F 3220 R	-	Nut, lock
30	F 3221 R	-	Spring, check valve
31	H 851 R	-	Washer (packed 2 in a pkg.)
32	F 3222 R	-	Plug
33	F 2762 R	-	Spring, rockshaft valve return
34	R 495 R	-	O-ring (2 used) (packed 5 in a pkg.)
35	F 2776 R	-	Gasket (packed 2 in a pkg.)

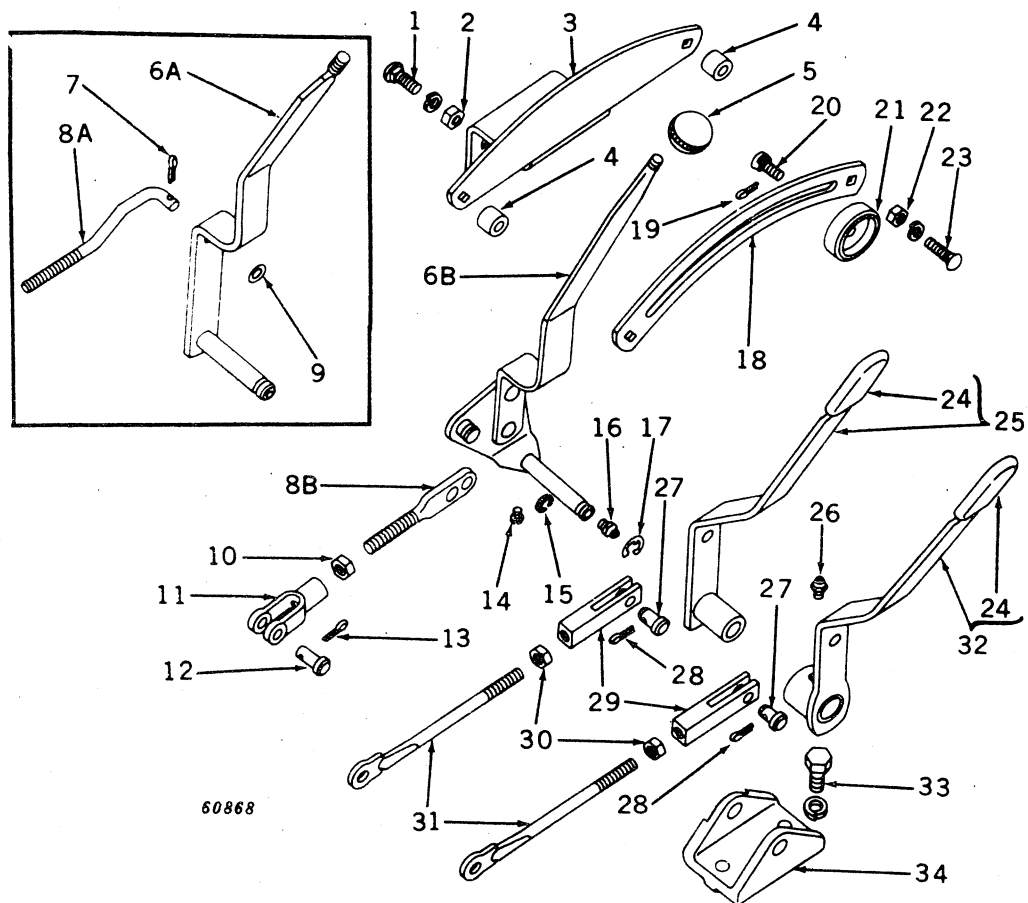
ROCKSHAFT CONTROL LINKAGE



ROCKSHAFT CONTROL LINKAGE -- Continued

Key	Part No.	Serial No.	Description
1	19H 1731	(-)	Screw, cap, high-strength, 3/8" x 1" (2 used)
2	R 1888 R	(-)	Plate, lock (4 used)
3	A 147 R	(-)	Washer (2 used)
4	A 4739 R	(-)	Ring, snap (16 used) (sub. for A5834R)
5	B 3677 R	(-)	Link (6 used)
6	14H 812	(-)	Nut, 3/8" (2 used)
7	12H 304	(-)	Washer, lock, 3/8" (2 used)
8	B 3674 R	(-)	Lever, rockshaft operating
9	F 2654 R	(-)	Pin (8 used)
10	B 1914 R	(-)	Screw, special set
11	(-)	Wire, 16 gauge x 9" long
12	B 3678 R	(-)	Ring, rockshaft operating
13	B 3680 R	(-)	Sleeve, rockshaft valve operating
14	34H 245	(-)	Pin, spring, 1/8" x 5/8"
15	B 3681 R	(-)	Pin
16	B 3682 R	(-)	Spacer
17	19H 256	(-)	Screw, cap, special high-strength, 3/8" x 2"
18	24H 1305	(-)	Washer, 13/32" x 13/16" x .060" (2 used)
19	B 3679 R	(-)	Lever, rockshaft valve operating
20	B 3675 R	(-)	Spacer (2 used)
21	B 3672 R	(-)	Pin (no demand)
22	19H 256	(-)	Screw, cap, special high-strength, 3/8" x 2"
23	B 3671 R	(-)	Lever, rockshaft linkage
24	19H 1805	(-)	Screw, cap, high-strength, 1/2" x 2-1/4" (tractors with load control)
25	F 262 R	(-)	Plate, lock (tractors with load control) (packed 2 in a pkg.)
26	B 3683 R	(-)	Arm, load control (tractors with load control)
27	26H 89	(-)	Key, Woodruff, 1/4" x 2" (tractors with load control)
28	F 2899 R	(-)	Shaft, load control yoke (tractors with load control)
29	AR 20149 R	(-)	Seal, oil (tractors with load control) (sub. for AF2920R or AF2788R)
30	B 3673 R	(-)	Link (2 used)
31	B 3672 R	(-)	Pin (tractors without load control) (no demand)
32A	AB 5368 R	(-5208099)	Shaft, rockshaft control, with arm (with F3336R sub. for AB5127R)
	AB 5545 R	(5208100-5299999)	Shaft, rockshaft control, with arm
32B	AR 20534 R	(5300000-)	Shaft, rockshaft control, with arm
33	F 2856 R	(-)	Support, rockshaft control plate
34	A 369 R	(-5201234)	Ring, snap (packed 5 in a pkg.)
	F 3336 R	(5201235-)	Ring, retaining
35	19H 1732	(-)	Screw, cap, high-strength, 3/4" x 2-3/4" (2 used) (sub. for F2273R)
36	F 2853 R	(-)	Disk, rockshaft control
37	AF 2904 R	(-)	Plate, rockshaft control, with facings
38	B 3676 R	(-5299999)	Arm, rockshaft control
	R 20416 R	(5300000-)	Arm, rockshaft control
39	28H 1669	(5300000-)	Spacer
40	24H 1325	(5300000-)	Washer, 15/32" x 15/16" x .060" (2 used)
41	F 2854 R	(-)	Spring
42	R 20634 R	(5300000-)	Screw, special cap (packed 5 in a pkg.)
43	F 2855 R	(-5299999)	Nut, lock

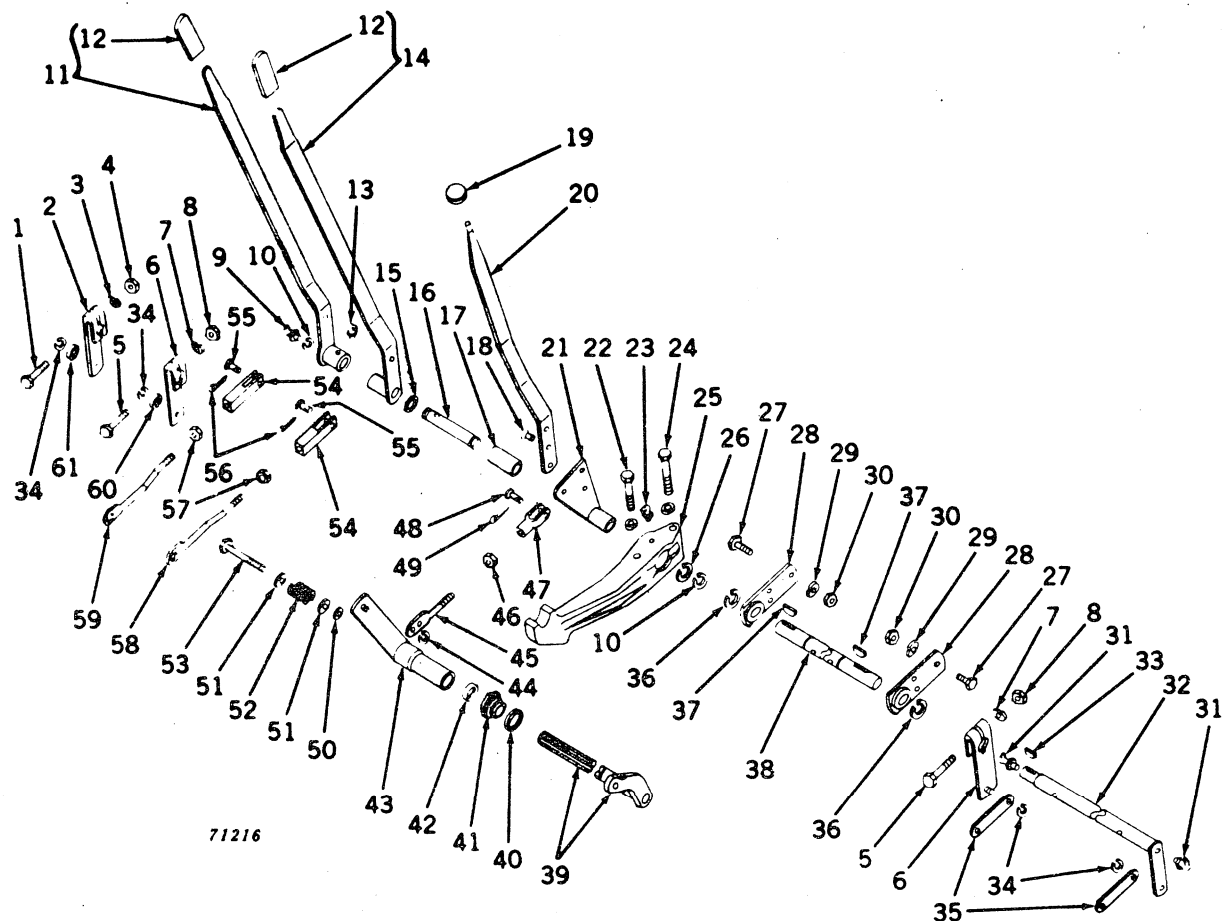
RIGHT-HAND ROCKSHAFT AND REMOTE CYLINDER LEVERS AND LINKAGE



RIGHT-HAND ROCKSHAFT AND REMOTE CYLINDER LEVERS AND LINKAGE -- Continued

Key	Part No.	Serial No.	Description
1	3H 1463	(-)	Bolt, cge., 3/8" x 3/4" (3 used)
	12H 304	(-)	Washer, lock, 3/8" (3 used)
2	14H 812	(-)	Nut, 3/8" (3 used)
3	AF 3015 R	(-5208099)	Quadrant, rockshaft control, inner, with support
	AF 3806 R	(5208100-)	Quadrant, rockshaft control, inner, with support
4	F 2869 R	(-)	Spacer, rockshaft control quadrant (2 used)
5	F 2861 R	(-)	Ball, rockshaft control lever
6A	AF 3052 R	(-5208099)	Lever, rockshaft control, with pivot pin
6B	AF 3807 R	(5208100-5299999)	Lever, rockshaft control, with pivot pin
	AR 20847 R	(5300000-)	Lever, rockshaft control, with pivot pin
7	11H 211	(-5208099)	Pin, cotter, 1/8" x 3/4"
8A	B 3738 R	(-5208099)	Rod, rockshaft control
8B	F 3597 R	(5208100-)	Rod, rockshaft control
9	24H 1303	(-5208099)	Washer, 13/32" x 11/16" x .060"
10	14H 774	(-)	Nut, jam, 3/8"
11	L 324 T	(-)	Yoke, rockshaft control rod (sub. for F2865R)
12	C 1067 R	(-)	Pin
13	11H 39	(-)	Pin, cotter, 1/8" x 3/4"
14	37H 32	(-)	Screw, self tapping (tractors with rockshaft only) (sub. for F2947R)
15	F 2208 R	(5208100-)	Ring, retaining (packed 2 in a pkg.)
16	JD 7806	(-)	Fitting, grease, 90°, 1/4" (packed 10 in a pkg.)
17	F 2863 R	(-)	Ring, retaining
18	F 2867 R	(-5208099)	Quadrant, rockshaft control, outer
	F 3592 R	(5208100-)	Quadrant, rockshaft control, outer
19	11H 233	(-)	Pin, cotter, 3/32" x 1/2"
20	F 2870 R	(-)	Screw, special
21	R 21112 R	(-)	Knob, rockshaft control lever stop (sub. for F2871R)
22	14H 785	(-)	Nut, 5/16" (2 used)
23	3H 1544	(-)	Bolt, cge., 5/16" x 1-1/4" (2 used)
	12H 303	(-)	Washer, lock, 5/16" (2 used)
24	F 2948 R	(-)	Grip
25	AF 3060 R	(-5299999)	Lever, remote cylinder control, inner (for use with remote cylinder single and dual control valve)
	AR 20848 R	(5300000-)	Lever, remote cylinder control, inner (for use with remote cylinder single and dual control valve)
26	JD 7806	(-)	Fitting, grease, 90°, 1/4" (for use with remote cylinder dual control valve)
27	A 3126 R	(-)	Pin (1 used with single control valve, 2 used with dual control valve)
28	11H 206	(-)	Pin, cotter, 3/32" x 5/8" (1 used with single control valve, 2 used with dual control valve)
29	F 2878 R	(-)	Yoke (1 used with single control valve, 2 used with dual control valve)
30	14H 732	(-)	Nut, jam, 3/8" (1 used with single control valve, 2 used with dual control valve)
31	B 3739 R	(-)	Rod, remote cylinder operating (1 used with single control valve, 2 used with dual control valve)
32	AF 3065 R	(-5299999)	Lever, remote cylinder control, outer (for use with remote cylinder dual control valve)
	AR 20849 R	(5300000-)	Lever, remote cylinder control, outer (for use with remote cylinder dual control valve)
33	19H 1821	(-)	Screw, cap, high-strength, 7/16" x 1-1/4" (2 used)
	12H 293	(-)	Washer, lock, 7/16" (2 used)
34	F 3598 R	(-)	Bracket, rockshaft control lever (sub. for F2862R)

LEFT-HAND ROCKSHAFT AND REMOTE CYLINDER LEVERS AND LINKAGE



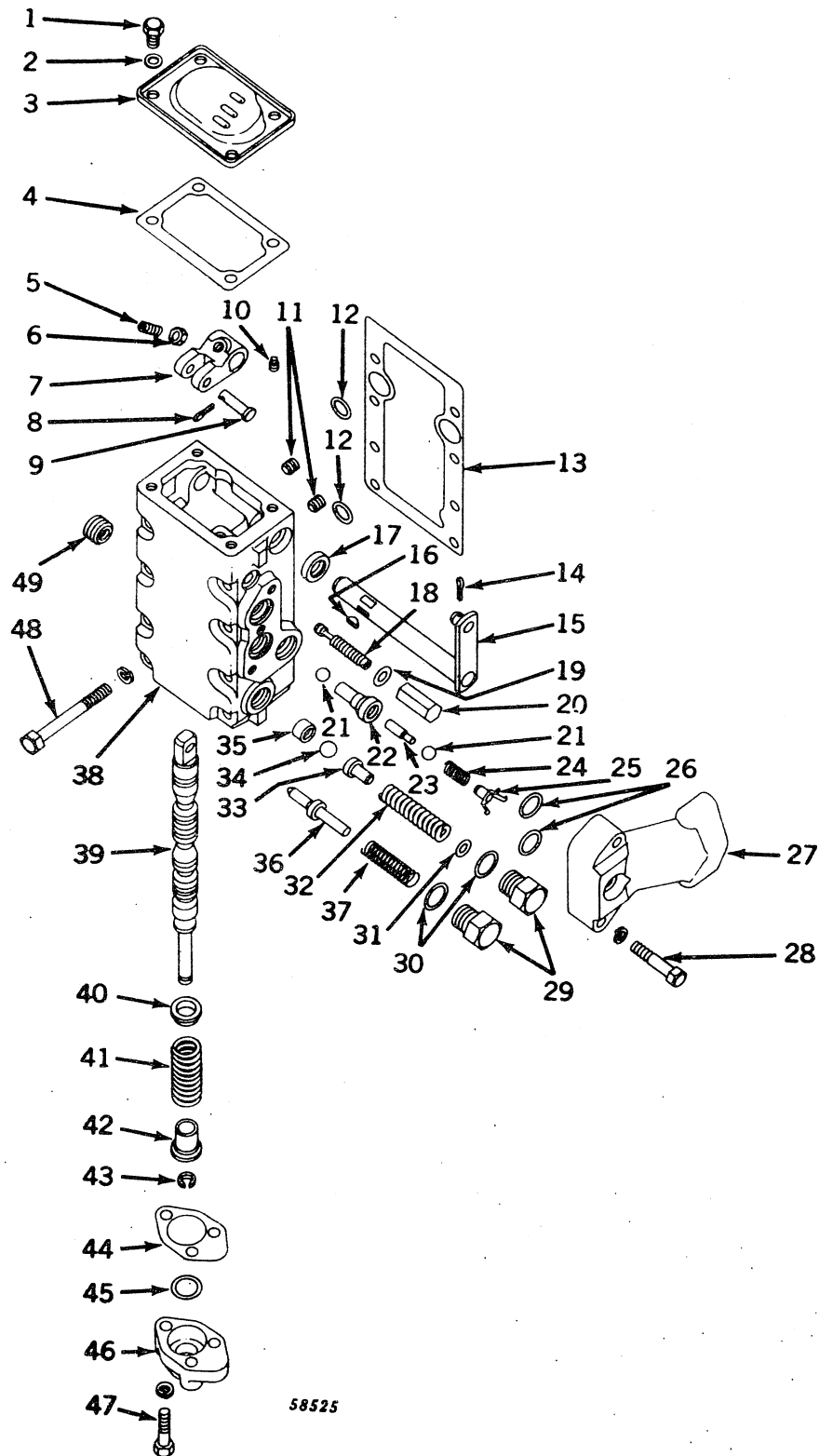
Key	Part No.	Serial No.	Description
1	19H 1765	(-)	Screw, cap, high-strength, 3/8" x 1-3/4" (for use with remote cylinder dual control valve)
2	AR 20891 R	(-)	Arm, remote cylinder control shaft, with pin, L.H. (for use with remote cylinder dual control valve)
3	12H 304	(-)	Washer, lock, 3/8" (for use with remote cylinder dual control valve)
4	14H 812	(-)	Nut, 3/8" (for use with remote cylinder dual control valve)
5	19H 980	(-)	Screw, cap, special, 3/8" x 2" (2 used) (for use with remote cylinder single and dual control valve)
6	AR 20889 R	(-)	Arm, remote cylinder control tube, with pin, L.H. (2 used) (for use with remote cylinder single and dual control valve)
7	12H 304	(-)	Washer, lock, 3/8" (2 used) (for use with remote cylinder single and dual control valve)
8	14H 812	(-)	Nut, 3/8" (2 used) (for use with remote cylinder single and dual control valve)
9	JD 7806	(-)	Fitting, grease, 90°, 1/4" (tractors without L.H. rockshaft control lever)
10	F 2863 R	(-)	Ring, retaining (2 used)
11	AF 3065 R	(-5299999)	Lever, remote cylinder control, outer (for use with remote cylinder dual control valve)
	AR 20849 R	(5300000-)	Lever, remote cylinder control, outer (for use with remote cylinder dual control valve)
12	F 2948 R	(-)	Grip

**LEFT-HAND ROCKSHAFT AND REMOTE CYLINDER LEVERS
AND LINKAGE -- Continued**

Key	Part No.	Serial No.	Description
13	JD 7806	(-)	Fitting, grease, 90°, 1/4" (for use with remote cylinder dual control valve)
14	AF 3060 R	(-5299999)	Lever, remote cylinder control, inner (for use with remote cylinder single and dual control valve)
	AR 20848 R	(5300000-)	Lever, remote cylinder control, inner (for use with remote cylinder single and dual control valve)
15	F 2783 R	(-)	Washer (2 used)
16	R 20779 R	(-)	Pin, remote cylinder control lever pivot
17	R 20780 R	(-)	Bushing, remote cylinder control lever pivot pin (tractors without L. H. rockshaft control lever)
18	16H 1327	(-)	Rivet, countersunk, 3/8" x 1" (2 used)
19	F 2861 R	(-)	Ball, rockshaft control lever
20	R 20764 R	(-)	Lever, rockshaft control, L. H.
21	AR 20885 R	(-)	Plate, rockshaft control lever, with hub, L. H.
22	19H 2253	(-)	Screw, cap, high-strength, 7/16" x 3-1/2"
	12H 293	(-)	Washer, lock, 7/16"
23	JD 7759	(-)	Fitting, grease, straight, 1/8" (packed 10 in a pkg.)
24	19H 2347	(-)	Screw, cap, high-strength, 7/16" x 3"
	12H 293	(-)	Washer, lock, 7/16"
25	R 20415 R	(-)	Arm, remote cylinder transport
26	A 602 R	(-)	Ring, snap (packed 2 in a pkg.)
27	19H 1936	(-)	Screw, cap, high-strength, 3/8" x 3/4" (6 used) (sub. for F2272R)
28	AR 20888 R	(-)	Bracket, remote cylinder control tube, with bearing (2 used)
29	12H 304	(-)	Washer, lock, 3/8" (6 used)
30	14H 812	(-)	Nut, 3/8" (6 used)
31	JD 7797	(-)	Fitting, grease, straight, 1/4" (2 used) (for use with remote cylinder dual control valve) (packed 10 in a pkg.)
32	AR 20890 R	(-)	Shaft, remote cylinder control, with arm, L. H. (for use with remote cylinder dual control valve)
33	26H 17	(-)	Key, Woodruff, 3/16" x 7/8" (for use with remote cylinder dual control valve)
34	F 2208 R	(-)	Ring, retaining (2 used with single control valve, 4 used with dual control valve) (packed 2 in a pkg.)
35	R 20778 R	(-)	Connector (1 used with single control valve, 2 used with dual control valve)
36	R 271 R	(-)	Ring, snap (2 used) (for use with remote cylinder single and dual control valve)
37	R 1678 R	(-)	Key, special (2 used) (for use with remote cylinder single and dual control valve)
38	R 20772 R	(-)	Tube, remote cylinder control, L. H. (for use with remote cylinder single and dual control valve)
39	AR 20534 R*	(5300000-)	Shaft, rockshaft control, with arm
40	A 4808 R	(-)	Washer, aluminum
41	R 20769 R	(-)	Bushing, rockshaft control shaft sleeve
42	R 460 R	(-)	O-ring (packed 2 in a pkg.)
43	AR 20886 R	(-)	Sleeve, rockshaft control shaft, with arm, L. H.
44	F 2208 R	(-)	Ring, retaining (packed 2 in a pkg.)
45	F 3597 R	(-)	Rod, rockshaft control
46	14H 774	(-)	Nut, jam, 3/8"
47	L 324 T	(-)	Yoke (sub. for F2865R)
48	C 1067 R	(-)	Pin
49	11H 211	(-)	Pin, cotter, 1/8" x 3/4"
50	R 20770 R	(-)	Packing
51	F 2742 R	(-)	Washer (2 used)
52	F 2854 R	(-)	Spring
53	R 20771 R	(-)	Screw, special cap
54	F 2878 R	(-)	Yoke (1 used with single control valve, 2 used with dual control valve)
55	A 3126 R	(-)	Pin (1 used with single control valve, 2 used with dual control valve)
56	11H 206	(-)	Pin, cotter, 3/32" x 5/8" (1 used with single control valve, 2 used with dual control valve)
57	14H 732	(-)	Nut, jam, 3/8" (1 used with single control valve, 2 used with dual control valve)
58	R 20776 R	(-)	Rod, remote cylinder operating (for use with remote cylinder single and dual control valve)
59	R 20785 R	(-)	Rod, remote cylinder operating (for use with remote cylinder dual control valve)
60	24H 1227	(-)	Washer, 17/32" x 13/16" x .060" (4 used) (for use with remote cylinder single and dual control valve)
61	R 1801 R	(-)	Spacer (for use with remote cylinder dual control valve)

*Parts for 5200000-5299999 where left-hand rockshaft control has been installed.

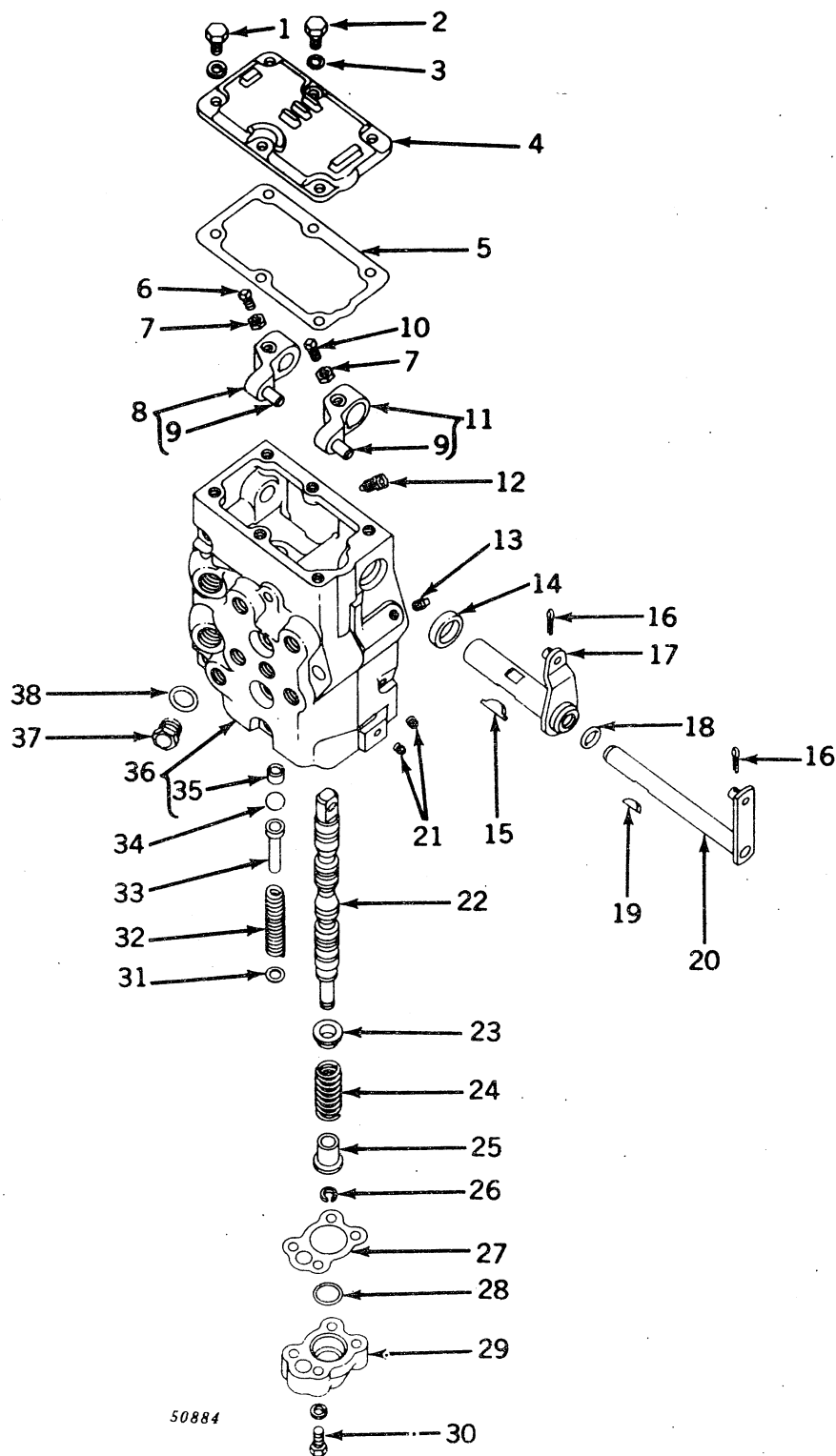
SINGLE REMOTE CYLINDER VALVE HOUSING (Valve Housing Serial No. SRCV100-)



SINGLE REMOTE CYLINDER VALVE HOUSING -- Continued
(Valve Housing Serial No. SRCV100-)

Key	Part No.	Serial No.	Description
1	19H 2021	(-)	Screw, cap, high-strength, 3/8" x 5/8" (4 used)
2	A 3098 R	(-)	Washer, aluminum (4 used) (packed 5 in a pkg.)
3	F 3095 R	(-)	Cover
4	F 3096 R	(-)	Gasket (packed 2 in a pkg.)
5	22H 720	(-)	Screw, set, 3/8" x 3/4"
6	14H 774	(-)	Nut, jam, 3/8"
7	F 2836 R	(-)	Arm, control valve
8	11H 211	(-)	Pin, cotter, 1/8" x 5/8"
9	F 2353 R	(-)	Pin
10	15H 240	(-)	Plug, pipe, 1/4"
11	15H 624	(-)	Plug, pipe, 1/2" (3 used) (sub. for A3125R)
12	R 495 R	(-)	O-ring (2 used) (packed 5 in a pkg.)
13	F 2881 R	(-)	Gasket (packed 2 in a pkg.)
14	11H 236	(-)	Pin, cotter, 1/8" x 1"
15	AF 2906 R	(-)	Shaft, control, with arm
16	26H 14	(-)	Key, Woodruff, 3/16" x 3/4"
17	AF 2907 R	(-)	Seal, oil
18	F 2845 R	(-)	Screw, control bypass
19	F 2846 R	(-)	Washer, aluminum (packed 2 in a pkg.)
20	F 2847 R	(-)	Nut, cap
21	D 2361 R	(-)	Ball, check valve (4 used)
22	R 1811 R	(-)	Valve, check (2 used)
23	R 1812 R	(-)	Shaft, check valve metering (2 used)
24	A 1280 R	(-)	Spring (2 used) (packed 2 in a pkg.)
25	AF 2908 R	(-)	Spring, with pin (2 used)
26	A 3606 R	(-)	O-ring (2 used) (packed 5 in a pkg.)
27	F 3076 R	(-)	Adapter, oil line
28	19H 2055	(-)	Screw, cap, high-strength, 7/16" x 2-1/4" (3 used)
	12H 293	(-)	Washer, lock, 7/16" (3 used)
29	R 1824 R	(-)	Plug (2 used)
30	H 851 R	(-)	Washer, aluminum (2 used) (packed 2 in a pkg.)
31	R 1820 R	(-)	Washer (10 used) (also order one 24H1303) (packed 2 in a pkg.)
32	F 2843 R	(-)	Spring, relief valve
33	F 2842 R	(-)	Guide, relief valve spring
34	F 2841 R	(-)	Ball, relief valve
35	F 2832 R	(-)	Seat, relief valve
36	F 2844 R	(-)	Detent, control valve
37	R 1822 R	(-)	Spring, control valve detent
38	AF 3213 R	(-)	Housing, F2831R, Powr-Trol valve, with seat
39	R 1792 R	(-)	Valve, control
40	R 1794 R	(-)	Retainer, valve spring, upper
41	R 1793 R	(-)	Spring, control valve
42	R 1795 R	(-)	Retainer, valve spring, lower
43	B 387 R	(-)	Ring, snap (packed 5 in a pkg.)
44	F 2834 R	(-)	Gasket (packed 2 in a pkg.)
45	R 1839 R	(-)	Shim, steel (4 used) (packed 2 in a pkg.) (sub. for R1840R)
46	F 2833 R	(-)	Cover, control valve
47	19H 1801	(-)	Screw, cap, high-strength, 3/8" x 2" (2 used)
	19H 1765	(-)	Screw, cap, 3/8" x 1-3/4"
	12H 304	(-)	Washer, lock, 3/8" (3 used)
48	19H 1828	(-)	Screw, cap, high-strength, 7/16" x 4" (8 used)
	12H 293	(-)	Washer, lock, 7/16" (8 used)
49	15H 243	(-)	Plug, pipe, 1"

DUAL-REMOTE CYLINDER VALVE HOUSING



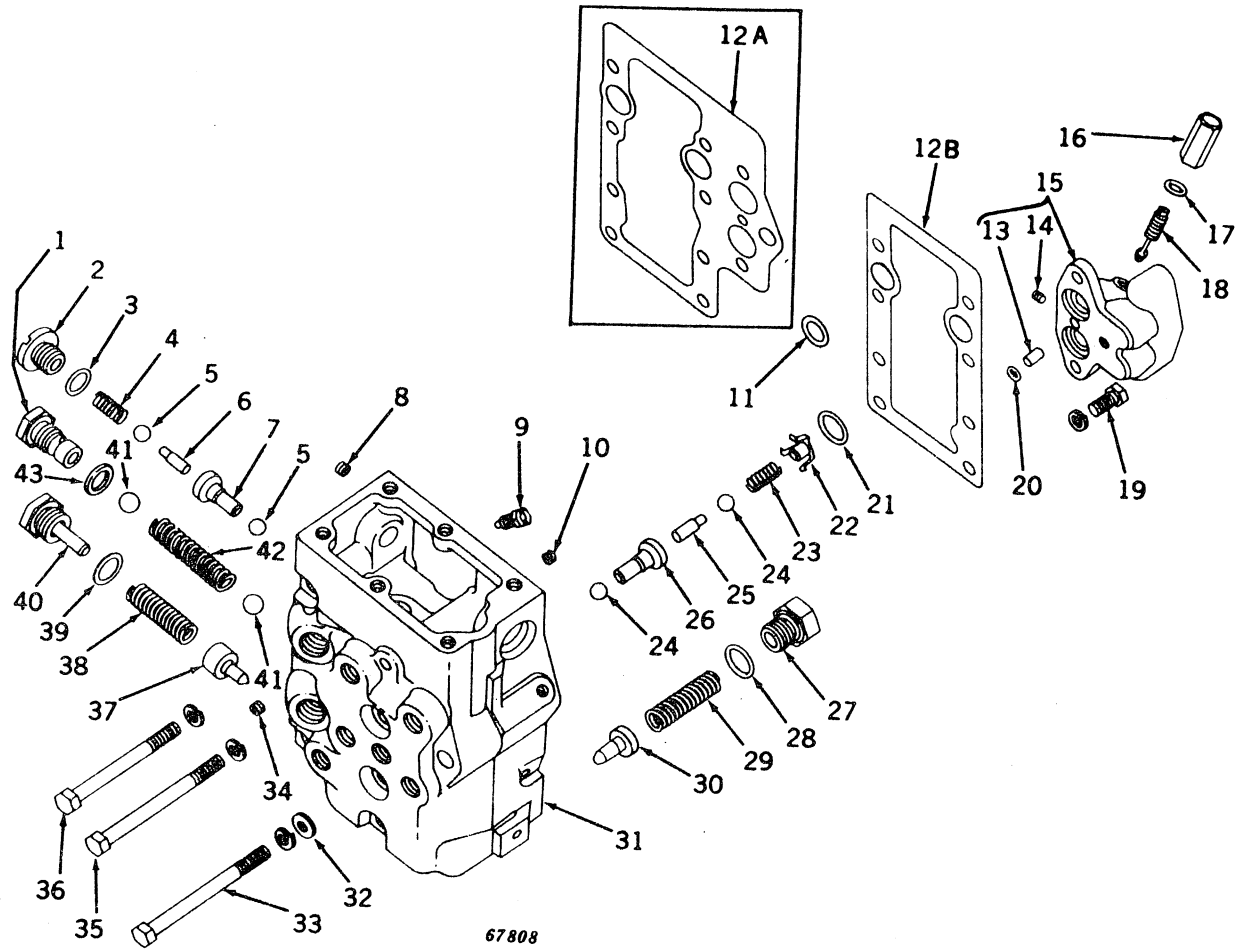
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NOTE: See pages 210 and 211 for balance of dual remote cylinder valve housing.

DUAL REMOTE CYLINDER VALVE HOUSING -- Continued

Key	Part No.	Serial No.	Description
1	19H 1731	(-)	Screw, cap, high-strength, 3/8" x 1" (5 used)
	12H 304	(-)	Washer, lock, 3/8" (5 used)
2	19H 1936	(-)	Screw, cap, high-strength, 3/8" x 3/4" (sub. for F2272R)
3	A 3098 R	(-)	Washer, aluminum (packed 5 in a pkg.)
4	R 1809 R	(-)	Cover
5	R 1810 R	(-)	Gasket (packed 2 in a pkg.)
6	22H 720	(-)	Screw, set, 3/8" x 3/4"
7	14H 774	(-)	Nut, jam, 3/8" (2 used)
8	AR 1331 R	(-)	Arm, R1799R, control valve, with pin, L. H.
9	R 1800 R	(-)	Pin (2 used)
10	22H 719	(-)	Screw, set, 3/8" x 5/8"
11	AR 1330 R	(-)	Arm, R1798R, control valve, with pin, R. H.
12	AA 6314 R	(-)	Valve, thermal relief
13	R 21629 R	(-)	Plug, pipe, 1/16" (packed 5 in a pkg.)
14	AR 1335 R	(-)	Seal, oil
15	R 1678 R	(-)	Key, special
16	11H 236	(-)	Pin, cotter, 1/8" x 1" (2 used)
17	AR 1333 R	(-)	Sleeve, control, with arm
18	B 2762 R	(-)	O-ring (packed 2 in a pkg.)
19	26H 14	(-)	Key, Woodruff, 3/16" x 3/4"
20	AR 1332 R	(-)	Shaft, control, with arm
21	R 21630 R	(-)	Plug, pipe, 1/8" (2 used) (packed 5 in a pkg.)
22	R 1792 R	(-)	Valve, control (2 used)
23	R 1794 R	(-)	Retainer, control valve spring, upper (2 used)
24	R 1793 R	(-)	Spring, control valve (2 used)
25	R 1795 R	(-)	Retainer, control valve spring, lower (2 used)
26	B 387 R	(-)	Ring, snap (2 used) (packed 5 in a pkg.)
27	R 1797 R	(-)	Gasket (2 used) (packed 2 in a pkg.)
28	R 1839 R	(-)	Shim, steel, .010" (use as required) (packed 2 in a pkg.) (sub. for R1840R)
29	R 1952 R	(-)	Cover (2 used)
30	19H 2313	(-)	Screw, cap, high-strength, 5/16" x 1-3/4" (8 used) (sub. for F2271R)
	12H 303	(-)	Washer, lock, 5/16" (8 used)
31	R 1820 R	(-)	Washer, shim (use as required) (also order two 24H1303) (packed 2 in a pkg.)
32	R 1819 R	(-)	Spring, relief valve (2 used)
33	R 1953 R	(-)	Guide, relief valve spring (2 used)
34	R 1818 R	(-)	Ball, relief valve (2 used)
35	R 1791 R	(-)	Seat, relief valve (2 used)
36	AF 3211 R	(-)	Housing, F3190R dual, Powr-Trol with seats
37	F 3191 R	(-)	Plug (2 used)
38	F 3171 R	(-)	O-ring (2 used) (packed 2 in a pkg.)

DUAL REMOTE CYLINDER VALVE HOUSING -- Continued

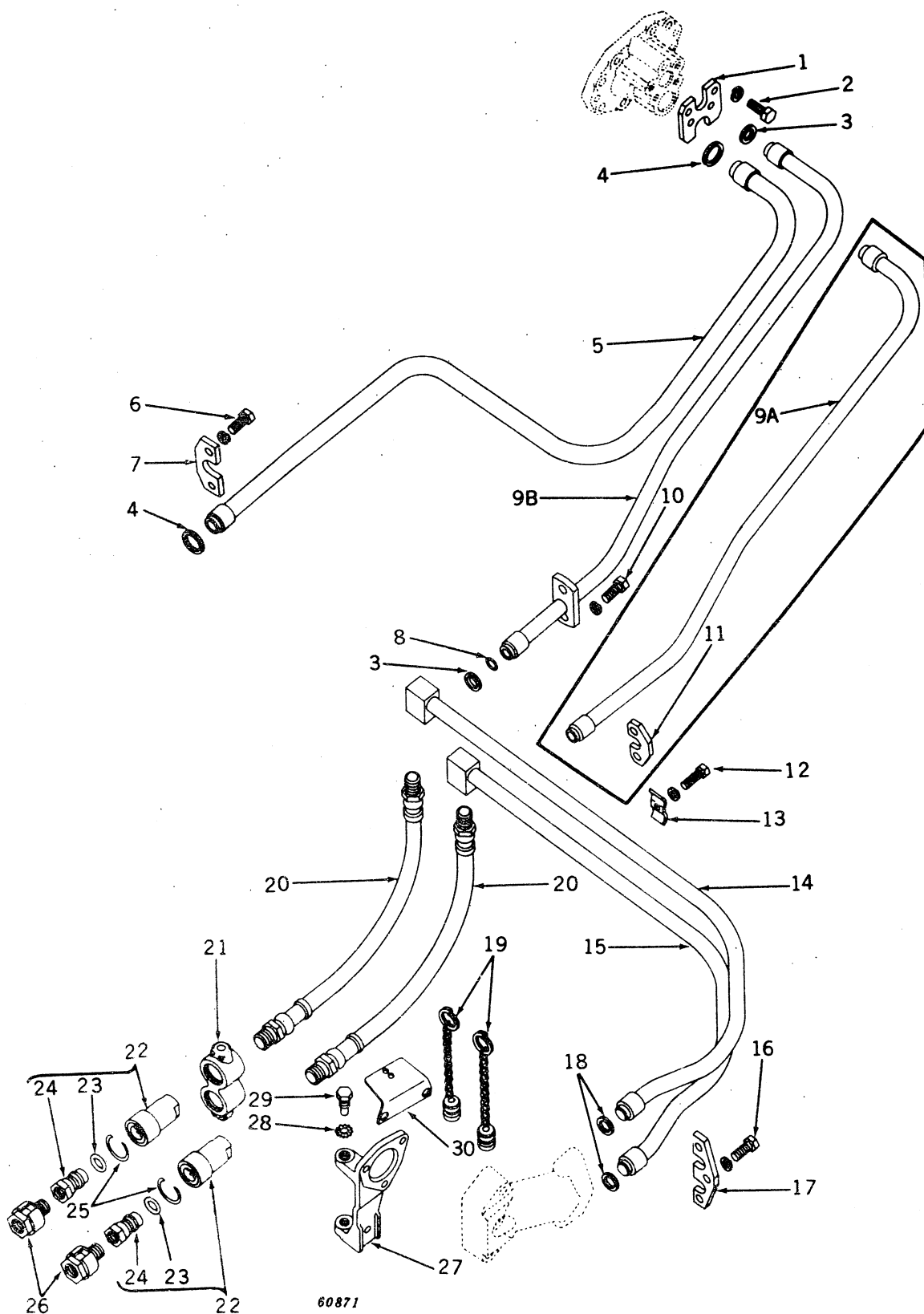


NOTE: See pages 208 and 209 for balance of dual remote cylinder valve housing.

DUAL REMOTE CYLINDER VALVE HOUSING -- Continued

Key	Part No.	Serial No.	Description
1	R 1827 R	(-)	Seat, detent relief valve
2	R 1814 R	(-)	Plug (2 used)
3	A 3606 R	(-)	O-ring (2 used) (packed 5 in a pkg.)
4	A 1280 R	(-)	Spring, check valve (2 used) (packed 2 in a pkg.)
5	D 2361 R	(-)	Ball, check valve (4 used)
6	R 1812 R	(-)	Shaft, check valve metering (2 used)
7	R 1811 R	(-)	Valve, check (2 used)
8	15H 624	(-)	Plug, pipe, 1/2" (sub. for A3125R)
9	AA 6314 R	(-)	Valve, thermal relief
10	15H 624	(-)	Plug, pipe, 1/2" (2 used) (sub. for A3125R)
11	R 495 R	(-)	O-ring (2 used) (packed 5 in a pkg.)
12A	R 1652 R	(-5201974)	Gasket (packed 2 in a pkg.)
12B	F 2881 R	(5201975-)	Gasket (packed 2 in a pkg.)
13	F 3352 R	(5201975-)	Tube, oil line adapter
14	15H 240	(5201975-)	Plug, pipe, 1/4"
15	AF 3447 R	(-)	Adapter, oil line, with tube and plug (with F3353R sub. for F3077R)
16	F 2847 R	(-)	Nut, special cap
17	F 2223 R	(-)	Washer, aluminum (packed 5 in a pkg.)
18	F 2845 R	(-)	Screw, special (sub. for F3078R)
19	19H 1821	(-)	Screw, cap, high-strength, 7/16" x 1-1/4" (2 used)
	12H 293	(-)	Washer, lock, 7/16" (2 used)
20	F 3353 R	(5201975-)	O-ring (packed 2 in a pkg.)
21	A 3606 R	(-)	O-ring (2 used) (packed 5 in a pkg.)
22	AR 1336 R	(-)	Spring, check valve retainer, with spring (2 used)
23	A 1280 R	(-)	Spring, check valve (2 used) (packed 2 in a pkg.)
24	D 2361 R	(-)	Ball, check valve (4 used)
25	R 1812 R	(-)	Shaft, check valve metering (2 used)
26	R 1811 R	(-)	Valve, check (2 used)
27	R 1824 R	(-)	Plug
28	H 851 R	(-)	Washer, aluminum (packed 2 in a pkg.)
29	R 1822 R	(-)	Spring, detent
30	R 1821 R	(-)	Detent
31	AF 3211 R	(-)	Housing, F3190R, dual remote cylinder valve, with seats
32	24H 1325	(-5201974)	Washer, 15/32" x 15/16" x .060"
	F 2742 R	(5201975-)	Washer
33	19H 2349	(-)	Screw, cap, high-strength, 7/16" x 5-1/2"
	12H 293	(-5201974)	Washer, lock, 7/16"
34	15H 624	(-)	Plug, pipe, 1/2" (6 used) (sub. for A3125R)
35	19H 2349	(-)	Screw, cap, high-strength, 7/16" x 5-1/2" (4 used)
	12H 293	(-)	Washer, lock, 7/16" (4 used)
36	19H 2642	(-)	Screw, cap, high-strength, 7/16" x 4-3/4" (4 used)
	12H 293	(-)	Washer, lock, 7/16" (4 used)
37	R 1821 R	(-)	Detent, control valve
38	R 1822 R	(-)	Spring, detent
39	H 851 R	(-)	Washer, aluminum (packed 2 in a pkg.)
40	AR 1487 R	(-)	Plug, with pin
41	R 1818 R	(-)	Ball, detent relief valve (2 used)
42	R 1826 R	(-)	Spring, detent valve
43	D 465 R	(-)	Gasket (packed 2 in a pkg.)

POWER-TROL OIL TUBES

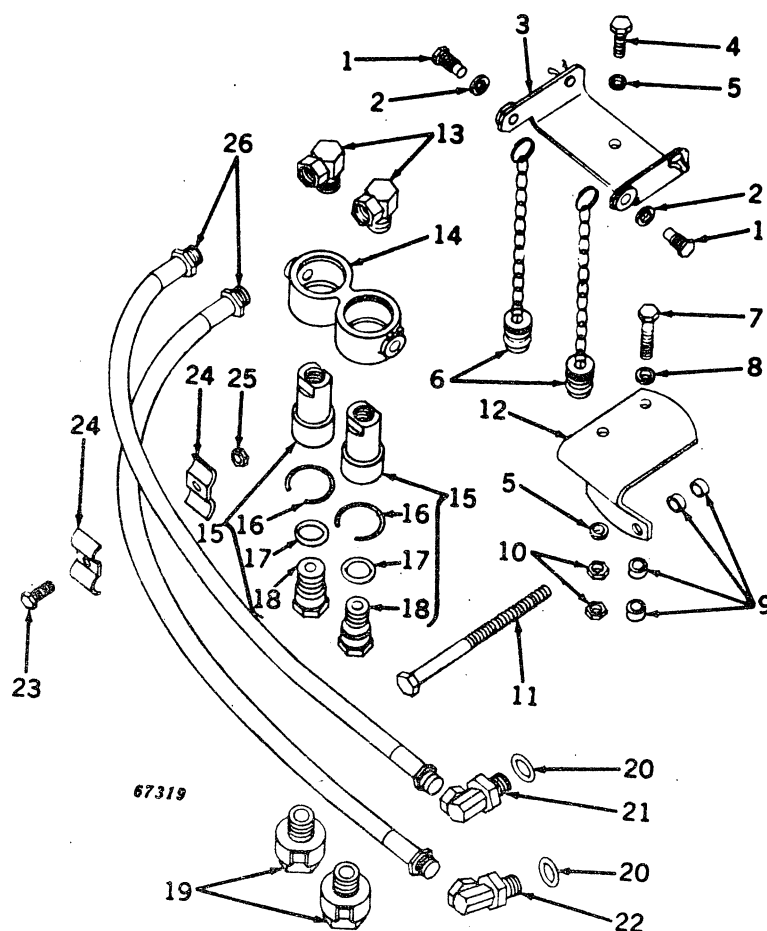


POWR-TROL OIL TUBES -- Continued

Key	Part No.	Serial No.	Description
1	F 2113 R	(-)	Retainer
2	19H 1773	(-)	Screw, cap, high-strength, 7/16" x 1-1/8" (4 used)
	12H 293	(-)	Washer, lock, 7/16" (4 used)
3	R 1662 R	(-)	Packing (2 used) (packed 5 in a pkg.)
4	R 28819 R	(-)	Packing (2 used) (packed 5 in a pkg.) (sub. for F2749R)
5	AB 5082 R	(-)	Tube, Powr-Trol suction
6	19H 1822	(-)	Screw, cap, high-strength, 7/16" x 1" (2 used)
	12H 293	(-)	Washer, lock, 7/16" (2 used)
7	F 2750 R	(-)	Retainer
8	A 3606 R	(5208100-)	O-ring (packed 5 in a pkg.)
9A	AB 5081 R	(-5208099)	Sub. AB5513R
9B	AB 5513 R	(5208100-)	Tube, Powr-Trol pressure
10	19H 1773	(-)	Screw, cap, high-strength, 7/16" x 1-1/8" (2 used)
	12H 293	(-)	Washer, lock, 7/16" (2 used)
11	F 3329 R	(-5208099)	Retainer (sub. for F1545R)
12	19H 1758	(-)	Screw, cap, high-strength, 5/16" x 1-1/4" (sub. for F2270R)
	12H 303	(-)	Washer, lock, 5/16" (2 used)
13	F 2953 R	(-)	Clamp, half (2 used)
14	AB 5205 R	(-)	Tube, remote cylinder, upper
15	AB 5206 R	(-)	Tube, remote cylinder, lower
16	19H 1773	(-)	Screw, cap, high-strength, 7/16" x 1-1/8" (3 used)
	12H 293	(-)	Washer, lock, 7/16" (3 used)
17	F 3070 R	(-)	Retainer
18	R 1662 R	(-)	Packing (2 used) (packed 5 in a pkg.)
19	AF 3001 R	(-)	Plug, dust, with chain and ring (2 used) (packed 2 in a pkg.)
20	AF 2999 R*	(-)	Line, flexible oil, breakaway coupler, 1/2" I.D. x 15-3/8" long (2 used)
21	F 3067 R	(-)	Socket, breakaway coupler
22	AF 3000 R	(-)	Coupler, breakaway (2 used) (packed 2 in a pkg.)
23	R 21722 R	(-)	O-ring (2 used) (packed 5 in a pkg.) (sub. for F3145R)
24	AF 3212 R	(-)	Tip, breakaway coupler, male (2 used) (packed 2 in a pkg.)
25	F 3069 R	(-)	Ring, snap (2 used) (packed 2 in a pkg.)
26	AF 3798 R	(-)	Valve, remote cylinder relief (2 used) (sub. for AF3002R)
27	F 3066 R	(-)	Bracket, oil line coupler
28	12H 325	(-)	Washer, lock, internal tooth, 7/16" (2 used)
29	F 3068 R	(-)	Screw, special (2 used)
30	AF 3431 R	(-)	Bracket, with spring clip, breakaway coupler dust plug

*For bulk flexible oil lines and reusable couplings see page 215.

BREAKAWAY COUPLER FOR SECOND REMOTE CYLINDER



Key	Part No.	Serial No.	Description
1	F 3068 R	(-)	Screw, special (2 used)
2	12H 325	(-)	Washer, lock, internal tooth, 7/16" (2 used)
3	AR 20739 R	(-)	Bracket, breakaway coupler, with clips
4	19H 1821	(-)	Screw, cap, high-strength, 7/16" x 1-1/4"
5	24H 1330	(-)	Washer, 15/32" x 1-3/8" x .105" (2 used)
6	AF 3001 R	(-)	Plug, dust, with chain and ring (2 used) (packed 2 in a pkg.)
7	19H 1801	(-)	Screw, cap, high-strength, 3/8" x 2"
8	12H 304	(-)	Washer, lock, 3/8"
9	A 147 R	(-)	Washer
10	B 3682 R	(-)	Spacer (4 used)
11	14H 813	(-)	Nut, 7/16" (2 used)
12	8H 3945	(-)	Bolt, special, 7/16" x 6-1/4"
13	12H 293	(-)	Washer, lock, 7/16"
14	R 20640 R	(-)	Support, breakaway coupler bracket
15	JD 172	(-)	Union, adapter (2 used)
16	F 3067 R	(-)	Socket, breakaway coupler
17	AF 3000 R	(-)	Coupler, breakaway (2 used) (packed 2 in a pkg.)
18	F 3069 R	(-)	Ring, snap (2 used) (packed 2 in a pkg.)
19	R 495 R	(-)	O-ring (2 used) (packed 5 in a pkg.)
20	AF 3212 R	(-)	Tip, breakaway coupler, male (2 used) (packed 2 in a pkg.)
21	AF 3798 R	(-)	Valve, remote cylinder relief (2 used) (factory calibrated)
22	F 3171 R	(-)	O-ring (2 used) (packed 2 in a pkg.)
23	JD 188	(-)	Union, adapter
24	JD 189	(-)	Union, adapter
25	19H 1758	(-)	Screw, cap, 5/16" x 1-1/4" (sub. for F2270R)
26	R 1682 R	(-)	Clamp, half (2 used)
27	14H 785	(-)	Nut, 5/16"
28	AR 20738 R	(-)	Line, flexible oil, breakaway coupler (1/2" I.D. x 26-3/4" long) (2 used)
..	AR 20737 R	(-)	COUPLER, BREAKAWAY, WITH MISC. ITEMS, FOR SECOND REMOTE CYLINDER

Capital letters indicate an attachment. Attachments must be listed on separate order from replacement parts order.

BULK FLEXIBLE OIL LINE AND REUSABLE LOK-PIN COUPLINGS

	Oil line (Length Approx. 50 ft.)	Set of Ferrules with Pins (packed 10 in a pkg.)*	Stem-Straight Thread, with O-ring (Packed 5 in a pkg.)	Stem-Pipe Thread (Packed 5 in a pkg.)
R	34790 R 3/8" I.D. -1 Wire	AR 39629	AR 39635**	R 39687
R	34791 R 1/2" I.D. -1 Wire	AR 39630	AR 39636**	R 39688
R	34792 R 3/4" I.D. -1 Wire	AR 39631	AR 39637#	R 39689
R	34793 R 3/8" I.D. -2 Wire	AR 39632	AR 39635**	R 39687
R	34794 R 1/2" I.D. -2 Wire	AR 39633	AR 39636**	R 39688
R	34795 R 3/4" I.D. -2 Wire	AR 39634	AR 39637#	R 39689

*Each set of ferrules includes two R39681 pins -- extra pins may be ordered, packed 20 in a package.

**Includes R26375R O-ring

#Includes F3171R O-ring

REUSABLE COUPLINGS (Use with Single Wire Braid Flexible Oil Line)

Coupling No.	I.D.	Thread
AF 3585 R	3/8"	3/8" - 18 NPTF (packed 2 in a pkg.)
AF 3586 R	1/2"	1/2" - 14 NPTF (packed 2 in a pkg.)
AF 3587 R	5/8"	3/4" - 14 NPTF
AF 3588 R	3/4"	3/4" - 14 NPTF
R 34644 R	3/8"	3/4" - 16 O-ring type thread
R 34646 R	1/2"	3/4" - 16 O-ring type thread

REUSABLE COUPLINGS (Use with Double Wire Braid Flexible Oil Line)

Coupling No.	I.D.	Thread
AR 21629 R	3/8"	3/4" - 18 NPTF
AR 21630 R	1/2"	1/2" - 14 NPTF
AR 21631 R	5/8"	3/4" - 14 NPTF
AR 21632 R	3/4"	3/4" - 14 NPTF
AR 21634 R	1"	1" - 11-1/2" NPTF
R 34645 R	3/8"	3/4" - 16 O-ring type thread
R 34647 R	1/2"	3/4" - 16 O-ring type thread

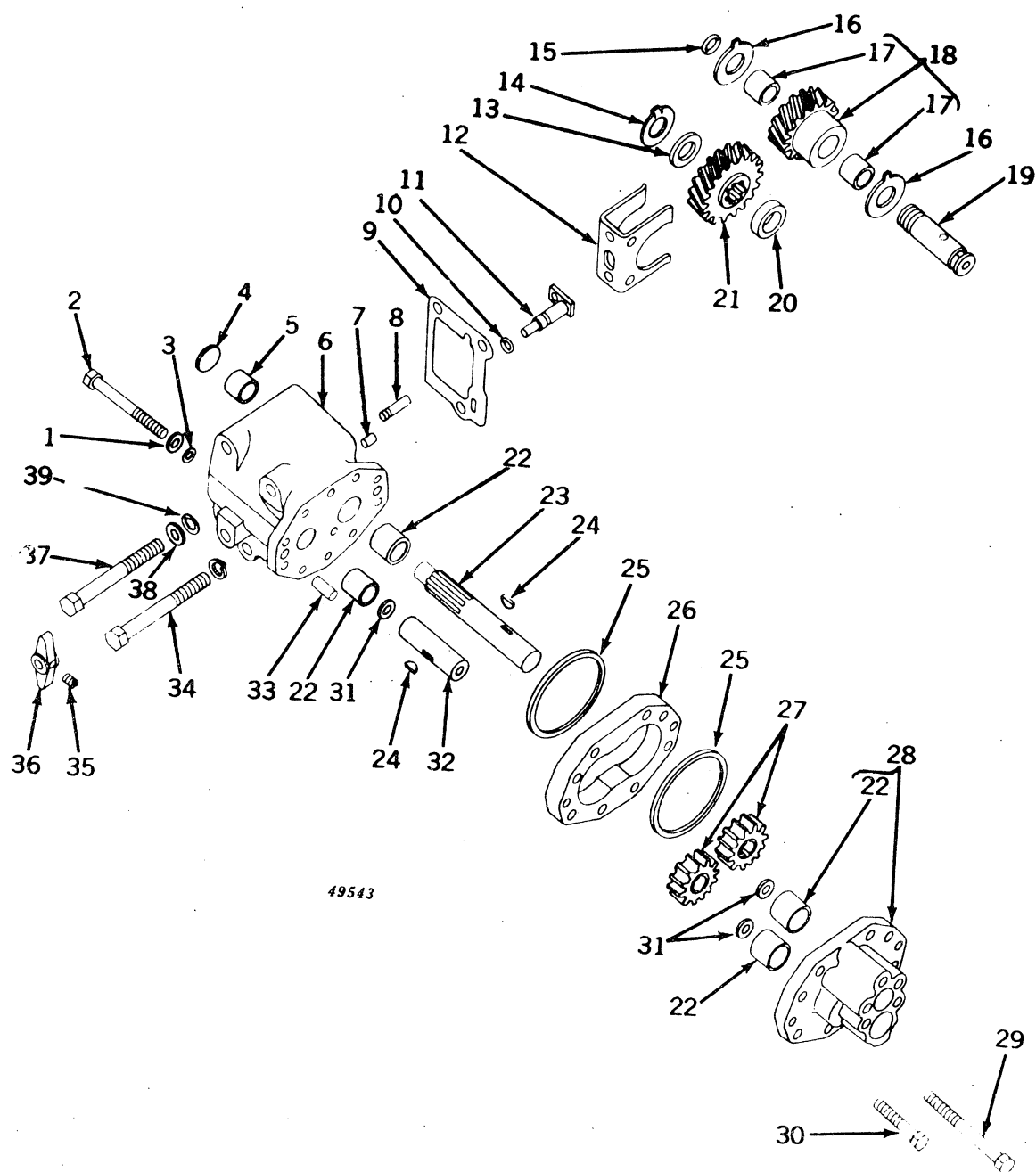
BULK SINGLE WIRE BRAID FLEXIBLE OIL LINE (Use with Reusable Coupling for Single Wire Braid Flexible Oil Line)

Part No.	I.D.	O.D.	Length
A 5775 R	3/8"	25/32"	Approx. 50 ft.
A 5776 R	1/2"	29/32"	Approx. 50 ft.
A 5777 R	5/8"	1-1/32"	Approx. 50 ft.

BULK DOUBLE WIRE BRAID FLEXIBLE OIL LINE (Use with Reusable Coupling for Double Wire Braid Flexible Oil Line)

Part No.	I.D.	O.D.	Length
R 21531 R	3/8"	29/32"	Approx. 50 ft.
R 21532 R	1/2"	31/32"	Approx. 50 ft.
R 21534 R	3/4"	1-1/4"	Approx. 50 ft.
R 21535 R	1"	1-9/16"	Approx. 50 ft.

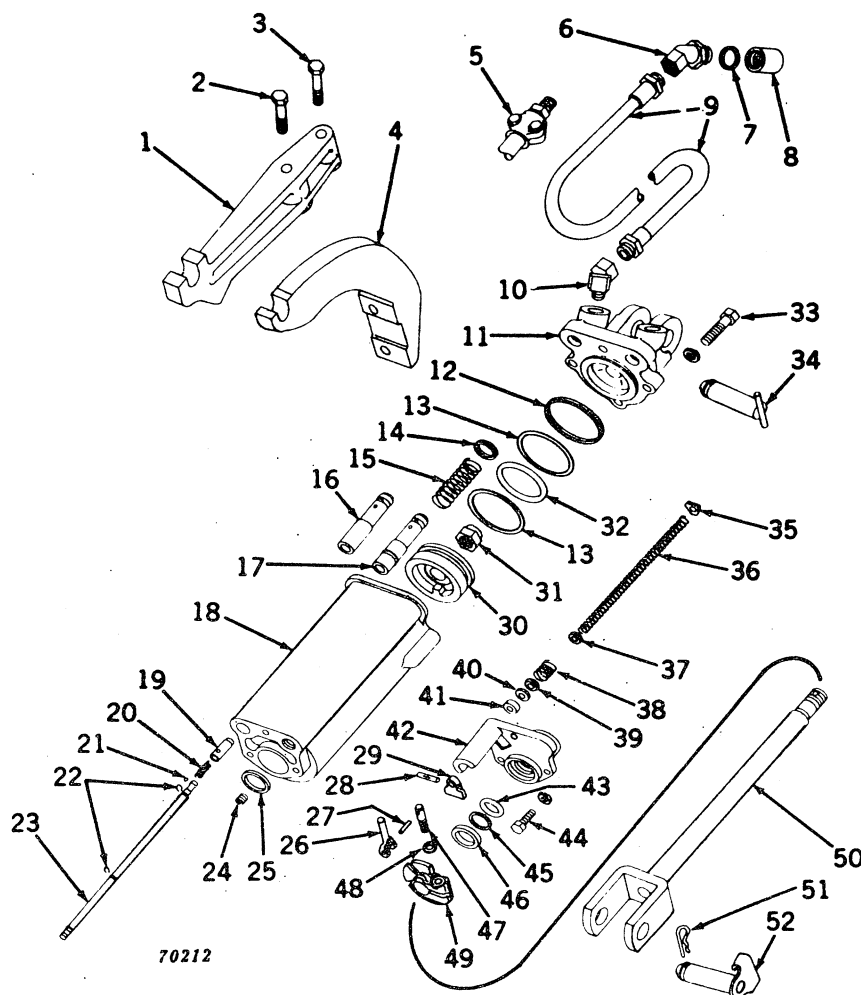
POWR-TROL PUMP



POWR-TROL PUMP -- Continued

Key	Part No.	Serial No.	Description
1	A 147 R	(-)	Washer (2 used)
2	F 2586 R	(-)	Screw, special cap (2 used)
3	A 4847 R	(-)	Gasket (2 used) (packed 5 in a pkg.)
4	30H 17	(-)	Plug, expansion, 1-1/4"
5	F 3129 R	(-)	Bushing
6	AF 2888 R	(-)	Housing, F2732R, Powr-Trol pump, with bushings and pins
7	F 1743 R	(-)	Pin, dowel (2 used) (packed 2 in a pkg.)
8	B 3178 R	(-)	Pin, idler gear shaft
9	A 4479 R	(-)	Gasket (packed 5 in a pkg.)
10	A 3917 R	(-)	O-ring (packed 2 in a pkg.)
11	AA 4476 R	(-)	Shifter
12	A 3916 R	(-)	Yoke, shifter
13	F 2736 R	(-)	Washer
14	F 2735 R	(-)	Washer, thrust
15	B 2762 R	(-)	O-ring (packed 2 in a pkg.)
16	A 4475 R	(-)	Washer, thrust (2 used)
17	(-)	Bushing (2 used) (sub. AA5192R)
18	AA 5192 R	(-)	Gear, idler, with bushings
19	A 4476 R	(-)	Shaft, idler gear
20	AR 21900 R	(-)	Seal, oil (2 used) (with R21720R sub. for AF1925R)
21	B 3191 R	(-)	Gear, drive
22	A 4130 R	(-)	Bushing (4 used) (packed 2 in a pkg.)
23	F 2734 R	(-)	Shaft, drive
24	26H 9	(-)	Key, Woodruff, 1/8" x 5/8" (3 used)
25	R 1608 R	(-)	O-ring (2 used) (packed 2 in a pkg.)
26	F 2739 R	(-)	Body, pump
27	F 2737 R	(-)	Gear, pump (2 used)
28	AF 2746 R	(-)	Cover, F2740R, Powr-Trol pump, with bushings
29	19H 1925	(-)	Screw, cap, high-strength, 3/8" x 4-1/4"
30	19H 1801	(-)	Screw, cap, high-strength, 3/8" x 2" (8 used)
31	F 2102 R	(-)	Washer, thrust (3 used) (packed 2 in a pkg.)
32	F 2738 R	(-)	Shaft, pump idler
33	A 819 R	(-)	Pin, dowel (2 used)
34	19H 2224	(-)	Screw, cap, high-strength, 1/2" x 4-3/4"
	12H 301	(-)	Washer, lock, 1/2"
35	22H 793	(-)	Screw, set, 5/16" x 3/8"
36	A 4503 R	(-)	Handle, shifter
37	19H 2224	(-)	Screw, cap, high-strength, 1/2" x 4-3/4" (2 used)
38	F 2742 R	(-)	Washer (2 used)
39	F 2741 R	(-)	Packing (2 used)
..	AB 5080 R	(-)	Pump, Powr-Trol, complete

REMOTE CONTROL CYLINDER (Hydraulic-Stop Types)
(Remote Cylinder Serial No. 3RC147000- and 3RCS182927-)



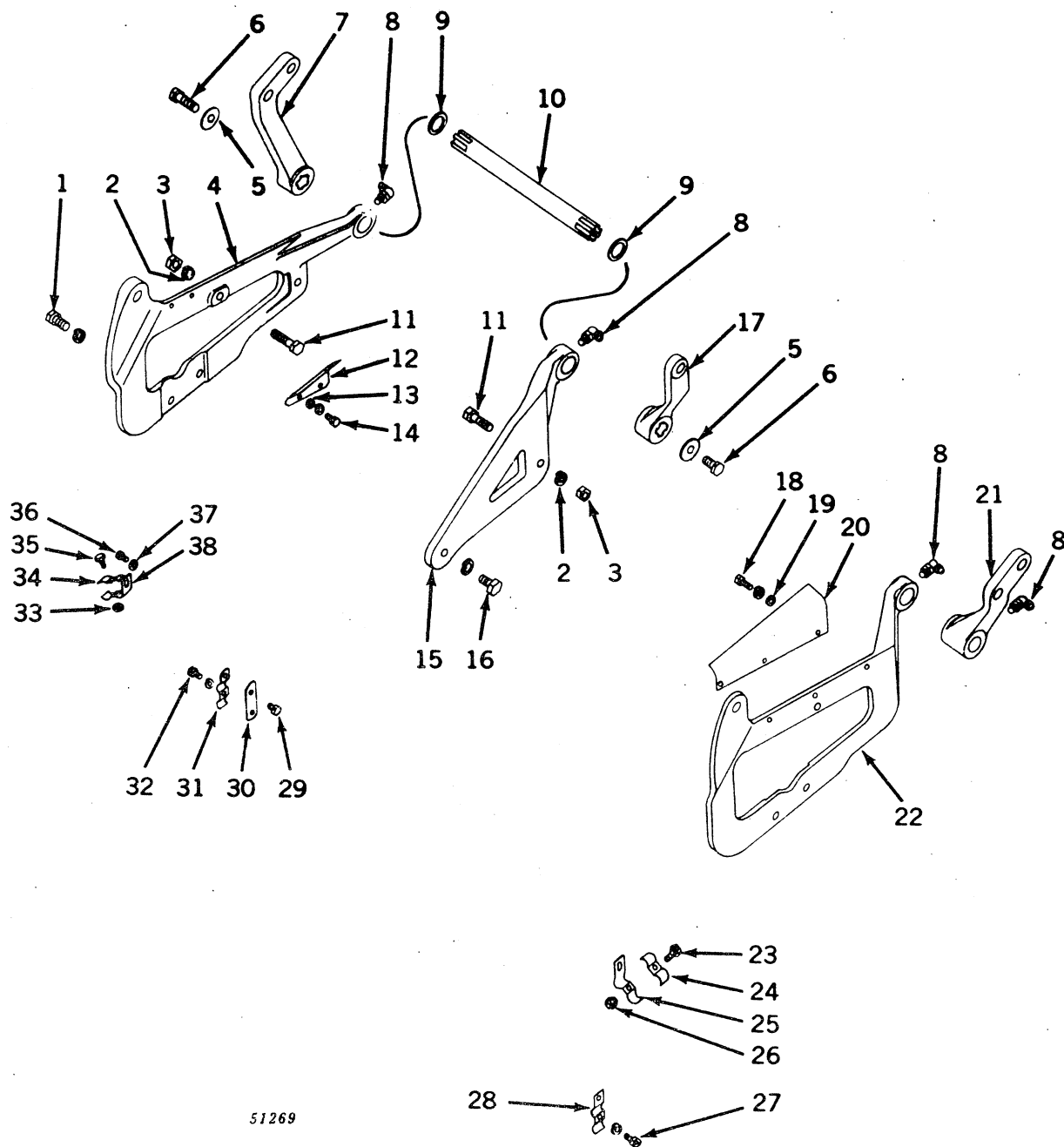
Key	Part No.	Serial No.	Description
1	R 20415 R	(-)	Arm, cylinder transport (sub. for F2917R or R20227R)
2	19H 2253	(-)	Screw, cap, high-strength, 7/16" x 3-1/2"
3	19H 2347	(-)	Screw, cap, high-strength, 7/16" x 3"
4	R 21065 R	(-)	Arm, cylinder transport (for no. 2 remote cylinder)
5	AA 4864 R	(-)	Coupling for flexible oil line (packed 2 in a pkg.)
6	JD 185	(-)	Union, adapter (2 used dual Powr-Trol)
7	F 3171 R	(-)	O-ring (2 used dual Powr-Trol) (packed 2 in a pkg.)
8	F 3164 R	(-)	Cap, dust (2 used dual Powr-Trol)
9	AA 4542 R*	(-)	Line, flexible oil, 88" long (2 used single remote cylinder, 4 used dual remote cylinder)
10	JD 184	(-)	Union, adjustable (2 used front rockshaft single control) (4 used dual control)

* For bulk oil lines and reusable couplings, see page 215.

REMOTE CONTROL CYLINDER (Hydraulic-Stop Types) -- Continued
(Remote Cylinder Serial No. 3RC147000- and 3RCS182927-)

Key	Part No.	Serial No.	Description
11	A 4721 R	(-)	Cap, remote cylinder
12	A 4722 R	(-)	Gasket (packed 5 in a pkg.)
13	A 4729 R	(-)	Washer, piston packing (2 used) (packed 5 in a pkg.)
14	A 4723 R	(-)	Gasket, oil passage (2 used) (packed 5 in a pkg.)
15	A 4744 R	(-)	Spring, stop valve
16	A 5295 R	(-)	Valve, stop
17	AA 5731 R	(-)	Valve, stop (sub. for A4743R)
18	A 4720 R	(-)	Cylinder, remote
19	A 4740 R	(-)	Valve, bleed (sub. AA5731R on regular cylinder only)
	A 4740 R	(-)	Valve, bleed
20	A 4741 R	(-)	Spring, bleed valve
21	A 4742 R	(-)	Ball, bleed valve (packed 2 in a pkg.)
22	A 4739 R	(-)	Ring, snap (2 used) (packed 2 in a pkg.)
23	A 4736 R	(-)	Rod, stop
24	15H 624	(-)	Plug, pipe, 1/2" (sub. for A3125R)
25	A 4733 R	(-)	Gasket, piston rod guide (packed 5 in a pkg.)
26	A 5302 R	(3RC186064-)	Lever, stop
27	34H 264	(3RC186064-)	Pin, spring, in stop lever
28	25H 760	(A5304R -)	Pin, groove, stop rod arm
29	A 5340 R	(3RC186064-)	Arm, stop rod
30	A 4727 R	(-)	Piston
31	A 5401 R	(-)	Nut, special lock (packed 2 in a pkg.)
32	A 4728 R	(-)	O-ring
33	19H 2511	(-)	Screw, cap, high-strength, 1/2" x 1-7/8" (4 used)
	12H 301	(-)	Washer, lock, 1/2" (4 used)
34	AA 6309 R	(-)	Pin, attaching
35	A 4738 R	(-)	Washer, stop rod
36	A 4737 R	(-)	Spring, stop rod
37	24H 1301	(-)	Washer, stop rod
38	A 4748 R	(-)	Spring, stop rod packing
39	A 4747 R	(-)	Adapter, stop rod packing, male (packed 2 in a pkg.)
40	A 4745 R	(-)	V-packing, stop rod (3 used) (packed 5 in a pkg.)
41	A 4746 R	(-)	Adapter, stop rod packing, female
42	A 4732 R	(-)	Guide, piston rod
43	A 4730 R	(-)	O-ring, piston rod (packed 5 in a pkg.)
44	19H 1731	(-)	Screw, cap, high-strength, 3/8" x 1" (3 used)
	12H 304	(-)	Washer, lock, 3/8" (3 used)
45	A 4731 R	(-)	Washer, piston rod packing (packed 5 in a pkg.)
46	AA 5607 R	(-)	Seal, oil, piston rod wiper
47	A 5301 R	(3RC186064-)	Screw, stop
48	R 1870 R	(3RC186064-)	Washer on stop screw (sub. for A147R) (packed 2 in a pkg.)
49	A 5300 R	(3RC186064-)	Stop, piston rod
50	AA 6308 R	(3RC186064-)	Rod, piston, with yoke
51	A 3581 R	(-)	Pin, spring locking (packed 25 in a pkg.)
52	AA 6307 R	(3RC186064-)	Pin, attaching, with clip
..	AA 5603 R	(-)	Cylinder, remote, 3" x 8"
..	AA 6256 R	(-)	Cylinder, remote, with special stop valve, 3" x 8"
..	AR 21771 R	(-)	Kit, remote cylinder overhead

FRONT MOUNTED ROCKSHAFT

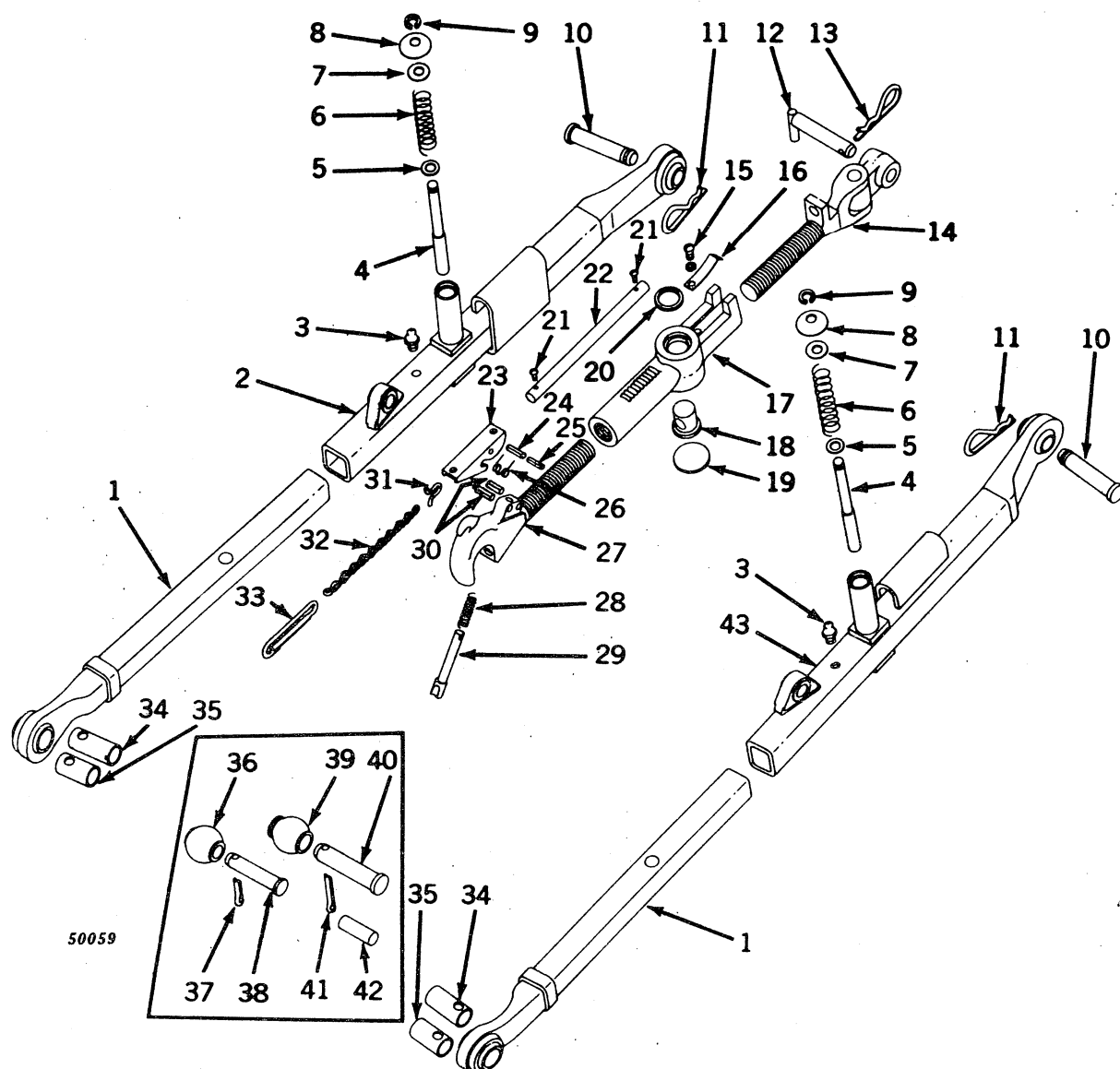


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FRONT MOUNTED ROCKSHAFT -- Continued

Key	Part No.	Serial No.	Description
1	19H 1356	(-)	Screw, cap, high-strength, 5/8" x 1-3/4" (2 used)
	12H 294	(-)	Washer, lock, 5/8" (2 used)
2	12H 294	(-)	Washer, lock, 5/8" (2 used)
3	14H 760	(-)	Nut, special (2 used) (sub. for A5772R)
4	B 3702 R	(-)	Bracket, front rockshaft and cylinder, L.H.
5	R 20135 R	(-)	Washer (2 used) (sub. for A198R) (packed 2 in a pkg.)
6	19H 1756	(-)	Screw, cap, high-strength, 5/8" x 1-1/2" (2 used)
7	B 3705 R	(-)	Arm, front rockshaft and cylinder, L.H.
8	JD 7781	(-)	Fitting, grease, 90°, 1/8" (2 used single control, 3 used dual control)
9	24H 1564	(-)	Washer, 1-25/32" x 2-1/4" x .180" (12 used)
10	B 3706 R	(-)	Rockshaft, front
11	8H 2474	(-)	Bolt, mach., 5/8" x 2-1/2" (2 used)
12	B 3708 R	(-)	Shield, heat, L.H.
13	24H 1136	(-)	Washer, 21/64" x 3/4" x .060" (2 used)
14	19H 1900	(-)	Screw, cap, high-strength, 5/16" x 3/4" (2 used)
	12H 303	(-)	Washer, lock, 5/16" (2 used)
15	B 3700 R	(-)	Bracket, front rockshaft, R.H. (single control)
16	19H 1356	(-)	Screw, cap, high-strength, 5/8" x 1-3/4" (1 used single control, 2 used dual control)
	12H 294	(-)	Washer, lock, 5/8" (1 used single control, 2 used dual control)
17	B 3703 R	(-)	Arm, front rockshaft, R.H. (single control)
18	19H 1900	(-)	Screw, cap, high-strength, 5/16" x 3/4" (3 used)
	12H 303	(-)	Washer, lock, 5/16" (3 used)
19	24H 1136	(-)	Washer, 21/64" x 3/4" x .060" (3 used)
20	B 3707 R	(-)	Shield, heat, R.H.
21	B 3704 R	(-)	Arm, front rockshaft and cylinder, R.H. (dual control)
22	B 3701 R	(-)	Bracket, front rockshaft and cylinder, R.H. (dual control)
23	19H 1758	(-)	Screw, cap, high-strength, 5/16" x 1-1/4" (sub. for F2270R) (2 used dual control)
24	F 1682 R	(-)	Clamp, half (2 used dual control)
25	F 1683 R	(-)	Clamp, half (2 used dual control)
26	14H 785	(-)	Nut, 5/16" (2 used dual control)
27	19H 1936	(-)	Screw, cap, high-strength, 3/8" x 3/4" (sub. for F2272R) (dual control)
	12H 304	(-)	Washer, lock, 3/8" (dual control)
28	F 3172 R	(-)	Clamp (dual control)
29	19H 2038	(-)	Screw, cap, high-strength, 3/8" x 1/2"
30	F 3170 R	(-)	Bracket, oil line clamp
31	F 1682 R	(-)	Clamp, half
32	19H 1758	(-)	Screw, cap, high-strength, 5/16" x 1-1/4" (sub. for F2270R)
	12H 303	(-)	Washer, lock, 3/8"
33	14H 785	(-)	Nut, 5/16" (2 used)
34	F 1682 R	(-)	Clamp, half (2 used)
35	19H 1758	(-)	Screw, cap, high-strength, 5/16" x 1-1/4" (sub. for F2270R) (2 used)
36	19H 1919	(-)	Screw, mach., 1/4" x 5/8" (sub. for A4192R)
37	24H 1287	(-)	Washer, 17/64" x 3/4" x .060"
38	F 1683 R	(-)	Clamp, half (2 used)

DRAFT LINKS AND UPPER LINK



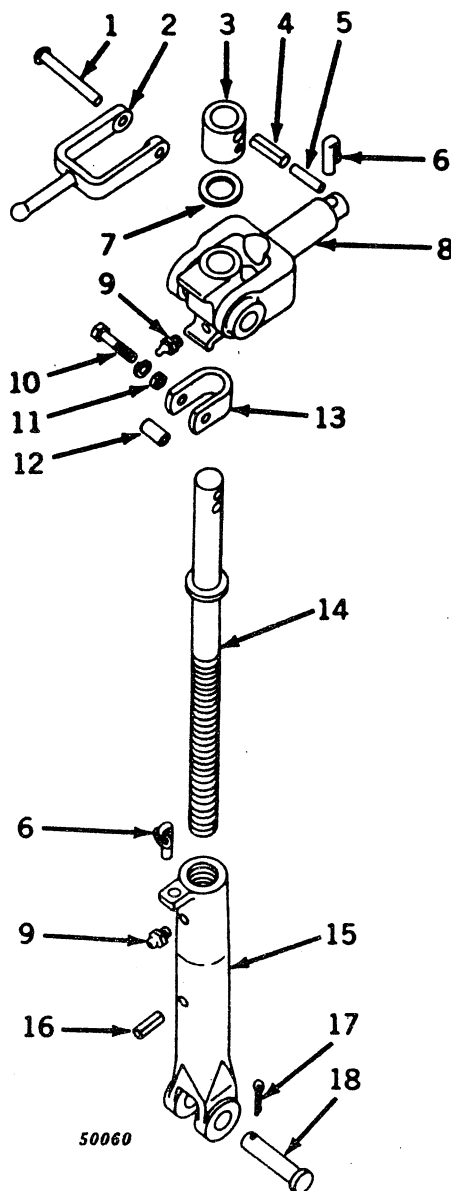
DRAFT LINKS AND UPPER LINK -- Continued

Key	Part No.	Serial No.	Description
1	AF 2716 R	(-)	Bar, draft link, with ball (2 used)
2	AF 2715 R	(-)	Tube, draft link, L.H.
3	JD 7759	(-)	Fitting, grease, straight, 1/8" (2 used) (packed 10 in a pkg.)
4	F 2693 R	(-)	Pin, draft link lock (2 used)
5	D 2865 R	(-)	Washer (2 used) (packed 2 in a pkg.)
6	F 2695 R	(-)	Spring (2 used)
7	F 2694 R	(-)	Washer (2 used)
8	B 2477 R	(-)	Washer (2 used) (packed 2 in a pkg.)
9	F 2208 R	(-)	Ring, retaining (2 used) (packed 2 in a pkg.)
10	A 5715 R	(-)	Pin, draft link pivot (2 used)
11	A 3581 R	(-)	Pin, spring locking (2 used) (packed 25 in a pkg.)
12	AF 2799 R	(-)	Pin, with handle, center link pivot
13	F 2830 R	(-)	Pin, spring locking
14	AF 2798 R	(-)	End, center link
15	21H 1300	(-)	Screw, mach., pan. hd., no. 10 x 3/8"
	12H 246	(-)	Washer, lock, no. 10
16	F 2816 R	(-)	Spring, center link adjusting lever
17	AF 2873 R	(-)	Body, F2813R, center link, with plug
18	F 2814 R	(-)	Pivot, center link adjusting lever
19	30H 26	(-)	Plug, expansion, 2-1/8"
20	AF 2797 R	(-)	Seal, oil, center link adjusting lever pivot
21	37H 44	(-)	Screw, drive (2 used) (sub. for D454R)
22	F 2828 R	(-)	Lever, center link adjusting
23	F 2824 R	(-)	Handle, center link latch
24	34H 299	(-)	Pin, spring, 7/32" x 1-1/4"
25	34H 252	(-)	Pin, spring, 1/8" x 1-1/4"
26	F 2823 R	(-)	Spring, center link latch handle
27	F 2820 R	(-)	Hook, center link
	AR 21917 R	(-)	Hook, center link, with latch, consists of one F2820R, one F2821R, one F2822R, one F2823R, one F2824R, one F2825R, one F2827R, one F2949R, one 34H252, two 34H283, and one 34H299
28	F 2822 R	(-)	Spring, center link latch (packed 2 in a pkg.)
29	F 2821 R	(-)	Latch, center link
30	34H 283	(-)	Pin, spring, 3/16" x 1-1/8" (2 used)
31	F 2949 R	(-)	Clip, center link chain
32	F 2825 R	(-)	Chain, center link
33	F 2827 R	(-)	Snap, center link chain
34	F 2685 R	(-)	Bushing, adapter, implement hitch, long, category 1* (2 used) (packed 2 in a pkg.)
35	F 2684 R	(-)	Bushing, adapter, implement hitch, short, category 1* (2 used)
36	F 2680 R	(-)	Ball, implement hitch, category 1*
37	11H 215	(-)	Pin, cotter, 1/4" x 1-1/2", category 1*
38	F 2682 R	(-)	Pin, implement hitch ball, category 1*
39	F 2681 R	(-)	Ball, implement hitch, category 2**
40	F 2683 R	(-)	Pin, implement hitch ball, category 2**
41	11H 249	(-)	Pin, cotter, 1/4" x 2", category 2**
42	28H 1753	(-)	Spacer, implement mast, category 2** (sub. for F3029R)
43	AF 2714 R	(-)	Tube, draft link, R.H.
..	AF 3147 R	(-)	Bar, implement hitch

*For adopting category 1—John Deere, Allied or Competitive Implements with 3/4" dia. bore implement ball to the 520 and 530 Series hitch.

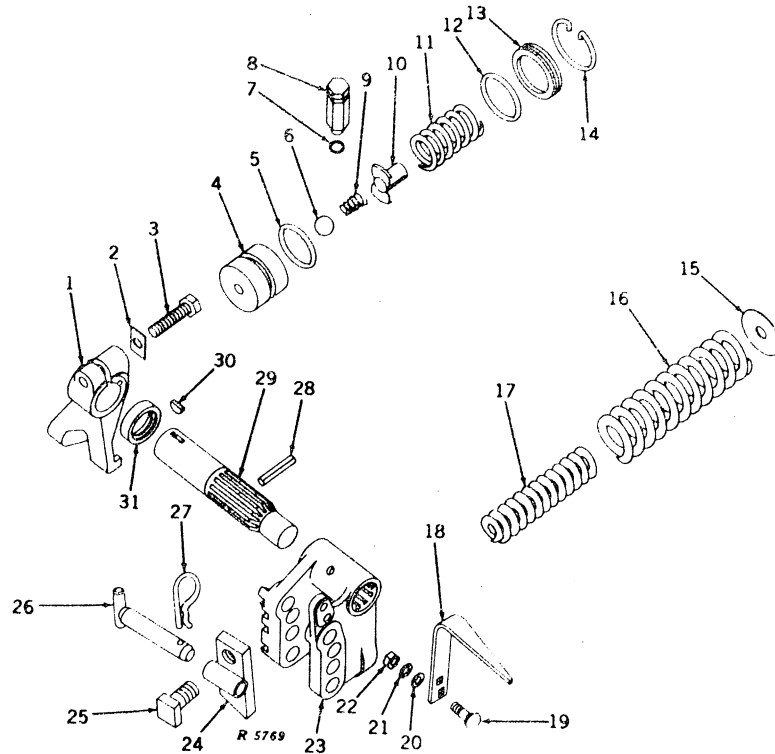
**For adopting category 2—John Deere and Allied Implements produced for the nos. 800, 800A and 801 hitches and new implements with 1" dia. bore implement ball to the 520 and 530 series hitch.

LIFT LINKS



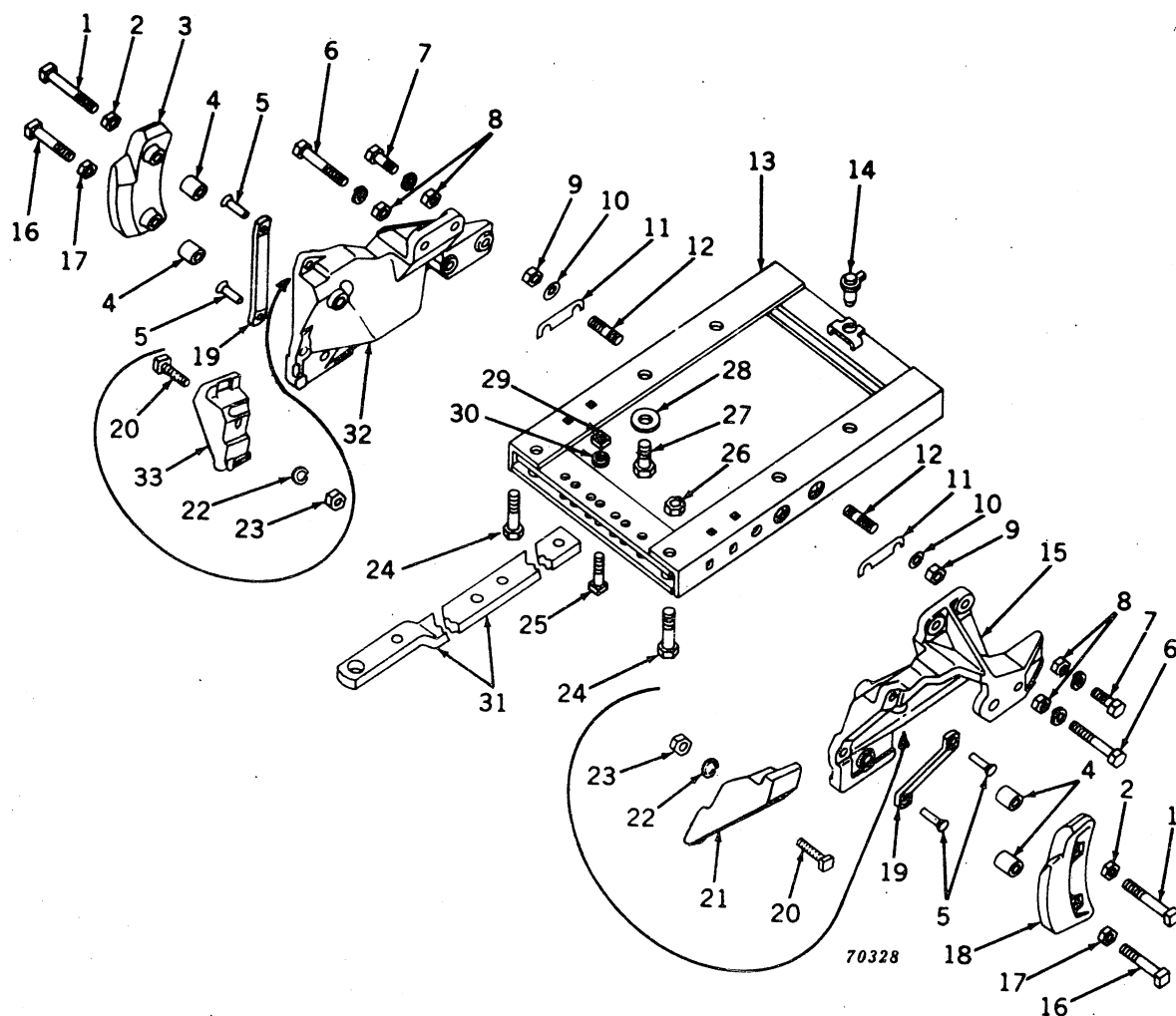
Key	Part No.	Serial No.	Description
1	16H 1419	(-)	Rivet, R.L.O.H., 3/8" x 3" (2 used)
2	F 2676 R	(-)	Handle, lift link (2 used)
3	F 2675 R	(-)	Collar, lift link (2 used)
4	34H 369	(-)	Pin, spring, 1/2" x 1-1/2" (2 used)
5	34H 331	(-)	Pin, spring, 5/16" x 1-1/2" (2 used)
6	DA 5883 A	(-)	Pin, quik-lock (4 used)
7	F 2673 R	(-)	Washer (2 used)
	F 2674 R	(-)	Washer (2 used)
8	AF 2704 R	(-)	Yoke, lift link, with pivot (2 used)
9	JD 7759	(-)	Fitting, grease, straight, 1/8" (4 used) (packed 10 in a pkg.)
10	19H 1901	(-)	Screw, cap, 5/16" x 2" (2 used)
	12H 303	(-)	Washer, lock, 5/16" (2 used)
11	14H 785	(-)	Nut, 5/16" (2 used)
12	B 2804 R	(-)	Spacer, lift link float lock (2 used) (packed 2 in a pkg.)
13	F 2671 R	(-)	Lock, lift link float (2 used)
14	AF 2706 R	(-)	Rod, lift link, with bearing, R.H.
	AF 2707 R	(-)	Rod, lift link, with bearing, L.H.
15	F 2670 R	(-)	Body, lift link (2 used)
16	34H 283	(-)	Pin, spring, 3/16" x 1-1/8" (L.H. lift link only)
17	11H 218	(-)	Pin, cotter, 3/16" x 1-1/4" (2 used)
18	F 2679 R	(-)	Pin (2 used)

LOAD CONTROL AND DASH POT



Key	Part No.	Serial No.	Description
1	B 3683 R	(-)	Arm, load control
2	F 262 R	(-)	Plate, lock (packed 2 in a pkg.)
3	19H 1805	(-)	Screw, cap, high-strength, 1/2" x 2-1/4"
4	B 3684 R	(-)	Piston, dash pot
5	B 3685 R	(-)	O-ring (packed 2 in a pkg.)
6	M 886 T	(-)	Ball, dash pot check valve (sub. for A174R)
7	F 2223 R	(-)	Washer, aluminum (packed 5 in a pkg.)
8	AB 5124 R	(-)	Valve, dash pot relief (factory calibrated)
9	B 3686 R	(-)	Spring, dash pot check valve
10	B 3687 R	(-)	Cup, dash pot check valve
11	B 3688 R	(-)	Spring, dash pot piston
12	B 3690 R	(-)	O-ring (packed 2 in a pkg.)
13	B 3689 R	(-)	Retainer, dash pot piston spring
14	B 3691 R	(-)	Ring, snap
15	F 2911 R	(-)	Washer
	F 2912 R	(-)	Washer (2 used)
16	B 3693 R	(-)	Spring, load control, outer
17	B 3692 R	(-)	Spring, load control, inner
18	F 2915 R	(-)	Pointer, load control (with two 3H1524 sub. for AF2921R)
19	3H 1524	(5207703-)	Bolt, cge., 5/16" x 1" (2 used)
20	24H 1224	(-)	Washer, 11/32" x 1" x .060" (2 used)
21	12H 291	(-)	Washer, lock, internal tooth, 5/16" (2 used)
22	14H 785	(-)	Nut, 5/16" (2 used)
23	A 5616 R	(-)	Yoke, load control
24	AA 6867 R	(-)	Lock, load control yoke, with pivot
25	22H 286	(-)	Screw, set, 3/4" x 1-3/4"
26	AF 2799 R	(-)	Pin, with handle, load control yoke lock
27	F 2830 R	(-)	Pin, spring locking
28	34H 201	(-)	Pin, spring, 1/4" x 2"
29	F 2899 R	(-)	Shaft, load control yoke
30	26H 89	(-)	Key, Woodruff, 1/4" x 1-1/8"
31	AR 20149 R	(-)	Seal, oil (sub. for AF2920R or AF2788R)
..	AR 20992 R	(-)	Lock, load control yoke

DRAWBAR AND DRAFT LINK SUPPORT

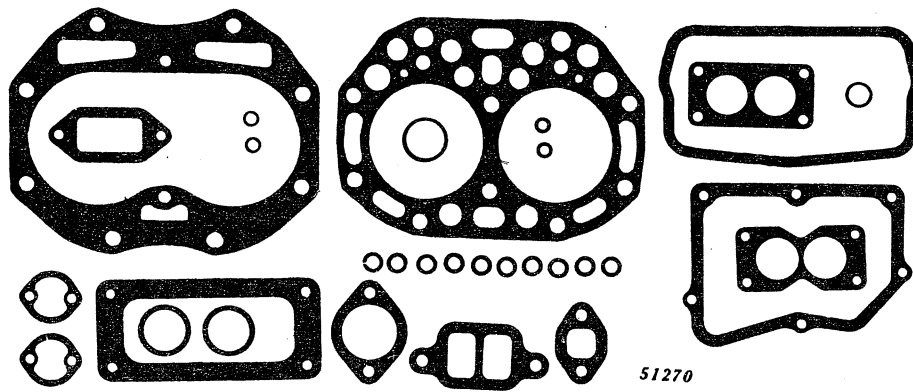


DRAWBAR AND DRAFT LINK SUPPORT -- Continued

Key	Part No.	Serial No.	Description
1	8H 1121	(-)	Bolt, mach., sq. hd., 5/8" x 4-1/2" (2 used)
2	14H 760	(-)	Nut, special (2 used) (sub. for A5772R)
3	R 21718 R	(-)	Lock, sway, L.H. (sub. for F2785R)
4	F 2786 R	(-)	Spacer, draft link lock (4 used)
5	16H 1371	(-)	Rivet, ctsk., 3/8" x 1-3/4" (4 used)
6	19H 2328	(-)	Screw, cap, high-strength, 5/8" x 4" (2 used)
	12H 294	(-)	Washer, lock, 5/8" (2 used)
7	19H 1734	(-)	Screw, cap, high-strength, 5/8" x 2" (2 used)
	12H 294	(-)	Washer, lock, 5/8" (2 used)
8	14H 760	(-)	Nut, 5/8" (4 used) (sub. for A5772R)
9	14H 760	(-)	Nut, 5/8" (4 used) (sub. for A5772R)
10	F 2783 R	(-)	Washer (4 used)
11	F 2782 R	(-)	Shim (4 used) (packed 2 in a pkg.)
12	F 2896 R	(-)	Stud, 5/8" x 2-3/4" (4 used)
13	AB 5072 R	(-5208099)	Support, drawbar
	AB 5514 R	(5208100-)	Support, drawbar
14	AA 5365 R	(-)	Pin, drawbar, with handle
15	AA 6609 R	(-)	Support, A5712R, draft link, with strip, R.H.
16	A 4389 R	(-)	Bolt, mach., sq. hd. (2 used) (packed 5 in a pkg.)
17	14H 760	(-)	Nut, special (2 used) (sub. for A5772R)
18	R 21717 R	(-)	Lock, sway, R.H. (sub. for F2784R)
19	A 5714 R	(-)	Strip, draft link support wear (2 used)
20	8H 1055	(-)	Bolt, sq., 5/8" x 3-1/4" (2 used) category 2
21	R 21066 R	(-)	Lock, draft link transport, R.H., category 2
22	12H 294	(-)	Washer, lock, 5/8" (2 used) category 2
23	14H 800	(-)	Nut, 5/8" (2 used) category 2
24	19H 1909	(-)	Screw, cap, high-strength, 3/4" x 3-3/4" (2 used) (tractors with hitch)
	19H 2446	(5208100-)	Screw, cap, 3/4" x 3-1/2" (2 used) (tractors without hitch)
25	19H 1974	(-5208099)	Screw, cap, high-strength, 1/2" x 2-3/4" (2 used)
	19H 1820	(5208100-)	Screw, cap, high-strength, 1/2" x 3" (2 used)
26	14H 794	(5208100-)	Nut, special (2 used) (tractors without hitch) (sub. for A5405)
27	8H 1835	(-)	Bolt, hex., 3/4" x 1-1/2" (4 used)
28	B 3627 R	(-)	Washer (4 used)
29	14H 823	(-)	Nut, sq., 1/2" (2 used)
30	12H 301	(-)	Washer, lock, 1/2" (2 used)
31	B 3633 R	(-5208099)	Drawbar
	R 20514 R	(5208100-)	Drawbar (sub. for B3966R)
32	AA 6610 R	(-)	Support, A5713R, draft link, with strip, L.H.
33	R 21067 R	(-)	Lock, draft link transport, L.H., category 2
..	AA 7418 R	(-)	Locks, draft link, with attaching bolts
..	AR 21199 R	(-)	LOCKS, DRAFT LINK TRANSPORT, WITH ATTACHING BOLTS FOR CATEGORY 2

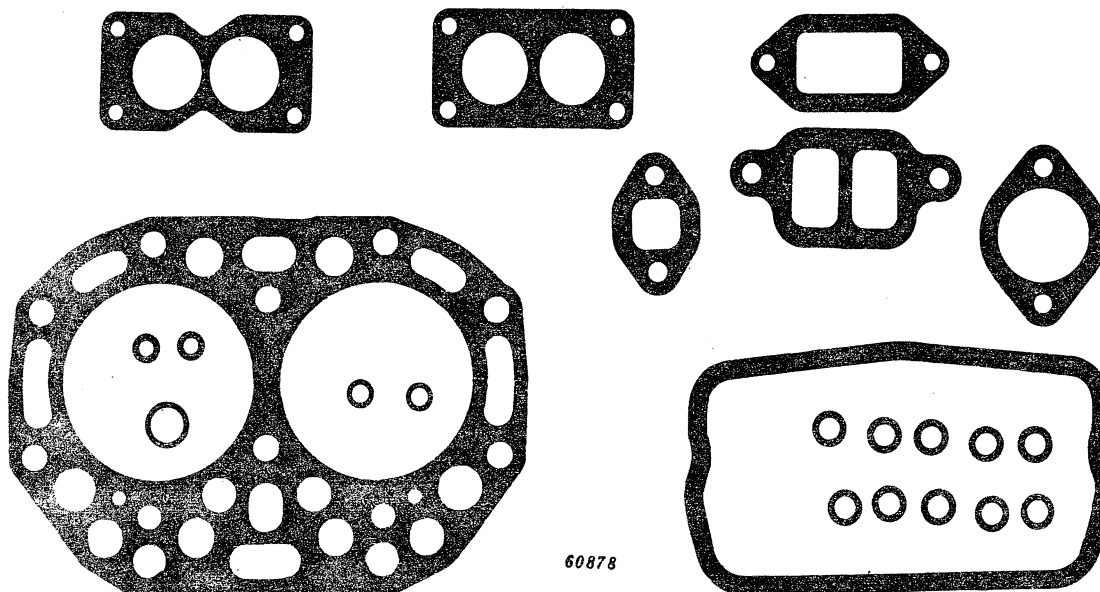
Capital letters indicate an attachment. Attachments must be listed on separate order from replacement parts order.

RING AND CYLINDER REPLACEMENT GASKET SET



Part No.				Description
AB 5363 R		Gasket set consisting of:		
One	A	4631 R	(-)	Gasket, carburetor to manifold
One	A	4634 R	(-)	Gasket, carburetor to intake
Two	A	4642 R	(-)	Gasket, intake manifold
One	AB	5504 R	(-)	Gasket, manifold (set of 3)
Two	B	60 R	(-)	Packing ventilator pipe
Ten	B	369 R	(-)	Washer, lead, cylinder head studs
Two	B	425 R	(-)	Washer, copper, tapper lever cover screw
One	B	3565 R	(-)	Gasket, cylinder water outlet
One	B	3593 R	(-)	Gasket, crankcase cover
One	B	3722 R	(-)	Gasket, tappet lever cover
One	B	3742 R	(-)	Gasket, cylinder to case
One	B	3743 R	(-)	Gasket, cylinder head
One	B	3754 R	(-)	Gasket, cylinder head water inlet
One	C	1778 R	(-)	Gasket, filter bowl
Two	F	1056 R	(-)	O-ring, upper water pipe
One	R	495 R	(-)	O-ring, ventilator outlet pipe
One	R	20039 R	(-)	Gasket, air cleaner

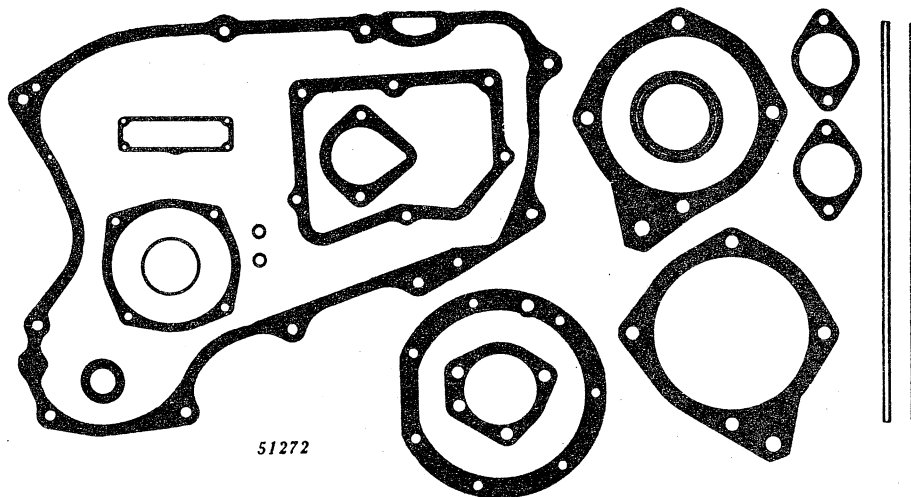
VALVE REPLACEMENT GASKET SET



VALVE REPLACEMENT GASKET SET -- Continued

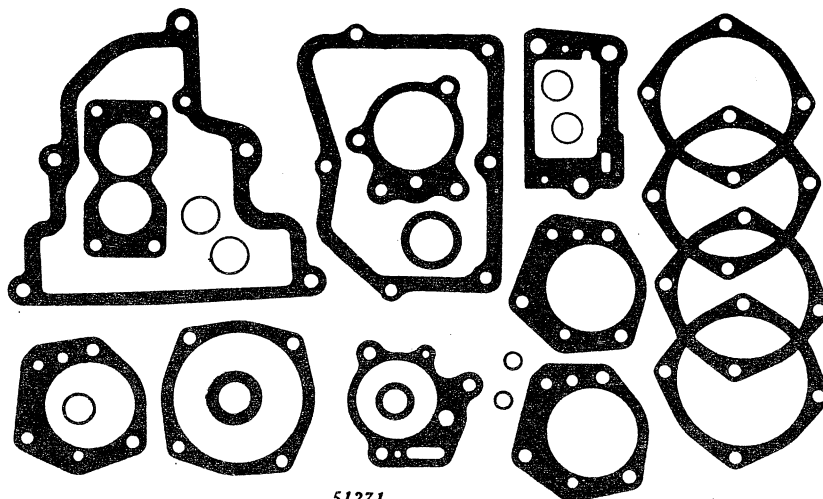
Part No.				Description
AB 5559 R		Gasket set consisting of:		
One	A	4631 R	(-)	Gasket, carburetor to manifold
One	A	4634 R	(-)	Gasket, carburetor to intake
One	AB	5504 R	(-)	Gasket, manifold (set of 3)
Two	B	60 R	(-)	Packing, ventilator pipe
Ten	B	369 R	(-)	Washer, lead, cylinder head studs
Two	B	425 R	(-)	Washer, copper, tappet lever cover screw
One	B	3722 R	(-)	Gasket, tappet lever cover
One	B	3743 R	(-)	Gasket, cylinder head
One	B	3754 R	(-)	Gasket, cylinder head water inlet
One	R	495 R	(-)	O-ring, ventilator outlet pipe

CRANKSHAFT AND HEARING REPLACEMENT GASKET SET



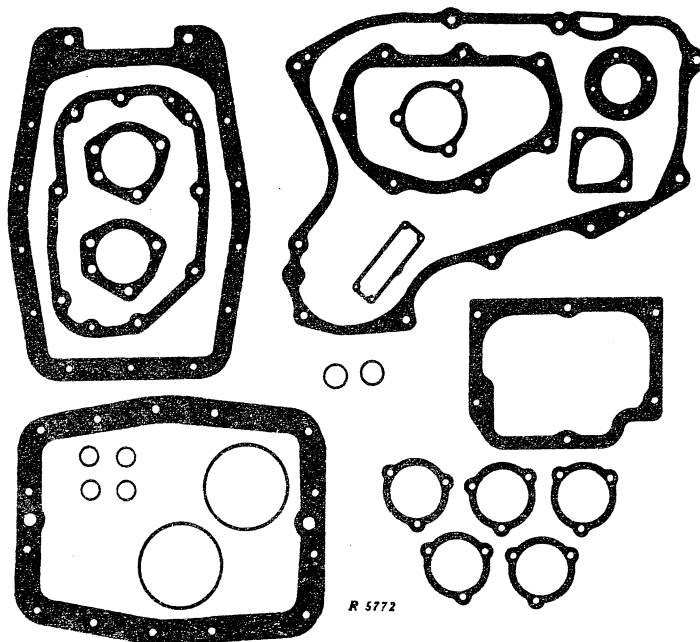
Part No.				Description
AB 5364 R		Gasket set consisting of:		
One	A	3311 R	(-)	Felt, flywheel cover
One	A	3817 R	(-)	Gasket, transmission drive shaft outer bearing cover
Two	A	4847 R	(-)	Gasket, main bearing oil hole
One	AB	5160 R	(-)	Seal, oil, R.H. main bearing
One	B	2743 R	(-)	Gasket, R.H. brake
One	B	3028 R	(-)	Packing, flywheel spacer
One	B	3030 R	(-)	Gasket, L.H. main bearing cover
One	B	3084 R	(-)	Gasket, first reduction gear cover
One	B	3122 R	(-)	Gasket, pulley dust shield
One	B	3467 R	(-)	Gasket, clutch fork bearing
One	B	3593 R	(-)	Gasket, crankcase cover
One	B	3734 R	(-)	Gasket, R.H. main bearing housing
One	B	3735 R	(-)	Gasket, L.H. main bearing housing
One	B	3980 R	(-)	Gasket, clutch fork bearing
Three	B	3982 R	(-)	Shim, camshaft left bearing
One	F	2632 R	(-)	Gasket, distributor
One	F	2728 R	(-)	Packing strip, flywheel cover

GOVERNOR OVERHAUL GASKET SET



51271

Part No.		Description	
AB	5365 R	Gasket set consisting of:	
One	A 3190 R	(-)	O-ring, generator drive pulley
One	A 4190 R	(-)	Gasket, ventilator pump cover
One	A 4479 R	(-)	Gasket, Powr-Trol pump
One	A 4634 R	(-)	Gasket, carburetor to intake
Two	B 60 R	(-)	Packing, ventilator pipe
One	B 284 R	(-)	Gasket, governor left bearing housing
One	B 293 R	(-)	O-ring, fan shaft support tube
Four	B 569 R	(-)	Shim, governor left bearing housing
One	B 2127 R	(-)	Packing, fan bearing, rear
Five	B 2642 R	(-)	Shim, fan shaft rear bearing housing
One	B 2655 R	(-)	Gasket, governor case
One	B 3593 R	(-)	Gasket, crankcase cover
One	F 2427 R	(-)	Gasket, fan drive shaft bearing quill
One	F 2632 R	(-)	Gasket, distributor
One	F 3412 R	(-)	Gasket, fan drive shaft bearing quill
Two	R 1662 R	(-)	Packing, Powr-Trol pressure line
Two	R 28819 R	(-)	Packing, Powr-Trol suction line (sub. for F2749R)

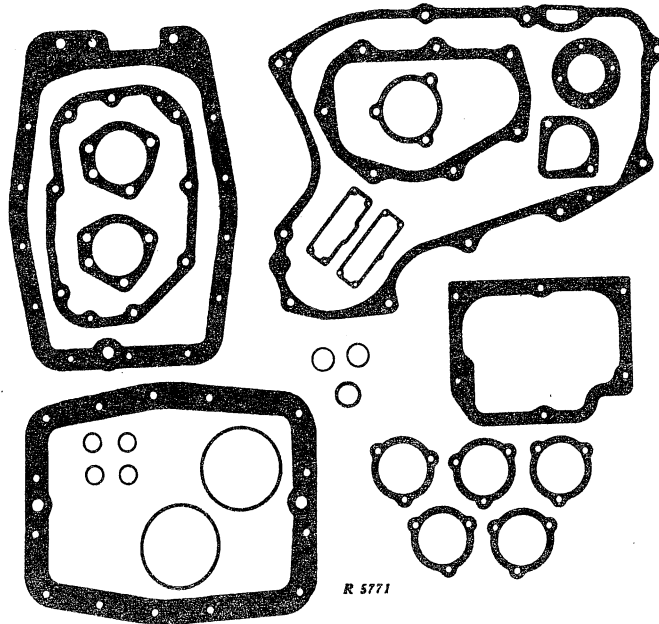
TRANSMISSION AND REAR END OVERHAUL GASKET SET
(Serial No. -5208099)

R 5772

TRANSMISSION AND REAR END OVERHAUL GASKET SET -- Continued
(Serial No. -5208099)

Part No.	Description
AB 5366 R (sub. AB5519R and B3628R)	Gasket set consisting of:
One A 2629 R	Gasket, fulcrum ball socket
One A 3817 R	Gasket, transmission drive shaft outer bearing cover
One B 2447 R	Gasket, fourth and sixth speed gear cover
One B 2581 R	Gasket, transmission case cover
Two B 2743 R	Gasket, brake housing
One B 3084 R	Gasket, first reduction gear cover
One B 3467 R	Gasket, clutch fork bearing
Two B 3586 R	Packing, differential bearing quill
One B 3622 R	Gasket, rear axle housing to case
One B 3628 R	Gasket, rear axle housing cover
One B 3768 R	Gasket, powershaft clutch cover
One B 3973 R	Gasket, rear axle housing cover
One B 3980 R	Gasket, clutch fork bearing
Five F 1459 R	Gasket, powershaft oil seal housing
One F 1542 R	Gasket, powershaft clutch shaft bearing cover
Two R 1662 R	Packing, Powr-Trol pressure line
Two R 1662 R	Packing, remote cylinder oil lines to adapter
Two R 28819 R	Packing, Powr-Trol suction line (sub. for F2749R)

TRANSMISSION AND REAR END OVERHAUL GASKET SET
(Serial No. 5208100-)

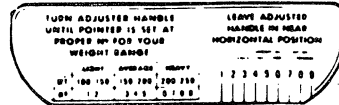


Part No.	Description
AB 5519 R	Gasket set consisting of:
One A 2629 R	Gasket, fulcrum ball socket
One A 3606 R	O-ring, Powr-Trol pressure line
One A 3817 R	Gasket, transmission drive shaft outer bearing cover
One B 2447 R	Gasket, fourth and sixth speed gear cover
One B 2581 R	Gasket, transmission case cover
Two B 2743 R	Gasket, brake housing
One B 3084 R	Gasket, first reduction gear cover
One B 3467 R	Gasket, clutch fork bearing
Two B 3586 R	Packing, differential bearing quill
One B 3622 R	Gasket, rear axle housing to case
One B 3768 R	Gasket, powershaft clutch cover
One B 3973 R	Gasket, rear axle housing cover
One B 3980 R	Gasket, clutch fork bearing
Five F 1459 R	Gasket, powershaft oil seal housing
One F 1542 R	Gasket, powershaft clutch shaft bearing cover
Two R 1662 R	Packing, Powr-Trol pressure line
Two R 1662 R	Packing, remote cylinder oil lines to adapter
Two R 28819 R	Packing, Powr-Trol suction line (sub. for F2749R)

DECALCOMANIA SET (Tractors Painted Other Than John Deere Green) (520 Series)

JOHN DEERE**JOHN DEERE****Power Steering****JOHN DEERE****520**

61055

Part No.
AB 5425 R

Description

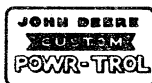
Decalcomania set consisting of:

- "John Deere" for sides of hood (2 used) (gasoline and all-fuel)
- "John Deere" for sides of hood (2 used) (LP-gas)
- "John Deere" for seat
- "Series Designation" (2 used)
- "Power Steering" (2 used)
- "Suspension Seat Adjustment Instructions"

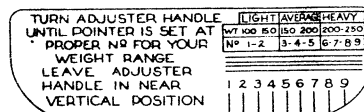
DECALCOMANIA SET

JOHN DEERE**3056782**

R 12256

JOHN DEERE**Power Steering**

12V

Part No.
AR 21958 R

Description

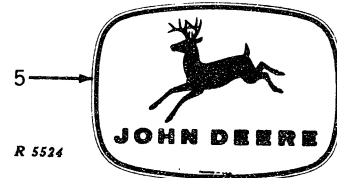
Decalcomania set (sub. for AB5287R, AB5288R, AR21133R, AR21134R, AR21142R, or AR21143R) consisting of:

- John Deere for sides of hood, R. H. and L. H. (2 used)
- John Deere for seat
- Series Designation for sides of grille, R. H. and L. H. (2 used)
- Roll-O-Matic
- 12-volt for battery box
- Power steering (2 used)
- Donaldson Air Cleaner Instructions
- Power-Trol
- Crankcase oil specifications
- Float-Ride Seat Adjustment Instructions
- Vapor and Liquid Valve Instructions

ADDITIONAL DECALCOMANIAS
(The Following Decalcomanias Are Available in Packages of 5 each)

JOHN DEERE

JOHN DEERE



JOHN DEERE

Key	Part No.	Size
1	JD 250	1/2" x 7-1/8"
	JD 251	11/16" x 10"
	JD 235*	11/16" x 10"
	JD 252	1" x 14-1/4"
	JD 236*	1" x 14-1/4"
	JD 5152 (dark green)	1" x 14-1/4"
	JD 253	1-1/4" x 17-3/4"
	JD 237*	1-1/4" x 17-3/4"
	JD 5153 (dark green)	1-1/4" x 17-3/4"
	JD 267	1-1/2" x 21-3/8"
	JD 238*	1-1/2" x 21-3/8"
	JD 254	1-3/4" x 25"
	JD 239*	1-3/4" x 25"
	JD 255	2-1/4" x 32"
	JD 5206*	5-3/4" x 8"
	JD 5208*	2-1/2" x 35-5/8"
	JD 256	4" x 57"
	JD 5155 (dark green)	2-1/4" x 32"
2	JD 110	3/4" x 6"
	JD 111	1" x 8"
	JD 112	1-1/4" x 10"
	JD 113	1-1/2" x 12"
	JD 114	2-1/2" x 20"
	JD 115	2" x 16"
3	JD 257	1/2" x 6"
	JD 258	3/4" x 9"
	JD 243*	3/4" x 9"
	JD 259	1" x 12"

Key	Part No.	Size
4	JD 116 (sub. JD259)	1" x 10-3/4"
	JD 118 (sub. JD257)	1/2" x 5-3/8"
	JD 119 (sub. JD258)	3/4" x 8-1/16"
5	JD 260 (sub. for JD120)	1-7/16" x 2"
	JD 5260**	1-7/16" x 2"
	JD 261 (sub. for JD121)	2-1/8" x 3"
	JD 5202* (sub. for JD245)	2-1/8" x 3"
	JD 5261**	2-1/8" x 3"
	JD 5240***	2-1/8" x 3"
	JD 262 (sub. for JD122)	2-7/8" x 4"
	JD 246* (sub. JD5203)	2-7/8" x 4"
	JD 5262**	2-7/8" x 4"
	JD 5241***	2-7/8" x 4"
	JD 263 (sub. for JD123)	3-9/16" x 5"
	JD 5204* (sub. for JD247)	3-9/16" x 5"
	JD 5263**	3-9/16" x 5"
	JD 5242***	3-9/16" x 5"
	JD 264 (sub. JD124)	4-1/4" x 6"
	JD 5205 (sub. for JD248)	4-1/4" x 6"
	JD 5264**	4-1/4" x 6"
	JD 5243***	4-1/4" x 6"
	JD 5244***	5-3/4" x 8"
	JD 265	6-3/8" x 9"
	JD 5265**	6-3/8" x 9"
	JD 5165 (yellow deer)	6-3/8" x 9"
	JD 268	8-1/2" x 12"
	JD 5207*	8-1/2" x 12"
	JD 269	11-3/4" x 16-5/8"

*Black decals for machines painted other than John Deere green.

**Leaping deer decals for South and Central America.

***Leaping deer decals for South and Central America. (Industrial, black and yellow)

Part No.	Page	Key	Part No.	Page	Key	Part No.	Page	Key	Part No.	Page	Key
10-4008	73	14	138549	100	6	1861076	85	25	1922599	79	7
10-4011	73	14	138549	101	6	1864099	79	9	1922996	79	2
13-1030	71	1	200362	81	37	1864099	81	13	1923295	81	8
13-1030	73	52	804000	78	11	1868137	79	10	1923625	81	36
14-243	73	50	804000	81	32	1868137	81	14	1924689	78	10
15-42	71	3	804080	81	53	1873796	85	49	1924689	81	31
15-42	73	54	806915	78	12	1873796	87	45	1925097	81	29
15-A109	73	1	806915	81	33	1878183	81	4	1927447	81	50
15-343	73	37	809053	85	4	1878505	79	6	1927448	81	49
16-58	73	11	809062	81	51	1878507	79	8	1927980	79	3
16-A166	73	43	809062	85	16	1878516	79	5	1927981	79	4
24-A136	71	22	809593	81	20	1878517	79	11	1927982	79	1
24-A136	73	47	809593	85	29	1878780	79	13	1928022	87	55
24-A140	73	6	809593	87	21	1880641	81	28	1928061	81	52
24-A165	73	3	809945	81	46	1880902	90	7	1934779	85	22
24-262	71	2	809961	81	26	1881869	85	30	1935035	90	8
24-262	73	55	810074	91	32	1882965	91	37	1935036	90	6
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